MORRIS

OPERATOR'S MANUAL

EIGHT Series XL
AIR CART

N44296-03

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Section 1:
Safety

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SAFETY-ALERT SYMBOL

Watch for this symbol. It identifies potential hazards to health or personal safety. It means:

ATTENTION - BE ALERT.
Your Safety is involved.

Familiarize yourself with the location of all decals. Read them carefully to understand the safe operation of your machine.

Signal Words

The words **DANGER, WARNING** or **CAUTION** are used with the safety alert symbol. Learn to recognize the safety alerts, and follow the recommended precautions and safe practices.

Three words are used in conjunction with the safety-alert symbol:

DANGER — **Indicates an imminently hazardous situation that, if not avoided, will result in DEATH OR SERIOUS INJURY.**

WARNING — **Indicates a potentially hazardous situation that, if not avoided, could result in DEATH OR SERIOUS INJURY.**

CAUTION — **Indicates a potentially hazardous situation that, if not avoided, may result in MINOR OR MODERATE INJURY.**

Replace any **DANGER, WARNING, CAUTION** or instructional decal that is not readable or is missing. The location and part number of these decals is identified later in this section of the manual.

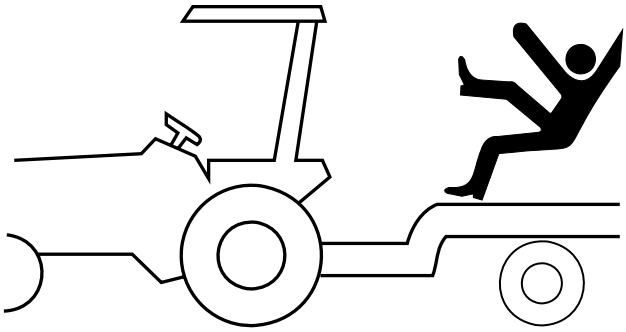
The words **Important** and **Note** are not related to personal safety but are used to give additional information and tips for operating or servicing this equipment.

IMPORTANT: Identifies special instructions or procedures which, if not strictly observed could result in damage to, or destruction of the machine, process or its surroundings.

NOTE: Indicates points of particular interest for more efficient and convenient repair or operation.

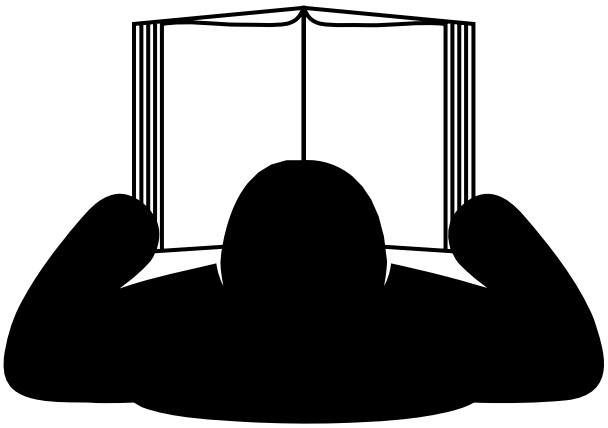
General Operation

- **DO NOT RIDE!!** Do not allow riders on the implement when in motion.
- Do not allow extra riders in the tractor unless an instructor seat and seat belt are available.
- **Check behind** when backing up.
- **Reduce speed** when working in hilly terrain.
- Never allow anyone within the immediate area when operating machinery.
- **Keep all shields in place**, replace them if removed for service work.
- Always lock auger attachment in raised position.
- Keep hands clear of tank opening when closing lid. Keep lid seal clean to ensure proper sealing.
- **Do Not enter tank unless another person is present and the tractor engine has been shut off.**



Tractor Operation

- Be aware of the correct tractor operating procedures, when working with implements.
- Review tractor operator's manual.
- Secure hitch pin with a retainer and lock drawbar in centre position.



Chemicals

- **Use extreme care** when cleaning, filling or making adjustments.
- **Always read** granular chemical or treated seed manufacturer's warning labels carefully and follow them.
- Wear close fitting clothing and appropriate personal protective equipment for the job as specified by the chemical and/or seed manufacturer.
- **Always wear** safety goggles, breathing apparatus and gloves when handling granular chemical or treated seed.
- **Do not feed** any treated seed to livestock. Treated seed is poisonous and may cause harm to persons or livestock.
- **Wash exposed skin immediately** - do not leave chemicals on your skin.
- **Properly store** chemicals in original containers with labels intact per the manufacturer's instructions.
- Always follow the manufacturer's operating instructions and warning labels when operating an ammonia tank with the equipment.
- **Do Not enter tank unless another person is present and the tractor engine has been shut off.**

⚠ Danger

Failure to comply may result in serious injury or death.

Read Operator's Manual and decals on **Ammonia** tank before operating air cart. Become familiar with all warnings, instructions, and controls.

Always wear gloves and goggles when transferring or handling ammonia.

Always stay clear of hose and valve openings.

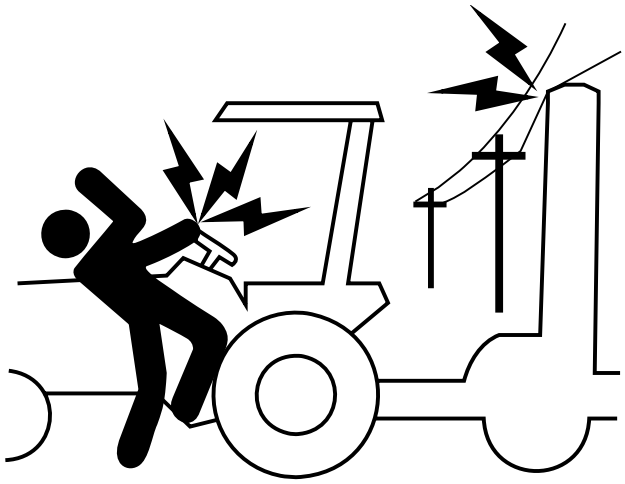
Always be sure pressure is relieved before disconnecting hoses or parts.

Always secure connecting parts and safety chains before towing ammonia trailer.

Always have ample water available in case of exposure to ammonia liquid or gases.

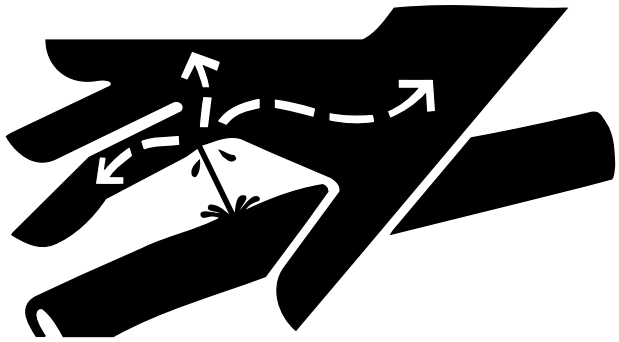
Transporting

- **Be aware** of the height, length and width of implement. Make turns carefully and be aware of obstacles and overhead electrical lines.
- Empty tanks before transporting. Do Not Exceed 20 mph (32 kph) with an empty air cart.
- Use an agricultural tractor that is large enough with sufficient braking capacity so that the weight of the loaded equipment towed does not exceed 1.5 times the weight of the tractor.
- Use flashing amber warning lights, turn signals and SMV emblems when on public roads.
- Do not transport in poor visibility.
- The slow moving vehicle (SMV) emblem and reflectors must be secured and be visible on the machine for transport.
- Avoid soft surfaces, the additional wing weight on the centre wheels could cause the machine to sink.
- Ensure safety chain is attached correctly to the towing vehicle and the hitch of the air cart.
- Check that wings are firmly seated in transport wing stops, and lock pins installed.
- Secure transport locks on depth control cylinders.
- Be familiar with, and adhere to, local laws.



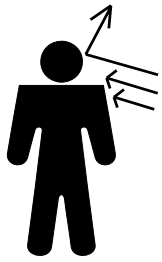
Hydraulics

- **Do not** search for high pressure hydraulic leaks without hand and face protection. A tiny, almost invisible leak can penetrate skin, thereby requiring immediate medical attention.
- Use cardboard or wood to detect hydraulic leaks - never your hands.
- Double check that all is clear before operating hydraulics.
- **Never** remove hydraulic hoses or ends with machine elevated. Relieve hydraulic pressure before disconnecting hydraulic hoses or ends.
- Maintain proper hydraulic fluid levels.
- Keep all connectors clean for positive connections.
- Ensure all fittings and hoses are in good condition.
- Do not stand under wings.



Maintenance

- **Shut tractor engine off** before making any adjustments or lubricating the machine.
- **Block** machine securely to prevent any movement during servicing.
- Wear close fitting clothing and appropriate personal protective equipment for the job.
- **Always wear** safety goggles, breathing apparatus and gloves when working on seeder filled with granular chemical or treated seed per the manufacture's instructions.
- Do not modify the machine.



Caution

Care should be taken when working near the air cart while the fan is running. Product blowing out of the system could cause personal injury.

Caution

Keep service area clean and dry. Wet or oily floors are slippery. Wet spots can be dangerous when working with electrical equipment.

Storage

- Store implement away from areas of main activity.
- Level implement and block up securely to relieve pressure on jack.
- Do not allow children to play on or around stored implement.
- Refer to Storage Section for more details.

Safety Signs

DANGER

CONFINED SPACE HAZARD

To Prevent Serious Injury or Death:

- **Do not enter tank.**
- **Be aware of and follow safety precautions.**
- **Read and follow chemical manufacturer's safety instructions.**

N36262

DANGER

- **Hydraulic motor or engine and exhaust system becomes extremely hot from operation.**
- **Keep hands, feet and clothing away from moving parts.**
- **Keep all covers, shrouds and guards in place.**

N19023

WARNING

Personal injury or property damage may result from loss of control.

- **Always use large enough tractor with sufficient braking capacity.**
  - **Weight of fully loaded implement should not be more than 1.5 times weight of tractor.**
- **Maximum recommended towing speed is 20 mph (32 km/h).**
- **Use flashing amber warning lights and SMV emblem when on public roads, except where prohibited by law.**
- **Refer to tractor and implement Operator's Manuals for weights and further information.**

N24301

WARNING

BURN HAZARD

To Prevent Serious Injury:

- **Do Not Touch hydraulic motor or oil lines.**
- **Hydraulic motor and oil lines become extremely hot from operation.**

N36263

WARNING

OVERHEAD HAZARD

To prevent serious injury or death:

- **Stay away from beneath the ladder when in the raised position or being lowered.**
- **Keep others away.**

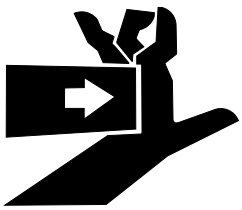
N36261

CAUTION

Secure Auger in storage position before transporting by:

1. **Locking auger cradle latch.**
2. **Locking auger arm latch.**

N36258



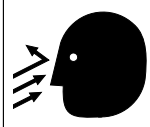
WARNING

CRUSHING HAZARD

To prevent serious injury:

- **Keep hands clear of auger arm top when moving auger.**
- **Use handle.**

N36255



CAUTION

To avoid injury, do not open lids while fan is operating. Air gust may contain dust and particles.

N15094

Familiarize yourself with the location of all decals. Read them carefully to understand the safe operation of your machine.

Safety Signs - Continued

IMPORTANT

BEFORE FILLING TANK

- Ensure each meter is set correctly as described in the Operator's Manual.
- Ensure Tank clean out door is fully closed.

BEFORE APPLYING PRODUCT

- Set rate according to the procedure and rate chart described in the Operator's Manual.
- Take a sample and adjust the rate, if necessary.

AIR LEAKS AFFECT METERING ACCURACY

- Ensure all seals are properly positioned and all lids are tightly closed.

N42356

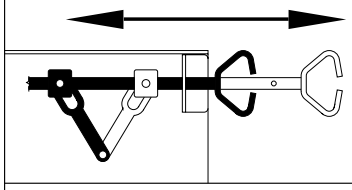
IMPORTANT

ENSURE THAT ALL WHEEL NUTS ARE TORQUED TO THE FOLLOWING:

- 5/8" Tapered Wheel Nuts - 150 ft-lbs
- 3/4" Flanged Wheel Nuts - 270 ft-lbs

N24412

IMPORTANT



Cycle Collector Valve Daily to ensure free movement. Minimum of 5 cycles.

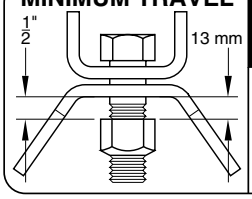
N36264

IMPORTANT

PREVENT CORROSION

Clean the Metering Body (Including Air Passages) and the Collector Body. A light coating of Silicone Lubricant or WD-40 or Penetrating Oil should be applied before storage.

N21604



IMPORTANT

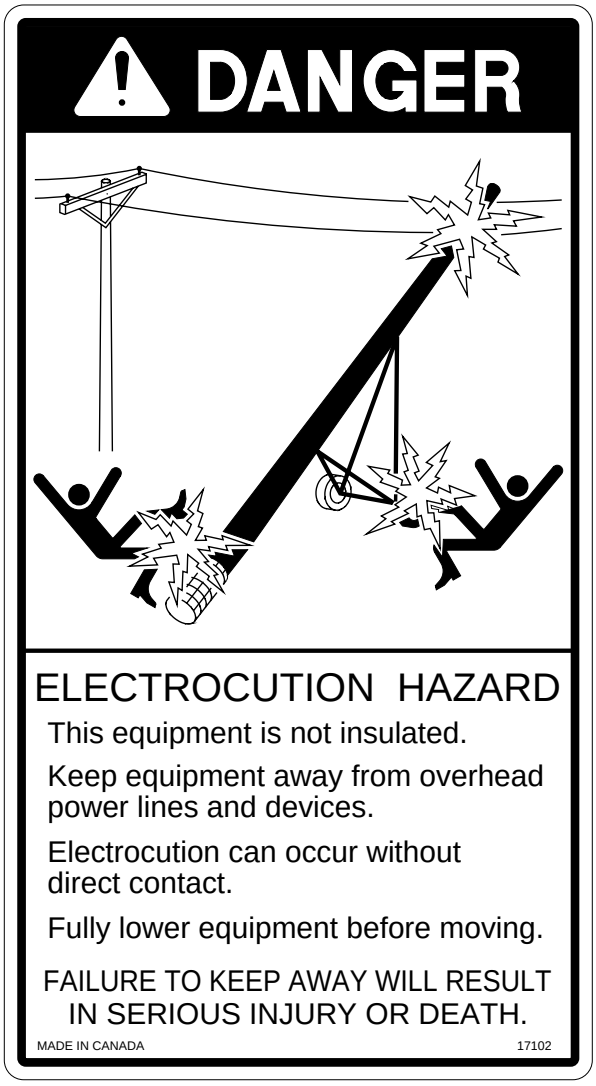
TANK BOLTS MUST BE A LOOSE FIT.

DO NOT REPLACE WITH SHORTER BOLTS.

N29729

Familiarize yourself with the location of all decals. Read them carefully to understand the safe operation of your machine.

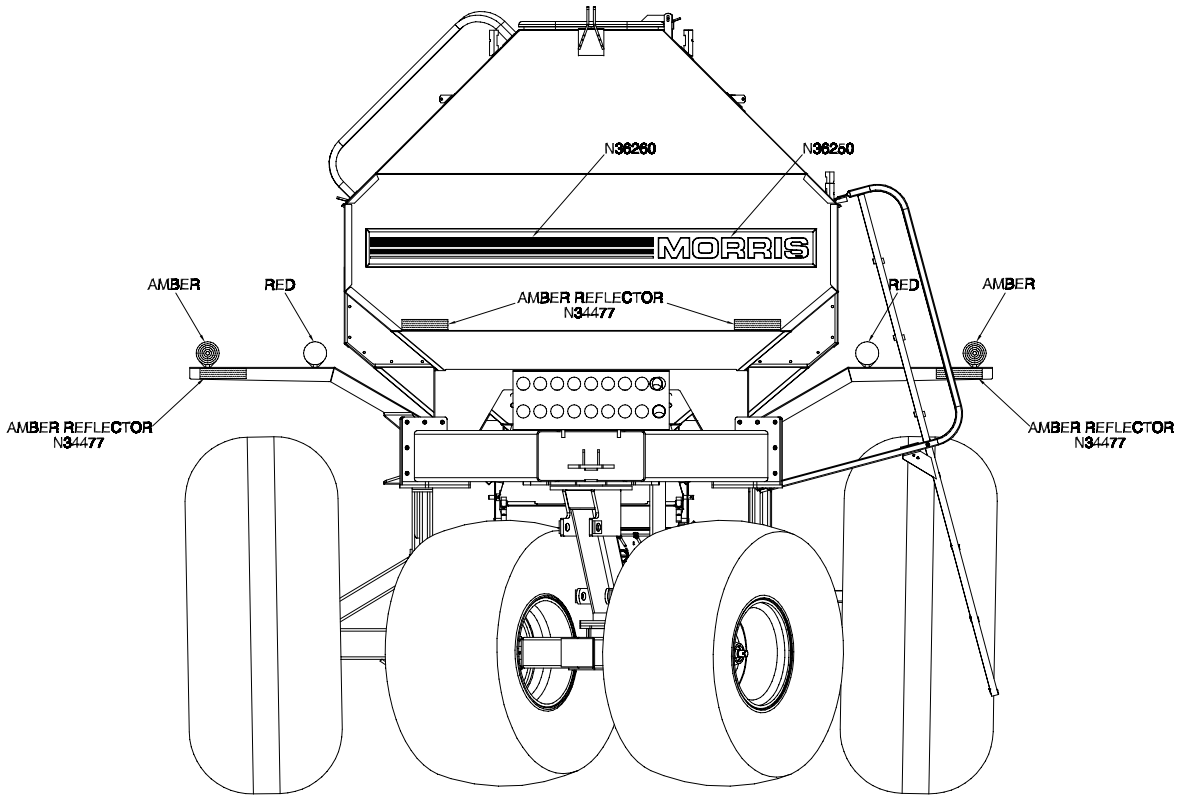
Safety Signs - Continued



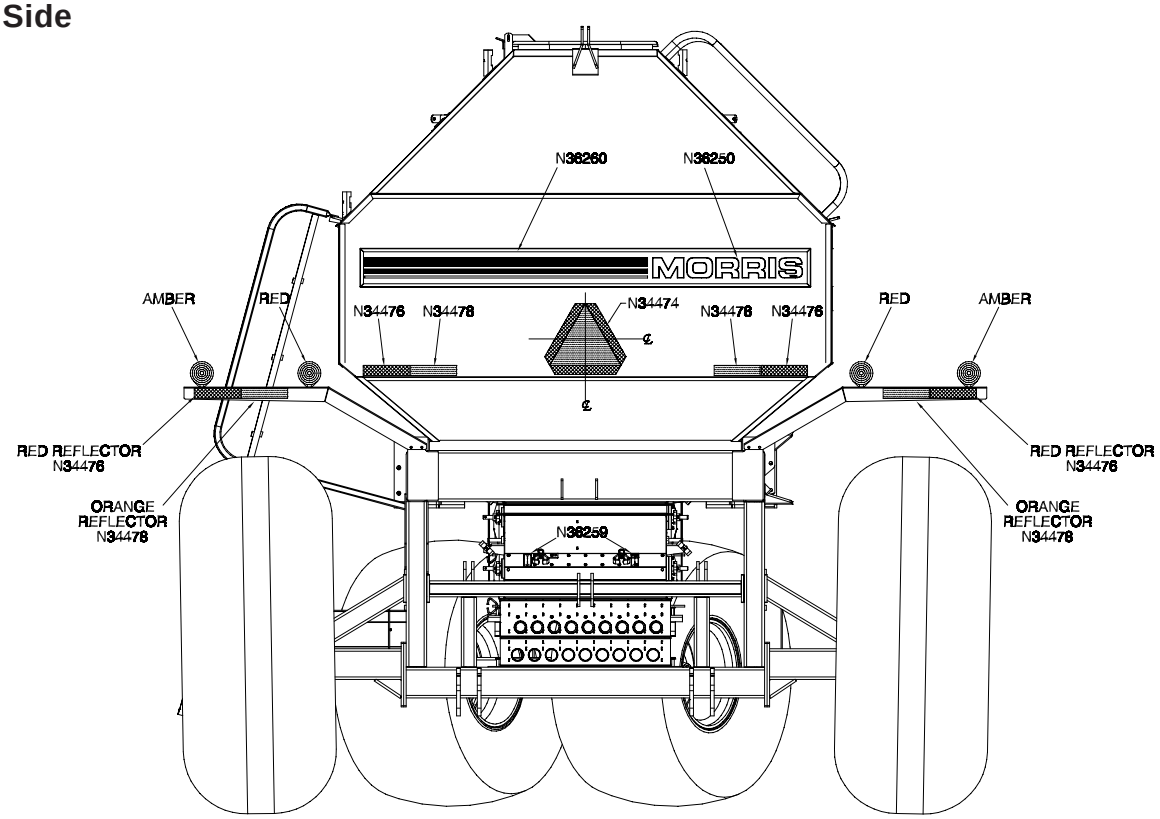
Familiarize yourself with the location of all decals. Read them carefully to understand the safe operation of your machine.

Safety Signs - Continued

Front Side

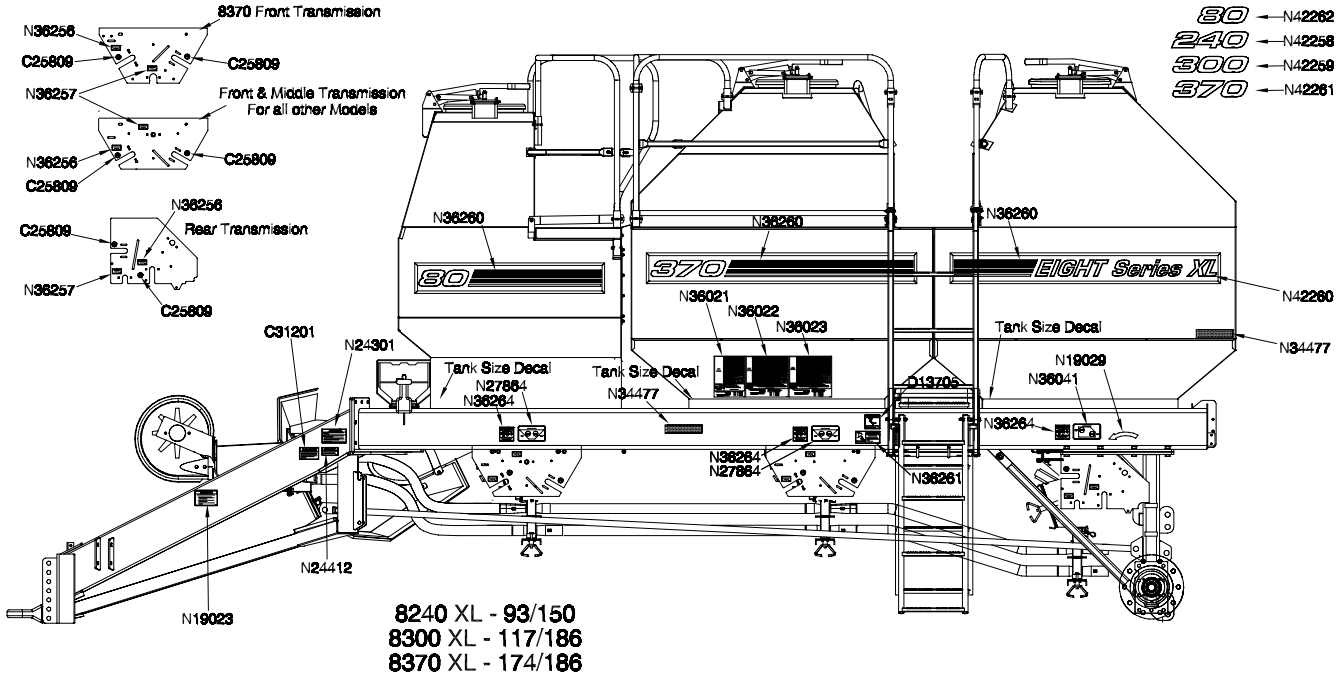


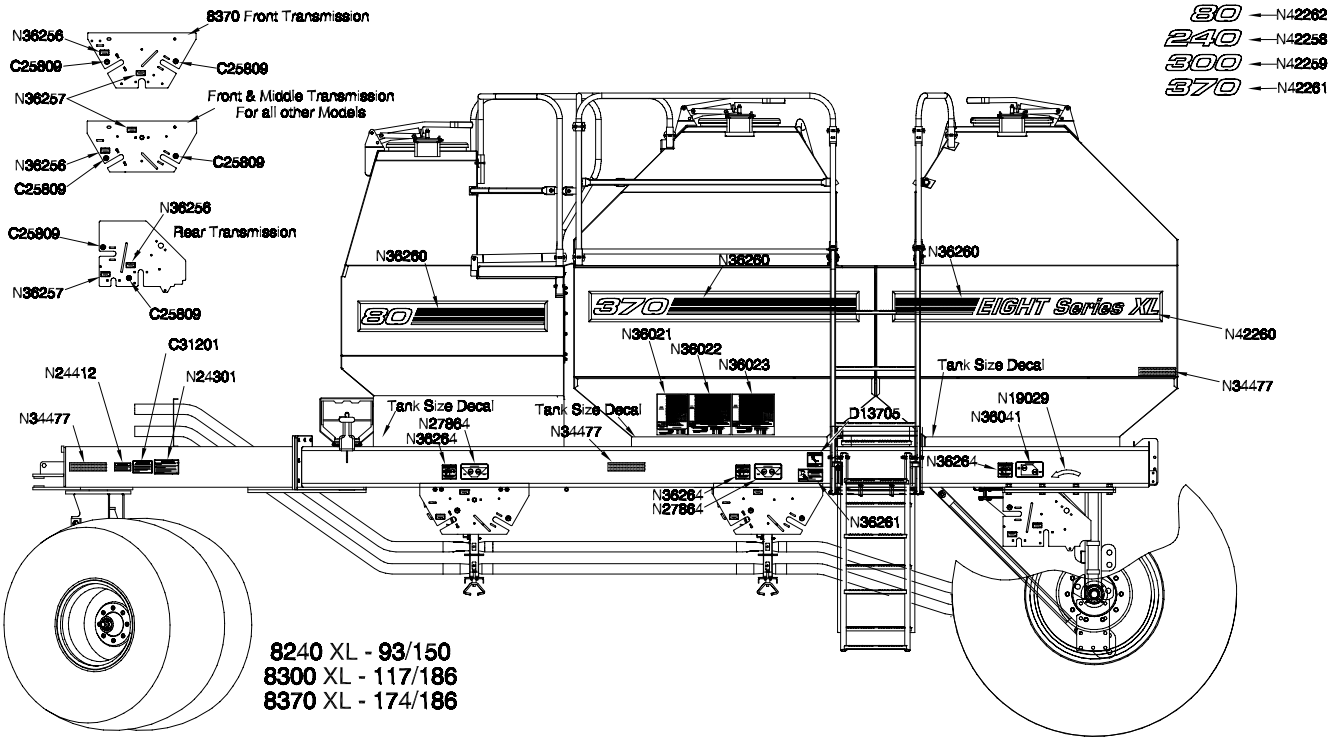
Rear Side



Safety Signs - Continued

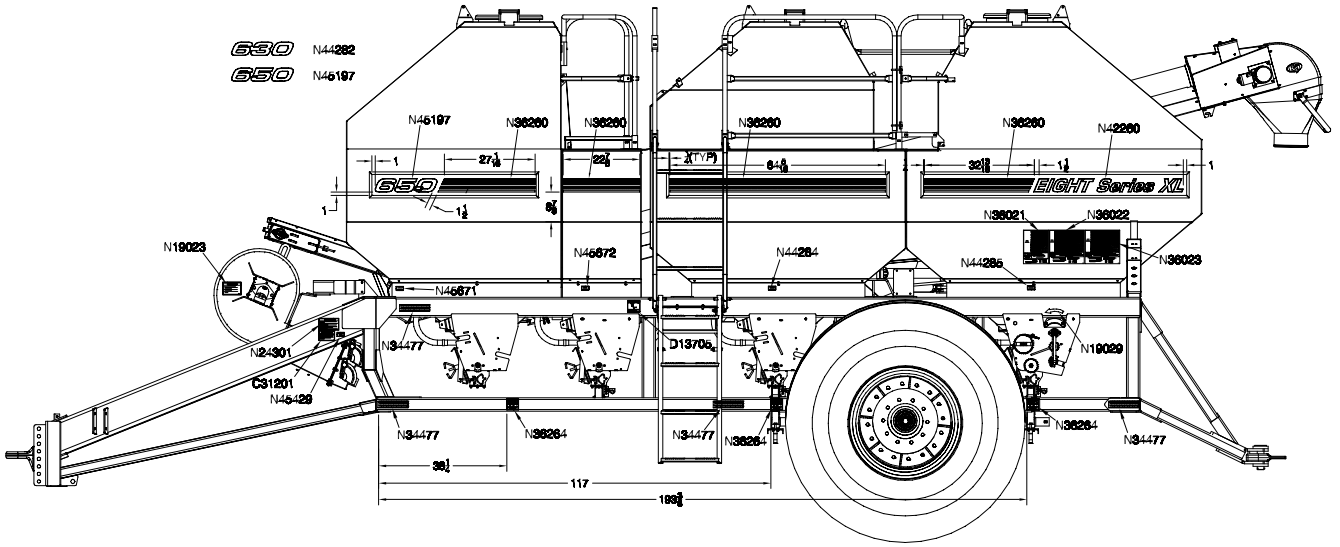
Left Side - 8240XL to 8425XL

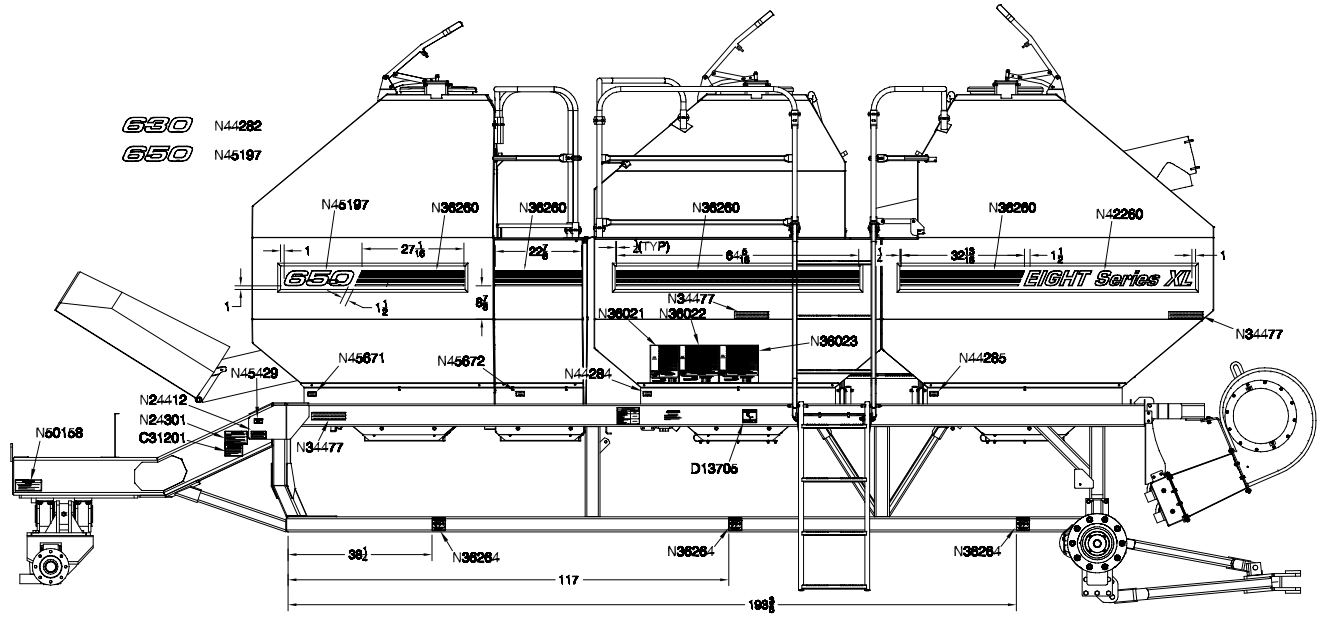




Safety Signs - Continued

Left Side - 8435XL to 8650XL





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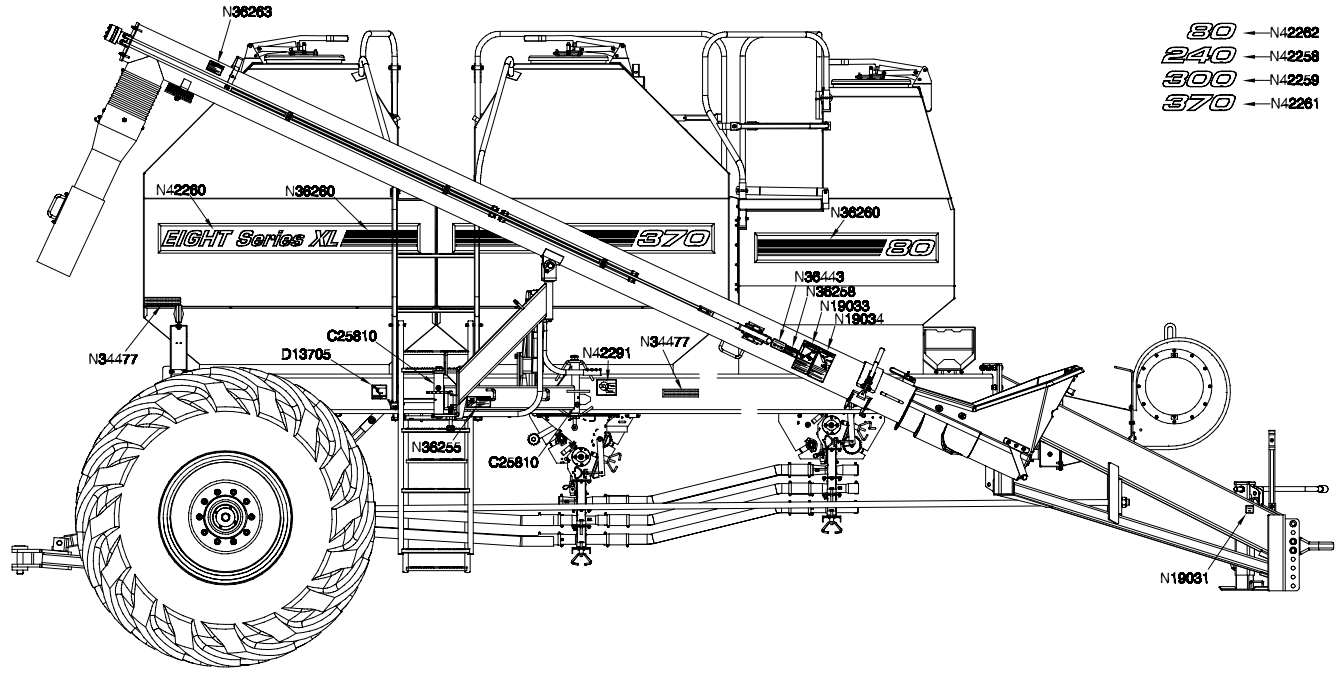
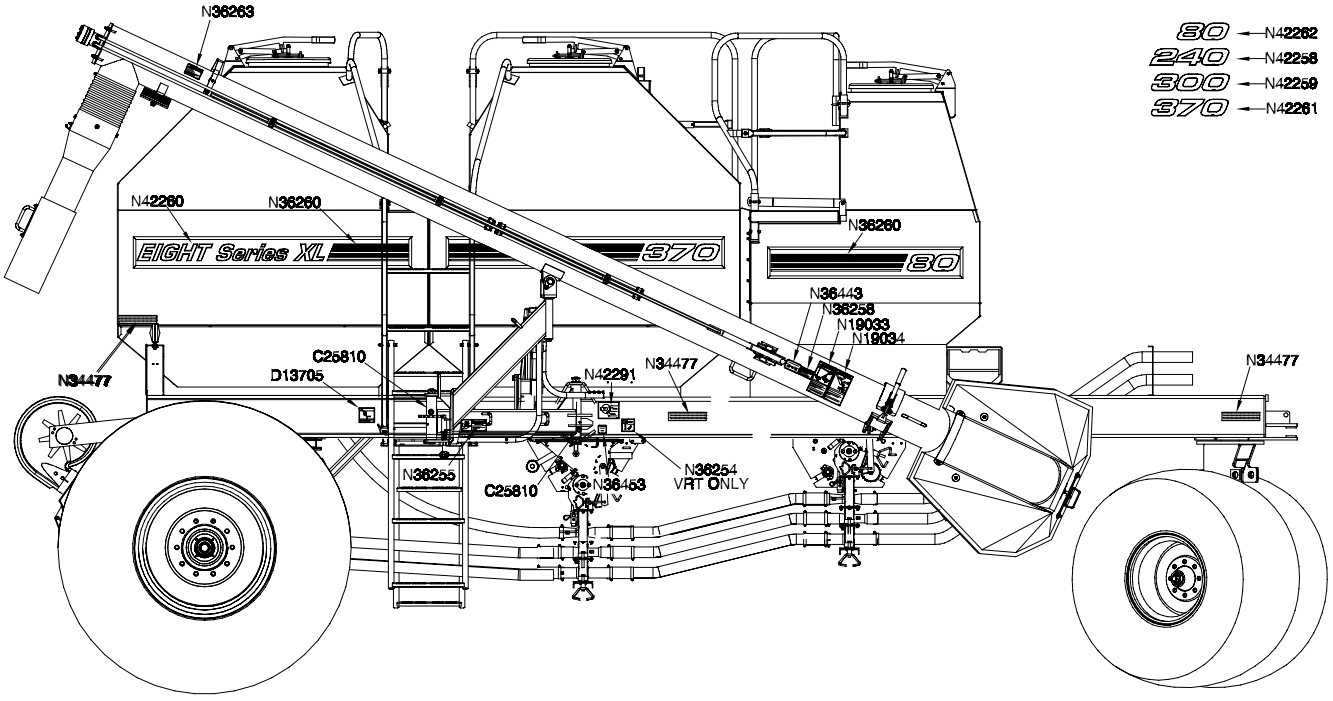
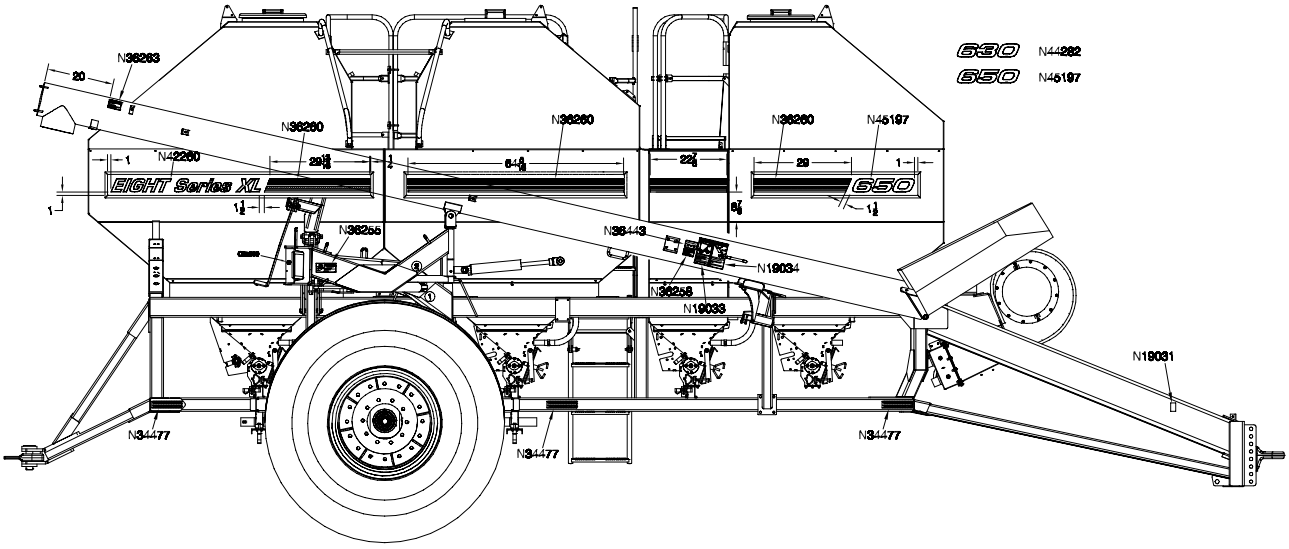
Right Side - 8240XL to 8425XL

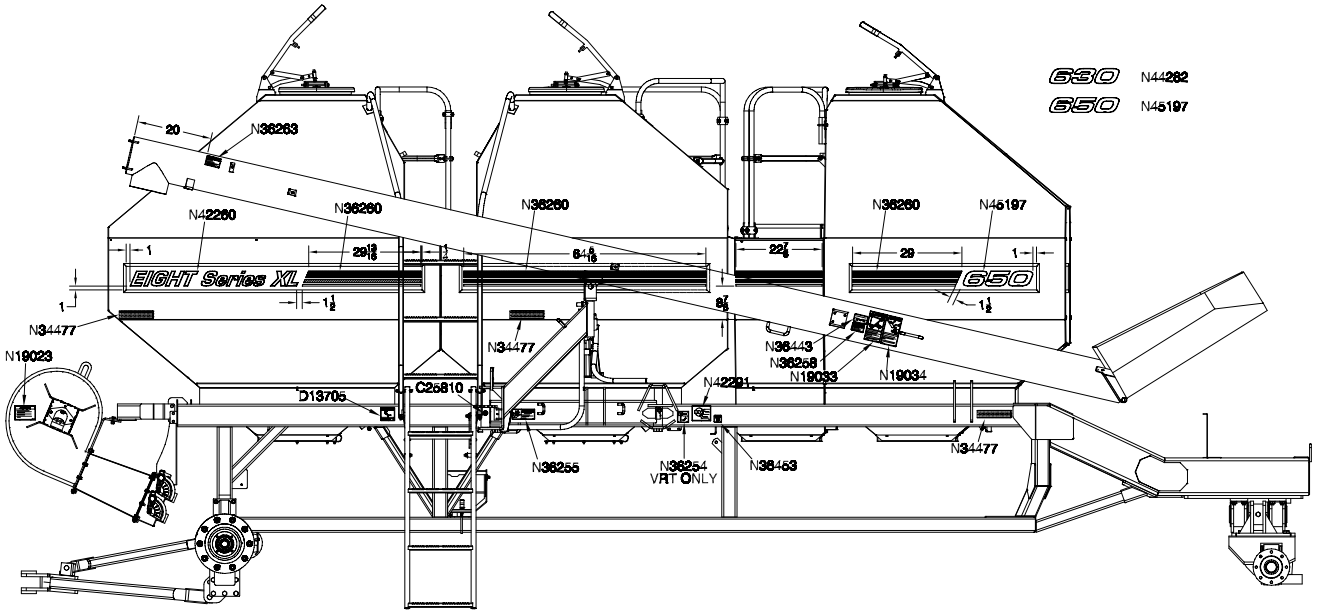




Safety Signs - Continued

Right Side - 8435XL to 8650XL





Lighting and Marking

MORRIS recommends the use of the correct lighting and marking to meet the ASAE standard for roadway travel. Be familiar with, and adhere to, local laws.

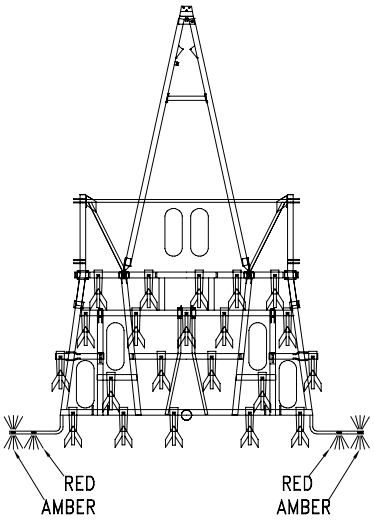
Amber warning and red taillights secured on the machine promote correct transportation of this implement.

Note: Always replace missing or damaged lights and/or connectors.

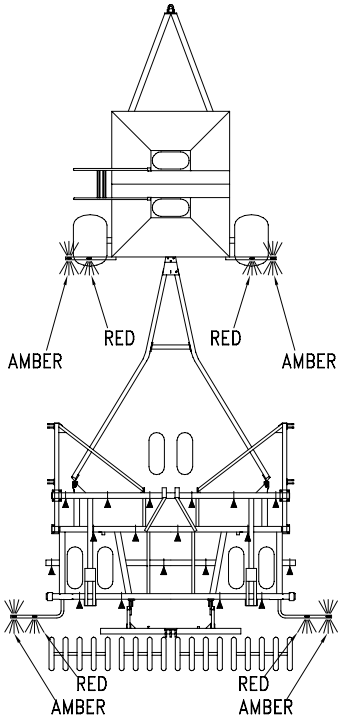
Amber warning and red taillights must be mounted to the rear of the implement and be visible from front and rear. The lights must be within 16 inches (41 cm) of the extremities of the machine and at least 39 inches (99 cm) but not over 10 feet (3 m) above ground level.

Note: Always replace missing or damaged front, side, rear reflectors and SMV emblem.

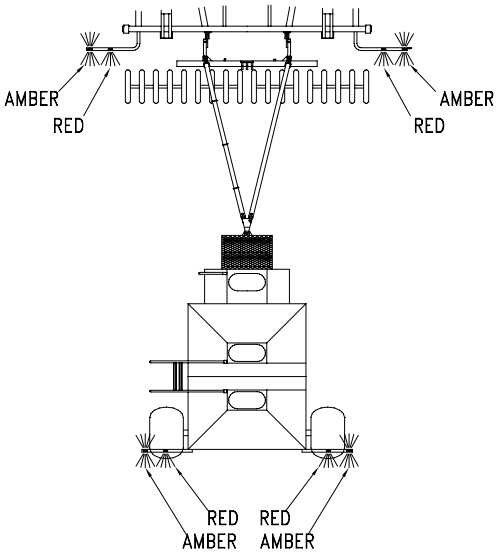
Tillage Unit



Seeding Unit
Tow Between

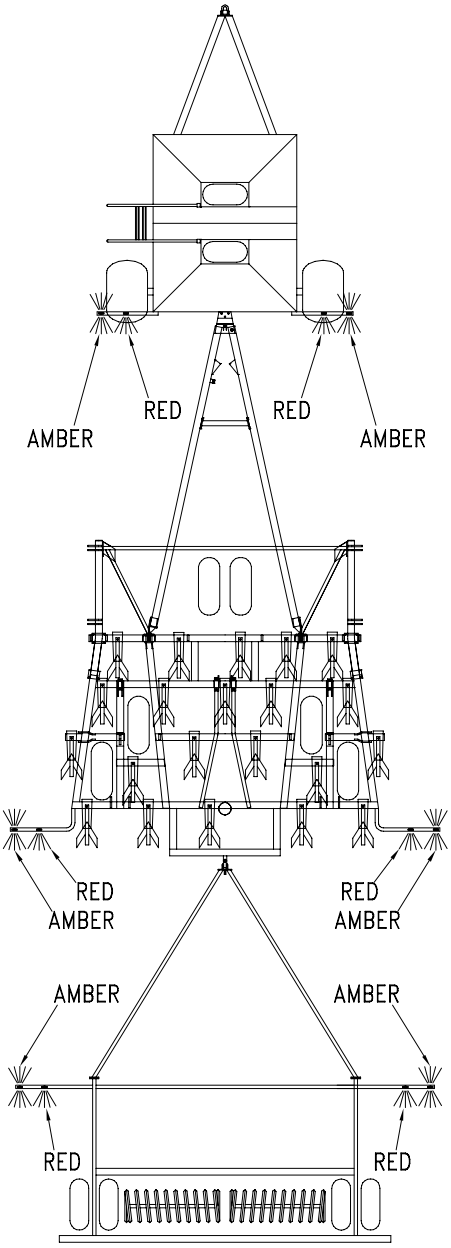


Seeding Unit
Tow Behind

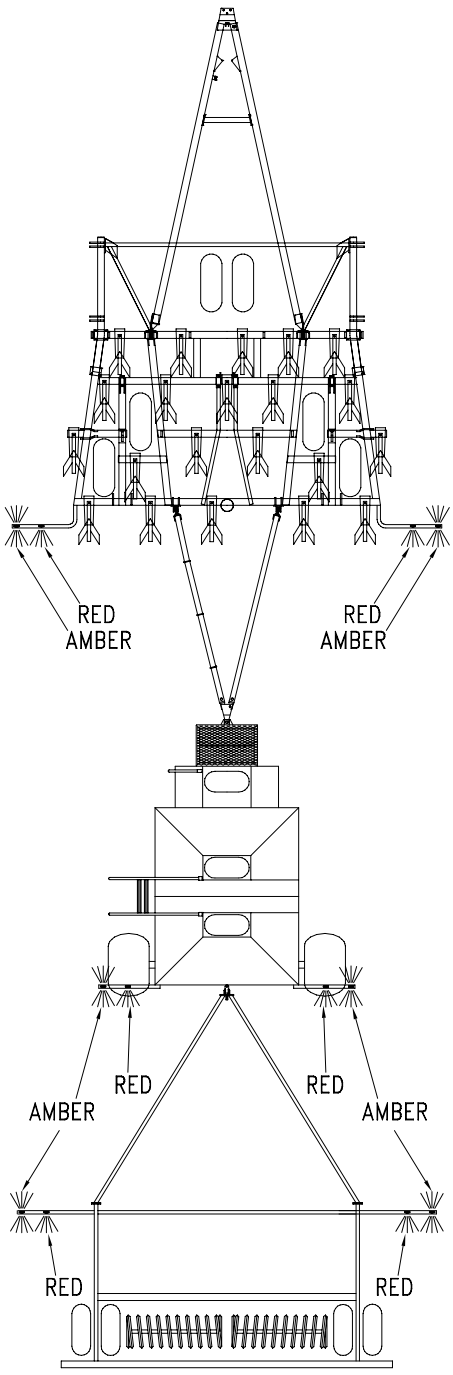


Lighting and Marking - Continued

Seeding Unit - Tow Between with Packer Bar



Seeding Unit - Tow Behind with Packer Bar



Conveyor Safety

General

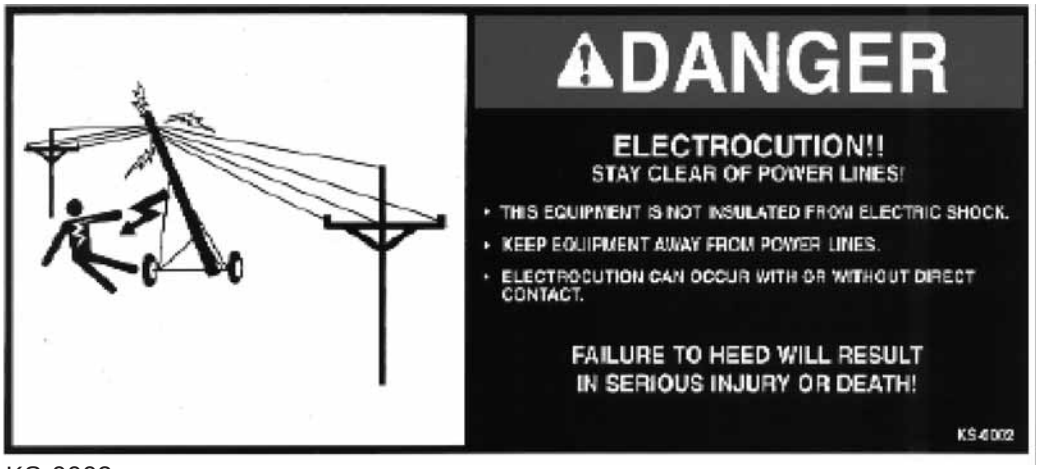
- As the owner and/or operator it is your responsibility to know what requirements, hazards and precautions exist, and to inform all personnel associated with the equipment or are in the area.
- Avoid any alteration to the equipment. Such alterations may produce a very dangerous situation, where serious injury or death may occur.
- Untrained operators subject themselves and other to serious injury or death. NEVER ALLOW untrained personnel to operate this equipment.
- Keep children and other unqualified personnel out of the working area at all times.
- NEVER start equipment until ALL persons are clear of the work area.
- Be sure ALL operators are adequately rested and prepared to perform all functions of operating this equipment.
- Keep hair, loose clothing , and shoestrings away from rotating and moving parts. Never wear loose fitting clothing when working around conveyors.
- NEVER allow anyone inside a bin, truck, or wagon which is being unloaded by a conveyor. Flowing grain can trap and suffocate in seconds.
- Keep hands and feet away from the conveyor intake and other moving parts.
- NEVER attempt to assist machinery operation or to remove trash from the equipment while in operation.
- Keep the area around intake free of obstacles that might trip workers.
- Components of this equipment have sharp edges which can scrape and/or cut an operator.
- A moving conveyor can sever an operator's limb or even kill.
- Always keep all shields and guards in place during operation.

Conveyor Safety - Continued

Safety Signs

The Safety Decals listed below are included with the conveyor, the following pages show the location of the decals on the conveyor. Inspect all decals and replace any that are worn, illegible, or missing. Contact your dealer or the factory to order replacement decals.

KS-0008

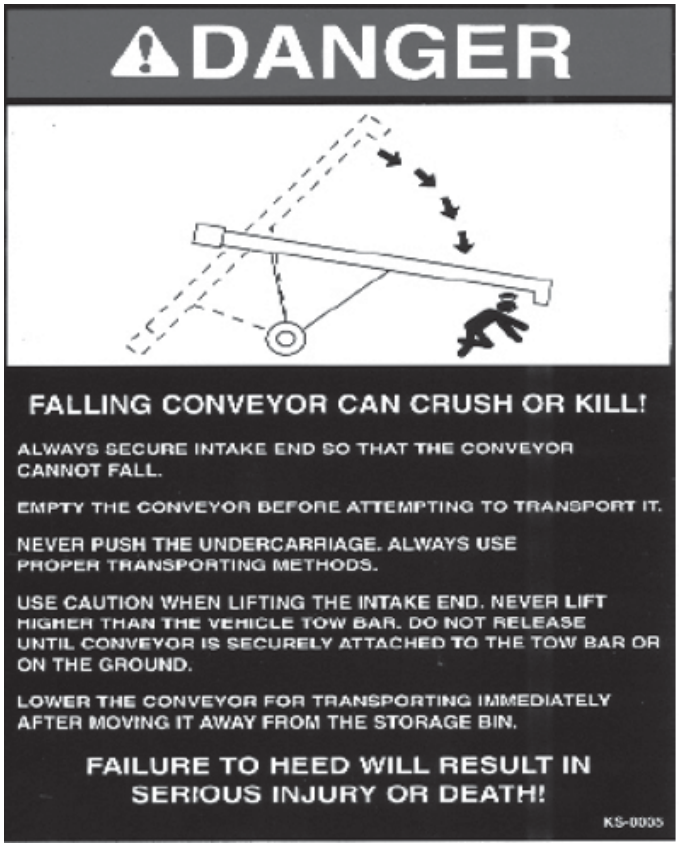


KS-0002

KS-0007

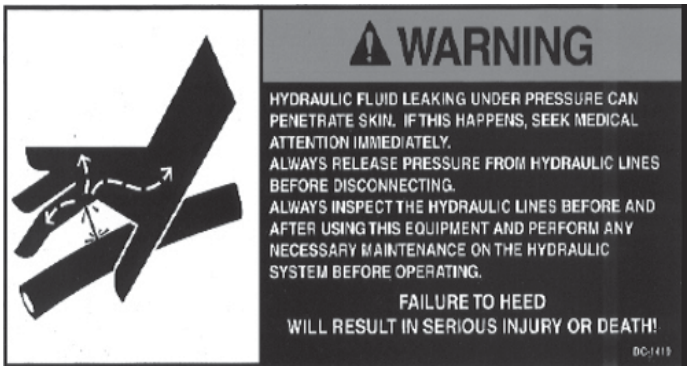
Conveyor Safety - Continued

Safety Signs - Continued



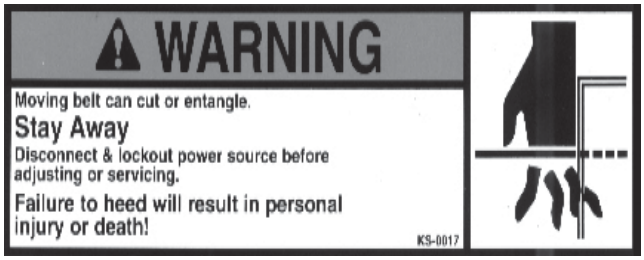
Conveyor Safety - Continued

Safety Signs - Continued



KS-1419

KS-0015



KS-0017

Conveyor Safety - Continued

Safety Signs - Continued

KS-0006

KS-0016

Notes

Section 2: Specifications

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Specifications

8240XL
Specifications and Options

Model	8240XL	8240XL
Configuration	**Tow Between**	**Tow Behind**
Length without auger (with auger)	23' 4" (7.14m) (24' 7" (7.49m))	23' 4" (7.14m) (24' 7" (7.49m))
Height	14' (4.27m)	14' (4.27m)
Width	12' 5" (3.78m)	12' 5" (3.78m)
Weight (Hydraulic Drive)	11,766 lbs. (5,348 kg)	9,595 lbs. (4,361 kg)
Safety Lights	Standard	Standard
Safety Chain	Standard	Standard
Tank Capacity - Front Tank	Optional 83 bu (2,938 l)	Optional 83 bu (2,938 l)
Tank Capacity - Middle Tank	93 bu (3,272 l)	93 bu (3,272 l)
Tank Capacity - Rear Tank	150 bu (5,278 l)	150 bu (5,278 l)
Tank Capacity - Total	**243 bu (8,550 l)**	**243 bu (8,550 l)**
Tank Screens	Standard	Standard
Tank Access Ladder R.H.S.	Standard	Standard
Rated Fan Speed	17" fan - up to 5,000 r.p.m.	17" fan - up to 5,000 r.p.m.
Fan Impeller Diameter	17" (43 cm)	17" (43 cm)
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)
Loading Auger	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)
Quad Steer	N/A	Optional
Tires - Standard (Front)	N/A	(2) 21.5 x 16.1 - 10 ply rating Soft Trac
Tires - Optional (Front)	N/A	(2) 21.5 x 16.1 - 12 ply rating Lug (2) 560/65 D24 LI 140 Soft Trac (2) 500/70 R24 Lug
Tires - Quad Steer (Front)	N/A	(2) 480/70 R30 Lug
Tires - Standard (Rear)	(2) 23.1 x 26 - 12 ply rating AWT	(2) 23.1 x 26 - 12 ply rating AWT
Tires - Optional (Rear)	(2) 23.1 x 26 - 10 ply rating Rice (2) 30.5 x 32 - 12 ply rating AWT (2) 800/65 R32 - LI 172 Lug (2) 900/65 R32 - LI 172 Lug	(2) 23.1 x 26 - 10 ply rating Rice (2) 30.5 x 32 - 12 ply rating AWT (2) 800/65 R32 - LI 172 Lug (2) 900/65 R32 - LI 172 Lug
Metering - Ground Driven	Standard	Standard
Metering - Variable Rate (VRT)	Optional	Optional
Metering - GPS Compatible VRT	Optional	Optional
Meter Shut Off	Electric	Electric
Number Secondary Runs - Single Shoot	21 to 99	21 to 99
Number Secondary Runs - Double Shoot	42 to 198	42 to 198
Number Secondary Runs - Triple Shoot	63 to 297	63 to 297
Primary Hose - Diameter	2 1/2" (6.4 cm)	2 1/2" (6.4 cm)
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/4" (3.2 cm)	Standard - 15/16" (2.4 cm) Optional - 1 1/4" (3.2 cm)
Frame	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing
Walk Through Tank	Standard	Standard
Easy Clean Out System	Standard	Standard
Meter Drive Options - Second Clutch (For spot fertilizing on the go)	Standard	Standard
Monitor (Shaft Motion (3), Bin Level (3), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow	Standard Optional Seed Flow
Work Switch (Mounted to Seeding Machine)	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Rear Tow Hitch	Standard (Max 26,000 lb Draft Load) (Max 11,818 kg Draft Load)	Optional (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)
Mechanical Acre Meter	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Hitch Stand	N/A	Optional

8300XL
Specifications and Options

Model	8300XL	8300XL
Configuration	**Tow Between**	**Tow Behind**
Length without auger (with auger)	23' 4" (7.14m) (24' 7" (7.49m))	23' 4" (7.14m) (24' 7" (7.49m))
Height	15' (4.57m)	15' (4.57m)
Width	13' 4" (4.06m)	12' 5" (3.78m)
Weight (Hydraulic Drive)	11,986 lbs. (5,448 kg)	9,815 lbs. (4,461 kg)
Safety Lights	Standard	Standard
Safety Chain	Standard	Standard
Tank Capacity - Front Tank	Optional 83 bu (2,938 l)	Optional 83 bu (2,938 l)
Tank Capacity - Middle Tank	117 bu (4,126 l)	117 bu (4,126 l)
Tank Capacity - Rear Tank	186 bu (6,537 l)	186 bu (6,537 l)
Tank Capacity - Total	**303 bu (10,663 l)**	**303 bu (10,663 l)**
Tank Screens	Standard	Standard
Tank Access Ladder R.H.S.	Standard	Standard
Rated Fan Speed	17" fan - up to 5,000 r.p.m.	17" fan - up to 5,000 r.p.m.
Fan Impeller Diameter	17" (43 cm)	17" (43 cm)
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)
Loading Auger	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)
Quad Steer	N/A	Optional
Tires - Standard (Front)	N/A	(2) 500/70 R24 Lug Distance Center-Center Inner 40" (102 cm)
Tires - Quad Steer (Front)	N/A	(2) 480/70 R30 Lug Distance Center-Center 124" (315 cm)
Tires - Standard (Rear)	(2) 800/65 R32 - LI 172 Lug Distance Center-Center 128" (325 cm)	(2) 800/65 R32 - LI 172 Lug Distance Center-Center 128" (325 cm)
Tires - Optional (Rear)	(2) 900/65 R32 - LI 172 Lug Distance Center-Center 132" (335 cm) Duals - (4) 520/85 R38 Lug Distance Center-Center Inner 119" (302 cm) Distance Center-Center Outer 171" (434 cm)	(2) 900/65 R32 - LI 172 Lug Distance Center-Center 132" (335 cm) Duals - (4) 520/85 R38 Lug Distance Center-Center Inner 119" (302 cm) Distance Center-Center Outer 171" (434 cm)
Metering - Ground Driven	Standard	Standard
Metering - Variable Rate (VRT)	Optional	Optional
Metering - GPS Compatible VRT	Optional	Optional
Meter Shut Off	Electric	Electric
Number Secondary Runs - Single Shoot	21 to 99	21 to 99
Number Secondary Runs - Double Shoot	42 to 198	42 to 198
Number Secondary Runs - Triple Shoot	63 to 297	63 to 297
Primary Hose - Diameter	2 1/2" (6.4 cm)	2 1/2" (6.4 cm)
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/8" (2.8 cm)	Standard - 15/16" (2.4 cm) Optional - 1 1/8" (2.8 cm)
Frame	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing
Walk Through Tank	Standard	Standard
Easy Clean Out System	Standard	Standard
Meter Drive Options -Second Clutch (For spot fertilizing on the go)	Standard	Standard
Monitor (Shaft Motion (3), Bin Level (3), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow	Standard Optional Seed Flow
Work Switch (Mounted to Seeding Machine)	Optional	Optional
Rear Tow Hitch	Standard (Max 26,000 lb Draft Load) (Max 11,818 kg Draft Load)	Optional (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)
Mechanical Acre Meter	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Hitch Stand	N/A	Optional

Specifications

8336XL
Specifications and Options

Model	8336XL	8336XL
Configuration	**Tow Between**	**Tow Behind**
Length without auger (with auger)	23' 4" (7.14m) (24' 7" (7.49m))	23' 4" (7.14m) (24' 7" (7.49m))
Height	13' 4" (4.06)	13' 4" (4.06)
Width	13' 4" (4.06)	12' 5" (3.78)
Weight (Hydraulic Drive)	12,611 lbs. (5,732 kg)	10,440 lbs. (4,745 kg)
Safety Lights	Standard	Standard
Safety Chain	Standard	Standard
Tank Capacity - Front Tank	103 bu (3,650 l)	103 bu (3,650 l)
Tank Capacity - Middle Tank	93 bu (3,272 l)	93 bu (3,272 l)
Tank Capacity - Rear Tank	150 bu (5,278 l)	150 bu (5,278 l)
Tank Capacity - Total	**346 bu (12,200 l)**	**346 bu (12,200 l)**
Tank Screens	Standard	Standard
Tank Access Ladder R.H.S.	Standard	Standard
Rated Fan Speed	17" fan - up to 5,000 r.p.m.	17" fan - up to 5,000 r.p.m.
Fan Impeller Diameter	17" (43 cm)	17" (43 cm)
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)
Loading Auger	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)
Quad Steer	N/A	Optional
Tires - Standard (Front)	N/A	(2) 21.5 x 16.1 - 10 ply rating Soft Trac
Tires - Optional (Front)	N/A	(2) 21.5 x 16.1 - 12 ply rating Lug (2) 560/65 D24 LI 140 Soft Trac (2) 500/70 R24 Lug
Tires - Quad Steer (Front)	N/A	(2) 480/70 R30 Lug
Tires - Standard (Rear)	(2) 30.5 x 32 - 12 ply rating AWT	(2) 23.1 x 26 - 12 ply rating AWT
Tires - Optional (Rear)	(2) 800/65 R32 - LI 172 Lug (2) 900/65 R32 - LI 172 Lug	(2) 23.1 x 26 - 10 ply rating Rice (2) 30.5 x 32 - 12 ply rating AWT (2) 800/65 R32 - LI 172 Lug (2) 900/65 R32 - LI 172 Lug
Metering - Ground Driven	Standard	Standard
Metering - Variable Rate (VRT)	Optional	Optional
Metering - GPS Compatible VRT	Optional	Optional
Meter Shut Off	Electric	Electric
Number Secondary Runs - Single Shoot	21 to 99	21 to 99
Number Secondary Runs - Double Shoot	42 to 198	42 to 198
Number Secondary Runs - Triple Shoot	63 to 297	63 to 297
Primary Hose - Diameter	2 1/2" (6.4 cm)	2 1/2" (6.4 cm)
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/4" (3.2 cm)	Standard - 15/16" (2.4 cm) Optional - 1 1/4" (3.2 cm)
Frame	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing
Walk Through Tank	Standard	Standard
Easy Clean Out System	Standard	Standard
Meter Drive Options -Second Clutch (For spot fertilizing on the go)	Standard	Standard
Monitor (Shaft Motion (3), Bin Level (3), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow	Standard Optional Seed Flow
Work Switch (Mounted to Seeding Machine)	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Rear Tow Hitch	Standard (Max 26,000 lb Draft Load) (Max 11,818 kg Draft Load)	Optional (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)
Mechanical Acre Meter	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Hitch Stand	N/A	Optional

8370XL
Specifications and Options

Model	8370XL	8370XL
Configuration	**Tow Between**	**Tow Behind**
Length without auger (with auger)	23' 4" (7.14m) (24' 7" (7.49m))	23' 4" (7.14m) (24' 7" (7.49m))
Height	15' (4.57m)	15' (4.57m)
Width	13' 4" (4.06m)	13' 4" (4.06m)
Weight (Hydraulic Drive)	13,618 lbs. with 3rd tank	10,440 lbs. (4,745 kg)
Safety Lights	Standard	Standard
Safety Chain	Standard	Standard
Tank Capacity - Front Tank	Optional 83 bu (2,938 l)	Optional 83 bu (2,938 l)
Tank Capacity - Middle Tank	174 bu (6,184 l)	174 bu (6,184 l)
Tank Capacity - Rear Tank	186 bu (6,537 l)	186 bu (6,537 l)
Tank Capacity - Total	**360 bu (12,721 l)**	**360 bu (12,721 l)**
Tank Screens	Standard	Standard
Tank Access Ladder R.H.S.	Standard	Standard
Rated Fan Speed	17" fan - up to 5,000 r.p.m.	17" fan - up to 5,000 r.p.m.
Fan Impeller Diameter	17" (43 cm)	17" (43 cm)
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)
Loading Auger	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)
Quad Steer	N/A	Optional
Tires - Standard (Front)	N/A	(2) 500/70 R24 Lug Distance Center-Center 40" (102 cm)
Tires - Quad Steer (Front)	N/A	(2) 480/70 R30 Lug Distance Center-Center 124" (315 cm)
Tires - Standard (Rear)	(2) 800/65 R32 - LI 172 Lug Distance Center-Center 128" (325 cm)	(2) 800/65 R32 - LI 172 Lug Distance Center-Center 128" (325 cm)
Tires - Optional (Rear)	(2) 900/65 R32 - LI 172 Lug Distance Center-Center 132" (335 cm) Duals - (4) 520/85 R38 Lug Distance Center-Center Inner 119" (302 cm) Distance Center-Center Outer 171" (434 cm)	(2) 900/65 R32 - LI 172 Lug Distance Center-Center 132" (335 cm) Duals - (4) 520/85 R38 Lug Distance Center-Center Inner 119" (302 cm) Distance Center-Center Outer 171" (434 cm)
Metering - Ground Driven	Standard	Standard
Metering - Variable Rate (VRT)	Optional	Optional
Metering - GPS Compatible VRT	Optional	Optional
Meter Shut Off	Electric	Electric
Number Secondary Runs - Single Shoot	21 to 99	21 to 99
Number Secondary Runs - Double Shoot	42 to 198	42 to 198
Number Secondary Runs - Triple Shoot	63 to 297	63 to 297
Primary Hose - Diameter	2 1/2" (6.4 cm)	2 1/2" (6.4 cm)
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/8" (2.8 cm)	Standard - 15/16" (2.4 cm) Optional - 1 1/8" (2.8 cm)
Frame	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing
Walk Through Tank	Standard	Standard
Easy Clean Out System	Standard	Standard
Meter Drive Options -Second Clutch (For spot fertilizing on the go)	Standard	Standard
Monitor (Shaft Motion (3), Bin Level (3), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow	Standard Optional Seed Flow
Work Switch (Mounted to Seeding Machine)	Optional	Optional
Rear Tow Hitch	Standard (Max 26,000 lb Draft Load) (Max 11,818 kg Draft Load)	Optional (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)
Mechanical Acre Meter	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Hitch Stand	N/A	Optional

Specifications

8425XL
Specifications and Options

Model	8425XL	8425XL
Configuration	**Tow Between**	**Tow Behind**
Length without auger (with auger)	23' 4" (7.14m) (24' 7" (7.49m))	23' 4" (7.14m) (24' 7" (7.49m))
Height	13' 4" (4.06)	13' 4" (4.06)
Width	13' 4" (4.06)	13' 4" (4.06)
Weight (Hydraulic Drive)		11,500 lbs. (5,227 kg)
Safety Lights	Standard	Standard
Safety Chain	Standard	Standard
Tank Capacity - Front Tank	130 bu (4,559 l)	130 bu (4,559 l)
Tank Capacity - Middle Tank	117 bu (4,126 l)	117 bu (4,126 l)
Tank Capacity - Rear Tank	186 bu (6,537 l)	186 bu (6,537 l)
Tank Capacity - Total	**433 bu (15,222 l)**	**433 bu (15,222 l)**
Tank Screens	Standard	Standard
Tank Access Ladder R.H.S.	Standard	Standard
Rated Fan Speed	17" fan - up to 5,000 r.p.m.	17" fan - up to 5,000 r.p.m.
Fan Impeller Diameter	17" (43 cm)	17" (43 cm)
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)
Loading Auger	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)	Standard (10" Dia x 21' Lg.) (0.25m Dia x 6.4m Lg.)
Quad Steer	N/A	Optional
Tires - Standard (Front)	N/A	(2) 560/65 D24 - LI 140 Soft Trac
Tires - Optional (Front)	N/A	(2) 500/70 R24 Lug
Tires - Quad Steer (Front)	N/A	(2) 480/70 R30 Lug
Tires - Standard (Rear)	(2) 800/65 R32 - LI 172 Lug	(2) 30.5 x 32 - 12 ply rating AWT
Tires - Optional (Rear)	(2) 900/65 R32 - LI 172 Lug	(2) 800/65 R32 - LI 172 Lug (2) 900/65 R32 - LI 172 Lug
Metering - Ground Driven	Standard	Standard
Metering - Variable Rate (VRT)	Optional	Optional
Metering - GPS Compatible VRT	Optional	Optional
Meter Shut Off	Electric	Electric
Number Secondary Runs - Single Shoot	21 to 99	21 to 99
Number Secondary Runs - Double Shoot	42 to 198	42 to 198
Number Secondary Runs - Triple Shoot	63 to 297	63 to 297
Primary Hose - Diameter	2 1/2" (6.4 cm)	2 1/2" (6.4 cm)
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/4" (3.2 cm)	Standard - 15/16" (2.4 cm) Optional - 1 1/4" (3.2 cm)
Frame	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing	Formed heavy wall 4" x 10" (10 cm x 25.4 cm) tubing
Walk Through Tank	Standard	Standard
Easy Clean Out System	Standard	Standard
Meter Drive Options -Second Clutch (For spot fertilizing on the go)	Standard	Standard
Monitor (Shaft Motion (3), Bin Level (3), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow	Standard Optional Seed Flow
Work Switch (Mounted to Seeding Machine)	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Rear Tow Hitch	Standard (Max 26,000 lb Draft Load) (Max 11,818 kg Draft Load)	Optional (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)
Mechanical Acre Meter	Optional (Ground Drive Only)	Optional (Ground Drive Only)
Hitch Stand	N/A	Optional

8435XL, 8630XL and 8650XL - Tow Behind
Specifications and Options

Model	8435XL	8630XL	8650XL
Configuration	**Tow Behind**	**Tow Behind**	**Tow Behind**
Length from Quad Steer hitch pin to fan	36' 7" (11.15 m)	36' 7" (11.15 m)	36' 7" (11.15 m)
Height	13' 8" (4.16 m)	13' 8" (4.16 m)	13' 8" (4.16 m)
Width - Single Axle	13' 10" (4.22 m)	13' 10" (4.22 m)	13' 10" (4.22 m)
Width - Dual Axle	15' 11" (4.81 m)	15' 11" (4.81 m)	15' 11" (4.81 m)
Weight	16,890 lbs (7,661 kg)	18,000 lbs (8,165 kg)	18,250 lbs (8,278 kg)
Safety Lights	Standard	Standard	Standard
Safety Chain	Standard	Standard	Standard
Tank Capacity - Tank 1	N/A	190 bu (6,695 l)	190 bu (6,695 l)
Tank Capacity - Tank 2	N/A	N/A	28 bu (987 l)
Tank Capacity - Tank 3	203 bu (7,154 l)	203 bu (7,154 l)	203 bu (7,154 l)
Tank Capacity - Tank 4	232 bu (8,175 l)	232 bu (8,175 l)	232 bu (8,175 l)
Tank Capacity - Total	**435 bu (15,329 l)**	**625 bu (22,024 l)**	**653 bu (23,011 l)**
Tank Screens	Standard		
Tank Access Ladder R.H.S.	Standard		
Rated Fan Speed	17" fan - up to 5,000 r.p.m.		
Fan Impeller Diameter	Standard 17" (43 cm)		
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)		
Loading Auger	Standard (10" Dia) (25.4 cm Dia)		
Loading Conveyor	Optional		
Quad Steer	Standard		
Tires - Quad Steer (Front)	(2) 28LR26 Lug Distance Center-Center Inner 138" (351 cm)		
Tires - Standard (Rear)	(2) 900/65 R32 - LI 172 Lug Distance Center-Center Inner 132" (335 cm)		
Tires - Optional (Rear)	Duals - (4) 520/85 R38 Lug Distance Center-Center Inner 119" (302 cm) Distance Center-Center Outer 171" (434 cm)		
Metering - Ground Driven	Standard		
Metering - Variable Rate (VRT)	Optional		
Metering - GPS Compatible VRT	Optional		
Meter Shut Off	Electric		
Number Secondary Runs - Single Shoot	21 to 99		
Number Secondary Runs - Double Shoot	42 to 198		
Number Secondary Runs - Triple Shoot	Subject to availability		
Primary Hose - Diameter	2 1/2" (6.4 cm)		
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/8" (2.8 cm)		
Frame - Trussed	4" x 6" (10 cm x 15.2cm) tubing by 4" x 4" (10 cm x 10 cm) tubing		
Walk Through Tank	Standard		
Easy Clean Out System	Standard		
Meter Drive Options -Second Clutch (For spot fertilizing on the go)	Standard		
Monitor (Shaft Motion (4), Bin Level (4), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow		
Work Switch (Mounted to Seeding Machine)	Optional		
Rear Tow Hitch	Optional (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)		
Mechanical Acre Meter	Optional (Ground Drive Only)		

Specifications are estimates and subject to change.

Specifications

8435XL, 8630XL and 8650XL - Tow Between Specifications and Options			
Model	**8435XL**	**8630XL**	**8650XL**
Configuration	**Tow Between**	**Tow Between**	**Tow Between**
Length from hitch pin to end of Auger	33' (10.06 m)	33' (10.06 m)	33' (10.06 m)
Height	13' 8" (4.16 m)	13' 8" (4.16 m)	13' 8" (4.16 m)
Width - Dual Axle	20' (6.10 m)	20' (6.10 m)	20' (6.10 m)
Weight	19,580 lbs (8881 kg)	20,690 lbs (9385 kg)	20,940 lbs (9500 kg)
Safety Lights	Standard	Standard	Standard
Safety Chain	Standard	Standard	Standard
Tank Capacity - Tank 1	N/A	190 bu (6,695 l)	190 bu (6,695 l)
- Tank 2	N/A	N/A	28 bu (987 l)
- Tank 3	203 bu (7,154 l)	203 bu (7,154 l)	203 bu (7,154 l)
- Tank 4	232 bu (8,175 l)	232 bu (8,175 l)	232 bu (8,175 l)
- Total	**435 bu (15,329 l)**	**625 bu (22,024 l)**	**653 bu (23,011 l)**
Tank Screens	Standard		
Tank Access Ladder R.H.S.	Standard		
Rated Fan Speed	17" fan - up to 5,000 r.p.m.		
Fan Impeller Diameter	Standard 17" (43 cm)		
Hydraulic Drive - piston type orbit motor (Closed Centre or Closed Centre Load Sensing systems required) Hydraulic requirements for Air Cart only at Rated Fan Speed.	16cc 21 U.S. gal./min. (80 l/min) at 2,750 p.s.i. (18,960 kpa) VRT requires an additional 5.5 U.S. gal/min (21 l/min)		
Loading Auger	Standard (10" Dia) (25.4 cm Dia)		
Loading Conveyor	Optional		
Tires - Standard (Rear)	Duals - (4) 800/65 R32 - LI 172 Lug Distance Center-Center Inner 132" (335 cm) Distance Center-Center Outer 208" (516 cm)		
Metering - Ground Driven	Standard		
- Variable Rate (VRT)	Optional		
- GPS Compatible VRT	Optional		
Meter Shut Off	Electric		
Number Secondary Runs - Single Shoot	21 to 99		
Number Secondary Runs - Double Shoot	42 to 198		
Number Secondary Runs - Triple Shoot	Subject to availability		
Primary Hose - Diameter	2 1/2" (6.4 cm)		
Secondary Hose - Diameter	Standard - 15/16" (2.4 cm) Optional - 1 1/8" (2.8 cm)		
Frame - Trussed	4" x 6" (10 cm x 15.2cm) tubing by 4" x 4" (10 cm x 10 cm) tubing		
Walk Through Tank	Standard		
Easy Clean Out System	Standard		
Meter Drive Options -Second Clutch (For spot fertilizing on the go)	Standard		
Monitor (Shaft Motion (4), Bin Level (4), Fan Speed, Acre Tally, Ground Speed)	Standard Optional Seed Flow		
Work Switch (Mounted to Seeding Machine)	Optional		
Rear Tow Hitch	Standard (Max 15,000 lb Draft Load) (Max 6,818 kg Draft Load)		
Mechanical Acre Meter	Optional (Ground Drive Only)		

Specifications are estimates and subject to change.

Section 3: Checklist

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Assembly Manual 3-2
Checklist 3-3

SAFETY-ALERT SYMBOL

Watch for this symbol. It identifies potential hazards to health or personal safety. It points out safety precautions. It means:

ATTENTION - BE ALERT.

Your safety is involved.

Manuals

Note: Pre-Delivery Inspection Form must be completed and submitted to Morris Industries within 30 days of delivery date.

Warranty Void if Not Registered

Parts Manual Order Part Number N42302

Assembly Manual Order Part Number N42301

Checklist

Please read the Operator's Manual carefully and become a "SAFE" operator.

Adopt a good lubrication and maintenance program.

General

____Check if assembled correctly.

____Proper chain tension.

____Check hose connections.

____Ensure cleanout door and tank lid are connected correctly.

____Both chains for the quick change transmissions are supplied: One 86 link and one 72 link.

Lubrication - Grease

____Metering Drive

____Axle Pivots

____Auger Pivots

Lubrication - Oil

____Drive chains

Tire Pressure

____See Maintenance, Section 7.

Transport

____Tighten wheel bolts.

____Check hose connections.

OWNER REFERENCE

Model: _____

Serial No: _____

Dealer: _____

Town: _____ State: _____

Phone: _____

OWNER/OPERATOR: _____

Date: _____

TAKE SAFETY SERIOUSLY.

DO NOT TAKE NEEDLESS CHANCES!!

Notes

Section 4: Introduction

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Introduction

This Operator's Manual has been carefully prepared to provide the necessary information regarding the operation and adjustments, so that you may obtain maximum service and satisfaction from your new MORRIS EIGHT Series XL Air Cart.

To protect your investment, study your manual before starting or operating in the field. Learn how to operate and service your EIGHT Series XL Air Cart correctly, failure to do so could result in personal injury or equipment damage.

If you should find that you require information not covered in this manual, contact your local MORRIS Dealer. The Dealer will be glad to answer any questions that may arise regarding the operation of your MORRIS EIGHT Series XL Air Cart.

MORRIS Dealers are kept informed on the best methods of servicing and are equipped to provide prompt efficient service if needed.

Occasionally, your EIGHT Series XL Air Cart may require replacement parts. Your Dealer will be able to supply you with the necessary replacement parts required. If the Dealer does not have the necessary part, the MORRIS Factory will supply the Dealer with it promptly.

Your MORRIS EIGHT Series XL Air Cart is designed to give satisfaction even under difficult conditions. A small amount of time and effort spent in protecting it against rust, wear and replacing worn parts will increase the life and trade-in value.

Keep this book handy for ready reference at all times. It is the policy of Morris Industries Ltd. to improve its products whenever it is possible to do so. The Company reserves the right to make changes or add improvements at any time without incurring any obligation to make such changes on machines sold previously.

Introduction - Continued

The MORRIS EIGHT Series XL Air Cart represents the latest in Air Cart design technology. There are eight sizes: 243 bushel two tank cart, 303 bushel two tank cart, 346 bushel three tank cart, 360 bushel two tank cart, 433 bushel three tank cart, 435 bushel two tank cart, 625 bushel three tank cart and a 653 bushel four tank cart with hydraulic fan drive. Each cart incorporates a four wheel, wide-stance high clearance frame. The high clearance frame gives easy access to the metering wheels and the easiest cleanout in the industry. The 8240 has a 38:62 tank split, the 8300 has a 39:61 tank split, the 8336 has a 29:26:45 tank split, the 8370 has a 48:52 tank split, the 8425 cart has a 30:27:43 tank split, the 8435 has a 46:53 tank split, the 8630 cart has a 30:33:37 tank split and the 8650 cart has a 29:4:31:36 tank split. The tank lids are easily accessed by the convenient stairs and tank walkway.

Each tank has its own metering system and metering drive. Included with the unit is a sample collector box that an operator can use to confirm seeding rates. The meter drives are positive, convenient, simple to set and are ground driven through an electric clutch. The metering system incorporates spiral fluted wheels.

The size of the metering wheel is matched to the number of outlets on the secondary divider giving the best in accuracy. The spiral fluted metering wheels combined with the multi-range transmission allows a full range of products such as canola and peas to be seeded without having to change the metering wheels.

The Air Cart comes equipped with a monitor that senses all bin levels, motion of all metering shafts and fan speed. It also gives ground speed and provides an acre meter.

High quality 2 1/2" diameter hose is standard equipment for the distribution system. The patented flat fan divider, which is matched in size to the metering wheel, ensures final accurate distribution of the product.

Standard Features

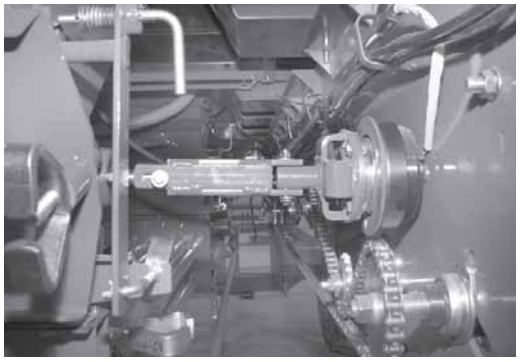
Second Clutch

The second clutch is mounted to any one of the tanks **metering shaft.**

This enables the operator to stop or start the metering of that tank while the metering continues from the other tanks. This is especially useful for spot fertilizing.

The clutch is electric operated and is switched from inside the tractor cab.

Note: The primary clutch still controls the input to all tank transmissions.



Hydraulic Auger

The 10" diameter hydraulic auger is designed to make loading and unloading product from the Air Cart tank very simple and easy.

Right Hand Side Ladder

This ladder allows the operator easy access to the walkway and tank lids making filling the tanks more convenient.

Options

Full Bin Indicator

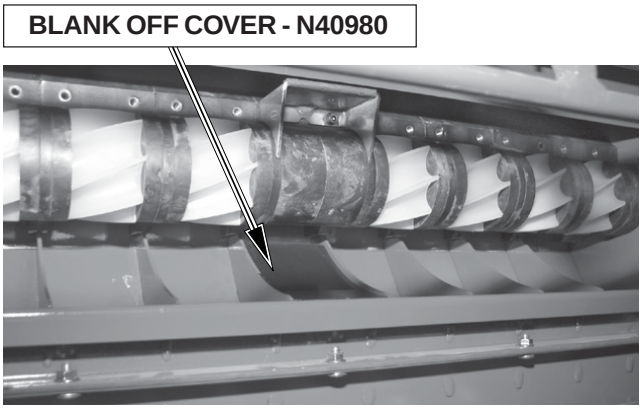
The Morris EIGHT Series XL Air Cart can be equipped with an optional full bin indicator to alert when bins are full during loading.

Full Bin Indicator - Optional

Blank Off Cover - N40980

The blank off cover closes off any unused openings in the collector body. The blank off cover prevents the unused run from filling with product.

Note: The blank off cover and run caps must be removed before storage to clean out any particles that accumulated during use.

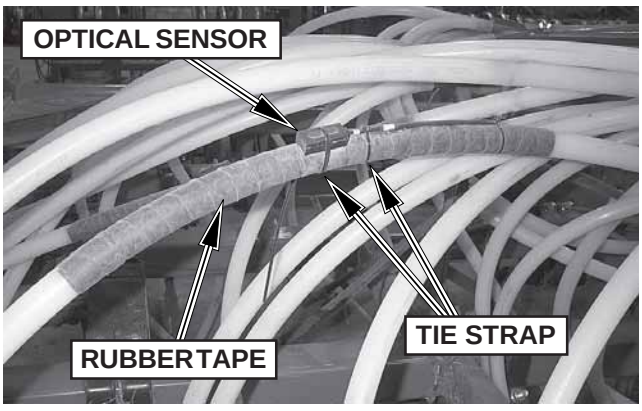


Flow Sensors

This option requires the use of Blockage Modules. The Blockage Modules signal the monitor on the loss of flow at any sensor.

Optical Sensor System

Up to 12 blockage modules may be connected, each of which can have up to 16 optical sensors connected, providing a 192 run capability. More information is given in the Monitor Section under “Flow”.

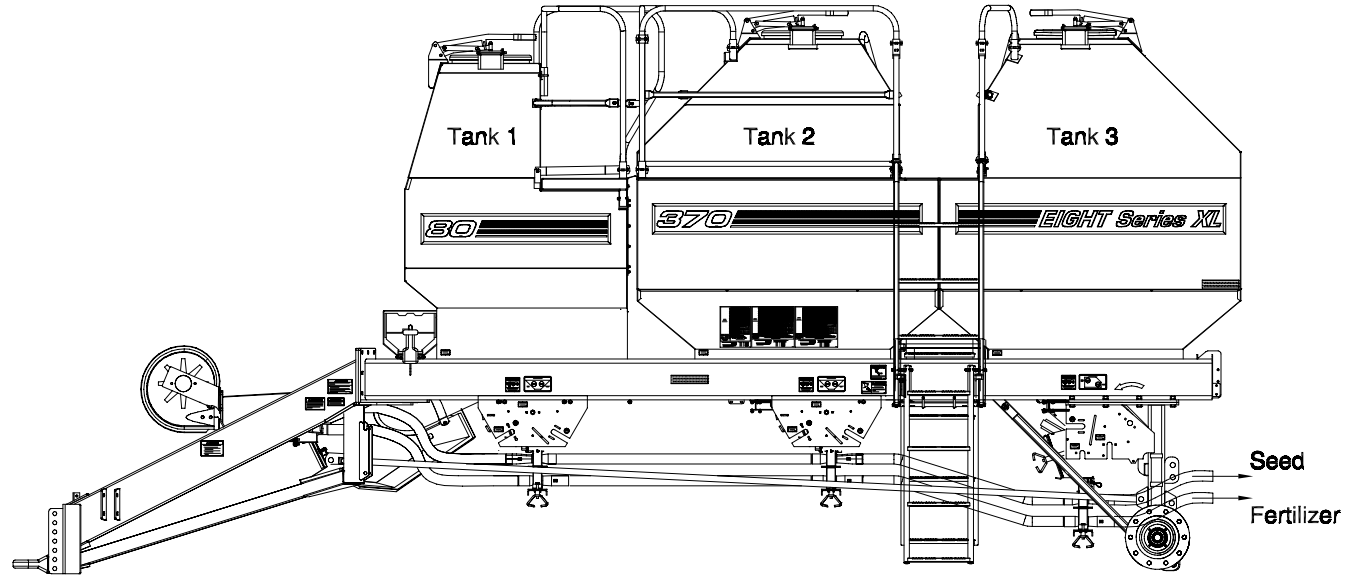


Optical Sensor Installation

Options - Continued

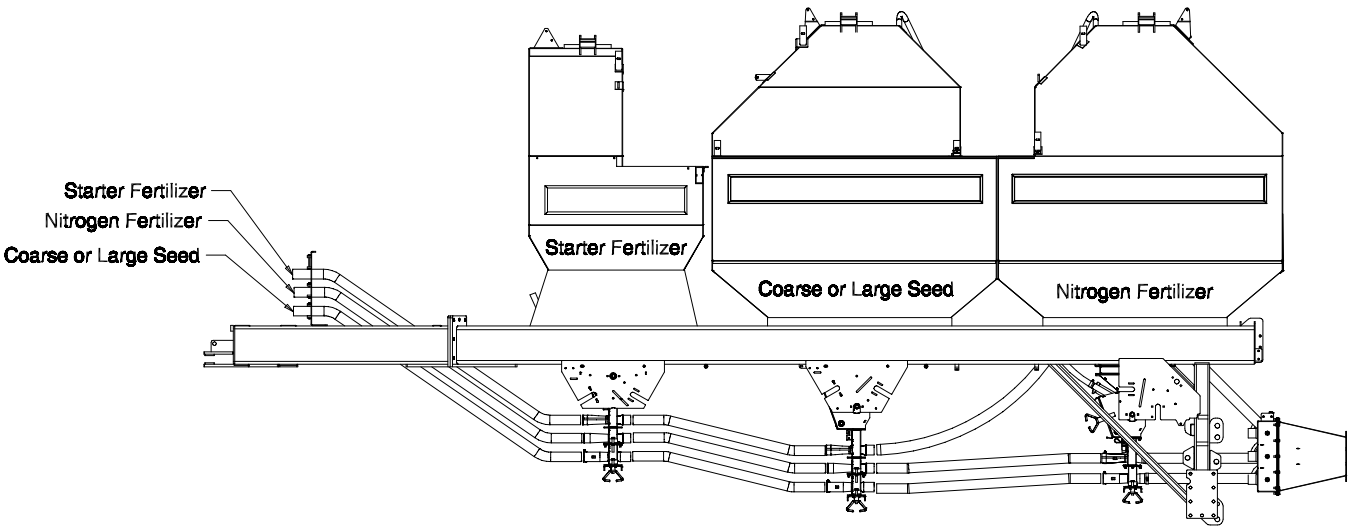
Double Shoot Distribution

This is used when fertilizer is placed at a separate depth from the seed.



Triple Shoot Distribution

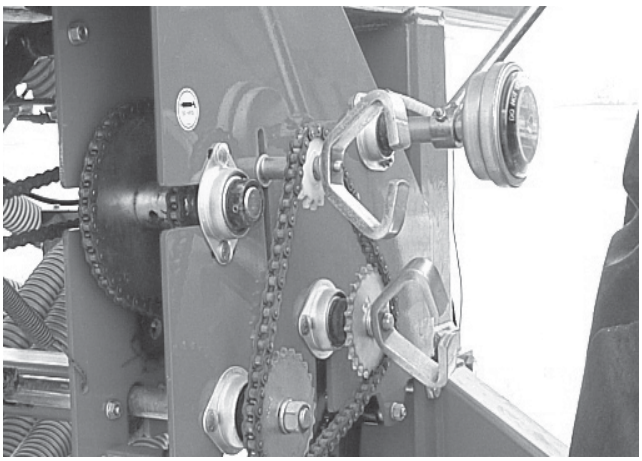
This is used when placing three products separately in one operation.



Options - Continued

Acre Tally

The tamper proof mechanical acre tally counter mounts onto the crank handle shaft. The acre tally counter gives accumulated acres and cannot be reset to zero.



Hitch Stand Kit (Tow Behind)

The hitch stands make hitching and unhitching easier.

Rear Tow Hitch

The Tow Hitch is standard on tow between models and is optional on tow behind models.

The Tow Hitch enables the operator the ability to attach a packer bar or an anhydrous tank behind the Air Cart.

Note: Maximum draft load is 15,000 lbs (6,818 kg).

Options - Continued

Meter Shut-Off

The meter shut-off provides a convenient means to shut off part of the metering system from the tractor to finish narrow strips at the end of the field.

Important: It is strongly recommended to have the seeding unit equipped with a blockage monitor system to ensure product flow.

Meter Shut-Off Remote Control

Meter Shut-Off Cylinders

Dual Fan

The dual fan is for use with larger Air Drills applying high rates of products.

Options - Continued

Seed Boots

MORRIS offers a variety of seed boots for the EIGHT Series XL Air Cart. Check with your Morris Dealer for new additions and application of the MORRIS seed boot line-up.

Note: *For guidelines* see Operation Section under *"Opener Adjustments".*

Section 5: Operation

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CAUTION

BE ALERT

SAFETY FIRST

REFER TO SECTION 1 AND REVIEW ALL SAFETY RECOMMENDATIONS.

Application

The Morris EIGHT Series XL Air Cart applies a wide range of seed and granular fertilizer products. It has the capacity to single shoot, double shoot or triple shoot. See “Double and Triple Shoot Settings” for more details.

Tractor

Tires

- Proper ballast and tire pressure are required when pulling heavy implements.
- Consult your tractor operator’s manual and follow all recommended procedures.

Hydraulics

- Wipe all hydraulic fittings and couplers with a clean cloth to avoid contaminating the system.
- Check that hydraulic reservoir is filled to the proper level.

Drawbar

- Centre and pin in a fixed position for easier hitching and greater stability.

Warning

Do not permit smoking, sparks or an open flame where combustible fuels are being used. Keep the work area well ventilated.

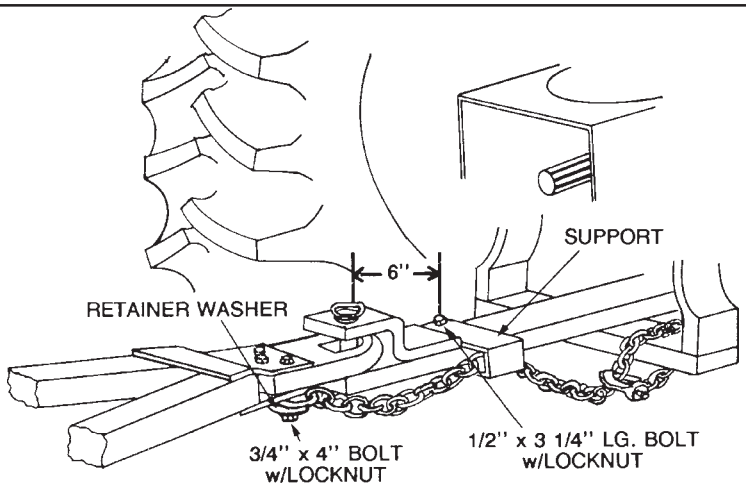
Warning

Do not search for high pressure hydraulic leaks without hand and face protection. A tiny, almost invisible leak can penetrate skin, that requires immediate medical attention.

Hitching

Caution

A safety chain will help control towed machines should it accidentally separate from the drawbar while transporting. A runaway machine could cause severe injury or death. Use a safety chain with a strength rating equal to or greater than the gross weight of the towed machines.



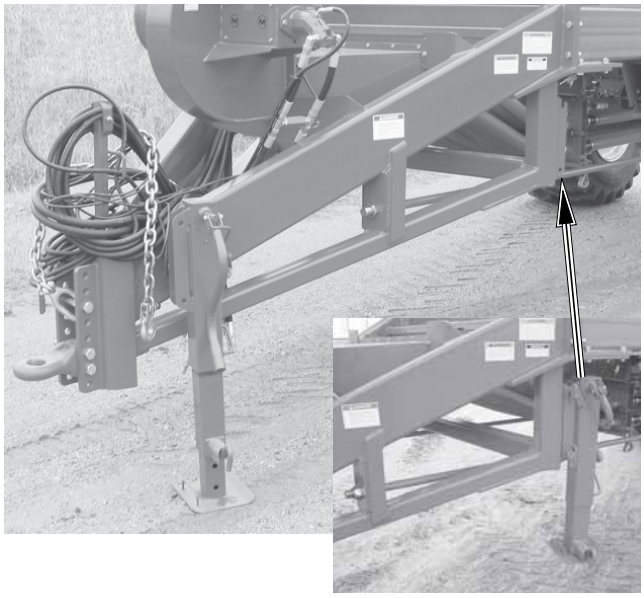
Attach safety chain to the tractor drawbar support or other specified anchor location with the appropriate parts.

Hitching to Tractor (Seeding Tool or Tow Between Cart)

- Ensure swinging drawbar is locked in the centre position.
- Ensure hitch pin is in good condition.
- Level clevis with tractor drawbar using hitch jack.
- Back tractor into position and attach hitch clevis to drawbar, using an adequate hitch pin.
- Lock hitch pin in place with a hairpin or other proper locking device.
- After tractor to implement connection is made, relieve pressure off the hitch jack.
- Place hitch jack in raised position.
- Route Safety Chain through chain support and drawbar support.
- Lock safety hook onto chain.

Note: Provide only enough slack in chain to permit turning.

- Ensure hydraulic hose quick couplers are dirt free.
- Inspect all fittings and hoses for leaks and kinks. Repair as necessary
- Connect the hydraulic hoses to the tractor quick couplers.



Caution

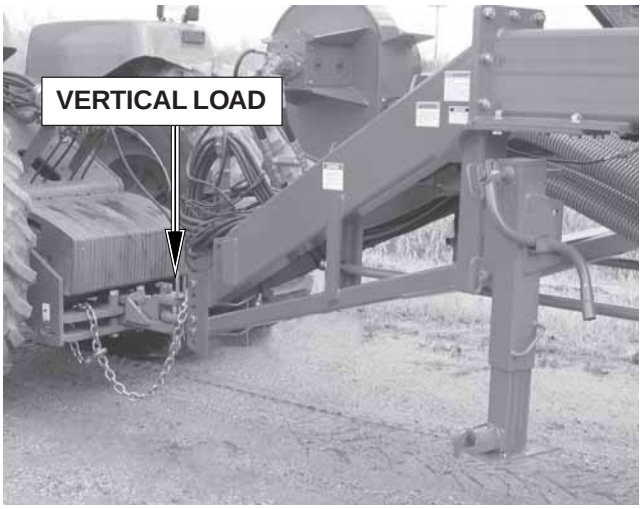
Dirt in the hydraulic system could damage O-rings, causing leakage, pressure loss and total system failure.

Hitching to Tractor (Seeding Tool or Tow Between Cart) - Continued

Tractor Drawbar Requirements

Tractor drawbar vertical load requirements for loaded Tow Between air carts are as follows:

8240 ..... 5,200 lbs (2,364 kg) minimum
8240/Third Tank..... 7,500 lbs (3,410 kg) minimum
8300 ..... 6,200 lbs (2,818 kg) minimum
8300/Third Tank..... 8,500 lbs (3,864 kg) minimum
8336 ..... 8,500 lbs (3,864 kg) minimum
8370 ..... 8,500 lbs (3,864 kg) minimum
8370/Third Tank..... 11,000 lbs (5,000 kg) minimum
8425 ..... 11,000 lbs (5,000 kg) minimum
8435, 8630 & 8650 .. 8,900 lbs (4,050 kg) minimum

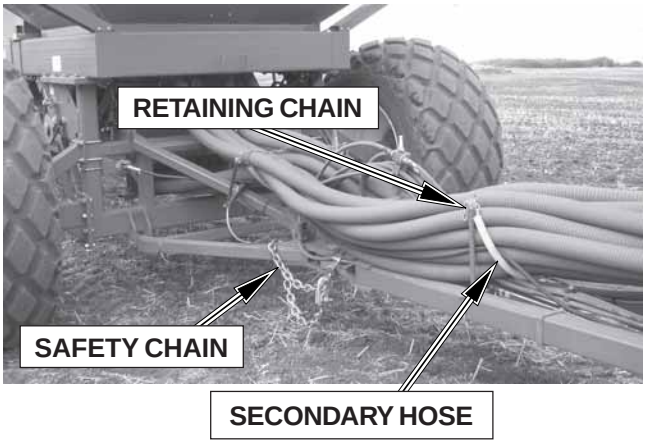


Hitching to Seeding Tool (Tow Between Cart)

- Connect air cart to tractor.
- Back air cart into position, aligning seeding tool hitch with air cart.
- Attach hitch to air cart with 1 1/2” x 6 1/2” pin and retain with a 1/4” hair pin.
- Attach safety chain to air cart.

Note: Provide only enough slack in chain to permit turning.

- Connect hydraulic hose quick couplers.
- Connect the primary hose couplers.
- Loop retaining chain around the primary hoses with the secondary hose over the bottom half of the chain.

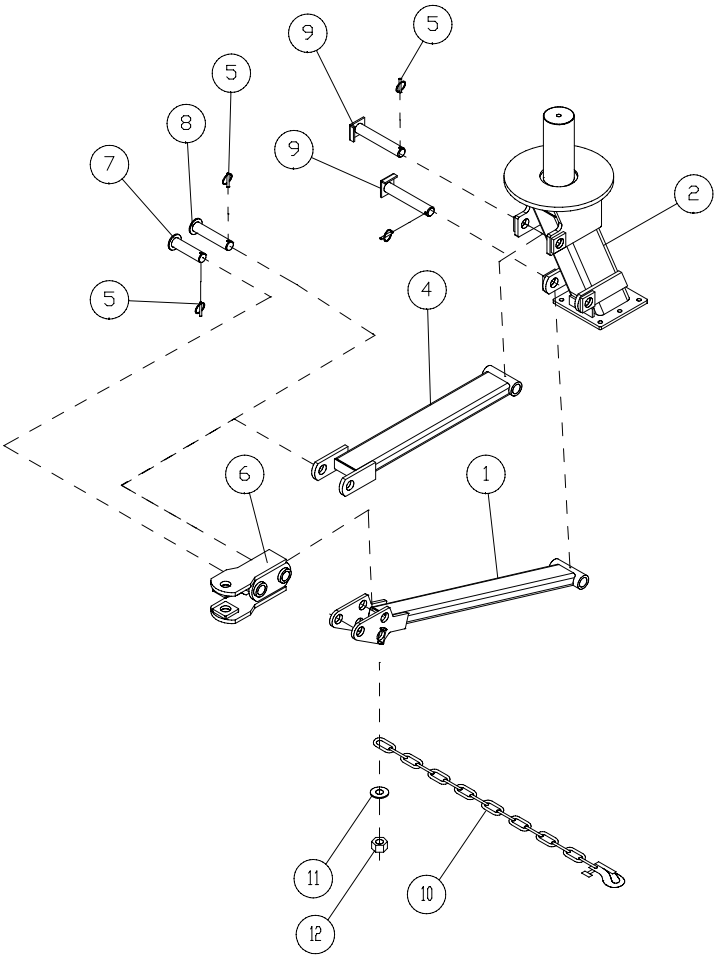


Hitching Front Castor (Tow Behind Cart)

- Assemble hitch components to the front castor axle as shown in the accompanying diagram. Item (7) is 1 1/2” x 5 1/8” lg pin. Item (8) is 1 1/2” x 6 7/16” lg pin and Item (9) is 1 1/2” x 8 3/8” lg pin.

Note: Pin item (9) holding item (4) cannot be installed or removed with the wheel assembly mounted.

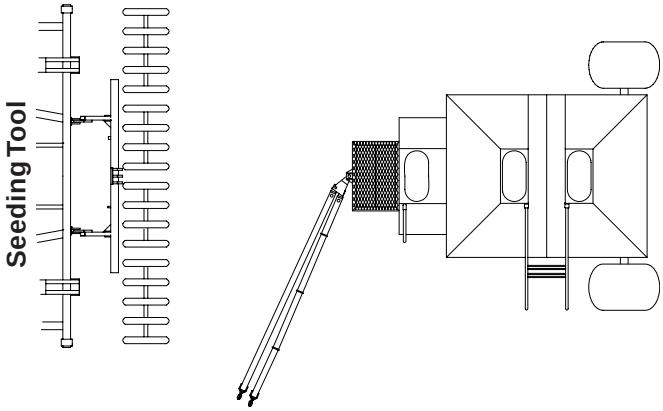
- Assemble safety chain to item (1) using 1” Unitorque nut and 1 1/16” ID flatwasher.

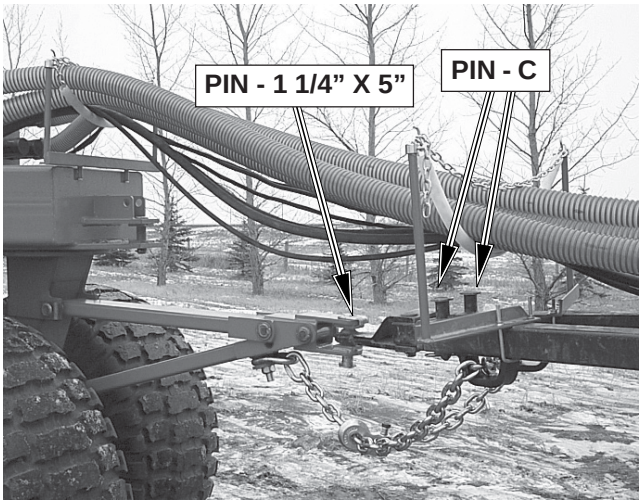


Hitching to Seeding Tool (Tow Behind Cart)

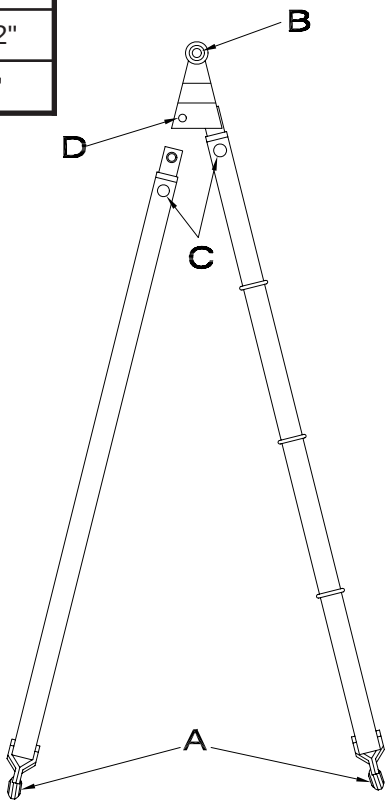
- Connect seeding tool to tractor.
- Attach hitch to air cart with 1 1/4” x 5” pin.
- Back seeding tool into position with air cart.
- Extend the telescopic hitch arms and connect the air cart to seeding tool using 1 1/8” x 3 11/16” pins.
- Block the tires of the air cart and insert the 1” x 5 13/32” pins into their bushings.
- Slowly back seeding tool toward air cart until the telescopic arms are fully retracted and the pins drop through the hitch tube locking the hitch poles.
- Retain the pins with click pins.
- Attach safety chain to air cart.

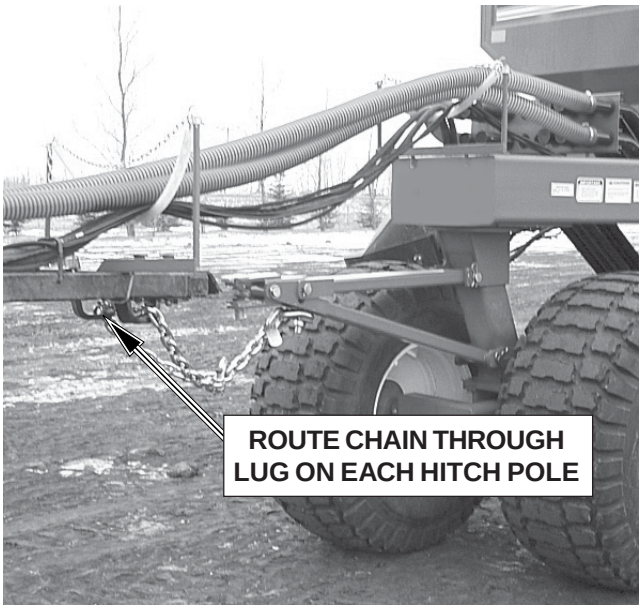
Note: Provide only enough slack in chain to permit turning.





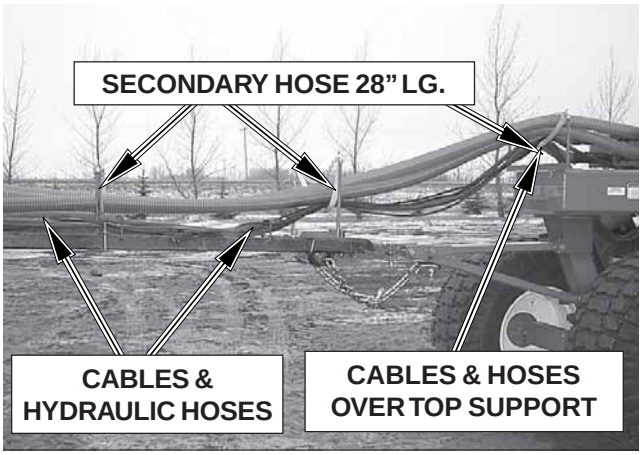
PIN SIZE	
A	1 1/8" x 3 11/16"
B	1 1/2" x 5 5/8"
C	1" x 5 13/32"
D	1" x 3 3/4"





Hitching to Seeding Tool (Tow Behind Cart) - Continued

- Route clutch and monitor wires and hydraulic lines through rear retaining chain with the secondary hose over the bottom half of the chain.
- Route clutch and monitor wires through the loops on the left hand hitch pole.
- Route the hydraulic lines (if any) through the loops on the left hand hitch pole.
- Connect the primary hose couplers.
- Loop retaining chain around the primary hoses with the secondary hose over the bottom half of the chain.
- Connect the monitor and clutch quick connectors at both the tractor/seeding tool and the seeding tool/air cart connections.

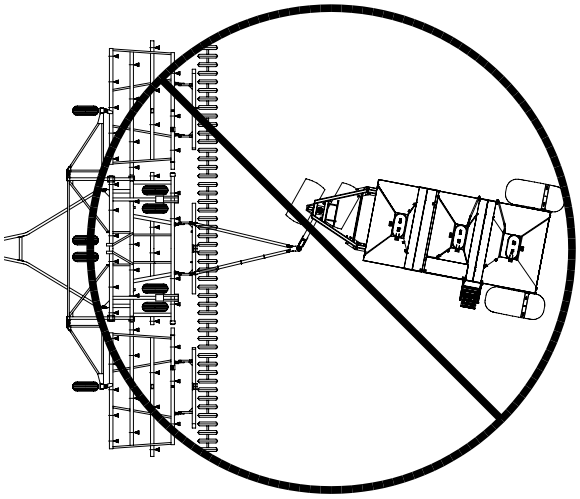


Hoses with correct amount of sag

Important

Extreme care is required when backing up unit.

Hitch damage will occur if castor jackknifes.

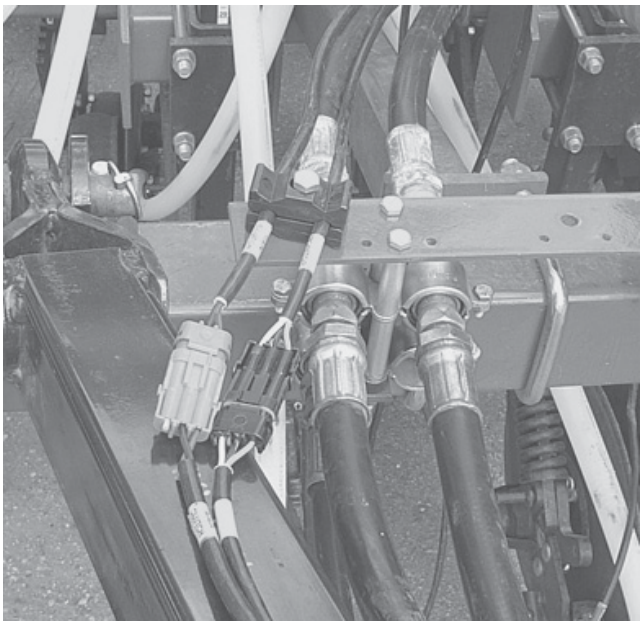


Primary Hose Coupler

Hitching to Seeding Tool (Tow Behind Cart) - Continued

Hydraulic Connections

- Connect the monitor and clutch quick connectors at both the tractor/seeding tool and the seeding tool/air cart connections.
- **Hydraulic fan drive,** connect the fan hydraulic quick couplers at both the tractor/seeding tool and the seeding tool/air cart connections. Ensure couplers are clean and dirt free.

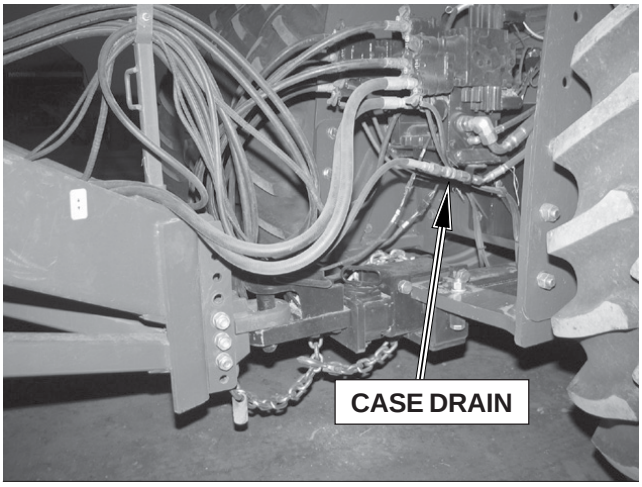


Seeding Tool Coupling

⚠ CAUTION

Hydraulic oil under pressure can penetrate the skin causing serious injury. Avoid personal injury by relieving all pressure, before disconnecting hydraulic hoses.

Note: The 3/8" diameter hose for fan motor case drain, must be run directly into the hydraulic tank otherwise damage will occur to the seal in the motor. If the hose is run through the filler cap then ensure the cap is *VENTED*. A quick coupler can still be used between the tractor and the seeding tool.



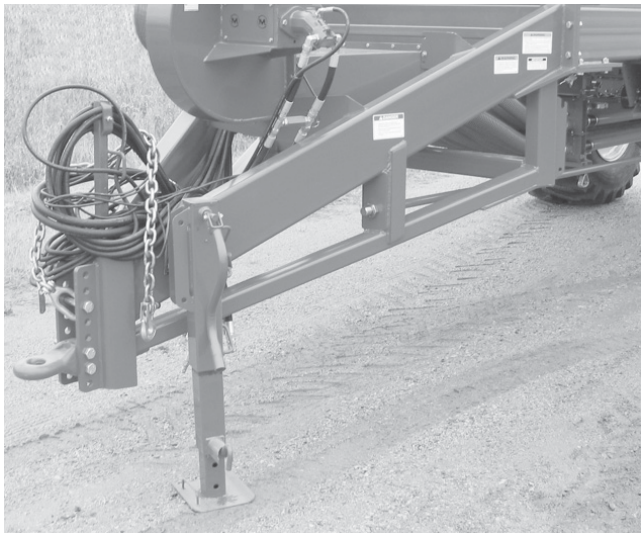
Hydraulic Coupling on Tractor

Unhitching from Tractor (Seeding Tool or Tow Between Cart)

- Pin hitch jack in working position.
- Lower hitch jack taking the weight off the air cart clevis.

Note: For added safety it is recommended to unload any material that may be in the tanks.

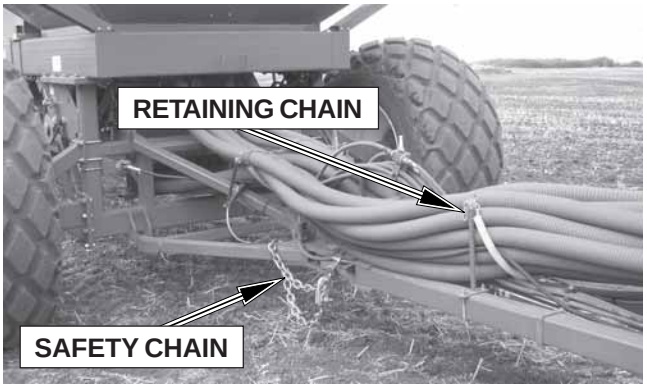
- Ensure all transport locks are properly secured. Refer to seeding tool manual for more details.
- Relieve pressure in the hydraulic hoses by positioning tractor hydraulic lever in “float” position or turn tractor engine off and cycle lever back and forth several times.
- Disconnect the hydraulic hoses.
- Disconnect the clutch and monitor cables.
- Remove the safety chain.
- Remove the drawbar pin.
- Slowly move tractor away from seeding tool or tow between cart.



Tow Between Cart

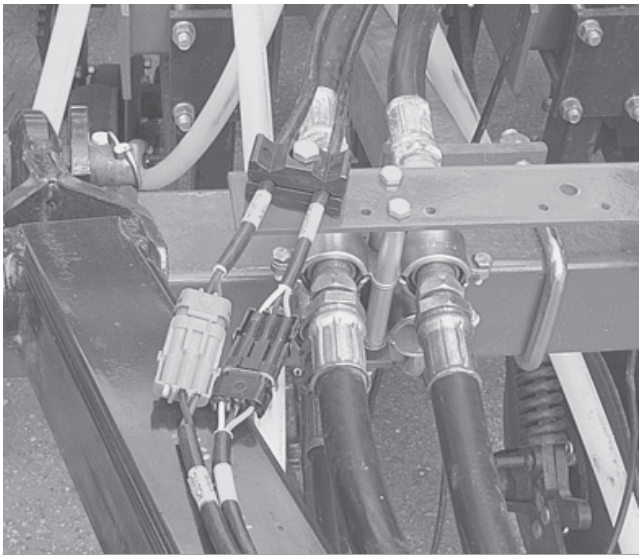
Unhitching from Seeding Tool (Tow Between Cart)

- Lower hitch jack taking the weight off the seeding tool hitch poles.
- Relieve pressure in the hydraulic hoses by positioning tractor hydraulic lever in “float” position or turn tractor engine off and cycle lever back and forth several times.
- Disconnect the primary hose couplers.
- Disconnect the hydraulic hoses.
- Remove the hitch pin.
- Slowly move air cart away from seeding tool.

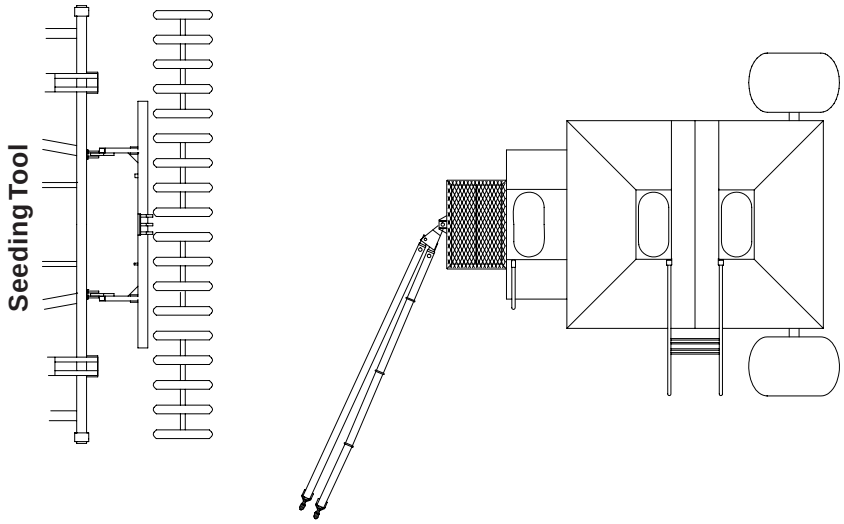


Unhitching from Seeding Tool (Tow Behind Cart)

- Lower hitch stands, if so equipped, taking the weight off the hitch poles.
- Relieve pressure in the hydraulic hoses by positioning tractor hydraulic lever in “float” position or turn tractor engine off and cycle lever back and forth several times.
- Disconnect the primary hose couplers.
- Disconnect the hydraulic hoses.
- Disconnect the clutch and monitor cables.
- Remove the hitch pins.
- Move hitch poles to the side of air cart, if not equipped with hitch stands.
- Slowly move seeding tool away from air cart.



Seeding Tool Coupling



Quad Steer Operation

- Ensure safety chains are used at hitch pole connection to seeding tool.
- Retorque axle pivot bolts after first 2 hours and periodically afterwards. See “Quad Steer” in Maintenance Section for details.
- Retorque wheel nuts to 270 ft-lbs after first fifteen minutes of operation and every fifteen minutes for the next 2 hours. Check periodically afterwards.
- Avoid sharp turns which cause the steering to reach its limits and drag the front tires of the cart.
- Do not tow any implements behind cart.
- Do not tow cart in excess of 20 mph.
- Do not transport fully loaded cart on roadways.
- Use manufacturer’s rims and tires only.

Important

Extreme care is required when backing up unit.

Hitch damage will occur if axle jackknifes.

Transport

Observe all of the safety precautions under transport heading in Safety, Section 1.

- Refer to Specifications, Section 2, for weight, transport height, and width.
- Transport with tractor only!
- Use Tow Hitch when transporting without seeding tool (Tow Behind Units).
- Always connect safety chain provided to the towing vehicle and the hitch of the air cart.
- Do not transport with the fan running.
- Disconnect main drive chain when towing air cart a long distance.
- Ensure all transport pins are secured.

MORRIS INDUSTRIES LTD. WILL NOT BE RESPONSIBLE FOR ANY DAMAGES OR OPERATOR INJURY RESULTING FROM NON-USE OR IMPROPER USE OF TRANSPORT LOCKS.

Speed

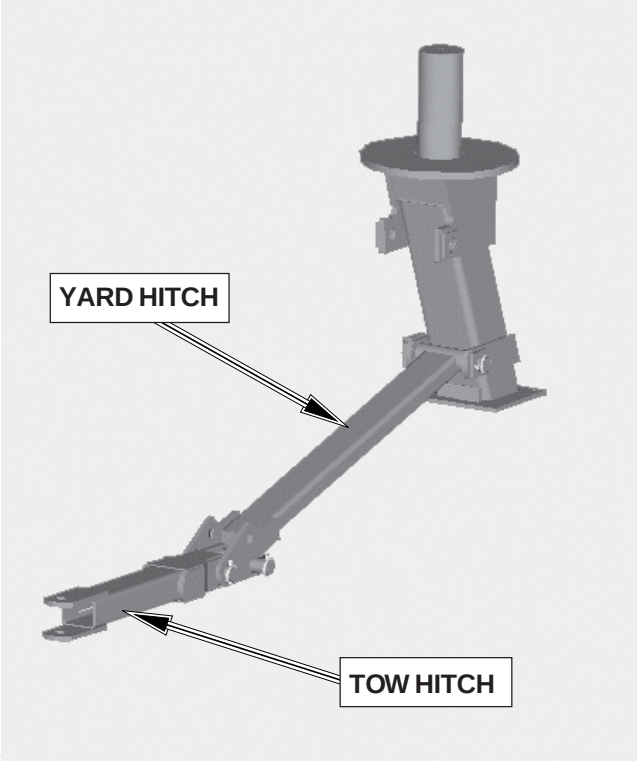
- Always travel at a safe speed. Do Not Exceed 20 mph (32 kph) with an empty air cart.
- The combined weight of the implements being towed, including material in tank, ***must not exceed 1.5 times*** the weight of the towing tractor.
- Use additional caution when towing loads under adverse surface conditions, when turning, and on inclines.

Lights

- Ensure proper reflectors are in place, refer to Safety, Section 1.
- Be familiar with, and adhere to, local laws.

Tow Hitch (Tow Behind Units)

- Disconnect main hitch and remove the two pins connecting the hitch tube to the yard hitch tube.
- Attach hitch clevis to the yard hitch tube with two 1 1/2” x 5 1/8” and 1 1/2” x 6 7/16” pins.
- Retain the pins with klik-pins.
- Use tow hitch when towing without seeding tool.
- **Do not** use transport hitch with material in tank.



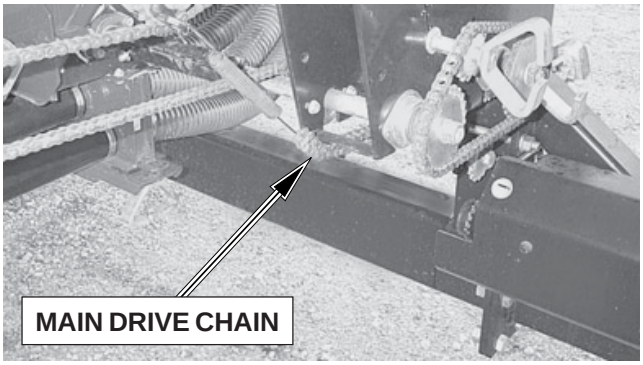
Tow Hitch

Transport - Continued

Disconnect Main Drive Chain

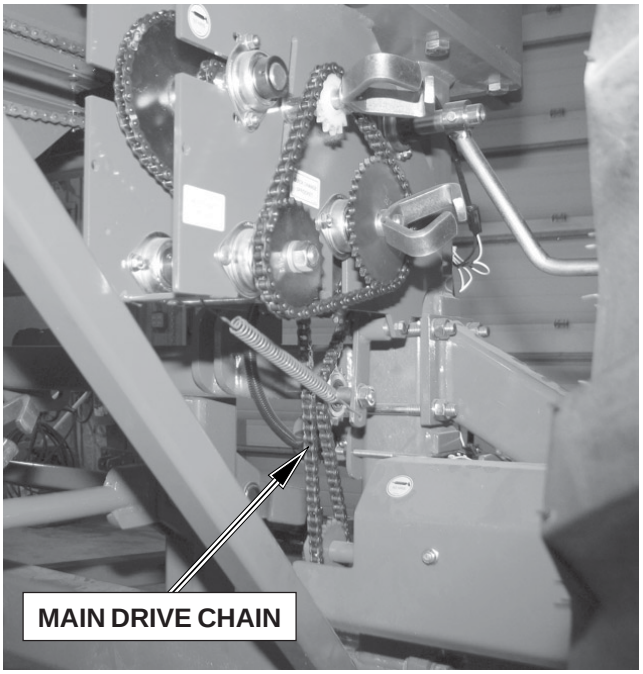
When traveling any distance the drive chain should be removed to prevent premature wear on the drive.

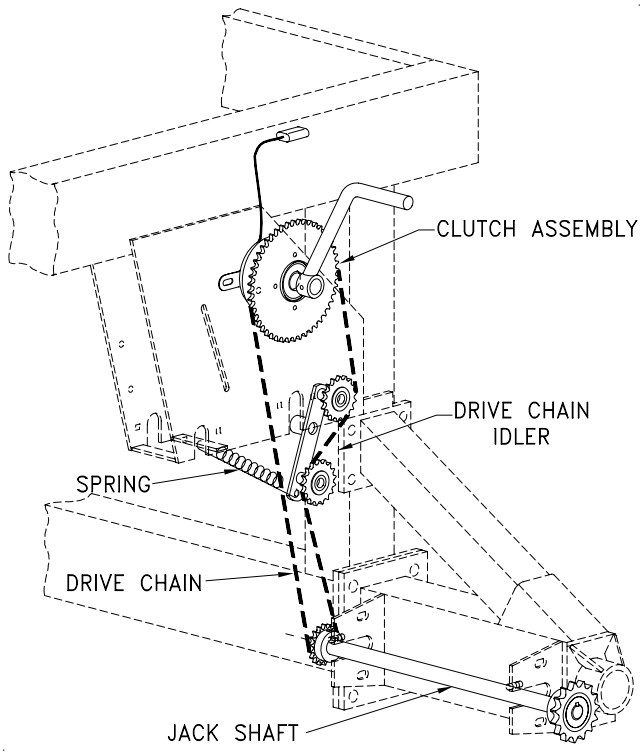
- Remove spring from the bottom idler.
- Remove chain from the jackshaft. Units equipped with 26” diameter rims will require the jackshaft to be split at coupler in order to remove chain.
- Insert end of spring through the chain and hook other end of spring to the top idler as shown.

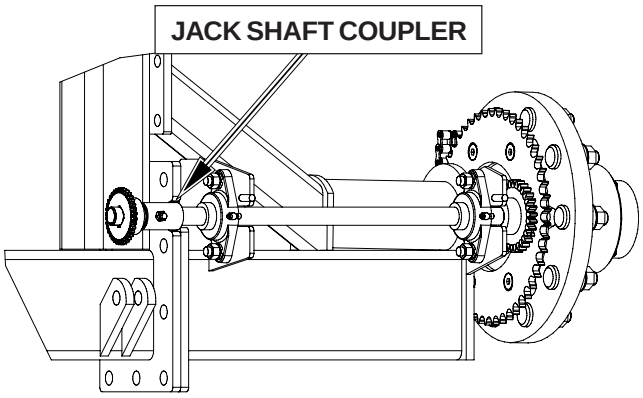


Installation of Main Drive Chain

- Unhook idler spring.
- Position chain on the jackshaft and idler sprockets as shown. Units equipped with 26” diameter rims will require the jack shaft to be split at coupler in order to install chain.
- Connect idler spring to transmission brace with idlers as shown.







8240 and 8300
Split Jack Shaft

Metering System

The EIGHT Series XL Air Cart uses a combination of metering wheels and spacers shown below. The metering wheel is individually sized to correspond to the number of outlets at the connected secondary head and the spacers make up the space between the wheel and the body. Some openings may be blanked off depending on the number of secondary divider heads used on the seeding tool.

The EIGHT Series XL Air Cart can meter all types of seeds and fertilizers by simply installing the correct seed plate. See *"Seed Plate Settings"* for more details.

Different rates are easily obtained using the selection of quick change sprockets that attach to either of the two meter transmissions.

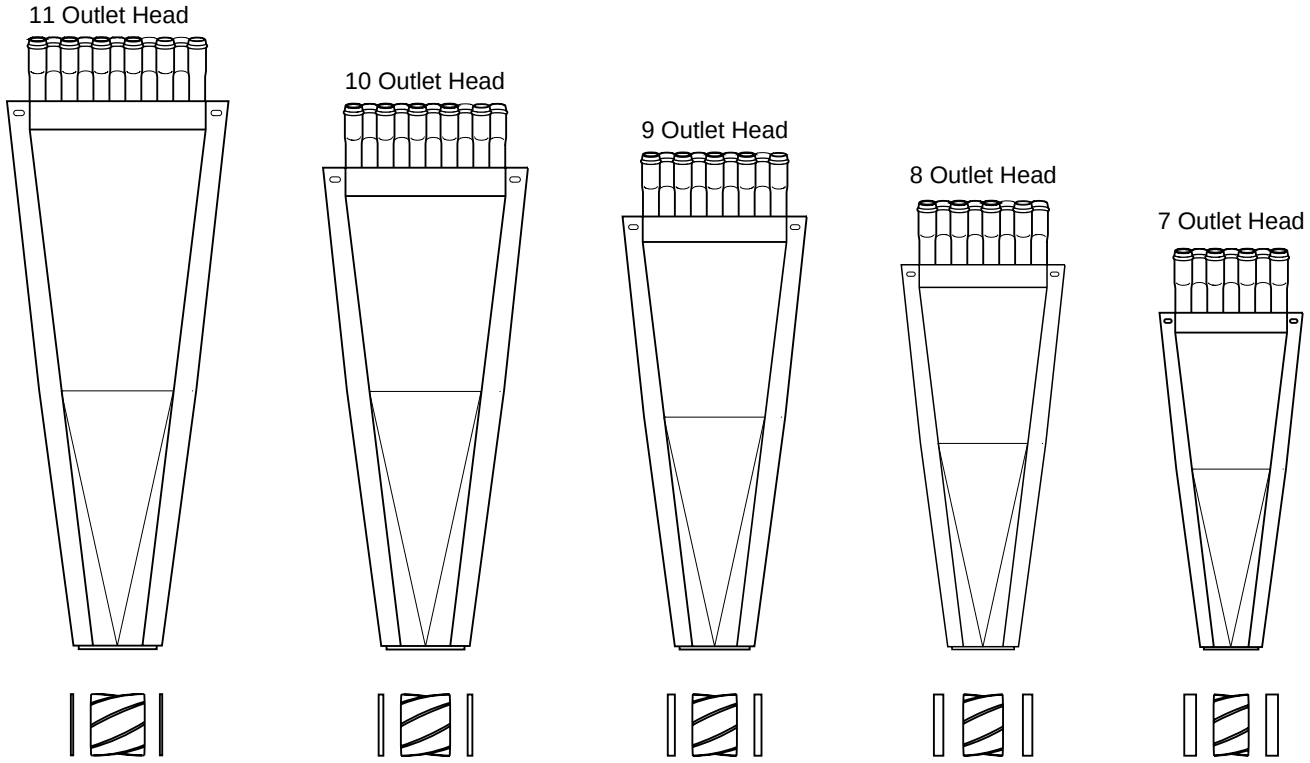
Note: Before putting product into the tanks check the following:

1. The correct Seed Plates are installed for the product being applied.
2. The clean-out doors are fully closed and sealed.
3. The plastic bag covering the fan is removed.

Important

Ensure distribution system is balanced. It is very important that head outlets only vary by one. (i.e. use only 7 and 8 together, 8 and 9 together, 9 and 10 together)

Note: The number of outlets on the divider head must match the metering wheel size.



11 Outlet Metering Wheel with 1/8" spacers.

10 Outlet Metering Wheel with 1/4" spacers.

9 Outlet Metering Wheel with 3/8" spacers.

8 Outlet Metering Wheel with 1/2" spacers.

7 Outlet Metering Wheel with 5/8" spacers.

Metering System - Continued

Secondary Hose Installation

The lengths of the 15/16” (24 mm) diameter hoses are **very important.**

For accurate distribution the secondary hoses have to be arranged by length symmetrically around the centre line.

The **longest** hoses **have to be** in the **centre** of the divider head. These hoses would normally feed the openers furthest away from the head.

- Ensure that the secondary hoses 15/16” (24 mm) diameter do not run higher than 3” (76 mm) above the height of the flat fan divider head.
- Allow an extra 3” (76 mm) of hose before cutting secondary hose for fitting in the seed boot.
- Always ensure that the secondary hoses are sufficiently long to accommodate tripping of trips.
- **Avoid sharp bends** in any of the hoses.
- Check for pinch points and clearances when folding in and out of transport.

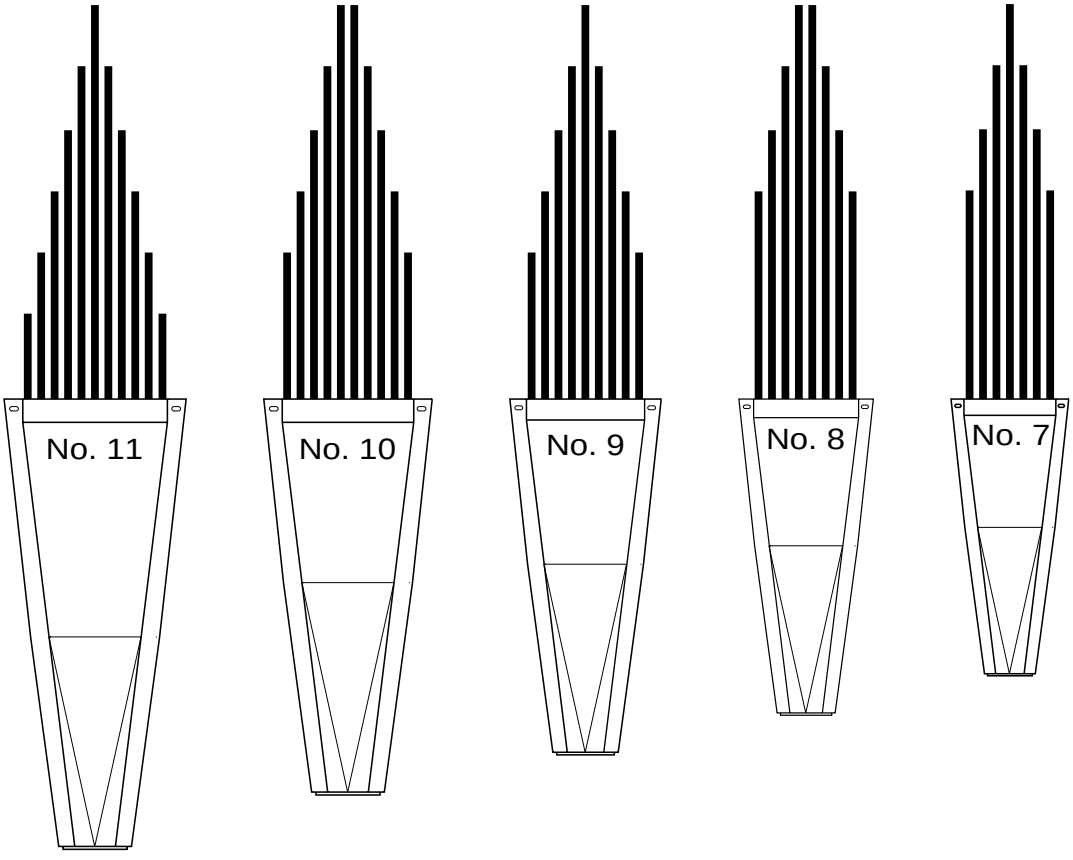
Important

Hot water is the only acceptable lubricant for the installation of the secondary hose.

The supplier advised MORRIS that WD-40 or any other lubricant (i.e. liquid detergent) will have a negative effect on the chemical stability of the hose, resulting in the degradation and failure of the hose due to Environmental Stress Cracking.

Important

Distribution uniformity will be adversely affected if hoses are incorrectly installed.



Metering System - Continued

Seed Plate Sizes

The seed plate comes in 3 different sizes, fine, medium and coarse. Each seed plate is designed for use with specific product types.

The seed plate has only one position, fully closed against the back plates assembled to the metering body.

The polyurethane seed plates are identified by a part number on the front face as indicated:

N37670 - Coarse Seed Plate (plate only) - Yellow

N40845 - Medium Seed Plate (plate only) - Orange

N40840 - Fine Seed Plate (plate only) - Blue

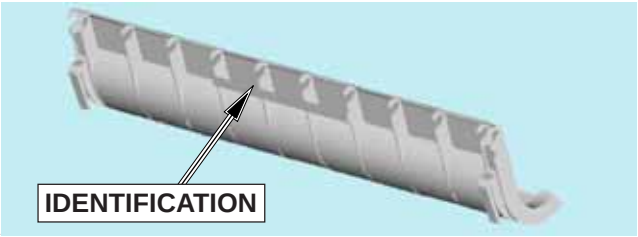
Viewed from Front

Viewed from Back

Seed Plate Assembly complete with clips:

- N37696 - Coarse Seed Plate Assembly
- N40957 - Medium Seed Plate Assembly
- N40956 - Fine Seed Plate Assembly

Seed Plate Usage	
Product	**Seed Plate**
Canola Canary Seed Clover/Alfalfa Flax Mustard Nitragin Edge Fortress Rival	Fine
Barley Lentils Milo Oats Rice Wheat Safflower Nodulator Tag Team Fine Fertilizer (no Sulphur or Potash) 28-0-0 Fertilizer 46-0-0 Fertilizer 34-17-0 Fertilizer 20.5-0-0-24 Fertilizer	Medium
Beans Peas Soybeans Sunflowers 0-0-60 Fertilizer 0-45-0 Fertilizer 10-46-0-0 Fertilizer 11-51-0 Fertilizer Fertilizers containing Sulphur and/or Potash	Coarse



Seed Plate - Stainless Steel

The stainless steel seed plates are identified by an inscription (FINE, MEDIUM, or COARSE) on the back as indicated.

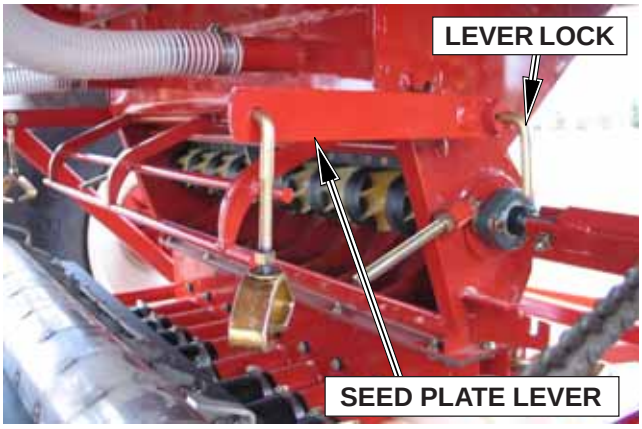
Metering System - Continued

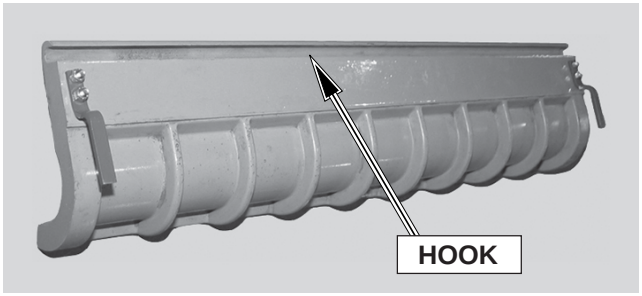
Seed Plate Installation

- Ensure Tank Shut-Offs are closed if there is product in the tanks.

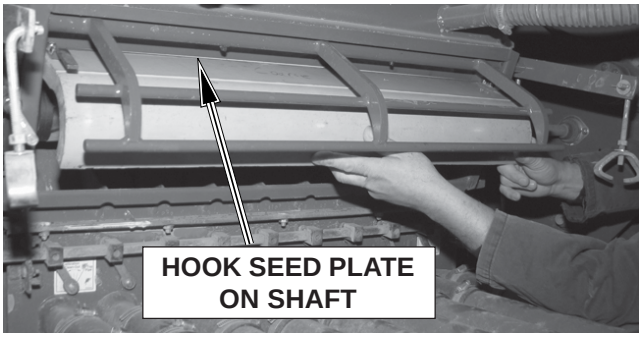
Note: Tank Shut-Offs are only for use when inspecting/servicing meter body with product in tank.

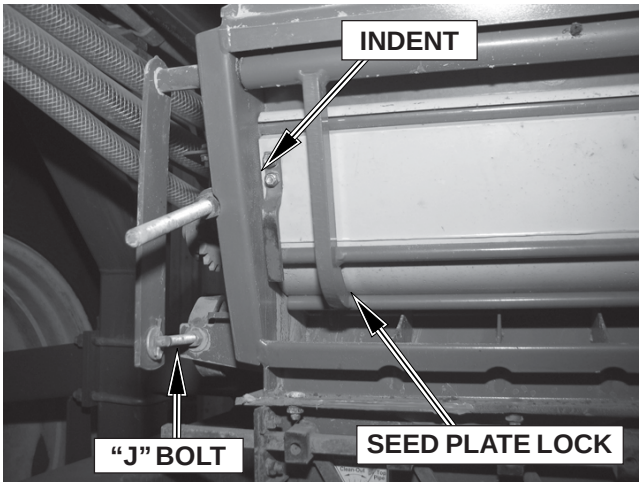
- Install seed plate with hook to the top of the metering body.
- Rotate seed plate towards the metershaft with top part of seed plate hooked to the shaft running through the top of the meter body.
- Let the seed plate hang in the metering body.
- Rotate seed plate lock down to push seed plate against the back plate.
- Install the “J” bolts into the slotted lug welded to the meter body and tighten the wing nuts. **Do not** adjust the flange nuts on the “J” bolts. These nuts are preset on assembly. Refer to Maintenance Section under “Seed Plate Adjustment” for details.
- Ensure Tank Shut-Offs are opened.





Seed Plate





Important

Seed Plate Position

Once “J” bolt wing nuts are tightened, indents in the side plates should just be visible in the slotted area of the hook.

Bin Level Adjustment

- Adjust bin level sensor to desired alarm point.
  - Top position for large seeds, high rates of fertilizer.
  - Middle postion for cereal grains.
  - Lower postion for fine seeds.

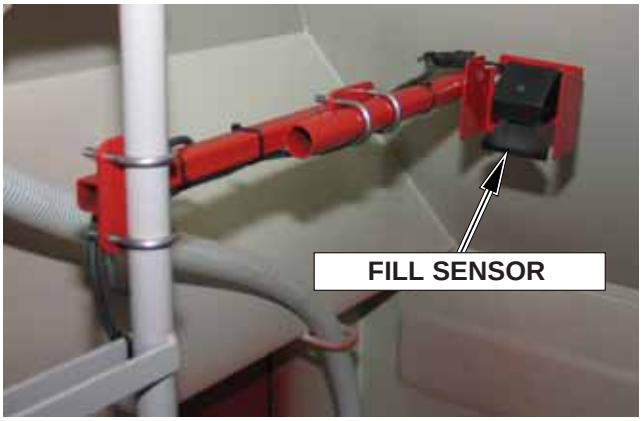
Full Bin Indicator

The Morris EIGHT Series XL Air Cart can be equipped with an optional fill indicator to alert when bins are full.

Sensor positon in tank can be adjusted by loosening U-Bolts and moving up or down on ladder.

- On some tractor models the tractor working lights need to be on in order to have power at the auger switch box - check by turning auger lights on.
- Turn fill switch to on position during filling.
- The appropriate light will illuminate when bin is full.
- Turn off while seeding.

Fill Indicator - Optional



Fill Sensor - Optional

Hydraulic Assit Conveyor/Auger

Arm Speed Control Adjustment

The operating speed of the arms will require setting to the preference of the operator. The hydraulic flow rate of the tractor directly affects the setting.

- Adjust the operating speed of the arms with the flow control valve to provide smooth controllable comfortable operation.

Note: The valve has a restrictor plate to prevent excessively quick movement of the arms. DO NOT REMOVE restrictor plate.

Flow Control Valve

Controller Storage

- Place joy stick controller in holder on outer arm.
- Slide cover over joy stick.

Note: The controller is water resistent. But should be placed inside when the air cart is not being used for extended periods or during prolonged rain.

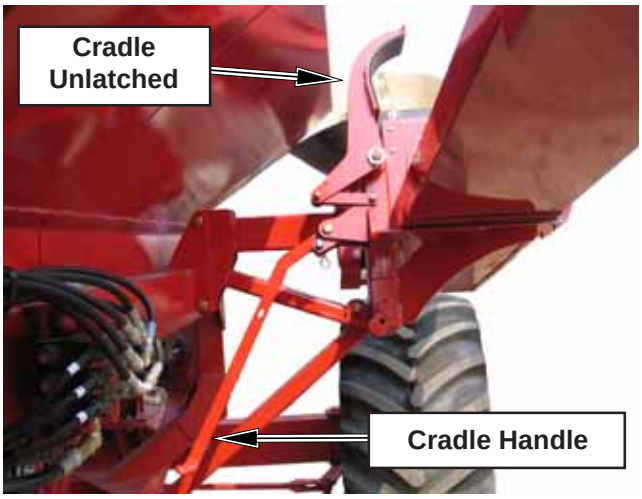
Joy Stick Holder

Joy Stick Cover

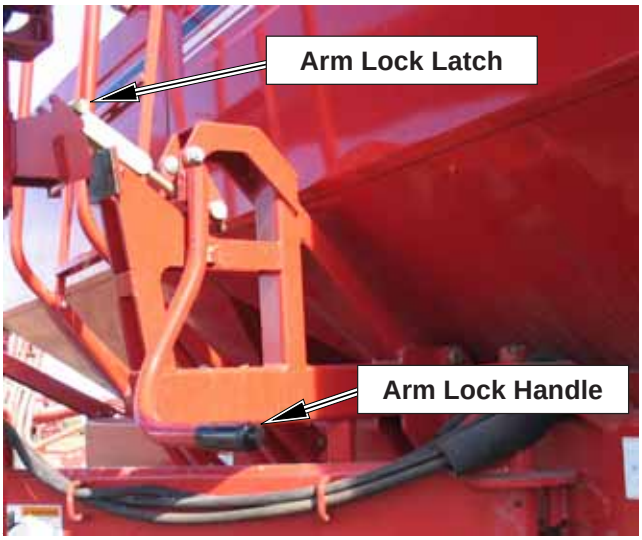
Hydraulic Assit Conveyor/Auger - Continued

Hydraulic Assist Operation

- Ensure selector valve is in correct position for conveyor operation and engage tractor hydraulics.
- Unlatch front lock and raise upper cradle pad with cradle handle.
- Keep head and upper body clear of pad and cradle handle movement.
- Unlatch central arm lock.



Front Lock



Arm Lock

Hydraulic Assit Conveyor/Auger - Continued

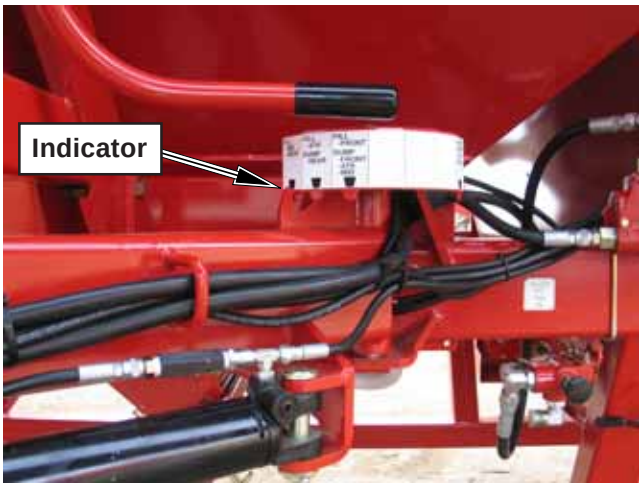
Hydraulic Assist Operation - Continued

- Refer to indicator decal for required inner arm positions.
- Swing out the conveyor using controller to extend/retract cylinders as required.
- Adjust the speed which the arms move at with the flow control valve to provide smooth operation. See “Arm Speed Control Adjustment”.

Note: The valve has a restrictor plate to prevent excessively quick movement of the arms. DO NOT REMOVE restrictor plate.

- Whether filling or dumping tanks, start by positioning inner arm as indicated. Move outer arm as required.
- All three tanks can be filled from a central hopper location as shown in diagrams on next page. Keeping hopper anchored move both arms in small increments from one tank to the next as per indicator decal.

Note: To move from dumping front and 4th tanks to middle tank or vise versa, conveyor must be completely swung out and around to the opposite side of the inner arm.



Arm Position Indicator

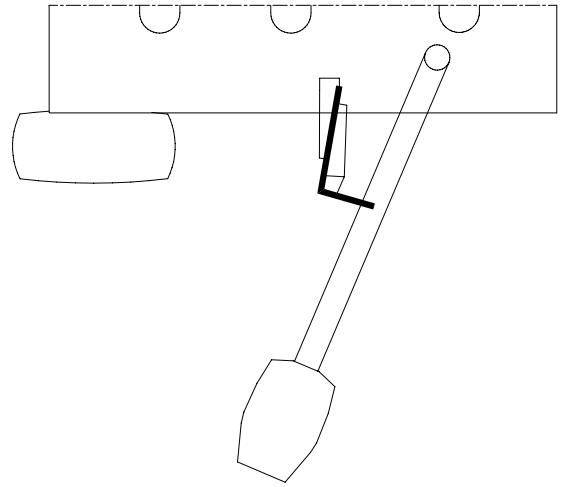
Danger

Keep all shields in place. Keep hands, feet and clothing away from auger intake, failure to do so will result in serious injury or death.

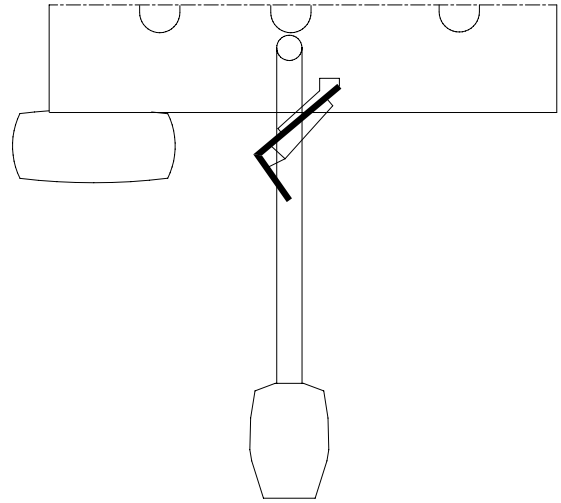
Hydraulic Assit Conveyor/Auger - Continued

Arm Positions

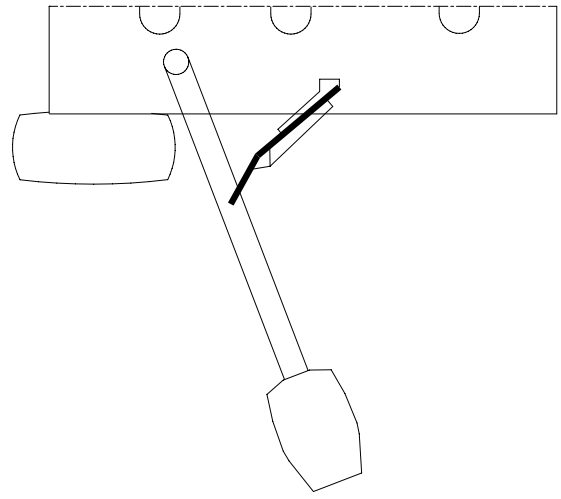
Fill Front Tank



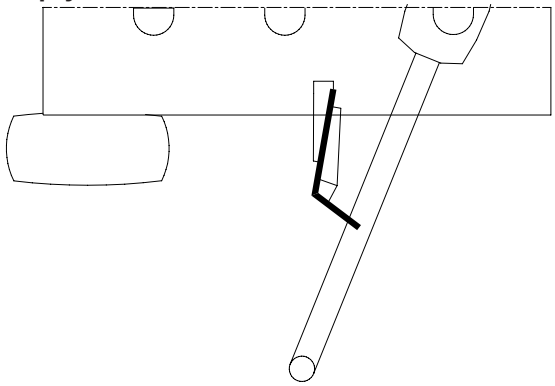
Fill Middle Tank



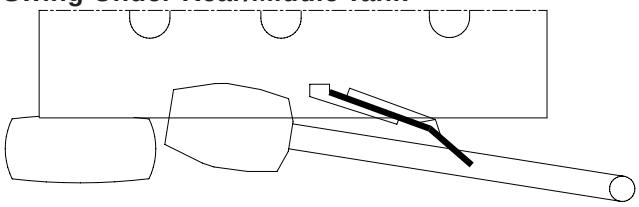
Fill Rear Tank



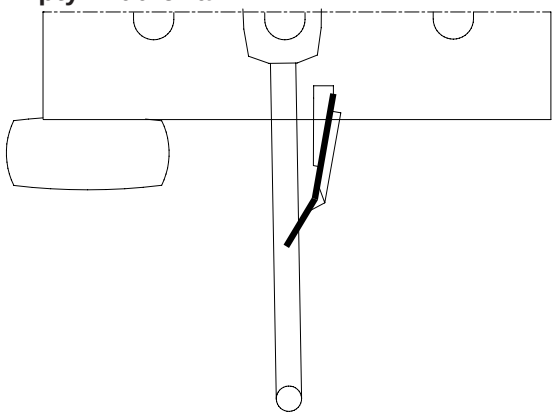
Empty Front Tank



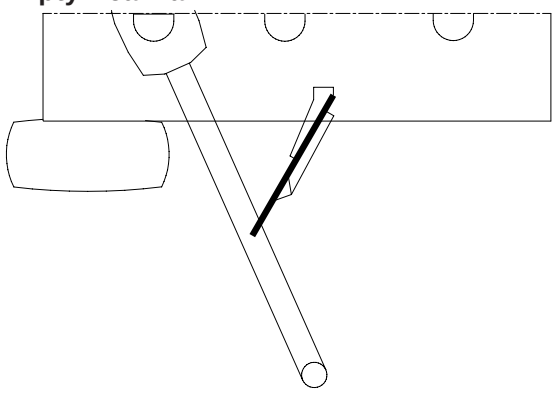
Swing Under Rear/Middle Tank



Empty Middle Tank



Empty Rear Tank



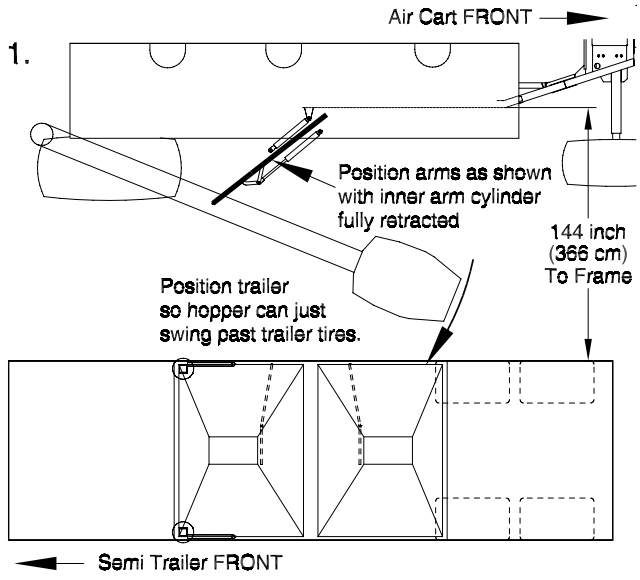
Hydraulic Assit Conveyor/Auger - Continued

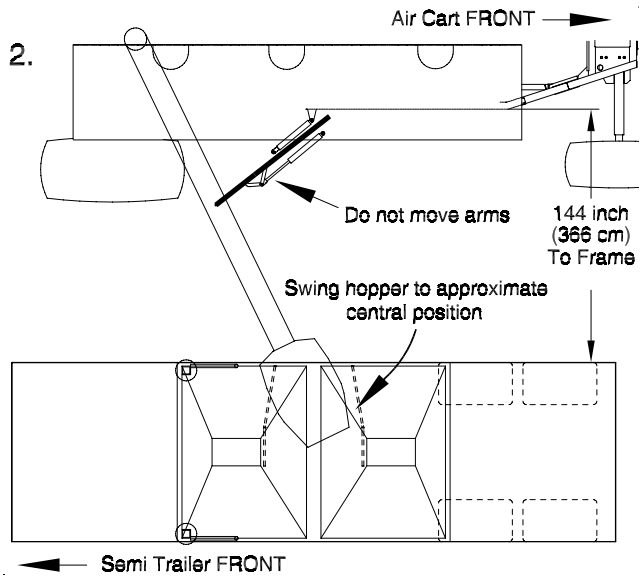
Semi Trailer Filling Positions

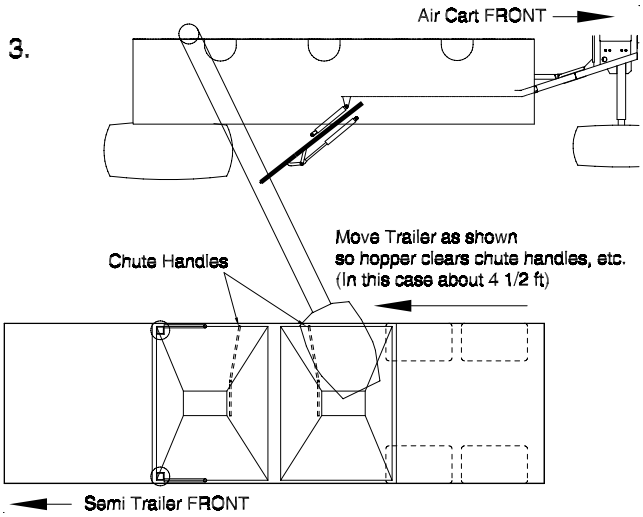
REAR chute of semi trailer

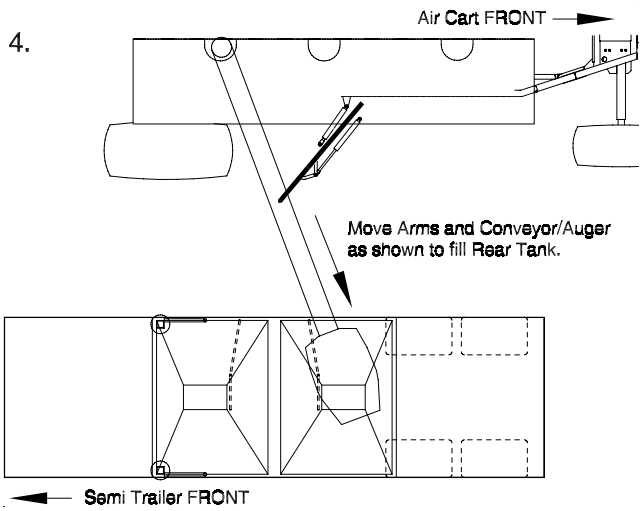
Below is a typical filling sequence from the **REAR** chute of semi trailer. Due to variations in trailers this procedure may vary.

Note: Due to the different configurations of trailers some of the positions shown may not be obtainable. This is intended as a general guide to fill Air Cart.







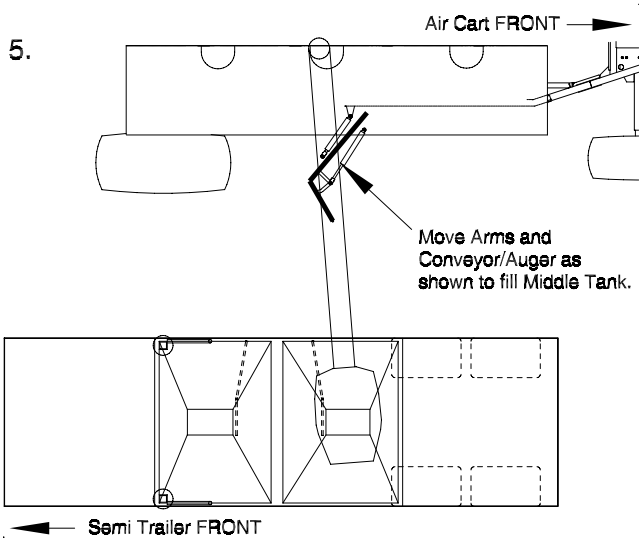


Hydraulic Assit Conveyor/Auger - Continued

Semi Trailer Filling Positions - Continued

REAR chute of semi trailer

5.



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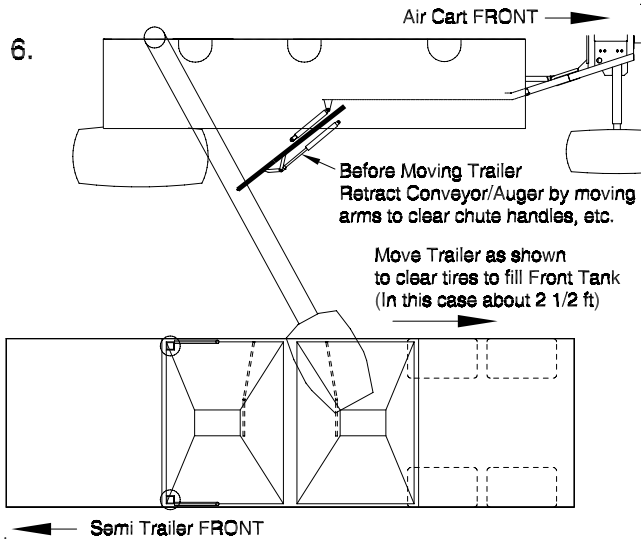

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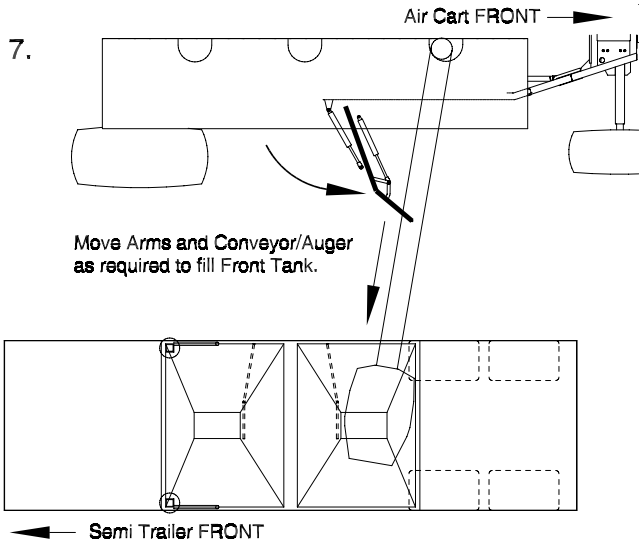


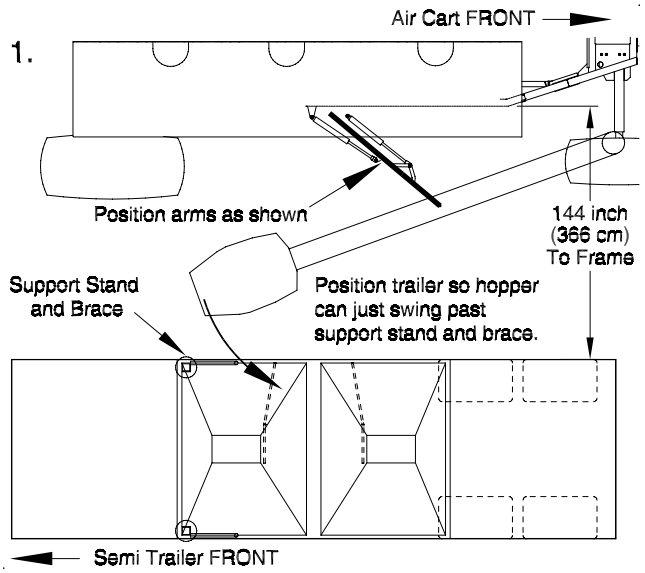
Hydraulic Assit Conveyor/Auger - Continued

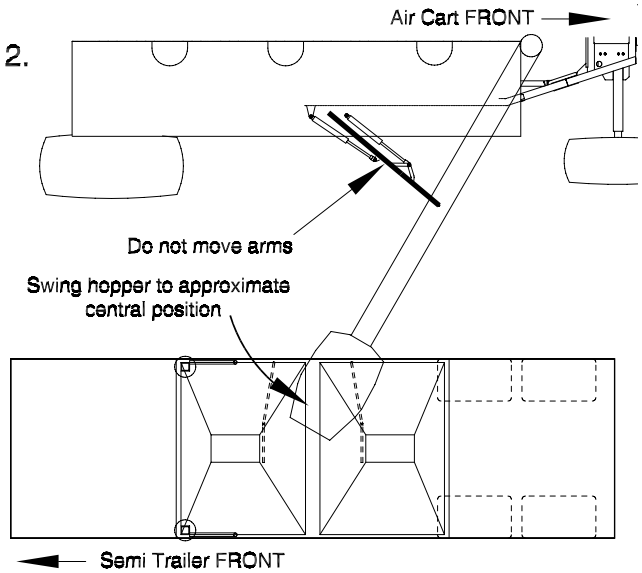
Semi Trailer Filling Positions - Continued

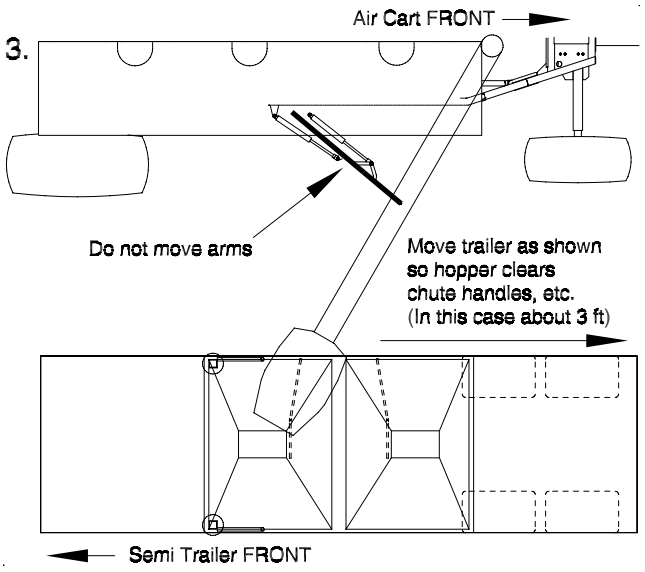
FRONT chute of semi trailer

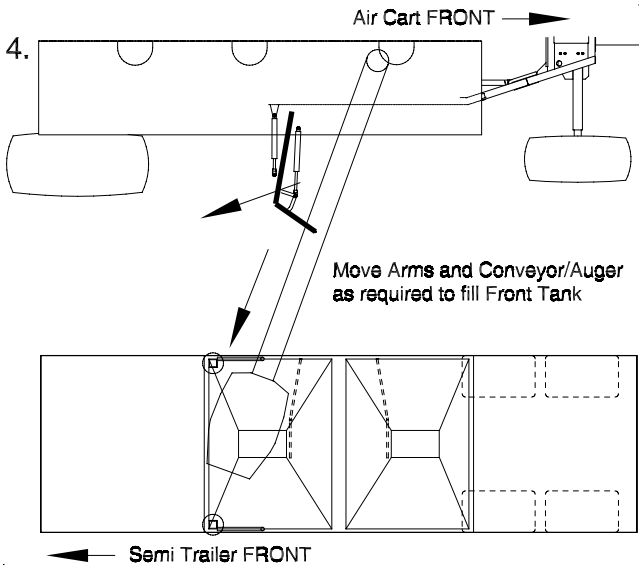
Below is a typical filling sequence from the **FRONT** chute of a semi trailer. Due to variations in trailers this procedure may vary.

Note: Due to the different configurations of trailers some of the positions shown may not be obtainable. This is intended as a general guide to fill Air Cart.





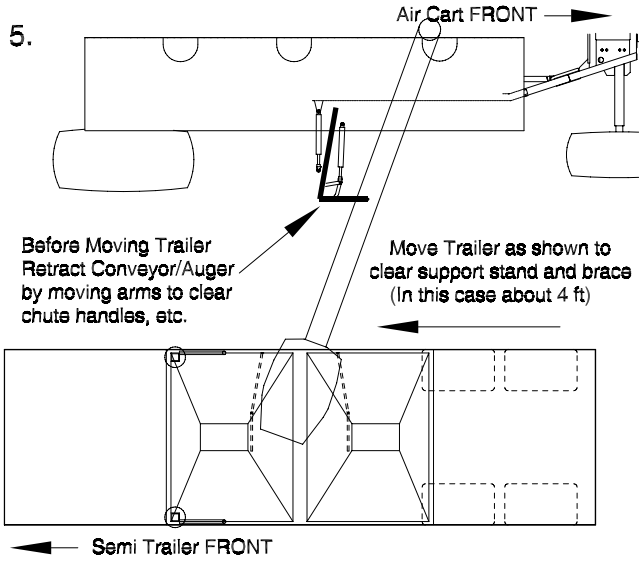


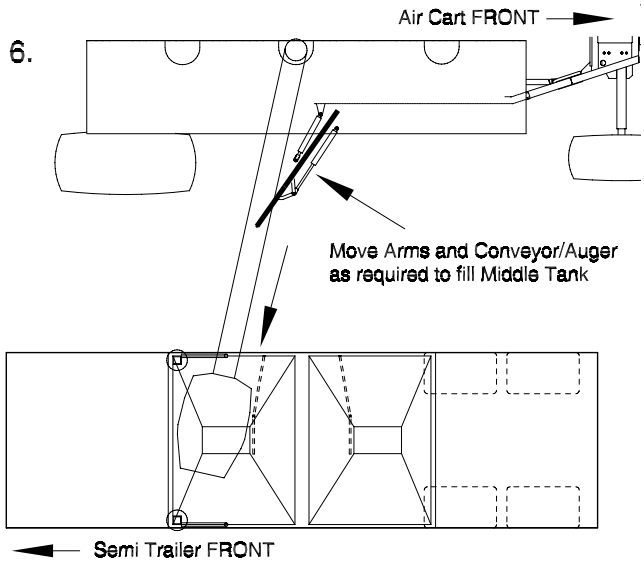


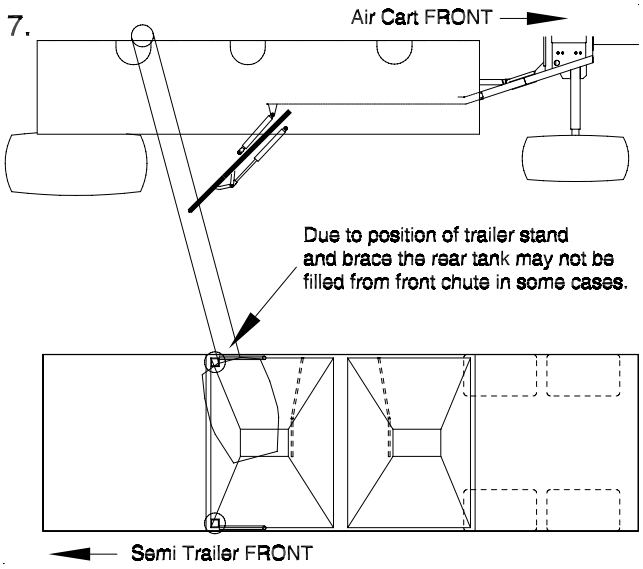
Hydraulic Assit Conveyor/Auger - Continued

Semi Trailer Filling Positions - Continued

FRONT chute of semi trailer



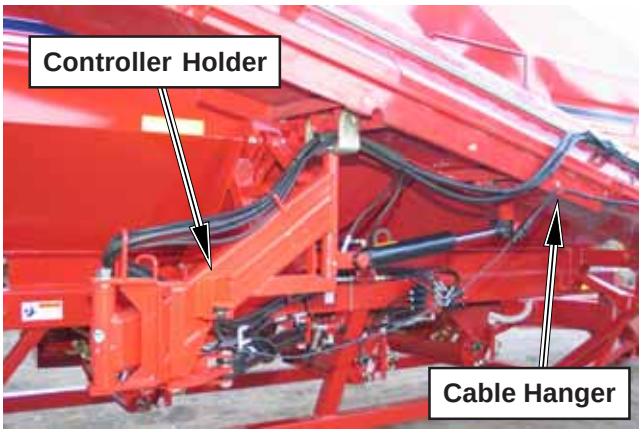


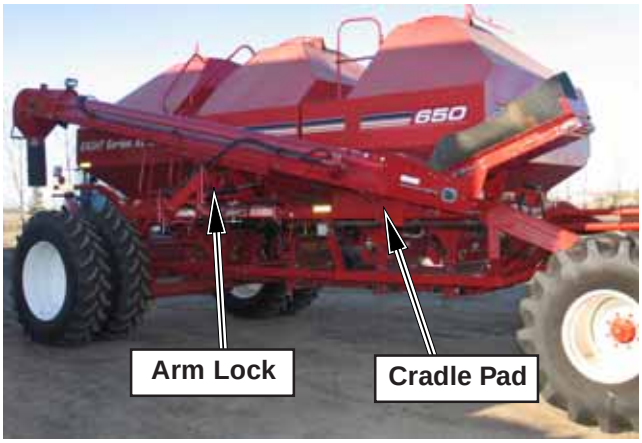


Hydraulic Assit Conveyor/Auger - Continued

Hydraulic Assist Transport

- Swing conveyor into transport position using controller to extend/retract cylinders as required.
- With lift cylinder, lower conveyor body onto lower cradle pad.
- Lock upper cradle pad in place with cradle handle.
- Secure controller in holder or remove if desired.
- Lock arm lock.





Conveyor Operation

- One person must be in a position to monitor the operation of the conveyor at ALL times. That person should visually inspect the conveyor before and during operation and be alert to any un usual vibrations, noises, and loosening of any fasteners.
- For smoother startups, keep the conveyor from starting totally full. This will also ensure efficient operation.
- In cold weather, run empty conveyor for five minutes to warm up belt. Otherwise, do not operate the conveyor empty for long periods of time.
- You must “break-in” the conveyor when it is new and at the beginning of each season. Refer to step 2 for instructions..
- Make sure the drive end is empty before shutting down the conveyor.

  Be certain to close ALL clean-out and inspection doors in the main conveyor hopper before operating.

  The operator should not add power before viewing the entire work area and checking that ALL personnel are clear of the designated work area.

  The operator should be alert to any unusual vibrations or noises that might indicate the need for service or repair during the initial startup and break-in period.

  The operator should regulate the grain flow to the main conveyor by controlling the amount of grain fed into the hopper. Avoid plugging the main conveyor by overfeeding the hopper.

  Be certain that all safety shields and devices remain in place during operation.

  Ensure that hands, feet, and clothing are kept away from moving parts.

  Stop the engine and lockout the power source whenever the equipment must be serviced or adjusted.

Startup and Break-In

A. Any conveyor that is new or has set idle for a season needs to go through a “break-in” period.

B. Engage the Conveyor at a slow RPM to minimize shock loads.

C. Do not allow the conveyor belt to “load up” at a low speed. If this occurs, high torque must be used to turn the belt and this can damage the conveyor.

D. Run the conveyor at partial capacity until several hundred bushels of grain have been conveyed and the belt and tube are polished.

E. Retighten belt to restore original belt tension.

F. When the belt and tube are polished and smooth, slowly work up to the recommended speed and run the conveyor at full speed.

⚠ Warning

NEVER perform maintenance on the conveyor unless all safety shields are in place.

Replace any that are damaged or lost. Do not clean, adjust, or lubricate any part of the machine.

Filling Tank

The Morris EIGHT Series XL Air Cart is equipped with 2 or 3 tanks. The front tank is for seed and the middle and rear tank is for fertilizer. However, ALL tanks can be used for the same product.

The capacity of the air cart tanks are listed in the tank capacity chart.

- Open lid fully on tank being filled.
- Check and remove any debris inside tank.
- Remove clean-out door.
- Remove seed plate.
- Check for debris inside metering body.
- Ensure Tank Shut-Offs work freely.

Note: Tank Shut-Offs are only for use when inspecting/servicing meter body with product in tank.

- Check that the correct seed plate is installed for the product being applied.
- Fully close and seal the clean-out door.
- Ensure the auger screen is in place.
- Always use screen to filter debris when filling.
- Adjust bin level sensor to desired alarm point.

Note: Even small fertilizer lumps can cause problems with plugging. All possible precautions should be taken to prevent lumpy fertilizer from entering the tank.

Important

Before putting product into the tanks check the following:

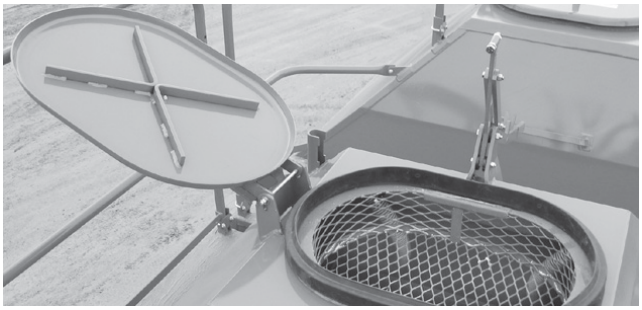
1. **The correct seed plate is installed for product being applied.**
2. **The clean-out doors are fully closed and sealed.**
3. **The plastic bag covering the fan is removed.**
4. **Inspect all augers used in handling the products for seeding. Run augers to clean out any debris inside auger so it does not get transferred to air cart tanks.**

Warning

Do not enter tank unless another person is present.

Tank Capacity

Model	Front Tank	Middle Tank	Rear Tank	Fourth Tank	Total Capacity
8240	Optional 83 bu 103 cu ft 2,938 litres	93 bu 115 cu ft 3,272 litres	150 bu 186 cu ft 5,278 litres	N/A	243bu 301 cu ft 8,550 litres
8300	Optional 83 bu 103 cu ft 2,938 litres	117 bu 145 cu ft 4,126 litres	186 bu 232 cu ft 6,564 litres	N/A	303 bu 377 cu ft 10,690 litres
8336	103 bu 129 cu ft 3,650 litres	93 bu 115 cu ft 3,272 litres	150 bu 186 cu ft 5,278 litres	N/A	346 bu 430 cu ft 12,200 litres
8370	Optional 83 bu 103 cu ft 2,938 litres	174 bu 218 cu ft 6,184 litres	186 bu 232 cu ft 6,537 litres	N/A	360 bu 450 cu ft 12,721 litres
8425	130 bu 161 cu ft 4,559 litres	117 bu 145 cu ft 4,126 litres	186 bu 232 cu ft 6,537 litres	N/A	433 bu 538 cu ft 15,222 litres
8435	N/A	203 bu 252 cu ft 7,154 litres	232 bu 288 cu ft 8,175 litres	N/A	435 bu 540 cu ft 15,329 litres
8630	190 bu 236 cu ft 6,695 litres	203 bu 252 cu ft 7,154 litres	232 bu 288 cu ft 8,175 litres	N/A	629 bu 781 cu ft 22,165 litres
8650	190 bu 236 cu ft 6,695 litres	203 bu 253 cu ft 7,154 litres	232 bu 288 cu ft 8,175 litres	28 bu 35 cu ft 987 litres	653 bu 812 cu ft 23,011 litres



Inspect Metering Body

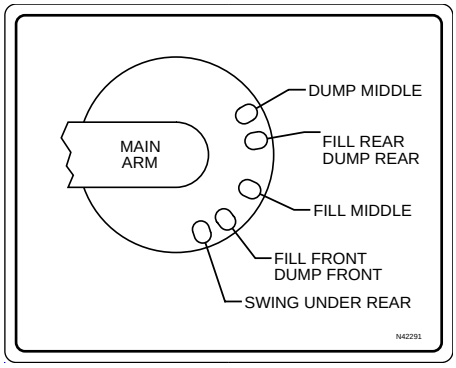
Filling Tank - Continued

- Unlatch front auger lock.
- Unlatch auger arm lock.
- Refer to decal on auger arm for auger arm positions.
- Ensure lock pins are unlocked to allow free movement of the arm.
- Unlatch the auger from its transport position.
- Swing out the auger. Engage auger arm lock pins into position for the tank to be loaded.

Front Lock - Standard

Arm Lock

Front Lock - Optional



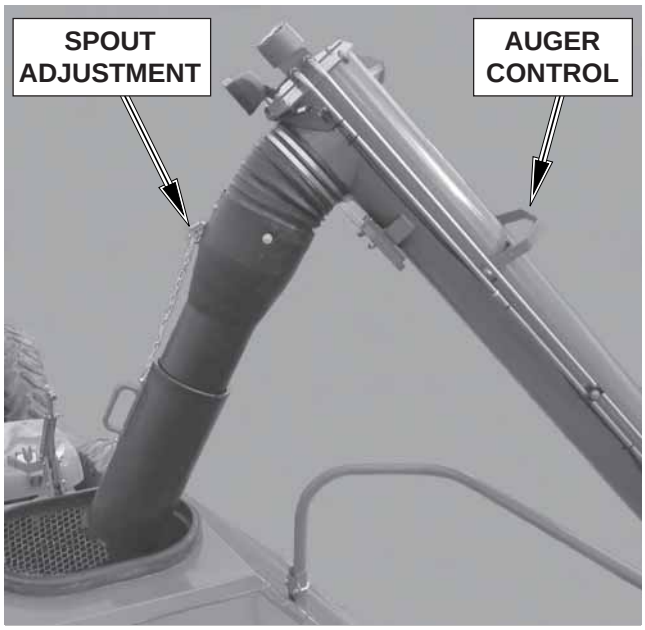
Auger Arm Lock Pin - Unlocked -

Auger Arm Lock Pin - Locked -

Filling Tank - Continued

- Open lid on tank to be filled and place auger spout in tank.
- Back truck to the hopper and engage the hydraulic motor on the auger.
- Ensure selector valve is in correct position for auger operation and engage tractor hydraulics.
- Auger product into tank until desired level in tank is reached. (If equipped with the optional fill indicator fill until indicator light turns on. See “Full Bin Indicator” on page 5-19.)
- Stop the flow of product into the auger and allow auger to empty.
- Auger operation can be controlled from either the top or bottom of the auger.

Auger Position

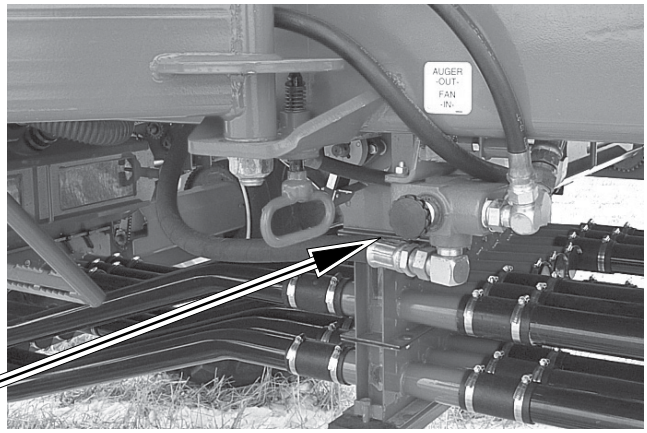


Adjustable Auger Spout

Fill Indicator - Optional

Important

Do not exceed 10 mph (16 kph) in field operation.



Selector Valve

Filling Tank - Continued

- Clean lid seal and ensure lid seal is positioned correctly before closing tank lid.
- Reverse auger flow to clean out the hopper, screen may be removed for easier clean out.

Auger screen removed

Auger screen installed

- Reinstall auger screen.
- Place ladder in transport position.
- Unlock auger arm lock pins.
- Secure auger in transport position.
- Lock auger arm lock and front auger lock.
- Remove the plastic bag covering fan.
- Check lid for air leaks with your hands once air cart fan is operational. See Maintenance Section 7.
- Check metering body for air leaks.

Note: Before seeding it is recommended that after a rain or dew that fan be run for a few minutes to eliminate moisture in the system.

Auger locks

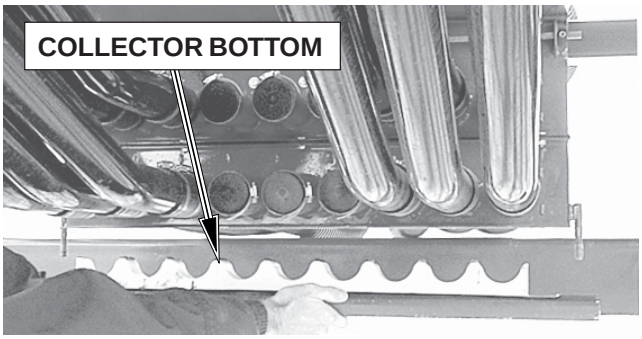
Unloading Tanks

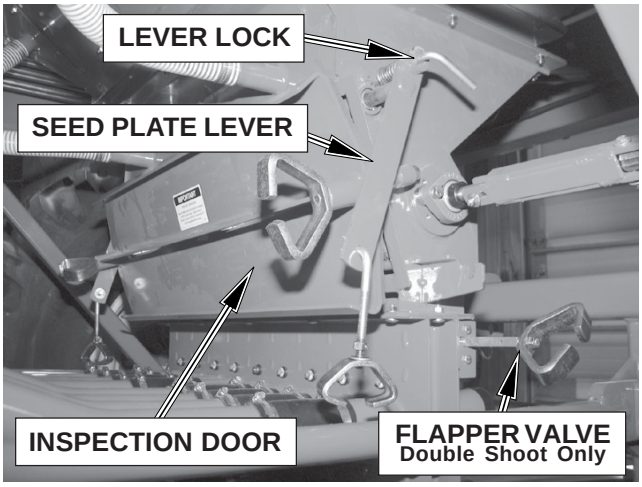
Emptying tanks is quick and easy to do.

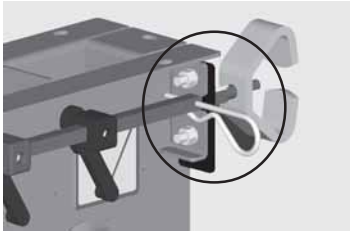
- See auger arm decal for lock pin location.
- Position auger under the tank to be emptied. **Note:** Right side ladder must be in transport position to empty rear tank.
- Remove collector bottom.
- Move flapper valves to **"Clean-Out"** position on the collector body. (**Double Shoot Only**)
- Loosen inspection door approximately 1" (25 mm). **Note:** The wing nuts will be near the end of the threaded rod.
- Start auger.
- Open seed plate to first lock point, this will allow material to flow through the metering body into the auger.
- Once all material stops flowing, move "Shut-off" levers in and out a few times to dislodge any product and ensure free movement.
- Remove meter body inspection door and seed plate completely.
- Rotate meter shaft using crank to empty meter wheel flutes.
- Brush out remaining material in the corners and on top of the back plate.
- Reset flapper valves to correct position for product delivery. Ensure that the flapper settings are correct. This can be done by visually checking that the flappers are fully over and touching the side walls, sealing off the individual airstreams. The flappers can be adjusted by loosening the individual adjusting setscrews and applying pressure to the flapper forcing it against the side wall while tightening the setscrew.
- Reinstall correct seed plate for product being metered.
- Reinstall inspection door and collector bottom ensuring that the seals are free from leaks.

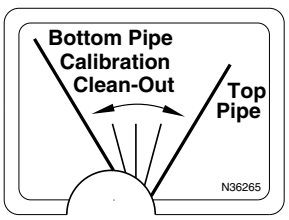
⚠ Danger

Keep all shields in place. Keep hands, feet and clothing away from auger intake, failure to do so will result in serious injury or death.









Double Shoot Only

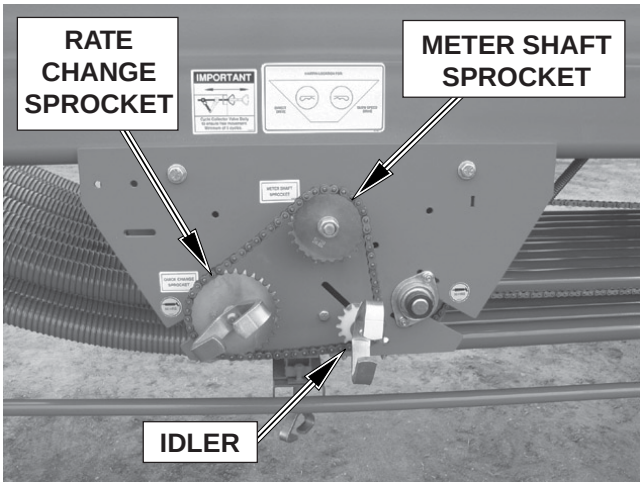
Metering Rate Adjustment

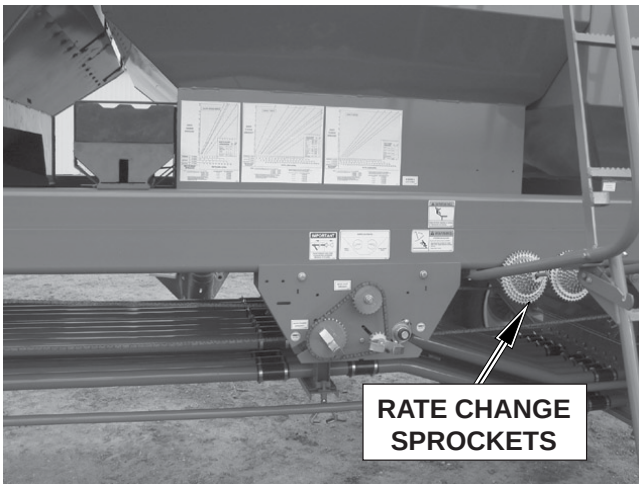
The metering rate adjustment for all tanks is done in the same manner. The rate varies with the speed of the metering wheels. A new rate is achieved by changing a sprocket on the Posi-Drive Transmission.

Refer to the rate charts for desired application rate and sprocket selection.

- Loosen metering chain on posi-drive transmission, by loosening the idler.
- Spin off wing nut and remove rate change sprocket.
- Install desired rate change sprocket and tighten wing nut.
- Tighten chain by adjusting idler.

Note: Do not over tighten chain, just take slack out of chain.





Acre Tally

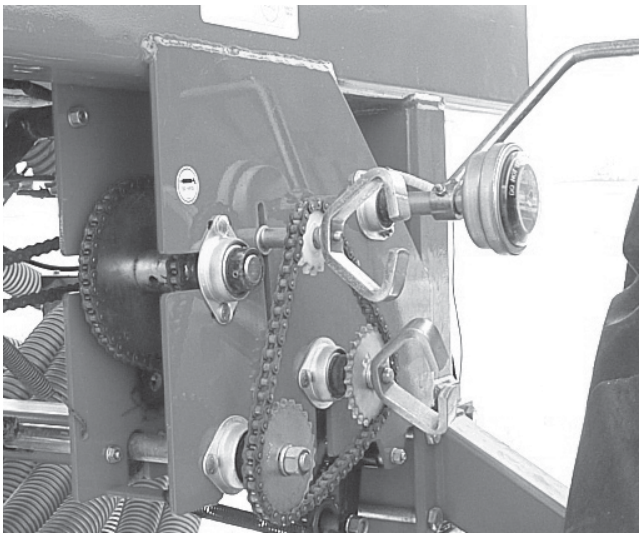
To convert the acre tally reading (T) into the actual acres seeded turn to Section 12 and locate the Crank Calibration Table for air cart/tire combination to get the acre tally factor (F) for the air cart/seeding tool width being used. Take the acre tally reading (T) and multiply it by the acre tally factor (F) to get the actual acres seeded.

T x F = Actual Acres Seeded

Example: A 8425 with AWT Tire with a 41 foot seeding tool has an acre tally reading (T) of 100. The acre tally factor (F) is 5.91 from Calibration Chart.

T x F = Actual Acres Seeded

100 x 5.91 = 591 Acres



Rate Charts

Spacing Sprocket

The rate chart applies to all spacings listed below.

Check that the correct spacing sprocket is installed on your machine. This sprocket is located on the inner side of the rear transmission on the clutch output shaft.

The spacing sprocket must be matched to the seeding tool trip spacing.

Determining Spacing Sprocket

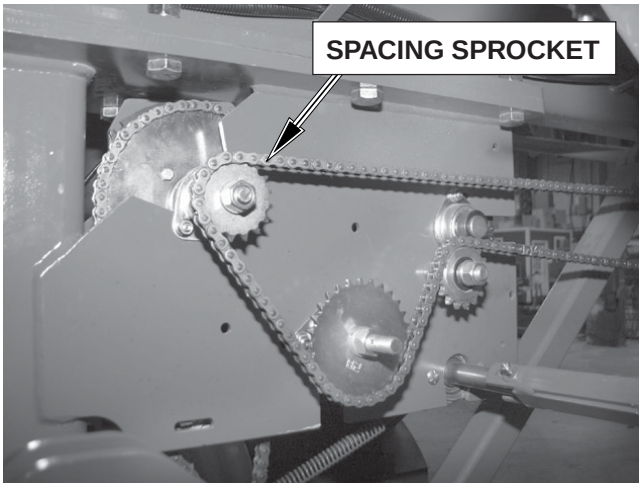
To determine spacing sprocket for other spacings not listed in the chart use the following equation:

$$\text{New Spacing Sprocket} = \left(\frac{\text{New Spacing}}{12"}\right) \times 20$$

The rate charts and drive rates are all based upon 12” spacing - 20 tooth sprocket.

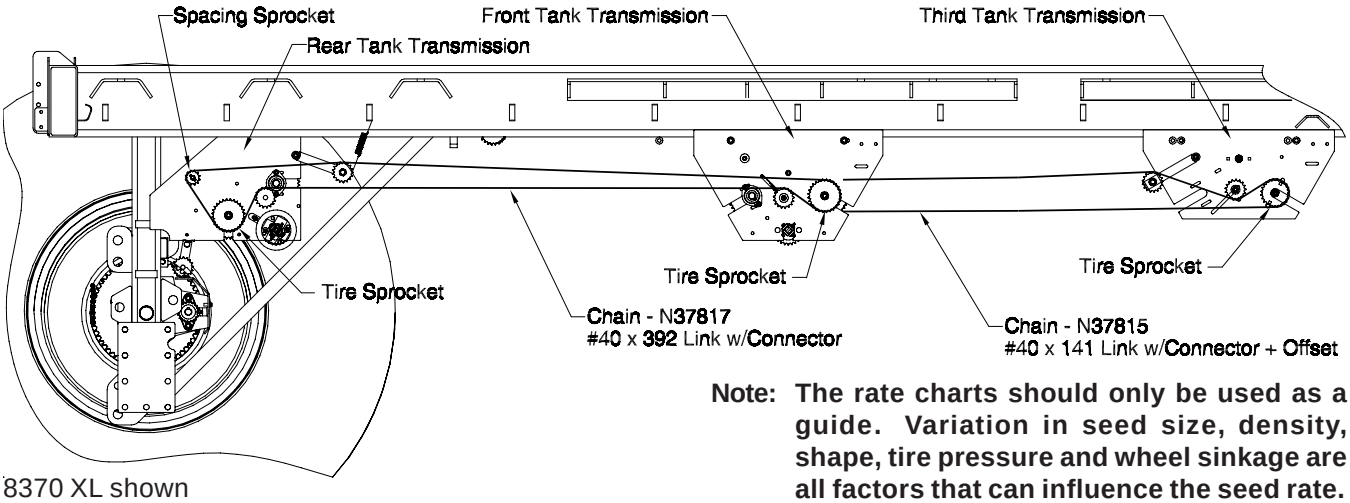
Note: Due to ratios of spacing the value may not be a whole number and should be rounded to nearest value.

Note: Incorrect spacing sprocket will cause inaccurate application rates.



Spacing Sprocket inside of Left Rear Frame

Spacing Sprocket	
Opener Spacing	**Spacing Sprocket**
7.2" (183 mm)	12 teeth
7.5" (191 mm)	12 teeth
8" (203 mm)	13 teeth
9" (229 mm)	15 teeth
10" (254 mm)	17 teeth
12" (305 mm)	20 teeth



8370 XL shown

Note: The rate charts should only be used as a guide. Variation in seed size, density, shape, tire pressure and wheel sinkage are all factors that can influence the seed rate.

Rate Charts - Continued

Tire Size Sprocket

In conjunction with the spacing sprocket is the tire size sprocket as illustrated in the previous diagram.

Check that the correct tire sprockets are installed on your machine. These sprockets are located on the inner side of each transmission input shaft and are driven by the spacing sprocket.

The tire sprocket must be matched to the tire size of the air cart.

Determining Tire Circumference

Factors that may affect the tire circumference and in turn metering rates and monitor PP400 values are as follows:

- Manufacturing tire size tolerances can vary +/- 4%.
- Tire pressure.
- Field soil conditions (firm-unworked versus soft-worked).
- Tank capacity (empty tanks versus full tanks).
- Tire manufacturer (Good Year versus Firestone).

Note: The values used for monitor PP400 values and tire size sprockets is based upon the tire circumference of Good Year tires at proper pressure with half full tanks in normal working field conditions.

To determine tire sprocket for other tires not listed in the chart or to check the actual tire circumference use the following equation:

- The tire circumference should be checked under normal field conditions with tanks half full.
- Mark tire and starting point.
- Drive air cart 10 revolutions of tire.
- Mark ending point.
- Measure distance from starting point to ending point and divide by 10 to get the rolling circumference of the tire.

New Tire Sprocket Size:

For 26” Rim = 4360/Tc

For 32” Rim = 5992/Tc

For 38” Rim = 5992/Tc **Ts** = _____

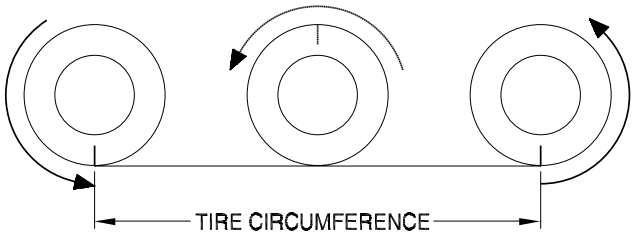
Tc = Tire Circumference measured in inches

Note: Incorrect tire size sprocket will cause inaccurate application rates.

Important

Tire circumference affects metering accuracy. Tire Circumference should be determined for your field conditions by following procedure below. Then determine “New Crank Rotations” outlined under *Crank Calibration Table.* Also determine new “PP400” see “PP400 Calculation” in Monitor Section 6.

Tire Sprocket			
Tire Size (Goodyear)	**Tire Style**	**Rating**	**Tire Sprocket**
23.1 x 26	AWT (Implement)	12 ply	26 teeth
23.1 x 26	Rice (TD8 Sure Grip)	10 ply	24 teeth
30.5 x 32	AWT (Implement)	12 ply	28 teeth
30.5 x 32	Lug (Dyna Torque II)	14 ply	28 teeth
800/65 R32	Radial (Dyna Torque)	L1 172	28 teeth
800/65 R32 Dual Wheels	Radial (Dyna Torque)	L1 172	28 teeth
900/60 R32	Radial (Dyna Torque)	176 A8	26 teeth
520/85 R38 Dual Wheels	Radial (Ultra Torque)	155 A8	28 teeth



Rate Charts - Continued

Rate Chart Use

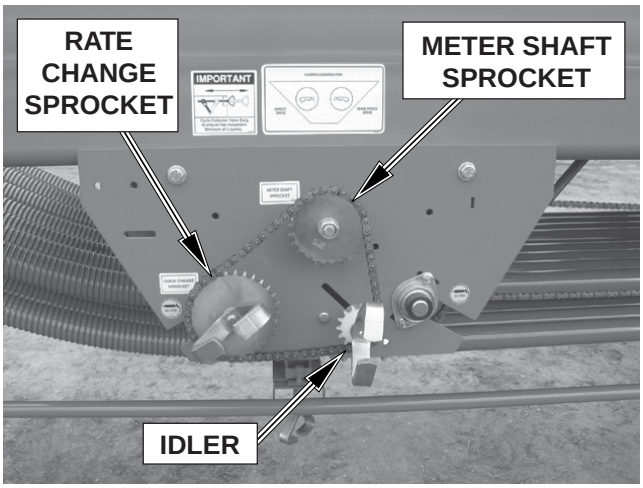
The rate chart applies to all spacings listed below.

The spacing sprocket must be matched to the seeding tool trip spacing see *"Spacing Sprocket"*.

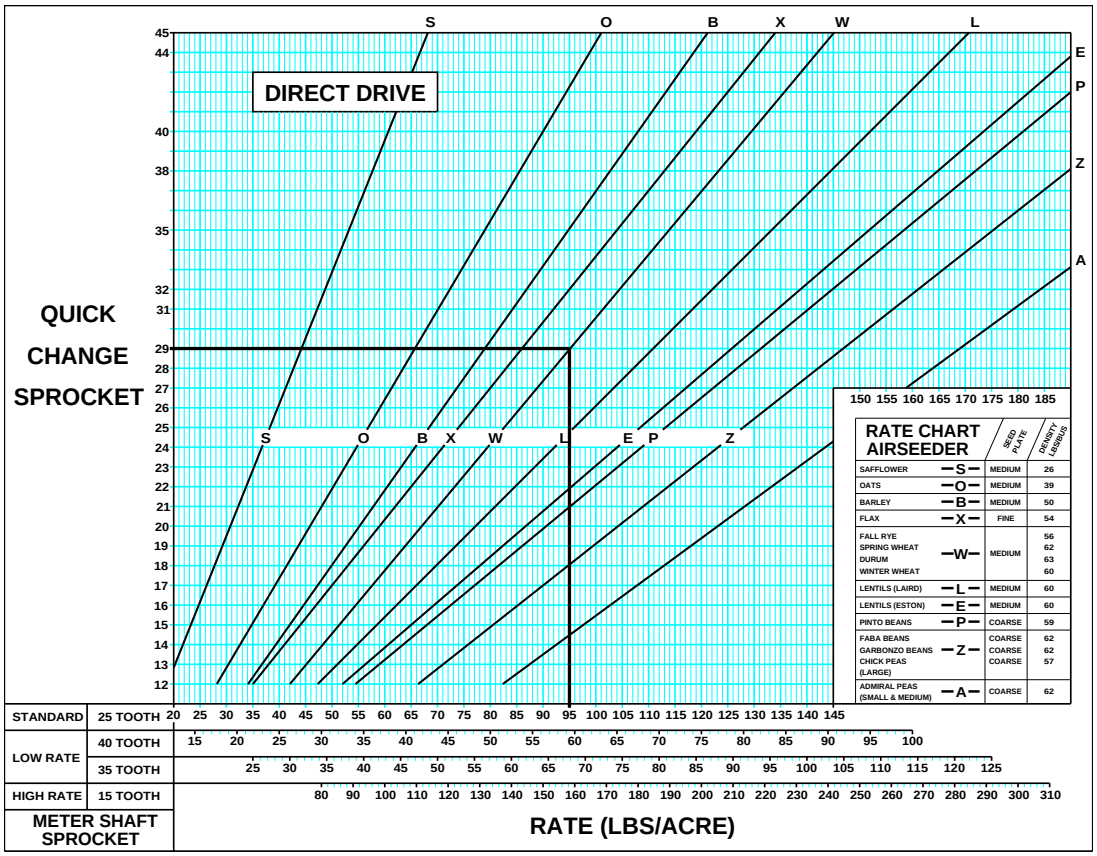
The charts should only be used as a guide. Specific rates can be achieved by using the rate check method as outlined under *"Rate Calibration"*.

To determine a seed/fertilizer rate from the chart:

- Go to the desired rate along the line marked "Standard" of a specific graph. (i.e. 95 lbs/acre of wheat)
- Go straight up from that point to where that line is intersected by the graph. This will give the sprocket size required to give the particular rate chosen.
- At this intersection go straight across to the vertical line of the graph. This will give the sprocket size required to give the particular rate chosen. (i.e. 95 lbs/acre of wheat requires a 29 tooth sprocket)
- Change the Quick Change Sprocket see *"Metering Rate Adjustment"*.
- Perform a rate check to confirm the seed rate see *"Rate Calibration"*.
- Repeat the above procedure for the other tank.
- For very low or very high rates, see next page *"Extra Low Rates"* and *"Extra High Rates"*.



Note: The rate charts should only be used as a guide. Variation in seed size, density, shape, tire pressure and wheel sinkage are all factors that can influence the seed rate.



Rate Charts - Continued

Extra Low Rates

Although the charts show a minimum rate of 35 lbs. per acre for fertilizer and 20 lbs. per acre for seed, sometimes this is not low enough, especially when product is being metered from both tanks.

Rates under the values mentioned can be achieved by replacing the standard 25 tooth meter shaft sprocket on the front of the transmission with either a 35 or 40 tooth sprocket.

The rates obtained when using the 35 and 40 tooth sprocket are shown on the rate charts beside the respective size sprocket.

When both tanks are being used to meter the same product then the 25 tooth sprocket on each transmission must be changed. Now both transmissions will have the same size ***metershaft*** sprocket.

The same metering chain can be used with these larger sprockets up to a certain size of quick change sprocket.

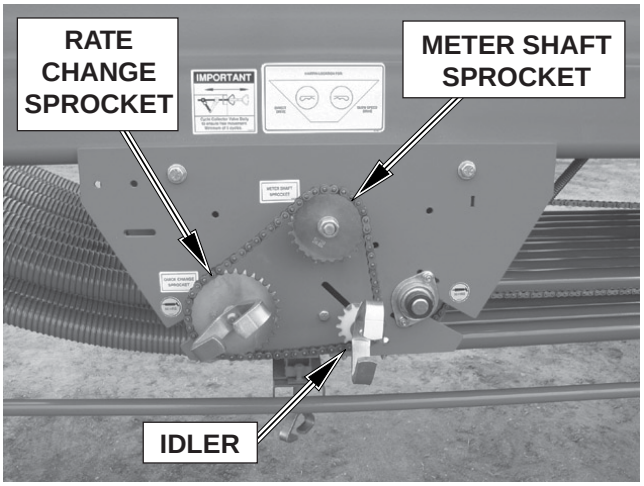
To determine a rate from the chart:

- Go to the desired rate along the line next to the size of metershaft sprocket used.
- Go straight up from that point to where that line is intersected by the graph line of the particular product being metered.
- At this intersection go straight across to the vertical line of the graph. This will give the sprocket size required to give the particular rate chosen.
- Change the quick change sprocket and repeat the rate check to confirm the seed rate.
- Repeat the above procedure for the other tanks.

Extra High Rates

In areas where higher rates of product are required the metershaft sprocket is changed from the standard 25 tooth to a 15 tooth.

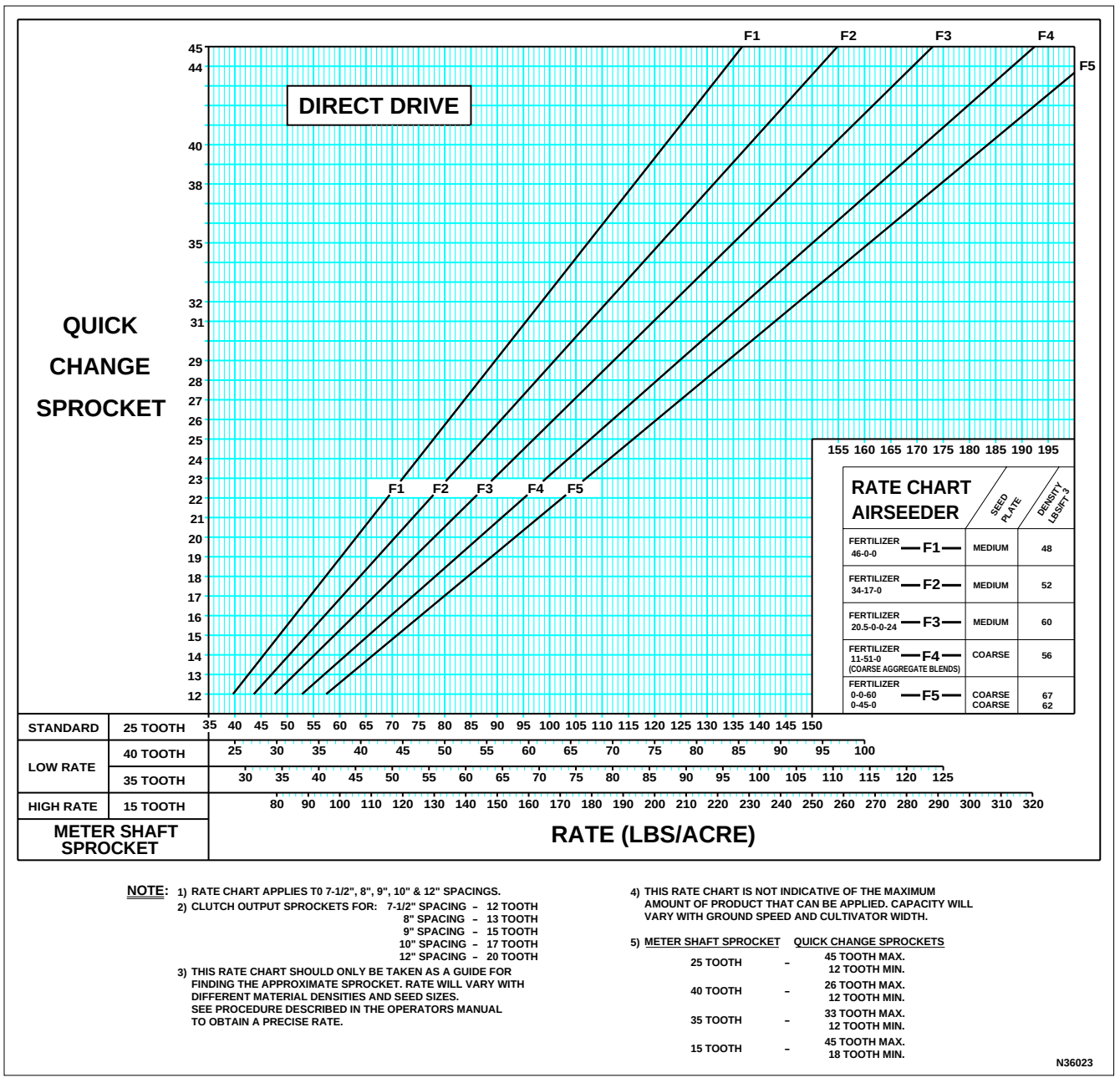
Use the method described under EXTRA LOW RATES to determine the required metering rate.



Rate	Metershaft Sprocket Size	Maximum Size of Quick Change Sprocket	Minimum Size of Quick Change Sprocket
Standard	25 Tooth	45 Tooth	12 Tooth
Low Rate (1)	35 Tooth	33 Tooth	12 Tooth
Low Rate (2)	40 Tooth	26 Tooth	12 Tooth
High Rate	15 Tooth	45 Tooth	18 Tooth

Rate Charts - Continued

Fertilizer Rate Chart



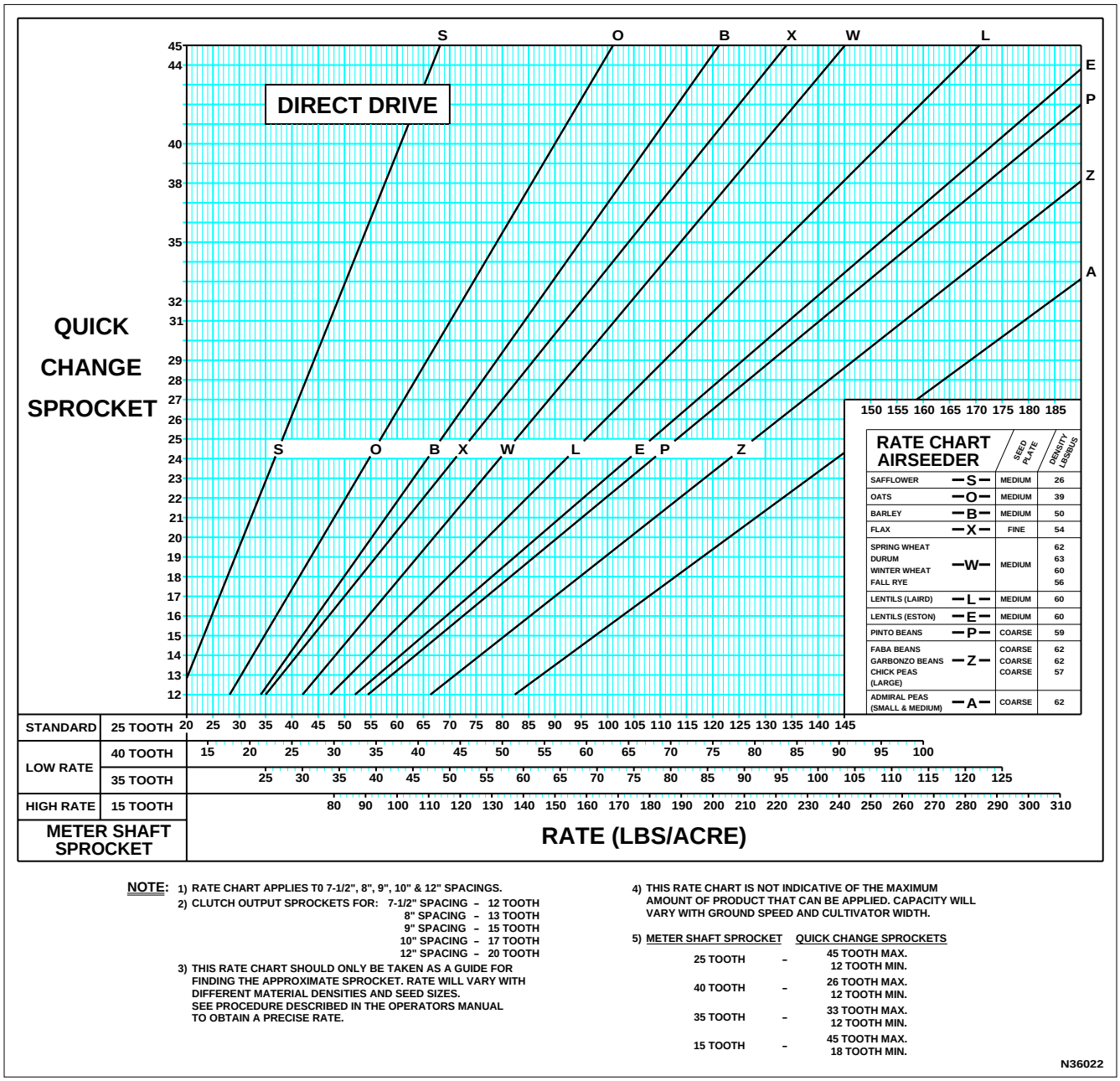
NOTE:

1) RATE CHART APPLIES T0 7-1/2", 8", 9", 10" & 12" SPACINGS.
2) CLUTCH OUTPUT SPROCKETS FOR: 7-1/2" SPACING – 12 TOOTH
   8" SPACING – 13 TOOTH
   9" SPACING – 15 TOOTH
   10" SPACING – 17 TOOTH
   12" SPACING – 20 TOOTH
3) THIS RATE CHART SHOULD ONLY BE TAKEN AS A GUIDE FOR FINDING THE APPROXIMATE SPROCKET. RATE WILL VARY WITH DIFFERENT MATERIAL DENSITIES AND SEED SIZES. SEE PROCEDURE DESCRIBED IN THE OPERATORS MANUAL TO OBTAIN A PRECISE RATE.
4) THIS RATE CHART IS NOT INDICATIVE OF THE MAXIMUM AMOUNT OF PRODUCT THAT CAN BE APPLIED. CAPACITY WILL VARY WITH GROUND SPEED AND CULTIVATOR WIDTH.
5) METER SHAFT SPROCKET — QUICK CHANGE SPROCKETS
   - 25 TOOTH – 45 TOOTH MAX. 12 TOOTH MIN.
   - 40 TOOTH – 26 TOOTH MAX. 12 TOOTH MIN.
   - 35 TOOTH – 33 TOOTH MAX. 12 TOOTH MIN.
   - 15 TOOTH – 45 TOOTH MAX. 18 TOOTH MIN.

N36023

Rate Charts - Continued

Seed Rate Chart



NOTE:

1) RATE CHART APPLIES T0 7-1/2", 8", 9", 10" & 12" SPACINGS.
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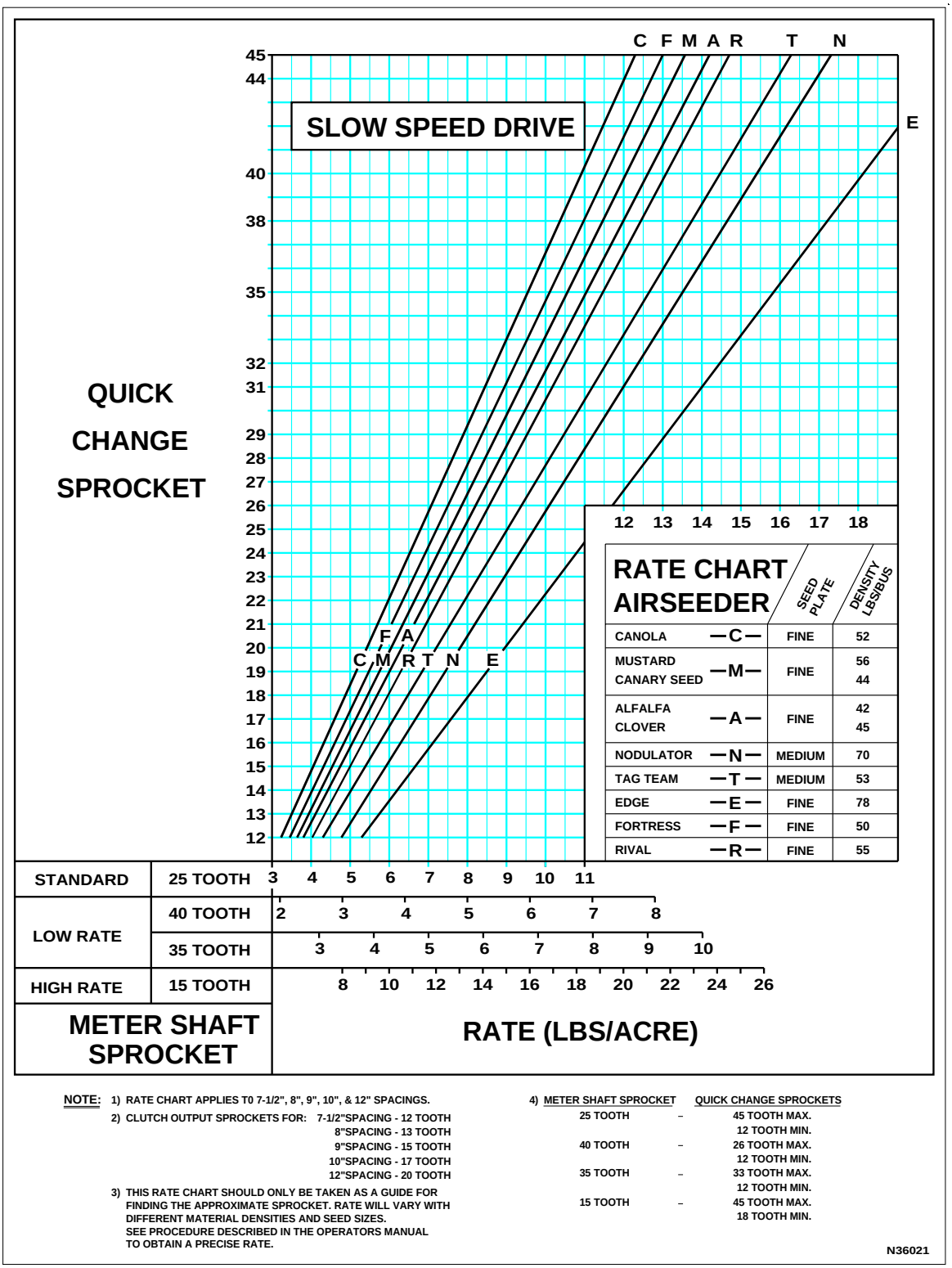
4) THIS RATE CHART IS NOT INDICATIVE OF THE MAXIMUM AMOUNT OF PRODUCT THAT CAN BE APPLIED. CAPACITY WILL VARY WITH GROUND SPEED AND CULTIVATOR WIDTH.
5) METER SHAFT SPROCKET – QUICK CHANGE SPROCKETS

METER SHAFT SPROCKET		QUICK CHANGE SPROCKETS
25 TOOTH	–	45 TOOTH MAX. 12 TOOTH MIN.
40 TOOTH	–	26 TOOTH MAX. 12 TOOTH MIN.
35 TOOTH	–	33 TOOTH MAX. 12 TOOTH MIN.
15 TOOTH	–	45 TOOTH MAX. 18 TOOTH MIN.

N36022

Rate Charts - Continued

Slow Speed Seed Rate Chart



RATE CHART AIRSEEDER

		SEED PLATE	DENSITY LBS/BUS
CANOLA	—C—	FINE	52
MUSTARD CANARY SEED	—M—	FINE	56 44
ALFALFA CLOVER	—A—	FINE	42 45
NODULATOR	—N—	MEDIUM	70
TAG TEAM	—T—	MEDIUM	53
EDGE	—E—	FINE	78
FORTRESS	—F—	FINE	50
RIVAL	—R—	FINE	55

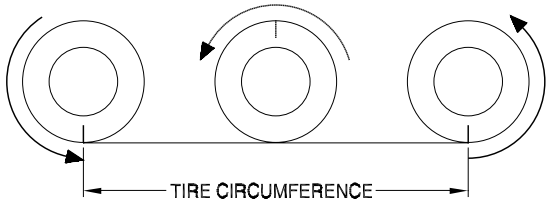
NOTE:
1) RATE CHART APPLIES T0 7-1/2", 8", 9", 10", & 12" SPACINGS.
2) CLUTCH OUTPUT SPROCKETS FOR: 7-1/2"SPACING - 12 TOOTH
8"SPACING - 13 TOOTH
9"SPACING - 15 TOOTH
10"SPACING - 17 TOOTH
12"SPACING - 20 TOOTH
3) THIS RATE CHART SHOULD ONLY BE TAKEN AS A GUIDE FOR FINDING THE APPROXIMATE SPROCKET. RATE WILL VARY WITH DIFFERENT MATERIAL DENSITIES AND SEED SIZES. SEE PROCEDURE DESCRIBED IN THE OPERATORS MANUAL TO OBTAIN A PRECISE RATE.
4)

METER SHAFT SPROCKET		QUICK CHANGE SPROCKETS
25 TOOTH	–	45 TOOTH MAX. 12 TOOTH MIN.
40 TOOTH	–	26 TOOTH MAX. 12 TOOTH MIN.
35 TOOTH	–	33 TOOTH MAX. 12 TOOTH MIN.
15 TOOTH	–	45 TOOTH MAX. 18 TOOTH MIN.

N36021

Rate Calibration

- Ensure tires are at correct pressure.
- Determine Tire Circumference (Tc) as follows:
  - Check under normal field conditions with tanks half full.
  - Mark tire and starting point.
  - Drive air cart 10 revolutions of tire in a straight line.
  - Mark ending point.
  - Measure distance from starting point to ending point and divide by 10 to get the rolling circumference of the tire (Tc).



- Calculate the number of rotations (R) of the calibration crank for 1/10 Acre. Record value below for future reference.

  Note: For reference nominal (R) values are listed in Section 12 of the manual.

- Calculate required tire sprocket size (Ts) and to ensure correct sprockets are installed on the Air Cart. Record value below for future reference.

Note: Due to ratios the value may not be a whole number and should be rounded to nearest value.

- Calculate the monitor PP400 setting. Record value below for future reference. Change monitor to new PP400 value as outlined under *"Changing Monitor Settings"* under Monitor Section.

Example:

For a 8370 with 800/65 R32 Tires and a 51ft wide seeding tool (W) with:

The measured Tire Circumference (Tc) was 211.6 inches.

For 32" Rim

Crank Rotations (R) = (82328.4/W)/Tc
= (82328.4/51)/211.6
= 7.63

Monitor PP400 = 80640/Tc
= 80640/211.6
= 381

Tire Specifications

Tire	Style	Rating	Pressure			
			8240 8300 BH 8336 BH	8300 BT 8336 BT 8370 8425	BH 8435 8630 8650	BT 8435 8630 8650
21.5 x 16.1	Soft Trac	10 ply	28 psi	-	-	-
21.5 x 16.1	Lug	12 ply	24 psi	-	-	-
560/65 D24	Soft Trac	LI 140	19 psi	24 psi	-	-
500/70 R24	Lug	LI 157	20 psi	25 psi	-	-
23.1 x 26	AWT	12 ply	24 psi	-	-	-
23.1 x 26	Rice	10 ply	28 psi	-	-	-
28LR26	Lug	165 A8	-	-	18 psi	-
480/70R30 Quad Steer	Lug	LI 152	26 psi	26 psi	-	-
30.5 x 32	AWT	12 ply	20 psi	24 psi	-	-
800/65 R32	Lug	LI 172	15 psi	20 psi	-	-
800/65 R32 Dual Wheels	Lug	LI 172	-	-	-	20 psi
900/60 R32	Lug	176 A8	17 psi	17 psi	26 psi	-
520/85 R38 Dual Wheels	Lug	155 A8	-	-	20 psi	-

*BH - Tow Behind only *BT - Tow Between only

Calibration Formulas - Imperial

Rotations of Crank for 1/10 Acre:

For 26" Rim = (62726.4/W)/Tc

For 32" Rim = (82328.4/W)/Tc

For 38" Rim = (82328.4/W)/Tc **R** = _____

Tire Sprocket Size:

For 26" Rim = 4360/Tc

For 32" Rim = 5992/Tc

For 38" Rim = 5992/Tc **Ts** = _____

Monitor PP400 Setting:

For 26" Rim = 56244/Tc

For 32" Rim = 80640/Tc

For 38" Rim = 80640/Tc **PP400 =** _____

Tc = Tire Circumference measured in inches

W = Working Width measured in feet

See Metric Section 11 for metric formulas.

Rate Calibration - Continued

Seed Plate Usage	
Product	**Seed Plate**
Canola Canary Seed Clover/Alfalfa Flax Mustard Nitragin Edge Fortress Rival	Fine
Barley Lentils Milo Oats Rice Wheat Safflower Nodulator Tag Team Fine Fertilizer (no Sulphur or Potash) 28-0-0 Fertilizer 46-0-0 Fertilizer 34-17-0 Fertilizer 20.5-0-0-24 Fertilizer	Medium
Beans Peas Soybeans Sunflowers 0-0-60 Fertilizer 0-45-0 Fertilizer 10-46-0-0 Fertilizer 11-51-0 Fertilizer Fertilizers containing Sulphur and/or Potash	Coarse

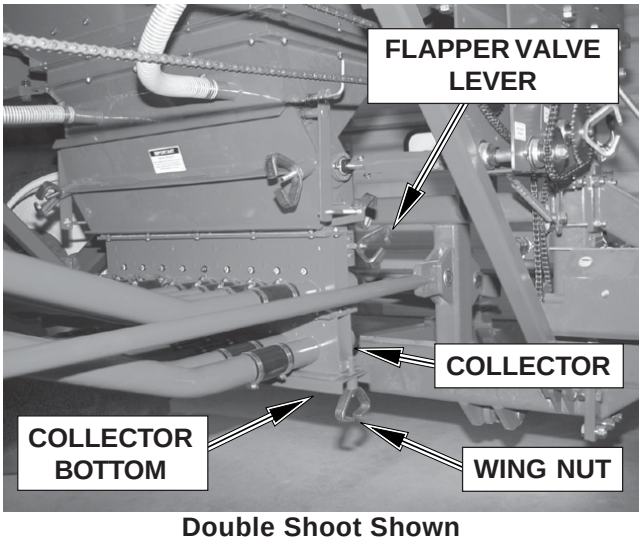
- Ensure correct seed plates are installed.
- Fill tank 1/2 full and drive 600 - 1000 feet to compact product in the tanks.
- Select and install meter rate sprocket per Rate Chart.
- Set Flapper Valves to the **"Calibration"** position.
- Remove the collector bottom from the bottom of the collector body.

Note: Seed Plate Chart is a suggested usage. Product variations could require a different seed plate to be used for proper metering.

i.e. Clean 11-51-0 Fertilizer may require a Medium seed plate to reduce product flow.

Important

Flapper Valves must be set to "CALIBRATION"



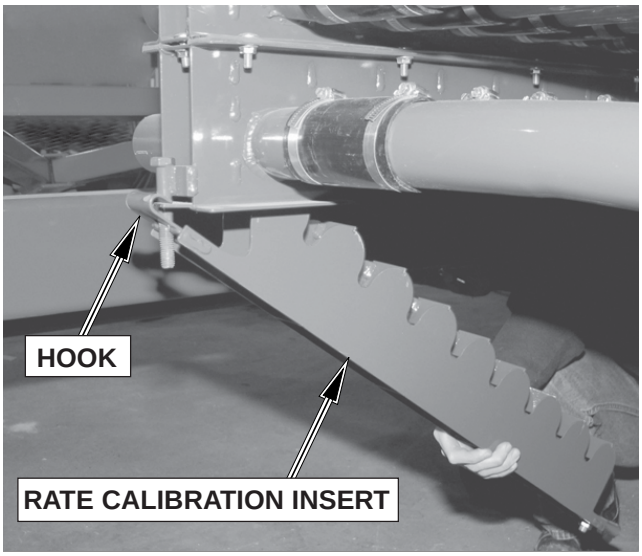
Double Shoot Shown

Rate Calibration - Continued

- Hook the Rate Calibration Insert on collector bottom and rotate up into postion. Secure in place with slide lock.
- Remove the metering chain from the transmissions that are **not** being checked.
- Turn the crank until material begins to fall through the collector body.
- Slide rate check box on the collector body.
- Turn the crank in direction of the arrow (Counter Clockwise) the required number of turns (**R**).

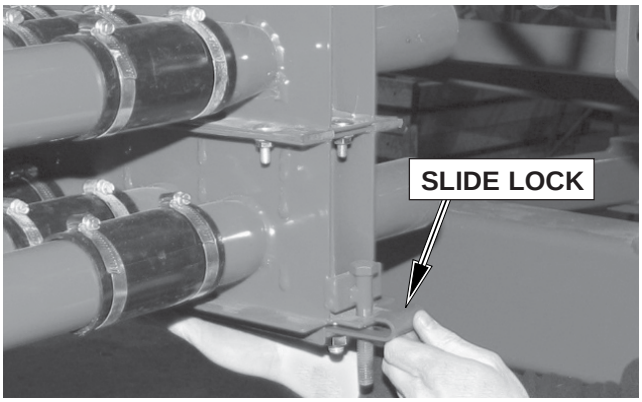
Note: The fan must not be running when a rate check is performed.

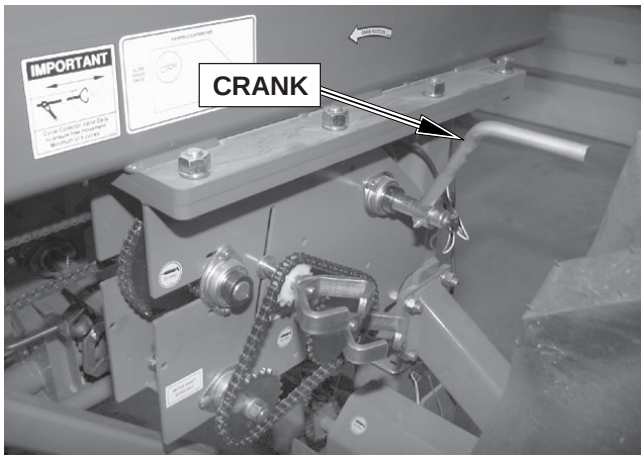
Note: Incorrect rates will occur if crank is rotated clockwise or not turned precisely the correct number of turns.

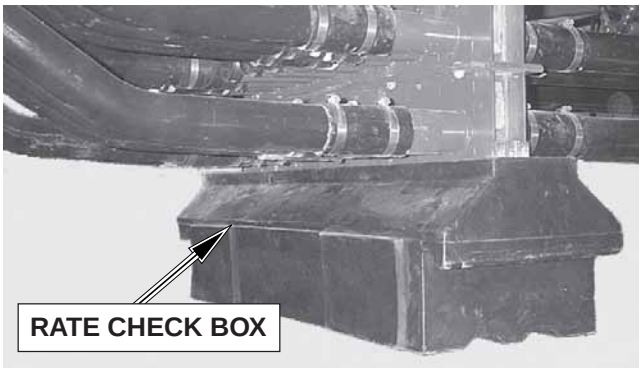


Tow Behind - Calibration Insert

Tow Between - Calibration Insert







Rate Calibration - Continued

- Weigh the sample by using tarp straps to hook rate check box to scale.

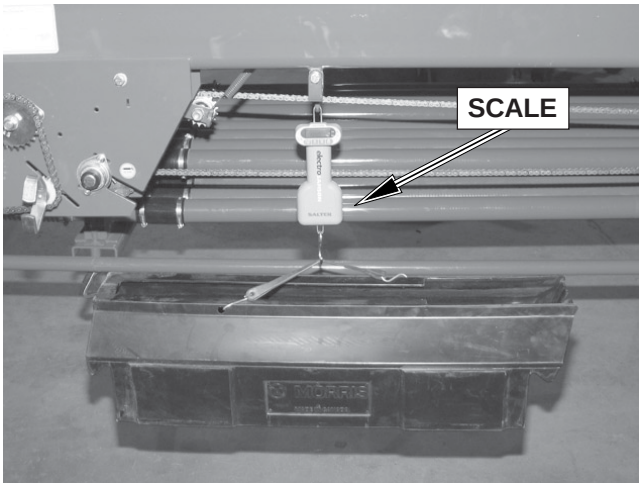
Note: Remember to subtract the weight of the rate check box from the total sample weight.

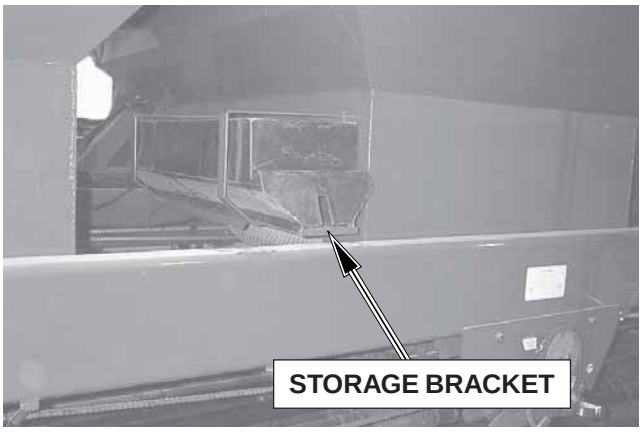
- Check this rate against rate required.

  For 1/10 acre sample:

  Rate = lbs/acre = Sample Weight (lbs) x 10

- If a different rate is required then increase or decrease the size of the rate change sprocket. Increasing the sprocket size will increase the rate and vice versa.
- Remove rate calibration insert and replace the bottom of the collector.
- Follow the above procedure to check the rate of the other tanks.
- Once calibration checks have been completed place rate check box into storage bracket.
- After seeding a few acres recalibrate for more accurate results.





For all **Low Rates** (less than 10 lb/ac) it is recommended to take a large sample. Typically to take a sample for 1/2 acre or 1 acre.

Example:

For 1/2 acre sample for a 71ft wide seeding tool with a 8650 with 520/85R38 Dual Tires:

The number of crank turns required for a 1/2 acre is the number of turns required for 1/10 acre for a specific machine width x 5.

From the Calibration Table

Turns required for 1/10 acre = 5.42

Turns required for 1/2 acre = 5.42 x 5 = 27.1

Rate = lbs/acre
= 1/2 acre sample weight (lbs) x 2

Seeding Fine Seeds (Canola, Mustard, etc.)

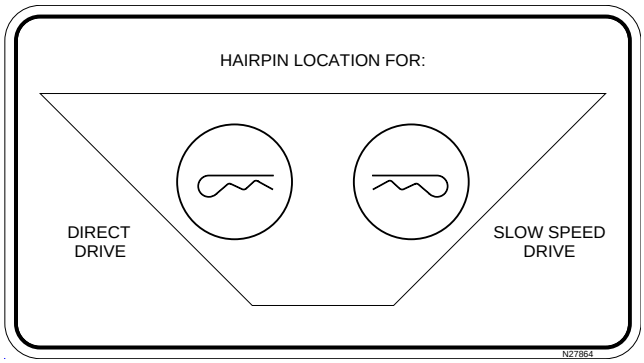
When seeding fine seeds such as canola or mustard, the slow speed transmission has to be engaged to ensure the low rates required for these products.

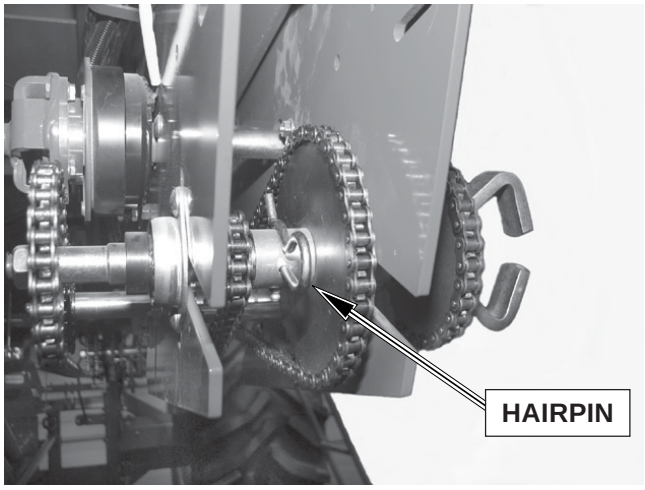
The slow speed transmission is incorporated in **All** the Posi-Drive Transmissions.

- To engage the slow speed, remove the large hairpin from the front shaft and install through the sleeve and shaft located at the rear of the transmission.

Note: Shaft will have to be rotated to align holes for pin insertion.

- To disengage the slow speed, reverse the above procedure.
- Rate checks can be performed the same way as for other seeds.
- Usually it is necessary to reduce the fan rpm when seeding fine seeds. See *"Fan Speed"* for specific fan speeds.





Applying Inoculant

When inoculant is applied at the time of seeding, once the air cart has been filled, the fill-lids should be left open and the fan run for 5-10 minutes at full rpm to dry the seed.

Calibration must be done after the seed is dried, otherwise the calibration will be incorrect.

Note: If the seed is not dried then the seed will have a tendency to bridge and not meter into the air stream.

Hydraulic Fan Drive

The piston type orbit motor on the fan requires tractor to have either a load sensing hydraulic system or a closed centre hydraulic system with flow control.

The flow required is 18 U.S. gpm (68 liters) for the 12 cc motor and 21 U.S. gpm (80 liters) for the 16 cc motor at a pressure of 2,750 p.s.i. (18,960 kPa) However, smaller flows can be used depending on the product being metered.

For correct operation of the fan the hydraulic motor must be coupled to the priority valve (if tractor is so equipped) in the hydraulic valve bank.

Check with the tractor manual or manufacturer to determine if or which spool is a *"priority valve"*.

Speed fluctuations will result if the fan is not connected to the priority valve if hydraulic system is equipped with a priority valve.

Ensure couplers are free of dirt and are clean when connecting the fan hydraulics to the tractor.

Fan speed is adjusted by increasing the amount of oil being delivered to the motor. This is done by adjusting the respective flow control valve until the desired rpm is displayed on the monitor.

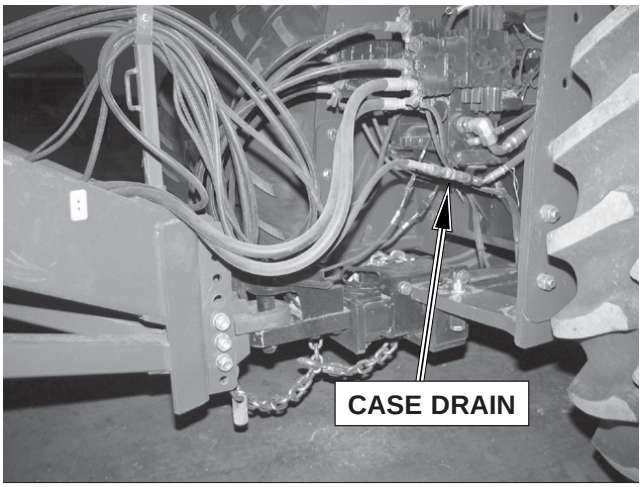
Note: There is a one-way check valve installed in the hydraulic circuit. If the fan does not rotate, then move hydraulic lever in the opposite direction; this will engage the fan. This valve prevents damage to the hydraulic systems when the fan is shut OFF, by allowing the fan to freewheel.

A piston motor creates leakage past the internal components for lubrication. This oil needs to go back to the oil reservoir at the lowest pressure possible. The motor has a 3/8" diameter drain line. This line must be connected directly into the tractor hydraulic reservoir to ensure that there is zero back pressure in the drainline, otherwise damage will result to the motor.

Hydraulic Drive

IMPORTANT

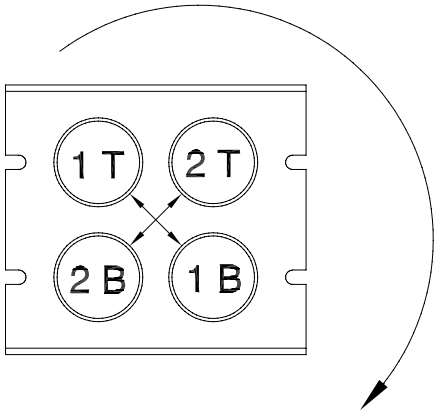
Run hydraulic fan drive at lowest rpm possible (1,000-2,000) for 5-10 minutes before operating at set rpm. This is required to warm up the hydraulic fluid. Cold hydraulic fluid will cause pressure spikes in the system that will damage the case drain seal in the orbit motor.



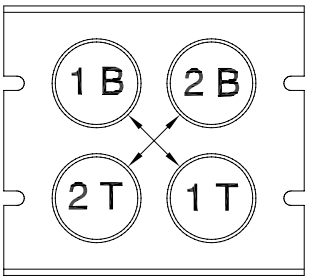
Hydraulic Coupling on Tractor

Quick Coupler

Hoses on Quick Coupler should be plumbed on a cross pattern. This orientation of the hoses allows the operator to switch which airstream is being used by simply rotating coupler top to bottom.



Rotated top to bottom



Fan Speed Recommendations

Adequate air volume is necessary at all times to carry the product in the air stream. Air volume can be controlled by adjusting hydraulic oil flow on hydraulic fan drives or adjusting engine speed on engine fan drive models.

Air volume; hence fan speed requirements will vary with:

1. Ground speed
2. Metering rate
3. Number of primary runs
4. Width of machine
5. Density and size of material

Excessive fan speed can cause seed damage, seed bouncing and premature wear of the system.

Generally fan speed is adequate if product flows through the hoses without surging and the hoses empty quickly and evenly when the system shuts down.

The charts on the next page list *suggested fan speeds* for various application rates.

Note: The charts should be used only as a guide. If plugging or surging occurs increase the fan speed to eliminate the problem.

Note: It is recommended that after a rain or dew the fan be run two to three minutes to expel any moisture in the system.

Important

Keep fan impeller blades clean at all times.

Note: Once fan speed is properly set, be sure to adjust the monitor fan alarm setting accordingly. See Monitor Section "Monitor Programming".

Fan Speed Recommendations - Continued

Charts are based on a 41 foot machine traveling at 5 mph (8 kph).

17 inch Diameter Impeller Suggested Fan RPM @ 5 mph (8 kph) on a 41 ft unit		
Combined Application Rate	**Fan Speed Setting**	
	Single Shoot	**Double Shoot**
3 - 50 lbs/acre 3 - 56 kg/ha	3000 - 3250 RPM	2900 - 3150 RPM
50 - 100 lbs/acre 56 112 kg/ha	3250 - 3500 RPM	3150 - 3400 RPM
100 - 150 lbs/acre 112 - 168 kg/ha	3500 - 3750 RPM	3400 - 3650 RPM
150 - 200 lbs/acre 168 - 224 kg/ha	3750 - 4000 RPM	3650 - 3900 RPM
200 - 250 lbs/acre 224 - 280 kg/ha	4000 - 4250 RPM	3900 - 4150 RPM
250 - 300 lbs/acre 280 - 336 kg/ha	4250 - 4500 RPM	4150 - 4400 RPM
300 - 350 lbs/acre 336 - 392 kg/ha	4500 - 4750 RPM	4400 - 4650 RPM
> 350 lbs/acre > 392 kg/ha	4750 - 5000 RPM	4650 - 4900 RPM
Note:	**Fan Speeds given are when applying product. It is normal for fan speed to drop when not applying product.**	

Fan Speed Recommendations - Continued

Charts are based on a 71 foot machine traveling at 4.5 mph (7.2 kph).

17 inch Diameter Impeller Suggested Fan RPM @4.5 mph (7.2 kph) on a 71 ft unit		
Combined Application Rate	**Fan Speed Setting**	
	Single Shoot	**Double Shoot**
3 - 50 lbs/acre 3 - 56 kg/ha	3250 - 3500 RPM	3000 - 3250 RPM
50 - 100 lbs/acre 56 112 kg/ha	3500 - 3750 RPM	3250 - 3500 RPM
100 - 150 lbs/acre 112 - 168 kg/ha	3750 - 4000 RPM	3500 - 3750 RPM
150 - 200 lbs/acre 168 - 224 kg/ha	4000 - 4250 RPM	3750 - 4000 RPM
200 - 250 lbs/acre 224 - 280 kg/ha	4250 - 4500 RPM	4000 - 4250 RPM
250 - 300 lbs/acre 280 - 336 kg/ha	4500 - 4750 RPM	4250 - 4500 RPM
300 - 350 lbs/acre 336 - 392 kg/ha	4750 - 5000 RPM	4500 - 4750 RPM
> 350 lbs/acre > 392 kg/ha	-	4750 - 5000 RPM
Note:	**Fan Speeds given are when applying product. It is normal for fan speed to drop when not applying product.**	

Plenum Settings - Continued

Plenum Damper Settings

18 Outlet Plenum

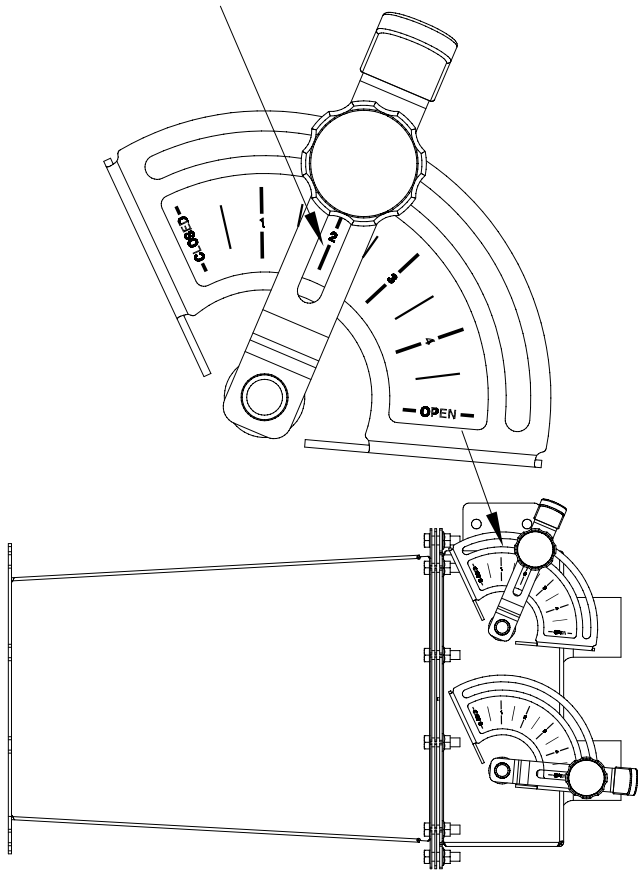
Adequate air volume is necessary at all times to carry the product in the air stream. Air volume can be controlled by adjusting the plenum damper settings.

The table below lists initial plenum damper settings for certain products.

Note: The settings in the table should be used only as a guide.

- If **fertilizer** plugging or surging occurs **decrease** the seed damper setting to eliminate the problem.
- If **seed** plugging or surging occurs **increase** the seed damper setting to eliminate the problem.

Set Plenum Damper so that setting is in the middle of slot.
This Damper is set at the 2 position.

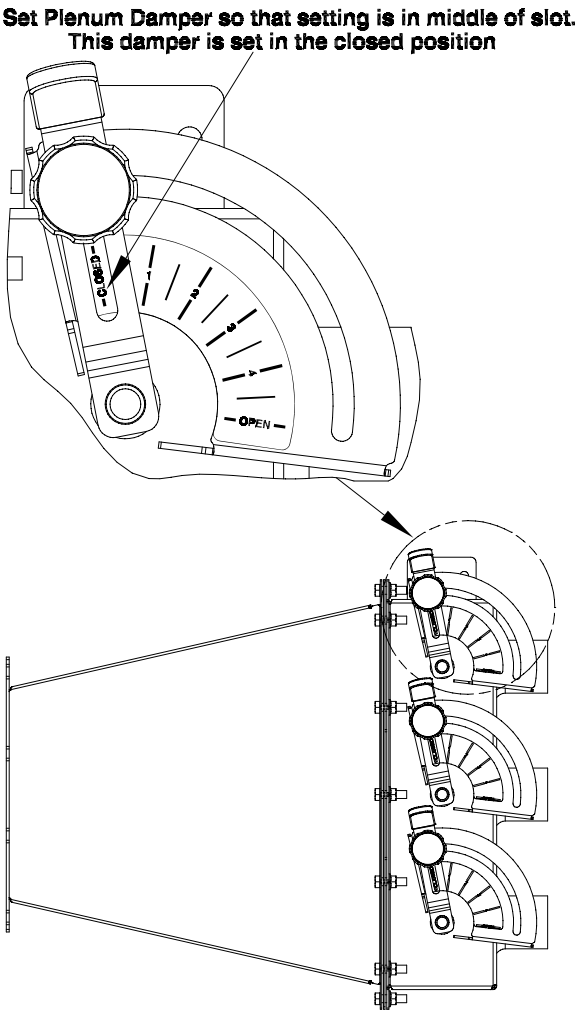


Suggested Plenum Settings				
Product	**Seed**		**Fertilizer**	
	Rate lb/acre	**Damper Setting**	**Rate lb/acre**	**Damper Setting**
Fine Seeds	All Rates	1	All Rates	Open
Coarse Grains	90 lb (100 kg/ha)	Open	50 lb (56 kg/ha)	2
	90 lb (100 kg/ha)	4	100 lb (112 kg/lb)	Open
	90 lb (100 kg/ha)	3	150 + lb (168 kg/ha	Open
Large Seeds	180 lb (200 kg/ha)	Open	40 lb (45 kg/ha)	2
Single Shoot	**Lower Pipes** - Top Damper Closed - Bottom Damper Open			
	Upper Pipes - Top Damper Open - Bottom Damper Closed			

Note: See "Fan Speeds" for Fan RPM.

Plenum Settings - Continued

Plenum Damper Settings



27 Outlet Plenum

Adequate air volume is necessary at all times to carry the product in the air stream. Air volume can be controlled by adjusting the plenum damper settings.

The table below lists initial plenum damper settings for certain products.

Note: The settings in the table should be used only as a guide.

- If **fertilizer** plugging or surging occurs **decrease** the seed damper setting to eliminate the problem.
- If **seed** plugging or surging occurs **increase** the seed damper setting to eliminate the problem.

Suggested Plenum Settings

Product	Seed		Starter Fertilizer		N based Fertilizer	
	Rate lb/acre	Damper Setting	Rate lb/acre	Damper Setting	Rate lb/acre	Damper Setting
Fine Seeds	All Rates	1	All Rates	Open	All Rates	Open
Coarse Grains	90 lb (100 kg/ha)	Open	25 lb (28 kg/ha)	3	50 lb (56 kg/ha)	3
	90 lb (100 kg/ha)	Open	50 lb (56 kg/ha)	3	100 lb (112 kg/lb)	Open
	90 lb (100 kg/ha)	4	75 lb (84 kg/ha)	3	150 + lb (168 kg/ha	Open
Large Seeds	180 lb (200 kg/ha)	Open	40 lb (45 kg/ha)	2	40 lb (45 kg/ha)	2
Double Shoot	**Top & Bottom Pipes**	- Top Damper use Double Shoot Plenum Settings - Middle Damper Closed - Bottom Damper use Double Shoot Plenum Settings				
Single Shoot	**Bottom Pipes**	- Top Damper Closed - Middle Damper Closed - Bottom Damper Open				

Note: See "Fan Speeds" for Fan RPM.

Double and Triple Shoot Settings

Collector Valve Settings

Located in each upper collector body are flapper valves for machines equipped with Double or Triple Shoot. The flapper valve must be properly set in order for product to flow correctly.

See illustrations on following pages for specific settings for various combinations for Triple, Double and Single Shoot set ups.

Flapper valves must be cycled daily to free valves of any fertilizer and grain dust accumulations.

Whenever valves are cycled or reset to a new position the position should be visually inspected as follows:

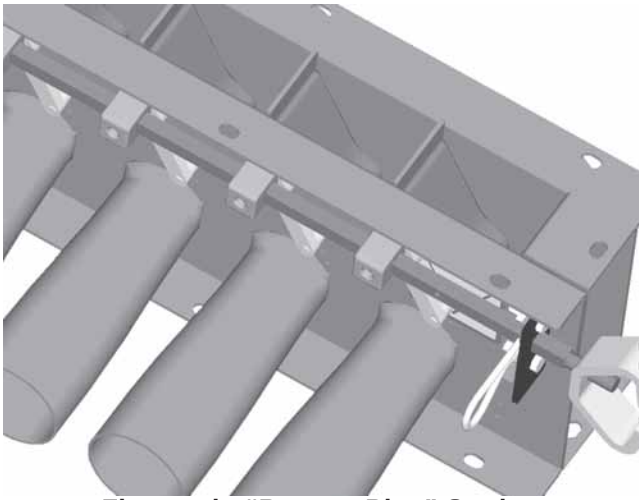
- Set flapper valves to correct position for product delivery.
- Remove the inspection door and visually check that the flappers are fully over and touching the side walls, sealing off the individual air streams.
- The flappers can be adjusted by loosening the individual adjusting setscrews and applying pressure to the flapper forcing it against the side wall while tightening the setscrew.

Note: The bottom air stream should be used to carry the higher rate of product.

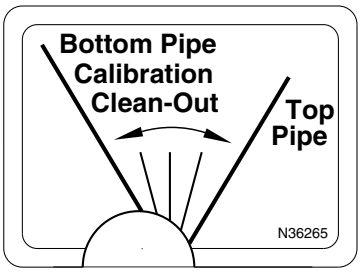
Flapper Valve Run Test

Use the following procedure to check that the flapper valves do not move when air pressure is applied to under side of flappers.

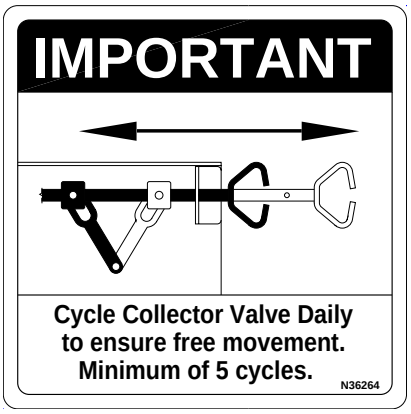
- Check flapper valves in both directions with air running.
  - If valve is set to direct product into the bottom pipe, have the plenum damper open for the top pipes and closed to the bottom pipes.
  - If valve is set to direct product into the top pipe, have the plenum damper open for the bottom pipes and closed to the top pipes.
- **Always wear** safety goggles, breathing apparatus and gloves when working with granular chemical or treated seed per the manufacture's instructions.
- With fan running check flapper valve position.
- The flappers can be adjusted by loosening the individual adjusting setscrews and applying pressure to the flapper forcing it against the side wall while tightening the setscrew.

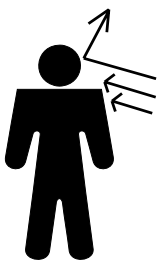


Flapper in "Bottom Pipe" Setting



Decal on Collector





Caution

Care should be taken when working near the air cart while the fan is running. Product blowing out of the system could cause personal injury.

Double Shoot Settings

Double Shoot Tow Between

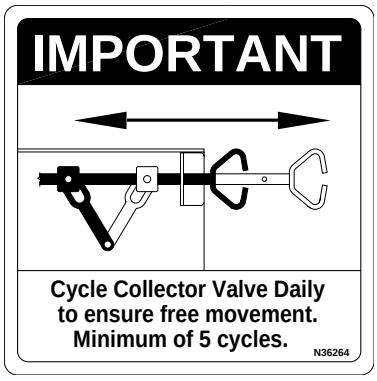
- Combining product from any combination of tanks and placed in either air stream is possible with the EIGHT Series XL distribution system. Some typical examples are shown below.

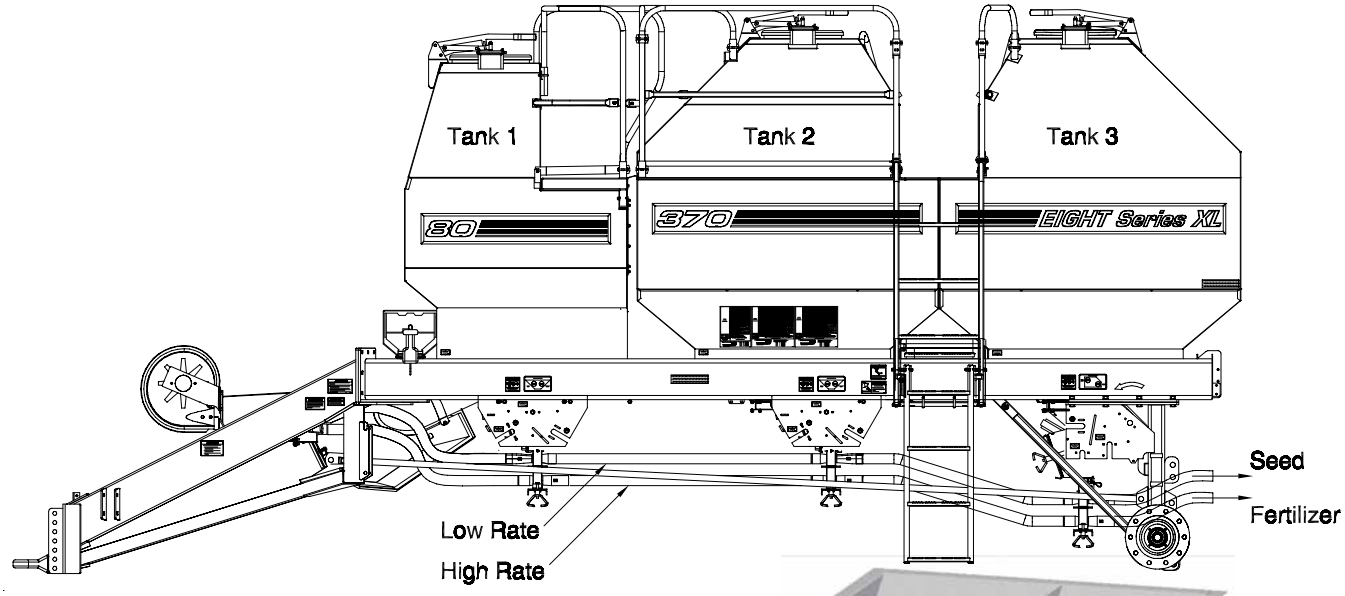
Example 1.

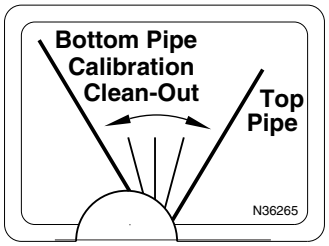
Tank 1 - Seed

Tank 2 and Tank 3 - Fertilizer

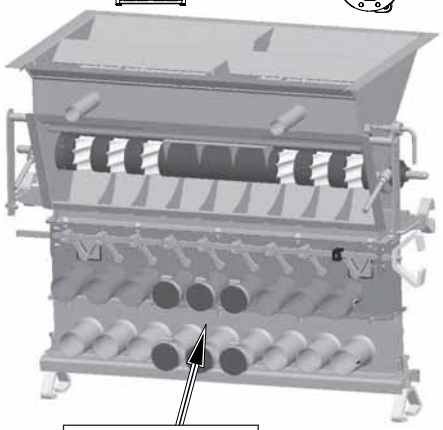
1. Collector Valve Setting: Tank 1- Top Pipe
   Tank 2- Bottom Pipe
   Tank 3- Bottom Pipe
2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.







Decal on Collector



Collector Valve Shown on “Bottom Pipe” Setting

Double Shoot Settings - Continued

Double Shoot Tow Between

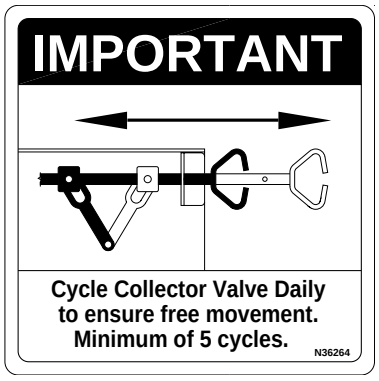
Example 2.

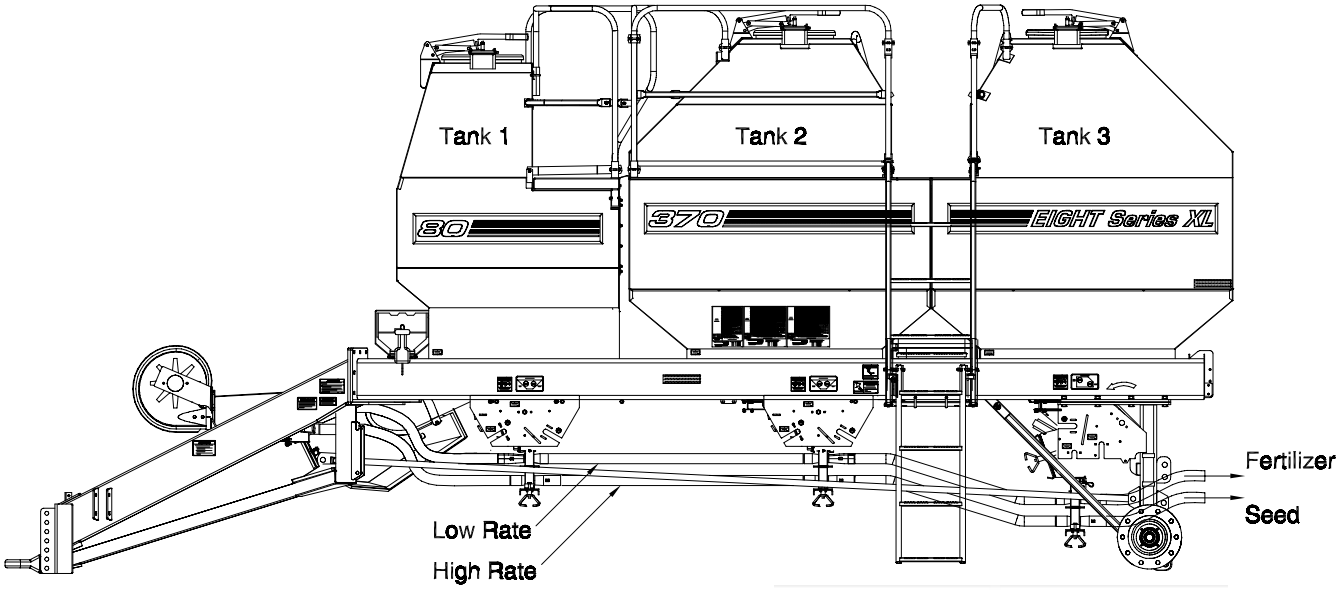
Tank 1 - Inoculant

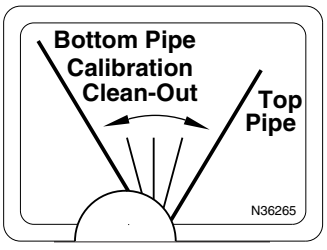
Tank 2 - Fertilizer

Tank 3 - Peas

1. Collector Valve Setting: Tank 1- Bottom Pipe
   Tank 2- Top Pipe
   Tank 3- Bottom Pipe
2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.







Decal on Collector

Collector Valve Shown on “Bottom Pipe” Setting

Double Shoot Settings - Continued

Single Shoot Tow Between

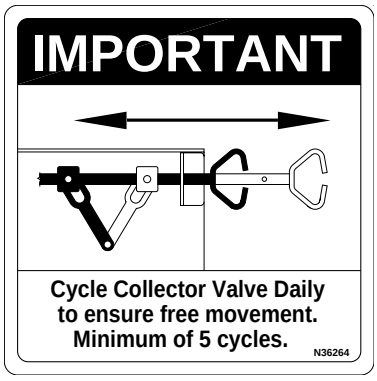
Example 3.

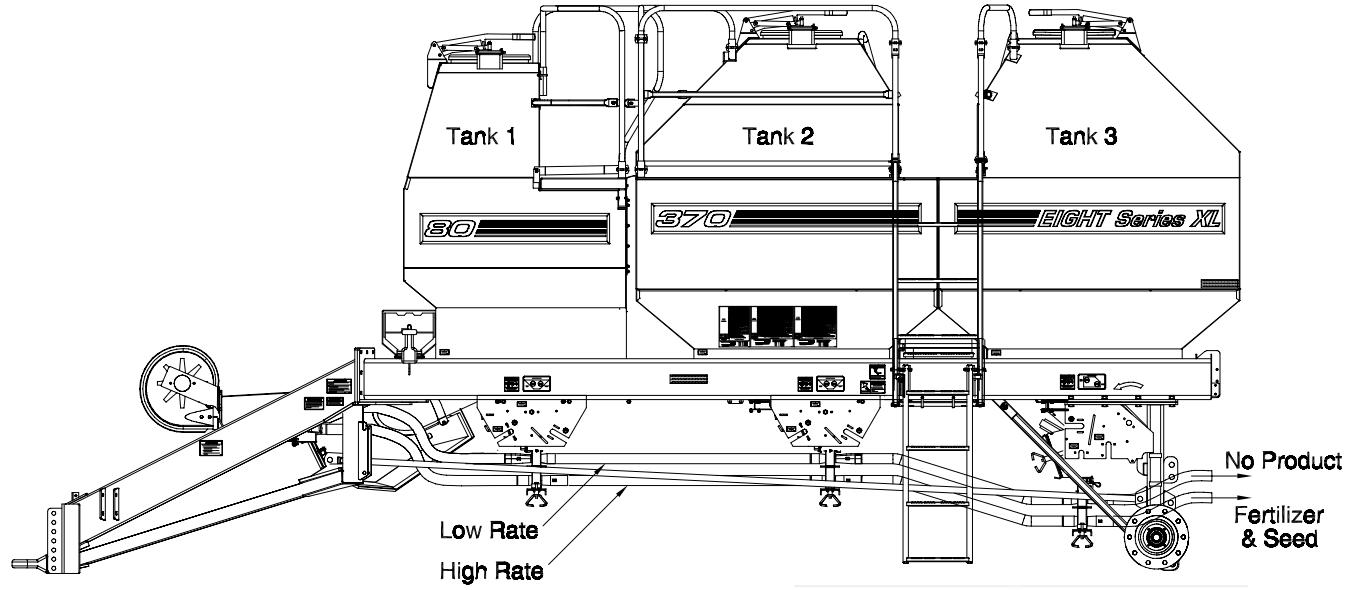
Tank 1 - Seed

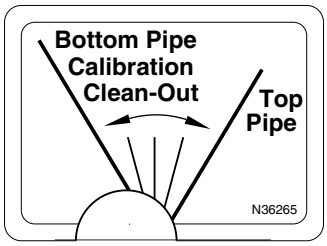
Tank 2 - Seed

Tank 3 - Fertilizer

1. Collector Valve Setting: Tank 1- Bottom Pipe
   Tank 2- Bottom Pipe
   Tank 3- Bottom Pipe
2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.







Decal on Collector

Collector Valve Shown on “Bottom Pipe” Setting

Triple Shoot Settings

Triple Shoot Tow Behind

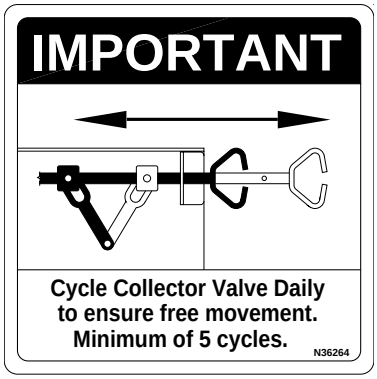
- Combining product from any combination of tanks and placed in either air stream is possible with the EIGHT Series XL distribution system. Some typical examples are shown below.

Example 1.

Tank 1 - Starter Fertilizer

Tank 2 - Coarse or Large Seed

Tank 3 - Nitrogen Fertilizer



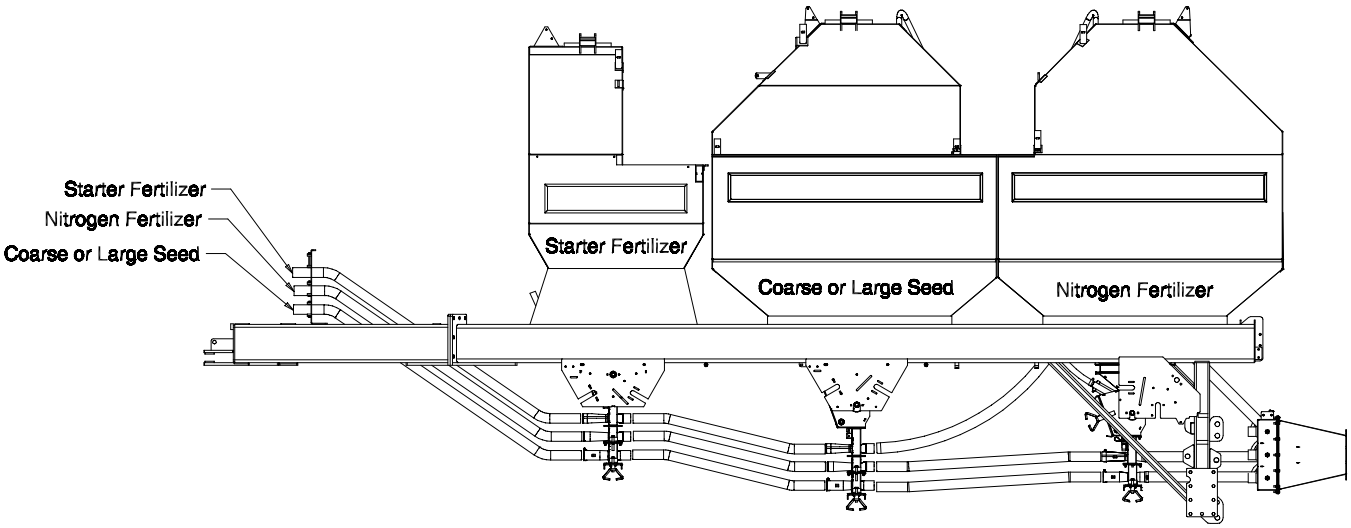
1. Collector Valve Setting:

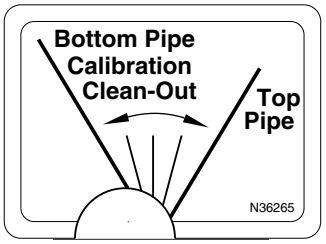
   Tank 1 (Starter Fertilizer) - **Top Pipe**

   Tank 2 (Coarse or Large Seed) - **Bottom Pipe**

   Tank 3 (Nitrogen Fertilizer) - **Middle Pipe**

2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.





Decal on Collector

Triple Shoot Settings - Continued

Example 2.

Tank 1 - Small Seed (Canola)

Tank 2 - Starter Fertilizer

Tank 3 - Nitrogen Fertilizer

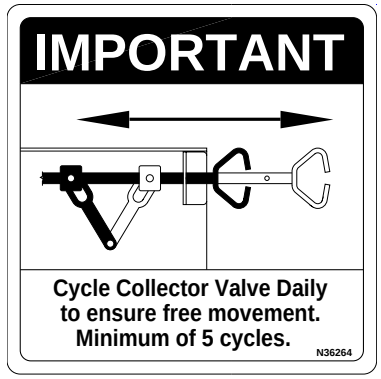
1. Collector Valve Setting:

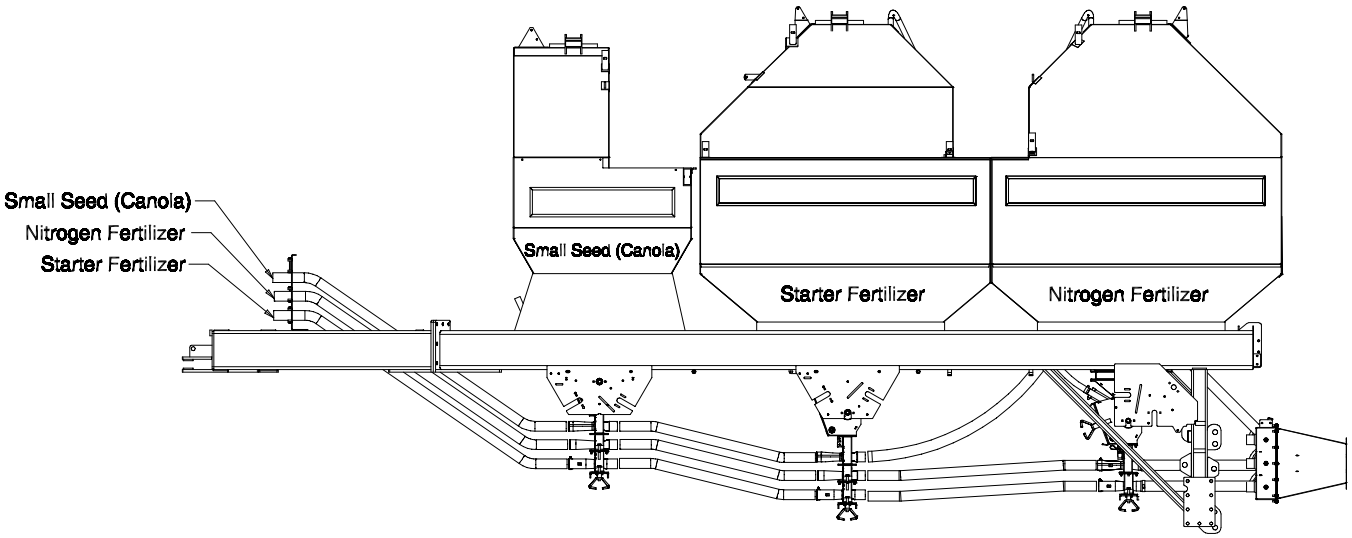
   Tank 1 (Small Seed (Canola)) - **Top Pipe**

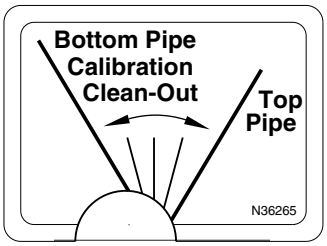
   Tank 2 (Starter Fertilizer) - **Bottom Pipe**

   Tank 3 (Nitrogen Fertilizer) - **Middle Pipe**

2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.







Decal on Collector

Triple Shoot Settings - Continued

Double Shoot Tow Behind

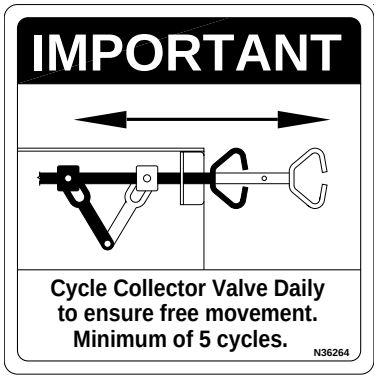
- Combining product from any combination of tanks and placed in either air stream is possible with the EIGHT Series XL distribution system. Some typical examples are shown below.

Example 1.

Tank 1 - Inoculant

Tank 2 - Coarse or Large Seed

Tank 3 - Fertilizer



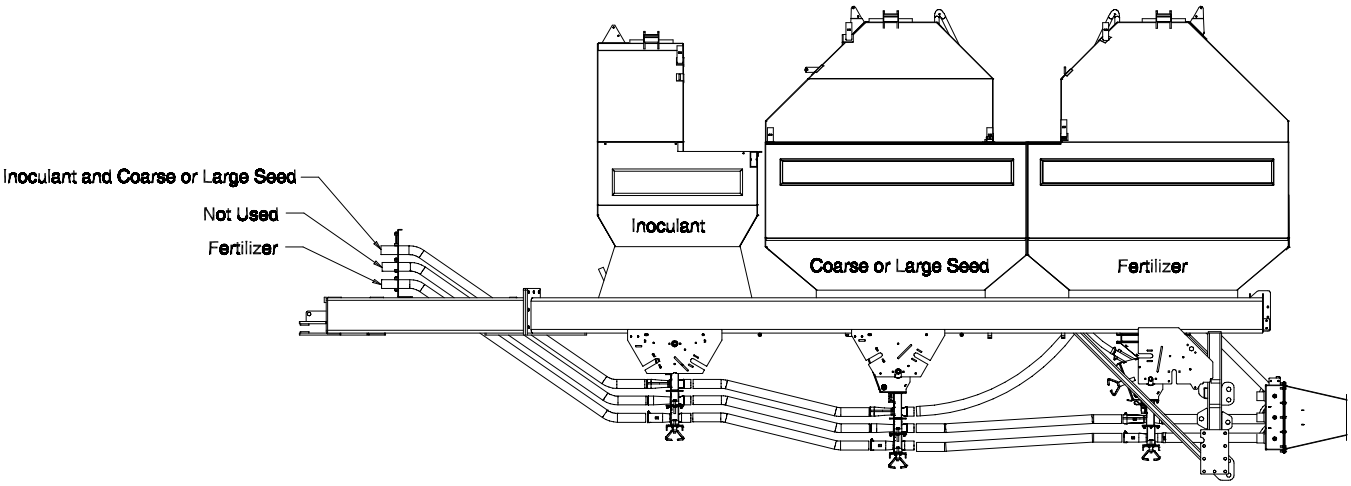
1. Collector Valve Setting:

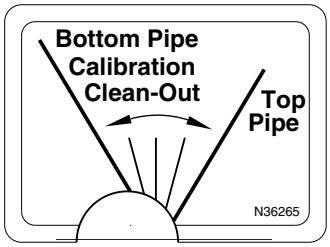
   Tank 1 (Inoculant) - **Top Pipe**

   Tank 2 (Coarse or Large Seed) - **Top Pipe**

   Tank 3 (Fertilizer) - **Bottom Pipe**

2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.



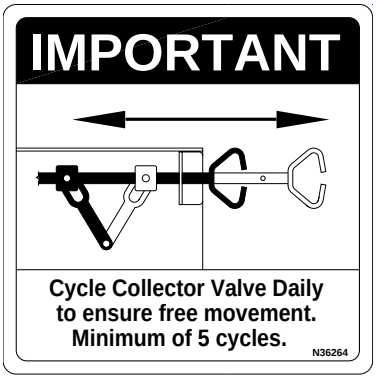


Decal on Collector

Triple Shoot Settings - Continued

Single Shoot Tow Behind

- Combining product from any combination of tanks and placed in either air stream is possible with the EIGHT Series XL distribution system. Some typical examples are shown below.



Example 1.

Tank 1 - Coarse or Large Seed

Tank 2 - Coarse or Large Seed

Tank 3 - Fertilizer

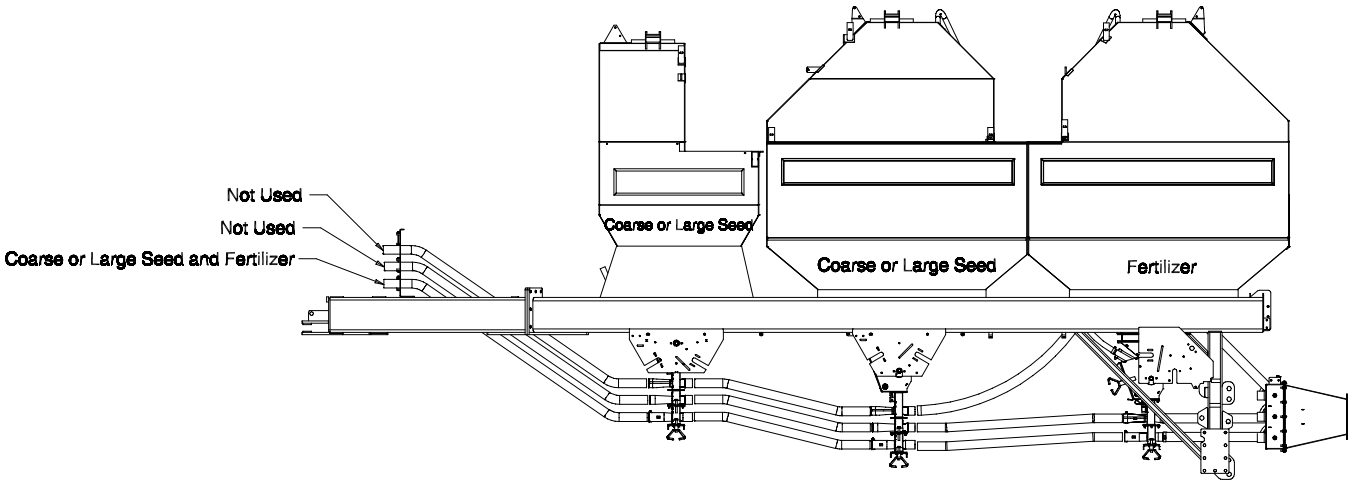
1. Collector Valve Setting:

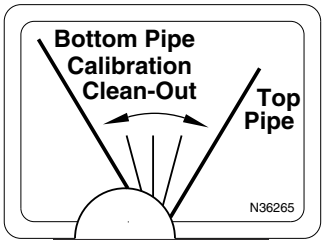
   Tank 1 (Coarse or Large Seed) - **Bottom Pipe**

   Tank 2 (Coarse or Large Seed) - **Bottom Pipe**

   Tank 3 (Fertilizer) - **Bottom Pipe**

2. Plenum Setting: See table on “Plenum Settings” located in previous section “Plenum Damper Settings”.





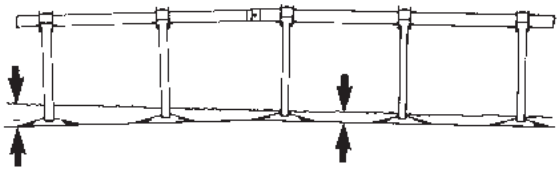
Decal on Collector

Operating Guidelines

There are a number of areas that can cause problems when seeding. Listed below are specific points that should be addressed at all times. Following these guidelines will ensure better crop emergence and consequently the potential for better yields.

An improperly leveled seeding tool cause uneven depth, which could result in poor emergence.

It is important that the seeding tool is leveled both side to side and front to back.



Side to Side Level

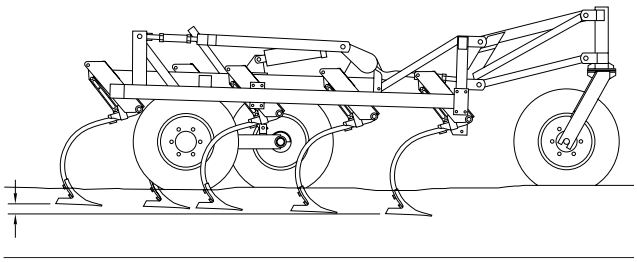
Check Tire Pressures

- Ensure all tires are inflated to their specified pressure. Incorrect tire pressure can cause depth variations.

Level Seeding Tool

Side to Side

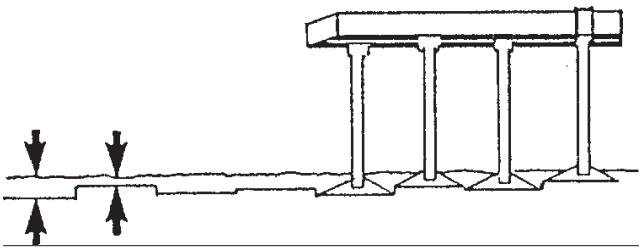
- Check the depth of each shovel on the back row.
- Adjust side to side level as necessary. See seeding tool manual for more details.



Front to Back Level

Front to Rear

- Poor front to rear leveling causes ridging as shown.
- Check the depth of two adjacent shanks, normally one on the front row and one on the rear row.
- Adjust level as necessary. See seeding tool manual for more details.



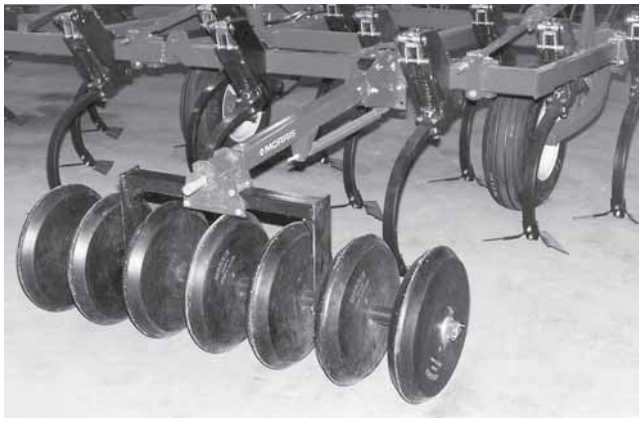
Ridging Front to Back

Worn Seeding Tool Parts

- Shanks that are bent cause uneven depth and they should be repaired or replaced.
- Trip mechanisms that are worn can also cause poor depth control and any worn parts should be repaired or replaced.

Packing

- Packing behind the seeding unit is strongly recommended. This improves germination and helps reduce moisture loss and erosion.
- In wet conditions the head land should be done last to prevent over packing.



Mounted Packers

Operating Guidelines - Continued

Turning

- Avoid sharp turns. Backing up of the outer wings with the seeding tool in the ground has a tendency to plug the seed boot with soil.
- Raise seed boots fully before making sharp turns or backing machine.

Seed Rate Settings

- Remove any caked-on material from seed plate and metering wheels.
- Ensure correct seed plate is installed and metershaft turns freely.
- Check product rates carefully by performing a calibration check.

Fertilizer Application

- Avoid using fertilizers that absorb moisture readily, especially during periods of high humidity.
- Also avoid fertilizers that contain a high percentage of fine dust, as these materials can plug metering wheels and coat the inside of seed distribution system.

Fan Setting

- Run fan at recommended speed. If plugging or surging occurs increase the fan speed to eliminate the problem. If plugging or surging continues reduce ground speed to eliminate the problem.
- Allow tractor hydraulic oil to warm-up thoroughly prior to seeding. Cold oil will cause slower fan speeds (Hydraulic driven fan).

Product Application

- Control product application with the clutch switch in tractor.
- Have machine moving forward before lowering seed boots to avoid plugging.
- To prevent skipping, allow a minimum of 15 feet (5 m) of forward travel to ensure air system has delivered product to seed boots.

  Forward travel should be equal to half the width of the seeding tool. [i.e. for a 40 ft (14 m) wide seeding tool the forward travel should be a minimum of 20 feet (7 m).]

Note: It is strongly recommended to consult local agricultural extension offices for allowable product rates, which are dependent on soil moisture and type.

Note: Do not attempt to meter product when fan is not running. Damage to the metering wheels may occur.

Operating Guidelines - Continued

Adjustments and Operational Checks

- When changing fields and periodically throughout the day, the seeding tool should be checked for level and depth and the seed boots for blockage.

Checking Seed Flow

The following procedure should be implemented throughout the day typically at each fill of the air cart:

- Raise the seeding tool out of the ground.
- With the fan running turn the crank on the rear transmission 4 or 5 turns.
- Seed and/or fertilizer should appear at each outlet on the ground.
- If no seed or fertilizer appears on the ground at any of the openers check for hose blockage in both the 15/16" (24 mm) diameter secondary and the 2 1/2" (64 mm) diameter primary hose, as well as in the flat fan divider.
- See Trouble Shooting Section for possible causes of the blockage.

Moisture Alert

- Whenever air cart has been standing for an hour or more during period of high humidity or damp, rainy days, or after sitting overnight, run fan at recommended rpm, with machine stationary for 5 minutes.

Air Leaks

It is imperative that no air leaks occur in the air cart tank as even the smallest air leak from the lid will lead to material bridging in the tank thereby causing misses in the field.

Check the following areas for air leaks:

- Tank clean-out door
- Metering body assembly seals
- Collector assembly seals
- Tank lid

Tank Low in Product

- Refill tank before metering wheels are exposed.
- The metering wheels must be completely covered to avoid unseeded strips.

Important

Check Metering Wheel flutes in the event the primary lines plug.

Flutes may shear if the collector becomes plugged.

Note : Check Seed Flow as described above, after running fan for 5 minutes.

When the slidders are closed product will still be metered until the wheels empty.

Operating Guidelines - Continued

Meter Shut-Off

- Familiarize yourself with the remote functions.
- On initial startup of the system the remote needs to learn the transmitter signal of the solenoid by:
  1. Power up solenoid
  2. Press and hold the remote ON button for 10 seconds.

Note: The remote will need to learn the transmitter signal each season of use and when batteries are replaced.

- To close a meter shut-off section press and hold the remote CLOSE button for approximately 30 seconds. The fan rpm will drop slightly while the cylinders are closing and will resume full rpm once cylinders are closed.
- To open a meter shut-off section press and hold the remote OPEN button for approximately 30 seconds. The fan rpm will drop slightly while the cylinders are opening and will resume full rpm once cylinders are opened.
- Ensure solenoid is correctly wired to match remote. (i.e. Left buttons controlling left shut off)
- Check all wire harness connections for corrosion and use a dielectric spray to clean.
- Periodically throughout the day typically at each fill of the air cart, visually check shut-offs to ensure they are functioning correctly.

Important: It is strongly recommended to have the seeding unit equipped with a blockage monitor system to ensure product flow.

Note: Acres are tabulated using total implement width and does not account for meter shut-off usage.

Important

Metering Wheels require purging once meter shut-offs are opened. A half revolution of the metering wheel is required before product begins to meter. Coarse seeds and fertilizer will require forward travel of the seeding tool of 10 feet (3.5 m) minimum. Fine seeds require forward travel of the seeding tool of 110 feet (34 m) minimum.

Products and rates may vary forward travel distance. Operator must familiarize one-self with distance required for products being used.

Meter Shut-Off Remote Control

Meter Shut-Off Cylinders

Operating Guidelines - Continued

Monitor

- Familiarize yourself with all monitor functions.
- Ensure all monitor *"settings"* are correctly set for the air cart/seeding tool combination.
- Recognize and correct alarm conditions as indicated on the machine.
- Check all wire harness connections for corrosion and use a dielectric spray to clean. Inspect all sensors for proper gap.

MONITOR N44049 Shown

General Field Operation

- Follow guidelines outlined in *"Operating Guidelines".*
- Switch monitor on.
- Start fan.

Note: Load sensing hydraulic systems require "*warming up*" before they function smoothly. See *"Hydraulic Fan Drive" for more details.*

- Move forward with seeding tool.
- Engage metering system clutch (MAIN).
- Lower seeding tool into ground.
- Turning at headland: Switch metering system clutch off (MAIN), immediately raise seeding tool fully rephasing hydraulics (see seeding tool manual).
- Once turned engage metering system clutch (MAIN) and lower seeding tool into ground.

Note: Do not attempt to meter product when fan is not running. Damage to the metering wheels may occur.

Note: It takes a minimum of 15 feet (5 m) of forward travel @ 6 mph (10 kph) before product reaches the seed openers. Forward travel should be equal to half the width of the seeding tool. [i.e. for a 40 ft (14 m) wide seeding tool the forward travel should be a minimum of 20 feet (7 m).]

Clutch Switches

Main

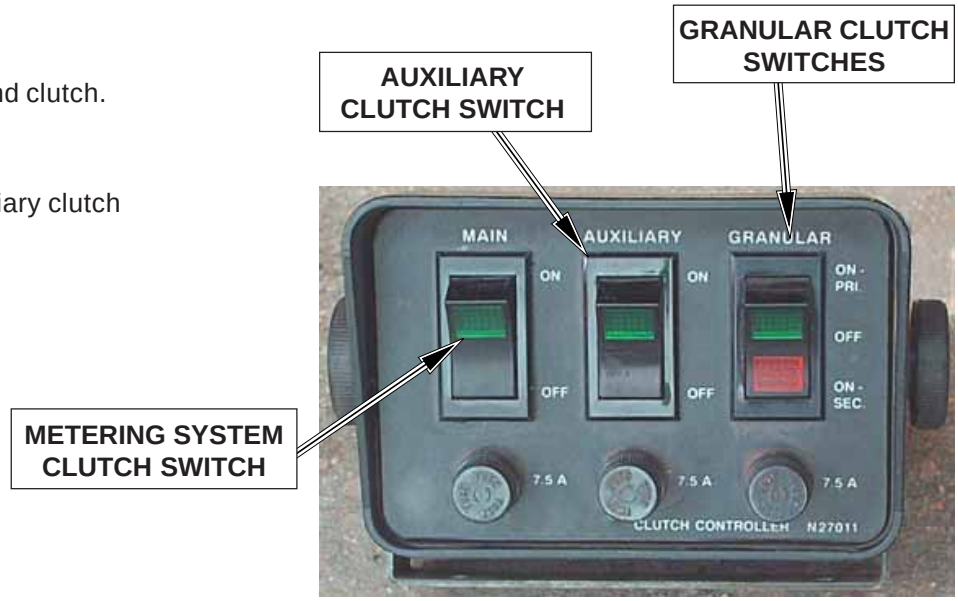
- Controls the main clutch which engages and disengages the ground drive.

Auxiliary

- Controls the optional second clutch.

Granular

- Controls a secondary auxiliary clutch



Clutch Switch Console

Notes

Section 6: Monitor

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Introduction

The monitor utilizes a multiplexed data communication system to monitor the functions of the Air Cart. In the multiplexed system, all sensors communicate with the monitor on the same three wires.

The system can monitor and display status of the following functions:

- Fan speed
- Ground speed
- Shaft speeds (up to 4)
- Bin levels (up to 4)
- Flow Blockage (up to 192 runs)

An audio alarm will sound upon detection of: low or high fan speed, low shaft speed, low bin level and failure of sensors. Also, loss of flow in any runs that are being monitored with Blockage Modules will generate alarms. Audio alarms persist until the alarm condition is removed or until the alarm is acknowledged by the operator by pressing the appropriate soft key.

In addition, the monitor can determine and display:

- Field Area
- Total Area
- Application Rate (weight per unit area) (VRT systems only)

The monitor allows the following settings to be changed:

- High and Low fan speed alarm point
- Low shaft speed alarm point for 4 meter shafts
- Ground speed pulses per 400 ft and pulses per revolution
- Pulses per revolution of fan and 4 meter shafts
- Low bin alarm for 4 bins
- The number of Blockage Modules that are connected to the monitor
- The width of the implement
- Imperial or metric units
- English or Russian language

The settings listed above, as well as field and accumulated areas are stored in nonvolatile memory. This means that the information is retained even when power is disconnected.

Two cables exit the rear of the monitor. There is a two wire power cable that connects to the tractor power supply. The other is a three wire cable that brings power and communications to the remote sensors through the main harness.

MONITOR - N44049

CLUTCH SWITCHES

Identifying Monitor Switches

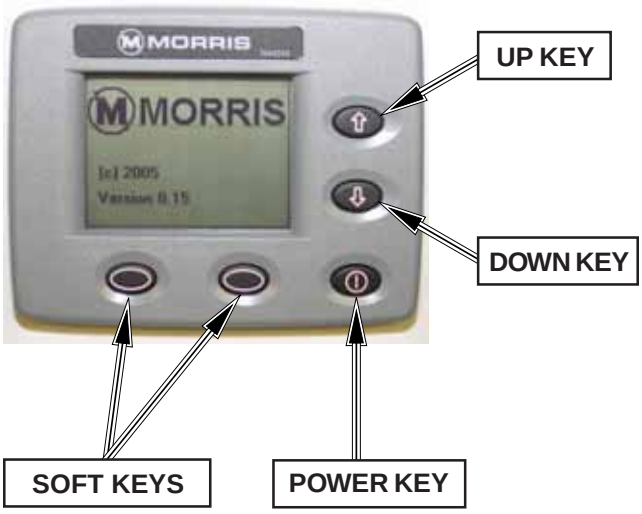
The five keys on the monitor face are used for controlling the monitor.

Power Key • Used to turn monitor on and off.

Up Key • Used for moving function selection icon. Also used to increment parameter when changing settings.

Down Key • Used for moving function selection. Also used for decrementing parameter when changing settings.

Soft Keys • Used to enter menus and selections. Also used for going to next parameter in program mode.



Identifying Monitor Displays

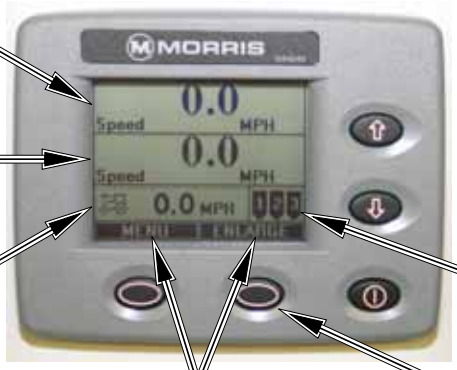
The Operating Screen is divided into the following areas:

- Two small display sections or one enlarged display section
- Active alarm window or, if there are no active alarms, the current ground speed is displayed
- Bin level icon window
- Soft key label windows

ENLARGED DISPLAY SECTION

Pressing soft key under "Smaller" will switch the screen to the 2 - display sections.

TWO – DISPLAY SECTIONS



TOP DISPLAY SECTION

BOTTOM DISPLAY SECTION

ACTIVE ALARM WINDOW

BIN LEVEL ICON WINDOW

SOFT KEY LABEL WINDOWS

Pressing soft key under "Enlarge" will switch the screen to the enlarged display section.

Operating Screen

Display Section

The display has two Display Sections on the operating screen. These windows have their data periodically refreshed at ½ to 1- second intervals. Each window has the following information in it:

- Display object name (e.g. Shaft)
- Display object instance (e.g. 1), if applicable
- Display object data (e.g. 7)
- Display object units (e.g. RPM), if applicable

Active Alarm Window

All acknowledged alarms are displayed on the operating screen's "active alarm window" until the alarm condition is removed. If there is only one acknowledged alarm, it will flash on the display in order to draw the user's attention to the continued error. If there is more than one acknowledged alarm they will cycle on the display, with each alarm being displayed on the screen for 2 seconds.

Note: If there are no active alarms, the current ground speed is displayed

See "Alarms" for more details on when an alarm is first observed.

Bin Level Icon Window

The display has one window dedicated to graphically showing the status of product in up to 3 bins. When a bin is empty an alarm will be generated and the corresponding bin icon will flash.

Soft Key Label Windows

The display has two windows displaying the current function of the two available soft keys. The function of the soft keys change depending on the screen being viewed. On Operating Screen, MENU can be accessed with left soft key or bottom display ENLARGED.

Note: Monitor will show "communication errors" if the system installation (Sensor Learn Mode) was not completed. *See Sensor Installation.*

Operating Screen

Operating Screen with Alarm

Operating Screen - Continued

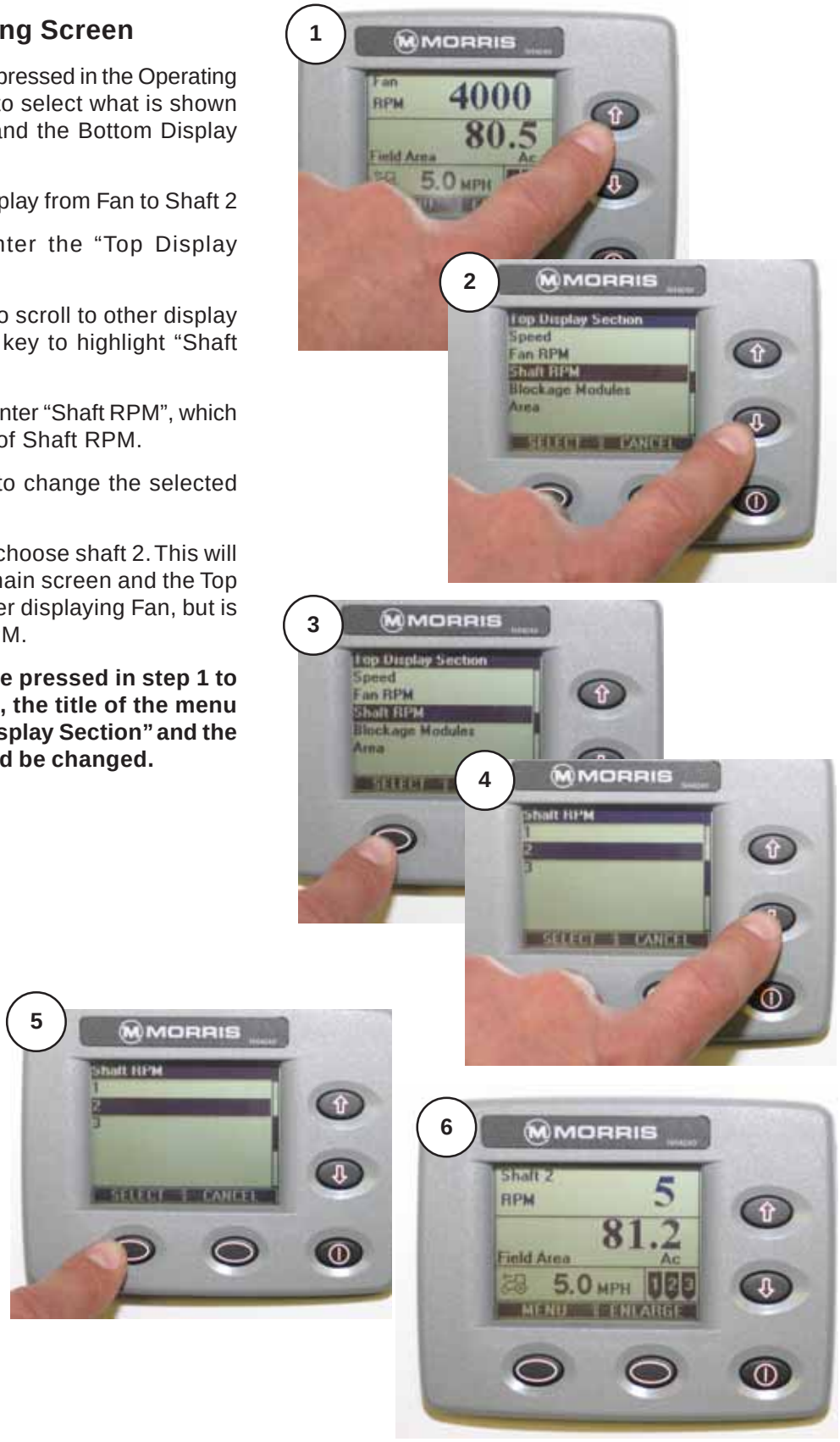
Navigating the Operating Screen

When the UP or DOWN key is pressed in the Operating Screen, this allows the user to select what is shown on the Top Display Section and the Bottom Display Section.

Example: Change the top display from Fan to Shaft 2

1. Press the UP key to enter the “Top Display Section”.
2. Use the UP/DOWN keys to scroll to other display items. Press the DOWN key to highlight “Shaft RPM”.
3. Press the SELECT key to enter “Shaft RPM”, which will display the instances of Shaft RPM.
4. Use the UP/DOWN keys to change the selected shaft to 2.
5. Press the SELECT key to choose shaft 2. This will return the monitor to the main screen and the Top Display Section is no longer displaying Fan, but is now displaying Shaft 2 RPM.

Note: If the DOWN key were pressed in step 1 to enter into this mode, the title of the menu would be “Bottom Display Section” and the bottom display would be changed.



Operating Screen - Continued

Enlarged Operating Screen

If the ENLARGE key is pressed, the Bottom Display Section will expand up into the Top Display Section and the text will increase in size.

When in the enlarged mode, the right most soft key will be re-labeled SMALLER. Press the key, to return to display of top and bottom sections.

In Enlarged mode, the UP and DOWN keys allow changing function displayed on screen.

Press soft key under ENLARGE to enlarge bottom section.

Pressing soft key under SMALLER will switch the screen back to the two - display sections.

Installing Monitor

- Locate monitor and clutch switch in a convenient location in cab.
- Connect power cables directly to a 12V battery.
  - White or Red wires **positive**.
  - Black wires **negative**.
- Route cable harness to seeding tool and Air Cart. Ensure cables clear any pinch points (i.e. tractor articulation point, hitch point, etc.)
- Program monitor as described in *System Installation* and *Monitor Programming* Sections.

Note: Locate monitor, power and ground wires away from radio and antenna if tractor is so equipped.

Note: Do not connect monitor directly to starter switch.

Startup

Power On

Press the Power Key to turn the monitor on.

When the unit is turned on, the following display sequence takes place:

- MORRIS is briefly displayed along with the Version number of the monitor software. **This number should be included with any reports of faulty or unexpected system operation.**

  This Splash Screen is displayed for a short time – long enough to go through the system startup and wakeup all of the sensors (approximately 3 seconds).

- If any sensors are found, the monitor proceeds to the “Operating” screen
- If no sensors are found, the monitor proceeds to the “Installation” Screen.

Monitor ID
Version Number

Splash Screen

Power Off

Press and hold the Power Key for a couple of seconds until the monitor turns off.

Force Language

The user can press and hold the following keys when turning monitor on to force the display to a certain language:

Force English Language

- Press and hold the UP and DOWN keys. Push the power button. Release the UP and DOWN keys after the correct language is shown.

Force Russian Language

- Press and hold Soft key 1 and Soft key 2. Push the power button. Release the UP and DOWN keys after the correct language is shown.

Note: This language setting will not be retained when the monitor is turned off. To retain language setting, go to “Global Settings” and choose “Language” and select “Exit and Save” option.

Operating Screen

Startup - Continued

Startup Menu Screen

The startup menu screen provides the user with four different options:

1) **System Startup** – this will not install any sensors.
2) **Learn New System** – this is used to learn a new compliment of sensors, but not modify the menu parameters that have already been customized by the user.
3) **Default Settings** – this is used to restore all of the menu parameters to the factory configuration.
4) **Learn New System and Default Settings** – this performs the actions of number 2 and number 3 above.

System Startup Screen

Sensor Installation

The installation procedure is required to configure the monitor to the sensors attached to it.

The operator may have to redo the installation if:

1) An extra tank is added to the Air Cart.
2) Replacing or adding sensors.
3) Replacing monitor with a new monitor.

Installation Precautions

1) During installation the monitor has a predetermined order in which it wants the sensors attached. The installer must be sure that the proper sensor is plugged in the proper sequence.

   i.e. If during installation the installer plugs in the Front Shaft and Ground Speed sensors in the wrong order, the monitor would not know this. The monitor would interpret Front Shaft rpm from the Ground Speed shaft and vice versa.

2) There may be occasions when the operator will not have use of all the sensors.

   i) During sensor installation when the monitor prompts for an unused sensor to be plugged in, the operator can press the SELECT key to skip over the sensor. **The sensor will be assigned a disabled status.** A sensor disabled by this method can only be enabled by repeating the installation procedure.

   ii) During operation the operator can disable shaft sensors by setting the pulses per revolution to zero. When pulses are set to zero alarms for that sensor and corresponding Bin Level sensor are ignored and no monitoring occurs.

3) Blockage modules attached to the harness are handled differently than the sensors attached to the harness. See Assembly Section *"Blockage Module".*

   Optical Sensors - the blockage modules **have to be unplugged from the harness** before sensor installation can be performed and are connected like the other sensors requested by the monitor during sensor installation.

Note: Each monitor is unique to the sensors installed. If monitor is moved to another Air Cart it has to be reprogrammed to match the sensors.

Sensor Installation Order
Speed (Ground)
Fan
Shaft 1
Shaft 2
Shaft 3
Shaft 4
Tank 1
Tank 2
Tank 3
Tank 4
VarCon (Variable Rate) (Unit calls for installation only if var controller is installed)
Optical Blockage Modules

Sensor Installation - Continued

Installation Procedure

1. **Disconnect** all the sensors (3 pin connector) from the harness before turning monitor on.

   Turn monitor on. With no sensors found, the monitor proceeds to the “Startup menu” screen.

   Use the Up/Down keys to select “Learn New System”. Press the soft key below SELECT to enter the “Install New System” mode.

2. The monitor will ask if you want to proceed or exit.

   With “Proceed” highlighted, press the SELECT key to enter the “Install New System” mode.

3. The display will indicate to install the speed sensor indicating that the ground speed sensor may now be connected. Connect the ground speed sensor.

   The monitor will give a double beep when it acknowledges the sensor.

Continued on next page.

Sensor Installation - Continued

Installation Procedure - Continued

4. The display will indicate to install the fan sensor indicating that the fan sensor may now be connected. Connect the fan sensor.

   The process is the same for rest of the sensors in the sequence.

5. When the monitor requests a sensor that **will not be used** in the configuration, use the Up/Down keys to select "Skip this Sensor" and press the soft key below SELECT and the monitor will skip the sensor and advance to the next one in the sequence.

Note: There are **12 Blockage Modules**. To skip past the blockage modules use the Up/Down keys to select "Skip this Type of Sensors" and press the SELECT key, the monitor will skip all of the blockage modules and advance to the next type of sensor in the sequence.

6. When all sensors in the list have either been learned or skipped, the monitor will display "Installation Complete". Use the Up/Down keys to select "Exit" press the SELECT key to return to the main "Startup Menu".

   To verify the installation, turn the monitor off, then turn it on again. The monitor will now proceed to the "Operating" screen.

OR

Monitor Settings

Navigating Settings Screens

The settings screens contain all the configuration information required to tailor the monitoring capabilities to the installed system and user preferences. Only setting parameters that are relevant are displayed (i.e. if no Shaft 3 is installed, there will not be any Shaft 3 setting parameters made available).

Pressing the MENU key when in the “Operating Screen” enters this mode.

The menu system is made up of screens that have the following content:

1) A menu title
2) The body of the menu
3) The soft key descriptions - changed to “Select” and “Cancel”.

The Menu Title

The menu title is at the very top of the screen.

This indicates to the user what the rest of the screen is referring to. For example, if the user is in the “Speed Settings” menu, the field “Pulses Per Rev” refers to the ground speed sensor and if the user were in the “Seed Shaft Settings” menu, the field “Pulses Per Rev” would refer to the seed shaft speed sensor.

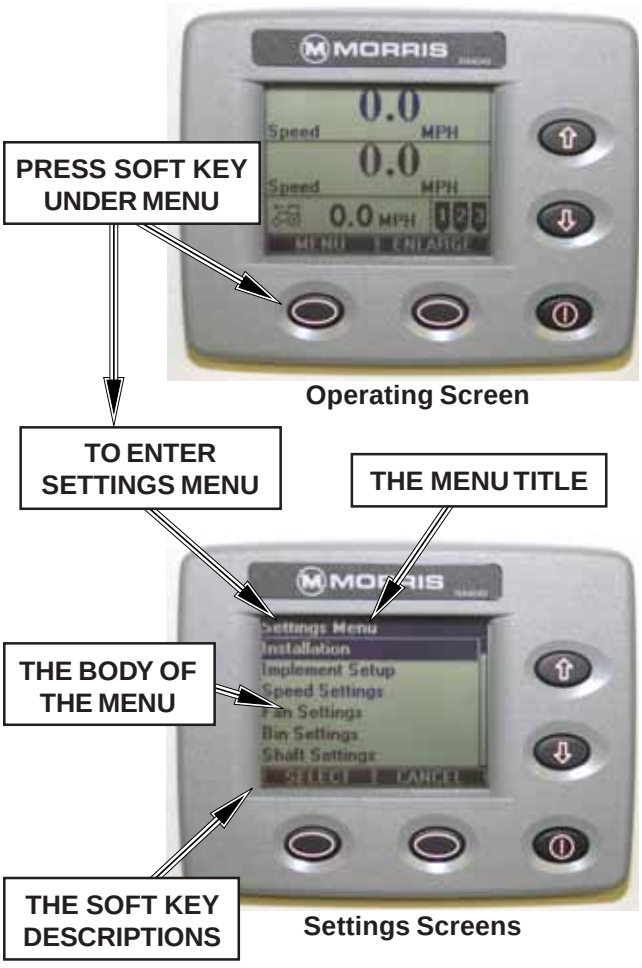
The menu title line is always highlighted so that it stands out from the rest of the screen.

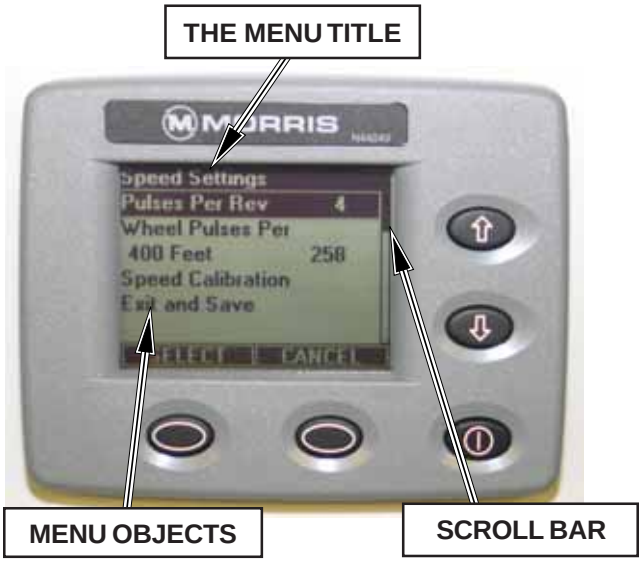
The Body of the Menu

The main body of the menu is a list of objects. The objects in the menu system will take up 1 or more lines of space. The scroll bar on right hand side of screen indicates where the object is in the list and when the list has been wrapped.

When a menu is entered, the top object is always highlighted. The highlighting of the object indicates to the user the current object that they are on.

- If the Select key is pressed, the current object is selected.
- If the Up or Down arrow keys are pressed, the object above or below the current object is highlighted.
- If Cancel is pressed, the menu exits without saving anything and reverts back to the previous menu that was displayed.





Monitor Settings - Continued

Navigating Settings Screens - Continued

The Body of the Menu - Continued

When an object is selected, the value becomes highlighted.

- Highlighted value can be changed with the Up and Down keys.
- Press “Select” key after changing value to enter value and return to object list.
- Select “Exit and Save” to keep any changes.

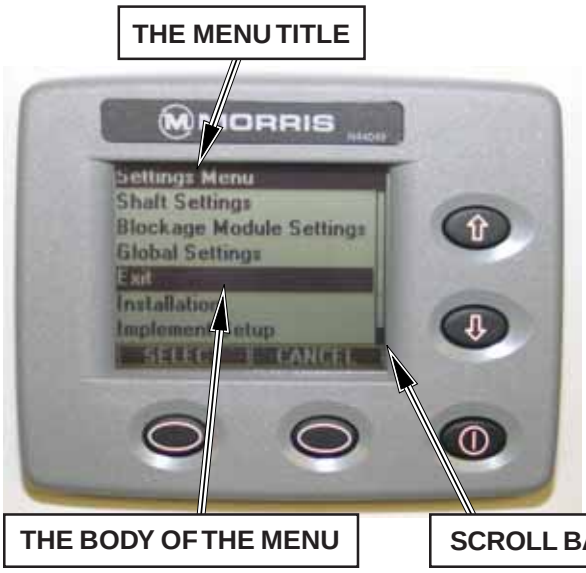
There are multiple ways to exit from the menu screens:

1) If the changes that were made on the menu screen need to be saved, the “Exit and Save” menu link must be selected.

2) If the changes are to be discarded or if the current operation is to be terminated (such as a calibration), the “Cancel” key can be pressed, or if it exits, the “Exit” link can be chosen.

The Menu Soft Key Descriptions

Like in the “Operating Screen”, the Menu also has two soft keys. These keys allow the user to select an item or object (the Select key) or to Cancel out of the current operation without saving anything (the Cancel key).



Note: The list shown has been wrapped. The scroll bar indicates that the highlighted Item “Exit” is actually the last item in the list.

Important

The use of “Restore Default Settings” restores ALL of the menu parameters to the factory configuration.

(i.e. Implement width, Pulses Per Rev, Wheel Pulses Per 400 Feet, etc.)

Monitor Settings - Continued

See charts on following pages for monitor settings.

Changing Monitor Settings

The following example explains the procedure for changing settings.

Entering the "Settings Menu"

Example: Change the implement width to 41.5 ft.

1. From the "Operating Screen" press the MENU key to enter the "Settings Menu".

   Use the Up/Down keys to select the desired function. Press the soft key below SELECT to enter the function "Implement Setup".

2. Under each function there is a list of parameters that can be changed, see "Settings Menu" chart.

3. Use the Up/Down keys to select the parameter. "Implement Width".

4. Press the SELECT key to highlight the value. Use the Up/Down keys to change the value to "41.5 Ft".

5. Press the soft key below SELECT to enter the value and move to the next parameter in the list.

   Set all parameters in the list as indicated in the above steps.

6. When all parameters in the list have been set, use the Up/Down keys to highlight "Exit and Save" press the SELECT key to save the changes and return to "Settings Menu".

   Proceed to set all function parameters as indicated in "Settings Menu" chart.

Saved settings are retained even after power has been removed from the monitor.

Note: When the operator is in any of the "Settings Menu" modes, the monitor will not generate normal monitor alarms (i.e. low fan speed, shaft speed and so on).

Settings Menu Chart - Standard Drive

Installation

Install New System	See “Sensor Installation”	
Replace a Sensor	See “Sensor Replacement”	
Add a Sensor	See “Sensor Replacement”	
Remove a Sensor	See “Sensor Replacement”	

Implement Setup

Units	Select Imperial or Metric	
Implement Width	Set to width of seeding tool	
Clear Field Area	See “Resetting Area”	
Clear Total Area	See “Resetting Area”	

Important

Select “Exit and Save” in each Menu Setting to save changes.

Speed Settings

Pulses Per Rev	Set to 4	
Wheel Pulses Per 400 Feet	See PP400 Chart	
Speed Calibration	See “Pulse Counting Mode for PP 400”	

Fan Settings

Pulses Per Rev	Set to 2	
Low Alarm Point	Set to 3000 rpm	
High Alarm Point	Set to 5000 rpm	

Bin Settings

Tank 1, Tank 2, Tank 3 and Tank 4

Alarm Setting	Enabled (default)	Set to Disabled if tank is not in use.

Shaft Settings

Shaft 1, Shaft 2, Shaft 3 and Shaft 4

Settings	Pulses Per Rev	Set to 4
	Low Alarm Point	2.0 rpm - Can be adjusted to 0.5 rpm for low rates.

Blockage Module Settings

Runs per Module Setup	Set individual Module number of Runs
Individual Runs Setup	Allows Runs to be Enabled/Disabled
Blockage Module Test	See “Blockage Module Test”
Blockage Calibration	See “Blockage Calibration”

Global Settings

Language	Select English or Russian	
Volume/Pitch	50% (default)	Set as desired.
Backlight	50% (default)	Set as desired.
Contrast	100% (default)	Set as desired.
Restore Default Settings	Resets ALL Monitor Settings to defaults	

Note: Only setting parameters that are relevant are displayed (i.e. if no Shaft 3 is installed, there will not be any Shaft 3 setting parameters made available).

Monitor Settings - Continued

Wheel Pulses Per 400 Feet (PP400) Standard Drive

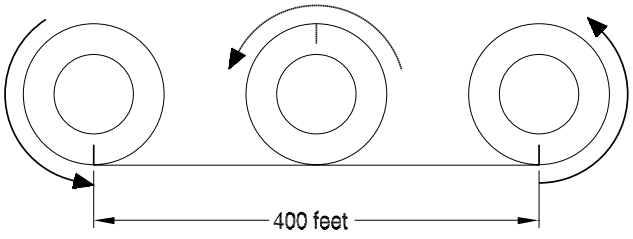
The chart contains average PP400 values, for the tire options offered by Morris.

PP400 - Standard Drive				
Tire Size (Good-Year)	**Tire Style**	**Rating**	**Pressure**	**PP400**
23.1 x 26	TD8 Lug	10 ply	28 psi	310
	AWT	12 ply	24 psi	341
30.5 x 32	AWT	12 ply	20 psi	382
			24 psi	380
	Lug	14 ply	20 psi	386
			22 psi	381
800/65 R32	Lug	LI 172	15 psi	382
			20 psi	381
800/65 R32 Dual Wheels	Lug	LI 172	20 psi	381
900/60 R32	Lug	176 A8	17 psi	356
			26 psi	351
520/85 R38 Dual Wheels	Lug	155 A8	20 psi	377

PP400 Math Calculation

To determine PP400 value, first determine the tire circumference as outlined in *"Determining Tire Sprocket"* under Operation Section.

Note: The PP400 can also be determined using the speed calibration feature.



Monitor PP400 Formula for Standard Drive

For 26" Rim = 56244/Tc

For 32" Rim = 80640/Tc

For 38" Rim = 80640/Tc **PP400 =** _____

Tc = Tire Circumference measured in inches

Monitor Settings - Continued

Speed Calibration

If the operator does not know what the pulses per 400 feet should be, or, if more accuracy is desired for present levels of tire inflation or soil conditions, the monitor can be put into "Speed Calibration" mode, pulses will be counted while driving a specified distance.

To start the Pulse Counting Mode:

1. Measure and mark out 400 feet (121.92 m).

   Select "Speed Settings" under the "Settings Menu".

2. Then select "Speed Calibration".

   Use the Up/Down keys to select "Continue Calibration" at which point the monitor will request "Start Driving".

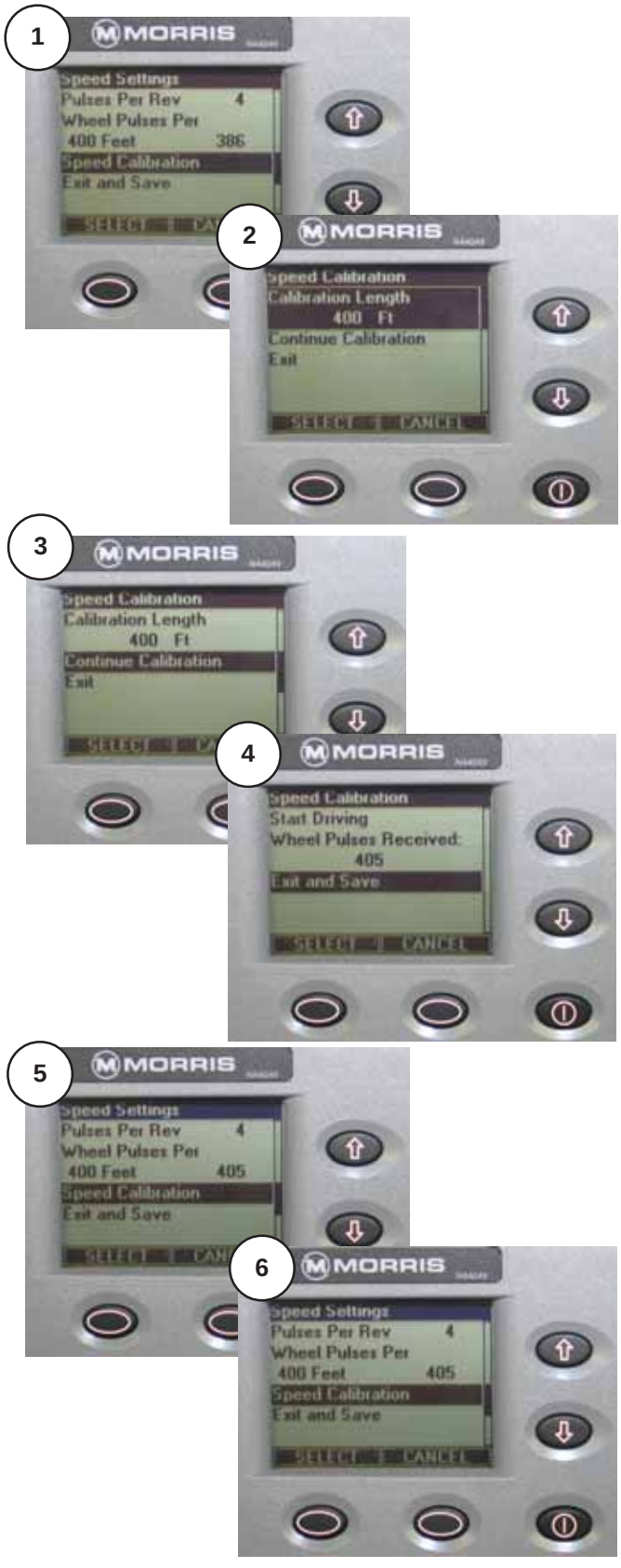
3. Drive the marked distance and the monitor will count the number of pulses.

4. When the distance has been travelled, stop, press the SELECT key to stop the pulse counting. This will "Exit and Save" the new pulse count under the "Speed Settings" menu.

5. The new value will now be displayed under "Wheel Pulses Per 400 Feet" (PP400).

6. Select "Exit and Save" to exit "Speed Settings" and return to the main menu.

Note: The monitor can accept PP400 values from 50 to 9999. Therefore, if the new count is less than 50, the existing count is not replaced. The monitor will state "Pulses Too Low" and display options to "Continue Driving" or "Cancel Calibration".



Alarms

Introduction

All configured sensors and various other operating conditions are continuously monitored. Alarms fall into one of the following three categories:

- **Sensor alarms** are alarms which are generated when information returned by a sensor exceeds the appropriate threshold.
- **Communication alarms** occur when a sensor repeatedly does not respond to attempts at communication.
- **System alarms** are for various other conditions that are found to be in fault.

When an alarm condition occurs the monitor will beep repeatedly and an alarm screen will pop up indicating the fault condition.

The audio alarm and alarm screen persist until the alarm condition is fixed or until it is acknowledged by the operator. Follow the steps on the screen to fix or acknowledge the alarm.

After acknowledgement, the “Operating Screen” will be displayed with any unfixed alarms shown in the “active alarm window”. If there are more than one acknowledged alarms, they will cycle on the display.

When the alarm condition is corrected, the alarm notification is removed and ground speed will again be displayed in bottom window.

Alarm Screen

Alarm - Operating Screen

Nuisance Shaft Alarm

Low application rates of Canola may cause the seed shaft to rotate less than 2 rpm.

The low shaft rpm will cause the monitor to give a shaft alarm, since the shaft is rotating below the defalt alarm threshold of 2 rpm.

To avoid this nuisance alarm change the seed shaft low rpm alarm setting to 0.5 rpm.

Note: Change the setting back to 2 rpm when returning to higher application rates.

Note: To *“TURN OFF”* any shaft not in use set pulses to 0. This will eliminate any nuisance alarms caused by an inactive shaft. Also the corresponding bin should be “Disabled” to eliminate any nuisance alarms caused by an empty bin.

Alarms - Continued

"In Motion" Notification

The "In Motion" condition means that the monitor, based on ground speed and clutch state, considers that the system is supposed to be actively seeding.

The monitor emits a double beep whenever the "In Motion" condition becomes true or false. This condition is defined as *speed greater than 2 mph (3.2 Kph)* and *drive clutch engaged.*

1. If ground speed is less than 2 mph (3.2 Kph) for more than 30 seconds the monitor will alarm and display "Should be Seeding".
2. If ground speed is greater than 2 mph (3.2 Kph) for more than 30 seconds and clutch is not engaged the monitor will alarm and display "Clutch Switch is Off".
3. Certain alarms are inhibited when the "In Motion" condition is false. These are described elsewhere in this manual, but an example is whether to generate an alarm for a stopped shaft.

If a speed sensor is unavailable the speed is considered to be greater than 2MPH for the purpose of this variable. This allows metering shaft monitoring to work normally, as if there were motion.

1

2

Low Fan Alarms

Low fan alarms are handled differently because a stopped fan can result in damage to the metering mechanics as unblown material accumulates. **Low fan alarms can not be acknowledged while the system is "in motion".** Thus, if a low fan alarm occurs during active seeding, the user will **not be able** to silence the alarm with the soft key, but will need to stop the vehicle or disengage the clutch. When this happens, the monitor accepts it as an acknowledgement of the alarm, and an effective "automatic acknowledge" takes place, resulting in the beeper being silenced and the resumption of normal display with "Fan Low RPM" flashing in the alarm window.

Blockage Sensing

Module Installation

When blockage sensing systems are used, modules must be installed in the system, runs per module set, and calibration done while seeding.

Note: When optical modules are added, they must be learned by the monitor. See the "Sensor Installation".

Runs per Module Setup

The number of runs connected per blockage module must be set in order for the system to operate correctly. This should only need to be done when the blockage modules are first installed, and afterwards only if the number of sensors is changed.

Optical Sensors the number of runs connected is set in the monitor. Refer to "Monitor Settings".

Individual Runs Setup

Optical Sensors Only

Runs can be enabled/disabled individually. This feature is useful for turning off runs that are not in use. Refer to "Monitor Settings".

Blockage Sensing - Continued

Blockage Module Test

This test will check the blockage module for proper functioning. Number of runs reported should match the number of sensors connected to each module.

To perform the blockage module test follow the steps below.

1. Stop driving the machine.

   From the “Operating Screen” press the MENU key to enter the “Settings Menu”.

   Use the Up/Down keys to highlight “Blockage Module Settings” press the SELECT key to enter the function.

   Use the Up/Down keys to highlight “Blockage Module Test” press the SELECT key to enter the function.

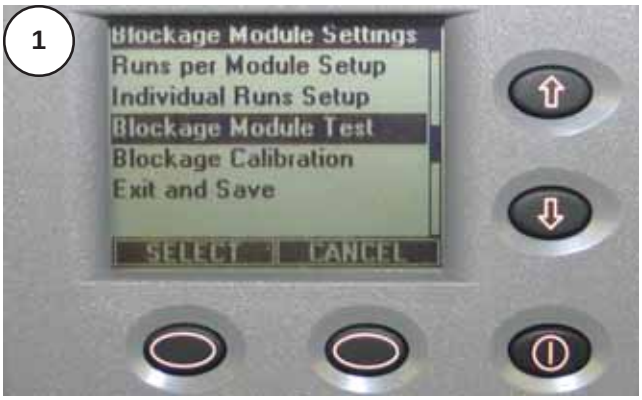
2. The monitor will indicate when a module test is complete. Testing may take a few minutes depending on configuration and application.

3. Once all modules have completed their test the monitor will display how many optical sensors each module could communicate with. If this number does not match the actual number connected check the wiring and installation of the sensors.

4. Once all of the modules have been tested use the Up/Down keys to highlight “Exit” press the SELECT key to return to the “Blockage Module Settings” menu.

   Use the Up/Down keys to highlight “Exit and Save” press the SELECT key to save the changes and return to the “Settings Menu”.

At any time during this test, CANCEL may be pressed to exit the “Blockage Module Test”.



Blockage Sensing - Continued

Blockage Calibration

In calibration mode, the module determines the normal seed flow rate for each run. This calibrated flow rate is used to determine the threshold for indicating that a run is blocked.

To calibrate the blockage modules follow the steps below.

1. Start seeding in the field.

   From the “Operating Screen” press the MENU key to enter the “Settings Menu”.

   Use the Up/Down keys to highlight “Blockage Module Settings” press the SELECT key to enter the function.

   Under “Blockage Module Settings” use the Up/Down keys to highlight “Blockage Calibration” press the SELECT key to enter the function.

2. The monitor will indicate what number of sensors are “Calibrating”, “Calibrated” and “Total” installed sensors. Calibration may take a few minutes depending on the number of sensors and application rate.

3. Once all of the sensors have been calibrated (calibrated = total) press the SELECT key to exit and return to the “Blockage Module Settings”.

4. Use the Up/Down keys to highlight “Exit and Save” press the SELECT key to save the changes and return to the “Settings Menu”.

At any time during this test, CANCEL may be pressed to exit the “Blockage Calibration” leaving the sensors uncalibrated.

Important

***CALIBRATION* must be done each time the seeding rate or the seed type is changed.**

1

2

3

4

Blockage Sensing - Continued

Optical Blockage Run Bad Alarms

If any monitored run does not pass the self-test mode on monitor power-up, the blockage module will report that run is bad. The optical sensor or wiring may be faulty or too much light may be getting into the tube.

Blockage Alarms

During seeding, if the blockage monitor senses a low seed count or does not see any seeds from a run sensor, an alarm will be displayed to show which runs are blocked.

The alarms can be silenced with the OK soft key.·

Note: If this alarm is active when the "In Motion" condition becomes FALSE, this alarm is suspended until the "In Motion" condition becomes TRUE.

Area Display

There are two area counters, field area and total area. They are both accumulated whenever the system “In Motion” condition is true. Area counts are stored in memory when the unit is turned off.

The area counts can be displayed on the “Operating Screen” as outlined in “Navigating the Operating Screen”. The FIELD AREA and the TOTAL AREA are displayed to the nearest tenth of an acre (or hectare).

Resetting Area

To clear FIELD AREA and/or TOTAL AREA follow the steps below.

- From the “Operating Screen” press the MENU key to enter the “Settings Menu”.
- Use the Up/Down keys to highlight “Implement Setup” press the SELECT key to enter the function.
- Use the Up/Down keys to highlight the desired function of “Clear Field Area” or “Clear Total Area” press the SELECT key to enter the function.
- The monitor will ask “Are you sure?” leave as “Yes”.
- Use the Up/Down keys to highlight “Enter Selection” press the SELECT key to clear area and return to the “Implement Setup” menu.
- Use the Up/Down keys to highlight “Exit and Save” press the SELECT key to save the changes and return to the “Settings Menu”.

Note: Field area will not be reset to zero when total area is reset.

Sensor Replacement

The monitor will alarm the operator if there is a faulty sensor in the system by displaying a communication error for the sensor.

To replace a faulty sensor follow the steps below.

Example: Replace Shaft 1 sensor.

1. From the “Operating Screen” press the MENU key to enter the “Settings Menu”.

   Use the Up/Down keys to highlight “Installation” press the SELECT key to enter the function.

2. Use the Up/Down keys to highlight “Replace a Sensor” press the SELECT key to enter the function.

3. The monitor will highlight “Select Sensor” press the SELECT key to enter the function.

   Use the Up/Down keys to display desired sensor to be replaced (i.e. Shaft 1), press the SELECT key to accept selection.

4. “Proceed” will now be highlighted, press the SELECT key to enter mode.

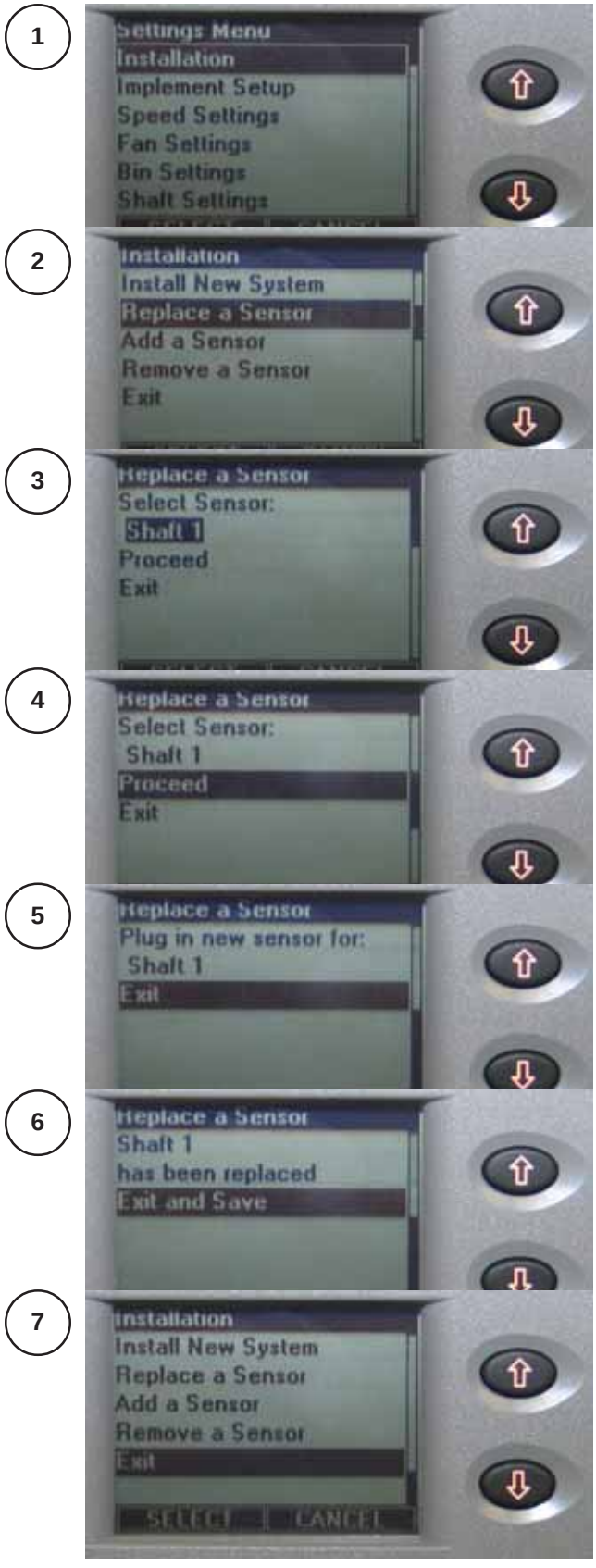
5. The monitor will then display “Plug in new sensor for: Shaft 1”. Unplug the old sensor and plug in the new sensor.

6. Once the monitor acknowledges the new sensor, it will emit a double beep and acknowledge that the sensor has been replaced.

   “Exit and Save” will be highlighted, press the SELECT key to save the changes and return to the “Installation” menu.

7. Use the Up/Down keys to highlight “Exit” press the SELECT key to return to the “Settings Menu”.

Note: Sensors can also be added or removed from the system in the same manner by slecting the choice from step 2.



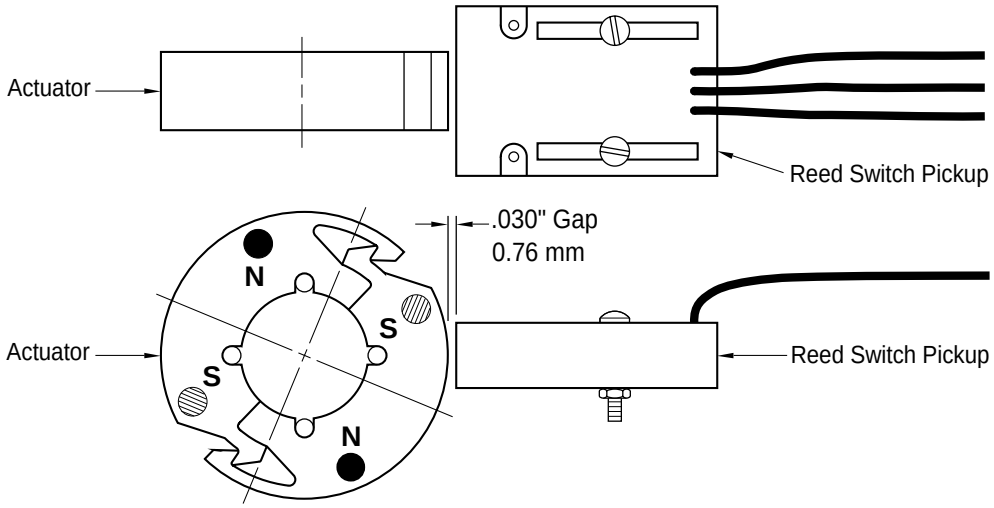
Sensor Gap Settings

Reed Switch Sensors

These sensors are used on slowly revolving shafts, in this case the meters and ground speed.

Check the gap between the sensor and actuator.

A gap of .030 inch (0.76 mm) is recommended.

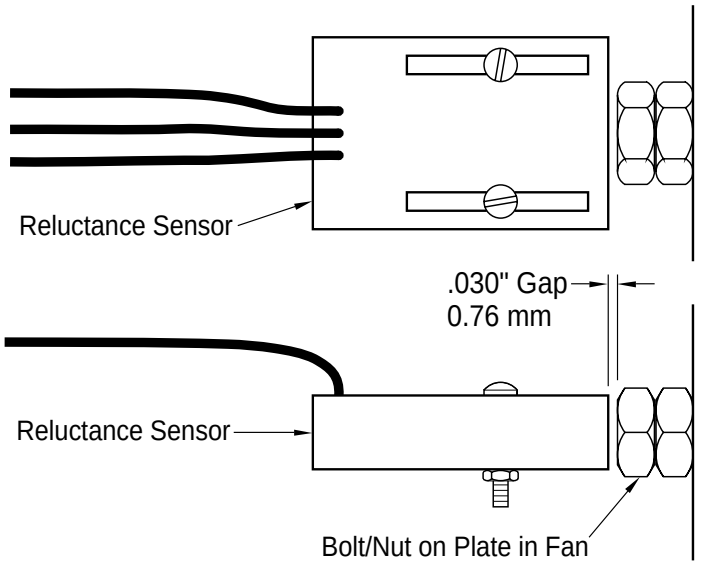


Variable Reluctance Sensors

These sensors are used on high speed shafts, in this case the fan.

Target to sensor gap is critical with these sensors.

A gap of .030 inch (0.76 mm) is recommended.



Trouble Shooting Guide

Most electronic problems are usually one of the following:

- Harness connections.
- Damaged harness wires.
- Loose terminal in harness plug.
- Sensor to Actuator clearance.
- Defective sensor.

The monitor will alert the operator of these problems as a communication error.

Checking Harness

First, check for the obvious things like broken connections, loose terminals, insulation rubbed off and so forth.

- Check continuity of wires with ohm meter.

Checking Sensors

The best approach to testing a sensor is to substitute a suspected sensor with a known good one. If the problem goes away, the sensor is faulty. If it does not go away, it is faulty wiring.

Bin Level Sensors ensure there is no foreign material covering the optical sensor. Remove material with a cloth as not to damage lens.

Make sure sensor wires are not damaged.

Checking Blockage System

Check modules by performing a blockage module test on the monitor.

Optical sensors make sure the “optical eyes” are not coated with material or worn down. Remove material with a cloth as not to damage lens.

Pin sensors make sure there is no buildup of material on the pins. Remove material buildup with a knife and gently scraping away the material buildup.

Make sure sensor wires are not damaged.

Notes

Section 7: Maintenance

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CAUTION

BE ALERT

SAFETY FIRST

REFER TO SECTION 1 AND REVIEW ALL SAFETY RECOMMENDATIONS.

General

This section deals with two goals, maximum life and dependable operation. Adopt a regular maintenance and lubrication program. Care and sufficient lubrication is the best insurance against delays.

Safety

- Always shut off the tractor and remove key before dismounting.
- Guard against hydraulic high pressure leaks with hand and face protection.
- Never work under the implement unless it is in the down position or transport lock pins are in place and secured with hair pins. Do not depend on the hydraulic system to support the frame.
- Always wear safety goggles, breathing apparatus and gloves when working on seeder filled with chemical. Follow manufactures recommended safety procedures when working with chemicals or treated seeds.
- Do not feed left over treated seed to livestock, treated seed is poisonous and may cause harm to persons or livestock.

Warning

Securely support any machine elements that must be raised for service work.

Caution

Keep service area clean and dry. Wet or oily floors are slippery.

Tighten Bolts

- Before operating the air cart.
- After the first two hours of operation.
- Check tightness periodically thereafter.
- Use Bolt Torque Chart for correct values on various bolts.
- Note dashes on hex heads to determine correct grade.

Note: DO NOT use the values in the Bolt Torque Chart if a different torque value or tightening procedure is given for a specific application.

- Fasteners should be replaced with the same or higher grade. If higher grade is used, only tighten to the strength of the original.

Bolt Torque Chart

Grade 5 Bolt Marking		Bolt Size	Grade 8 Bolt Marking	
Nm	lb. ft.		lb. ft.	Nm
11	8	**1/4**	12	16
23	17	**5/16**	24	33
41	30	**3/8**	45	61
68	50	**7/16**	70	95
102	75	**1/2**	105	142
149	110	**9/16**	155	210
203	150	**5/8**	210	285
366	270	**3/4**	375	508
536	395	**7/8**	610	827
800	590	**1**	910	1234
1150	850	**1-1/8**	1350	1850
1650	1200	**1-1/4**	1950	2600
2150	1550	**1-3/8**	2550	3400
2850	2100	**1-1/2**	3350	4550

Tires

- Inspect tires and wheels daily for tread wear, side wall abrasions, damaged rims or missing lug bolts and nuts. Replace if necessary.
- Tighten wheel bolts - refer to Bolt Torque Chart.
- Check tire pressure daily, when tires are cold.
- Correct tire pressure is important.
- Do not inflate tire above the recommended pressure.

⚠ Caution

Tire replacement should be done by trained personnel using the proper equipment.

Tire Specifications

Tire	Style	Rating	Pressure			
			8240 8300 BH 8336 BH	8300 BT 8336 BT 8370 8425	BH 8435 8630 8650	BT 8435 8630 8650
21.5 x 16.1	Soft Trac	10 ply	28 psi	-	-	-
21.5 x 16.1	Lug	12 ply	24 psi	-	-	-
560/65 D24	Soft Trac	LI 140	19 psi	24 psi	-	-
500/70 R24	Lug	LI 157	20 psi	25 psi	-	-
23.1 x 26	AWT	12 ply	24 psi	-	-	-
23.1 x 26	Rice	10 ply	28 psi	-	-	-
28LR26	Lug	165 A8	-	-	18 psi	-
480/70R30 Quad Steer	Lug	LI 152	26 psi	26 psi	-	-
30.5 x 32	AWT	12 ply	20 psi	24 psi	-	-
800/65 R32	Lug	LI 172	15 psi	20 psi	-	-
800/65 R32 Dual Wheels	Lug	LI 172	-	-	-	20 psi
900/60 R32	Lug	176 A8	17 psi	17 psi	26 psi	-
520/85 R38 Dual Wheels	Lug	155 A8	-	-	20 psi	-

*BH - Tow Behind only *BT - Tow Between only

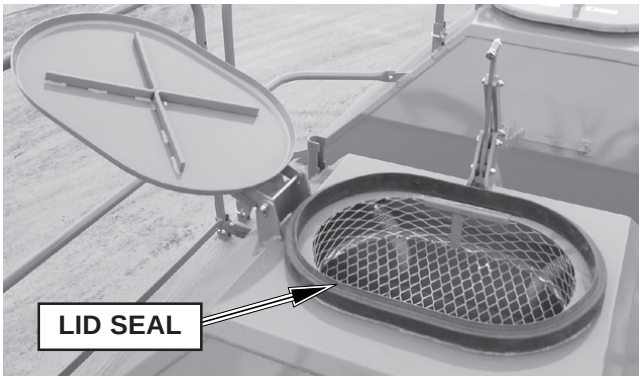
Daily Maintenance

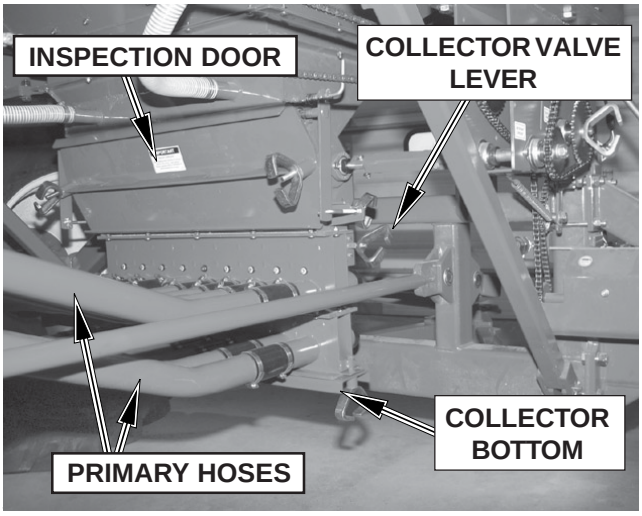
- Check for and remove any water in primary collectors and pressure lines after rainy weather. Remove all inspection doors and collector bottoms to drain water from the tanks and collectors.
- Reinstall collector bottoms and inspection doors.
- Ensure fan screen is clear of debris.

Note: Start fan and run for 3 - 5 minutes prior to loading machine to get rid of accumulated moisture.

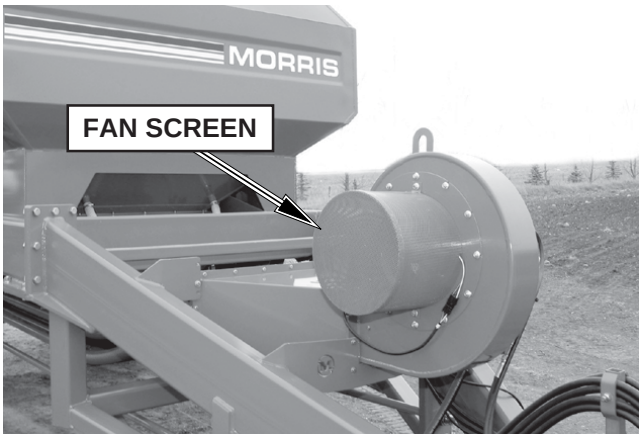
- Check lid seals for damage, and that they are sitting properly on steel ring.
- Check tank pressure hoses for leaks, cracks or plugging.
- **Check the following areas for air leaks:**
  - **Tank inspection door**
  - **Metering body assembly seals**
  - **Collector assembly seals**
  - **Tank lid**

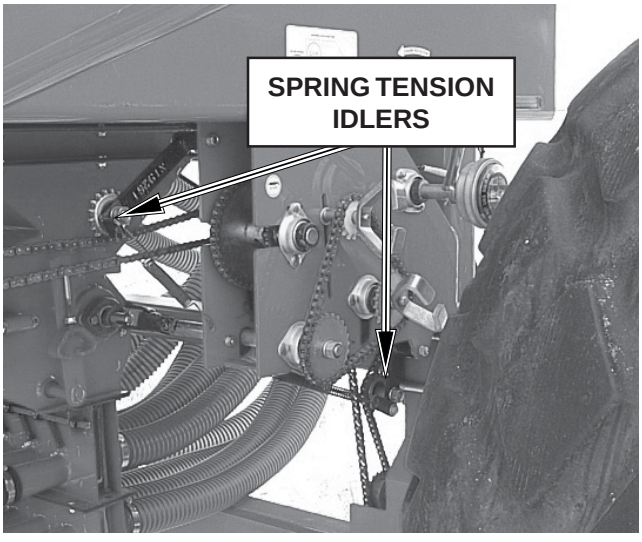
  Refer to “Air Leak Check” under Air System Maintenance.
- Check monitor wiring that all sensor wires are properly routed and retained.
- Check for plugged hoses.
- Cycle Collector Valve five times to ensure parts are free to move.
- Check for free movement of spring loaded chain tension idlers.
- Ensure drive chains are cleared of debris.
- Check torque on wheel bolts.





Double Shoot Shown





Lubrication

Greasing pivot points prevents wear and helps restrict dirt from entering. However, once dirt does enter a bearing, it combines with the lubricant and becomes an abrasive grinding paste, more destructive than grit alone.

- Apply new lubricant frequently during operation to flush out old contaminated lubricant.
- Use a good grade of **lithium based grease**.
- Use a good grade of machine oil.
- Clean grease fittings and lubricator gun before applying lubricant.

Refer to the following photos for grease fitting locations.

1. Drive shaft bearings

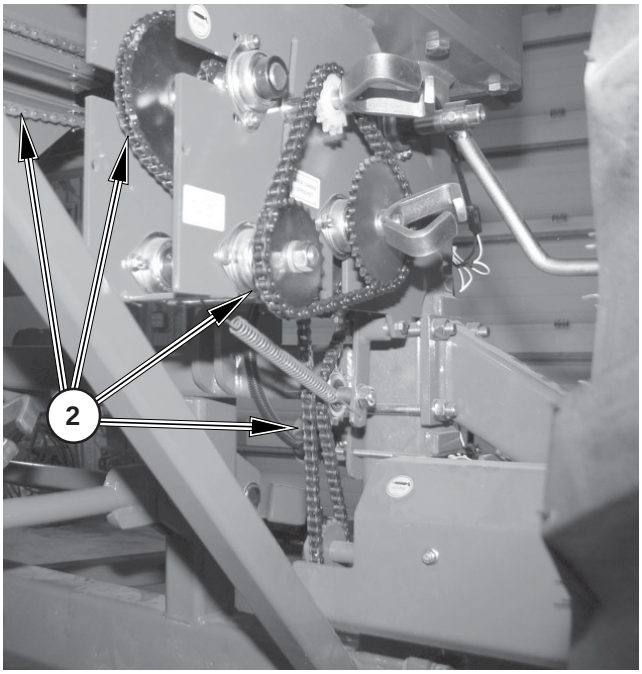
- Grease every 50 hours.

2. Drive Chains

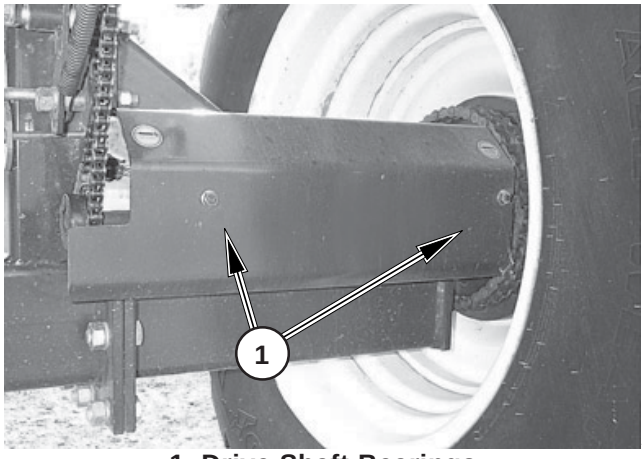
- Oil every 50 hours.

3. Slow Speed Drive

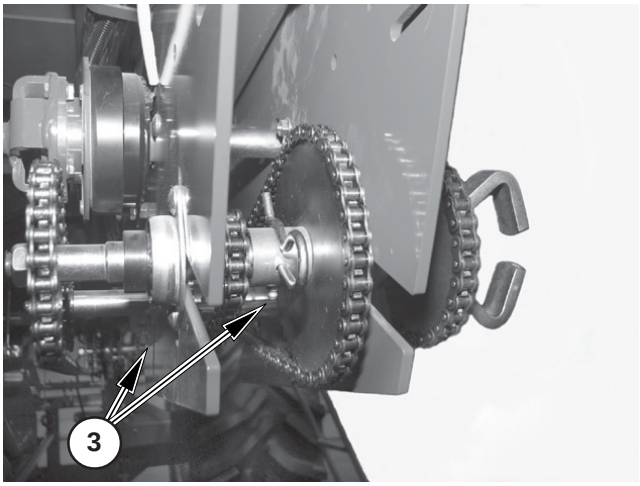
- Grease every 50 hours.



2. Drive Chains



1. Drive Shaft Bearings

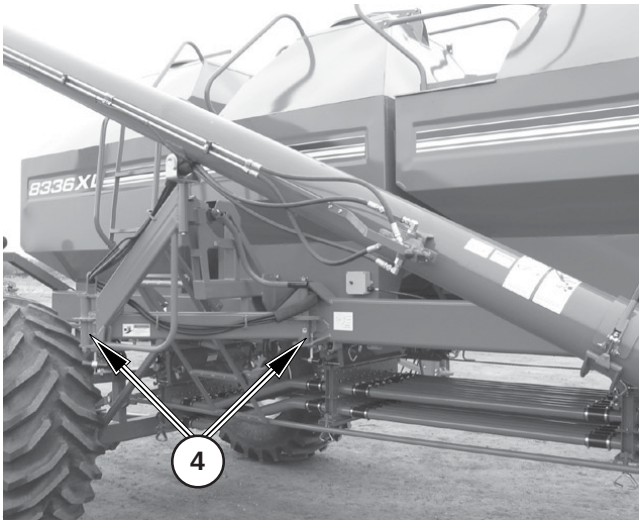


3. Slow Speed Drive

Lubrication - Continued

4. Auger Pivot

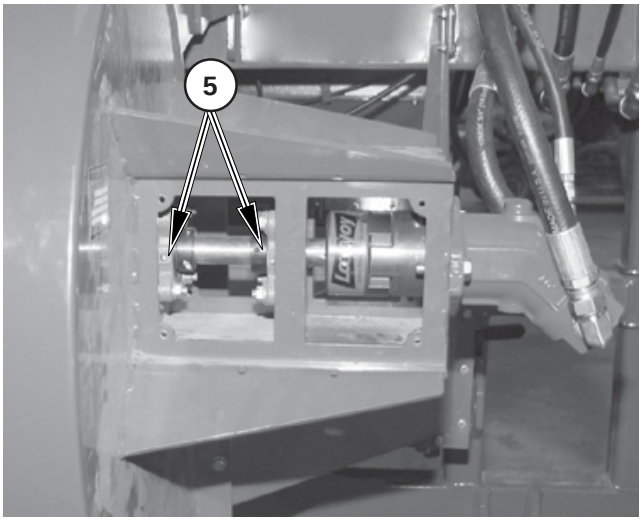
- Grease every 100 hours.



4. Auger Pivots

5. Fan Bearings (17” Diameter Fan only)

- Apply 2 pumps of grease every 100 hours.



5. Fan Bearings

6. Quad Steer linkage

- Grease every 100 hours.

6. Quad Steer

Air Delivery System

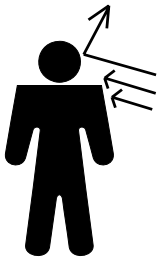
General

The air delivery system of all air carts is extremely important for the proper metering of product to the openers. The metering system on all pressurized air carts is sensitive to air leaks. **Loss of tank air pressure could affect feed rates, which could become erratic or even stop.**

- Regularly check that all hoses are free from kinks or blockages throughout the day. To check for blockages raise seeding tool out of the ground and with the fan running turn crank a couple of turns. Equal amounts of material should be deposited under each boot. If not, check the following for blockage:
  1. Seed openers and secondary hoses.
  2. Divider heads by removing access doors.
  3. Primary hoses and collectors.
  4. Metering wheels for damage to the flutes of the wheel.
- Keep fan inlet screen clear and free from debris.
- Place a plastic bag over the fan when the unit is not in use. This helps prevent moisture from entering the system.
- Check periodically and at the end of each season for air leaks at hose connections.
- Check periodically and at the end of each season for air leaks in the following areas:
  1. Tank lid seals.
  2. Metering body shaft seals.
  3. Metering body to tank seals.
  4. Collector to metering body seals.
  5. Fan to plenum.
  6. Plenum to collector.
  7. Inspection doors, for leaks and loss of seal memory.
  8. Collector door seals.
  9. Couplers between air cart and seeding tool.
  10. Access doors on divider heads.

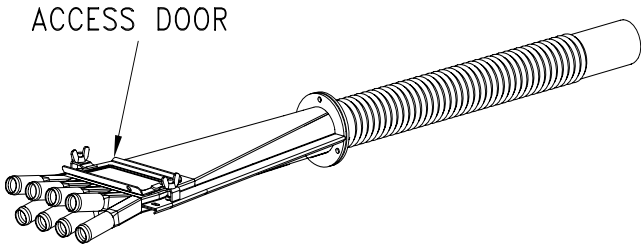
Note: There must not be any air leaks from the tank. This air leakage causes air turbulence in the tank which can result in inaccurate metering rates.

- Once a year check for wear of primary and secondary hoses.

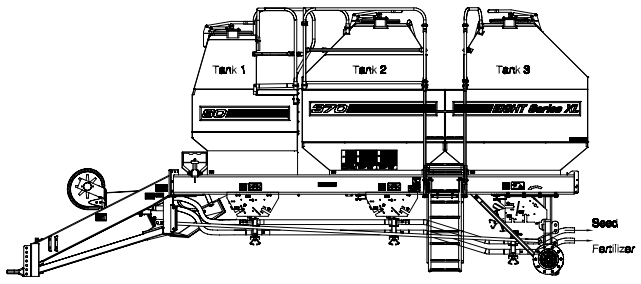


Caution

Care should be taken when working near the air cart while the fan is running. Product blowing out of the system could cause personal injury.



Note: Extended life can be obtained if the hoses are rotated 1/4 turn once a year.



Air Delivery System - Continued

Tank Lids

The lid seal is probably the area that sees the most abuse due to the activity associated with filling the tanks.

With each fill the lid seals should be inspected for cuts, abrasions, debris in the seal and ensure the seal is positioned properly on the steel rim around the tank opening.

Tank Lid Adjustment

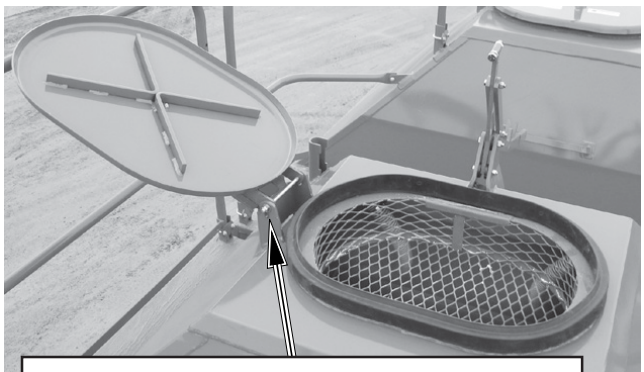
Check Tank Lid tension on *all tanks* at beginning of each season and periodically during season for air leaks. The following checks and adjustments must be made to prevent air leaks from occurring:

- Check for any foreign material embedded into seal. Clean out foreign material from seal surface.
- Check seal for cuts and abrasions. If seal is cut or severely worn, then replace seal.
- Ensure seal is positioned properly on steel rim around tank opening.
- Use a 0 - 100 lb. (0-45 kg) spring scale to check the tank lid opening force. With the lid closed place one end of the scale *one inch* from the end of the tank lid lever. Pull straight up on the scale and note the maximum force it takes to open the lid. The force needed to open the lid ***must be greater than 65 lbs (29 kg).*** Adjust the lid latch adjusting bolt as necessary. The lid latch should close with a ***snap.*** This will ensure that the lid is sufficiently tight and prevent any leaks.
- Re-check for leaks. If lids still leak turn down bolt one or two more turns. Re-check for leaks.

Important

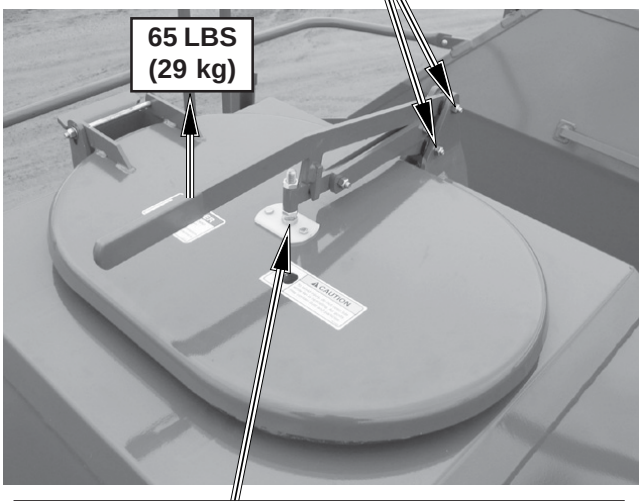
It is imperative that no air leaks occur in the air cart tank as even the smallest air leak from the lid will lead to material bridging in the tank thereby causing misses in the field.

Note: When air cart is not in use, leave lid latches loose to help maintain resilience of the seals.



Note: This bolt should be loose enough to allow lid to float in the slot.

These bolts and lock nuts must be tightened to maintain a friction fit so the lid latch stays stationary when in open position.



Adjust the lid latch bolt to obtain a force *greater than 65 lbs (29 kg)* **to open the lid.**

Air Delivery System - Continued

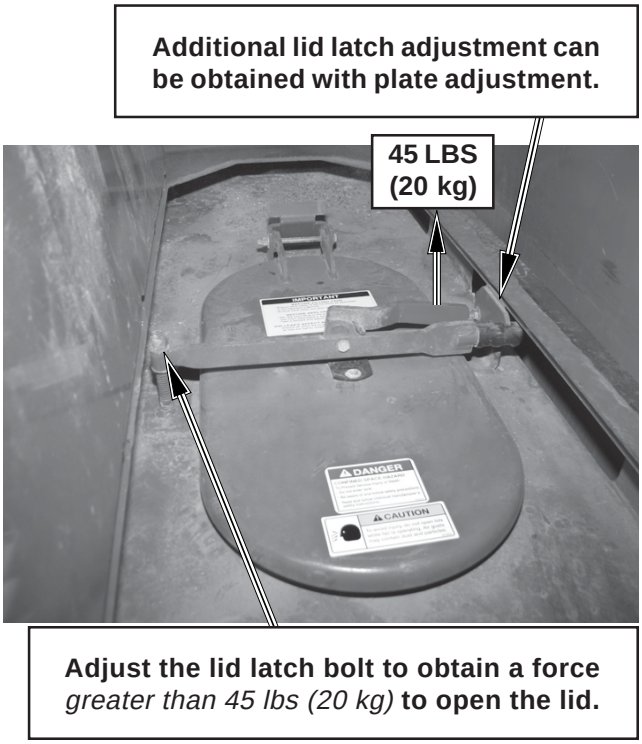
Tank Lid Adjustment - Continued

8650 Air Cart 4th Tank

- Check for any foreign material embedded into seal. Clean out foreign material from seal surface.
- Check seal for cuts and abrasions. If seal is cut or severely worn, then replace seal.
- Ensure seal is positioned properly on steel rim around tank opening.
- Use a 0 - 100 lb. (0-45 kg) spring scale to check the tank lid opening force. With the lid closed place one end of the scale *one inch* from the end of the tank lid lever. Pull straight up on the scale and note the maximum force it takes to open the lid. The force needed to open the lid ***must be greater than 45 lbs (20 kg).*** Adjust the lid latch adjusting bolt as necessary.
- Re-check for leaks. If lids still leak turn down bolt one or two more turns. Re-check for leaks.

Note: Additional lid latch adjustment can be obtained with plate adjustment.

Note: When air cart is not in use, leave lid latches loose to help maintain resilience of the seals.



Air Delivery System - Continued

Air Leak Check

It is ***imperative that no air leaks occur*** in the air cart tank. Any air leaks could cause loss of tank air pressure affecting feed rates, which could become erratic or stop.

To prevent this from occurring, it is strongly recommended that a pressure test be conducted prior to seeding time. This can be performed very easily and simply by completing the following steps:

- Clean fan impeller and adjust tank lids.
- Disconnect the 2 1/2" diameter primary hoses from the rear of the cultivator at the primary hose coupler(s) by loosening the four 3/8" bolts.
- Install the blank off plate that is supplied with the air cart at each coupler and re-tighten the 3/8" bolts. If the blank off plates are not readily at hand a piece of cardboard can be used in its place.
- Once the blank off plates have been installed, start the fan and run at 4,500 rpm.

Check the following areas for air leaks:

1. Tank lid seals.
2. Metering body shaft seals.
3. Metering body to tank seals.
4. Collector to metering body seals.
5. Fan to plenum and plenum to collector.
6. Inspection doors, for leaks and loss of seal memory.
7. Collector door seals.
8. Tanks union plate.

Air leaks can be detected by spraying a soapy water solution onto the seal area. If bubbling of soap occurs, the seal has a leak. Another method is to use your hand to feel for any air movement around the seal. This method requires a calm day, as the wind can make it difficult to detect a small leak.

- If any of the above areas leak, remove the parts and replace the seal. Ensure upon reassembly that the parts are tightened sufficiently to prevent air leakage.
- Remove the blank off plates before using the air cart.

Once the pressure test is complete, check the following areas for air leaks:

9. Couplers between air cart and seeding tool.
10. Access doors on divider heads.

Important

It is imperative that no air leaks occur in the air cart tank, as even the smallest air leak will lead to material bridging in the tank, thereby causing misses in the field.

Note: When air cart is not in use leave lid latches and inspection doors loose to help maintain resilience of the seals.

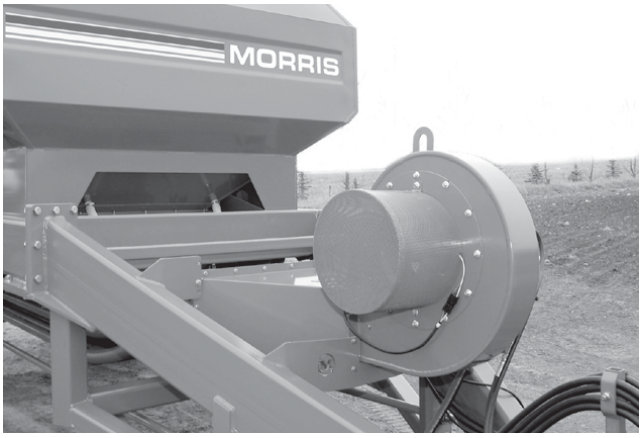
Air Delivery System - Continued

Fan

Debris can build up on the fan screen and blades causing reduced output of the fan. The lack of air flow even at higher fan speeds will cause material plugging of the air system.

The build up of material during operation can cause the following:

1. Fan rpm will increase without increasing oil flow to orbit motor.
2. Air cart distribution system plugging from a lack of air flow (Increasing fan rpm has little or no effect).



Fan Screen

- Ensure fan screen is clear of debris. Check periodically through the day.

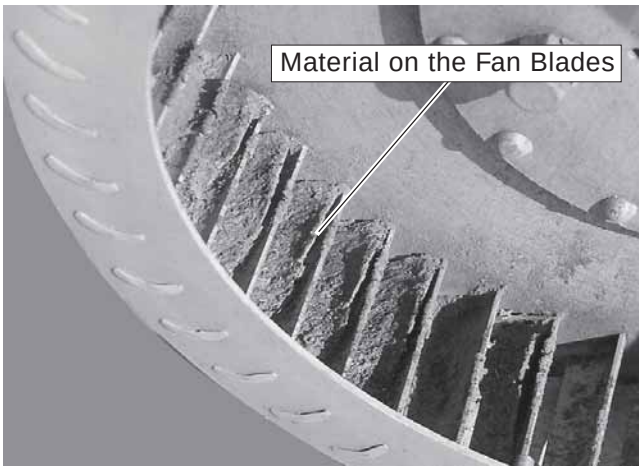
Fan Impeller

The fan blades may become plugged under high humidity/dusty conditions/high insect counts.

Under severe conditions the fan blades should be inspected daily and cleaned as required.

Under normal conditions the fan should be inspected and cleaned at least once a season.

- Care should be taken in cleaning all fan blades thoroughly to restore the fans peak performance.
- Ensure that the balance clips located on the fan blades are not removed, as this will put the fan out of balance.



Note: Material build up on the fan blades could cause the fan to be out of balance. The added vibration of the out of balance impeller will reduce the life of the fan components.

Storage

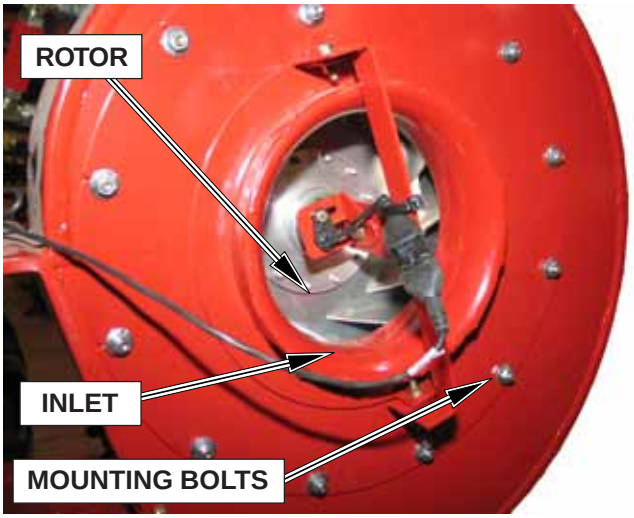
To prevent water entering the air system, cover the fan intake with a plastic bag, whenever the seeder is not in use.

Note: Be sure to remove fan cover prior to starting fan or serious damage could result to the fan.

Air Delivery System - Continued

Rotor Clearance

- Position rotor 1/8” (3 mm) from inlet.
- Check rotor alignment if tipped at an angle to the inlet adjust inner bearing on blower housing to achieve proper rotor to inlet concentricity.
- If rotor is square to inlet but not concentric to inlet, raise or lower the inlet on the mounting bolts.
- Spin rotor by hand to check for interferences, adjust as required.



Hoses

Inspect air delivery hoses for wear and replace as required. Check areas where hoses may be exposed to moving parts such as hitch hinge area.

Also, inspect hoses for blockage as rodents/birds may nest in hoses that have not been properly capped during storage.

To optimize the EIGHT Series XL Air Cart air system the pressure across the inlets of the quick couplers should be balanced. To achieve this all primary hoses **must be equal in length or use equalizers** to achieve a balanced air system.

Consult with your MORRIS Dealer for assistance on hose lengths and location of equalizers.

Important

ALL primary hoses must be the same length or use equalizers to achieve a balanced air system.

Air Delivery System - Continued

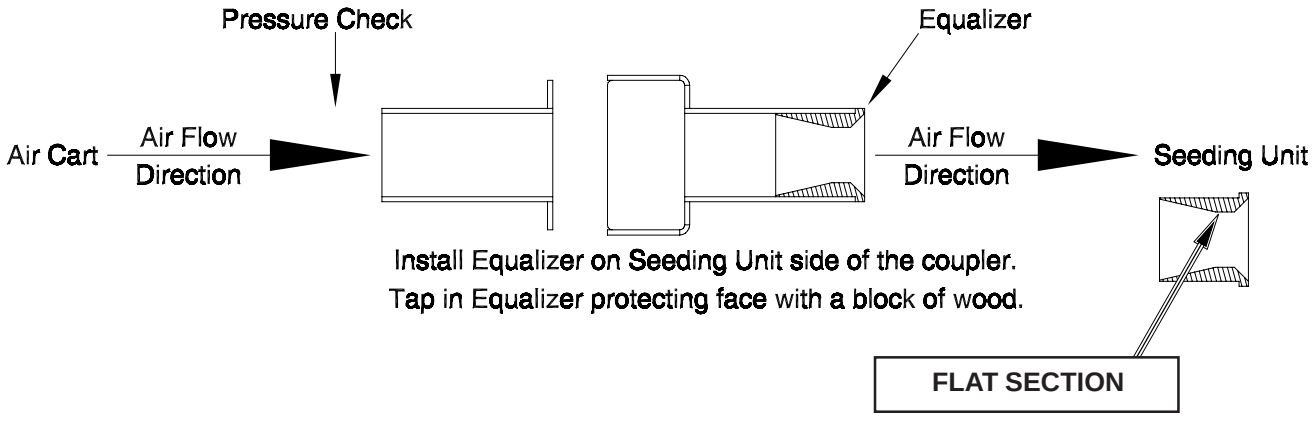
Equalizers

The equalizers reduce the amount of primary hose required to balance the air system of the air cart.

- Equalizers are installed on the shorter primary hoses of the seeding tool. Consult with your MORRIS Dealer for assistance on hose lengths and location of equalizers.
- Check equalizers seasonally for wear. If flat section is gone replace equalizer.

Coupler on Seeding Tool

Insert Equlizers on Coupler Seeding Tool side



Hydraulic Orbit Motor

The motor requires no maintenance itself.

It does, however, require clean oil so the tractor hydraulic filters must be replaced regularly.

Repair/Replacement

- Remove orbit motor from the fan.

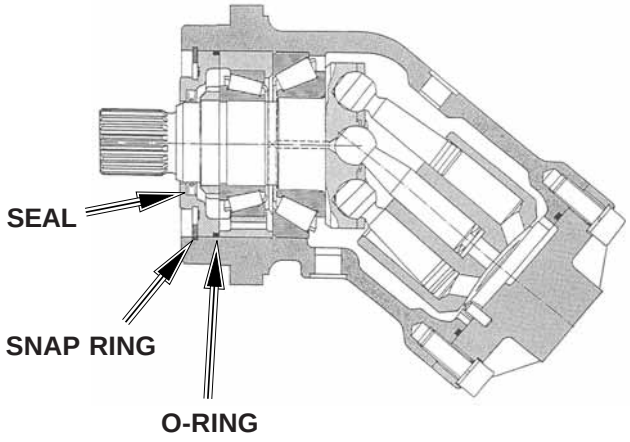
Note: The shaft should never be hammered on or forced in as this will result in motor damage upon startup.

- Remove the snap ring.
- Clean away paint then remove front cover.
- Push out the old shaft seal and press in the new one.

Note: The bearings should never be removed from the shaft as they are pretensioned to the shaft with the motor spinning.

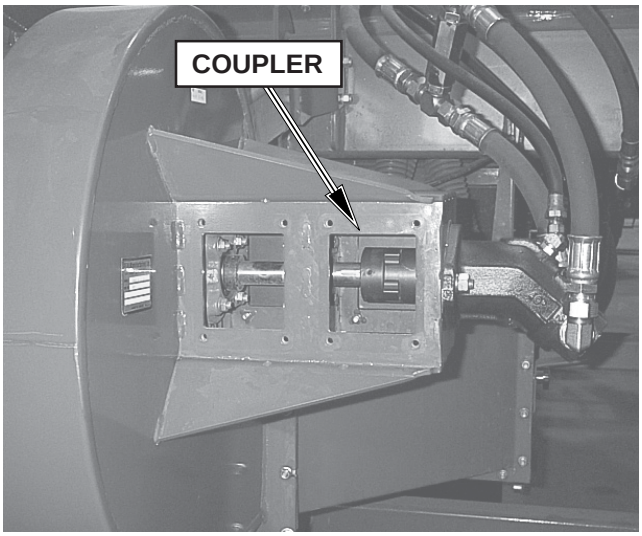
- Replace the O-ring.
- Both the O-ring and shaft seal should be greased with *"clean"* grease.
- Care must be taken when the front cover is installed so the shaft seal is not damaged.
- Reinstall the snap ring.
- Fill the motor case with *"clean"* oil before running.

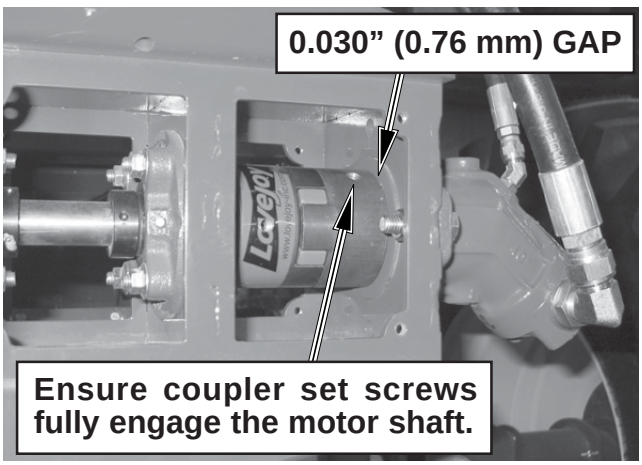
Note: Any time a motor is replaced the case must be filled with oil before it is started, if not, a bearing failure could occur.



Orbit Motor Coupler (17" Diameter Fan only)

- Urethane insert should be inspected every 100 hours or when greasing bearings.
- Inspect that there are no urethane filings or niks or cracks in urethane insert.
- Ensure set screws in each half of the coupler are tight.





Clutch

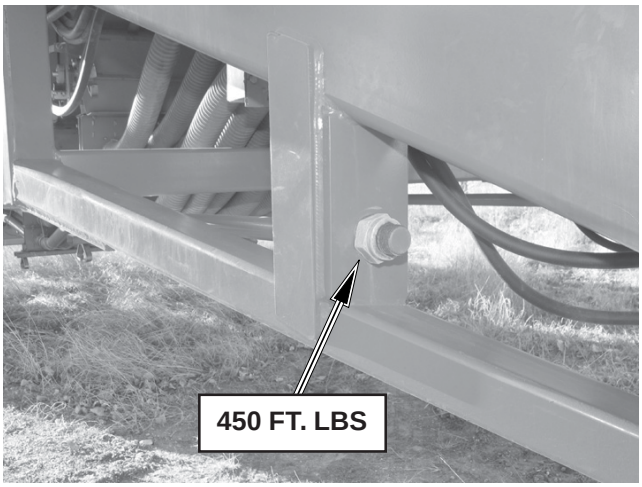
To check clutch for slippage check the following:

- Check friction plates for corrosion and buff with a wire wheel if necessary.
- Check clutch for side play. If there is movement on the shaft between the two clutch halves, adjust locking collars to snug halves together.
- Check clutch coil resistance. If the meter reads below 2.40 ohms or above 2.90 ohms, then the clutch has failed and needs to be replaced.
- Check clutch current draw. If the meter reads below 4 amps, there is a problem in the electrical system leading to the clutch.

Note: All values taken at room temperature. Voltage at 12 VDC. As temperature increases, resistance increases, and current decreases.

Tie Rod - Tow Between

- Check at 10 and 50 hours and periodically afterwards.
- Torque to 450 ft. lbs. (610 Nm).



Hydraulics

Refer to Section 1 regarding hydraulic safety. In addition:

- Inspect hydraulic system for leaks, damaged hoses and loose fittings.
- Damaged hoses and hydraulic tubing can only be repaired by replacement. DO NOT ATTEMPT REPAIRS WITH TAPE OR CEMENTS. High pressure will burst such repairs and cause system failure and possible injury.
- Leaking cylinders - install a new seal kit.
- Fittings - use liquid Teflon on all NPT hydraulic joints. **Do not use liquid Teflon or Teflon tape on JIC or ORB ends.**
- Hydraulic Hose Connections - when connecting the hoses to the cylinders, tubing, etc. always use one wrench to keep the hose from twisting and another wrench to tighten the union. Excessive twisting will shorten hose life.
- Keep fittings and couplers clean.
- Check the Tractor Manual for proper filter replacement schedule.

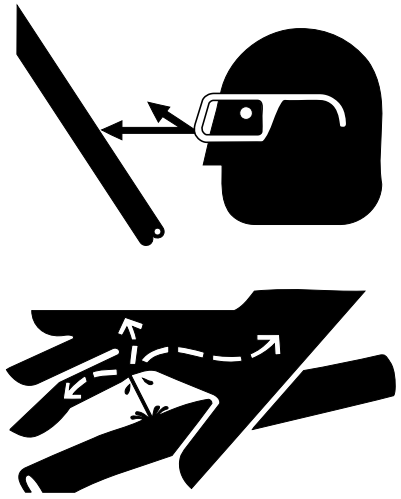
MORRIS Industries Ltd.

Contact your nearest Dealer for genuine repair parts. Dealers carry ample stocks and are backed by the manufacturer and regional associations.

⚠ Caution

Dirt in the hydraulic system could damage O-rings, causing leakage, pressure loss and total system failure.

Note: Extreme care must be taken to maintain a clean hydraulic system. Use only new hydraulic fluid when filling reservoir.



⚠ Warning

HIGH-PRESSURE FLUID HAZARD

To prevent serious injury or death:

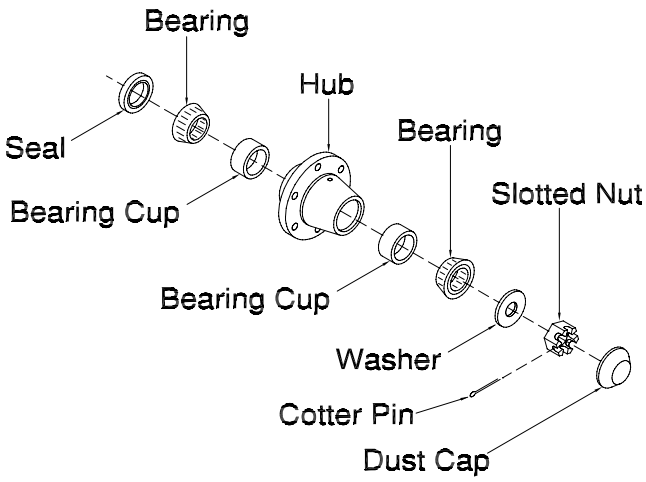
- **Relieve pressure on hydraulic system before servicing or disconnecting hoses.**
- **Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.**
- **Keep all components in good repair.**

Wheel Bearings

- Shut tractor off and remove key.
- Block wheel on tractor.
- Raise the air cart wheels enough to clear the surface.
- Securely block air cart frame.
- Remove wheel from hub.
- Remove the dust cap, cotter pin, and the slotted nut and washer.
- Be careful when pulling the hub off as not to drop the outer bearing.
- Clean spindle and bearing components with solvent.
- Inspect for wear on bearings, spindle and cups. Replace parts as required.
- Do not reuse old seals. Use only new seals when assembling.
- Pack inner hub with bearing grease.
- Be sure bearing and cup are dry and clean.
- Work grease into the bearing rollers, until each part of the bearing is completely full of grease.
- Install inner bearing and cup first, then press new seals in place.
- Place hub on spindle.
- Install outer bearing, washer and slotted nut.
- Tighten nut while turning the wheel until a slight drag is felt.
- Back nut off one slot and install a cotter pin. Bend cotter pin up around nut.
- Pack grease inside the dust cap and tap into position.

Important

Check wheel bearings for play every 5,000 acres (2,000 hectares) or yearly, which ever occurs first. Tighten as required.



Quad Steer

- Periodically check the 1 x 3 bolts, flatwashers and locknuts attaching the axle and pivot assembly. Torque **Grade 5** bolts to 590 ft-lbs.
- Periodically check the 3/4 x 3 bolts, flatwashers and locknuts attaching the axle and pivot assembly.

  Torque the 3/4 **Grade 5** bolts to 270 ft-lbs.

  Torque the 3/4 **Grade 8** bolts to 375 ft-lbs.
- Toe-in adjustment should be 1/16" to 1/8" maximum.
- Grease all fittings every 100 hours.

Important

Retorque wheel nuts to 270 ft-lbs after first fifteen minutes of operation and every fifteen minutes for the next 2 hours. Check periodically afterwards.

Dual Wheels

- Torque the 7/8 wheel bolts to 500 ft. lbs. (678 Nm)

Important

Retorque wheel nuts to 500 ft. lbs. (678 Nm) after first fifteen minutes of operation and every fifteen minutes for the next 2 hours. Check periodically afterwards.

Dual Wheel Assembly

Metering

The metering wheels come in 5 different sizes. Each wheel matches to a specific distribution head mounted on the seeding tool.

If the metering wheel and distribution head are not matched correctly, the distribution accuracy will be adversely affected.

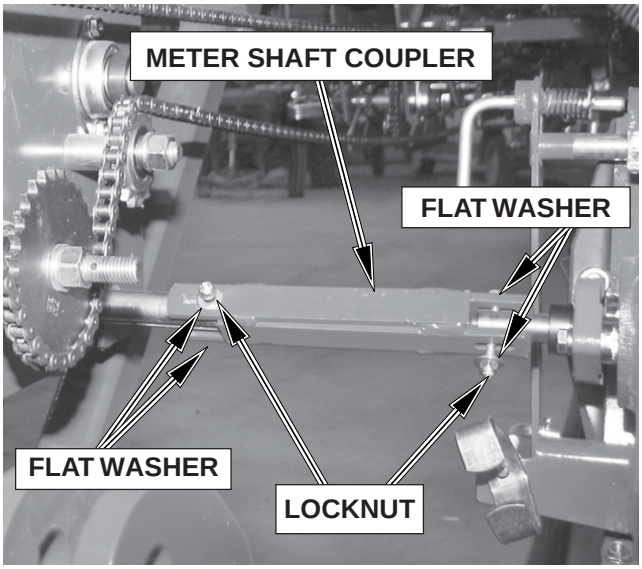
Spacer plates are used to take up the extra space in each metering cup. These spacer plates vary in size according to the size of the metering wheel.

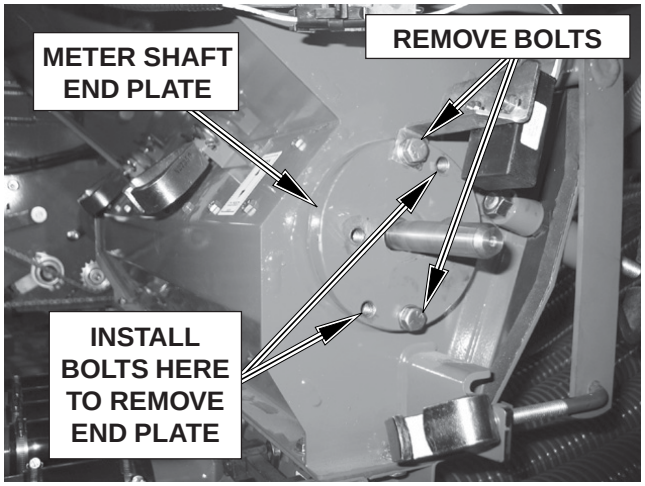
Metering Wheel Replacement

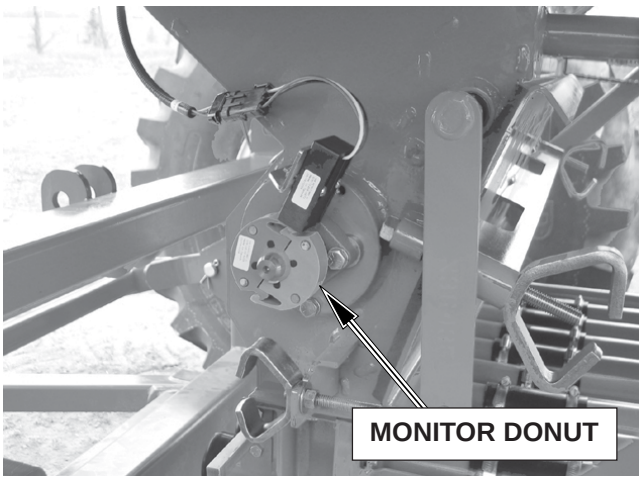
- Close tank Shut-Offs if there is product in tank.
- Remove inspection door and seed plate.
- Clean out any remaining material in the metering body and meterwheels.
- Remove all Blank Off plates.
- Remove the monitor donut and sensor mount from the right hand side of the metering body.
- Disconnect meter shaft coupler from the meter shaft and transmission drive shaft.
- Loosen the locking collars on **both** meter shaft bearings.
- Remove monitor donut and right hand metershaft bearing and spacers.
- Remove 3/8” bolts holding the meter shaft end plate on the right hand side and insert into threaded holes in end plate. Tighten down to pull end plate and remove.

Table 1

Divider Head	Metering Wheel		Spacer	
Outlets	**Number**	**Width**	**Qty**	**Width**
-	Blank Off	-	2	1 1/2" (38 mm)
7	7	1 3/4" (45 mm)	2	5/8" (16 mm)
8	8	2" (51 mm)	2	1/2" (13 mm)
9	9	2 1/4" (57 mm)	2	3/8" (9.5 mm)
10	10	2 1/2" (64 mm)	2	1/4" (6.4 mm)
11	11	2 3/4" (70 mm)	2	1/8" (3.2 mm)







Metering - Continued

Remove the meter shaft from the right hand side.

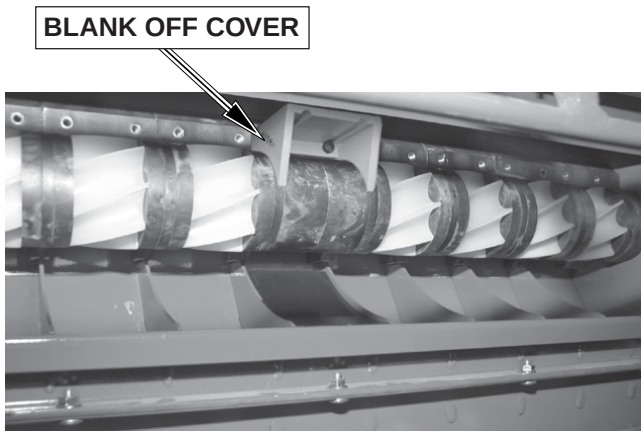
Assembly Hint: Mark metering wheel size on the metering body. This will help in ensuring the correct order of metering shaft assembly.

- Remove nut from meter shaft and disassemble wheels and spacers.
- Replace damaged wheels and reassemble shaft. Ensure correct spacers and wheels are located and assembled in the correct order. See diagram on next page. **Note:** After each meter wheel configuration, including any "Blank Offs", add one 5/16" (8 mm) spacer. The distance between the 5/16" (8 mm) spacers should be 3" (76.2 mm) if wheels are assembled correctly.
- Tighten nut on metering shaft until it bottoms out against the shoulder.
- Check if spacers and wheels are tight. If the wheels and spacers are loose, measure shim thickness required. If 1/16" (1.6 mm) shim is required remove nut on meter shaft and install shim between the 1/4" (6.4 mm) end spacer and the spacer used for the run.
- If a 1/8" (3.2 mm) shim is required then remove nut and install 1/16" (1.6 mm) shim between 1/4" (6.4 mm) end spacer and the spacer used for the run. Remove the snap ring at the opposite end of the shaft and install the other 1/16" (1.6 mm) spacer before the 1/4" (6.4 mm) end spacer.
- Reassemble shaft and tighten nut.
- Repeat last two steps above if necessary.
- Clean out any debris remaining in the meterbody.
- Check seed plate setting - **See "Seed Plate Adjustment"**
- Install 'O' Ring onto meter shaft end plate.

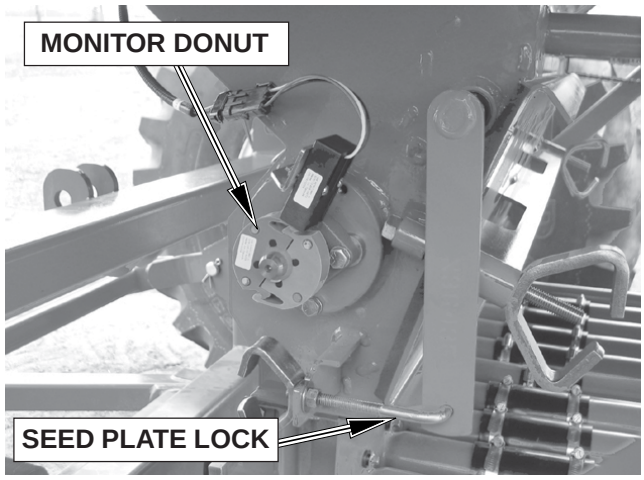
Note: Apply thin layer of lubricant on 'O' Ring.

- Reinstall meter shaft assembly, snap ring end first into meter body.
- Install meter shaft end plate and monitor sensor bracket.
- Reinstall Blank Off plates. See "Blank Off Installation" for more details.
- Reinstall right hand side meter shaft bearing and spacers.
- Reinstall left hand side meter shaft bearing and spacers.

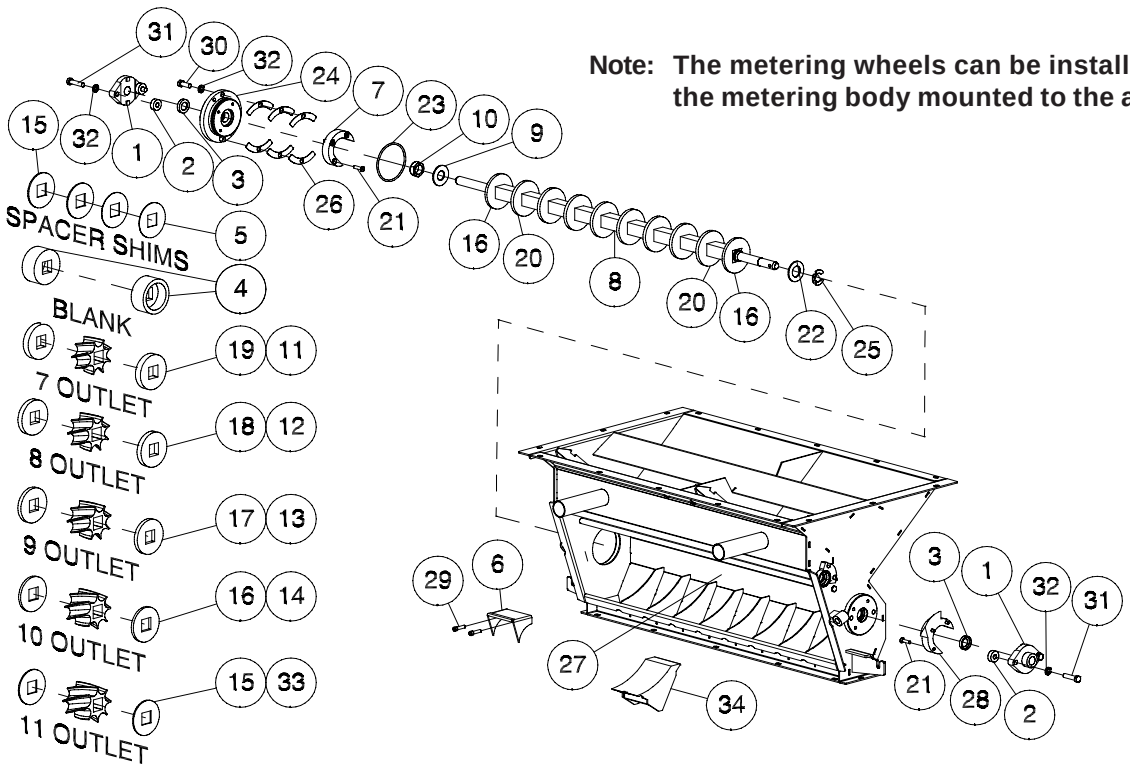
Meter shaft removed



Blank Off



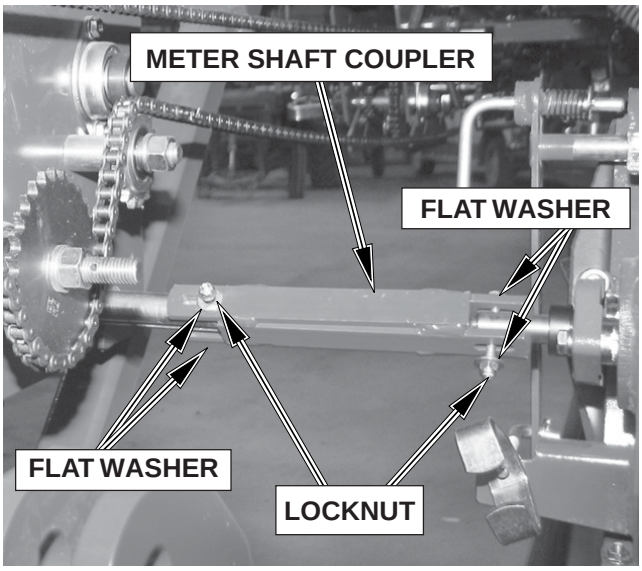
Metering - Continued



Item	Part No.	Description	Qty
1	N19269	Flange Bearing	2
2	N21602	Spacer - 13/32 ID x 1 OD x 3/8 Lg	4
3	N21659	Seal	2
4	N36106	Blank Wheel Spacer Half	2
5	N36110	Meter Wheel Spacer - 0.0625	As req
6	N42540	Blank Off - Plastic	As req
7	N36401	Spacer	1
8	N36430	Meter Shaft	1
9	N36431	Washer - 7/8 ID Stainless Steel	1
10	N36432	Locknut - 7/8 Nylon Insert	1
11	N36717	Meter Wheel - 7 Outlet	1
12	N36718	Meter Wheel - 8 Outlet	1
13	N36719	Meter Wheel - 9 Outlet	1
14	N36720	Meter Wheel - 10 Outlet	1
15	N36731	Meter Wheel Spacer - 0.125	As req
16	N36732	Meter Wheel Spacer - 0.25	4
17	N36733	Meter Wheel Spacer - 0.375	2
18	N36734	Meter Wheel Spacer - 0.5	2
19	N36735	Meter Wheel Spacer - 0.625	2
20	N36736	Meter Wheel Spacer - 0.313	8
21	N36738	Hex Socket Cap Screw - 1/4 x 1 Lg Stainless Steel	6
22	N36744	Washer - 1 ID Stainless Steel	1
23	N36748	O-Ring - 3.234 ID x 0.139 thick	1
24	N36774	End Plate	1
25	N36813	Retaining Ring - 1 Dia	1
26	N37210	Shim - Metering Body End Cap	As req
27	N40671	Metering Body	1
28	N40805	Spacer	1
29	N37339	Socket Head Capscrew - 1/4 x 1/2 Lg	2
30	W-475	Hex Bolt - 3/8 x 1 Lg	2
31	W-477	Hex Bolt - 3/8 x 1 1/2 Lg	4
32	W-523	Lockwasher - 3/8	6
33	N36721	Meter Wheel - 11 Outlet	1
34	N40980	Blank Off Plate	As.req

Metering - Continued

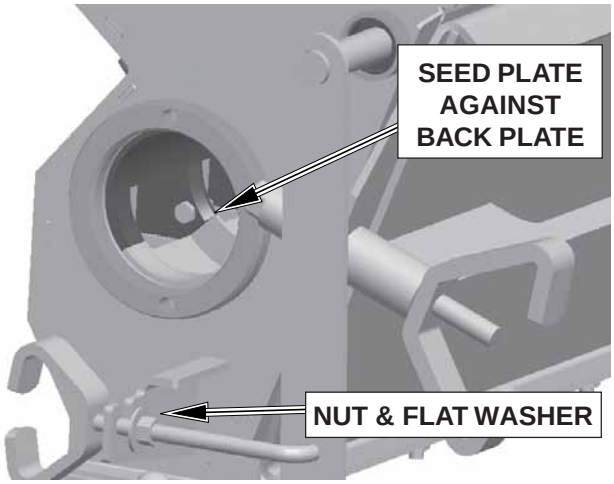
- Tighten locking collars by turning the collars in the direction of the shaft rotation. Lock the collar by tapping the collar with a punch in the direction of rotation of the shaft.
- Reinstall the monitor donut on shaft. Ensure donut is centred to pick-up. Set the gap between the pick-up and the donut at 0.030" (0.76 mm).
- Attach metershaft coupler over the metershaft and transmission drive shaft.
- Install the 1/4" x 2 1/4" special bolt with two flatwashers and locknuts. **Tighten locknuts to bottom of threads.**
- Install **Correct** seed plate for product being metered.



Seed Plate Adjustment

- **Remove** meter shaft from the meter body.
- Install the seed plate and adjust the seed plate locks so that the bottom of the seed plate comes against the bottom of the rear back plate. Tighten nuts so that the surface of the flatwashers are against the bracket.
- Remove the seed plate and set aside.
- Install meter shaft assembly, snap ring end first into meter body.
- Install 'O' Ring onto meter shaft end plate.

Note: Apply thin layer of lubricant on 'O' Ring.



Seed Plate Adjustment

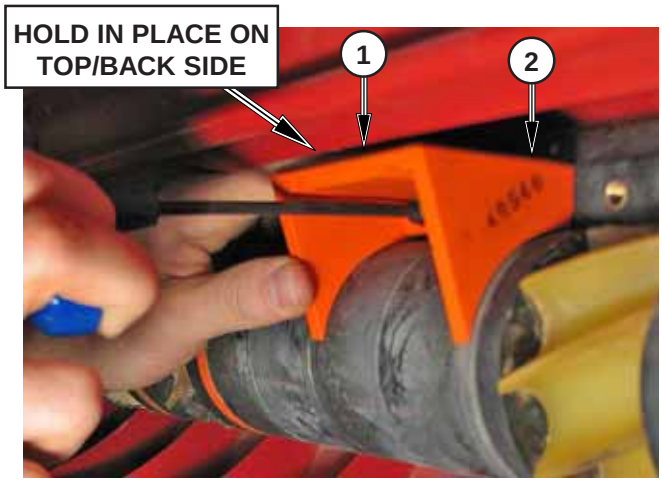
Metering - Continued

Blank Off Installation

Proper fit between the Blank Off and the spacer on the meter roller is important.

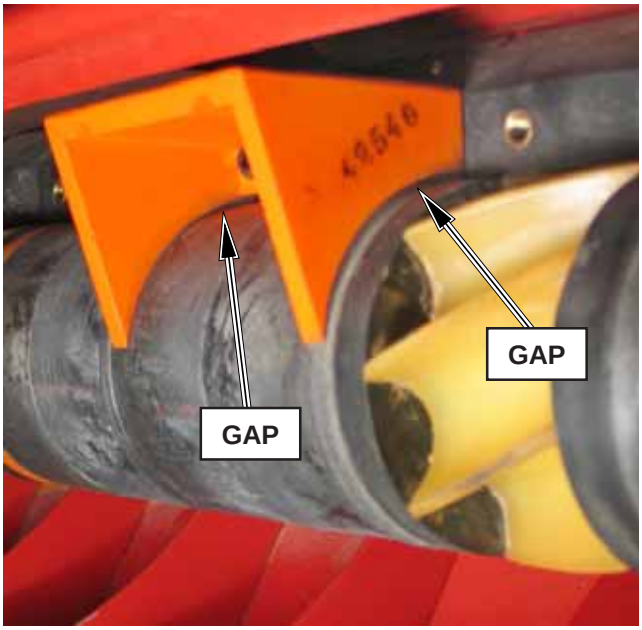
To ensure correct installation of the Blank Off follow the procedures listed below:

- Loosely install the Blank Off covers using (2) 1/4" Hex Socket bolts over the top of **all** the Blanked Off runs.
- Hold in place on top/back side of the Blank Off to align the radius with meter roller while tightening capscrews.
- Tighten capscrews starting with the left screw when facing body.



Blank Off Installation Procedure

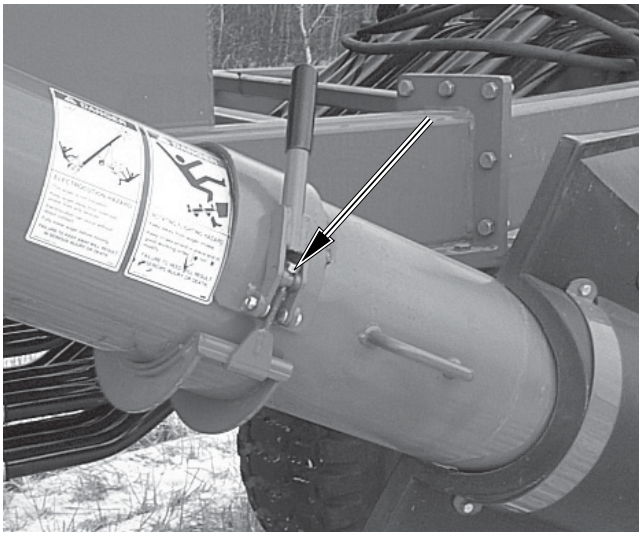
Correctly Installed Blank Off



Incorrectly Installed Blank Off

Auger Arm Locks

- Adjust the 3/8” nuts such that the lock handles snap firmly over centre when they are placed in the locked position.



Auger Front Latch

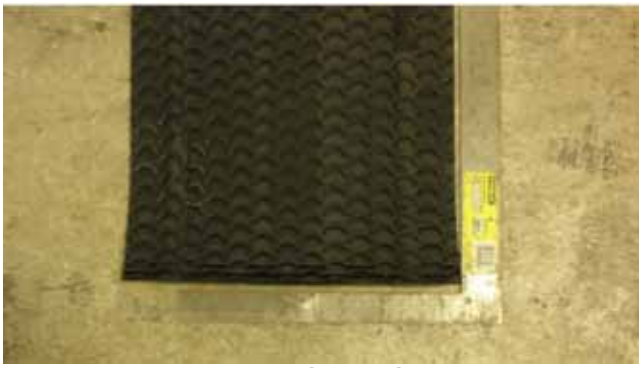
- Adjust the 1/2” nuts such that the lock handle snaps firmly over centre when placed in the locked position.

Auger Rear Latch

Conveyor

Squaring One End of Belt

Lay a framing square along a straight edge of the belt to make a cut line on the back side of the belt. Cut belt along this line using a utility knife. If the belt has uneven edges, create an average centerline, and square off of this line. **A clean, straight, square cut is required for the belt to run true on the pulleys.**



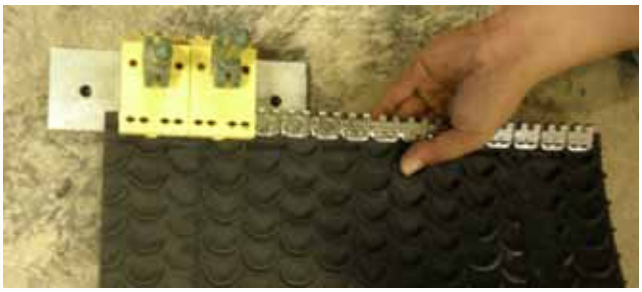
Squaring Belt

Installing Belt Splice

1. Center and press the fastener strip on the belt.
2. Press the Application Tool on the center of fastener strip with the cam lever in the “up” position.
3. Lower cam lever. Strike staple driver on each staple until staple clinches on Application Tool anvil.
4. Raise cam lever and move tool to outer edge of belt.
5. Clinch staples. Repeat until all staples are complete.

Continued on next page . . .

Centering strip on belt



Cam lever up

Cam lever down and strike staple

Conveyor - Continued

Installing Belt Splice - Continued

6. Place the splice over a piece of flat steel and clinch each staple with a hammer. Turn belt over and peen staple ends flush with surface of fastener strip.
7. Bend fastener strips until they break apart.
8. Follow the procedure above for installing the second belt splice.
9. Insert the hinge pin. Crimp the pin washers on the ends of the pin using pliers.
10. Tighten the belt tensioning bolts to 20-23 FT-LBS. so that each side is adjusted equally.
11. Re-assemble the tail end Door Assembly.

Clinch staples

Bend fastener strips

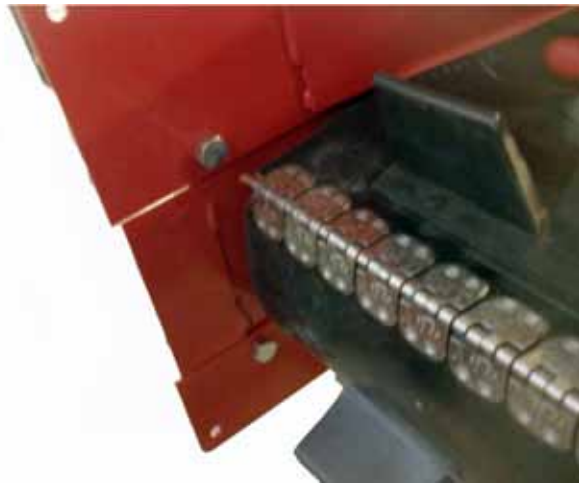
Insert hinge pin

Crimp pin washers.

Conveyor - Continued

Installing Belt into the Conveyor

1. Remove the Tail End Door Assembly.
2. Slide a fish tape from the discharge end to the tail end of the conveyor. Pull a rope with a belt splice back through the conveyor. Fasten the conveyor belt to the rope splice, and pull the belt into the top of the con-veyor with the rope.
3. Using the fish tape, pull the bottom side of the belt through the conveyor. **Make sure the belt is free of extra twists before pulling it in.**
4. Check to see that the idler is all the way forward (toward the drive end).
5. Pull the belt up tight at the discharge end and cut off the excess length so that there is 1/2” of overlap after the end is squared.



Remove tail

Idler forward

Conveyor - Continued

Tracking the Belt

1. Basic rule: ***the belt moves toward the end of the roller that it contacts first.***
2. Rollers must be square with the housing and parallel to each other.
3. Belt tension must be great enough to prevent slippage. Tension to 20-23 ft-lbs. on adjustment bolts

CAUTION: Make sure everyone is clear of machine before running.

4. Run the conveyor. Check to see that the belt runs centered on the drive roller. Turn off the machine. Adjust drive roller if necessary.

WARNING: Do not run the machine while adjusting. Failure to heed may result in personal injury or death.

5. To adjust drive roller, loosen the four nuts on the bearing holder plate, and the jam nut on the threaded adjuster. Retighten after adjusting is complete.

CAUTION: Make sure everyone is clear of machine before running.

6. Run the machine for two minutes. Make sure belt runs centered on drive pulley.
7. Open the Tail End Door to view the idler.
8. Run the machine. Check to see that the belt is running centered on the idler roller. Turn the machine off.

WARNING: Do not run the machine while adjusting. Failure to heed may result in personal injury or death.

9. If adjustment is necessary, adjust the tensioning bolts on the idler housing to 20-23 ft-lbs torque.
10. Check adjustment by running the machine. Make sure belt runs centered on idler pulley. The clearance between the belt and the housing should be the same on both sides.
11. Close the Tail End Door when complete.

Open tail and center belt on rollers

Left tensioning bolt

Right tensioning bolt

Conveyor - Continued

Conveyor Belt Adjustment

Belt tension and tracking will need periodic adjustment. Follow the guidelines under “Tracking the Belt” to make adjustments.

Important

Belt Alignment and Belt Tension shold be checked periodically.

Belt damage will occur if alignment or tension has not been maintained.

Belt tension should be 23 ft. lbs. of torque on adjustment bolts.

Belt should be tracked to be centere on the idle and drive roller.

Bearings

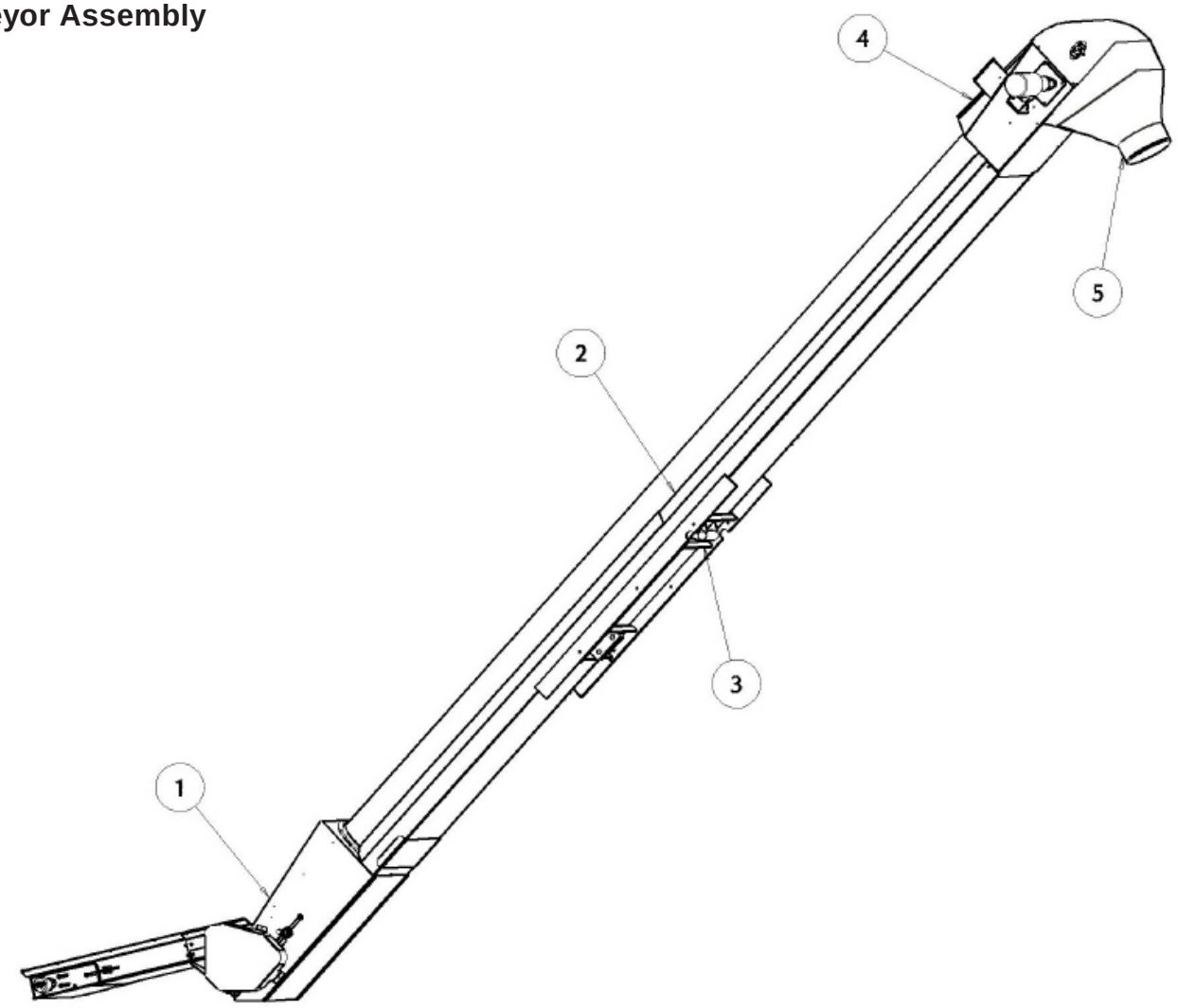
All drive shafts are supported by self-aligning, sealed ball bearings which have been packed at the factory and require no further lubrication. There is no adjustment to be made to the bearings, but check that the retainers are firmly fastened to the bearing stand. Also check that the setscrews in the lock collars are tight against the drive shaft.

Conveyor Belt Care

It is recommended that the conveyor belt be washed off and the tail end be cleaned out at the end of the season. This will help prevent material residue from building up and causing damage to the belt.

Conveyor - Continued

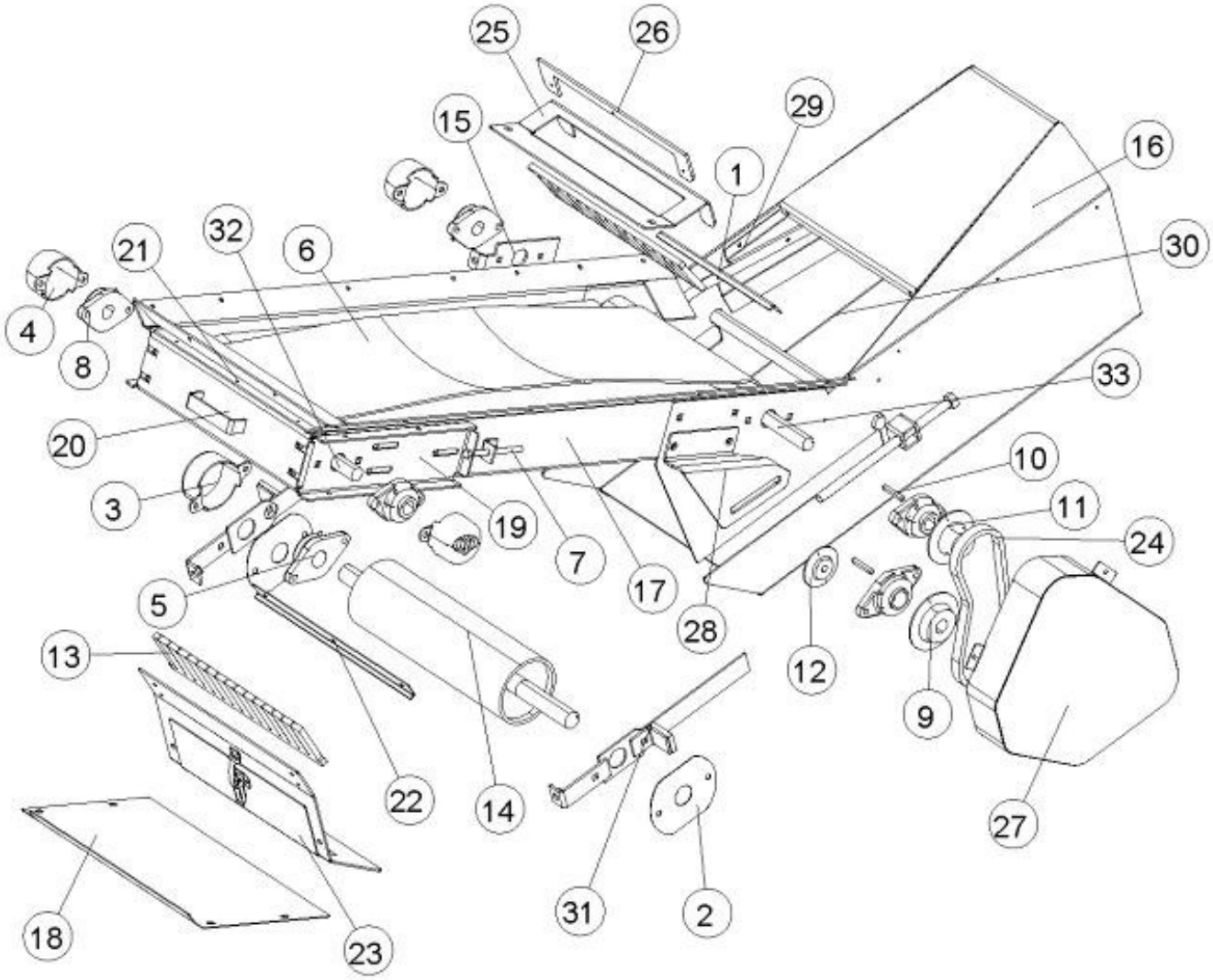
Conveyor Assembly



Item	Part No.	Description	Qty
	24111-03	Manual Holder	1
	24550-21	Belt, Rubber Cleated - for 21’ conveyor	1
	24121-75	Pin, STN STL Covered	16”
	24121-73	Retainer, Pin	2
	24121-72	Belt Lacing	32”
1	28302-00	End Group, Lower	1
2	45404-00	Tube Assembly - 21’	1
3	45422-00	Frame, Arm Mount	1
4	46110-03	End Group, Upper	1
5	85074-01	Spout, Molded (10”)	1
	45423-03	Rear Hopper	1
	45423-04	Right Side Hopper	1
	45423-05	Left Side Hopper	1

Conveyor - Continued

Lower End Group



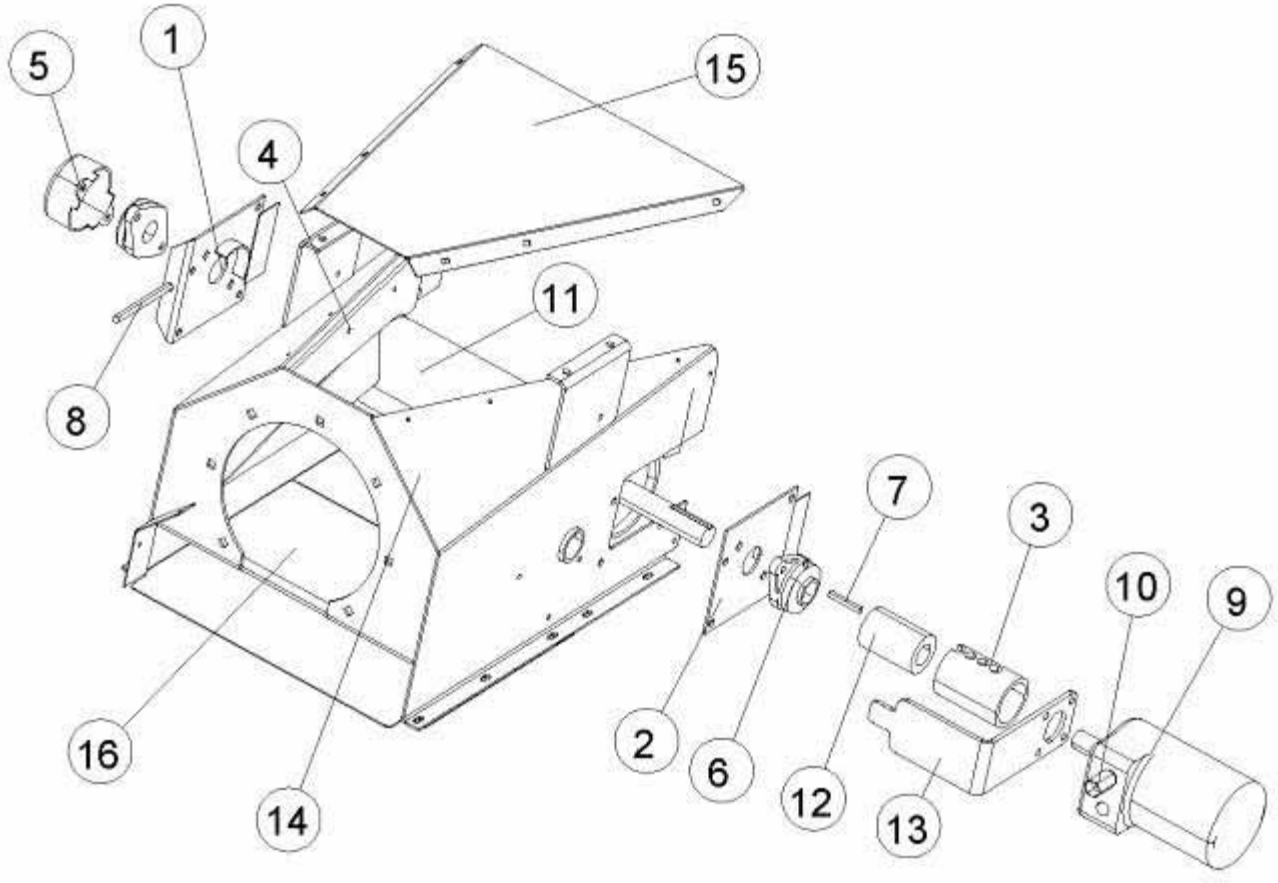
Conveyor - Continued

Lower End Group - Continued

Item	Part No.	Description	Qty
1	20038-05	Brush Holder	1
2	20048-01	Bearing Plate	2
3	23150-02	Cover - 1 1/4” Bearing	1
4	23150-04	Cover - 1” Bearing	3
5	24112-01	Bearing - Flange - 1 1/4”	2
6	24121-84	Belt, Crescent	1
7	24208-01	Tap Bolt - 3/8 x 5 Lg	3
8	24336-01	Bearing - Flange - 1”	4
9	24343-01	Sprocket - 50/20	1
10	24356-01	Key - 1” Shaft	2
11	24395-01	Sprocket, Drive - 50/16	1
12	24396-01	Sprocket, Idler - 50/15	1
13	24418-01	Brush - 16”	2
14	24440-01	Drum Assembly - 5”	1
15	28007-01	Bracket, Bearing	1
16	28303-00	Transition Assembly - Lower	1
17	28306-00	Frame Assembly	1
18	28335-01	Shield, Lower Ground	1
19	28344-00	Bracket, Lower Bearing	2
20	28345-02	Lower Bracket w/Handle	1
21	28351-01	Tail Flap, Lower	1
22	45038-05	Clamp, Brush	1
23	45414-00	Door Assembly	1
24	45416-01	Roller Chain - 50	1
25	45418-01	Flowguard	1
26	45419-01	Flap - Flowguard	1
27	45420-00	Drive Guard	1
28	45421-01	Bracket - Idler Sprocket	1
29	45425-01	Bracket - Flap	1
30	45425-02	Bracket - Flap	1
31	46007-00	Bracket Assembly - Lower Bearing	2
32	47514-00	Drum Assembly - 3” Idler	1
33	47523-00	Drum Assembly - 3” Lagged	1
	24115-01	Tensioning Screw (Not Shown)	2
	47612-81	Flap Hold Down (Not Shown)	2

Conveyor - Continued

Upper End Group



Item	Part No.	Description	Qty
1	20012-00	Plate Assembly - Bearing - Left	1
2	20013-00	Plate Assembly - Bearing - Right	1
3	20077-03	Tube - Shaft Guard	1
4	22110-01	Flap	2
5	23150-02	Bearing Cover - 1 1/4” Bearing	1
6	24112-01	Bearing - Flange - 1 1/4”	2
7	24177-01	Key - 1 1/4” Shaft	1
8	24208-01	Tap Bolt - 3/8 x 5	1
9	24349-01	Hydraulic Motor - 7.6 cu. in.	1
10	24369-01	Check Valve	1
11	24440-01	Drum Assembly - 5”	1
12	24473-03	Coupler	1
13	45076-01	Motor Mount - Hydraulic	1
14	46011-00	Upper Housing	1
15	46014-01	Cover - Top	1
16	46034-01	Cover - Lower	1

Section 8: Storage

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- Metering Body Storage 8-3

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- Monitor 8-4
- Clutch 8-4
- Auger 8-4
- Conveyor 8-4

Preparing for Storage

General

- To insure longer life and satisfactory operation, store the EIGHT Series XL Air Cart in a shed.
- If building storage is impossible, store away from areas of main activity on firm, dry ground.
- Clean machine thoroughly.
- Inspect all parts for wear or damage.
- Avoid delays - if parts are required, order at the end of the season.
- Lubricate grease fittings (Refer to Lubricating Section).
- Tighten all bolts to proper specifications (Refer to Bolt Torque Chart).
- To prevent corrosion and damage by rodents, clean the hopper boxes and metering systems thoroughly and wash with mild soapy water solution. Rinse with water and dry thoroughly (Refer to Metering Body Storage).
- A light coating of silicone lubricant or WD-40 or penetrating oil should be applied to all metal metering system components before storage.
- Avoid lubricant contact with seals.
- Avoid lubricant contact with grain and fertilizer hoses and tubes.
- Relieve tension on tank lids.
- Loosen clean-out doors.
- Remove all chains and store in clean oil.
- Relieve pressure from hydraulic system.
- Raise frame, block up and relieve weight from the tires.
- Cover tires with canvass to protect them from the elements when stored outside.
- Paint any surfaces that have become worn.

Warning

Do not allow children to play on or around the machine.

MORRIS PAINT

Spray Cans:

Part Number	Description
W-4647	Red MORRIS Spray Can
W-4648	Blue MORRIS Spray Can
N31087	White MORRIS Spray Can

Litre Cans:

Part Number	Description
Z-10	Red MORRIS Paint/Litre
Z-11	Blue MORRIS Paint/Litre

Preparing for Storage - Continued

Metering Body Storage

It is extremely important that the metering system is thoroughly cleaned before storing for any length of time.

The following procedure should be followed for both tanks:

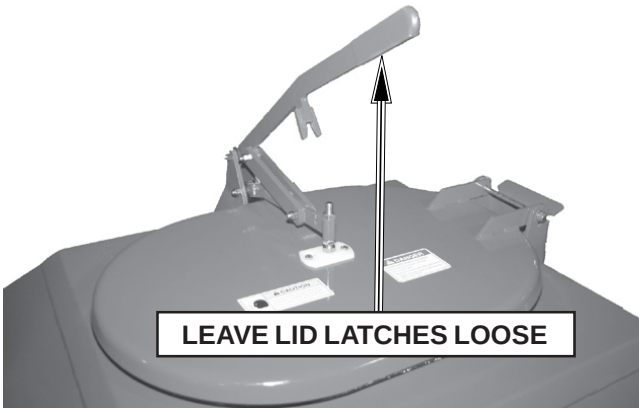
- Empty tanks (Refer to Unloading Tanks).
- Remove all seed plates.
- Remove the collector bottom.
- Remove blank off covers and the run caps on the collectors. Clean debris from chamber area.
- Run fan.
- Wash the interior of both tanks and metering system with soapy water. Wash the collector.
- Rinse with cold water and let the unit air dry.
- Coat metal parts with silicone lubricant or WD-40.

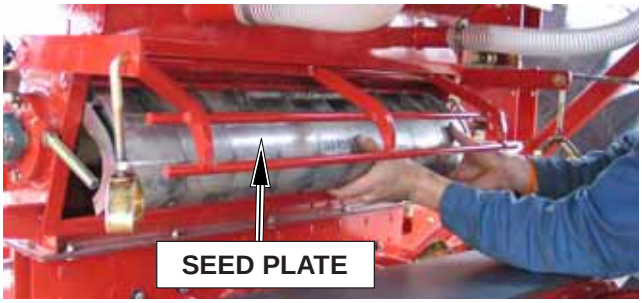
Note: Diesel fuel will harm seals.

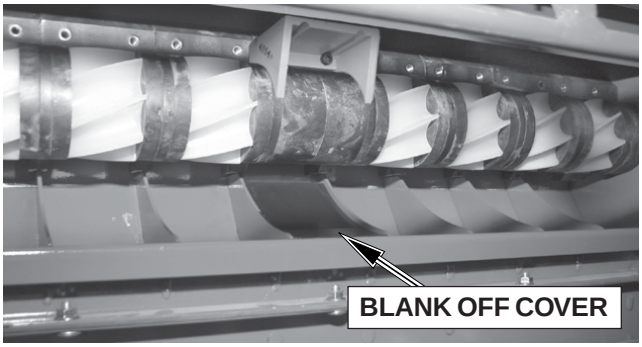
- Reinstall blank off covers and the run caps on the collectors.
- Reinstall seed plates.
- Replace the inspection door and the bottom of the collector.
- Start the fan and operate for 5 minutes to dry out any remaining moisture in the system.
- Leave inspection doors loose to help prevent condensation building up inside the tank.
- Leave lid latches loose to help maintain resilience of the seals.

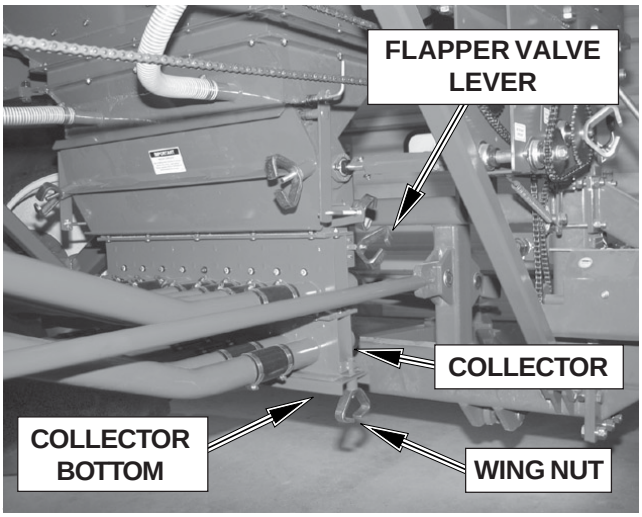
Important

At no time should corrosive fertilizer or similar materials be allowed to remain in the tank or metering body cavity.







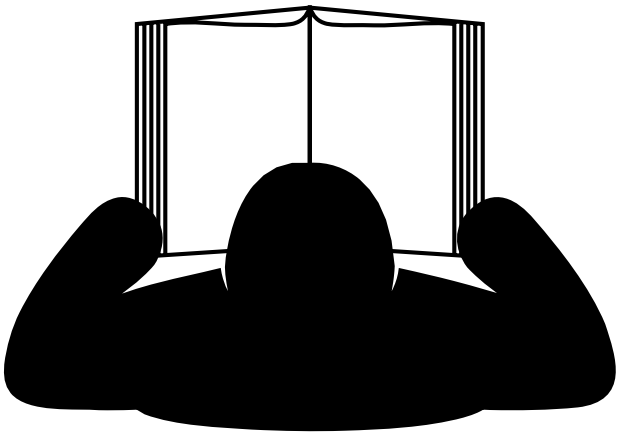


Double Shoot Shown

Removing From Storage

General

- Review Operator's Manual.
- Check tire pressure (Refer to Tire Pressure List).
- Clean machine thoroughly.
- Tighten lid latches.
- Lubricate and install chains.
- Spray internal parts of the metering body with silicone lubricant or WD-40 or penetrating oil to loosen any corrosion buildup.
- Check for leaks (Refer to Maintenance Section).
- Lubricate grease fittings (Refer to Lubricating Section).
- Tighten all bolts to proper specifications (Refer to Bolt Torque Chart).



Monitor

Familiarize yourself with all monitor functions. Ensure all monitor *"settings"* are correctly set for the air cart/ seeding tool combination. Recognize and correct alarm conditions as indicated on the machine. See Monitor Section for more details.

Check all wire harness connections for corrosion and use a dielectric spray to clean. Inspect all sensors for proper gap. See Monitor Section for more details.

Clutch

Check friction plates for corrosion and buff with a wire wheel if necessary. Check the resistance of the clutch. See Maintenance Section for more details.

Auger

Inspect all augers used in handling the products for seeding. Run augers to clean out any debris inside auger so it does not get transferred to the tank.

Conveyor

Any conveyor that has sat idle for a season needs to go through a "break-in" period. See "Startup and Break-In" under the Operation Section.

Section 9: Troubleshooting

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Troubleshooting

Problem	Cause	Correction
General		
Delivery hoses plugged	Insufficient air flow.	Clean fan impeller blades. Clean fan intake screen. Increase fan rpm.
	Unbalanced air flow (Double Shoot)	Readjust the plenum damper.
	High Humidity.	Use moisture resistant fertilizer.
	Hose sag.	Shorten hoses or add additional supports.
	Seed boots plugged with dirt.	Clean seed boots. See *"Seed Boot Plugging"* below.
	Hose obstruction.	Remove obstruction from hose.
	Air delivery hose partly off manifold.	Reinstall hose properly on manifold.
	Kinked hoses.	Straighten hoses and properly secure them to framework.
	Obstruction in divider head.	Remove access door and clear obstruction from appropriate outlets - be sure to use appropriate screens when filling.
	Exceeding machine's delivery capabilities.	Reduce ground speed and speed up fan.
	Poorly mounted hoses.	Reroute hoses.
Hydraulic fan will not turn	Selector valve in wrong position.	Switch the selector to fan position.
	Hydraulic hoses not connected properly to tractor.	Reverse hydraulic hoses.
	Insufficient oil flow.	Perform flow test.
Fan turning too slow	Flow to hydraulic motor.	Increase flow control setting.
	Low hydraulic pressure.	Check hydraulic pressure minimum 2100 psi.
Material flowing thru system when unit is stationary and the fan running	Damaged metering wheel.	Replace metering wheel.
	Incorrect Seed Plate installed.	Adjust as required. See *"Seed Plate Settings".*

Problem	Cause	Correction
Material not being divided in distribution head	Head partially blocked.	Remove blockage and reinstall hose.
	Kinked hose running to shank.	Straighten or replace hose.
	Damaged distribution section on head.	Replace head with new one.
	Bent or damaged diffuser pipe.	Straighten or replace diffuser pipe.
	Secondary hose length.	See “Secondary Hose” in Operation Section.
	Tanks not pressurized.	Inspect lid seals. Clean pressurization hoses.
Clutch slipping	Low power supply.	Ensure good connections at the power supply. Battery voltage must be 12V.
	Metering drive torque load too high.	See Maintenance Section.
	Corroded, rusty, dirty clutch.	Clean and inspect clutch.
	Faulty clutch.	Replace clutch.
Material not being metered out	Metering clutch not engaged.	Engage switch in tractor cab.
	Metering Clutch slipping.	See *“Clutch Slipping”* above.
	Main drive chain not installed.	Install drive chain properly on Drive Sprocket.
	Drive chain or chains broken.	Install new chain. Ensure connecting link is installed correctly. Curved part of spring clip should face the direction of chain travel.
	Massive air leak in tank, resulting in material being blown up out of the metering cup.	Repair the air leak. See “Air Leaks” in Maintenance Section. See “Tank Lid Adjustment” in Maintenance Section.
	Material caked up in tank.	Remove material and completely clean out the tank.
	Excessively wet material in tank.	Remove wet material and use reasonably dry material.
	Coupler bolt sheared.	Replace with Grade 8 bolt.

Problem	Cause	Correction
Material not being accurately metered out of the metering body	Air delivery hoses loose, cracked or pulled off.	Tighten the hoses, replace cracked hoses or install hoses pulled off their respective locations.
	Metering Clutch slipping.	See *"Clutch Slipping"* on previous page.
	Inlet screen to fan blocked off.	Clean off material that is blocking the fan screen.
	Incorrect Seed Plate installed.	Install correct Seed Plate
	Seed Plate lock not adjusted correctly.	Adjust Seed Plate lock - See Maintenance Section.
	Material caked up above one or more of the metering cups.	Clean out caked up material.
	Excessively damp material in tank.	Use reasonably dry, fresh material only.
	Foreign obstruction in tank above metering wheels.	Remove obstruction, and always fill tanks through the screen.
	Caked up metering wheels on some or all of the metering cups.	Clean out the metering cups and wheels.
	Damaged metering wheels.	Replace broken metering wheels.
	Metering wheels mismatched to secondary outlet.	Install correct wheels to head. 1 3/4" wide wheel for 7 outlet head. 2" wide wheel for 8 outlet head. 2 1/4" wide wheel for 9 outlet head. 2 1/2" wide wheel for 10 outlet head. Be sure appropriate spacers are also used.
	Incorrect spacing sprocket.	Install correct sprocket on back of transmission. See Maintenance Section.
	Crank rotated wrong way when taking sample.	Crank must be rotated counter clockwise.
	Collector Valves set incorrectly on Double Shoot machines.	See Operation Section.
	Air Leak in System.	Adjust lids and doors as necessary. Replace damaged seals. See Maintenance Section.
	Meterbody pressurization hose disconnected.	Reconnect hose to meterbody/plenum.

Problem	Cause	Correction
Plugged seed boots	Backing up with openers near or in the ground.	Lift machine all the way up before backing up.
	Turning very sharp with openers near or in the ground.	Lift machine all the way up when making sharp turns.
	Lowering machine without any forward motion.	Always have forward motion when lowering machine.
	Worn openers or sweeps.	Replace openers.
	Severely bent or damaged boots.	Straighten or replace as required.
	Excessively wet conditions.	Change openers, operate when drier.
	Opener Adjustment.	See *"Opener Adjustment"* in Operation Section.

Problem	Cause	Correction
Monitor		
Monitor lights up but does not seem to work	Faulty monitor	Replace monitor.
	Completely disconnected harness.	Connect harness.
No fan display	Incorrect gap between sensor and target.	Gap should be 0.030” (0.76 mm).
	Faulty sensor.	Replace sensor.
	Broken or shorted wire.	Replace or repair harness.
No ground speed display	Sensor to magnet gap too large.	Gap should be 0.030” (0.76 mm).
	Faulty sensor.	Replace sensor.
	Broken or shorted wire.	Replace or repair harness.
No meter speed display	Sensor to magnet gap too large.	Gap should be 0.030” (0.76 mm).
	Faulty sensor.	Replace sensor.
	Broken or shorted wire.	Replace or repair harness.
No display, no back light	Switched off	Switch unit on.
	Poor power connections at the battery.	Ensure good connections.
	Battery below 8 volts.	Check battery voltage.
	Temperature below -10C or above +40C.	Operate between -10C and +40C.

Problem	Cause	Correction
Bin indicates always empty	Broken wire.	Repair wire.
	Faulty sensor.	Replace sensor.
	Wires not hooked to sensor.	Hook up correctly.
Bin indicates always full	Blocked light beam on photoelectric sensor.	Remove object blocking the beam.
	Wire shorted to ground	Repair or replace wire.
	Faulty sensor.	Replace Sensor.

Problem	Cause	Correction
Conveyor		
The conveyor is vibrating	Damage can occur to the belting, causing a noise. Damage usually is causedfrom foreign material being run through the conveyor.	It may be necessary to remove the belting for inspection.
	The belt is not tracking in the center of the conveyor.	Track the belt.
Capacity is too low	There may not be enough grain reaching the conveyor.	Make sure the intake has not bridged over, restricting flow. The belt needs to be covered to achieve maximum capacity.
	Conveyor belt is moving too slow.	Check the belt speed. Low capacity will result from speeds slower than recommended.
		Belt needs tightening.
The conveyor plugs	The conveyor may be “jamming” because too much grain is reaching the conveyor.	Decrease the amount of grain the conveyor is gathering.
	The grain may be wet.	If wet grain or other hard to move materials is being conveyed, reduce the amount of grain being fed into hopper.
	The conveyor may be jammed with foreign material.	Remove any foreign material in the conveyor.
	The discharge end may be plugged.	Unplug any plugs at the discharge end of the conveyor.
	Pulley has spun out and burned the belt in two.	Cut and resplice the belt, An additional piece of belting may be required.
		Tighten and retrack the belt.
Driveline shear bolt shears frequently.	Grain may be flowing too quickly into the hopper.	Reduce the flow rate of grain into hopper.
	The discharge of grain from the conveyor may be restricted.	Inspect conveyor intake and discharge for damage.

Problem	Cause	Correction
Cleated belt is slipping or loose.	Belt tension too low.	Tension belt to 20-23 ft. lbs. on the adjustment bolts.
	Belt is extremely dirty.	Clean traction side of belt.
Cleated belt is rubbing side of housing or cleats are coming loose or wearing.	Belt misaligned.	Align belt so its tracks center of idle and drive rollers.

Notes

Section 10:
Options Assembly

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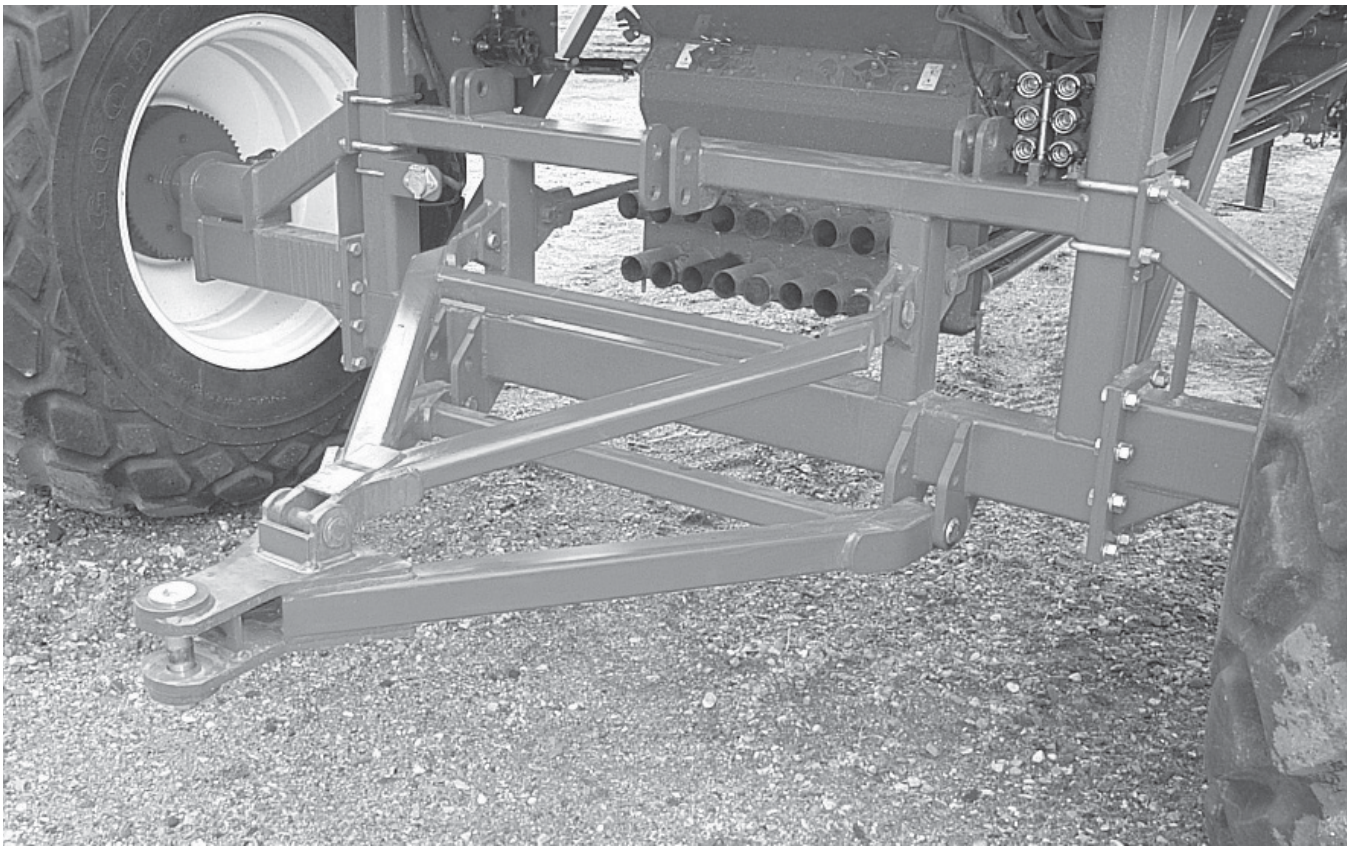
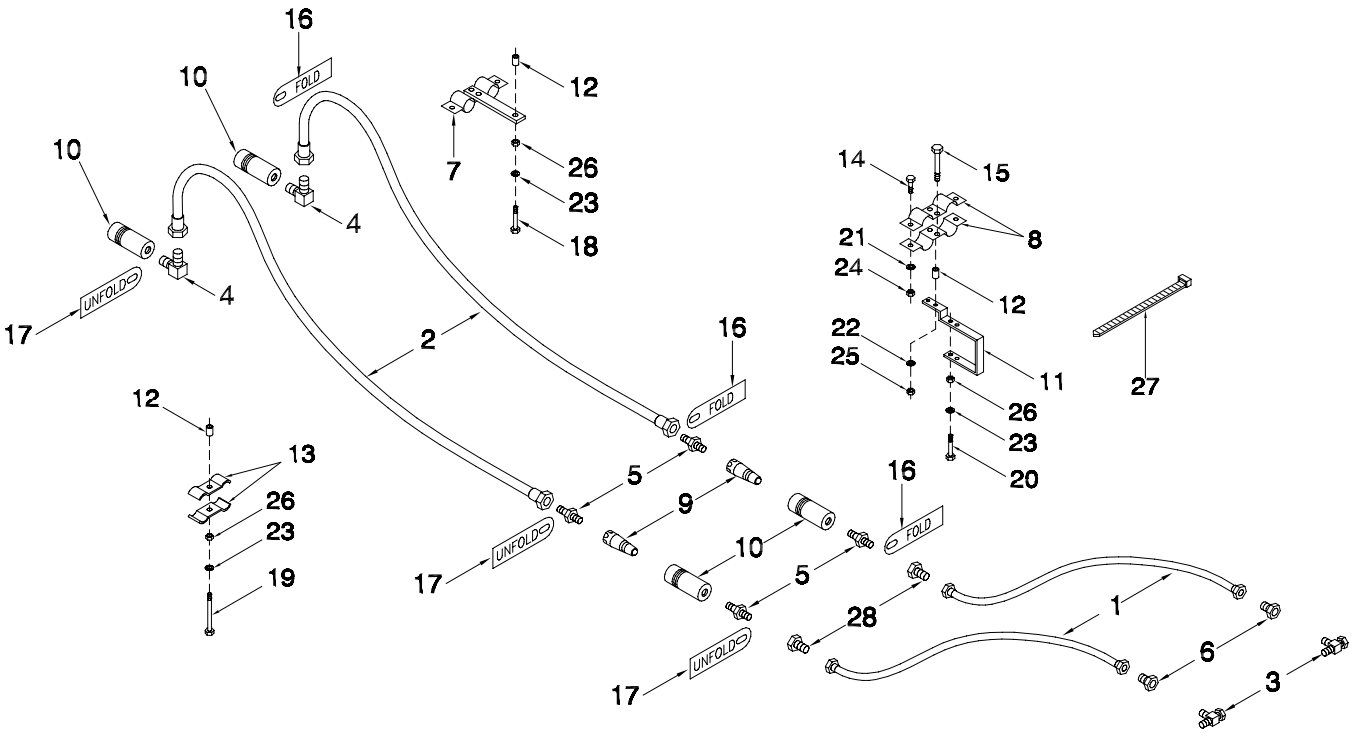
Rear Tow Hitch

- Attach the upper bracket to the air cart frame with 1 1/4” x 2 1/4” pins and 1/4” x 2 1/4” cotter pins.
- Attach the lower bracket to the air cart frame with 1 1/4” x 5 1/4” pins and 1/4” x 2 1/4” cotter pins.
- Attach the upper bracket to lower bracket with a 1 1/4” x 4 3/4” pin and 1/4” x 2 1/4” cotter pin.

Note: Maximum draft load is 15,000 lbs (6,818 kg).



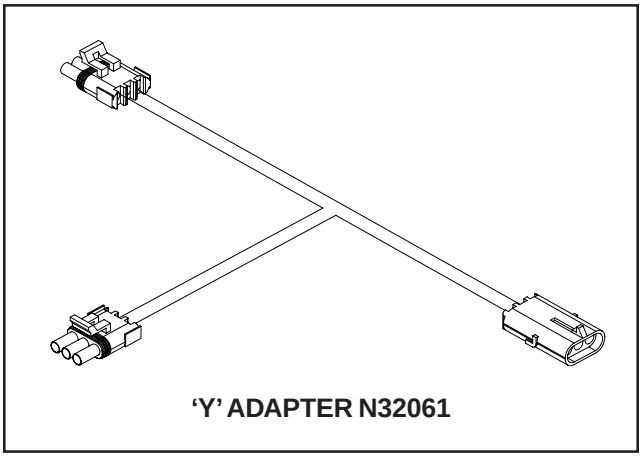


Item	Part No.	Description	Qty
1	S39503	Hyd Hose - 1/4 x 132 Lg W/9/16-18 FJIC	2
2	C31369	Hyd Hose - 1/2 x 468 W7/8 - 14 FJIC	2
3	C-4403	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC	2
4	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB	2
5	N34620	Connector - Swivel - 7/8-14 MORB x 7/8-14 FJIC	4
6	N37876	Reducer - 3/4-16 MJIC x 9/16-18 FJIC	2
7	S-1379	Pioneer Coupler Assembly	1
8	N16608	Coupler Clamp - Female Pioneer	2
9	N34498	Male Pioneer Tip - 7/8-14 FORB	2
10	N34488	Pioneer Coupler - 7/8-14 FORB	4
11	N21691	Mounting Bracket	1
12	N16257	Spacer	3
13	D-4808	Oil Line Clamp	2
14	W-469	Hex Bolt - 1/4 x 3/4	2
15	W-473	Hex Bolt - 5/16 x 1 1/2	2
16	S29960	Tag - Hose ID - Wing Lift - FOLD	3
17	S29961	Tag - Hose ID - Wing Lift - UNFOLD	3
18	D-5249	Hex Bolt - 3/8 x 3 1/4	1
19	S-1299	Hex Bolt - 3/8 x 4 1/2	1
20	C-3918	Hex Bolt - 3/8 x 5	1
21	W-521	Lockwasher - 1/4	2
22	W-522	Lockwasher - 5/16	2
23	W-523	Lockwasher - 3/8	3
24	W-512	Hex Nut - 1/4	2
25	W-513	Hex Nut - 5/16	2
26	W-514	Hex Nut - 3/8	3
27	D-4838	Tie Strap	10
28	C-4392	Reducer - 7/8-14 FJIC x 9/16-18 MJIC	1
	H38276	Kit - Hydraulic Extension (Includes All Items above) (ORDER THROUGH WHOLEGOODS)	

Remote Clutch Switch

The Remote Clutch Switch automatically disengages the primary clutch on the air cart when the seeding tool is lifted out if the ground and engages the primary clutch when the seeding unit is lowered into the ground.

Note: Final adjustment is the responsibility of the operator.



'Y' ADAPTER N32061

Tow Behind

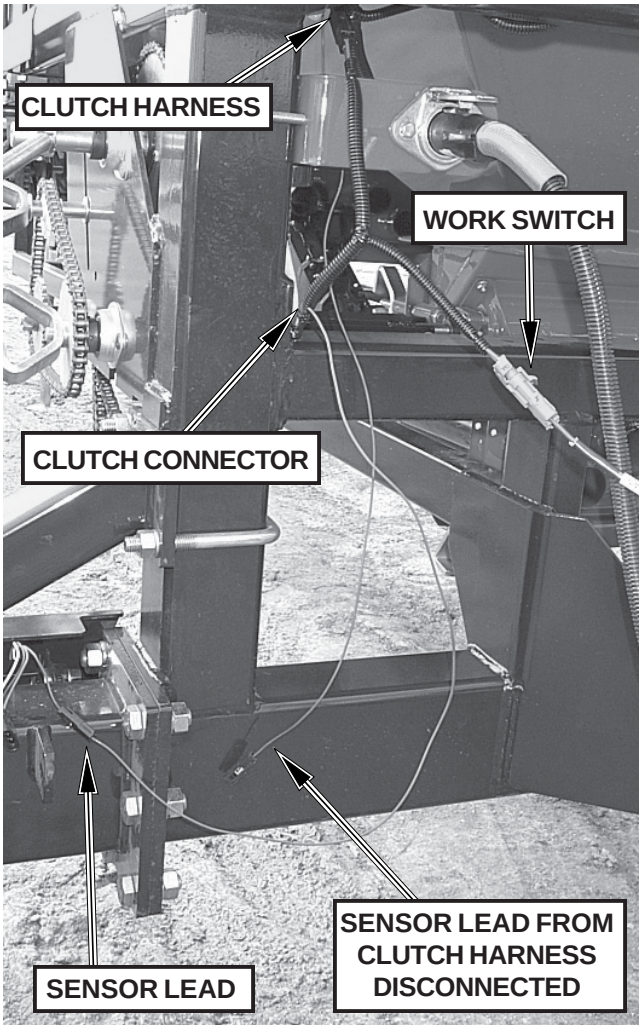
- Plug N32061 'Y' adaptor into air cart clutch harness at 4 pin connector located at the rear of the seeding tool.
- Route N16893 extension wire across main frame to gauge wheel.
- Connect switch harness to extension wire.

See **Assembly Instructions** that come with the switch kit for specific machines.

Tow Between

- Disconnect clutch from clutch harness.
- Disconnect the sensor lead coming off the ground speed sensor from the clutch harness.
- Plug N32483 'Y' adaptor into clutch harness and at the 2 pin connector located at the clutch.
- Attach the single wire plug from "Y" adaptor to the sensor lead coming off the ground speed sensor.
- Attach N32457 extension wire to 'Y' adaptor.
- Route N32457 extension wire through hitch following the hydraulic hoses and across mainframe to switch location.
- Connect switch harness to extension wire.

See **Assembly Instructions** that come with the switch kit for specific machines.

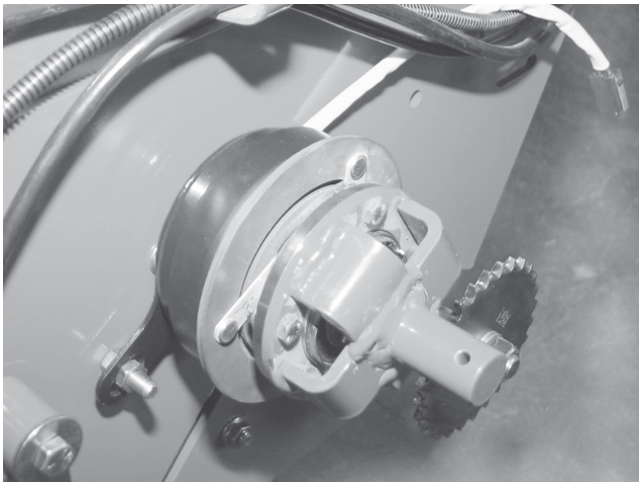


Second Clutch

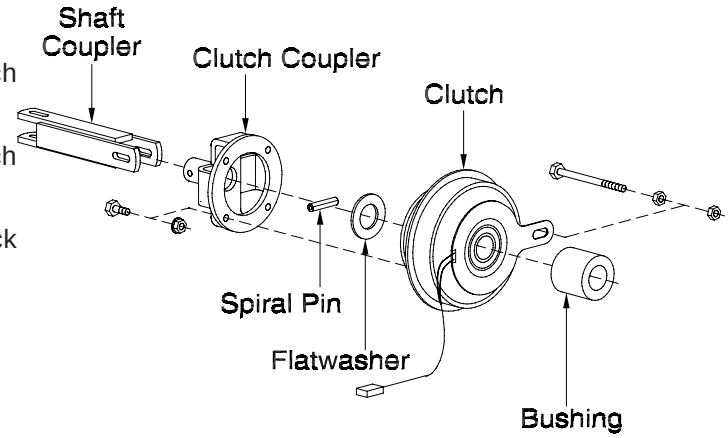
- Remove the metering shaft coupler from the rear metering shaft.
- Shaft bearing must be mounted to inside surface of transmission. If not, remove shaft bearing and place to inside surface of transmission.
- Mount coupler to the clutch using 1/4” x 3/4” bolts.
- Install the clutch and coupler to the transmission output shaft with a 1/4” x 1 1/2” spiral pin on one side of the clutch and bushing against shaft bearing on the other side.

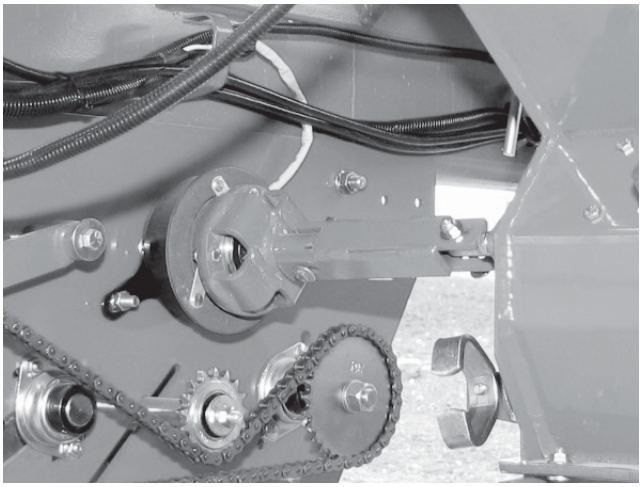
Note: Install extra flatwashers as required to eliminate excess clearance between clutch components.

- Install the short metering shaft coupler.
- Install the 3/8” x 1” bolt into the hole in the rear transmission plate.
- Run the cable down the left hand Air Seeder hitch pole.
- Run the extension cable along the left hand hitch pole of the seeding tool.
- Connect cable to the auxiliary clutch switch quick coupler.

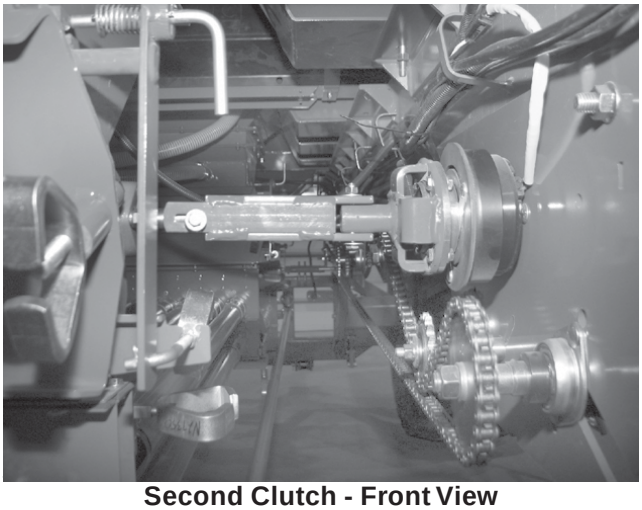


Second Clutch





Second Clutch - Rear View



Second Clutch - Front View

Full Bin Indicator

Remove bolt and washer from tank.

Install wire harness #27 through hole and place groument #28 in the hole around the harness.

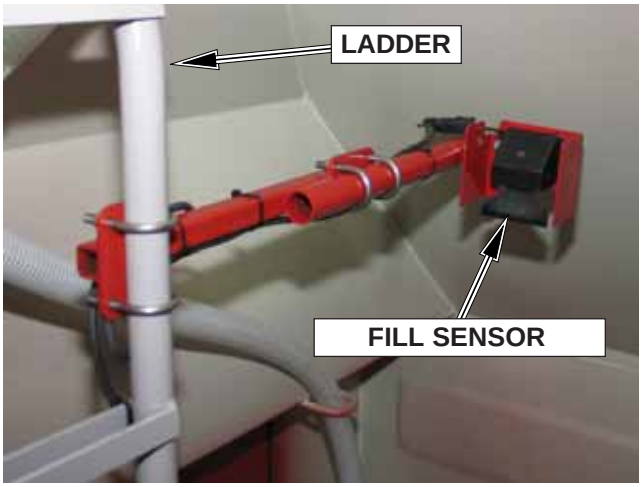
Attach Fill Sensor Bracket to ladder inside of tank.

Position Fill Sensor approximately 16” (40 cm) from the top of the tank.

Adjust bracket length to locate sensor 1” (2.5 cm) from tank wall.

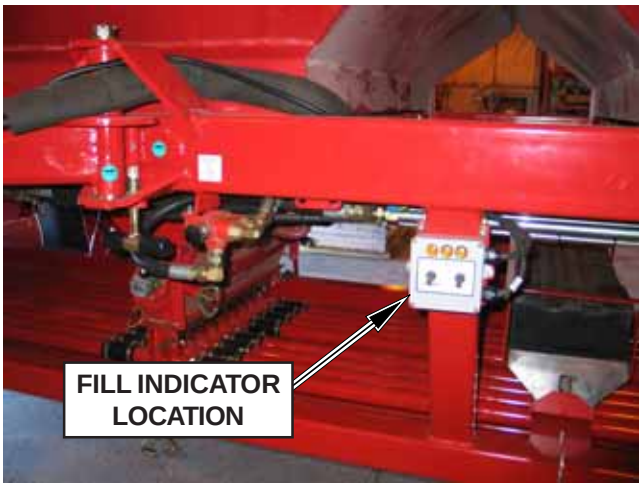
Final positioning of sensor is the responsibility of the operator.

Remove washer and bolt



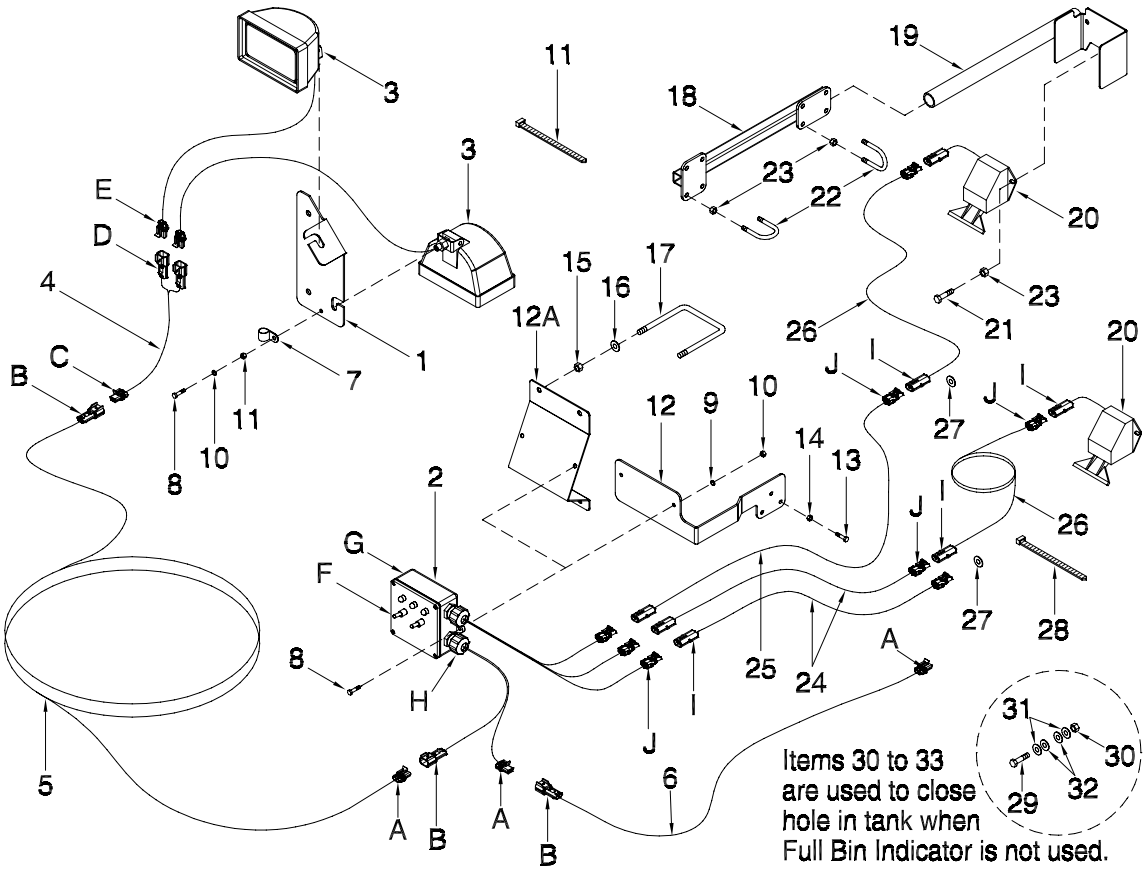
Fill Sensor - Optional

Fill Indicator



8435 and 8630 Fill Indicator Location

Lighting
Full Bin Indicator & Work Lights



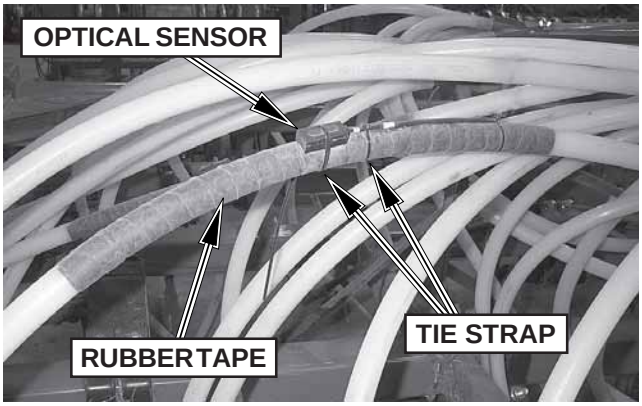
Item	Part No.	Description	Qty
1	N34675	Bracket - Auger Light	1
2	N40540	Switch Box	1
3	N34683	Work Light Assembly	2
4	N34682	Cable - Two Light Adapter	1
5	N34681	Cable - Auger Light	1
6	N34678	Cable - Power Supply	1
7	N34713	Clamp	1
8	W-1552	Hex Bolt - 1/4 X 1	3
9	W-521	Lockwasher - 1/4	3
10	W-512	Hex Nut - 1/4	3
11	N34715	Tie Strap - 5.6 Lg	17
11A	D-4838	Tie Strap - 14 1/2 Lg	5
12	N37562	Switchbox Mounting Bracket (8370XL ONLY)	1
12A	N45055	Switchbox Mounting Bracket (8435XL & 8630XL ONLY)	1
13	W-469	Hex Bolt - 1/4 x 3/4 (8370XL ONLY)	3
14	D-5277	Locknut - 1/4 Flange (8370XL ONLY)	3
15	M-3388	Locknut - 3/8 (8435XL & 8630XL ONLY)	4
16	D-5489	Flatwasher - 3/8 (8435XL & 8630XL ONLY)	4
17	N15098	U-Bolt - 3/8 x 4 x 5 (8435XL & 8630XL ONLY)	2
		Following Item Quantities are listed per Tank	
18	N42143	Bracket - Ladder Mount	1
19	N42145	Switch Bracket	1
20	N42090	Level Sensor	1
21	N15112	Hex Bolt - 5/16 x 3/4 stainless	2
22	N42091	U-Bolt - 5/16 x 2 1/4 stainless	4
23	N42098	Locknut - 5/16 stainless	10
24	N37014	Cable - 5 ft (Used in Tank 1 and Tank 2) (Front and Middle Tank)	1
25	N37016	Cable - 10 ft (Used in Tank 3) (Rear Tank)	1
26	N42089	Cable - 11 ft (Used in each Tank)	1
27	N42092	Grommet	1
28	N34715	Tie Strap - 5.6 Lg	10
29	N36597	Hex Bolt -1/4 x 3/4 stainless	1
30	N36143	Nut - Nylon - 1/4 Flange	1
31	S-4747	Washer - 0.281 ID x 1.75OD x 14GA	2
32	N42198	Seal - Full Bin Hole Washer	2

Optical Blockage System

There are two options for mounting Blockage Modules and Optical Sensors.

Option 'A' - Full System

- **All** Secondary Hoses have an Optical Sensor.
- One Blockage Module #N37011 mounted for each divider head on seeding tool (12 Modules Maximum).
- Main lead wire #N34795 (30 ft).
- 'Y' wire #N34791 for each additional module **as required.**
- Extension wire for each additional module **as required.** Extension wire lengths available are N34792 (5 ft), N34793 (10 ft), N34794 (20 ft), N34795 (30 ft).
- Optical Sensor Kits #N38652 as required.
- Optical Sensor extension cables as required. Optical extension cable lengths available are N37014 (5 ft), N37016 (10 ft), N37018 (20 ft), N37020 (30 ft).



Optical Sensor Installation

Option 'B' - Partial System

- **Select** Secondary Hoses have a Optical Sensor.
- One Blockage Module #N37011 mounted for each set of 16 optical sensors. (12 Modules Maximum)
- Main lead wire #N34795 (30 ft).
- 'Y' cable #N34791 for each additional module **as required.**
- Extension wire for each additional module **as required.** Extension wire lengths available are N34792 (5 ft), N34793 (10 ft), N34794 (20 ft), N34795 (30 ft).
- Optical Sensor Kits #N38652 **- as required (See Charts).**
- Optical Sensor extension cables as required. Optical extension cable lengths available are N37014 (5 ft), N37016 (10 ft), N37018 (20 ft), N37020 (30 ft).

Optical Blockage System - Continued

Option 'B' - One Sensor per Head - Secondary Hoses

One Optical Sensor Per Head - Secondary Hoses					
Machine	Sensor Extension Cables Required				Modules Req'd N37011
	5 foot N37014	10 foot N37016	20 foot N37018	30 foot N37020	
Maxim II Air Drill 3 frame models					
- 3 heads	0	1	0	2	1
- 4 heads	0	0	2	2	1
- 5 heads	0	1	2	2	1
- 6 heads	0	0	4	2	1
- 7 heads	0	1	2	4	1
- 8 heads	0	2	2	4	1
Maxim II Air Drill 5 frame models					
- 6 heads	0	0	2	6	1
- 7 heads	0	0	3	6	1
- 8 heads (49 ft)	0	0	4	6	1
- 8 heads (55 & 60ft)	0	0	4	6	1
- 9 heads (55 & 60ft)	0	0	5	6	1
Concept 2000 3 frame models					
- 3 heads	0	1	2	0	1
- 4 heads	0	2	2	0	1
- 5 heads (29 ft)	0	1	2	2	1
- 5 heads (32 & 38 ft)	0	1	2	2	1
- 6 heads	0	2	2	2	1
- 7 heads	0	2	3	2	1
Concept 2000 5 frame models					
- 5 heads	0	1	1	3	1
- 6 heads	0	2	0	4	1
- 7 heads	2	1	2	4	1
- 8 heads	0	2	2	4	1
- 9 heads	0	2	3	4	1

Optical Blockage System - Continued

Option 'B' - Two Sensors per Head - Secondary Hoses

Two Optical Sensor Per Head - Secondary Hoses					
Machine	Sensor Extension Cables Required				Modules Req'd N37011
	5 foot N37014	10 foot N37016	20 foot N37018	30 foot N37020	
Maxim II Air Drill 3 frame models					
- 3 heads	0	2	0	4	1
- 4 heads	0	0	4	4	1
- 5 heads	0	2	4	4	1
- 6 heads	0	0	8	4	1
- 7 heads	0	2	4	8	1
- 8 heads	0	4	4	8	1
Maxim II Air Drill 5 frame models					
- 6 heads	0	0	4	12	1
- 7 heads	0	0	6	12	1
- 8 heads (49 ft)	0	0	8	12	1
- 8 heads (55 & 60ft)	0	0	8	12	1
- 9 heads (55 & 60ft)	0	0	10	12	2
Concept 2000 3 frame models					
- 3 heads	0	2	4	0	1
- 4 heads	0	4	4	0	1
- 5 heads (29 ft)	0	2	4	4	1
- 5 heads (32 & 38 ft)	0	2	4	4	1
- 6 heads	0	4	4	4	1
- 7 heads	0	4	6	4	1
Concept 2000 5 frame models					
- 5 heads	0	2	2	6	1
- 6 heads	0	4	0	8	1
- 7 heads	4	2	4	8	1
- 8 heads	0	4	4	8	1
- 9 heads	0	4	6	8	2

Optical Blockage System - Continued

Option 'B' - Three Sensors per Head - Secondary Hoses

Three Optical Sensor Per Head - Secondary Hoses					
Machine	Sensor Extension Cables Required				Modules Req'd N37011
	5 foot N37014	10 foot N37016	20 foot N37018	30 foot N37020	
Maxim II Air Drill 3 frame models					
- 3 heads	0	3	0	6	1
- 4 heads	0	0	6	6	1
- 5 heads	0	6	6	6	1
- 6 heads	0	0	12	6	2
- 7 heads	0	3	6	12	2
- 8 heads	0	6	6	12	2
Maxim II Air Drill 5 frame models					
- 6 heads	0	0	6	18	2
- 7 heads	0	0	9	18	2
- 8 heads (49 ft)	0	0	12	18	2
- 8 heads (55 & 60ft)	0	0	12	18	2
- 9 heads (55 & 60ft)	0	0	15	18	2
Concept 2000 3 frame models					
- 3 heads	0	3	6	0	1
- 4 heads	0	6	6	0	1
- 5 heads (29 ft)	0	3	6	6	1
- 5 heads (32 & 38 ft)	0	3	6	6	1
- 6 heads	0	6	6	6	2
- 7 heads	0	6	9	6	2
Concept 2000 5 frame models					
- 5 heads	0	3	3	9	1
- 6 heads	0	6	0	12	2
- 7 heads	6	3	6	12	2
- 8 heads	0	6	6	12	2
- 9 heads	0	6	9	12	2

Optical Blockage System - Continued

Option 'B' - Four Sensors per Head - Secondary Hoses

Four Optical Sensor Per Head - Secondary Hoses					
Machine	Sensor Extension Cables Required				Modules Req'd N37011
	5 foot N37014	10 foot N37016	20 foot N37018	30 foot N37020	
Maxim II Air Drill 3 frame models					
- 3 heads	0	4	0	8	1
- 4 heads	0	0	8	8	1
- 5 heads	0	4	8	8	2
- 6 heads	0	0	16	8	2
- 7 heads	0	4	8	16	2
- 8 heads	0	8	8	16	2
Maxim II Air Drill 5 frame models					
- 6 heads	0	0	8	24	2
- 7 heads	0	0	12	24	2
- 8 heads (49 ft)	0	0	16	24	2
- 8 heads (55 & 60ft)	0	0	16	24	2
- 9 heads (55 & 60ft)	0	0	20	24	3
Concept 2000 3 frame models					
- 3 heads	0	4	8	0	1
- 4 heads	0	8	8	0	1
- 5 heads (29 ft)	0	4	8	8	2
- 5 heads (32 & 38 ft)	0	4	8	8	2
- 6 heads	0	8	8	8	2
- 7 heads	0	8	12	8	2
Concept 2000 5 frame models					
- 5 heads	0	4	4	12	2
- 6 heads	0	8	0	16	2
- 7 heads	8	4	8	16	2
- 8 heads	0	8	8	16	2
- 9 heads	0	8	12	16	3

Optical Blockage System - Continued

Installation Procedure

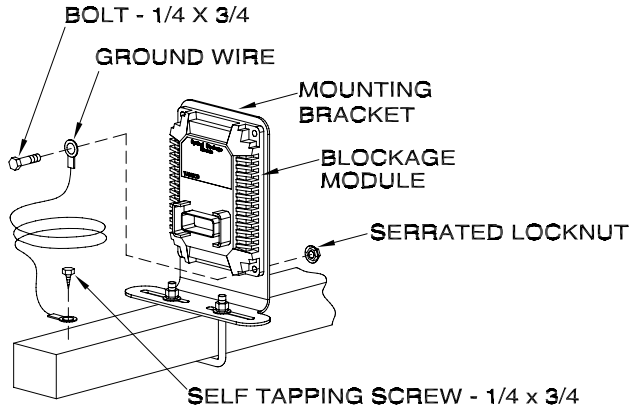
1. Module should be mounted horizontally as shown.
2. Module should be mounted on the seeding tool only.
3. The module must be grounded to seeding tool frame. Attach ground wire provided (or 10 GA wire as required) to the mounting plate of module and to seeding tool frame for a good ground.

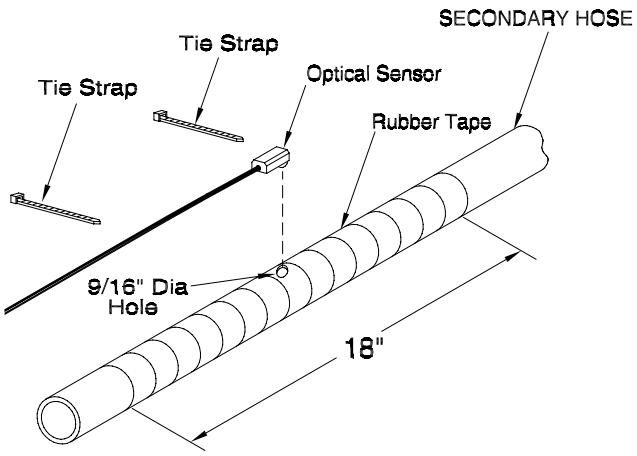
Note: A good ground is essential. Remove paint from any ground contacts.

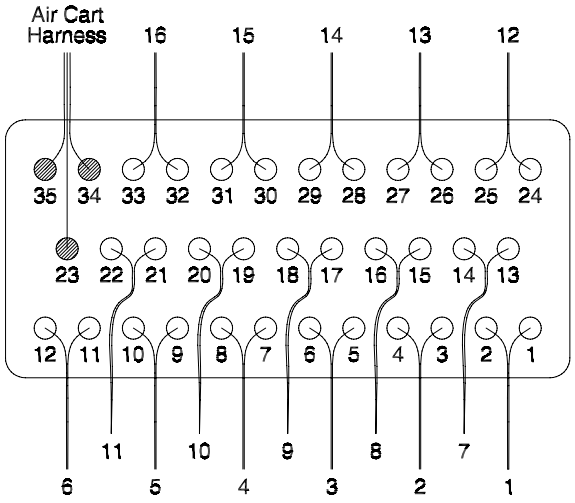
4. On a straight section of the secondary hose, wrap rubber tape for a length of 18".
5. Drill a 9/16" diameter hole through one side of secondary hose at mid point of taped section.
6. Ensure hole is clean of debris.

Note: The sensors should be numbered and should be placed in an orderly fashion in the seed tubes, then connected sequentially to the blockage module (this will make it easier to identify blocked runs).

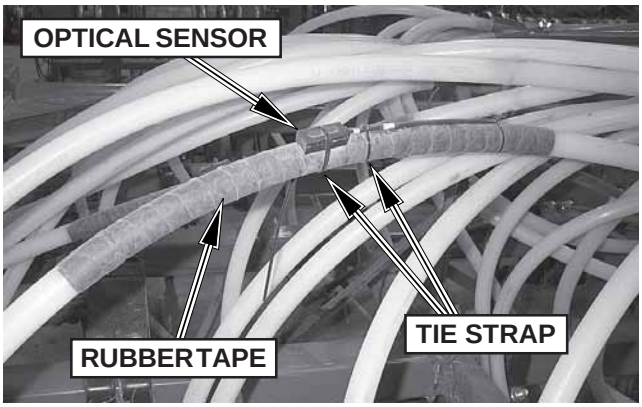
7. Secure the Optical Sensor and wire lead to hose with two tie straps.
8. Disconnect Blockage System wire harness from air cart wire harness when unhooking air cart from seeding tool.





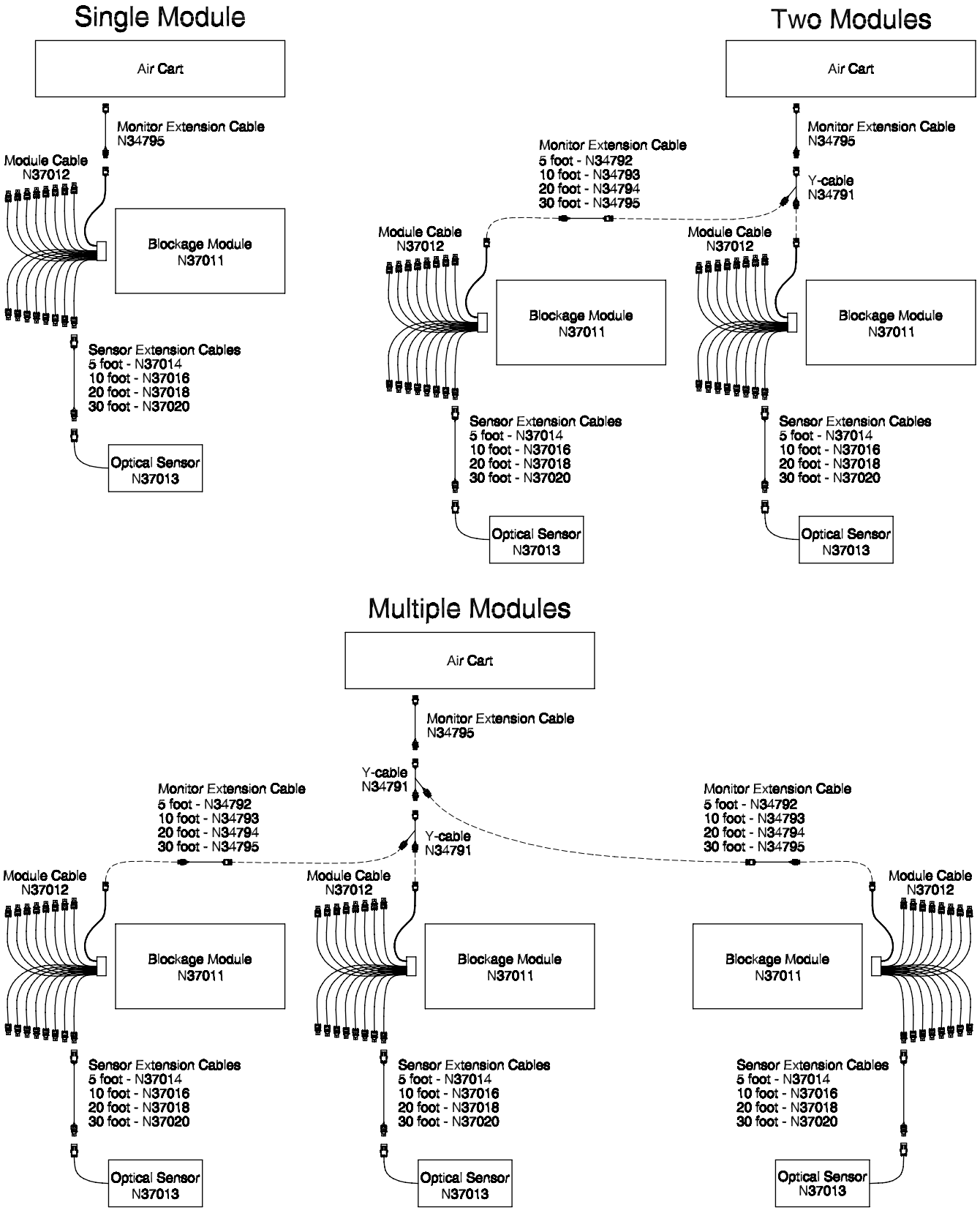


Sensor Arrangement on Module Cable

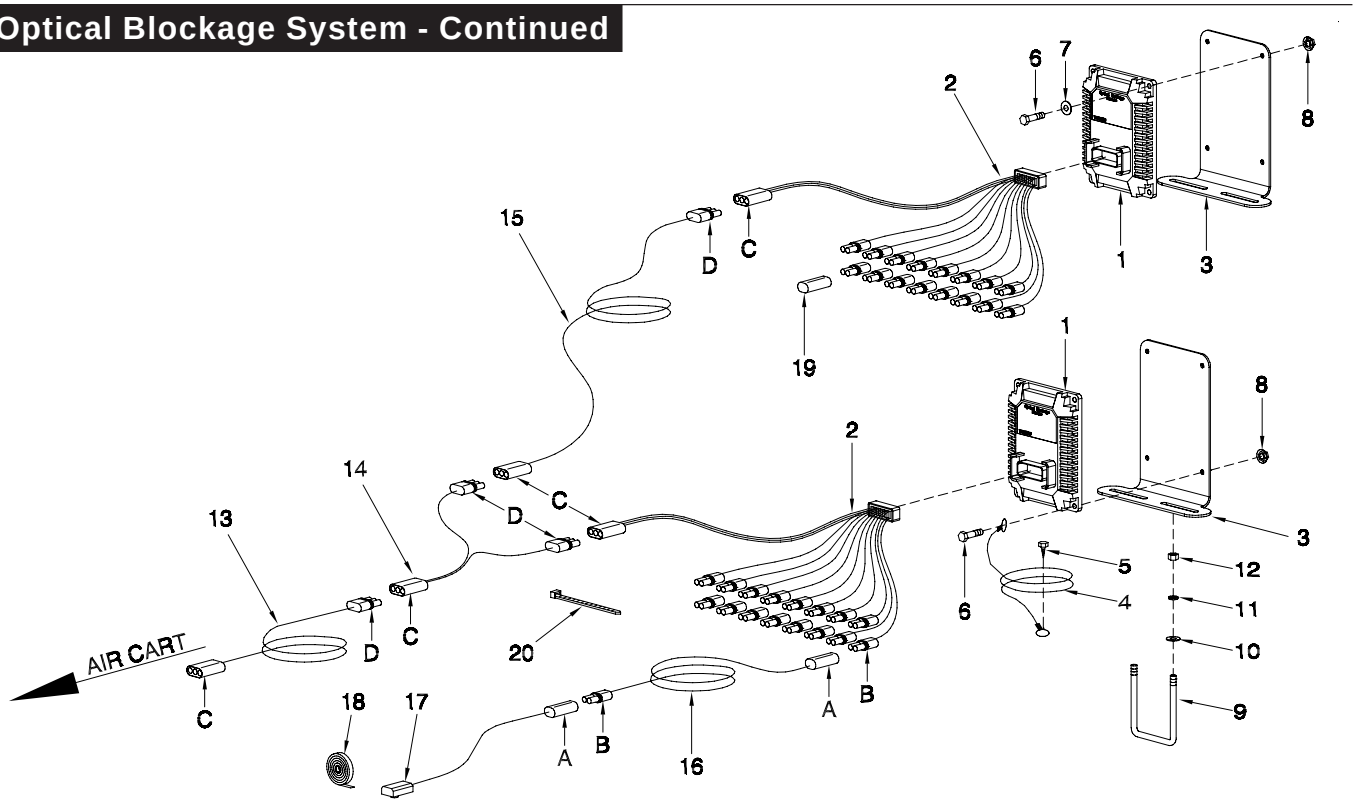


Optical Sensor Installation

Optical Blockage System - Continued



Optical Blockage System - Continued



Item	Part No.	Description	Qty
1	N34989	Optical Module - Blockage	As req
2	N37012	Module Cable (Qty per Blockage Module)	1
3	N44013	Bracket - Mount (Qty per Blockage Module)	1
4	N31049	Wire - Ground - Blockage Module (Qty per Blockage Module)	1
5	N16698	Screw - 1/4 x 3/4 Self Tapping (Qty per Blockage Module)	1
6	W-1552	Hex Bolt - 1/4 x 1 Lg (Qty per Blockage Module)	4
7	S-1198	Flatwasher- 1/4 (Qty per Blockage Module)	3
8	D-5277	Serrated Locknut - 1/4 (Qty per Blockage Module)	4
9	N15098	U-Bolt - 3/8 x 4 x 5 (Qty per Blockage Module)	1
	N36148	U-Bolt - 3/8 x 3 x 4 (Optional Qty per Blockage Module)	1
	D12714	U-Bolt - 3/8 x 2 x 2 3/4 (Optional Qty per Blockage Module)	1
	N34024	U-Bolt - 3/8 x 2 x 6 (Optional Qty per Blockage Module)	1
	N31209	U-Bolt - 3/8 x 7 x 8 (Optional Qty per Blockage Module)	1
10	D-5489	Flatwasher - 3/8 (Qty per Blockage Module)	2
11	W-523	Lockwasher - 3/8 (Qty per Blockage Module)	2
12	W-514	Hex Nut - 3/8 (Qty per Blockage Module)	2
13	N34795	Wire - Blockage Module (Required for 1st Module ONLY)	1
14	N34791	Y-Cable (Required for each additional Module ONLY)	1
15	N34792	Extension Cable - 5 ft Lg	As req
	N34793	Extension Cable - 10 ft Lg	As req
	N34794	Extension Cable - 20 ft Lg	As req
	N34795	Extension Cable - 30 ft Lg	As req
16	N37014	Optical Sensor Extension Cable - 5 ft Lg	As req
	N37016	Optical Sensor Extension Cable - 10 ft Lg	As req
	N37018	Optical Sensor Extension Cable - 20 ft Lg	As req
	N37020	Optical Sensor Extension Cable - 30 ft Lg	As req
17	N37013	Optical Sensor	As req
18	N34841	Rubber Tape - 30 ft roll (will do 8 sensors)	As req
19	N29334	Weather Pak Seal Connector - 2 Pin	As req
20	N34715	Nylon Tie Strap - 5.6 Lg (Qty per Pin Sensor)	2
	D-4951	Nylon Tie Strap - 7.375 Lg	18
	S13336	Nylon Tie Strap - 24 Lg	20

Notes

Section 11: Metric

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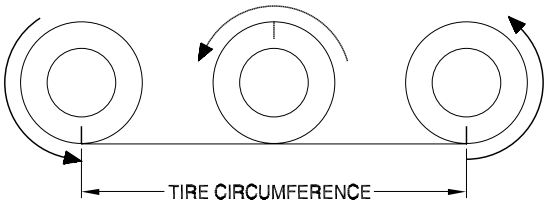
Calibration Formulas - Metric 11-2
Rate Charts - Metric 11-3
Seed Rate Chart 11-3
Slow Speed Seed Rate Chart 11-4
Fertilizer Rate Chart 11-5

Rate Calibration - Metric

- Ensure tires are at correct pressure.
- Determine Tire Circumference (Tc) as follows:
  - Check under normal field conditions with tanks half full.
  - Mark tire and starting point.
  - Drive air cart 10 revolutions of tire in a straight line.
  - Mark ending point.
  - Measure distance from starting point to ending point and divide by 10 to get the rolling circumference of the tire (Tc).



- Calculate the number of rotations (R) of the calibration crank for 1/10 Hectare. Record value below for future reference.
- Calculate required tire sprocket size (Ts) and to ensure correct sprockets are installed on the Air Cart. Record value below for future reference.

Note: Due to ratios the value may not be a whole number and should be rounded to nearest value.

- Calculate the monitor PP400 setting. Record value below for future reference. Change monitor to new PP400 value as outlined under *"Changing Monitor Settings"* under Monitor Section.

Example:

For a 8370 with 800/65 R32 Tires and a 51ft (15.54 m) wide seeding tool (W) with:

The measured Tire Circumference (Tc) was 5.375 meters.

For 32" Rim

Crank Rotations (R) = (1574/W)/Tc
= (1574/15.54)/5.375
= 18.84

Monitor PP400 = 2048.256/Tc
= 2048.256/5.375
= 381

Tire Specifications

Tire	Style	Rating	Pressure			
			8240 8300 BH 8336 BH	8300 BT 8336 BT 8370 8425	BH 8435 8630 8650	BT 8435 8630 8650
21.5 x 16.1	Soft Trac	10 ply	193.1 kPa	-	-	-
21.5 x 16.1	Lug	12 ply	165.5 kPa	-	-	-
560/65 D24	Soft Trac	LI 140	131 kPa	165.5 kPa	-	-
500/70 R24	Lug	LI 157	137.9 kPa	172.4 kPa	-	-
23.1 x 26	AWT	12 ply	165.5 kPa	-	-	-
23.1 x 26	Rice	10 ply	193.1 kPa	-	-	-
28LR26	Lug	165 A8	-	-	124.1 kPa	-
480/70R30 Quad Steer	Lug	LI 152	179.3 kPa	179.3 kPa	-	-
30.5 x 32	AWT	12 ply	137.9 kPa	165.5 kPa	-	-
800/65 R32	Lug	LI 172	103.4 kPa	137.9 kPa	-	-
800/65 R32 Dual Wheels	Lug	LI 172	-	-	-	137.9 kPa
900/60 R32	Lug	176 A8	117.2 kPa	117.2 kPa	179.3 kPa	-
520/85 R38 Dual Wheels	Lug	155 A8	-	-	137.9 kPa	-

*BH - Tow Behind only *BT - Tow Between only

Calibration Formulas - Metric

Rotations of Crank for 1/10 Hectare:

For 26" Rim = (1200/W)/Tc
For 32" Rim = (1575/W)/Tc
For 38" Rim = (1575/W)/Tc **R** = _____

Tire Sprocket Size:

For 26" Rim = 110.744/Tc
For 32" Rim = 152.196/Tc
For 38" Rim = 152.196/Tc **Ts** = _____

Monitor PP400 Setting:

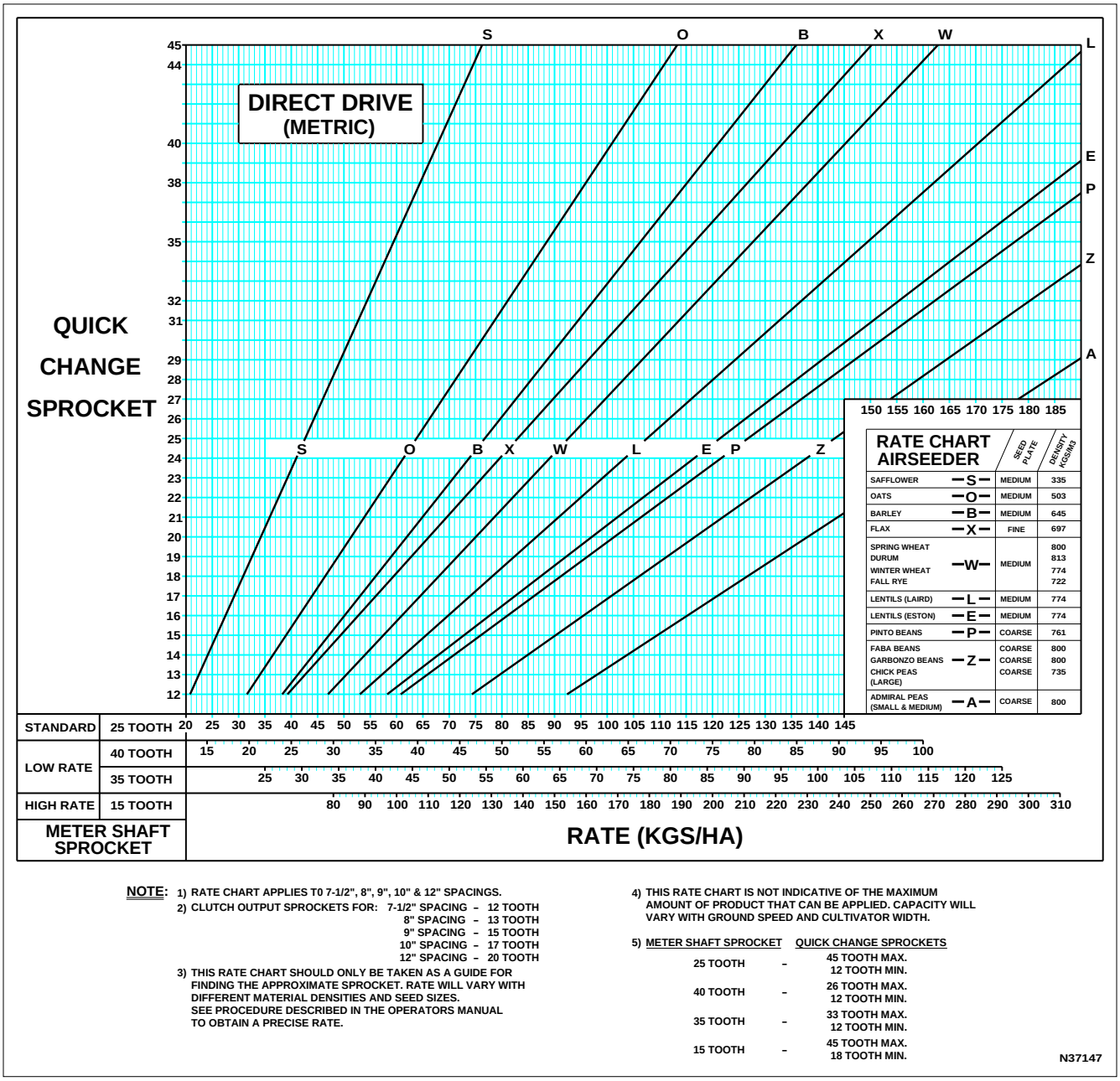
For 26" Rim = 1428.5976/Tc
For 32" Rim = 2048.256/Tc
For 38" Rim = 2048.256/Tc **PP400 =** _____

Tc = Tire Circumference measured in meters

W = Working Width measured in meters

Rate Charts - Metric

Seed Rate Chart



NOTE:

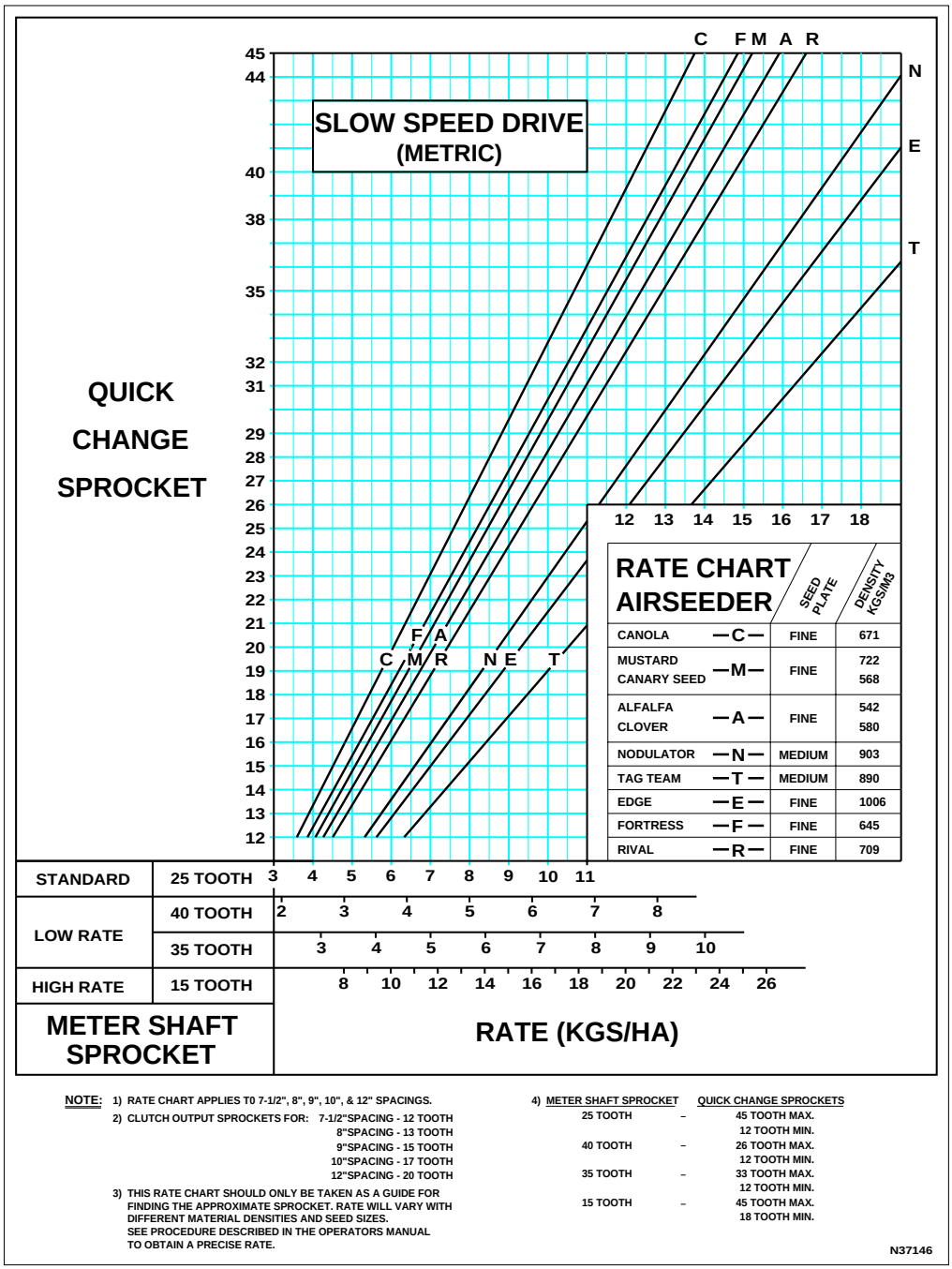
1) RATE CHART APPLIES T0 7-1/2", 8", 9", 10" & 12" SPACINGS.
2) CLUTCH OUTPUT SPROCKETS FOR: 7-1/2" SPACING – 12 TOOTH
   8" SPACING – 13 TOOTH
   9" SPACING – 15 TOOTH
   10" SPACING – 17 TOOTH
   12" SPACING – 20 TOOTH
3) THIS RATE CHART SHOULD ONLY BE TAKEN AS A GUIDE FOR FINDING THE APPROXIMATE SPROCKET. RATE WILL VARY WITH DIFFERENT MATERIAL DENSITIES AND SEED SIZES. SEE PROCEDURE DESCRIBED IN THE OPERATORS MANUAL TO OBTAIN A PRECISE RATE.
4) THIS RATE CHART IS NOT INDICATIVE OF THE MAXIMUM AMOUNT OF PRODUCT THAT CAN BE APPLIED. CAPACITY WILL VARY WITH GROUND SPEED AND CULTIVATOR WIDTH.
5) METER SHAFT SPROCKET – QUICK CHANGE SPROCKETS

METER SHAFT SPROCKET		QUICK CHANGE SPROCKETS
25 TOOTH	–	45 TOOTH MAX. 12 TOOTH MIN.
40 TOOTH	–	26 TOOTH MAX. 12 TOOTH MIN.
35 TOOTH	–	33 TOOTH MAX. 12 TOOTH MIN.
15 TOOTH	–	45 TOOTH MAX. 18 TOOTH MIN.

N37147

Rate Charts - Continued

Slow Speed Seed Rate Chart



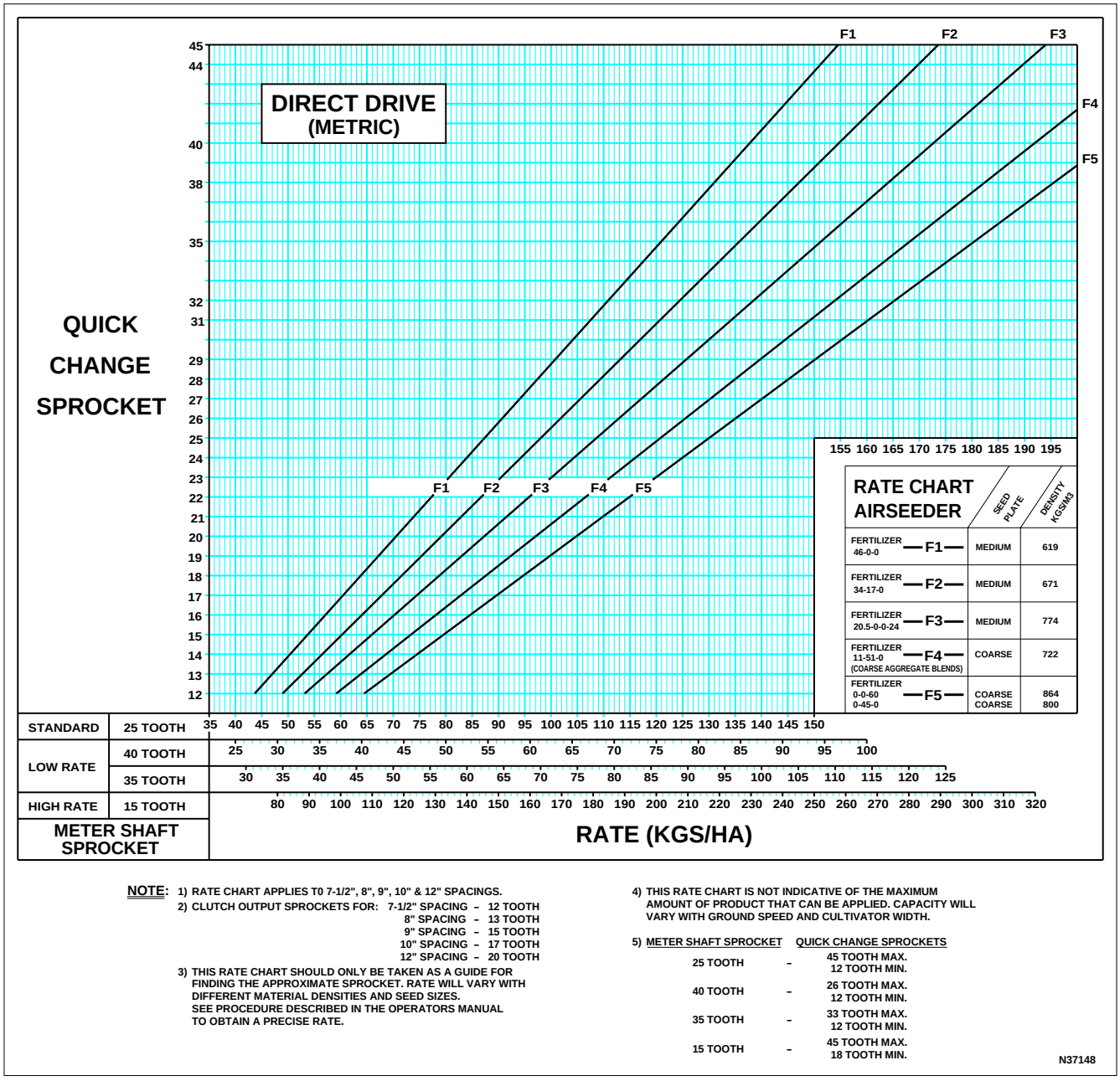
NOTE:
1) RATE CHART APPLIES T0 7-1/2", 8", 9", 10", & 12" SPACINGS.
2) CLUTCH OUTPUT SPROCKETS FOR: 7-1/2"SPACING - 12 TOOTH
8"SPACING - 13 TOOTH
9"SPACING - 15 TOOTH
10"SPACING - 17 TOOTH
12"SPACING - 20 TOOTH
3) THIS RATE CHART SHOULD ONLY BE TAKEN AS A GUIDE FOR FINDING THE APPROXIMATE SPROCKET. RATE WILL VARY WITH DIFFERENT MATERIAL DENSITIES AND SEED SIZES. SEE PROCEDURE DESCRIBED IN THE OPERATORS MANUAL TO OBTAIN A PRECISE RATE.
4)

METER SHAFT SPROCKET		QUICK CHANGE SPROCKETS
25 TOOTH	–	45 TOOTH MAX. 12 TOOTH MIN.
40 TOOTH	–	26 TOOTH MAX. 12 TOOTH MIN.
35 TOOTH	–	33 TOOTH MAX. 12 TOOTH MIN.
15 TOOTH	–	45 TOOTH MAX. 18 TOOTH MIN.

N37146

Rate Charts - Continued

Fertilizer Rate Chart



NOTE:

1) RATE CHART APPLIES T0 7-1/2", 8", 9", 10" & 12" SPACINGS.
2) CLUTCH OUTPUT SPROCKETS FOR: 7-1/2" SPACING – 12 TOOTH
   8" SPACING – 13 TOOTH
   9" SPACING – 15 TOOTH
   10" SPACING – 17 TOOTH
   12" SPACING – 20 TOOTH
3) THIS RATE CHART SHOULD ONLY BE TAKEN AS A GUIDE FOR FINDING THE APPROXIMATE SPROCKET. RATE WILL VARY WITH DIFFERENT MATERIAL DENSITIES AND SEED SIZES. SEE PROCEDURE DESCRIBED IN THE OPERATORS MANUAL TO OBTAIN A PRECISE RATE.
4) THIS RATE CHART IS NOT INDICATIVE OF THE MAXIMUM AMOUNT OF PRODUCT THAT CAN BE APPLIED. CAPACITY WILL VARY WITH GROUND SPEED AND CULTIVATOR WIDTH.
5)

METER SHAFT SPROCKET		QUICK CHANGE SPROCKETS
25 TOOTH	–	45 TOOTH MAX. 12 TOOTH MIN.
40 TOOTH	–	26 TOOTH MAX. 12 TOOTH MIN.
35 TOOTH	–	33 TOOTH MAX. 12 TOOTH MIN.
15 TOOTH	–	45 TOOTH MAX. 18 TOOTH MIN.

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Notes

Section 12: Calibration Tables

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Imperial Crank Calibration Table

8240 Tow Between and Tow Behind - Standard Tires
8300 & 8336 Tow Behind - Standard Tires

Calibration table based on 1/10 of an acre
W = machine width (feet)
F = Optional Acre Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 acre = 348.5/W for 8336 with 23.1 x 26 AWT Tires
for 1/10 acre = 316.8/W for 8336 with 23.1 x 26 Rice Tires

D = Distance required for 1/10 Acre (feet) = 4356/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D \times 12}{\text{Tire Circumference}} \right) \times \frac{48}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart

IMPERIAL CRANK CALIBRATION TABLE

Width	Air Cart Model				Distance	Width	Air Cart Model				Distance
	8240 Tow Between						**8240 Tow Between**				
	8240, 8300 & 8336 Tow Behind						**8240, 8300 & 8336 Tow Behind**				
[W]	AWT Tire 23.1 x 26 12 ply at 28 psi		RICE Tire 23.1 x 26 10 ply at 24 psi		[D]	[W]	AWT Tire 23.1 x 26 12 ply at 28 psi		RICE Tire 23.1 x 26 10 ply at 24 psi		[D]
(ft)	[R]	[F]	[R]	[F]	(ft)	(ft)	[R]	[F]	[R]	[F]	(ft)
21	16.60	3.37	15.09	3.71	207.43	51	6.83	8.20	6.21	9.02	85.41
22	15.84	3.54	14.40	3.89	198.00	52	6.70	8.36	6.09	9.19	83.77
23	15.15	3.70	13.77	4.07	189.39	53	6.58	8.52	5.98	9.37	82.19
24	14.52	3.86	13.20	4.24	181.50	54	6.45	8.68	5.87	9.55	80.67
25	13.94	4.02	12.67	4.42	174.24	55	6.34	8.84	5.76	9.72	79.20
26	13.40	4.18	12.18	4.60	167.54	56	6.22	9.00	5.66	9.90	77.79
27	12.91	4.34	11.73	4.77	161.33	57	6.11	9.16	5.56	10.08	76.42
28	12.45	4.50	11.31	4.95	155.57	58	6.01	9.32	5.46	10.25	75.10
29	12.02	4.66	10.92	5.13	150.21	59	5.91	9.48	5.37	10.43	73.83
30	11.62	4.82	10.56	5.30	145.20	60	5.81	9.64	5.28	10.61	72.60
31	11.24	4.98	10.22	5.48	140.52	61	5.71	9.80	5.19	10.78	71.41
32	10.89	5.14	9.90	5.66	136.13	62	5.62	9.96	5.11	10.96	70.26
33	10.56	5.30	9.60	5.83	132.00	63	5.53	10.12	5.03	11.14	69.14
34	10.25	5.46	9.32	6.01	128.12	64	5.45	10.28	4.95	11.31	68.06
35	9.96	5.62	9.05	6.19	124.46	65	5.36	10.44	4.87	11.49	67.02
36	9.68	5.78	8.80	6.36	121.00	66	5.28	10.61	4.80	11.67	66.00
37	9.42	5.95	8.56	6.54	117.73	67	5.20	10.77	4.73	11.84	65.01
38	9.17	6.11	8.34	6.72	114.63	68	5.13	10.93	4.66	12.02	64.06
39	8.94	6.27	8.12	6.89	111.69	69	5.05	11.09	4.59	12.20	63.13
40	8.71	6.43	7.92	7.07	108.90	70	4.98	11.25	4.53	12.37	62.23
41	8.50	6.59	7.73	7.25	106.24	71	4.91	11.41	4.46	12.55	61.35
42	8.30	6.75	7.54	7.42	103.71	72	4.84	11.57	4.40	12.73	60.50
43	8.10	6.91	7.37	7.60	101.30	73	4.77	11.73	4.34	12.90	59.67
44	7.92	7.07	7.20	7.78	99.00	74	4.71	11.89	4.28	13.08	58.86
45	7.74	7.23	7.04	7.95	96.80	75	4.65	12.05	4.22	13.26	58.08
46	7.58	7.39	6.89	8.13	94.70	76	4.59	12.21	4.17	13.43	57.32
47	7.41	7.55	6.74	8.31	92.68	77	4.53	12.37	4.11	13.61	56.57
48	7.26	7.71	6.60	8.48	90.75	78	4.47	12.53	4.06	13.79	55.85
49	7.11	7.87	6.47	8.66	88.90	79	4.41	12.69	4.01	13.96	55.14
50	6.97	8.03	6.34	8.84	87.12	80	4.36	12.86	3.96	14.14	54.45

Imperial Crank Calibration Table - Continued

8240 Tow Between and Tow Behind - Optional Tires
8300 & 8336 Tow Behind - Optional Tires

Calibration table based on 1/10 of an acre
W = machine width (feet)
F = Optional Acre Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 acre = 390.18/W for 30.5 x 32 12 ply AWT Tires @ 20 psi
for 1/10 acre = 393.92/W for with 30.5 x 32 14 ply Lug Tires @ 20 psi
for 1/10 acre = 390.37/W for 800/65 R32 L1 172 Lug Tires @ 15 psi

D = Distance required for 1/10 Acre (feet) = 4356/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D \times 12}{\text{Tire Circumference}}\right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart
IMPERIAL CRANK CALIBRATION TABLE

Width	Air Cart Model						Distance	Width	Air Cart Model						Distance
	8240 Tow Between								8240 Tow Between						
	8240 & 8300, 8336 Tow Behind								8240 & 8300, 8336 Tow Behind						
[W]	AWT Tire 30.5 x 32 12 ply at 20 psi		LUG Tire 30.5 x 32 14 ply at 20 psi		LUG Tire 800/65 R32 L1 172 at 15 psi		[D]	[W]	AWT Tire 30.5 x 32 12 ply at 20 psi		LUG Tire 30.5 x 32 14 ply at 20 psi		LUG Tire 800/65 R32 L1 172 at 15 psi		[D]
(ft)	[R]	[F]	[R]	[F]	[R]	[F]	(ft)	(ft)	[R]	[F]	[R]	[F]	[R]	[F]	(ft)
21	18.58	3.01	18.76	2.99	18.59	3.01	207.43	54	7.23	7.75	7.29	7.68	7.23	7.75	80.67
22	17.74	3.16	17.91	3.13	17.74	3.16	198.00	55	7.09	7.89	7.16	7.82	7.10	7.89	79.20
23	16.96	3.30	17.13	3.27	16.97	3.30	189.39	56	6.97	8.04	7.03	7.96	6.97	8.03	77.79
24	16.26	3.44	16.41	3.41	16.27	3.44	181.50	57	6.85	8.18	6.91	8.10	6.85	8.18	76.42
25	15.61	3.59	15.76	3.55	15.61	3.59	174.24	58	6.73	8.32	6.79	8.25	6.73	8.32	75.10
26	15.01	3.73	15.15	3.70	15.01	3.73	167.54	59	6.61	8.47	6.68	8.39	6.62	8.46	73.83
27	14.45	3.88	14.59	3.84	14.46	3.87	161.33	60	6.50	8.61	6.57	8.53	6.51	8.61	72.60
28	13.94	4.02	14.07	3.98	13.94	4.02	155.57	61	6.40	8.75	6.46	8.67	6.40	8.75	71.41
29	13.45	4.16	13.58	4.12	13.46	4.16	150.21	62	6.29	8.90	6.35	8.81	6.30	8.89	70.26
30	13.01	4.31	13.13	4.26	13.01	4.30	145.20	63	6.19	9.04	6.25	8.96	6.20	9.04	69.14
31	12.59	4.45	12.71	4.41	12.59	4.45	140.52	64	6.10	9.19	6.16	9.10	6.10	9.18	68.06
32	12.19	4.59	12.31	4.55	12.20	4.59	136.13	65	6.00	9.33	6.06	9.24	6.01	9.32	67.02
33	11.82	4.74	11.94	4.69	11.83	4.73	132.00	66	5.91	9.47	5.97	9.38	5.91	9.47	66.00
34	11.48	4.88	11.59	4.83	11.48	4.88	128.12	67	5.82	9.62	5.88	9.52	5.83	9.61	65.01
35	11.15	5.02	11.25	4.98	11.15	5.02	124.46	68	5.74	9.76	5.79	9.67	5.74	9.75	64.06
36	10.84	5.17	10.94	5.12	10.84	5.16	121.00	69	5.65	9.90	5.71	9.81	5.66	9.90	63.13
37	10.55	5.31	10.65	5.26	10.55	5.31	117.73	70	5.57	10.05	5.63	9.95	5.58	10.04	62.23
38	10.27	5.45	10.37	5.40	10.27	5.45	114.63	71	5.50	10.19	5.55	10.09	5.50	10.19	61.35
39	10.00	5.60	10.10	5.54	10.01	5.59	111.69	72	5.42	10.33	5.47	10.24	5.42	10.33	60.50
40	9.75	5.74	9.85	5.69	9.76	5.74	108.90	73	5.34	10.48	5.40	10.38	5.35	10.47	59.67
41	9.52	5.88	9.61	5.83	9.52	5.88	106.24	74	5.27	10.62	5.32	10.52	5.28	10.62	58.86
42	9.29	6.03	9.38	5.97	9.29	6.03	103.71	75	5.20	10.76	5.25	10.66	5.20	10.76	58.08
43	9.07	6.17	9.16	6.11	9.08	6.17	101.30	76	5.13	10.91	5.18	10.80	5.14	10.90	57.32
44	8.87	6.32	8.95	6.26	8.87	6.31	99.00	77	5.07	11.05	5.12	10.95	5.07	11.05	56.57
45	8.67	6.46	8.75	6.40	8.67	6.46	96.80	78	5.00	11.19	5.05	11.09	5.00	11.19	55.85
46	8.48	6.60	8.56	6.54	8.49	6.60	94.70	79	4.94	11.34	4.99	11.23	4.94	11.33	55.14
47	8.30	6.75	8.38	6.68	8.31	6.74	92.68	80	4.88	11.48	4.92	11.37	4.88	11.48	54.45
48	8.13	6.89	8.21	6.82	8.13	6.89	90.75	81	4.82	11.63	4.86	11.52	4.82	11.62	53.78
49	7.96	7.03	8.04	6.97	7.97	7.03	88.90	82	4.76	11.77	4.80	11.66	4.76	11.76	53.12
50	7.80	7.18	7.88	7.11	7.81	7.17	87.12	83	4.70	11.91	4.75	11.80	4.70	11.91	52.48
51	7.65	7.32	7.72	7.25	7.65	7.32	85.41	84	4.65	12.06	4.69	11.94	4.65	12.05	51.86
52	7.50	7.46	7.58	7.39	7.51	7.46	83.77	85	4.59	12.20	4.63	12.08	4.59	12.19	51.25
53	7.36	7.61	7.43	7.53	7.37	7.60	82.19	86	4.54	12.34	4.58	12.23	4.54	12.34	50.65

Imperial Crank Calibration Table - Continued

8300, 8336, 8370 & 8425 Tow Between
8370 & 8425 Tow Behind

Calibration table based on 1/10 of an acre
W = machine width (feet)
F = Optional Acre Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 acre = 388.25/W for 30.5 x 32 12 ply AWT Tires @ 24 psi
for 1/10 acre = 388.71/W for 30.5 x 32 14 ply Lug Tires @ 22 psi
for 1/10 acre = 389.26/W for 800/65 R32 L1 172 Lug Tires @ 20 psi

D = Distance required for 1/10 Acre (feet) = 4356/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D \times 12}{\text{Tire Circumference}}\right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart

IMPERIAL CRANK CALIBRATION TABLE

Width	Air Cart Model						Distance	Width	Air Cart Model						Distance
	8300, 8336, 8370 & 8425 Tow Between 8370 & 8425 Tow Behind								**8300, 8336, 8370 & 8425 Tow Between 8370 & 8425 Tow Behind**						
[W]	AWT Tire 30.5 x 32 12 ply at 24 psi		LUG Tire 30.5 x 32 14 ply at 22 psi		LUG Tire 800/65 R32 L1 172 at 20 psi		[D]	[W]	AWT Tire 30.5 x 32 12 ply at 24 psi		LUG Tire 30.5 x 32 14 ply at 22 psi		LUG Tire 800/65 R32 L1 172 at 20 psi		[D]
(ft)	[R]	[F]	[R]	[F]	[R]	[F]	(ft)	(ft)	[R]	[F]	[R]	[F]	[R]	[F]	(ft)
21	18.49	3.03	18.51	3.03	18.54	3.02	207.43	54	7.19	7.79	7.20	7.78	7.21	7.77	80.67
22	17.65	3.17	17.67	3.17	17.69	3.16	198.00	55	7.06	7.93	7.07	7.92	7.08	7.91	79.20
23	16.88	3.32	16.90	3.31	16.92	3.31	189.39	56	6.93	8.08	6.94	8.07	6.95	8.06	77.79
24	16.18	3.46	16.20	3.46	16.22	3.45	181.50	57	6.81	8.22	6.82	8.21	6.83	8.20	76.42
25	15.53	3.61	15.55	3.60	15.57	3.60	174.24	58	6.69	8.37	6.70	8.36	6.71	8.34	75.10
26	14.93	3.75	14.95	3.75	14.97	3.74	167.54	59	6.58	8.51	6.59	8.50	6.60	8.49	73.83
27	14.38	3.89	14.40	3.89	14.42	3.88	161.33	60	6.47	8.65	6.48	8.64	6.49	8.63	72.60
28	13.87	4.04	13.88	4.03	13.90	4.03	155.57	61	6.36	8.80	6.37	8.79	6.38	8.78	71.41
29	13.39	4.18	13.40	4.18	13.42	4.17	150.21	62	6.26	8.94	6.27	8.93	6.28	8.92	70.26
30	12.94	4.33	12.96	4.32	12.98	4.32	145.20	63	6.16	9.09	6.17	9.08	6.18	9.06	69.14
31	12.52	4.47	12.54	4.47	12.56	4.46	140.52	64	6.07	9.23	6.07	9.22	6.08	9.21	68.06
32	12.13	4.62	12.15	4.61	12.16	4.60	136.13	65	5.97	9.38	5.98	9.36	5.99	9.35	67.02
33	11.77	4.76	11.78	4.75	11.80	4.75	132.00	66	5.88	9.52	5.89	9.51	5.90	9.49	66.00
34	11.42	4.90	11.43	4.90	11.45	4.89	128.12	67	5.79	9.66	5.80	9.65	5.81	9.64	65.01
35	11.09	5.05	11.11	5.04	11.12	5.04	124.46	68	5.71	9.81	5.72	9.80	5.72	9.78	64.06
36	10.78	5.19	10.80	5.19	10.81	5.18	121.00	69	5.63	9.95	5.63	9.94	5.64	9.93	63.13
37	10.49	5.34	10.51	5.33	10.52	5.32	117.73	70	5.55	10.10	5.55	10.08	5.56	10.07	62.23
38	10.22	5.48	10.23	5.47	10.24	5.47	114.63	71	5.47	10.24	5.47	10.23	5.48	10.21	61.35
39	9.96	5.63	9.97	5.62	9.98	5.61	111.69	72	5.39	10.39	5.40	10.37	5.41	10.36	60.50
40	9.71	5.77	9.72	5.76	9.73	5.75	108.90	73	5.32	10.53	5.32	10.52	5.33	10.50	59.67
41	9.47	5.91	9.48	5.91	9.49	5.90	106.24	74	5.25	10.67	5.25	10.66	5.26	10.65	58.86
42	9.24	6.06	9.26	6.05	9.27	6.04	103.71	75	5.18	10.82	5.18	10.80	5.19	10.79	58.08
43	9.03	6.20	9.04	6.19	9.05	6.19	101.30	76	5.11	10.96	5.11	10.95	5.12	10.93	57.32
44	8.82	6.35	8.83	6.34	8.85	6.33	99.00	77	5.04	11.11	5.05	11.09	5.06	11.08	56.57
45	8.63	6.49	8.64	6.48	8.65	6.47	96.80	78	4.98	11.25	4.98	11.24	4.99	11.22	55.85
46	8.44	6.63	8.45	6.63	8.46	6.62	94.70	79	4.91	11.39	4.92	11.38	4.93	11.37	55.14
47	8.26	6.78	8.27	6.77	8.28	6.76	92.68	80	4.85	11.54	4.86	11.53	4.87	11.51	54.45
48	8.09	6.92	8.10	6.92	8.11	6.91	90.75	81	4.79	11.68	4.80	11.67	4.81	11.65	53.78
49	7.92	7.07	7.93	7.06	7.94	7.05	88.90	82	4.73	11.83	4.74	11.81	4.75	11.80	53.12
50	7.77	7.21	7.77	7.20	7.79	7.19	87.12	83	4.68	11.97	4.68	11.96	4.69	11.94	52.48
51	7.61	7.36	7.62	7.35	7.63	7.34	85.41	84	4.62	12.12	4.63	12.10	4.63	12.08	51.86
52	7.47	7.50	7.48	7.49	7.49	7.48	83.77	85	4.57	12.26	4.57	12.25	4.58	12.23	51.25
53	7.33	7.64	7.33	7.64	7.34	7.62	82.19	86	4.51	12.40	4.52	12.39	4.53	12.37	50.65

Imperial Crank Calibration Table - Continued

8435, 8630 and 8650 - Standard Tire
All Other Models - Optional Tire

Calibration table based on 1/10 of an acre
W = machine width (feet)
F = Optional Acre Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 acre = 363.96/W for 900/60 R32 176 A8 Tires @ 17 psi

D = Distance required for 1/10 Acre (feet) = 4356/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D \times 12}{\text{Tire Circumference}} \right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart

IMPERIAL CRANK CALIBRATION TABLE

Width [W] (ft)	Air Cart Model: All Models, LUG Tire 900/60 R32 176 A8 at 17 psi [R]	[F]	Distance [D] (ft)	Width [W] (ft)	Air Cart Model: All Models, LUG Tire 900/60 R32 176 A8 at 17 psi [R]	[F]	Distance [D] (ft)
21	17.33	3.23	207.43	54	6.74	8.31	80.67
22	16.54	3.38	198.00	55	6.62	8.46	79.20
23	15.82	3.54	189.39	56	6.50	8.62	77.79
24	15.17	3.69	181.50	57	6.39	8.77	76.42
25	14.56	3.85	174.24	58	6.28	8.92	75.10
26	14.00	4.00	167.54	59	6.17	9.08	73.83
27	13.48	4.15	161.33	60	6.07	9.23	72.60
28	13.00	4.31	155.57	61	5.97	9.39	71.41
29	12.55	4.46	150.21	62	5.87	9.54	70.26
30	12.13	4.62	145.20	63	5.78	9.69	69.14
31	11.74	4.77	140.52	64	5.69	9.85	68.06
32	11.37	4.92	136.13	65	5.60	10.00	67.02
33	11.03	5.08	132.00	66	5.51	10.15	66.00
34	10.70	5.23	128.12	67	5.43	10.31	65.01
35	10.40	5.39	124.46	68	5.35	10.46	64.06
36	10.11	5.54	121.00	69	5.27	10.62	63.13
37	9.84	5.69	117.73	70	5.20	10.77	62.23
38	9.58	5.85	114.63	71	5.13	10.92	61.35
39	9.33	6.00	111.69	72	5.06	11.08	60.50
40	9.10	6.15	108.90	73	4.99	11.23	59.67
41	8.88	6.31	106.24	74	4.92	11.39	58.86
42	8.67	6.46	103.71	75	4.85	11.54	58.08
43	8.46	6.62	101.30	76	4.79	11.69	57.32
44	8.27	6.77	99.00	77	4.73	11.85	56.57
45	8.09	6.92	96.80	78	4.67	12.00	55.85
46	7.91	7.08	94.70	79	4.61	12.16	55.14
47	7.74	7.23	92.68	80	4.55	12.31	54.45
48	7.58	7.39	90.75	81	4.49	12.46	53.78
49	7.43	7.54	88.90	82	4.44	12.62	53.12
50	7.28	7.69	87.12	83	4.39	12.77	52.48
51	7.14	7.85	85.41	84	4.33	12.92	51.86
52	7.00	8.00	83.77	85	4.28	13.08	51.25
53	6.87	8.15	82.19	86	4.23	13.23	50.65

Imperial Crank Calibration Table - Continued

8435, 8630 and 8650 - Optional Dual Tires

Calibration table based on 1/10 of an acre
W = machine width (feet)
F = Optional Acre Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 acre = 385.07/W for 520/85R38 155 A8 Tires @ 20 psi

D = Distance required for 1/10 Acre (feet) = 4356/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D \times 12}{\text{Tire Circumference}}\right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart
IMPERIAL CRANK CALIBRATION TABLE

Width	Air Cart Model		Distance	Width	Air Cart Model		Distance
	8435, 8630 & 8650				**8435, 8630 & 8650**		
[W]	LUG Tire - DUALS 520/85R38 155 A8 at 20 psi		[D]	[W]	LUG Tire - DUALS 520/85R38 155 A8 at 20 psi		[D]
(ft)	[R]	[F]	(ft)	(ft)	[R]	[F]	(ft)
21	18.34	3.05	207.43	54	7.13	7.85	80.67
22	17.50	3.20	198.00	55	7.00	8.00	79.20
23	16.74	3.34	189.39	56	6.88	8.14	77.79
24	16.04	3.49	181.50	57	6.76	8.29	76.42
25	15.40	3.64	174.24	58	6.64	8.43	75.10
26	14.81	3.78	167.54	59	6.53	8.58	73.83
27	14.26	3.93	161.33	60	6.42	8.73	72.60
28	13.75	4.07	155.57	61	6.31	8.87	71.41
29	13.28	4.22	150.21	62	6.21	9.02	70.26
30	12.84	4.36	145.20	63	6.11	9.16	69.14
31	12.42	4.51	140.52	64	6.02	9.31	68.06
32	12.03	4.65	136.13	65	5.92	9.45	67.02
33	11.67	4.80	132.00	66	5.83	9.60	66.00
34	11.33	4.94	128.12	67	5.75	9.74	65.01
35	11.00	5.09	124.46	68	5.66	9.89	64.06
36	10.70	5.24	121.00	69	5.58	10.03	63.13
37	10.41	5.38	117.73	70	5.50	10.18	62.23
38	10.13	5.53	114.63	71	5.42	10.33	61.35
39	9.87	5.67	111.69	72	5.35	10.47	60.50
40	9.63	5.82	108.90	73	5.27	10.62	59.67
41	9.39	5.96	106.24	74	5.20	10.76	58.86
42	9.17	6.11	103.71	75	5.13	10.91	58.08
43	8.96	6.25	101.30	76	5.07	11.05	57.32
44	8.75	6.40	99.00	77	5.00	11.20	56.57
45	8.56	6.54	96.80	78	4.94	11.34	55.85
46	8.37	6.69	94.70	79	4.87	11.49	55.14
47	8.19	6.84	92.68	80	4.81	11.63	54.45
48	8.02	6.98	90.75	81	4.75	11.78	53.78
49	7.86	7.13	88.90	82	4.70	11.93	53.12
50	7.70	7.27	87.12	83	4.64	12.07	52.48
51	7.55	7.42	85.41	84	4.58	12.22	51.86
52	7.41	7.56	83.77	85	4.53	12.36	51.25
53	7.27	7.71	82.19	86	4.48	12.51	50.65

Metric Rate Calibration Chart

8240 Tow Between and Tow Behind - Standard Tires
8300 & 8336 Tow Behind - Standard Tires

Calibration table based on 1/10 of an Hectare
W = machine width (m)
F = Optional Hectare Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 Hectare = 262.4/W for 23.1 x 26 AWT Tires at 193 kPa
for 1/10 Hectare = 238.6/W for 23.1 x 26 Rice Tires at 165 kPa

D = Distance required for 1/10 Hectare (metres) = 1000/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D}{\text{Tire Circumference (m)}}\right) \times \frac{48}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart

METRIC CRANK CALIBRATION TABLE

Width [W]		Air Cart Model: 8240 Tow Between; 8240, 8300 & 8336 Tow Behind				Distance [D]	Width [W]		Air Cart Model: 8240 Tow Between; 8240, 8300 & 8336 Tow Behind				Distance [D]
		AWT Tire 23.1 x 26 12 ply at 193 kPa		RICE Tire 23.1 x 26 10 ply at 165 kPa					AWT Tire 23.1 x 26 12 ply at 193 kPa		RICE Tire 23.1 x 26 10 ply at 165 kPa		
(ft)	(m)	[R]	[F]	[R]	[F]	(m)	(ft)	(m)	[R]	[F]	[R]	[F]	(m)
21	6.405	40.97	1.37	37.25	1.50	156.13	51	15.56	16.87	3.32	15.34	3.65	64.29
22	6.71	39.11	1.43	35.56	1.57	149.03	52	15.86	16.54	3.38	15.04	3.72	63.05
23	7.02	37.41	1.50	34.01	1.65	142.55	53	16.17	16.23	3.45	14.76	3.79	61.86
24	7.32	35.85	1.56	32.60	1.72	136.61	54	16.47	15.93	3.51	14.49	3.87	60.72
25	7.63	34.41	1.63	31.29	1.79	131.15	55	16.78	15.64	3.58	14.22	3.94	59.61
26	7.93	33.09	1.69	30.09	1.86	126.10	56	17.08	15.36	3.65	13.97	4.01	58.55
27	8.24	31.86	1.76	28.97	1.93	121.43	57	17.39	15.09	3.71	13.72	4.08	57.52
28	8.54	30.73	1.82	27.94	2.00	117.10	58	17.69	14.83	3.78	13.49	4.15	56.53
29	8.85	29.67	1.89	26.98	2.08	113.06	59	18.00	14.58	3.84	13.26	4.22	55.57
30	9.15	28.68	1.95	26.08	2.15	109.29	60	18.30	14.34	3.91	13.04	4.30	54.64
31	9.46	27.75	2.02	25.24	2.22	105.76	61	18.61	14.10	3.97	12.82	4.37	53.75
32	9.76	26.89	2.08	24.45	2.29	102.46	62	18.91	13.88	4.04	12.62	4.44	52.88
33	10.07	26.07	2.15	23.71	2.36	99.35	63	19.22	13.66	4.10	12.42	4.51	52.04
34	10.37	25.30	2.21	23.01	2.43	96.43	64	19.52	13.44	4.17	12.22	4.58	51.23
35	10.68	24.58	2.28	22.35	2.51	93.68	65	19.83	13.24	4.23	12.04	4.65	50.44
36	10.98	23.90	2.34	21.73	2.58	91.07	66	20.13	13.04	4.30	11.85	4.72	49.68
37	11.29	23.25	2.41	21.14	2.65	88.61	67	20.44	12.84	4.36	11.68	4.80	48.94
38	11.59	22.64	2.47	20.59	2.72	86.28	68	20.74	12.65	4.43	11.50	4.87	48.22
39	11.90	22.06	2.54	20.06	2.79	84.07	69	21.05	12.47	4.49	11.34	4.94	47.52
40	12.20	21.51	2.60	19.56	2.86	81.97	70	21.35	12.29	4.56	11.18	5.01	46.84
41	12.51	20.98	2.67	19.08	2.93	79.97	71	21.66	12.12	4.62	11.02	5.08	46.18
42	12.81	20.48	2.73	18.63	3.01	78.06	72	21.96	11.95	4.69	10.87	5.15	45.54
43	13.12	20.01	2.80	18.19	3.08	76.25	73	22.27	11.79	4.75	10.72	5.23	44.91
44	13.42	19.55	2.86	17.78	3.15	74.52	74	22.57	11.63	4.82	10.57	5.30	44.31
45	13.73	19.12	2.93	17.38	3.22	72.86	75	22.88	11.47	4.88	10.43	5.37	43.72
46	14.03	18.70	2.99	17.01	3.29	71.28	76	23.18	11.32	4.95	10.29	5.44	43.14
47	14.34	18.30	3.06	16.64	3.36	69.76	77	23.49	11.17	5.01	10.16	5.51	42.58
48	14.64	17.92	3.12	16.30	3.44	68.31	78	23.79	11.03	5.08	10.03	5.58	42.03
49	14.95	17.56	3.19	15.97	3.51	66.91	79	24.10	10.89	5.14	9.90	5.66	41.50
50	15.25	17.21	3.25	15.65	3.58	65.57	80	24.40	10.75	5.21	9.78	5.73	40.98

Metric Rate Calibration Chart

8240 Tow Between and Tow Behind - Optional Tires
8300 & 8336 Tow Behind - Optional Tires

Calibration table based on 1/10 of an Hectare
W = machine width (m)
F = Optional Hectare Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 Hectare = 293.24/W for 30.5 x 32 12 ply AWT Tires at 138 kPa
for 1/10 Hectare = 296.72/W for 30.5 x 32 14 ply Lug Tires at 138 kPa
for 1/10 Hectare = 294.01/W for 800/65 R32 L1 172 Lug Tire at 103 kPa

D = Distance required for 1/10 Hectare (metres) = 1000/W

$$\text{New Crank Rotations} = \left(\frac{D}{\text{Tire Circumference(m)}} \right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

EIGHT Series XL Air Cart
METRIC CRANK CALIBRATION TABLE

Width		Air Cart Model						Distance	Width		Air Cart Model						Distance
		8240 Tow Between									8240 Tow Between						
		8240, 8300 & 8336 Tow Behind									8240, 8300 & 8336 Tow Behind						
[W]		AWT Tire 30.5 x 32 12 ply at 138 kPa		LUG Tire 30.5 x 32 14 ply at 138 kPa		LUG Tire 800/65 R32 L1 172 at 103 kPa		[D]	[W]		AWT Tire 30.5 x 32 12 ply at 138 kPa		LUG Tire 30.5 x 32 14 ply at 138 kPa		LUG Tire 800/65 R32 L1 172 at 103 kPa		[D]
(ft)	(m)	[R]	[F]	[R]	[F]	[R]	[F]	(m)	(ft)	(m)	[R]	[F]	[R]	[F]	[R]	[F]	(m)
21	6.41	45.78	1.22	46.33	1.21	45.90	1.22	156.13	54	16.47	17.80	3.15	18.02	3.11	17.85	3.14	60.72
22	6.71	43.70	1.28	44.22	1.27	43.82	1.28	149.03	55	16.78	17.48	3.20	17.69	3.17	17.53	3.20	59.61
23	7.02	41.80	1.34	42.30	1.32	41.91	1.34	142.55	56	17.08	17.17	3.26	17.37	3.22	17.21	3.25	58.55
24	7.32	40.06	1.40	40.54	1.38	40.17	1.39	136.61	57	17.39	16.87	3.32	17.07	3.28	16.91	3.31	57.52
25	7.63	38.46	1.46	38.91	1.44	38.56	1.45	131.15	58	17.69	16.58	3.38	16.77	3.34	16.62	3.37	56.53
26	7.93	36.98	1.51	37.42	1.50	37.08	1.51	126.10	59	18.00	16.30	3.44	16.49	3.40	16.34	3.43	55.57
27	8.24	35.61	1.57	36.03	1.55	35.70	1.57	121.43	60	18.30	16.02	3.49	16.21	3.45	16.07	3.49	54.64
28	8.54	34.34	1.63	34.74	1.61	34.43	1.63	117.10	61	18.61	15.76	3.55	15.95	3.51	15.80	3.54	53.75
29	8.85	33.15	1.69	33.55	1.67	33.24	1.68	113.06	62	18.91	15.51	3.61	15.69	3.57	15.55	3.60	52.88
30	9.15	32.05	1.75	32.43	1.73	32.13	1.74	109.29	63	19.22	15.26	3.67	15.44	3.63	15.30	3.66	52.04
31	9.46	31.01	1.81	31.38	1.78	31.10	1.80	105.76	64	19.52	15.02	3.73	15.20	3.68	15.06	3.72	51.23
32	9.76	30.05	1.86	30.40	1.84	30.12	1.86	102.46	65	19.83	14.79	3.79	14.97	3.74	14.83	3.78	50.44
33	10.07	29.13	1.92	29.48	1.90	29.21	1.92	99.35	66	20.13	14.57	3.84	14.74	3.80	14.61	3.83	49.68
34	10.37	28.28	1.98	28.61	1.96	28.35	1.98	96.43	67	20.44	14.35	3.90	14.52	3.86	14.39	3.89	48.94
35	10.68	27.47	2.04	27.80	2.01	27.54	2.03	93.68	68	20.74	14.14	3.96	14.31	3.91	14.18	3.95	48.22
36	10.98	26.71	2.10	27.02	2.07	26.78	2.09	91.07	69	21.05	13.93	4.02	14.10	3.97	13.97	4.01	47.52
37	11.29	25.98	2.16	26.29	2.13	26.05	2.15	88.61	70	21.35	13.73	4.08	13.90	4.03	13.77	4.07	46.84
38	11.59	25.30	2.21	25.60	2.19	25.37	2.21	86.28	71	21.66	13.54	4.14	13.70	4.09	13.58	4.12	46.18
39	11.90	24.65	2.27	24.94	2.24	24.72	2.27	84.07	72	21.96	13.35	4.19	13.51	4.14	13.39	4.18	45.54
40	12.20	24.04	2.33	24.32	2.30	24.10	2.32	81.97	73	22.27	13.17	4.25	13.33	4.20	13.21	4.24	44.91
41	12.51	23.45	2.39	23.73	2.36	23.51	2.38	79.97	74	22.57	12.99	4.31	13.15	4.26	13.03	4.30	44.31
42	12.81	22.89	2.45	23.16	2.42	22.95	2.44	78.06	75	22.88	12.82	4.37	12.97	4.32	12.85	4.36	43.72
43	13.12	22.36	2.50	22.62	2.48	22.42	2.50	76.25	76	23.18	12.65	4.43	12.80	4.37	12.68	4.42	43.14
44	13.42	21.85	2.56	22.11	2.53	21.91	2.56	74.52	77	23.49	12.49	4.48	12.63	4.43	12.52	4.47	42.58
45	13.73	21.37	2.62	21.62	2.59	21.42	2.61	72.86	78	23.79	12.33	4.54	12.47	4.49	12.36	4.53	42.03
46	14.03	20.90	2.68	21.15	2.65	20.96	2.67	71.28	79	24.10	12.17	4.60	12.31	4.55	12.20	4.59	41.50
47	14.34	20.46	2.74	20.70	2.71	20.51	2.73	69.76	80	24.40	12.02	4.66	12.16	4.61	12.05	4.65	40.98
48	14.64	20.03	2.80	20.27	2.76	20.08	2.79	68.31	81	24.71	11.87	4.72	12.01	4.66	11.90	4.71	40.48
49	14.95	19.62	2.85	19.85	2.82	19.67	2.85	66.91	82	25.01	11.72	4.78	11.86	4.72	11.76	4.76	39.98
50	15.25	19.23	2.91	19.46	2.88	19.28	2.90	65.57	83	25.32	11.58	4.83	11.72	4.78	11.61	4.82	39.50
51	15.56	18.85	2.97	19.08	2.94	18.90	2.96	64.29	84	25.62	11.45	4.89	11.58	4.84	11.48	4.88	39.03
52	15.86	18.49	3.03	18.71	2.99	18.54	3.02	63.05	85	25.93	11.31	4.95	11.45	4.89	11.34	4.94	38.57
53	16.17	18.14	3.09	18.36	3.05	18.19	3.08	61.86	86	26.23	11.18	5.01	11.31	4.95	11.21	5.00	38.12

Metric Rate Calibration Chart

8300, 8336, 8370 & 8425 Tow Between
8370 & 8425 Tow Behind

Calibration table based on 1/10 of an Hectare
W = machine width (m)
F = Optional Hectare Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 Hectare = 292.425/W for 30.5 x 32 12 ply AWT Tires at 165 kPa
for 1/10 Hectare = 292.751/W for 30.5 x 32 14 ply Lug Tires at 152 kPa
for 1/10 Hectare = 293.187/W for 800/65 R32 L1 172 Lug Tire at 138 kPa

D = Distance required for 1/10 Hectare (metres) = 1000/W

$$\text{New Crank Rotations} = \left(\frac{D}{\text{Tire Circumference(m)}} \right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

EIGHT Series XL Air Cart
METRIC CRANK CALIBRATION TABLE

Width		Air Cart Model						Distance	Width		Air Cart Model						Distance
		8300, 8336, 8370 & 8425 Tow Between 8370 & 8425 Tow Behind									8300, 8336, 8370 & 8425 Tow Between 8370 & 8425 Tow Behind						
[W]		AWT Tire 30.5 x 32 12 ply at 165 kPa		LUG Tire 30.5 x 32 14 ply at 152 kPa		LUG Tire 800/65 R32 L1 172 at 138 kPa		[D]	[W]		AWT Tire 30.5 x 32 12 ply at 165 kPa		LUG Tire 30.5 x 32 14 ply at 152 kPa		LUG Tire 800/65 R32 L1 172 at 138 kPa		[D]
(ft)	(m)	[R]	[F]	[R]	[F]	[R]	[F]	(m)	(ft)	(m)	[R]	[F]	[R]	[F]	[R]	[F]	(m)
21	6.41	45.66	1.23	45.71	1.23	45.77	1.22	156.13	54	16.47	17.76	3.15	17.77	3.15	17.80	3.15	60.72
22	6.71	43.58	1.28	43.63	1.28	43.69	1.28	149.03	55	16.78	17.43	3.21	17.45	3.21	17.48	3.20	59.61
23	7.02	41.69	1.34	41.73	1.34	41.79	1.34	142.55	56	17.08	17.12	3.27	17.14	3.27	17.17	3.26	58.55
24	7.32	39.95	1.40	39.99	1.40	40.05	1.40	136.61	57	17.39	16.82	3.33	16.84	3.33	16.86	3.32	57.52
25	7.63	38.35	1.46	38.39	1.46	38.45	1.46	131.15	58	17.69	16.53	3.39	16.55	3.38	16.57	3.38	56.53
26	7.93	36.88	1.52	36.92	1.52	36.97	1.51	126.10	59	18.00	16.25	3.45	16.27	3.44	16.29	3.44	55.57
27	8.24	35.51	1.58	35.55	1.58	35.60	1.57	121.43	60	18.30	15.98	3.50	16.00	3.50	16.02	3.50	54.64
28	8.54	34.24	1.64	34.28	1.63	34.33	1.63	117.10	61	18.61	15.72	3.56	15.74	3.56	15.76	3.55	53.75
29	8.85	33.06	1.69	33.10	1.69	33.15	1.69	113.06	62	18.91	15.46	3.62	15.48	3.62	15.50	3.61	52.88
30	9.15	31.96	1.75	31.99	1.75	32.04	1.75	109.29	63	19.22	15.22	3.68	15.24	3.68	15.26	3.67	52.04
31	9.46	30.93	1.81	30.96	1.81	31.01	1.81	105.76	64	19.52	14.98	3.74	15.00	3.73	15.02	3.73	51.23
32	9.76	29.96	1.87	29.99	1.87	30.04	1.86	102.46	65	19.83	14.75	3.80	14.77	3.79	14.79	3.79	50.44
33	10.07	29.05	1.93	29.09	1.93	29.13	1.92	99.35	66	20.13	14.53	3.85	14.54	3.85	14.56	3.84	49.68
34	10.37	28.20	1.99	28.23	1.98	28.27	1.98	96.43	67	20.44	14.31	3.91	14.33	3.91	14.35	3.90	48.94
35	10.68	27.39	2.04	27.42	2.04	27.46	2.04	93.68	68	20.74	14.10	3.97	14.12	3.97	14.14	3.96	48.22
36	10.98	26.63	2.10	26.66	2.10	26.70	2.10	91.07	69	21.05	13.90	4.03	13.91	4.03	13.93	4.02	47.52
37	11.29	25.91	2.16	25.94	2.16	25.98	2.16	88.61	70	21.35	13.70	4.09	13.71	4.08	13.73	4.08	46.84
38	11.59	25.23	2.22	25.26	2.22	25.30	2.21	86.28	71	21.66	13.50	4.15	13.52	4.14	13.54	4.14	46.18
39	11.90	24.58	2.28	24.61	2.28	24.65	2.27	84.07	72	21.96	13.32	4.21	13.33	4.20	13.35	4.19	45.54
40	12.20	23.97	2.34	24.00	2.33	24.03	2.33	81.97	73	22.27	13.13	4.26	13.15	4.26	13.17	4.25	44.91
41	12.51	23.38	2.39	23.41	2.39	23.45	2.39	79.97	74	22.57	12.96	4.32	12.97	4.32	12.99	4.31	44.31
42	12.81	22.83	2.45	22.85	2.45	22.89	2.45	78.06	75	22.88	12.78	4.38	12.80	4.38	12.82	4.37	43.72
43	13.12	22.30	2.51	22.32	2.51	22.36	2.51	76.25	76	23.18	12.62	4.44	12.63	4.43	12.65	4.43	43.14
44	13.42	21.79	2.57	21.81	2.57	21.85	2.56	74.52	77	23.49	12.45	4.50	12.47	4.49	12.48	4.49	42.58
45	13.73	21.31	2.63	21.33	2.63	21.36	2.62	72.86	78	23.79	12.29	4.56	12.31	4.55	12.32	4.54	42.03
46	14.03	20.84	2.69	20.87	2.68	20.90	2.68	71.28	79	24.10	12.14	4.61	12.15	4.61	12.17	4.60	41.50
47	14.34	20.40	2.75	20.42	2.74	20.45	2.74	69.76	80	24.40	11.98	4.67	12.00	4.67	12.02	4.66	40.98
48	14.64	19.97	2.80	20.00	2.80	20.03	2.80	68.31	81	24.71	11.84	4.73	11.85	4.73	11.87	4.72	40.48
49	14.95	19.57	2.86	19.59	2.86	19.62	2.85	66.91	82	25.01	11.69	4.79	11.71	4.78	11.72	4.78	39.98
50	15.25	19.18	2.92	19.20	2.92	19.23	2.91	65.57	83	25.32	11.55	4.85	11.56	4.84	11.58	4.84	39.50
51	15.56	18.80	2.98	18.82	2.98	18.85	2.97	64.29	84	25.62	11.41	4.91	11.43	4.90	11.44	4.89	39.03
52	15.86	18.44	3.04	18.46	3.03	18.49	3.03	63.05	85	25.93	11.28	4.96	11.29	4.96	11.31	4.95	38.57
53	16.17	18.09	3.10	18.11	3.09	18.14	3.09	61.86	86	26.23	11.15	5.02	11.16	5.02	11.18	5.01	38.12

Metric Rate Calibration Chart

8435, 8630 and 8650 - Standard Tire
All Other Models - Optional Tire

Calibration table based on 1/10 of an Hectare
W = machine width (m)
F = Optional Hectare Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 Hectare = 274.13/W for 900/60 R32 176 A8 Tires @ 117 kPa

D = Distance required for 1/10 Hectare (metres) = 1000/W

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

$$\text{New Crank Rotations} = \left(\frac{D}{\text{Tire Circumference}}\right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

EIGHT Series XL Air Cart
METRIC CRANK CALIBRATION TABLE

Width [W]		Air Cart Model All Models LUG Tire 900/60 R32 176 A8 at 117 kPa		Distance [D]	Width [W]		Air Cart Model All Models LUG Tire 900/60 R32 176 A8 at 117 kPa		Distance [D]
(ft)	(m)	[R]	[F]	(m)	(ft)	(m)	[R]	[F]	(m)
21	6.41	42.80	1.31	156.13	54	16.47	16.64	3.36	60.72
22	6.71	40.85	1.37	149.03	55	16.78	16.34	3.43	59.61
23	7.02	39.08	1.43	142.55	56	17.08	16.05	3.49	58.55
24	7.32	37.45	1.50	136.61	57	17.39	15.77	3.55	57.52
25	7.63	35.95	1.56	131.15	58	17.69	15.50	3.61	56.53
26	7.93	34.57	1.62	126.10	59	18.00	15.23	3.68	55.57
27	8.24	33.29	1.68	121.43	60	18.30	14.98	3.74	54.64
28	8.54	32.10	1.74	117.10	61	18.61	14.73	3.80	53.75
29	8.85	30.99	1.81	113.06	62	18.91	14.50	3.86	52.88
30	9.15	29.96	1.87	109.29	63	19.22	14.27	3.93	52.04
31	9.46	28.99	1.93	105.76	64	19.52	14.04	3.99	51.23
32	9.76	28.09	1.99	102.46	65	19.83	13.83	4.05	50.44
33	10.07	27.24	2.06	99.35	66	20.13	13.62	4.11	49.68
34	10.37	26.43	2.12	96.43	67	20.44	13.41	4.17	48.94
35	10.68	25.68	2.18	93.68	68	20.74	13.22	4.24	48.22
36	10.98	24.97	2.24	91.07	69	21.05	13.03	4.30	47.52
37	11.29	24.29	2.31	88.61	70	21.35	12.84	4.36	46.84
38	11.59	23.65	2.37	86.28	71	21.66	12.66	4.42	46.18
39	11.90	23.05	2.43	84.07	72	21.96	12.48	4.49	45.54
40	12.20	22.47	2.49	81.97	73	22.27	12.31	4.55	44.91
41	12.51	21.92	2.55	79.97	74	22.57	12.15	4.61	44.31
42	12.81	21.40	2.62	78.06	75	22.88	11.98	4.67	43.72
43	13.12	20.90	2.68	76.25	76	23.18	11.83	4.74	43.14
44	13.42	20.43	2.74	74.52	77	23.49	11.67	4.80	42.58
45	13.73	19.97	2.80	72.86	78	23.79	11.52	4.86	42.03
46	14.03	19.54	2.87	71.28	79	24.10	11.38	4.92	41.50
47	14.34	19.12	2.93	69.76	80	24.40	11.23	4.98	40.98
48	14.64	18.72	2.99	68.31	81	24.71	11.10	5.05	40.48
49	14.95	18.34	3.05	66.91	82	25.01	10.96	5.11	39.98
50	15.25	17.98	3.12	65.57	83	25.32	10.83	5.17	39.50
51	15.56	17.62	3.18	64.29	84	25.62	10.70	5.23	39.03
52	15.86	17.28	3.24	63.05	85	25.93	10.57	5.30	38.57
53	16.17	16.96	3.30	61.86	86	26.23	10.45	5.36	38.12

Metric Rate Calibration Chart

8435, 8630 and 8650 - Optional Dual Tires

Calibration table based on 1/10 of an Hectare
W = machine width (m)
F = Optional Hectare Tally Factor = 56/R
R = Crank Rotations # turns
for 1/10 Hectare = 290.03/W for 520/85R38 155 A8 Tires @ 138 kPa

D = Distance required for 1/10 Hectare (metres) = 1000/W

$$\text{New Crank Rotations} = \left(\frac{D}{\text{Tire Circumference}} \right) \times \frac{63}{15} \times \frac{18}{48} = \_\_\_\_\_$$

Important

The table below lists Nominal values. For more accurate results follow the procedure under "Rate Calibration" in the Operation Section.

EIGHT Series XL Air Cart
METRIC CRANK CALIBRATION TABLE

Width [W]		Air Cart Model 8435, 8630 & 8650 LUG Tire - DUALS 520/85R38 155 A8 at 138 kPa		Distance [D]	Width [W]		Air Cart Model 8435, 8630 & 8650 LUG Tire - DUALS 520/85R38 155 A8 at 138 kPa		Distance [D]
(ft)	(m)	[R]	[F]	(m)	(ft)	(m)	[R]	[F]	(m)
21	6.41	45.28	1.24	156.13	54	16.47	17.61	3.18	60.72
22	6.71	43.22	1.30	149.03	55	16.78	17.29	3.24	59.61
23	7.02	41.34	1.35	142.55	56	17.08	16.98	3.30	58.55
24	7.32	39.62	1.41	136.61	57	17.39	16.68	3.36	57.52
25	7.63	38.04	1.47	131.15	58	17.69	16.40	3.42	56.53
26	7.93	36.57	1.53	126.10	59	18.00	16.12	3.47	55.57
27	8.24	35.22	1.59	121.43	60	18.30	15.85	3.53	54.64
28	8.54	33.96	1.65	117.10	61	18.61	15.59	3.59	53.75
29	8.85	32.79	1.71	113.06	62	18.91	15.34	3.65	52.88
30	9.15	31.70	1.77	109.29	63	19.22	15.09	3.71	52.04
31	9.46	30.67	1.83	105.76	64	19.52	14.86	3.77	51.23
32	9.76	29.72	1.88	102.46	65	19.83	14.63	3.83	50.44
33	10.07	28.82	1.94	99.35	66	20.13	14.41	3.89	49.68
34	10.37	27.97	2.00	96.43	67	20.44	14.19	3.95	48.94
35	10.68	27.17	2.06	93.68	68	20.74	13.98	4.00	48.22
36	10.98	26.41	2.12	91.07	69	21.05	13.78	4.06	47.52
37	11.29	25.70	2.18	88.61	70	21.35	13.58	4.12	46.84
38	11.59	25.02	2.24	86.28	71	21.66	13.39	4.18	46.18
39	11.90	24.38	2.30	84.07	72	21.96	13.21	4.24	45.54
40	12.20	23.77	2.36	81.97	73	22.27	13.03	4.30	44.91
41	12.51	23.19	2.41	79.97	74	22.57	12.85	4.36	44.31
42	12.81	22.64	2.47	78.06	75	22.88	12.68	4.42	43.72
43	13.12	22.11	2.53	76.25	76	23.18	12.51	4.48	43.14
44	13.42	21.61	2.59	74.52	77	23.49	12.35	4.53	42.58
45	13.73	21.13	2.65	72.86	78	23.79	12.19	4.59	42.03
46	14.03	20.67	2.71	71.28	79	24.10	12.04	4.65	41.50
47	14.34	20.23	2.77	69.76	80	24.40	11.89	4.71	40.98
48	14.64	19.81	2.83	68.31	81	24.71	11.74	4.77	40.48
49	14.95	19.41	2.89	66.91	82	25.01	11.60	4.83	39.98
50	15.25	19.02	2.94	65.57	83	25.32	11.46	4.89	39.50
51	15.56	18.65	3.00	64.29	84	25.62	11.32	4.95	39.03
52	15.86	18.29	3.06	63.05	85	25.93	11.19	5.01	38.57
53	16.17	17.94	3.12	61.86	86	26.23	11.06	5.06	38.12

Notes

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