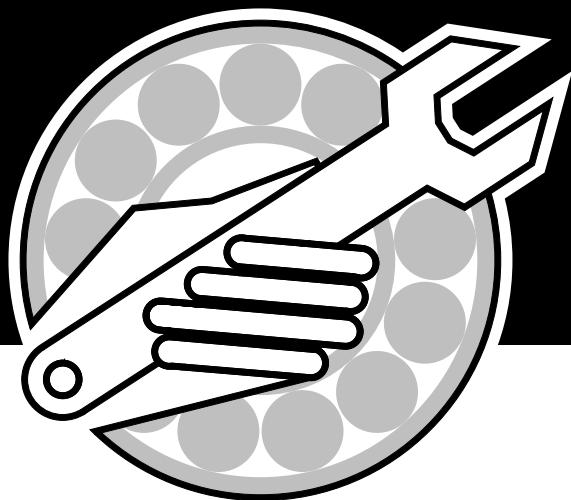




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## Parts Manual



# EIGHT Series XL Air Cart

Part Number N42302-08C

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## **IMPORTANT:**

ALL ITEMS ARE IDENTIFIED WITH A PART NUMBER. Some of the smaller parts such as bolts, nuts, washers, etc. are not all shown, however, the quantity used are listed in the text for that section which they fit into. That particular quantity is always the quantity required for one complete assembly.

Smaller parts, which are welded together to construct a larger part, are not to be ordered as individual pieces, unless they have a part number to identify them.

Contact your nearest dealer for genuine repair parts. Dealers carry ample stock and are backed by the manufacturer and regional associations.

## **MORRIS PAINT**

### **Spray Cans:**

<b>Part Number</b>	<b>Description</b>
W-4647 .....	Red MORRIS Spray Can
W-4648 .....	Blue MORRIS Spray Can
N31087 .....	Sky White MORRIS Spray Can

### **Litre Cans:**

<b>Part Number</b>	<b>Description</b>
Z-10.....	Red MORRIS Paint/Litre
Z-11 .....	Blue MORRIS Paint/Litre
N19600 .....	Safetex Non-Skid Coating - 3.78 litre
N28345 .....	Red Urethane Kit - 3.78 Litre
N30406 .....	Primer Urethane Kit - 3.78 Litre
N30476 .....	Epoxy Kit - .946 Litre

## **MANUALS**

<b>Part Number</b>	<b>Description</b>
N44298 .....	VRT Drive - Operator's Manual - For N44049 Monitor ( <b>Current</b> )
N42296 .....	VRT Drive - Operator's Manual - For N37010 Monitor
N44296 .....	Ground Drive - Operator's Manual - For N44049 Monitor ( <b>Current</b> )
N42300 .....	Ground Drive - Operator's Manual - For N37010 Monitor

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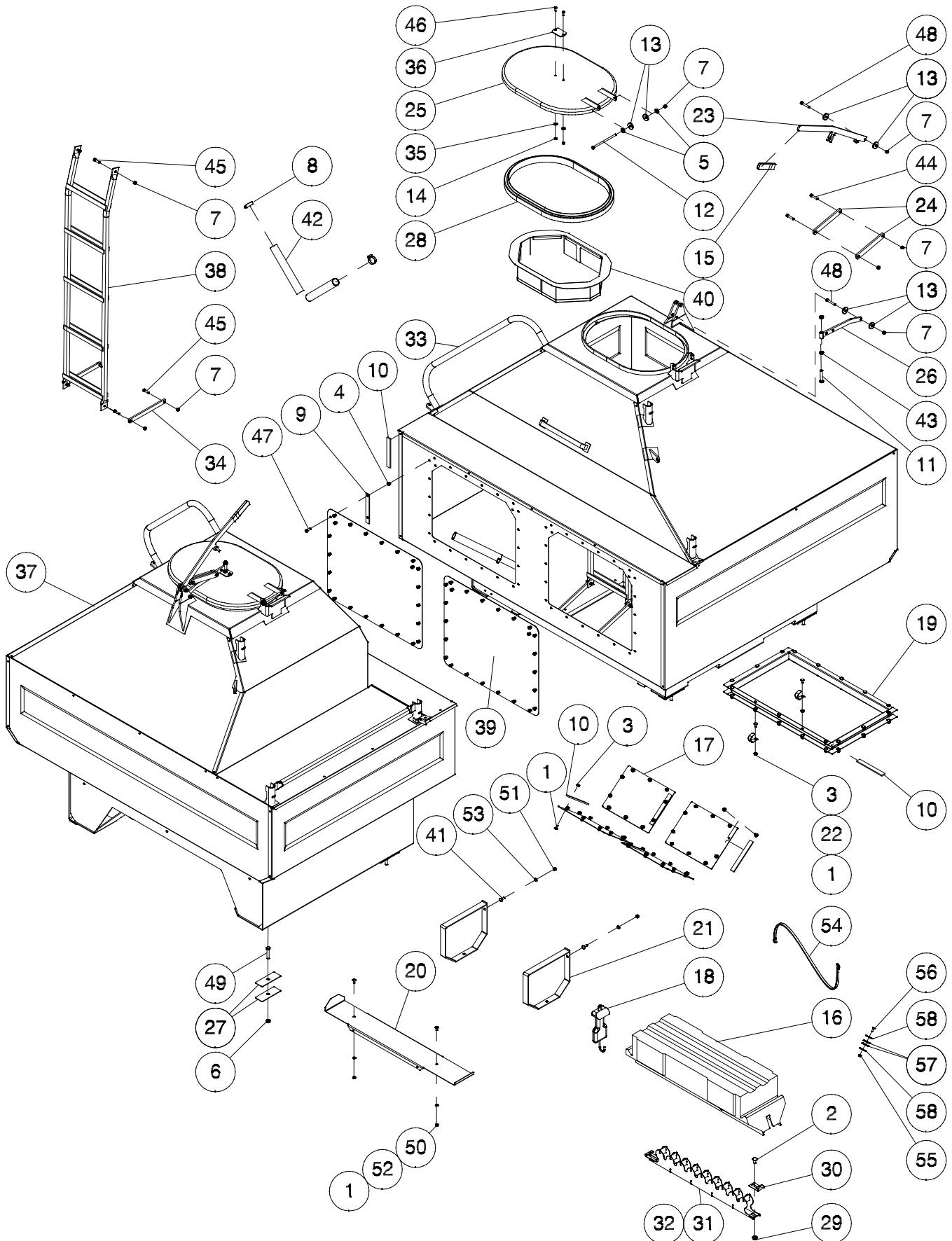
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## **Tanks & Handrails**

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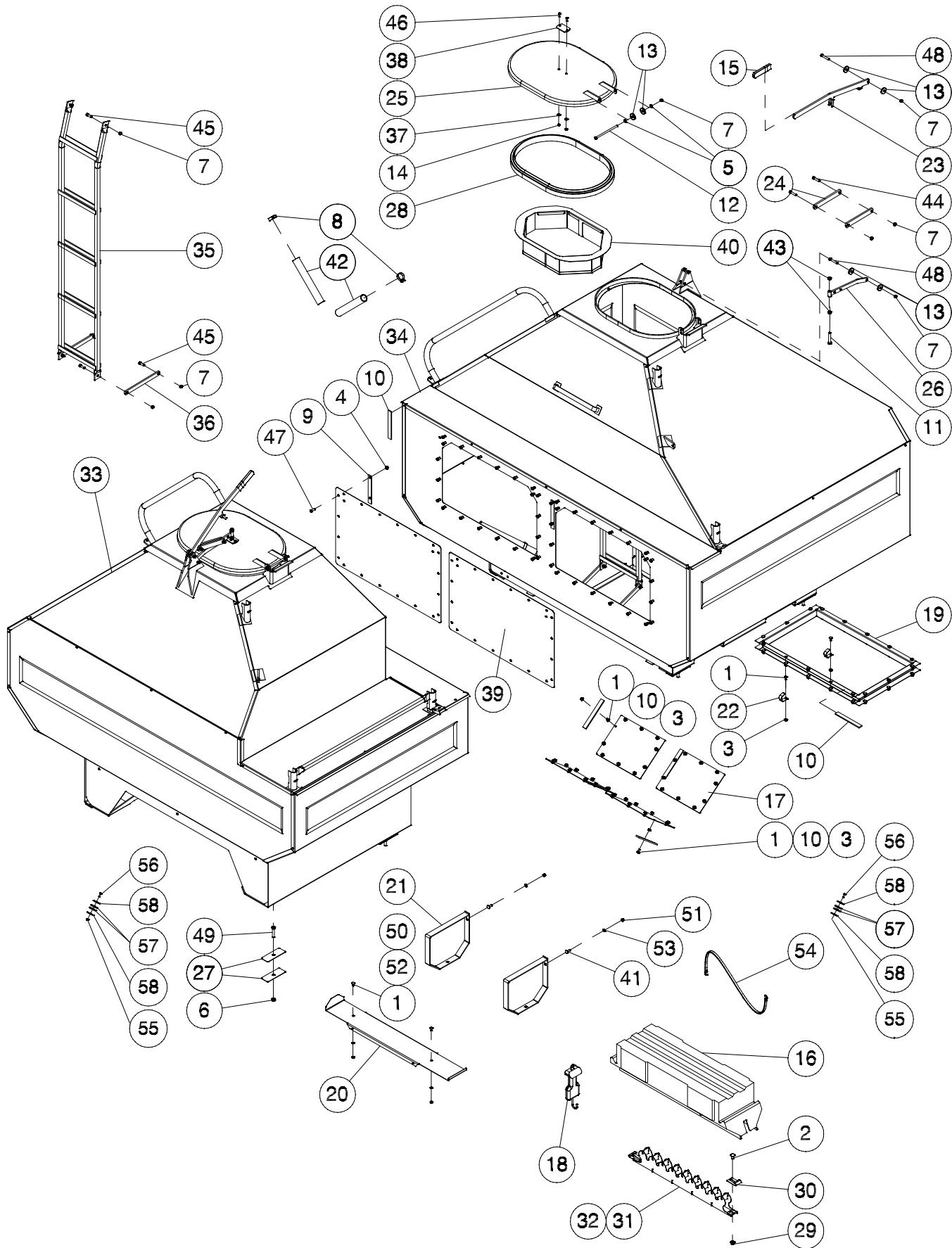
## Tanks & Handrails 8240XL Tank Assembly



## Tanks & Handrails - 8240XL Tank Assembly

Item	Part No.	Description	Qty
1	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	106
2	D-5265	Carriage Bolt - 1/2 x 1 Lg .....	1
3	D-5278	Flange Lock Nut - 5/16.....	104
4	D-5279	Flange Serrated Lock Nut - 3/8.....	48
5	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4
6	F-3405	Locknut - 1/2 Unitorque.....	8
7	M-3388	Locknut - 3/8 Unitorque.....	22
8	N11906	Hose Clamp - 1 1/2 Dia.....	12
9	N13900	Seal Strip - 3/16 x 1 3/4 (Bulk/ft) .....	32ft
10	N15716	Seal Strip - 1/4 x 1 (Bulk/ft) .....	39ft
11	N19127	Lid Bolt - 1/2 x 2 13/16 Lg .....	2
12	N19678	Hex Bolt - 3/8 x 7 Lg.....	2
13	N21266	Wear Washer.....	12
14	N22778	Locknut - 1/4 .....	4
15	N32769	Handle Cover .....	2
16	N36120	Sample Collection Tray .....	1
17	N36279	Blank Off Plate .....	4
18	N42220	Digital Scale .....	1
19	N36875	Meter Body Spacer .....	2
20	N37182	Bottom Plate.....	1
21	N37183	Bracket.....	2
22	N37320	Wire Clip.....	4
23	N37651	Tank Handle - Extended .....	2
24	N37654	Lid Link.....	4
25	N37655	Tank Lid.....	2
26	N37659	Link .....	2
27	N37660	Shim - Eight Series Tanks .....	16
28	N37711	Large Tank Lid Seal.....	2
29	N37907	Flange Lock Nut - 1/2 W/Center Lock .....	1
30	N37910	Slide .....	1
31A	N37911	Rate Calibration Insert.....	1
31B	N40710	Rate Calibration Insert Extension - Tow Between Only.....	
32	N37912	Rate Calibration Assembly (Includes 2, 29, 30 & 31A).....	1
	N40756	Rate Calibration Assembly (Includes 2, 29, 30 & 31B) - Tow Between Only .....	
33	N40640	Rear Tank .....	1
34	N40653	Ladder Link .....	4
35	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	4
36	N40778	Lid Protector .....	2
37	N40790	Front Tank .....	1
38	N40820	Inner Tank Ladder.....	2
39	N40830	Cover Plate .....	2
40	N42190	Tank Screen .....	2
41	P7C616	Carriage Bolt - 1/2 x 3 Lg .....	2
42	R480056	Hose - 1 1/2 ID (Bulk/ft) x 111Lg.....	4
43	S-1292	Hex Jam Nut - 1/2 .....	4
44	W-619	Hex Bolt - 3/8 x 1 3/4 Lg .....	4
45	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	12
46	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	4
47	W-475	Hex Bolt - 3/8 x 1 Lg.....	48
48	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	4
49	W-492	Hex Bolt - 1/2 x 3 Lg.....	8
50	W-513	Hex Nut - 5/16 .....	2
51	W-514	Hex Nut - 3/8 .....	2
52	W-522	Lockwasher - 5/16.....	2
53	W-523	Lockwasher - 3/8.....	2
54	N19563	Tie Strap.....	1
55	N36143	Nylon Lock Nut - 1/4 (If Full Bin Indicator Light Harness is not used) .....	2
56	N36597	Hex Bolt - 1/4 x 3/4 Lg (If Full Bin Indicator Light Harness is not used) .....	2
57	N42168	Seal - 1/8 (If Full Bin Indicator Light Harness is not used) .....	4
58	S-4747	Washer - 9/32 ID x 1-3/4 OD (If Full Bin Indicator Light Harness is not used).....	4

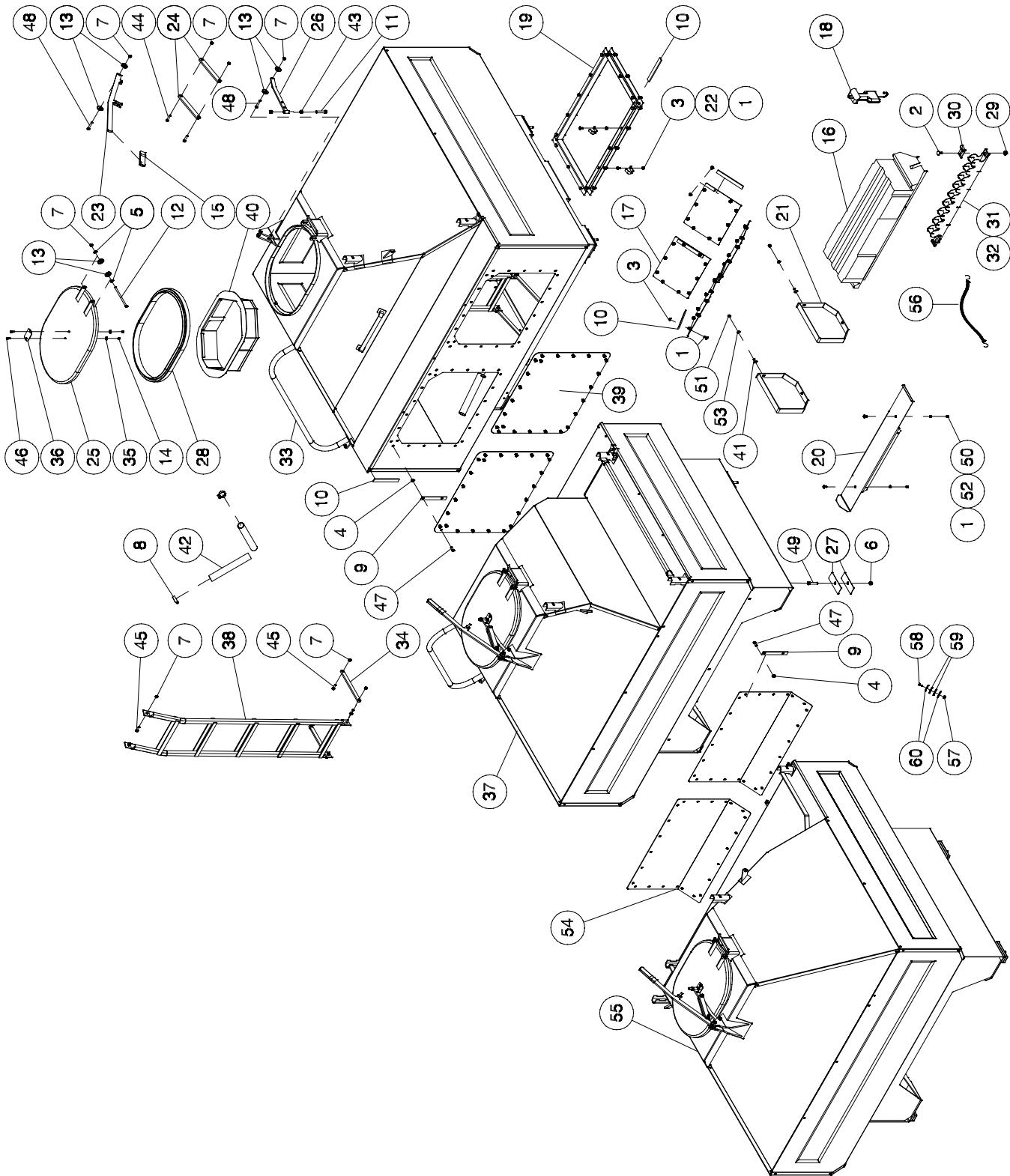
**Tanks & Handrails  
8300XL Tank Assembly**



## Tanks & Handrails - 8300XL Tank Assembly

Item	Part No.	Description	Qty
1	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	106
2	D-5265	Carriage Bolt - 1/2 x 1 Lg .....	1
3	D-5278	Flange Lock Nut - 5/16.....	104
4	D-5279	Flange Lock Nut - 3/8.....	43
5	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4
6	F-3405	Locknut - 1/2 Unitorque.....	8
7	M-3388	Locknut - 3/8 Unitorque.....	22
8	N11906	Hose Clamp - HS-24.....	12
9	N13900	Seal Strip - 3/16 x 1 3/4 (Bulk/ft) .....	42 ft
10	N15716	Seal Strip - 1/4 x 1 (Bulk/ft) .....	49.5 ft
11	N19127	Lid Bolt - 1/2 x 2 13/16 Lg .....	2
12	N19678	Hex Bolt - 3/8 x 7 Lg.....	2
13	N21266	Wear Washer.....	12
14	N22778	Locknut - 1/4 .....	4
15	N32769	Handle Cover .....	2
16	N36120	Sample Collection Tray .....	1
17	N36279	Blank Off Plate .....	4
18	N42220	Digital Scale .....	1
19	N36875	Meter Body Spacer (used prior to 2012) .....	2
20	N37182	Bottom Plate.....	1
21	N37183	Bracket.....	2
22	N37320	Wire Clip.....	4
23	N37651	Tank Handle .....	2
24	N37654	Lid Link.....	4
25	N37655	Tank Lid.....	2
26	N37659	Link .....	2
27	N37660	Shim.....	16
28	N37711	Lid Seal.....	2
29	N37907	Flange Lock Nut - 1/2.....	1
30	N37910	Slide .....	1
31A	N37911	Rate Calibration Insert.....	1
31B	N40710	Rate Calibration Insert - Tow Between Only .....	1
32	N37912	Rate Calibration Assembly (Includes 2, 29, 30 & 31A).....	1
	N40756	Rate Calibration Assembly (Includes 2, 29, 30 & 31B) - Tow Between Only .....	1
33	N40610	Front Tank .....	1
34	N40620	Rear Tank .....	1
35	N40650	Inner Tank Ladder.....	2
36	N40653	Ladder Link .....	4
37	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	4
38	N40778	Lid Protector .....	2
39	N40982	Divider Panel.....	2
40	N42190	Tank Screen .....	2
41	P7C616	Carriage Bolt - 3/8 x 1 .....	2
42	R480056	Hose - 1 1/2 ID (Bulk/ft) x 111Lg.....	4
43	S-1292	Hex Jam Nut - 1/2 .....	4
44	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	4
45	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
46	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
47	W-475	Hex Bolt - 3/8 x 1 Lg.....	44
48	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	4
49	W-492	Hex Bolt - 1/2 x 3 Lg.....	8
50	W-513	Hex Nut - 5/16 .....	2
51	W-514	Hex Nut - 3/8 .....	2
52	W-522	Lockwasher - 5/16.....	2
53	W-523	Lockwasher - 3/8.....	2
54	N19563	Tie Strap.....	1
55	N36143	Nylon Lock Nut - 1/4 (If Full Bin Indicator Light Harness is not used) .....	2
56	N36597	Hex Bolt - 1/4 x 3/4 Lg (If Full Bin Indicator Light Harness is not used) .....	2
57	N42168	Seal - 1/8 (If Full Bin Indicator Light Harness is not used) .....	4
58	S-4747	Washer - 9/32 ID x 1-3/4 OD (If Full Bin Indicator Light Harness is not used).....	4

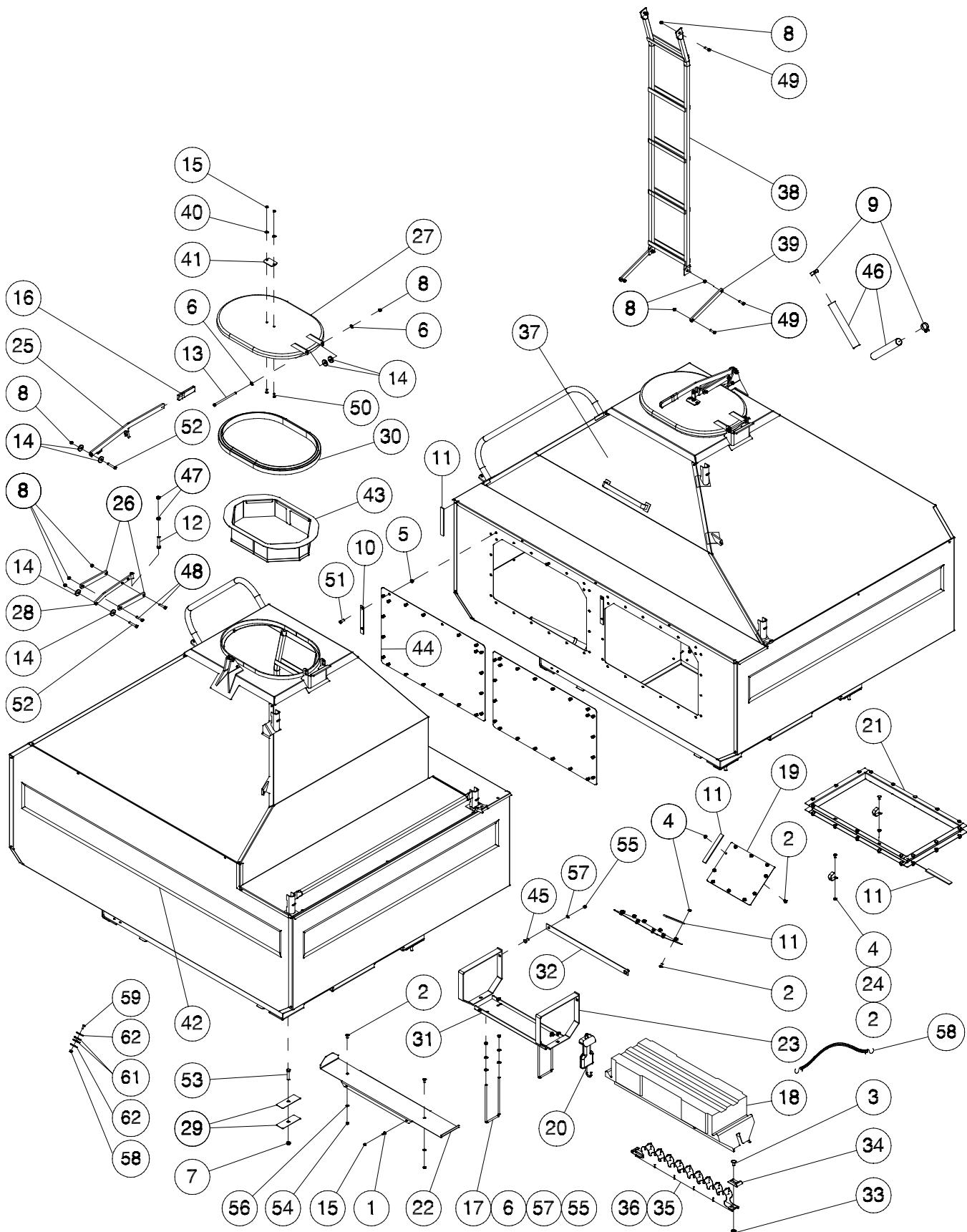
**Tanks & Handrails**  
**8336XL Tank Assembly**



## Tanks & Handrails - 8336XL Tank Assembly

Item	Part No.	Description	Qty
1	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	138
2	D-5265	Carriage Bolt - 1/2 x 3 Lg.....	1
3	D-5278	Flange Lock Nut - 5/16 .....	136
4	D-5279	Flange Serrated Lock Nut - 3/8 .....	96
5	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	6
6	F-3405	Locknut - 1/2 Unitorque .....	12
7	M-3388	Locknut - 3/8 Unitorque .....	33
8	N11906	Hose Clamp - 1 1/2 Dia.....	14
9	N13900	Seal Strip - 3/16 x 1 3/4 (Bulk/ft).....	32 ft
10	N15716	Seal Strip - 1/4 x 1 (Bulk/ft).....	48.5 ft
11	N19127	Lid Bolt - 1/2 x 2 13/16 Lg.....	3
12	N19678	Hex Bolt - 3/8 x 7 Lg .....	3
13	N21266	Wear Washer .....	18
14	N22778	Locknut - 1/4 .....	6
15	N32769	Handle Cover.....	3
16	N36120	Sample Collection Tray.....	1
17	N36279	Blank Off Plate.....	4
18	N42220	Digital Scale.....	1
19	N36875	Meter Body Spacer .....	3
20	N37182	Bottom Plate .....	1
21	N37183	Bracket .....	2
22	N37320	Wire Clip.....	6
23	N37651	Tank Handle - Extended .....	3
24	N37654	Lid Link .....	6
25	N37655	Tank Lid .....	3
26	N37659	Link .....	3
27	N37660	Shim - Eight Series Tanks .....	24
28	N37711	Large Tank Lid Seal .....	3
29	N37907	Flange Lock Nut - 1/2 W/Center Lock.....	1
30	N37910	Insert - Rate Calibration.....	1
31A	N37911	Slide .....	1
31B	N40710	Rate Calibration Insert Extension - Tow Between Only .....	1
32	N37912	Rate Calibration Assembly (Includes 2, 29, 30 & 31A) .....	1
	N40756	Rate Calibration Assembly (Includes 2, 29, 30 & 31B) - Tow Between Only .....	1
33	N40640	Rear Tank.....	1
34	N40653	Ladder Link.....	6
35	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	6
36	N40778	Lid Protector .....	3
37	N40790	Middle Tank.....	1
38	N40820	Inner Tank Ladder .....	3
39	N40830	Cover Plate .....	2
40	N42190	Tank Screen.....	3
41	P7C616	Carriage Bolt - 1/2 x 3 Lg.....	2
42	R480056	Hose - 1 1/2 ID (Bulk/ft) x 111Lg .....	6
43	S-1292	Hex Jam Nut - 1/2.....	6
44	W-619	Hex Bolt - 3/8 x 1 3/4 Lg .....	6
45	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	18
46	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
47	W-475	Hex Bolt - 3/8 x 1 Lg .....	98
48	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	6
49	W-492	Hex Bolt - 1/2 x 3 Lg .....	12
50	W-513	Hex Nut - 5/16.....	2
51	W-514	Hex Nut - 3/8 .....	2
52	W-522	Lockwasher - 5/16 .....	2
53	W-523	Lockwasher - 3/8 .....	2
54	N40815	Cover Panel .....	2
55	N40750	Front Tank .....	1
56	N19563	Rubber Tie Strap - 10.....	1
57	N36143	Nylon Lock Nut - 1/4 (If Full Bin Indicator Light Harness is not used) .....	3
58	N36597	Hex Bolt - 1/4 x 3/4 Lg (If Full Bin Indicator Light Harness is not used).....	3
59	N42168	Seal - 1/8 (If Full Bin Indicator Light Harness is not used).....	6
60	S-4747	Washer - 9/32 ID x 1-3/4 OD (If Full Bin Indicator Light Harness is not used) .....	6

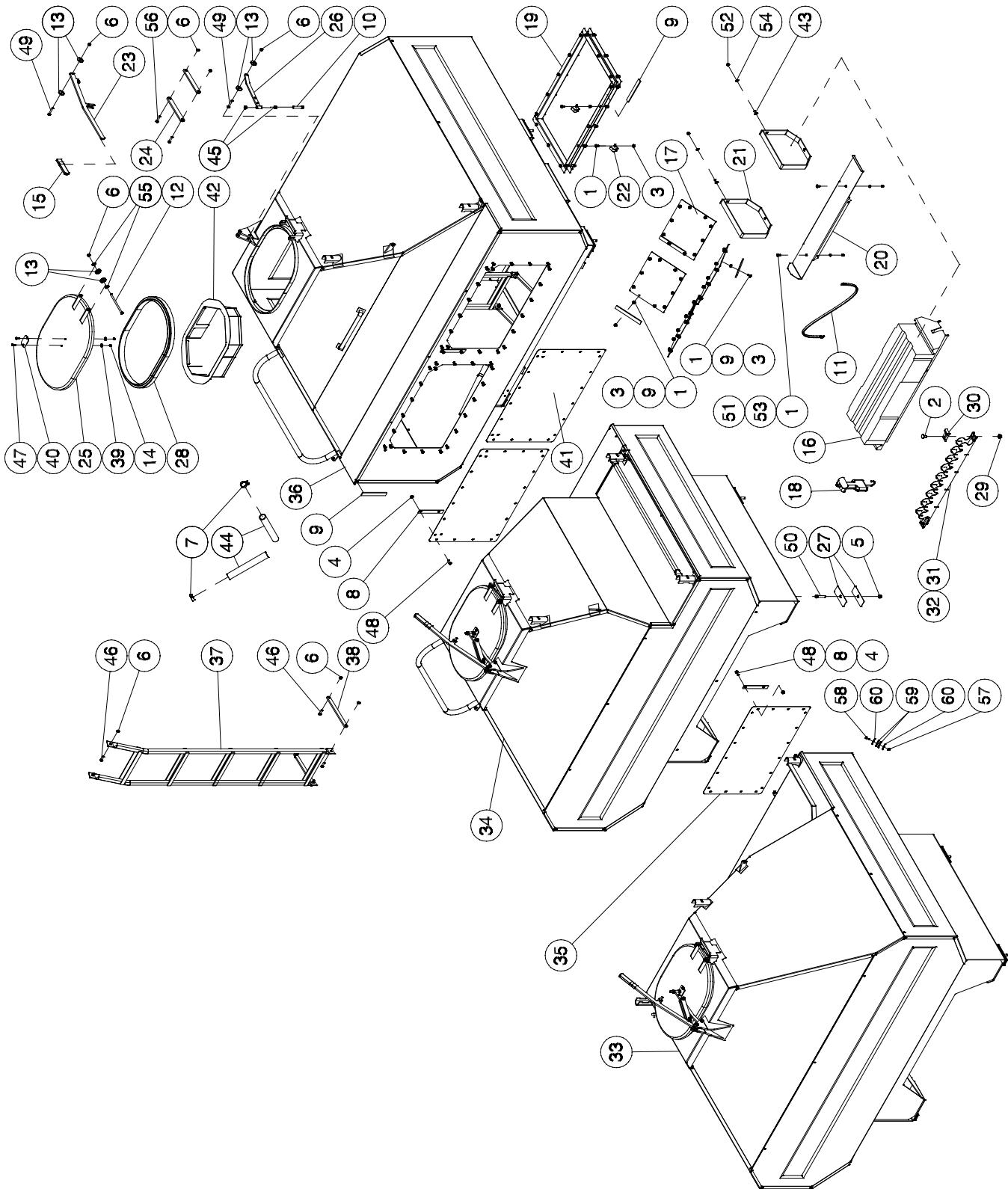
## Tanks & Handrails 8370XL Tank Assembly



## Tanks & Handrails - 8370XL Tank Assembly

Item	Part No.	Description	Qty
1	D-5258	Carriage Bolt - 1/4 x 3/4 Lg.....	4
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	90
3	D-5265	Carriage Bolt - 1/2 x 1 Lg.....	1
4	D-5278	Flange Lock Nut - 5/16.....	88
5	D-5279	Flange Serrated Locknut - 3/8 .....	43
6	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	8
7	F-3405	Locknut - 1/2 Unitorque .....	8
8	M-3388	Locknut - 3/8 Unitorque .....	22
9	N11906	Hose Clamp - 1 1/2 Dia.....	12
10	N13900	Seal Strip - 3/16 x 1 3/4 (Bulk/ft).....	42ft
11	N15716	Seal Strip - 1/4 x 1 (Bulk/ft).....	49ft
12	N19127	Lid Bolt - 1/2 x 2 13/16 Lg.....	2
13	N19678	Hex Bolt - 3/8 x 7 Lg .....	2
14	N21266	Wear Washer .....	12
15	N22778	Locknut - 1/4 .....	8
16	N32769	Handle Cover.....	2
17	N36019	U-bolt - 3/8 x 4 x 10 15/16.....	2
18	N36120	Sample Collection Tray.....	1
19	N36279	Blank Off Plate.....	4
20	N42220	Digital Scale.....	1
21	N36875	Meter Body Spacer (Used prior to 2011) .....	1
22	N37182	Bottom Plate .....	1
23	N37183	Bracket .....	2
24	N37320	Wire Clip .....	2
25	N37651	Tank Handle Extended.....	2
26	N37654	Lid Link .....	4
27	N37655	Tank Lid .....	2
28	N37659	Link .....	2
29	N37660	Shim - Eight Series Tanks .....	16
30	N37711	Large Tank Lid Seal .....	2
31	N37828	Sample Tray Mount Plate .....	1
32	N37829	Sample Tray Strap .....	1
33	N37907	Flange Lock Nut - 1/2 W/Center Lock.....	1
34	N37910	Slide .....	1
35A	N37911	Rate Calibration Insert .....	1
35B	N40710	Rate Calibration Insert Extension - Tow Between Only .....	1
36	N37912	Rate Calibration Assembly (Includes 16, 33, 34 & 35A) .....	1
	N40756	Rate Calibration Assembly (Includes 16, 33, 34 & 35B) - Tow Between Only .....	1
37	N40620	Rear Tank.....	1
38	N40650	Inner Tank Ladder .....	2
39	N40653	Ladder Link.....	4
40	N40748	Washer - 17/64 ID x 3/4 OD x 0.062.....	4
41	N40778	Lid Protector .....	2
42	N40860	Front Tank .....	1
43	N42190	Tank Screen .....	2
44	N40982	Divider Panel .....	2
45	P7C616	Carriage Bolt - 3/8 x 1.....	2
46	R480056	Hose - 1 1/2 ID (Bulk/ft) x 111Lg .....	4
47	S-1292	Hex Jam Nut - 1/2.....	4
48	W-619	Hex Bolt - 3/8 x 1 3/4 Lg .....	4
49	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	12
50	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	4
51	W-475	Hex Bolt - 3/8 x 1 Lg.....	44
52	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	4
53	W-492	Hex Bolt - 1/2 x 3 Lg .....	8
54	W-513	Hex Nut - 5/16.....	2
55	W-514	Hex Nut - 3/8 .....	6
56	W-522	Lockwasher - 5/16 .....	2
57	W-523	Lockwasher - 3/8 .....	6
58	N19563	Rubber Tie Strap - 10 .....	2
59	N36143	Nylon Lock Nut - 1/4 (If Full Bin Indicator Light Harness is not used) .....	2
60	N36597	Hex Bolt - 1/4 x 3/4 Lg (If Full Bin Indicator Light Harness is not used).....	2
61	N42168	Seal - 1/8 (If Full Bin Indicator Light Harness is not used).....	4
62	S-4747	Washer - 9/32 ID x 1-3/4 OD (If Full Bin Indicator Light Harness is not used) .....	4

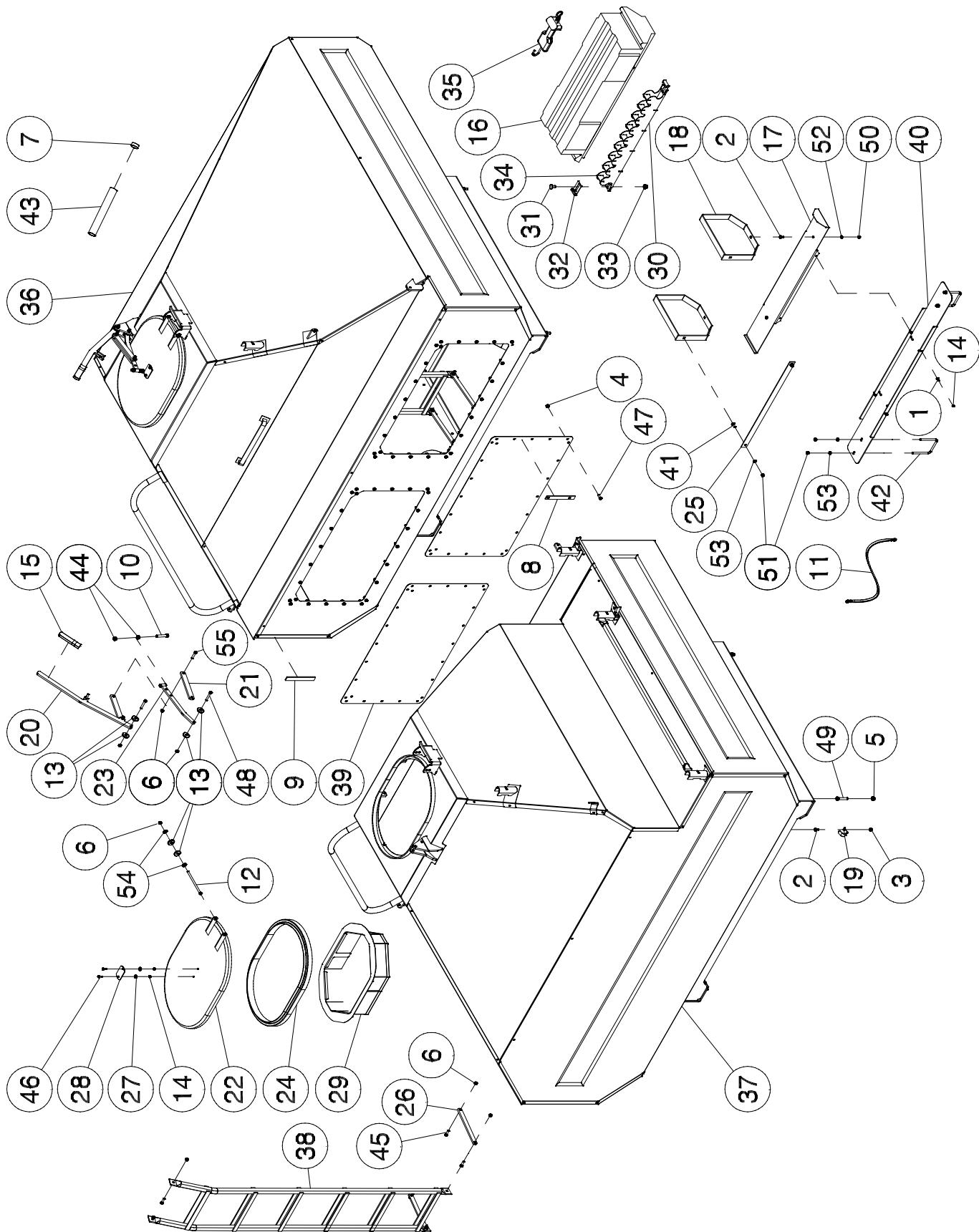
**Tanks & Handrails**  
**8425XL Tank Assembly**



## Tanks & Handrails - 8425XL Tank Assembly

Item	Part No.	Description	Qty
1	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	138
2	D-5265	Carriage Bolt - 1/2 x 3 Lg .....	1
3	D-5278	Flange Lock Nut - 5/16.....	128
4	D-5279	Flange Serrated Lock Nut - 3/8.....	83
5	F-3405	Locknut - 1/2 Unitorque.....	12
6	M-3388	Locknut - 3/8 Unitorque.....	33
7	N11906	Hose Clamp - 1 1/2 Dia.....	18
8	N13900	Seal Strip - 3/16 x 1 3/4 (Bulk/ft) .....	42 ft
9	N15716	Seal Strip - 1/4 x 1 (Bulk/ft) .....	49.5 ft
10	N19127	Lid Bolt - 1/2 x 2 13/16 Lg .....	3
11	N19563	Rubber Tie Strap - 10 .....	1
12	N19678	Hex Bolt - 3/8 x 7 Lg.....	3
13	N21266	Wear Washer.....	18
14	N22778	Locknut - 1/4 .....	6
15	N32769	Handle Cover .....	3
16	N36120	Sample Collection Tray .....	1
17	N36279	Blank Off Plate .....	4
18	N42220	Digital Scale .....	1
19	N36875	Meter Body Spacer (used prior to 2012) .....	3
20	N37182	Bottom Plate.....	1
21	N37183	Bracket.....	2
22	N37320	Wire Clip.....	6
23	N37651	Tank Handle - Extended .....	3
24	N37654	Lid Link.....	6
25	N37655	Tank Lid.....	3
26	N37659	Link .....	3
27	N37660	Shim - Eight Series Tanks .....	24
28	N37711	Large Tank Lid Seal.....	3
29	N37907	Flange Lock Nut - 1/2 W/Center Lock .....	1
30	N37910	Slide .....	1
31A	N37911	Rate Calibration Insert.....	1
31B	N40710	Rate Calibration Insert Extension - Tow Between Only.....	1
32	N37912	Rate Calibration Assembly (Includes 2, 29, 30 & 31A).....	1
	N40756	Rate Calibration Assembly (Includes 2, 29, 30 & 31B) - Tow Between Only .....	1
33	N40600	Tank - 8425 Front .....	1
34	N40610	Tank - 8425 Middle .....	1
35	N40612	Divider Panel .....	2
36	N40620	Tank - Rear .....	1
37	N40650	Inner Tank Ladder .....	3
38	N40653	Link .....	6
39	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	6
40	N40778	Lid Protector .....	3
41	N40982	Divider Panel .....	2
42	N42190	Tank Screen .....	3
43	P7C616	Carriage Bolt - 1/2 x 3 Lg .....	2
44	R480056	Hose - 1 1/2 ID (Bulk/ft) x 111Lg.....	6
45	S-1292	Hex Jam Nut - 1/2 .....	6
46	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	18
47	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
48	W-475	Hex Bolt - 3/8 x 1 Lg .....	85
49	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	6
50	W-492	Hex Bolt - 1/2 x 3 Lg .....	12
51	W-513	Hex Nut - 5/16 .....	2
52	W-514	Hex Nut - 3/8 .....	2
53	W-522	Lockwasher - 5/16 .....	2
54	W-523	Lockwasher - 3/8 .....	2
55	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	6
56	W-619	Hex Bolt - 3/8 x 1 3/4 Lg .....	7
57	N36143	Nylon Lock Nut - 1/4 (If Full Bin Indicator Light Harness is not used) .....	3
58	N36597	Hex Bolt - 1/4 x 3/4 Lg (If Full Bin Indicator Light Harness is not used) .....	3
59	N42168	Seal - 1/8 (If Full Bin Indicator Light Harness is not used) .....	6
60	S-4747	Washer - 9/32 ID x 1-3/4 OD (If Full Bin Indicator Light Harness is not used).....	6

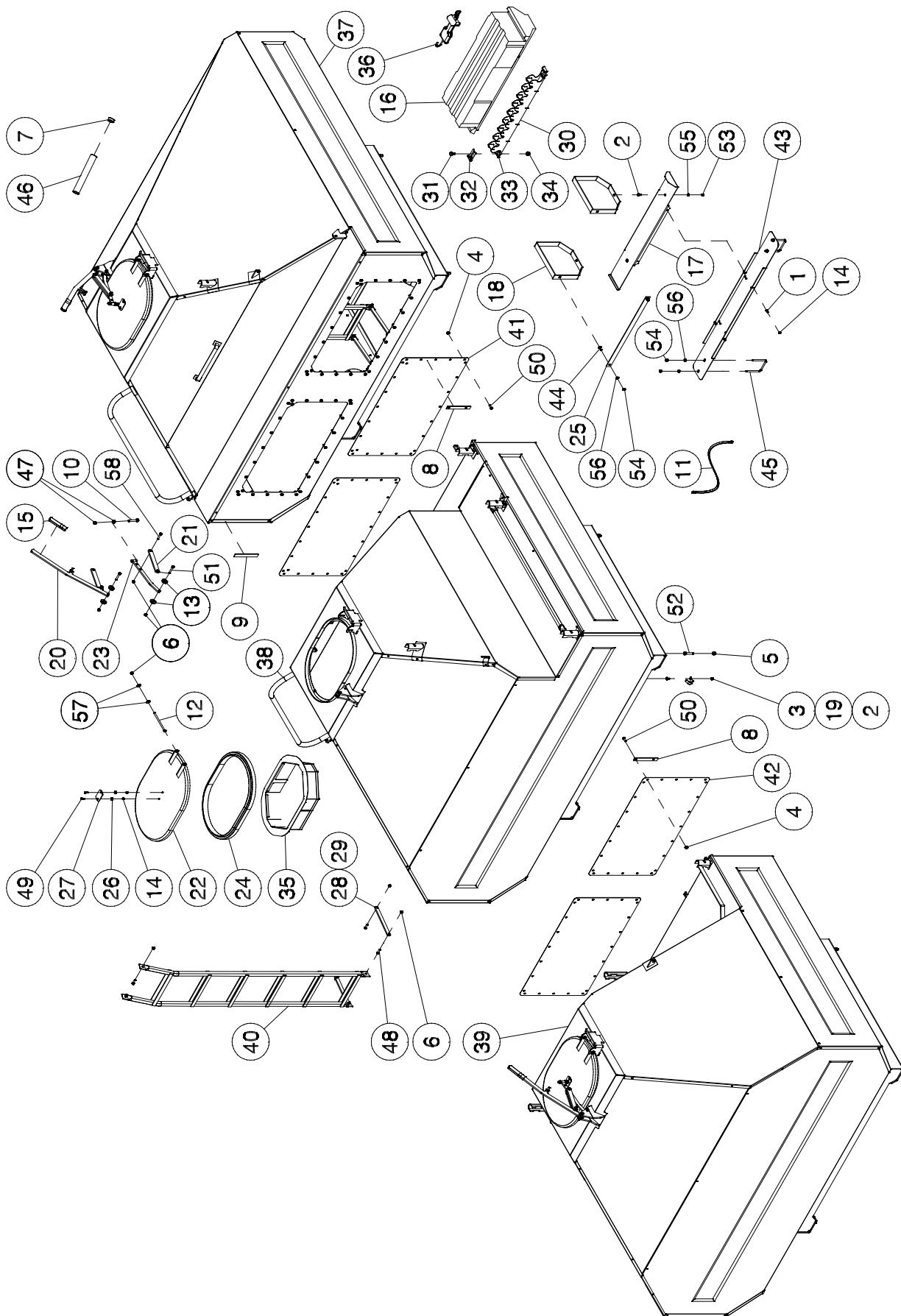
**Tanks & Handrails**  
**8435XL Tank Assembly**



## Tanks & Handrails - 8435XL Tank Assembly

Item	Part No.	Description	Qty
1	D-5258	Carriage Bolt 1/4 x 3/4 Lg .....	4
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	34
3	D-5278	Flange Lock Nut - 5/16.....	32
4	D-5279	Serated Flange Lock Nut - 3/8 .....	52
5	F-3405	Locknut - 1/2 Unitorque.....	8
6	M-3388	Locknut - 3/8 Unitorque.....	22
7	N11906	Hose Clamp - 1 1/2 Dia.....	4
8	N13900	Seal Strip 3/16 x 1 3/4 (Bulk/Ft) .....	21 ft
9	N15716	Seal Strip 1/4 x 1 (Bulk/Ft) .....	9 ft
10	N19127	Lid Bolt - .5 x 2-13/16 Lg .....	2
11	N19563	Tie Down Strap .....	1
12	N19678	Hex Bolt - 3/8 x 7 Lg.....	2
13	N21266	Wear Washer - 1/4 .....	12
14	N22778	Locknut - 1/4 .....	8
15	N32769	Handle Cover .....	2
16	N36120	Sample Collection Tray .....	1
17	N37182	Sample Tray - Bottom Plate .....	1
18	N37183	Sample Tray - Bracket.....	2
19	N37320	Wire Clip.....	4
20	N37651	Tank Handle Weldment Extended .....	2
21	N37654	Link .....	4
22	N37655	Tank Lid.....	2
23	N37659	Link .....	2
24	N37711	Large Tank Lid Seal .....	2
25	N37829	Sampe Tray Strap .....	1
26	N40653	Link .....	4
27	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	4
28	N40778	Lid Protector .....	2
29	N42190	Tank Screen .....	2
30	N37912	Rate Calibration Insert - (Contains Items - 31, 32, 33 & 34) .....	1
31	D-5265	Carriage Bolt - 1/2 x 1 Lg .....	1
32	N37910	Slide .....	1
33	N37907	Flange Lock Nut - 1/2 W/Center Lock .....	1
34	N37911	Rate Calibration Insert - Dual Shoot.....	1
34A	N40710	Rate Calibration Insert Extension - Single Shoot .....	1
35	N42220	Digital Hanging Scale.....	1
36	N44150	Rear Tank .....	1
37	N44160	Middle Tank .....	1
38	N44505	Inner Tank Ladder.....	2
39	N44577	Cover Panel - Rear.....	2
40	N44597	Sample Tray Mount Plate.....	1
41	P7C616	Carriage Bolt - 3/8 x 1 .....	2
42	W14399	U-bolt - 3/8 Dia x 4-13/32 UL .....	2
43	R480056	Hose - 1 1/2 ID Bulk Per Ft .....	40 ft
44	S-1292	Hex Jam Nut - 1/2 .....	4
45	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
46	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
47	W-475	Hex Bolt - 3/8 x 1 Lg.....	52
48	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	4
49	W-492	Hex Bolt - 1/2 x 3 Lg.....	8
50	W-513	Hex Nut - 5/16 .....	2
51	W-514	Hex Nut - 3/8 .....	6
52	W-522	Lockwasher - 5/16.....	2
53	W-523	Lockwasher - 3/8.....	6
54	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4
55	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	4

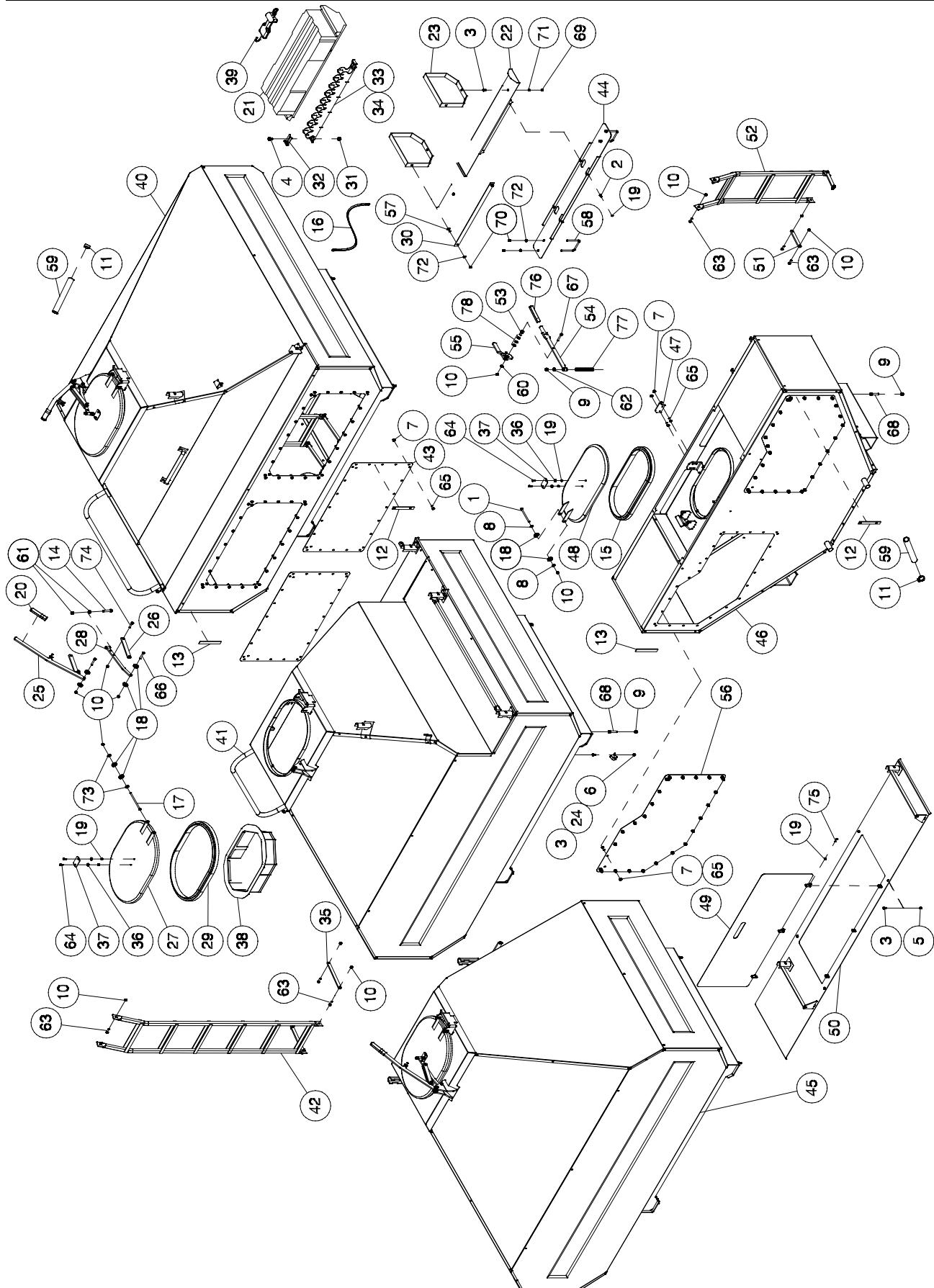
**Tanks & Handrails**  
**8630XL Tank Assembly - 2008**



## Tanks & Handrails - 8630XL Tank Assembly - 2008

Item	Part No.	Description	Qty
1	D-5258	Carriage Bolt 1/4 x 3/4 Lg .....	4
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	50
3	D-5278	Flange Lock Nut - 5/16.....	48
4	D-5279	Serrated Flange Lock Nut - 3/8 .....	107
5	F-3405	Locknut - 1/2 Unitorque.....	12
6	M-3388	Locknut - 3/8 Unitorque.....	33
7	N11906	Hose Clamp - 1 1/2 Dia.....	6
8	N13900	Seal Strip 3/16 x 1-3/4 (Bulk/Ft) .....	42 ft
9	N15716	Seal Strip 1/4 x 1 (Bulk/Ft) .....	9 ft
10	N19127	Lid Bolt - .5 x 2-13/16 Lg .....	3
11	N19563	Tie Down Strap .....	1
12	N19678	Hex Bolt - 3/8 x 7 Lg.....	3
13	N21266	Wear Washer - 1/4 .....	12
14	N22778	Locknut - 1/4 .....	10
15	N32769	Handle Cover .....	3
16	N36120	Sample Collection Tray .....	1
17	N37182	Sample Tray - Bottom Plate .....	1
18	N37183	Sample Tray - Bracket.....	2
19	N37320	Wire Clip.....	6
20	N37651	Tank Handle Weldment Extended .....	3
21	N37654	Link .....	6
22	N37655	Tank Lid.....	3
23	N37659	Link .....	3
24	N37711	Large Tank Lid Seal.....	3
25	N37829	Sampe Tray Strap .....	1
26	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	6
27	N40778	Lid Protector .....	3
28	N40653	Link .....	4
29	N37793	Plate.....	2
30	N37912	Rate Calibration Insert - Includes (31, 32, 33 & 34) .....	1
31	D-5265	Carriage Bolt - 1/2 x 1 Lg .....	1
32	N37910	Slide .....	1
33	N37911	Rate Callibration Insert - Dual Shoot.....	1
33A	N40710	Rate Calibration Insert Extension - Single Shoot .....	1
34	N37907	Flange Lock Nut - 1/2.....	1
35	N42190	Tank Screen .....	3
36	N42220	Digital Hanging Scale.....	1
37	N44150	Rear Tank .....	1
38	N44160	Middle Tank .....	1
39	N44170	Front Tank.....	1
40	N44505	Inner Tank Ladder.....	3
41	N44577	Cover Panel.....	2
42	N44578	Cover Panel.....	2
43	N44597	Sample Tray Mount Plate.....	1
44	P7C616	Carriage Bolt - 3/8 x 1 .....	2
45	W14399	U-bolt - 3/8 Dia x 4-13/32 UL .....	2
46	R480056	Hose - 1 1/2 ID Bulk Per Ft.....	N/A
47	S-1292	Hex Jam Nut - 1/2 .....	6
48	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	18
49	W-469	Hex Head - 1/4 x 3/4 Lg .....	6
50	W-475	Hex Bolt - 3/8 x 1 Lg.....	100
51	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	6
52	W-492	Hex Bolt - 1/2 x 3 Lg.....	12
53	W-513	Hex Nut - 5/16 .....	2
54	W-514	Hex Nut - 3/8 .....	6
55	W-522	Lockwasher - 5/16.....	2
56	W-523	Lockwasher - 3/8.....	6
57	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	6
58	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	6

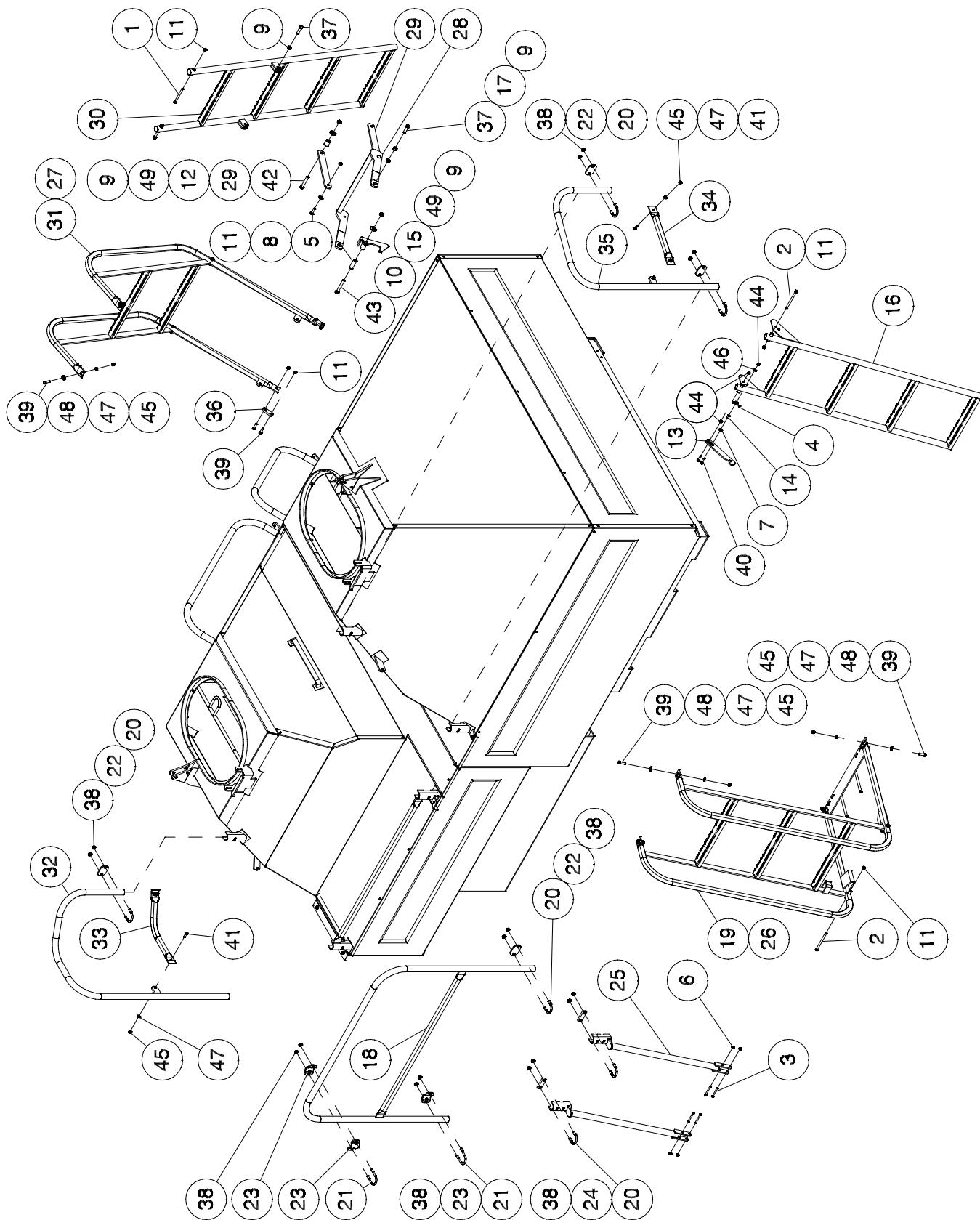
**Tanks & Handrails**  
**8630XL & 8650XL Tank Assembly**



## Tanks & Handrails - 8630XL & 8650XL Tank Assembly

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg.....	1	39	N42220	Digital Hanging Scale.....	1
2	D-5258	Carriage Bolt 1/4 x 3/4 Lg.....	4	40	N44150	Rear Tank .....	1
3	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	38	41	N44160	Middle Tank .....	1
4	D-5265	Carriage Bolt - 1/2 x 1 Lg.....	1	42	N44505	Inner Tank Ladder.....	3
5	D-5272	Locknut - 5/16 Unitorque.....	4	43	N44577	Cover Panel - Rear .....	2
6	D-5278	Flange Lock Nut - 5/16.....	32	44	N44597	Sample Tray Mount Plate.....	1
7	D-5279	Serrated Flange Lock Nut - 3/8 .....	106	45	N45000	Front Tank .....	1
8	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	2	46	N45010	4Th Tank .....	1
9	F-3405	Locknut - 1/2 Unitorque.....	15	47	N45011	Lid Latch Plate .....	1
10	M-3388	Locknut - 3/8 Unitorque.....	41	48	N45015	Tank Lid .....	1
11	N11906	Hose Clamp - 1 1/2 Dia.....	12	49	N45019	Walkway Lid .....	1
12	N13900	Seal Strip 3/16 x 1-3/4 (Bulk/Ft) .....	42 ft	50	N45020	Walkway .....	1
13	N15716	Seal Strip 1/4 x 1 (Bulk/Ft) .....	9 ft	51	N45027	Link .....	4
14	N19127	Lid Bolt - 1/2 x 2 13/16 Lg .....	3	52	N45030	Inner 4Th Tank Ladder .....	1
15	N19496	Tank Lid Seal.....	1	53	N45077	Spacer Bushing - 7/8 Dia.....	1
16	N19563	Tie Down Strap .....	1	54	N45080	Lock Arm .....	1
17	N19678	Hex Bolt - 3/8 x 7 1/2 .....	3	55	N45085	Lock Handle .....	1
18	N21266	Wear Washer - 1/4 .....	20	56	N45179	Cover Panel .....	2
19	N22778	Locknut - 1/4 .....	15	57	P7C616	Carriage Bolt - 3/8 x 1 Lg .....	2
20	N32769	Handle Cover .....	3	58	W14399	Ubolt - 3/8 Dia x 4 13/32 UL .....	2
21	N36120	Sample Collection Tray .....	1	59	R480056	Hose - 1 1/2 ID Bulk Per Ft .....	72 ft
22	N37182	Sample Tray - Bottom Plate .....	1	60	S-1199	Washer - 3/8 ID x 7/8 OD x 14 Ga .....	1
23	N37183	Sample Tray - Bracket.....	2	61	S-1292	Hex Jam Nut - 1/2 .....	6
24	N37320	Wire Clip.....	4	62	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga .....	1
25	N37651	Tank Handle Weldment Extended .....	3	63	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	24
26	N37654	Link .....	6	64	W-469	Hex Head - 1/4 x 3/4 Lg .....	8
27	N37655	Tank Lid .....	3	65	W-475	Hex Bolt - 3/8 x 1 Lg .....	106
28	N37659	Link .....	3	66	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	6
29	N37711	Large Tank Lid Seal .....	3	67	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	1
30	N37829	Sampe Tray Strap .....	1	68	W-492	Hex Bolt - 1/2 x 3 Lg .....	14
31	N37907	Flange Lock Nut - 1/2 W/Center Lock .....	1	69	W-513	Hex Nut - 5/16 .....	2
32	N37910	Slide .....	1	70	W-514	Hex Nut - 3/8 .....	6
33	N37911	Rate Calibration Insert - Dual Shoot .....	1	71	W-522	Lockwasher - 5/16 .....	2
33A	N40710	Rate Calibration Insert - Single Shoot .....	1	72	W-523	Washer - 7/16 ID x 1 OD x 14 Ga .....	6
34	N37912	Rate Calibration Insert - (Contains Items - 4, 31, 32 & 33) .....	1	73	W-538	Hex Bolt - 3/8 x 1 3/4 Lg .....	6
34A	N40756	Rate Calibration Assembly (Includes 4, 31, 32 & 33A) .....	4	74	W-619	Hex Bolt - 1/4 x 1 Lg .....	3
35	N40653	Link .....	8	75	W-1552	Handle Cover .....	1
36	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	4	77	N32769	Lid Holder Spring .....	1
37	N40778	Lid Protector .....	3	78	N45971	Spacer Washer - 41/64 x 1 OD x 12 Ga .....	3
38	N42190	Tank Screen .....	3		N45519		

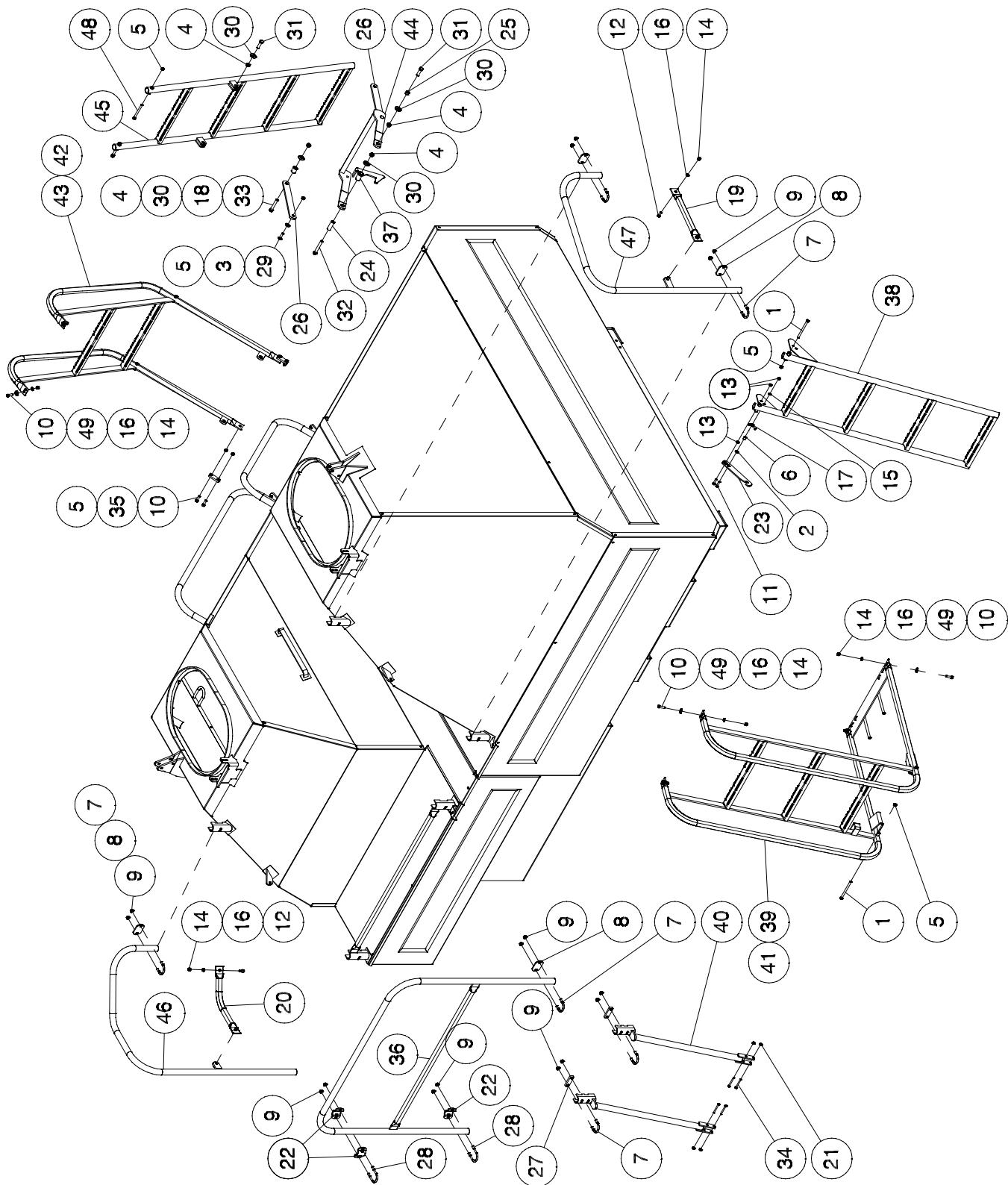
**Tanks & Handrails**  
**8240XL Handrail Assembly**



## Tanks & Handrails - 8240XL Handrail Assembly

Item	Part No.	Description	Qty
1	C-1550	Hex Bolt - 3/8 x 4 Lg.....	2
2	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
3	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
4	D-5098	Spring.....	1
5	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	2
6	D-5277	Flange Lock Nut - 3/8 W/Center Lock .....	4
7	D-5488	Washer - 13/32 ID x 11/16 OD x 16 Ga .....	1
8	D-5579	Washer - 7/16 ID x 1 OD x 16 Ga.....	2
9	F-3405	Locknut - 1/2 Unitorque.....	4
10	H27918	Bushing - 3/4 OD x .510 ID .....	1
11	M-3388	Locknut - 3/8 Unitorque.....	10
12	N16155	Spacer - 1 OD x .510 ID x 1.125 Lg.....	1
13	N19211	Lock Arm.....	1
14	N19366	Bushing - 1/2 OD x .334 ID .....	1
15	N36450	Ladder Latch .....	1
16	N36473	Ladder.....	1
17	N36914	Bushing - 3/4 OD x .510 ID .....	1
18	N37087	Handrail - Center.....	1
19	N37135	Upper Access Ladder.....	1
20	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	6
21	N37620	U-Bolt - 3/8 x 2 1/8 x 3 .....	2
22	N37621	Lug .....	4
23	N37622	U-Clamp Plate.....	3
24	N37623	Lug .....	2
25	N37855	Handrail Brace .....	2
26	N38020	Ladder Assembly Left Side .....	1
27	N38465	Auger Side Ladder .....	1
28	N40668	Ladder Brace.....	1
29	N40694	Link Lug .....	2
30	N40695	Ladder Auger Side Lower.....	1
31	N40800	Upper Auger Ladder.....	1
32	N40965	Handrail - Front .....	1
33	N40968	Rail.....	1
34	N40973	Rail - Rear.....	1
35	N40996	Handrail.....	1
36	N37623	Link .....	2
37	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
38	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	18
39	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	10
40	W-472	Hex Bolt - 5/16 x 1 1/4 Lg.....	2
41	W-475	Hex Bolt - 3/8 x 1 Lg.....	4
42	W-492	Hex Bolt - 1/2 x 3 Lg.....	1
43	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	1
44	W-513	Hex Nut - 5/16 .....	3
45	W-514	Hex Nut - 3/8 .....	10
46	W-522	Lockwasher - 5/16.....	1
47	W-523	Lockwasher - 3/8.....	10
48	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	6
49	W-539	Flatwasher - 1/2 .....	3

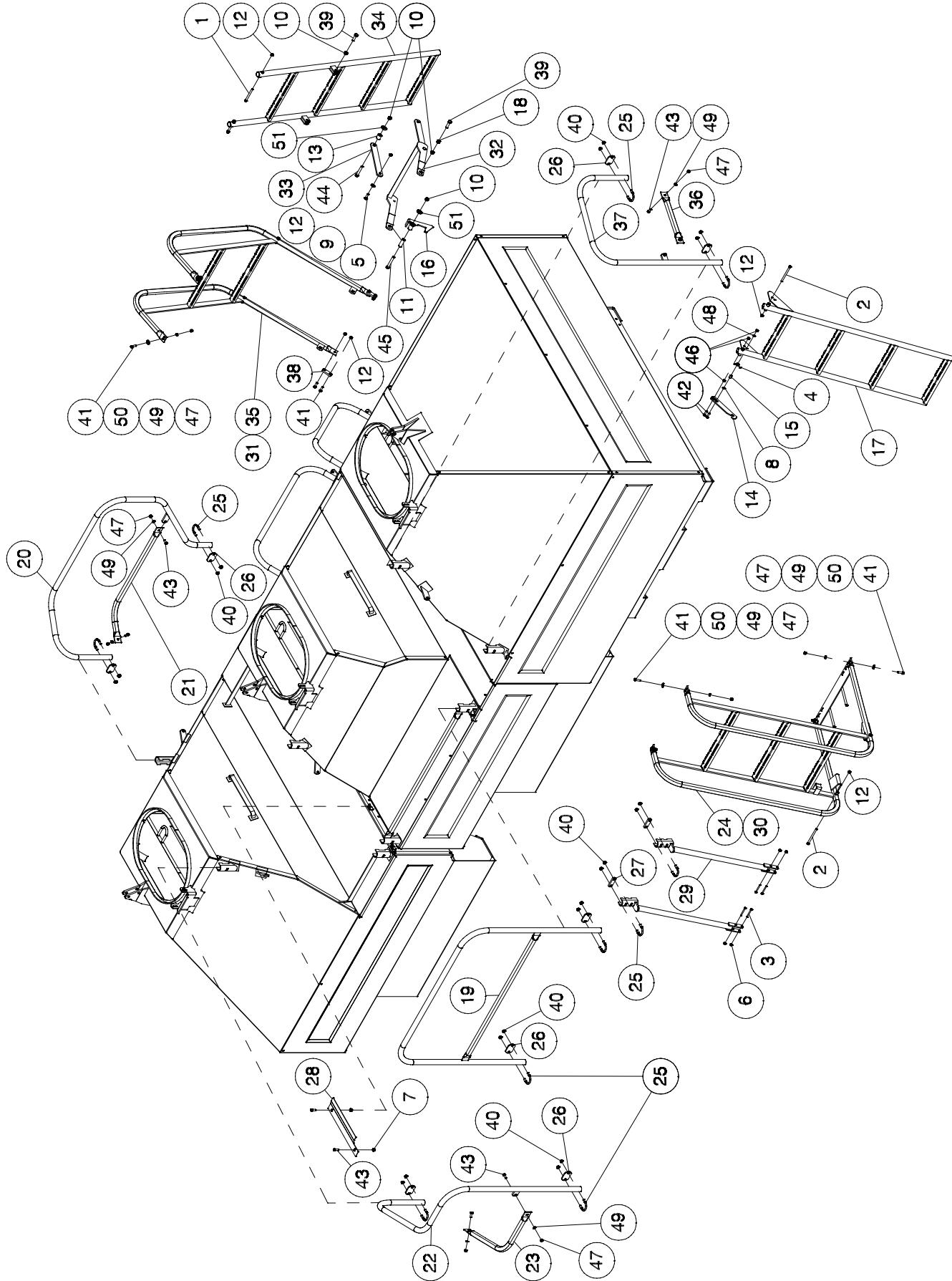
**Tanks & Handrails**  
**8300XL Handrail Assembly**



## Tanks & Handrails - 8300XL Handrail Assembly

Item	Part No.	Description	Qty
1	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
2	D-5488	Washer - 11/32 ID x 11/16 OD.....	1
3	D-5579	Washer - 13/32 ID x 1 OD x 16 Ga.....	2
4	F-3405	Locknut - 1/2 Unitorque.....	4
5	M-3388	Locknut - 3/8 Unitorque.....	10
6	N19366	Bushing - 0.334 ID x 1/2 OD x 5/8 Lg .....	1
7	N37619	U-Bolt - 5/16 Dia x 2 1/16 Lg .....	6
8	N37621	Lug .....	4
9	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	16
10	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	10
11	W-472	Hex Bolt - 5/16 x 1 1/4 Lg .....	2
12	W-475	Hex Bolt - 3/8 x 1 Lg.....	4
13	W-513	Hex Nut - 5/16 .....	3
14	W-514	Hex Nut - 3/8 .....	12
15	W-522	Lockwasher - 5/16 .....	1
16	W-523	Lockwasher - 3/8.....	10
17	D-5098	Spring.....	1
18	N16155	Spacer - 1 OD x .510 ID x 1 1/8 Lg .....	1
19	N40973	Rail - Rear .....	1
20	N42164	Rail.....	1
21	D-5277	Flange Lock Nut - 1/4.....	4
22	N37622	U-Clamp Plate.....	3
23	N19211	Lock Arm .....	1
24	H27918	Bushing - 0.510 ID x 3/4 OD x 2 1/4 Lg .....	1
25	N36914	Bushing - 0.510 ID x 3/4 OD x 1/2 Lg .....	1
26	N40694	Link .....	2
27	N37623	Lug .....	2
28	N37620	U-Bolt - 5/16 Dia x 3 Lg.....	2
29	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	2
30	W-539	Flatwasher - 1/2 .....	4
31	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
32	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	1
33	W-492	Hex Bolt - 1/2 x 3 Lg.....	1
34	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
35	N37623	Link .....	2
36	N36088	Handrail - Straight .....	1
37	N36450	Ladder Latch .....	1
38	N36473	Ladder.....	1
39	N36474	Upper Access Ladder.....	1
40	N37855	Handrail Brace .....	2
41	N38010	Ladder Assembly Left Side .....	1
42	N38477	Ladder Assembly Auger Side .....	1
43	N40665	Upper Auger Ladder.....	1
44	N40668	Ladder Brace.....	1
45	N40695	Ladder.....	1
46	N40775	Handrail - Front .....	1
47	N40970	Handrail.....	1
48	C-1550	Hex Bolt - 3/8 x 4 Lg.....	2
49	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	6

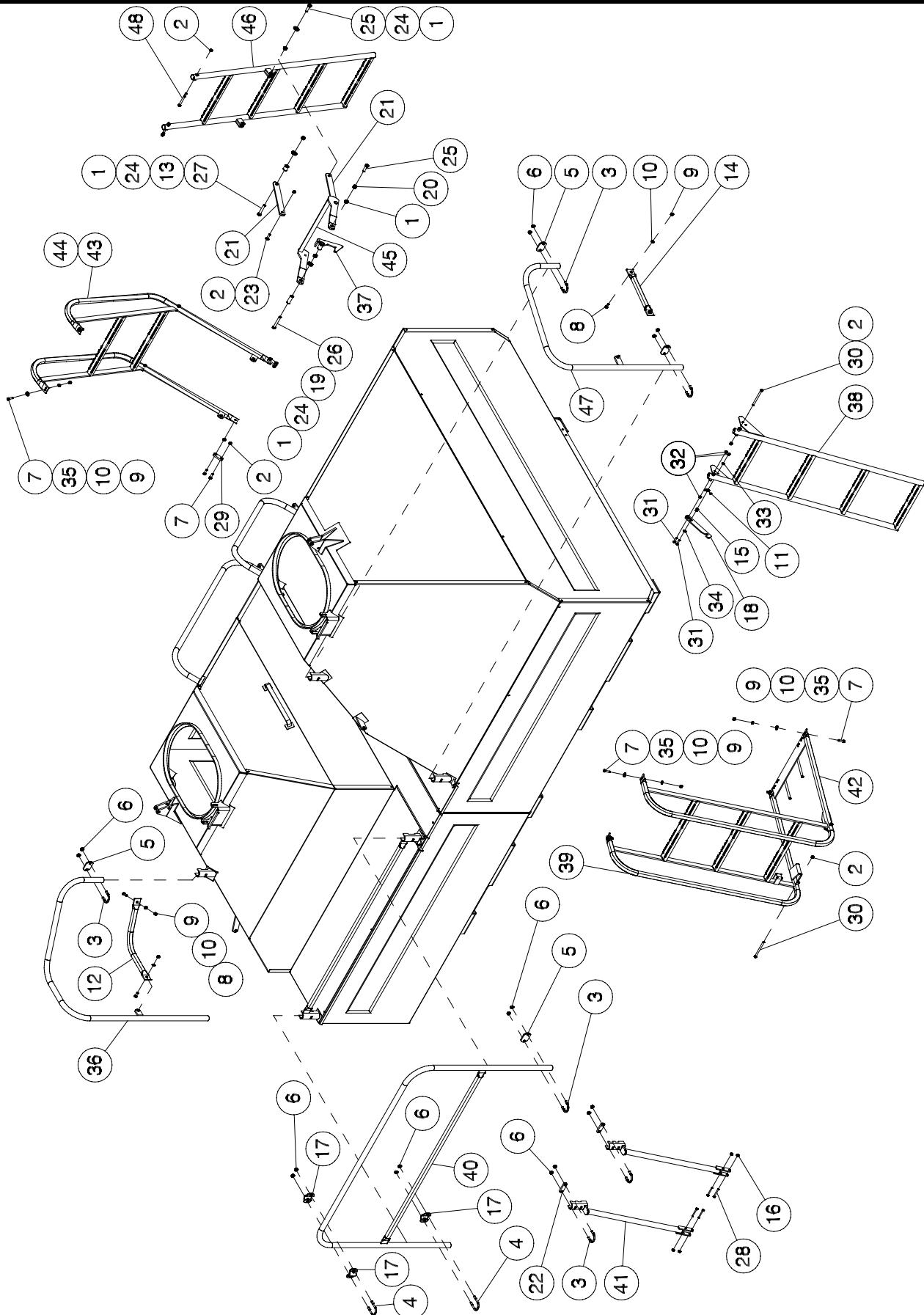
**Tanks & Handrails**  
**8336XL Handrail Assembly**



## Tanks & Handrails - 8336XL Handrail

Item	Part No.	Description	Qty
1	C-1550	Hex Bolt - 3/8 x 4 Lg.....	2
2	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
3	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
4	D-5098	Spring.....	1
5	D-5261	Carriage Bolt - 3/8 x 1-1/2 Lg .....	2
6	D-5277	Flange Lock Nut - 1/4 .....	4
7	D-5279	Flange Lock Nut - 3/8 .....	2
8	D-5488	Washer - 11/32 ID x 11/16 OD x 16 Ga .....	1
9	D-5579	Washer - 13/32 ID x 1 OD x 16 Ga.....	2
10	F-3405	Locknut - 1/2 Unitorque.....	4
11	H27918	Bushing - 3/4 OD x .510 ID .....	1
12	M-3388	Locknut - 3/8 Unitorque.....	12
13	N16155	Bushing - 1 OD x .510 ID x 1.125 Lg .....	1
14	N19211	Lock Arm.....	1
15	N19366	Bushing - 1/2 OD x .334 ID .....	1
16	N36450	Ladder Latch .....	1
17	N36473	Ladder.....	1
18	N36914	Bushing - 3/4 OD x .510.....	1
19	N37087	Handrail - Center.....	1
20	N37093	Handrail - Front - Right.....	1
21	N37094	Rail- Front - Lower - Right.....	1
22	N37097	Handrail - Front - Left .....	1
23	N37098	Rail- Front - Lower - Left.....	1
24	N37135	Upper Access Ladder.....	1
25	N37619	U-Bolt - 3/8 x 2-1/8 x 2-1/16 .....	10
26	N37621	Lug .....	8
27	N37623	Lug .....	2
28	N37814	Walkway Filler Panel .....	1
29	N37855	Handrail Brace .....	2
30	N38020	Ladder Assembly .....	1
31	N38465	Auger Side Ladder .....	1
32	N40668	Ladder Brace.....	1
33	N40694	Link Lug .....	2
34	N40695	Ladder.....	1
35	N40800	Upper Auger Ladder.....	1
36	N40973	Rail - Rear .....	1
37	N40996	Handrail.....	1
38	N37623	Link .....	2
39	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
40	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	20
41	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	10
42	W-472	Hex Bolt - 5/16 x 1-1/4 Lg .....	2
43	W-475	Hex Bolt - 3/8 x 1 Lg.....	10
44	W-492	Hex Bolt - 1/2 x 3 Lg.....	1
45	W-493	Hex Bolt - 1/2 x 3 1/2 Lg .....	1
46	W-513	Hex Nut - 5/16 .....	3
47	W-514	Hex Nut - 3/8 .....	12
48	W-522	Lockwasher - 5/16 .....	1
49	W-523	Lockwasher - 3/8 .....	12
50	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	8
51	W-539	Flatwasher - 1/2 .....	3

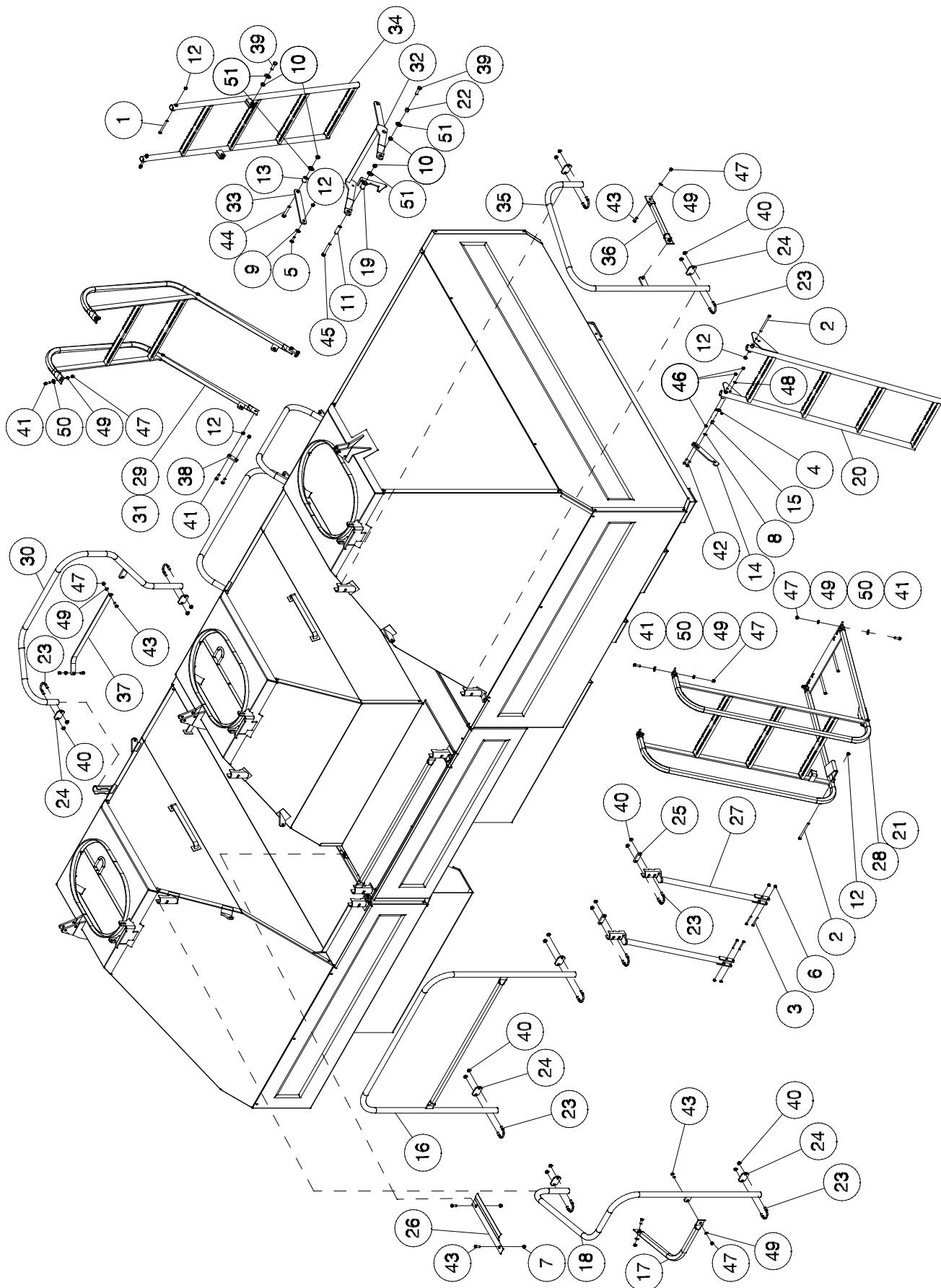
**Tanks & Handrails**  
**8370XL Handrail Assembly**



## Tanks & Handrails - 8370XL Handrail

Item	Part No.	Description	Qty
1	F-3405	Locknut - 1/2 Unitorque.....	4
2	M-3388	Locknut - 3/8 Unitorque.....	10
3	N37619	U-Bolt - 5/16 x 2 1/16 .....	6
4	N37620	U-Bolt - 5/16 x 3 .....	2
5	N37621	Lug .....	4
6	S27987	Flange Lock Nut - 3/8.....	16
7	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	10
8	W-475	Hex Bolt - 3/8 x 1 Lg.....	4
9	W-514	Hex Nut - 3/8 .....	10
10	W-523	Lockwasher - 3/8.....	10
11	D-5098	Spring.....	1
12	N36090	Rail - Front - Lower.....	1
13	N16155	Spacer - 1 OD x .510 ID x 1 1/8 Lg .....	1
14	N40973	Handrail - Rear.....	1
15	N19366	Bushing - 0.334 ID x 1/2 OD x 5/8 Lg .....	1
16	D-5277	Flange Lock Nut - 1/4 .....	4
17	N37622	U-Clamp Plate.....	3
18	N19211	Lock Arm .....	1
19	H27918	Bushing - 0.510 ID x 3/4 OD x 2 1/4 Lg .....	1
20	N36914	Bushing - 0.510 ID x 3/4 OD x 1/2 Lg .....	1
21	N40694	Link .....	2
22	N37623	Lug .....	2
23	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	2
24	W-539	Flatwasher - 1/2 .....	4
25	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
26	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	1
27	W-492	Hex Bolt - 1/2 x 3 Lg.....	1
28	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
29	N37623	Link .....	2
30	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
31	W-472	Hex Bolt - 5/16 x 1 1/4 Lg.....	2
32	W-513	Hex Nut - 5/16 .....	3
33	W-522	Lockwasher - 5/16 .....	1
34	D-5488	Washer - 11/32 ID x 11/16 OD x 16 Ga .....	1
35	W-538	Washer - 7/16 ID x 3/4 OD x 14 Ga.....	6
36	N36094	Handrail - Front .....	1
37	N36450	Ladder Latch .....	1
38	N36473	Ladder .....	1
39	N36474	Upper Access Ladder.....	1
40	N37240	Handrail - Straight .....	1
41	N37855	Handrail Brace .....	2
42	N38010	Ladder Assembly Left Side .....	1
43	N38477	Ladder Assembly Auger Side .....	1
44	N40665	Upper Auger Ladder.....	1
45	N40668	Ladder Brace.....	1
46	N40695	Ladder .....	1
47	N40970	Handrail.....	1
48	C-1550	Hex Bolt - 3/8 x 4 Lg.....	2

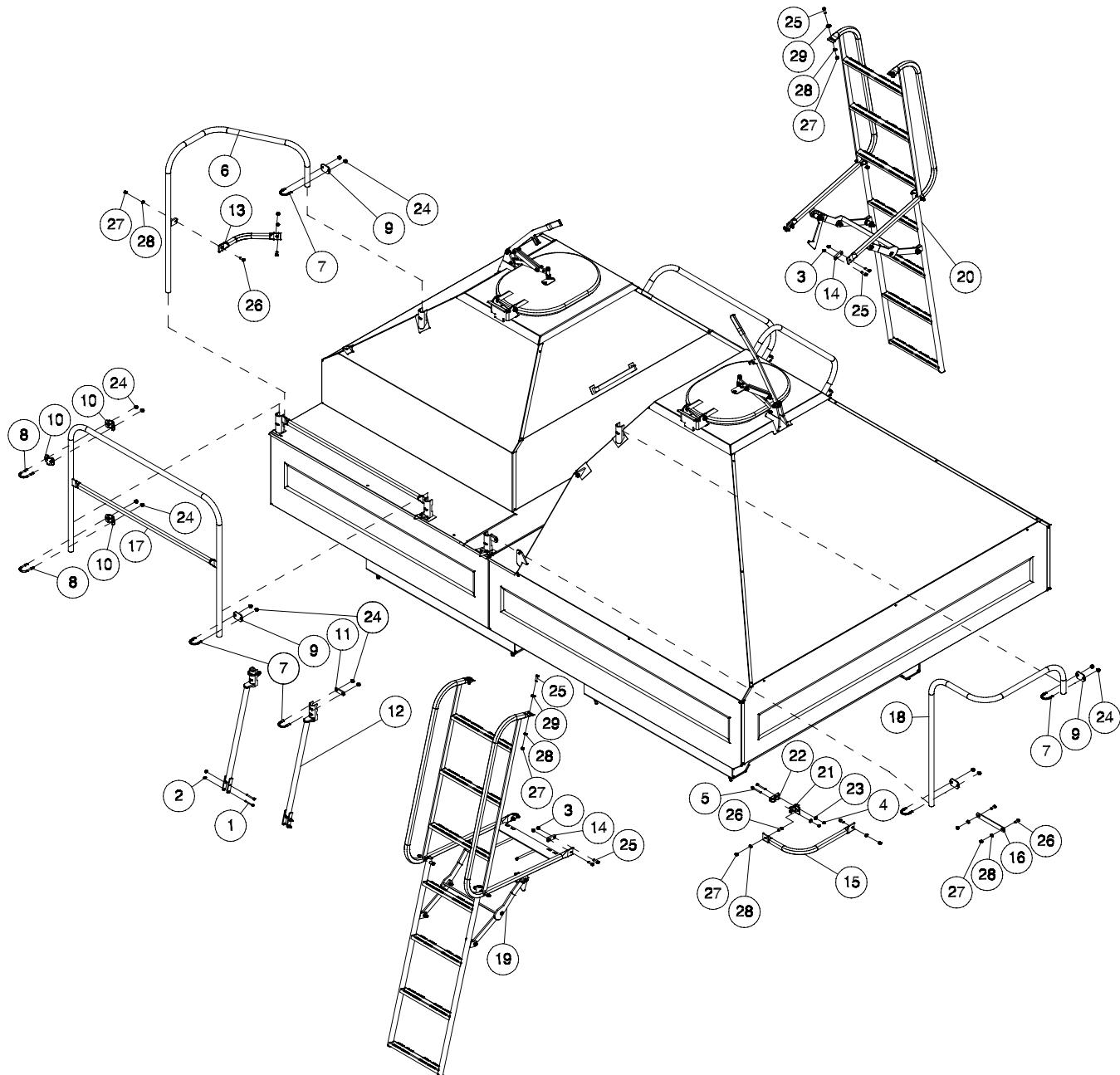
**Tanks & Handrails**  
**8425XL Handrail Assembly**



## Tanks & Handrails - 8425XL Handrail

Item	Part No.	Description	Qty
1	C-1550	Hex Bolt - 3/8 x 4 Lg.....	2
2	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
3	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
4	D-5098	Spring.....	1
5	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg .....	2
6	D-5277	Flange Lock Nut - 1/4 .....	4
7	D-5279	Flange Lock Nut - 3/8 .....	2
8	D-5488	Washer - 11/32 ID x 11/16 OD x 16 Ga .....	1
9	D-5579	Washer - 13/32 ID x 1 OD x 16 Ga.....	2
10	F-3405	Locknut - 1/2 Unitorque.....	4
11	H27918	Bushing - 3/4 OD x .510 ID .....	1
12	M-3388	Locknut - 3/8 Unitorque.....	10
13	N16155	Bushing - 1 OD x .510 ID x 1.125 Lg .....	1
14	N19211	Lock Arm.....	1
15	N19366	Bushing - 1/2 OD x .334 ID .....	1
16	N36088	Handrail - Straight .....	1
17	N36347	Rail- Left Front - Lower.....	1
18	N36383	Handrail - Left Front.....	1
19	N36450	Ladder Latch .....	1
20	N36473	Ladder.....	1
21	N36474	Upper Access Ladder.....	1
22	N36914	Bushing - 3/4 OD x .510 .....	1
23	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	10
24	N37621	Lug .....	8
25	N37623	Lug .....	2
26	N37814	Walkway Filler Panel .....	1
27	N37855	Handrail Brace .....	2
28	N38010	Ladder.....	1
29	N38477	Auger Side Ladder .....	1
30	N40655	Handrail - Right Front.....	1
31	N40665	Upper Auger Ladder.....	1
32	N40668	Ladder Brace.....	1
33	N40694	Link Lug .....	2
34	N40695	Ladder.....	1
35	N40970	Handrail.....	1
36	N40973	Rail - Rear .....	1
37	N42502	Guard Rail.....	1
38	N37623	Link .....	2
39	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
40	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	20
41	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	10
42	W-472	Hex Bolt - 5/16 x 1 1/4 Lg.....	2
43	W-475	Hex Bolt - 3/8 x 1 Lg.....	8
44	W-492	Hex Bolt - 1/2 x 3 Lg.....	1
45	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	1
46	W-513	Hex Nut - 5/16 .....	3
47	W-514	Hex Nut - 3/8 .....	12
48	W-522	Lockwasher - 5/16 .....	1
49	W-523	Lockwasher - 3/8 .....	12
50	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	6
51	W-539	Flatwasher - 1/2 .....	4

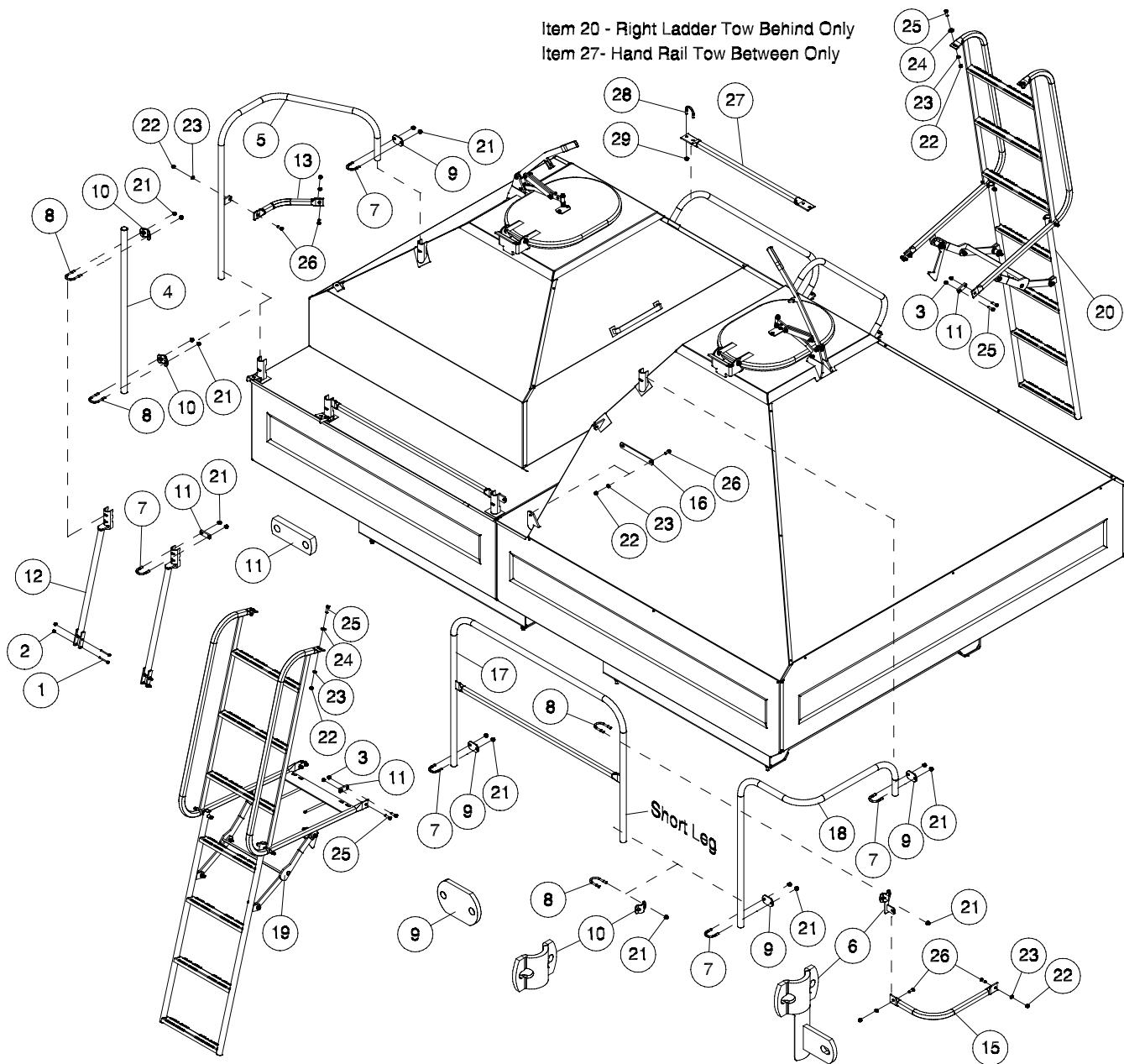
**Tanks & Handrails**  
**8435XL Handrail Assembly - Prior to 2012**



**Tanks & Handrails - 8435XL Handrail - Prior to 2012**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
2	D-5277	Flange Lock Nut - 1/4 .....	4
3	M-3388	Locknut - 3/8 Unitorque.....	8
4	N22778	Locknut - 1/4 Nylon Insert.....	2
5	N32237	Hex Bolt - 1/4 x 2 3/4 Lg.....	2
6	N36094	Handrail - Front .....	1
7	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	6
8	N37620	U-Bolt - 3/8 x 2 1/8 x 3 .....	2
9	N37621	Lug .....	4
10	N37622	U-Clamp Plate.....	3
11	N37623	Lug .....	2
12	N37855	Handrail Brace .....	2
13	N42164	Rail.....	1
14	N37623	Link .....	4
15	N44557	Handrail - Left - Lower.....	1
16	N44558	Kick Plate .....	1
17	N44560	Handrail - Side Walkway.....	1
18	N44564	Rear Handrail.....	1
19	N44665	Transmission Side Ladder - See Page 1-34 .....	1
20	N44670	Auger Side Ladder - See Page 1-35 .....	1
21	N45025	Handrail Bracket.....	3
22	N45026	Handrail Bracket.....	1
23	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	2
24	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	16
25	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
26	W-475	Hex Bolt - 3/8 x 1 Lg.....	6
27	W-514	Hex Nut - 3/8 .....	10
28	W-523	Lockwasher - 3/8.....	10
29	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4

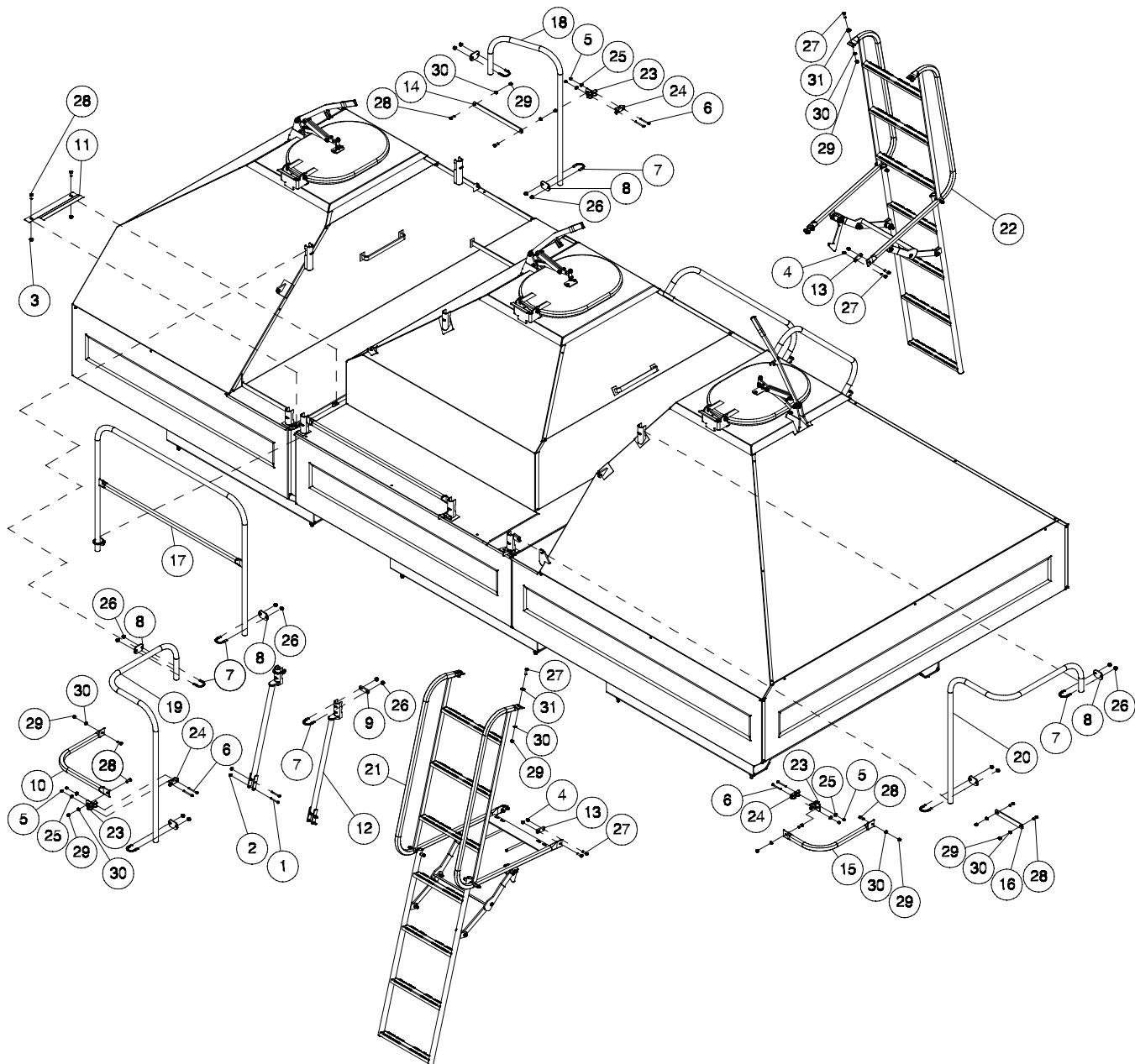
**Tanks & Handrails**  
**8435XL Handrail Assembly - 2012 to**



## Tanks & Handrails - 8435XL Handrail - 2012 to

Item	Part No.	Description	Qty
1	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
2	D-5277	Flange Lock Nut - 1/4 .....	4
3	M-3388	Locknut - 3/8 Unitorque.....	8
4	N49630	Handrail - Post.....	1
5	N36094	Handrail - Front .....	1
6	N47895	Handrail Retainer .....	1
7	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	6
8	N37620	U-Bolt - 3/8 x 2 1/8 x 3 .....	2
9	N37621	Lug .....	4
10	N37622	U-Clamp Plate.....	3
11	N37623	Lug .....	6
12	N37855	Handrail Brace .....	2
13	N42164	Rail.....	1
14	N37623	Link .....	4
15	N44557	Handrail - Left - Lower.....	1
16	N44558	Kick Plate .....	1
17	N49625	Handrail - Side Walkway.....	1
18	N44564	Rear Handrail.....	1
19	N44665	Transmission Side Ladder - See Page 1-34 .....	1
20	N44670	Auger Side Ladder - See Page 1-35 .....	1
21	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	16
22	W-514	Hex Nut - 3/8 .....	10
23	W-523	Lockwasher - 3/8.....	10
24	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4
25	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
26	W-475	Hex Bolt - 3/8 x 1 Lg.....	6
27	N49633	Hand Rail - Tow Between .....	1
28	N34319	U-Bolt - 1/4 x 1 1/8 x 1 3/4 .....	2
29	N22778	Locknut - 1/4 Unitorque.....	4

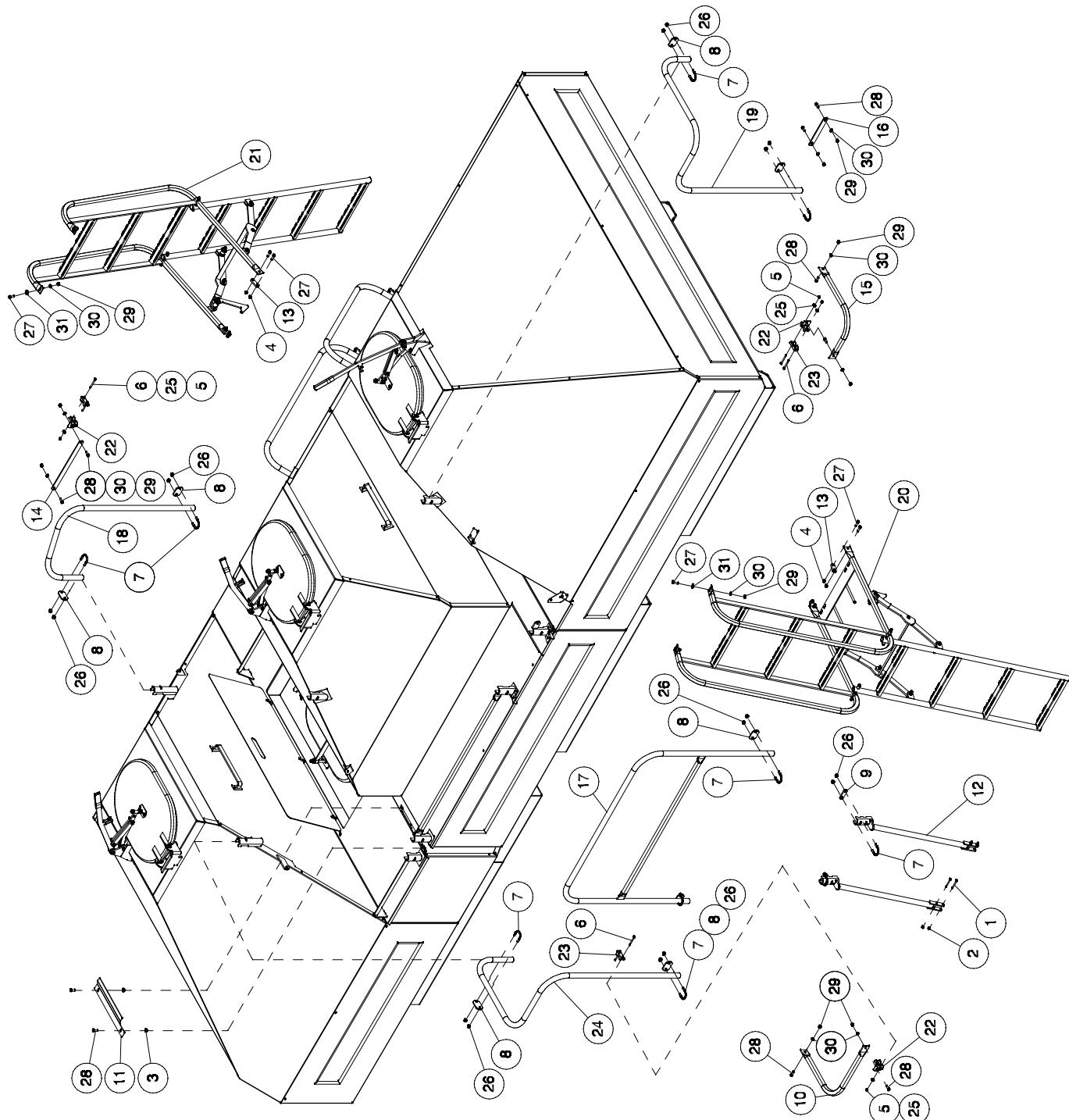
**Tanks & Handrails**  
**8630XL Handrail Assembly - 2008**



## Tanks & Handrails - 8630XL Handrail - 2008

Item	Part No.	Description	Qty
1	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
2	D-5277	Flange Lock Nut - 1/4 .....	4
3	D-5279	Flange Lock Nut - 3/8 .....	2
4	M-3388	Locknut - 3/8 Unitorque.....	8
5	N22778	Locknut - 1/4 Nylon Insert.....	6
6	N32237	Hex Bolt - 1/4 x 2 3/4 Lg.....	6
7	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	10
8	N37621	Lug .....	8
9	N37623	Lug .....	2
10	N37776	Handrail - Left - Lower.....	1
11	N37814	Walkway Filler Panel .....	1
12	N37855	Handrail Brace .....	2
13	N37623	Link .....	4
14	N44555	Lug .....	1
15	N44557	Handrail - Left - Lower.....	1
16	N44558	Kick Plate .....	1
17	N44560	Handrail - Side Walkway.....	1
18	N44562	Handrail - Front Right.....	1
19	N44563	Handrail - Front Left.....	1
20	N44564	Rear Handrail.....	1
21	N44665	Transmission Side Ladder - See Page 1-34 .....	1
22	N44670	Auger Side Ladder - See Page 1-35 .....	1
23	N45025	Handrail Bracket.....	3
24	N45026	Handrail Bracket.....	3
25	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	6
26	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	20
27	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
28	W-475	Hex Bolt - 3/8 x 1 Lg.....	10
29	W-514	Hex Nut - 3/8 .....	12
30	W-523	Lockwasher - 3/8.....	12
31	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4

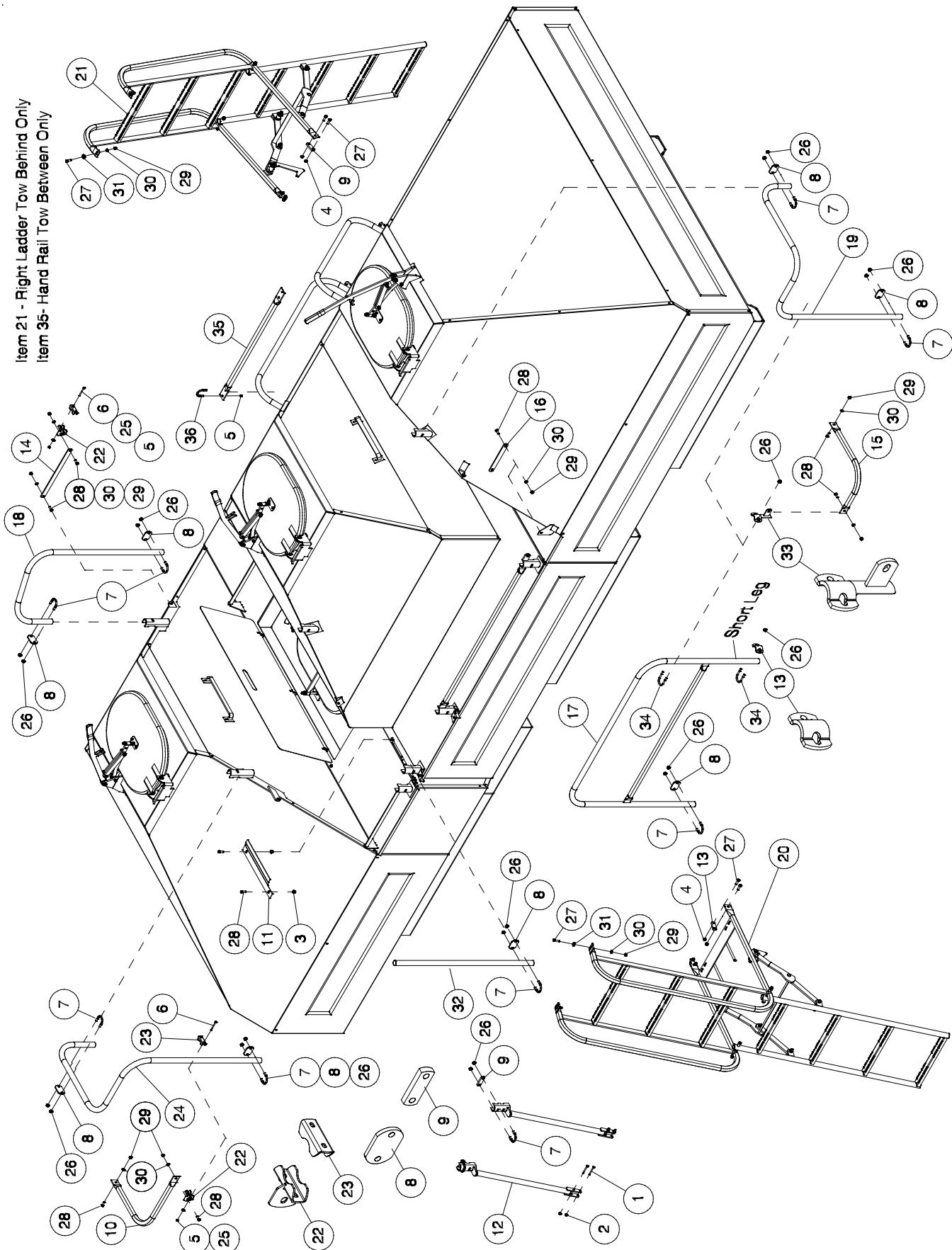
**Tanks & Handrails**  
**8630XL & 8650XL Handrail Assembly - 2009 to 2011**



**Tanks & Handrails - 8630XL & 8650XL Handrail - 2009 to 2011**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
2	D-5277	Flange Lock Nut - 1/4 .....	4
3	D-5279	Flange Lock Nut - 3/8 .....	2
4	M-3388	Locknut - 3/8 Unitorque.....	8
5	N22778	Locknut - 1/4 Nylon Insert.....	6
6	N32237	Hex Bolt - 1/4 x 2 3/4 Lg.....	6
7	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	10
8	N37621	Lug .....	8
9	N37623	Lug .....	2
10	N37776	Handrail - Left - Lower.....	1
11	N37814	Walkway Filler Panel .....	1
12	N37855	Handrail Brace .....	2
13	N37623	Link .....	4
14	N44555	Lug .....	1
15	N44557	Handrail - Left - Lower.....	1
16	N44558	Kick Plate .....	1
17	N44560	Handrail - Side Walkway.....	1
18	N44562	Handrail - Front Right.....	1
19	N44564	Rear Handrail.....	1
20	N44665	Transmission Side Ladder - See Page 1-34 .....	1
21	N44670	Auger Side Ladder - See Page 1-35 .....	1
22	N45025	Handrail Bracket.....	3
23	N45026	Handrail Bracket.....	3
24	N45046	Handrail - Front Left.....	1
25	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	6
26	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	20
27	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
28	W-475	Hex Bolt - 3/8 x 1 Lg.....	10
29	W-514	Hex Nut - 3/8 .....	12
30	W-523	Lockwasher - 3/8.....	12
31	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4

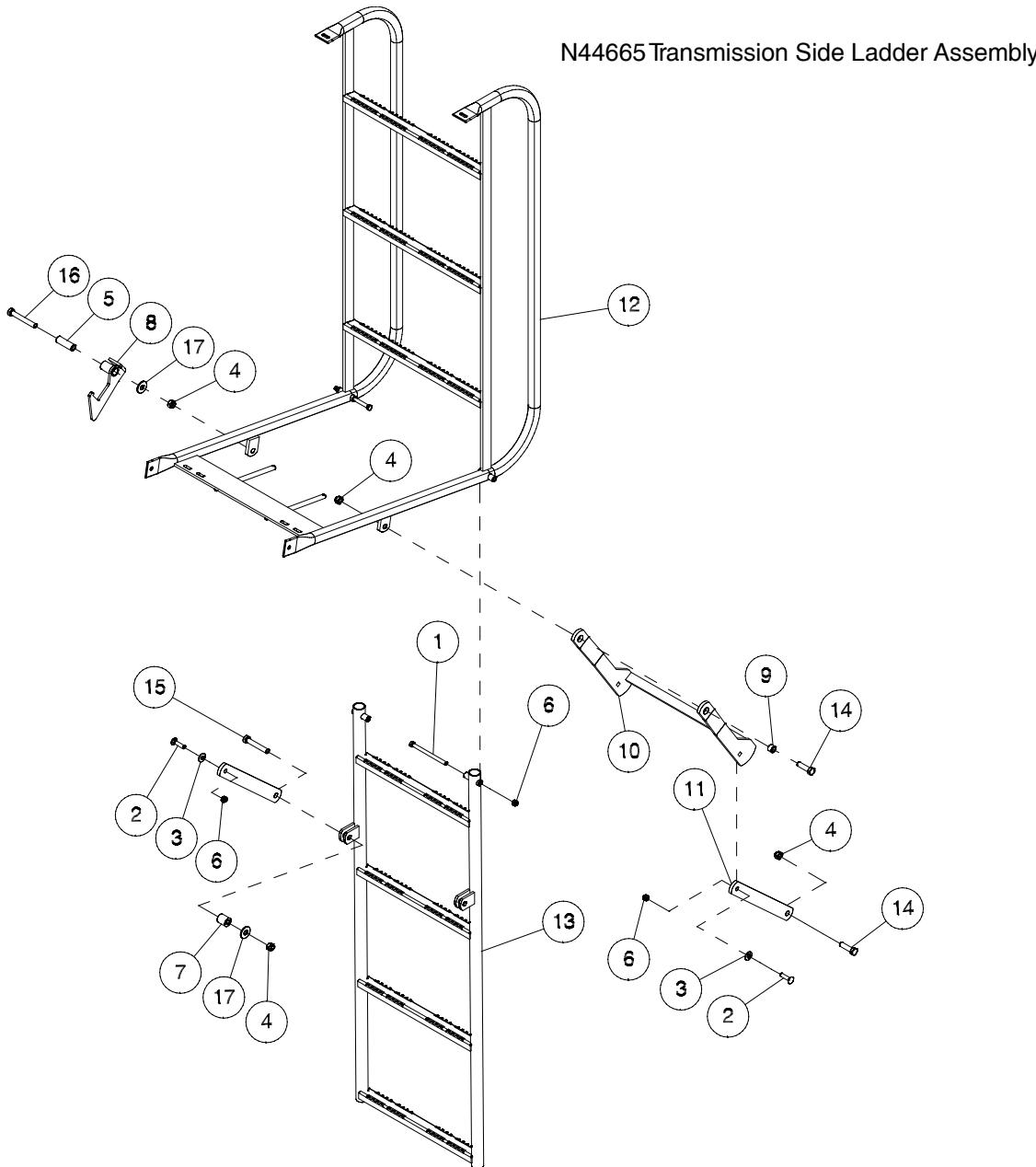
**Tanks & Handrails**  
**8630XL & 8650XL Handrail Assembly - 2012 to**



**Tanks & Handrails - 8630XL & 8650XL Handrail - 2012 to**

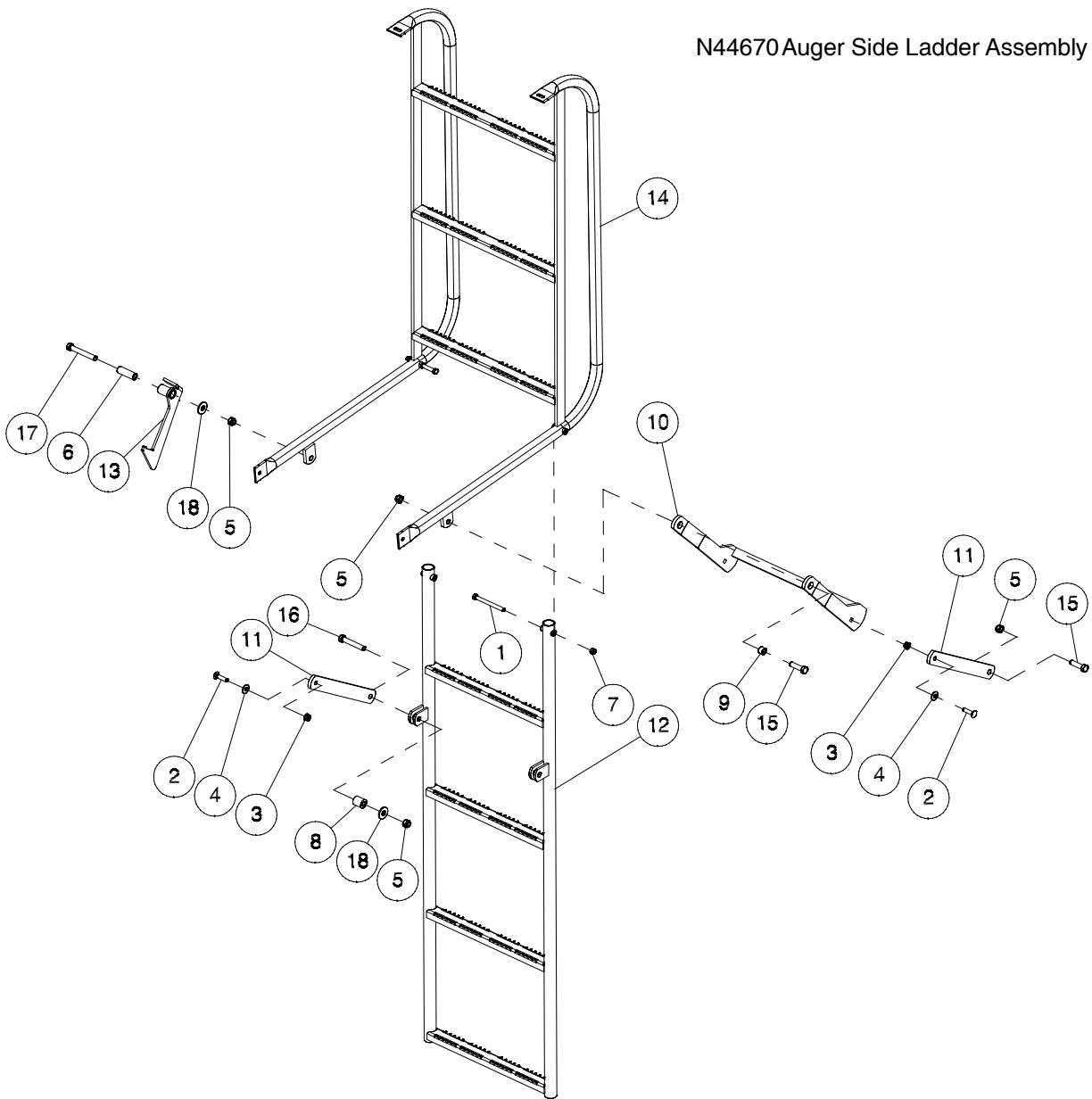
<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	4
2	D-5277	Flange Lock Nut - 1/4 .....	4
3	D-5279	Flange Lock Nut - 3/8 .....	2
4	M-3388	Locknut - 3/8 Unitorque.....	8
5	N22778	Locknut - 1/4 Nylon Insert.....	10
6	N32237	Hex Bolt - 1/4 x 2 3/4 Lg.....	6
7	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	10
8	N37621	Lug .....	8
9	N37623	Lug .....	6
10	N37776	Handrail - Left - Lower.....	1
11	N37814	Walkway Filler Panel .....	1
12	N37855	Handrail Brace .....	2
13	N37622	Lug .....	1
14	N44555	Lug .....	1
15	N44557	Handrail - Left - Lower.....	1
16	N44558	Kick Plate .....	1
17	N49625	Handrail - Side Walkway.....	1
18	N44562	Handrail - Front Right.....	1
19	N44564	Rear Handrail .....	1
20	N44665	Transmission Side Ladder - See Page 1-34 .....	1
21	N44670	Auger Side Ladder - See Page 1-35 .....	1
22	N45025	Handrail Bracket.....	2
23	N45026	Handrail Bracket.....	2
24	N45046	Handrail - Front Left.....	1
25	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	6
26	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	20
27	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	12
28	W-475	Hex Bolt - 3/8 x 1 Lg.....	10
29	W-514	Hex Nut - 3/8 .....	12
30	W-523	Lockwasher - 3/8.....	12
31	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	4
32	N49630	Handrail - Post.....	1
33	N47895	Handrail Retainer .....	1
34	N37620	U-Bolt - 3/8 x 2 1/8 x 3 .....	2
35	N49633	Hand Rail - Tow Between .....	1
36	N34319	U-Bolt - 1/4 x 1 1/8 x 1 3/4 .....	2

**Tanks & Handrails  
8435XL, 8630XL & 8650XL - Transmission Side Ladder**



Item	Part No.	Description	Qty
1	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
2	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg.....	2
3	D-5579	Washer - 13/32 ID x 1 OD x 16 Ga.....	2
4	F-3405	Locknut - 1/2 Unitorque .....	4
5	H27918	Bushing - 3/4 OD x .510 ID x 2 1/4 Lg.....	1
6	M-3388	Locknut - 3/8 Unitorque .....	4
7	N16155	Spacer - 1 OD x .510 ID x 1.125 Lg .....	1
8	N36450	Ladder Latch .....	1
9	N36914	Bushing - 3/4 OD x .510 ID x 1/2 Lg.....	1
10	N40668	Ladder Brace .....	1
11	N40694	Link Lug.....	2
12	N44535	Upper Ladder .....	1
13	N44540	Ladder .....	1
14	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
15	W-492	Hex Bolt - 1/2 x 3 Lg .....	1
16	W-493	Hex Bolt - 1/2 x 3 1/2 Lg .....	1
17	W-539	Flatwasher - 1/2.....	2

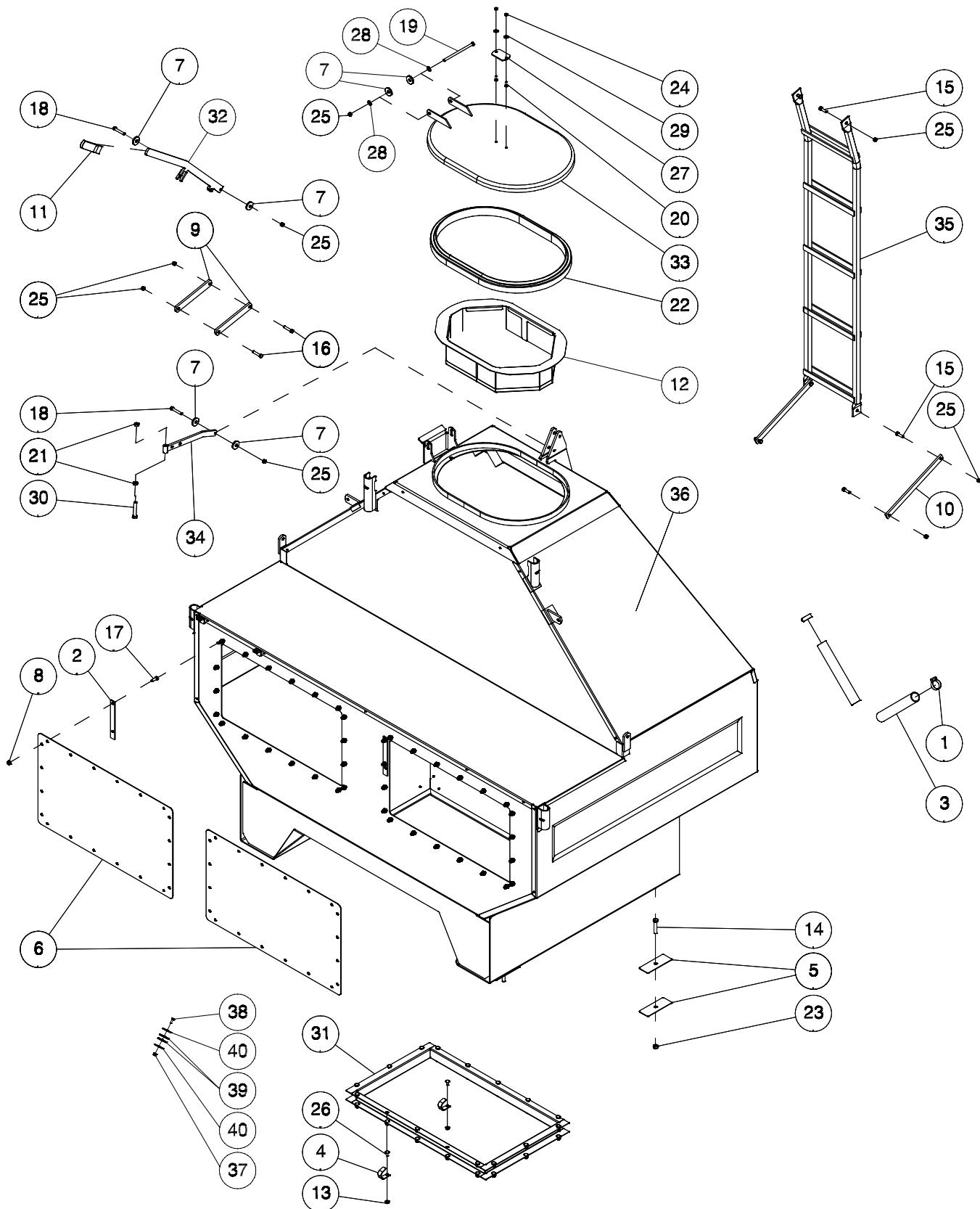
**Tanks & Handrails**  
**8435XL, 8630XL & 8650XL - Auger Side Ladder**



N44670 Auger Side Ladder Assembly

Item	Part No.	Description	Qty
1	C-1550	Hex Bolt - 3/8 x 4 Lg .....	2
2	D-5261	Carriage Bolt - 3/8 x 1 1/2 Lg.....	2
3	D-5279	Flange Lock Nut - 3/8 Serrated .....	2
4	D-5579	Washer - 13/32 ID x 1 OD x 16 Ga .....	2
5	F-3405	Locknut - 1/2 Unitorque .....	4
6	H27918	Bushing - 3/4 OD x .510 ID x 2 1/4 Lg .....	1
7	M-3388	Locknut - 3/8 Unitorque .....	2
8	N16155	Spacer - 1 OD x .510 ID x 1.125 Lg .....	1
9	N36914	Bushing - 3/4 OD x .510 ID x 1/2 Lg .....	1
10	N40668	Ladder Brace .....	1
11	N40694	Link Lug .....	2
12	N44545	Ladder .....	1
13	N44546	Ladder Latch .....	1
14	N44585	Upper Ladder .....	1
15	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
16	W-492	Hex Bolt - 1/2 x 3 Lg .....	1
17	W-493	Hex Bolt - 1/2 x 3 1/2 Lg .....	1
18	W-539	Flatwasher - 1/2 .....	2

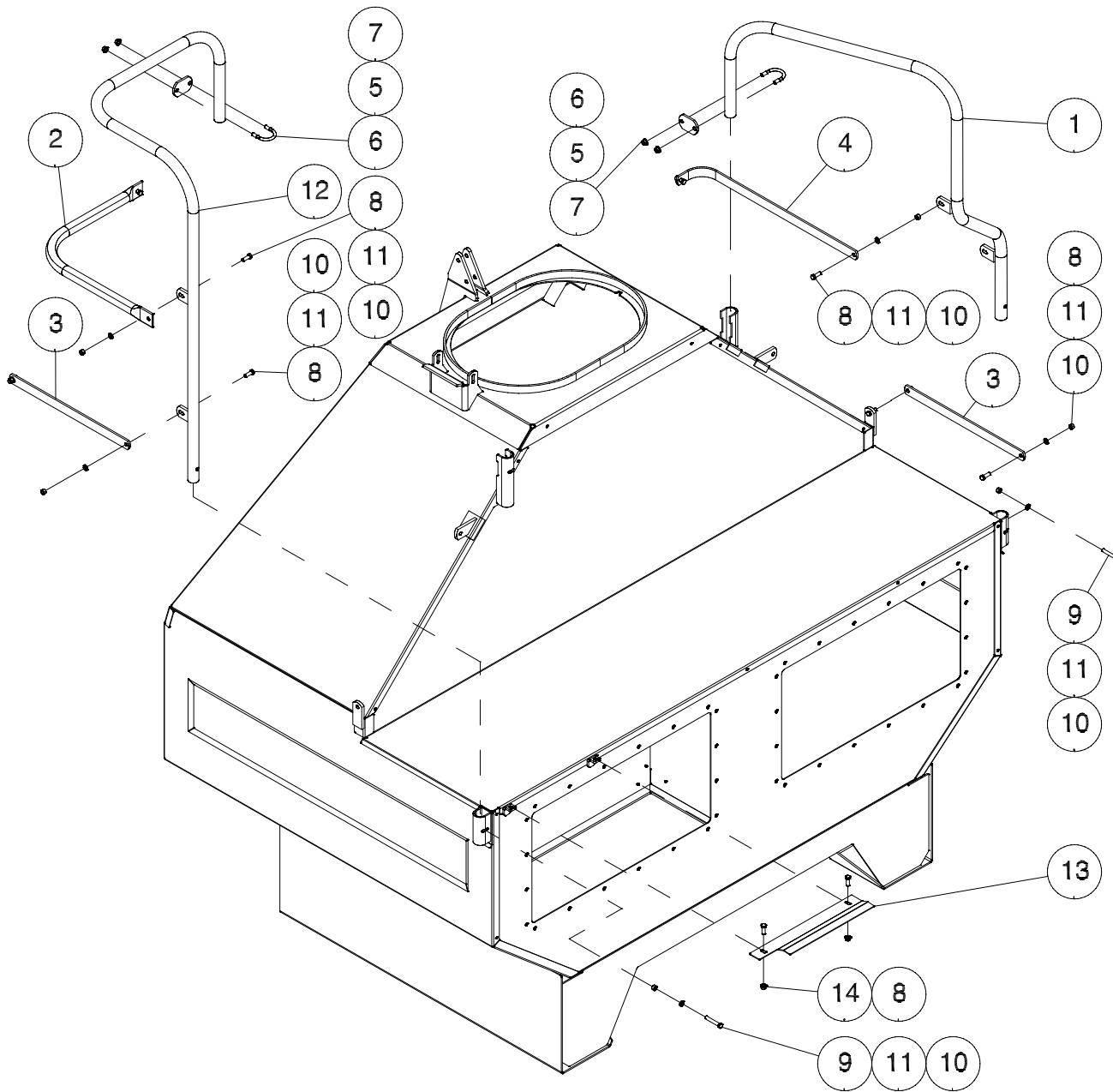
**Tanks & Handrails**  
**Third Tank Assembly - 8240XL, 8300XL, 8370XL**



**Tanks & Handrails - Third Tank - 8240XL, 8300XL, 8370XL**

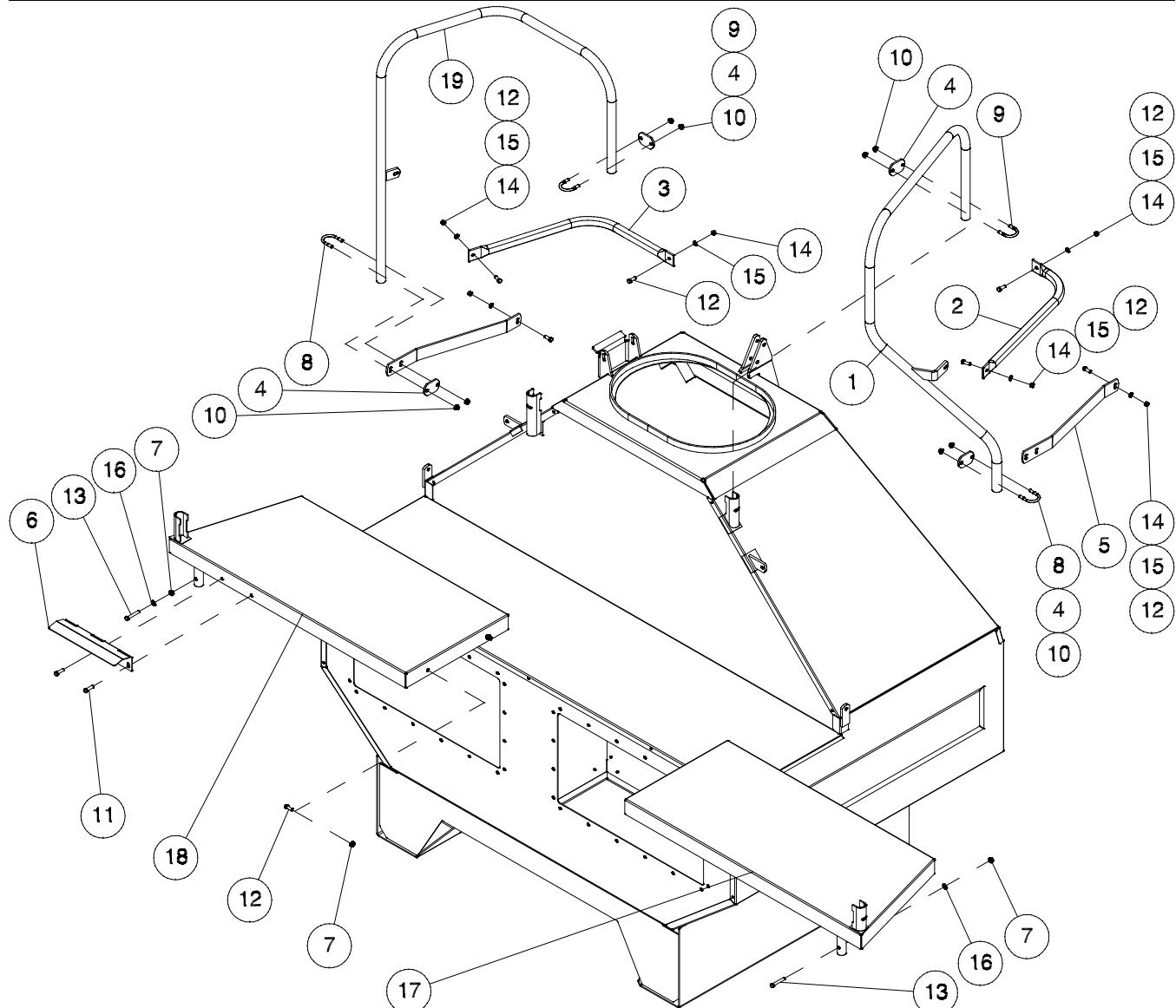
<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N11906	Hose Clamp - 1 1/2 Dia.....	6
2	N13900	Seal Strip - 3/16 x 1 3/4 Lg.....	2
3	R480056	Hose - 1 1/2 ID Bulk Per ft x 8 ft.....	4
4	N37320	Wire Clip.....	2
5	N37660	Shim - Eight Series Tanks .....	8
6	N40612	Tank Filler Panel .....	2
7	N21266	Wear Washer.....	6
8	D-5279	Flange Lock Nut - 3/8 .....	40
9	N37654	Lid Link.....	2
10	N37793	Ladder Link .....	2
11	N32769	Handle Cover .....	1
12	N42180	Tank Screen .....	1
13	D-5278	Flange Lock Nut - 5/16.....	32
14	W-492	Hex Bolt - 1/2 x 3 Lg.....	4
15	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	6
16	W-619	Hex Bolt - 3/8 x 1 3/4 Lg.....	2
17	W-475	Hex Bolt - 3/8 x 1 Lg.....	40
18	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	2
19	N19678	Hex Bolt - 3/8 x 7 Lg.....	1
20	W-469	Hex Head - 1/4 x 3/4 Lg .....	2
21	S-1292	Hex Jam Nut - 1/2 .....	2
22	N37711	Large Tank Lid Seal.....	1
23	F-3405	Locknut - 1/2 Unitorque.....	4
24	N22778	Locknut - 1/4 Nylon Insert.....	2
25	M-3388	Locknut - 3/8 Unitorque.....	11
26	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	32
27	N40778	Lid Protector .....	1
28	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	2
29	N40748	Washer - 17/64 ID x 3/4 OD x 0.062 .....	2
30	N19127	Lid Bolt - 1/2 x 2 13/16 Lg .....	1
31	N36875	Meter Body Spacer .....	1
32	N37651	Tank Handle .....	1
33	N37655	Tank Lid .....	1
34	N37659	Lid Link.....	1
35	N40820	Inner Tank Ladder.....	1
36	N40990	Third Tank.....	1
37	N36143	Nylon Lock Nut - 1/4 (If Full Bin Indicator Light Harness is not used).....	1
38	N36597	Hex Bolt - 1/4 c 3/4 Lg (If Full Bin Indicator Light Harness is not used) .....	1
39	N42168	Seal - 1/8 (If Full Bin Indicator Light Harness is not used) .....	2
40	S-4747	Washer - 9/32 ID x 1-3/4 OD (If Full Bin Indicator Light Harness is not used).....	2

**Tanks & Handrails**  
**8240XL Third Tank Handrail Assembly**



Item	Part No.	Description	Qty
1	N42100	Handrail - Right .....	1
2	N37776	Handrail - Left - Lower .....	1
3	N42114	Kick Plate .....	2
4	N42116	Guard Rail - Mid Left .....	1
5	N37621	Lug .....	2
6	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	2
7	S27987	Locknut - 3/8 Flange .....	4
8	W-475	Hex Bolt - 3/8 x 1 Lg .....	8
9	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	2
10	W-514	Hex Nut - 3/8 .....	10
11	W-523	Lockwasher - 3/8 .....	10
12	N42105	Handrail - Left .....	1
13	N37814	Walkway Filler Panel .....	1
14	D-5279	Locknut - 3/8 Serrated Flange .....	2

**Tanks & Handrails**  
**8300XL, 8370XL Third Tank Handrail Assembly**



Item	Part No.	Description	Qty
1	N42110	Handrail - Right .....	1
2	N42158	Rail - Right Front - Lower .....	1
3	N37771	Handrail - Left Lower .....	1
4	N37621	Lug .....	4
5	N42155	Kick Plate .....	2
6	N36013	Walkway Filler Panel .....	1
7	D-5279	Flange Lock Nut - 3/8 .....	4
8	N42157	U-Bolt - 3/8 x 2 1/8 x 2 5/16 .....	2
9	N37619	U-Bolt - 3/8 x 2 1/8 x 2 1/16 .....	2
10	S27987	Flange Lock Nut - 3/8.....	8
11	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	2
12	W-475	Hex Bolt - 3/8 x 1 Lg.....	8
13	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	2
14	W-514	Hex Nut - 3/8 .....	6
15	W-523	Lockwasher - 3/8.....	6
16	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	2
17	N37488	Walkway Raiser - Right .....	1
18	N37489	Walkway Raiser Panel - Left.....	1
19	N42115	Handrail - Left.....	1

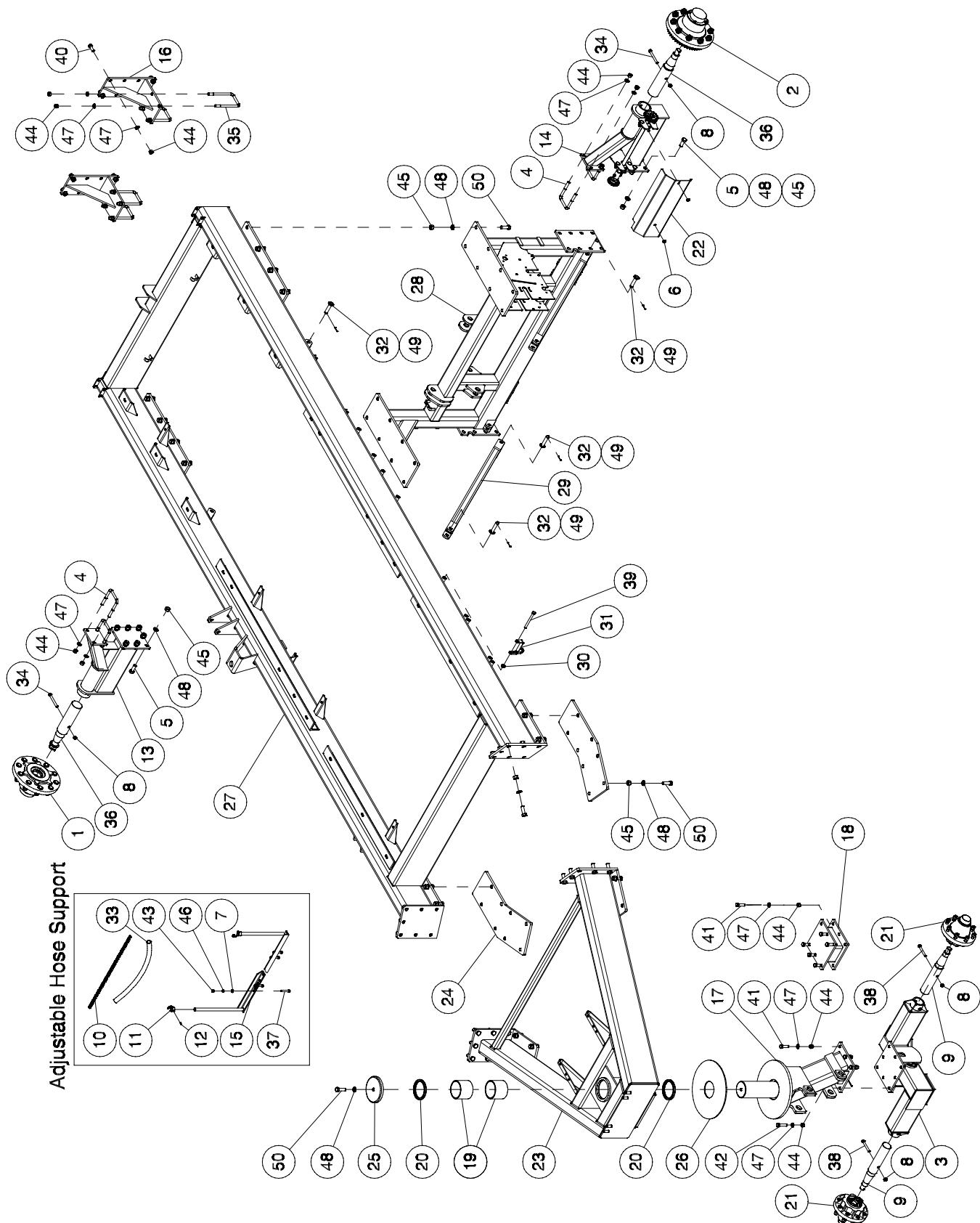
## Notes

## **Section 2: Frame & Axles**

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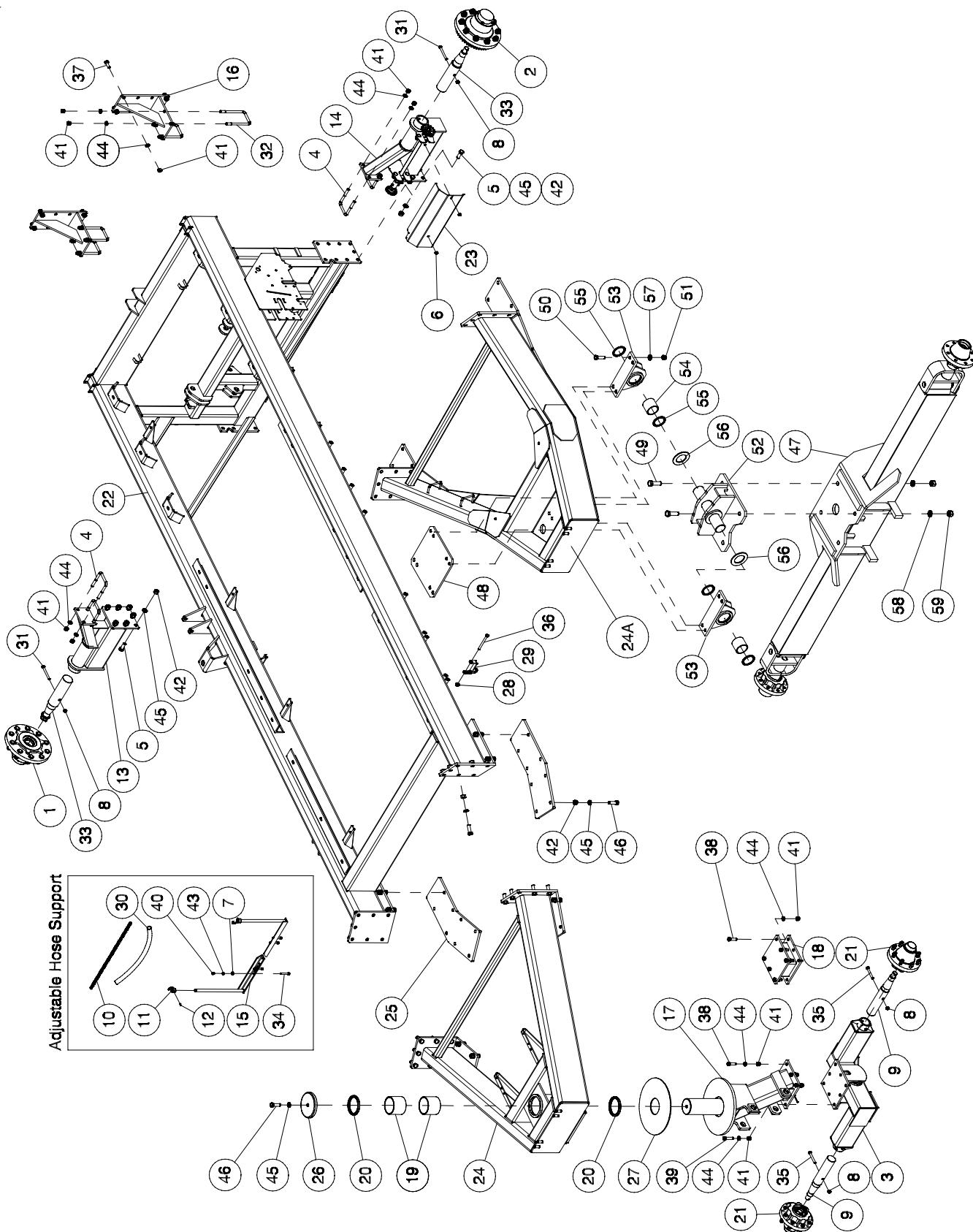
**Frame**  
**Tow Behind Frame (Prior to Sept. 2007)**



### Frame - Tow Behind Frame (Prior to Sept. 2007)

Item	Part No.	Description	Qty
1	*****	Nondrive Hub (See Section 4) .....	1
2	*****	Drive Hub (See Section 4) .....	1
3	*****	Walking Axle (See Page 2-10). ....	1
4	C-219	U-Bolt - 5/8 x 4 x 5 9/16 .....	4
5	C-695	Hex Bolt - 3/4 x 2 Lg. ....	14
6	D-5279	Flange Lock Nut - 3/8 .....	2
7	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga. ....	4
8	F-3405	Locknut - 1/2 Uonitorque.....	4
9	N19166	Spindle - 2.5 Dia .....	2
10	N19448	Chain - 3/16 x 80 Links .....	1
11	N19717	Chain Hook .....	2
12	N24396	Set Screw - 1/4 x 1/2 .....	2
13	N27041	Axle - Extension - Right (26 Tires).....	1
	N36691	Axle - Extension - Right (32 Tires).....	1
14	N27042	Axle - Extension - Left (26 Tires) .....	1
	N36692	Axle - Extension - Left (32 Tires) .....	1
15	N33834	Bracket .....	2
16	N34742	Bracket (Mounted Harrow Option).....	2
17	N36178	Castor Weldment.....	1
18	N36181	Castor Extension (Used Only With 21.5 x 16.1 Tires) .....	1
19	N36225	Polylube Bushing .....	2
20	N36228	Dust Seal .....	2
21	*****	Non-Drive Hub (See Section 4) .....	2
22	N37024	Guard - Jackshaft.....	1
23	N37050	Tow Behind Hitch Frame .....	1
24	N37055	Frame Coupler Plate .....	2
25	N37060	Castor Cap .....	1
26	N37065	Wear Washer - 1/4 .....	1
27	N37200	Frame .....	1
28	N37201	Rear Axle Assembly .....	1
29	N37206	Frame Link .....	2
30	N37907	Flange Lock Nut - 1/2 W/Center Lock .....	1
31	N37995	Scale Hook.....	1
32	N42103	Pin - 3/4 x 3 1/8 UL .....	4
33	R480034	Hose - 0.929 ID x 1.169 OD x 28 Lg .....	1
34	S-951	Hex Bolt - 1/2 x 4 1/2 Lg (26 Tires).....	2
	N37301	Hex Bolt - 1/2 x 6 1/2 Lg (32 Tires) .....	2
35	S39649	U-Bolt - 5/8 x 4 x 7 3/4 .....	4
36	N24775	Spindle - 3 Dia (26 Tires) .....	2
	N32871	Spindle - 4.5 Dia (32 Tires) .....	2
37	W-480	Hex Bolt - 3/8 x 2 1/2 Lg.....	4
38	W-494	Hex Bolt - 1/2 x 3 3/4 Lg.....	2
39	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	1
40	W-498	Hex Bolt - 5/8 x 1 3/4 Lg.....	8
41	W-499	Hex Bolt - 5/8 x 2 Lg.....	9
42	W-501	Hex Bolt - 5/8 x 2 1/2 Lg.....	3
43	W-514	Hex Nut - 3/8.....	4
44	W-517	Hex Nut - 5/8.....	36
45	W-518	Hex Nut - 3/4.....	60
46	W-523	Lockwasher - 3/8.....	4
47	W-526	Lockwasher - 5/8.....	36
48	W-527	Lockwasher - 3/4.....	61
49	W-529	Cotter Pin - 1/8 x 1 1/4 Lg .....	4
50	W-1553	Hex Bolt - 3/4 x 2 1/4 Lg.....	47

**Frame**  
**Tow Behind Frame - 8240XL to 8425XL**

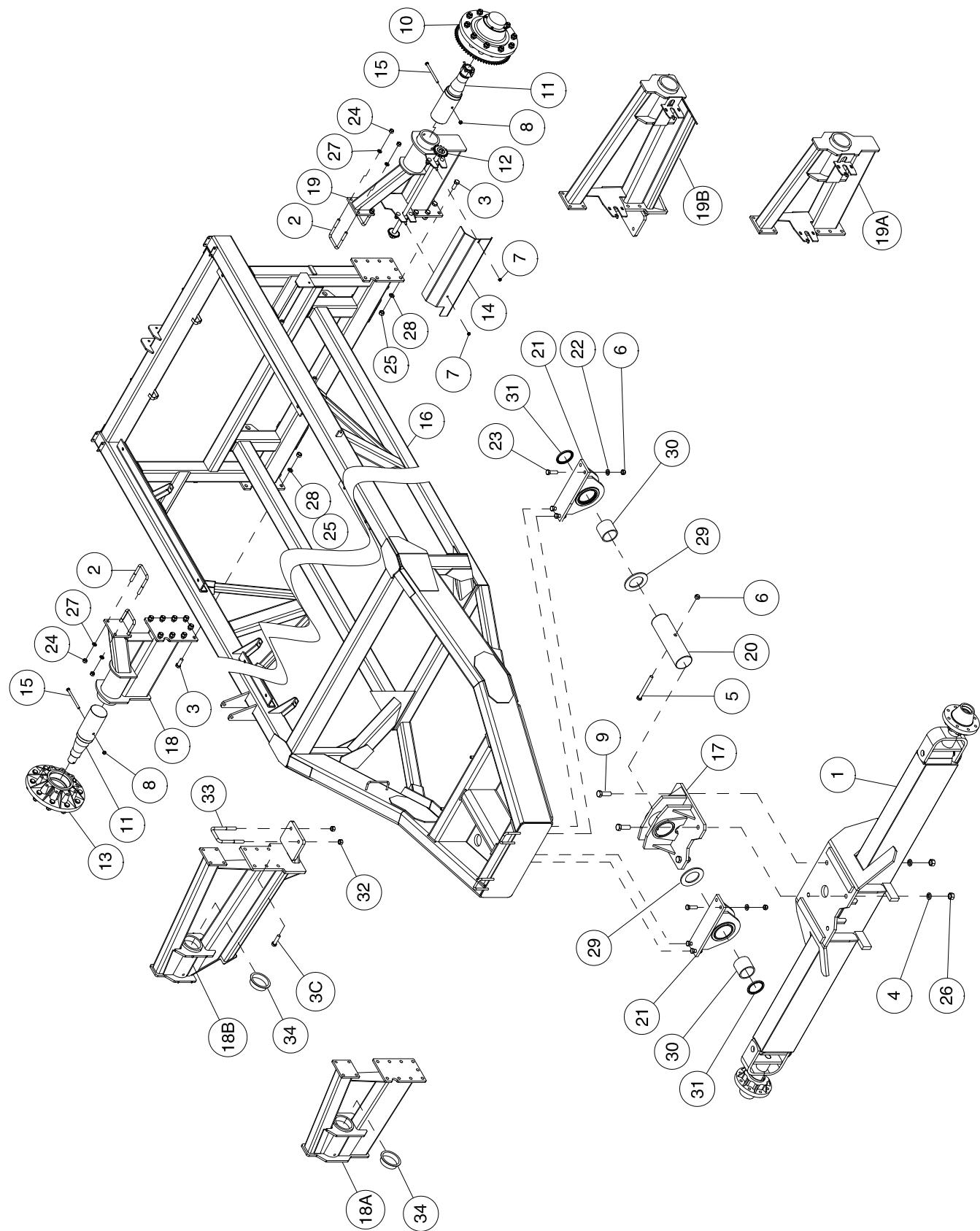


## Frame - Tow Behind Frame - 8240XL to 8425XL

Item	Part No.	Description	Qty
1	*****	Nondrive Hub (See Section 4) .....	1
2	*****	Drive Hub (See Section 4) .....	1
3	*****	Walking Axle (See Page 2-10).....	1
4	C-219	U-Bolt - 5/8 x 4 x 5 9/16 .....	4
5	C-695	Hex Bolt - 3/4 x 2 Lg.....	14
6	D-5279	Flange Lock Nut - 3/8 .....	2
7	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	4
8	F-3405	Locknut - 1/2 Unitorque.....	4
9	N19166	Spindle - 2.5 Dia .....	2
10	N19448	Chain - 3/16 x 80 Links .....	1
11	N19717	Chain Hook .....	2
12	N24396	Set Screw - 1/4 x 1/2 .....	2
13	N27041	Axle - Extension - Right (26 Tires).....	1
	N36691	Axle - Extension - Right (32 Tires).....	1
14	N45072	Axle Extension - Right - 520 Dual Tire Option (N45522 - End Plug - Plastic) .....	1
	N27042	Axle -Extension - Left (26 Tires) .....	1
	N36692	Axle - Extension - Left (32 Tires) .....	1
	N45071	Axle Extension - Left - 520 Dual Tire Option (N45522 - End Plug - Plastic) .....	1
15	N33834	Bracket .....	2
16	N34742	Bracket (Mounted Harrow Option).....	2
17	N36178	Castor Weldment.....	1
18	N36181	Castor Extension (Used Only With 21.5 x 16.1 Tires) .....	1
19	N36225	Polylube Bushing .....	2
20	N36228	Dust Seal .....	2
21	*****	Non-Drive Hub (See Section 4) .....	2
22	N36680	Frame.....	1
23	N37024	Guard - Jackshaft.....	1
	N45070	Guard - Jackshaft - 520 Dual Tire Option.....	1
24	N37050	Tow Behind Hitch Frame .....	1
24A	N40477	Steerable Hitch Frame - Quad Steer .....	1
25	N37055	Frame Coupler Plate .....	2
26	N37060	Castor Cap .....	1
27	N37065	Wear Washer - 1/4 .....	1
28	N37907	Flange Lock Nut - 1/2 W/Center Lock .....	1
29	N37995	Scale Hook.....	1
30	R480034	Hose - 0.929 ID x 1.169 OD x 28 Lg .....	1
31	S-951	Hex Bolt - 1/2 x 4 1/2 Lg (26 Tires).....	2
	N37301	Hex Bolt - 1/2 x 6 1/2 Lg (32 Tires).....	2
32	S39649	U-Bolt - 5/8 x 4 x 7 3/4 .....	4
33	N24775	Spindle - 3 Dia (26 Tires) .....	2
	N32871	Spindle - 4.5 Dia (32 Tires) .....	2
34	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4
35	W-495	Hex Bolt - 1/2 x 4 Lg.....	2
36	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	1
37	W-498	Hex Bolt - 5/8 x 1 3/4 Lg.....	8
38	W-499	Hex Bolt - 5/8 x 2 Lg.....	9
39	W-501	Hex Bolt - 5/8 x 2 1/2 Lg .....	3
40	W-514	Hex Nut - 3/8 .....	4
41	W-517	Hex Nut - 5/8 .....	36
42	W-518	Hex Nut - 3/4 .....	44
43	W-523	Lockwasher - 3/8.....	4
44	W-526	Lockwasher - 5/8.....	36
45	W-527	Lockwasher - 3/4.....	45
46	W-1553	Hex Bolt - 3/4 x 2 1/4 Lg .....	31
	<b>Quad Steer Axle</b>		
47	N40480	Axle Assembly - Quad Steer - See page 2-14 for details .....	1
48	N40478	Plate Top .....	1
49	J12344	Hex Bolt - 1 x 3 Lg.....	4
50	N49653	Hex Bolt - 3/4 x 3 Lg - Grade 8 .....	8
51	N49659	Hex Locknut - 3/4 - Grade 8 - Unitorque .....	8
52	N40482	Lower Pivot Mount .....	1
53	N42336	Bearing Mount.....	2
54	N42345	Polygon Bushing - 3 ID x 3 1/2 OD x 3 LG.....	2
55	N42353	Dust Seal - CR29863 .....	4
56	N42344	Thrust Bearing - 3 1/32 ID x 5 OD x 1/4 Thick .....	2
57	W-476	Flat Washer - 3/4.....	8
58	D-5498	Flat Washer - 1 .....	4
59	D-5273	Hex Locknut - 1 .....	4

## **Frame**

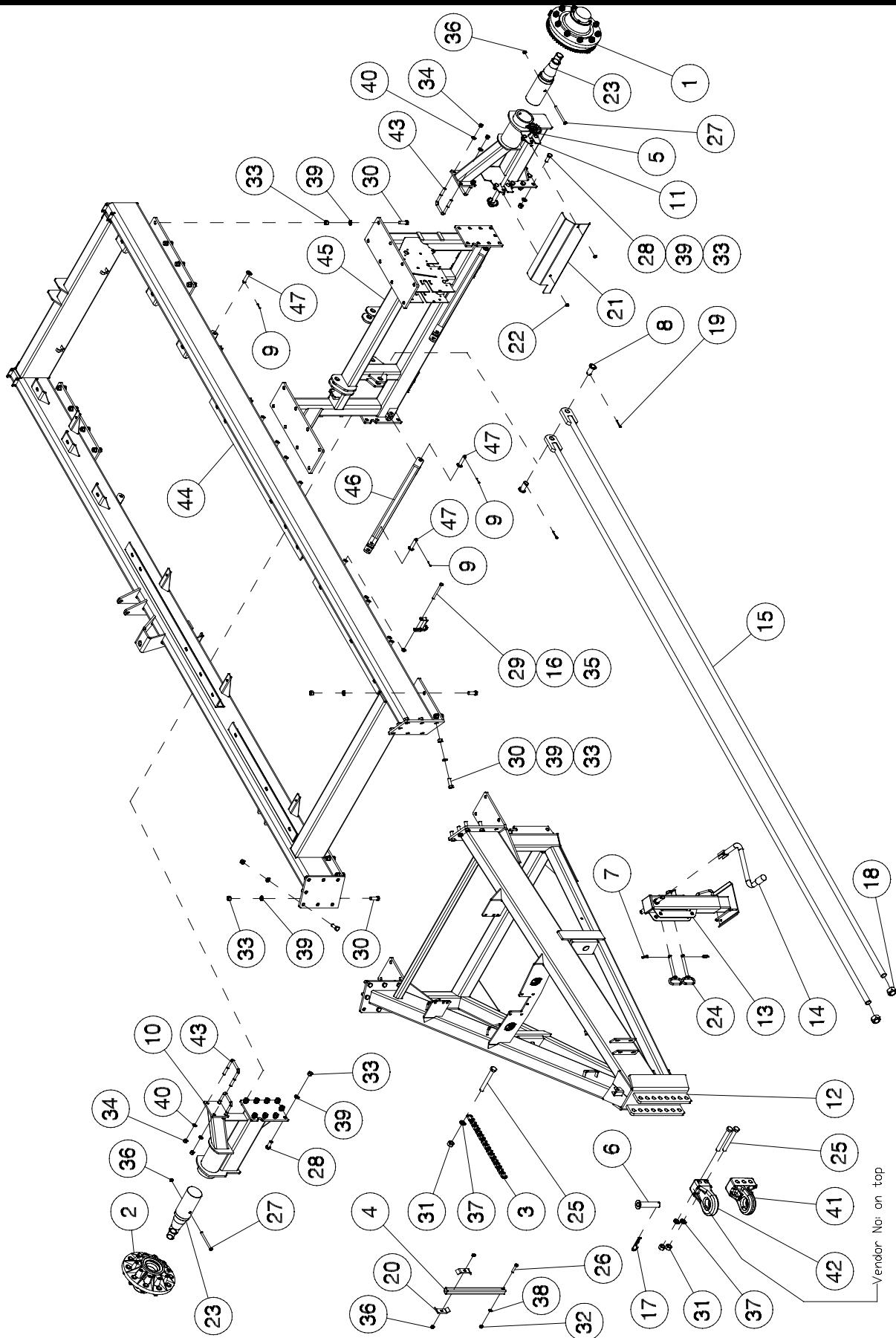
### **Tow Behind Frame - 8435XL, 8630XL & 8650XL**



**Frame - Tow Behind Frame - 8435XL, 8630XL & 8650XL**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N44580	Axle Assembly - See page 2-16 for details.....	1
2	C-219	U-Bolt - 5/8 x 4 x 5-9/16 .....	4
3	C-695	Hex Bolt - 3/4 x 2 Lg.....	18
3A	W-509	Hex Bolt - 3/4 x 2 1/2 Lg - 800 Dual Tire Option.....	12
4	C-705	Lockwasher - 1 Dia .....	4
5	C-4709	Hex Head Bolt - 3/4 x 7 1/2 Lg.....	1
6	N49659	Hex Locknut - 3/4 - Grade 8 - Unitorque .....	9
7	D-5279	Flange Lock Nut - 3/8 Dia .....	2
8	F-3405	Locknut - 1/2 Unitorque.....	2
9	J12344	Hex Bolt - 1 x 3 Lg.....	4
10	*****	Drive Hub (See Section 4) .....	1
11	N32871	Spindle - 4-1/2 Dia .....	2
12	N36039	Jackshaft Assembly - 30 7/8 Lg - Single Tires.....	1
	N44550	Jackshaft Assembly - 39 3/4 Lg - 520 Dual Tire Option	
	N50359	Jackshaft Assembly - 46 7/8 Lg - 800 Dual Tire Option	
13	*****	Non Drive Hub (See Section 4).....	2
14	N36342	Guard - Jackshaft - 27 1/2 Lg - Single Tires .....	1
	N45070	Guard - Jackshaft - 31 3/4 Lg - 520 Dual Tire Option	
	N50362	Guard - Jackshaft - 43 5/8 Lg - 800 Dual Tire Option	
15	N37301	Hex Bolt - 1/2 x 6 1/2 Lg.....	2
16	N44200	Main Frame XL Series.....	1
17	N44530	Lower Pivot Mount .....	1
18	N44531	Axle Extension - Right - Single Tires .....	1
18A	N45072	Axle Extension - Right - 520 Dual Tire Option	
18B	N50146	Axle Extension - Right - 800 Dual Tire Option	
19	N44532	Axle Extension - Left - Single Tires.....	1
19A	N45071	Axle Extension - Left - 520 Dual Tire Option	
19B	N50135	Axle Extension - Left - 800 Dual Tire Option	
20	N44536	Pivot Shaft - 4-1/2 Dia.....	1
21	N44525	Bearing Housing .....	2
	N44663	Upper Pivot Mount - Assembly (Includes Item 21, 30 and 31)	
22	W-476	Flat Washer - 3/4.....	8
23	N49653	Hex Bolt - 3/4 x 3 Lg - Grade 8 .....	8
24	W-517	Hex Nut - 5/8 .....	8
25	W-518	Hex Nut - 3/4 .....	18
26	W-520	Hex Nut - 1 .....	4
27	W-526	Lockwasher - 5/8.....	8
28	W-527	Lockwasher - 3/4.....	18
29	N44584	Thrust Bearing - 4 17/32 ID x 6 1/2 OD x 1/4 Thick.....	2
30	N36225	Polygon Bushing - 4.512 ID x 5.095 OD x 4 Lg.....	2
31	N36228	Dust Seal - CR44913 .....	2
32	N49659	Locknut - 3/4 - 800 Dual Tire Option .....	4
33	N33763	U-Bolt - 3/4 x 4 x 8 1/2 Lg - 800 Dual Tire Option .....	2
34	N45522	End Plug - Plastic.....	2

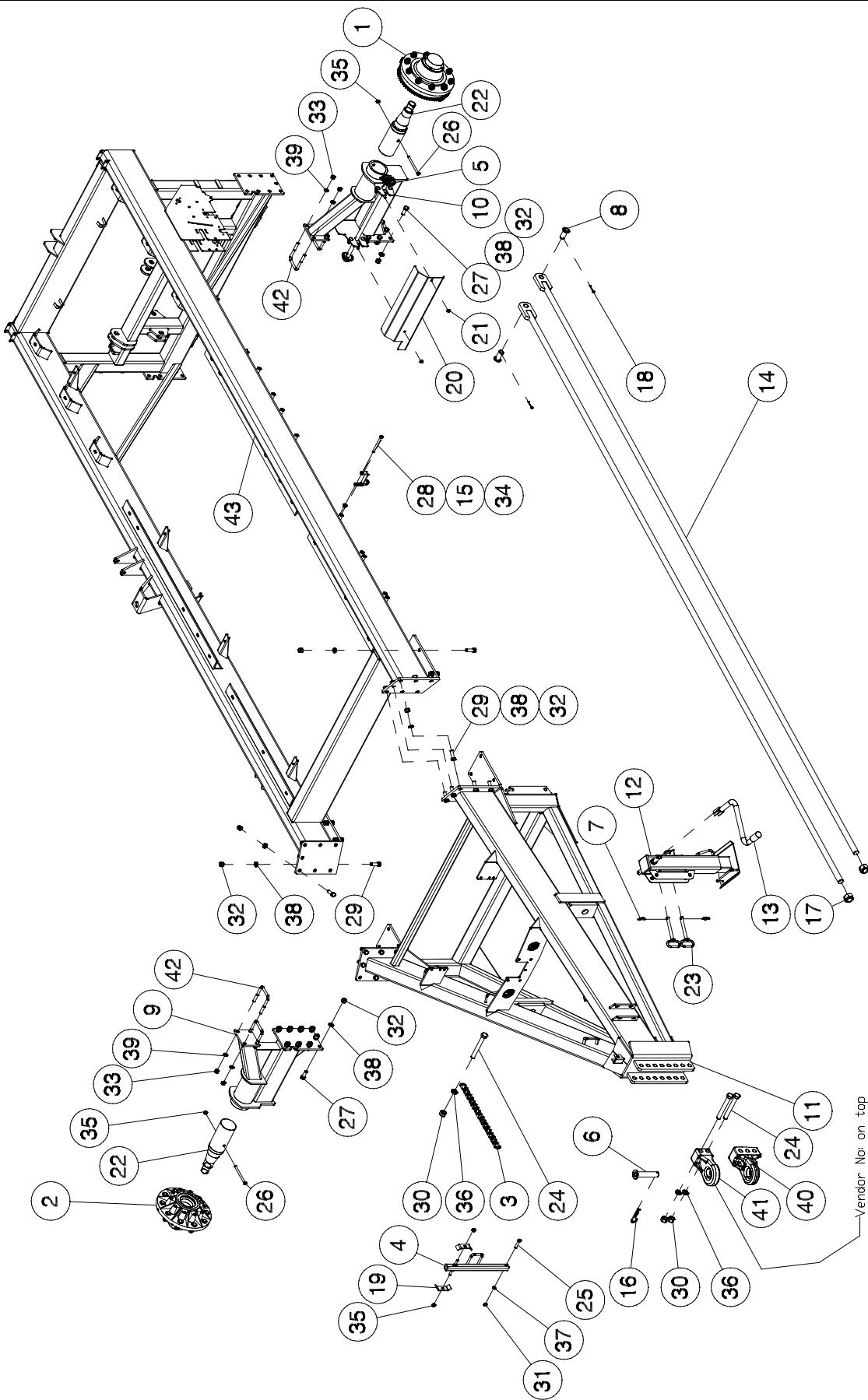
**Frame**  
**Tow Between Frame (Prior to Sept. 2007)**



### Frame - Tow Between Frame (Prior to Sept. 2007)

Item	Part No.	Description	Qty
1	*****	Drive Hub (See Section 4) .....	1
2	*****	Non Drive Hub (See Section 4).....	1
3	N44710	Chain Safety Ag - 80,000 lb .....	1
4	C26323	Hose Holder.....	1
5	*****	Jack Shaft (See Section 5).....	1
6	N49640	Pin - 1 1/2 Dia x 6 1/2 UL.....	1
7	N19307	Klik Pin - 1/4 x 1 3/4 Lg .....	2
8	N28997	Pin - 1 1/4 Dia x 2 1/4 Lg .....	2
9	W-529	Cotter Pin - 1/8 x 1 1/4 Lg .....	4
10	N36691	Axle Extension - Right (32 Tires).....	1
	N27041	Axle Extension - Right (26 Tires).....	1
11	N36692	Axle Extension - Left (32 Tires) .....	1
	N27042	Axle Extension - Left (26 Tires) .....	1
12	N37040	Front Hitch Frame Tow Between Cart .....	1
13	N37393	Hitch Jack .....	1
14	N37760	Handle Kit .....	1
15	N37858	Tie Rod.....	2
16	N37995	Scale Hook.....	1
17	P1318510	Hairpin - #19 - 1/4 x 4 3/8 Lg.....	1
18	N37349	Locknut - 1 1/2 .....	2
19	W-4181	Cotter Pin - 1/4 x 2 Lg .....	2
20	C26321	Hose Holder Clamp.....	2
21	N36342	Guard - Jackshaft (32 Tires) .....	1
	N37024	Guard - Jackshaft (26 Tires) .....	1
22	D-5279	Flange Lock Nut - 3/8.....	2
23	N32871	Spindle - 4 1/2 Dia (32 Tires) .....	2
	N24775	Spindle - 3 Dia (26 Tires) .....	2
24	S33404	Auger Lock Pin - 3/4 .....	2
25	C18597	Hex Head Bolt - 1 x 8 Lg .....	3
26	W-490	Hex Bolt - 1/2 x 2 1/2 Lg.....	1
27	N37301	Hex Bolt - 1/2 x 6 1/2 Lg.....	2
28	C-695	Hex Bolt - 3/4 x 2 Lg (32 Tires).....	18
	C-695	Hex Bolt - 3/4 x 2 Lg (26 Tires).....	14
29	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	1
30	W-1553	Hex Head Bolt - 3/4 x 2 1/4 Lg.....	22
31	W-520	Hex Nut - 1 .....	3
32	W-516	Hex Nut - 1/2 .....	5
33	W-518	Hex Nut - 3/4 (32 Tires) .....	40
	W-518	Hex Nut - 3/4 (26 Tires) .....	36
34	W-517	Hex Nut - 5/8 .....	8
35	N37907	Locknut - 1/2 Flange .....	1
36	F-3405	Locknut - 1/2 Unitorque.....	4
37	C-705	Lockwasher - 1 .....	3
38	W-525	Lockwasher - 1/2.....	5
39	W-527	Lockwasher - 3/4 (32 Tires).....	40
	W-527	Lockwasher - 3/4 (26 Tires).....	36
40	W-526	Lockwasher - 5/8.....	8
41	N37041	Hitch Clevis - 8370.....	1
42	N33748	Hitch Clevis - 8240 & 8300 .....	1
43	C-219	U-Bolt - 5/8 x 4 x 5 9/16 .....	4
44	N37200	Frame.....	1
45	N37201	Rear Axle Assembly .....	1
46	N37206	Frame Link .....	2
47	N42103	Pin - 3/4 x 3 1/8 UL .....	4

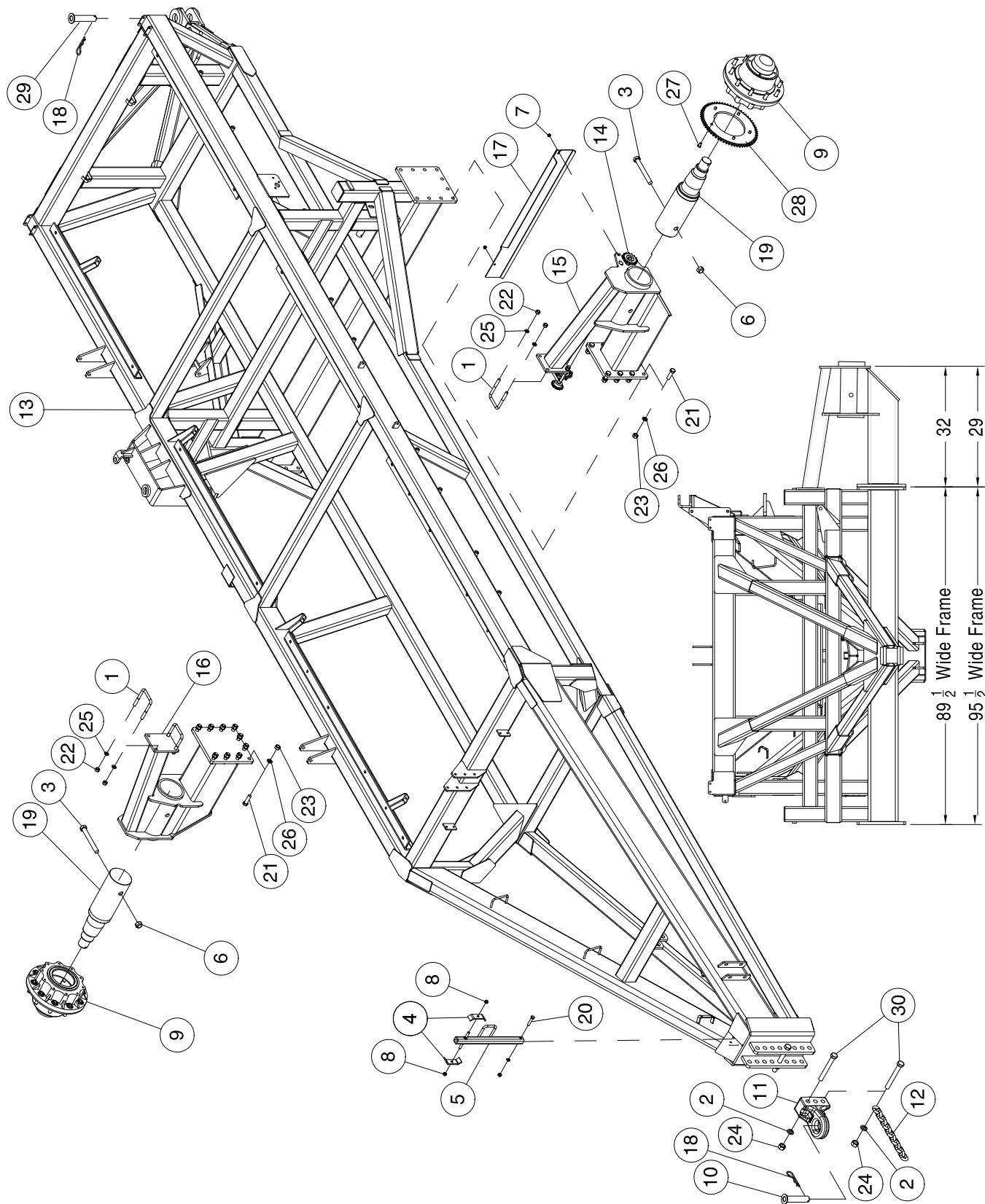
**Frame**  
**Tow Between Frame - 8240XL to 8425XL**



**Frame - Tow Between Frame - 8240XL to 8425XL**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	*****	Drive Hub (See Section 4) .....	1
2	*****	Non Drive Hub (See Section 4).....	1
3	N44710	Chain Safety Ag - 80,000 Lb .....	1
4	C26323	Hose Holder .....	1
5	*****	Jack Shaft (See Section 5).....	1
6	N49640	Pin - 1 1/2 Dia x 6 1/2 UL.....	1
7	N19307	Klik Pin - 1/4 x 1 3/4 Lg .....	2
8	N28997	Pin - 1 1/4 Dia x 2 1/4 Lg .....	2
9	N36691	Axle Extension - Right (32 Tires).....	1
	N27041	Axle Extension - Right (26 Tires).....	1
	N45072	Axle Extension - Right - Dual Tire Option (N45522 - End Plug - Plastic) .....	1
10	N36692	Axle Extension - Left (32 Tires) .....	1
	N27042	Axle Extension - Left (26 Tires) .....	1
	N45071	Axle Extension - Left - Dual Tire Option (N45522 - End Plug - Plastic) .....	1
11	N37040	Front Hitch Frame Tow Between Cart .....	1
12	N37393	Hitch Jack .....	1
13	N37760	Handle Kit .....	1
14	N37858	Tie Rod.....	2
15	N37995	Scale Hook.....	1
16	P1318510	Hairpin - #19 - 1/4 x 4 3/8 Lg.....	1
17	N37349	Locknut - 1 1/2 .....	2
18	W-4181	Cotter Pin - 1/4 x 2 Lg .....	2
19	C26321	Hose Holder Clamp.....	2
20	N36342	Guard - Jackshaft (32 Tires) .....	1
	N37024	Guard - Jackshaft (26 Tires) .....	1
	N45070	Guard - Jackshaft - Dual Tire Option .....	1
21	D-5279	Flange Lock Nut - 3/8.....	2
22	N32871	Spindle - 4 1/2 Dia (32 Tires) .....	2
	N24775	Spindle - 3 Dia (26 Tires) .....	2
23	S33404	Auger Lock Pin - 3/4 .....	2
24	C18597	Hex Head Bolt - 1 x 8 Lg .....	3
25	W-490	Hex Bolt - 1/2 x 2 1/2 Lg.....	1
26	N37301	Hex Bolt - 1/2 x 6 1/2 Lg.....	2
27	C-695	Hex Bolt - 3/4 x 2 Lg (32 Tires).....	18
	C-695	Hex Bolt - 3/4 x 2 Lg (26 Tires).....	14
28	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	1
29	W-1553	Hex Head Bolt - 3/4 x 2 1/4 Lg .....	22
30	W-520	Hex Nut - 1 .....	3
31	W-516	Hex Nut - 1/2 .....	5
32	W-518	Hex Nut - 3/4 (32 Tires) .....	40
	W-518	Hex Nut - 3/4 (26 Tires) .....	36
33	W-517	Hex Nut - 5/8 .....	8
34	N37907	Locknut - 1/2 Flange .....	1
35	F-3405	Locknut - 1/2 Unitorque .....	4
36	C-705	Lockwasher - 1 .....	3
37	W-525	Lockwasher - 1/2.....	5
38	W-527	Lockwasher - 3/4 (32 Tires) .....	40
	W-527	Lockwasher - 3/4 (26 Tires).....	36
39	W-526	Lockwasher - 5/8.....	8
40	N37041	Hitch Clevis - CAT 4 .....	1
	N49675	Hitch Clevis - CAT 5 .....	
41	N33748	Hitch Clevis - 8240 & 8300 (Only).....	1
42	C-219	U-Bolt - 5/8 x 4 x 5 9/16 .....	4
43	N36680	Frame .....	1

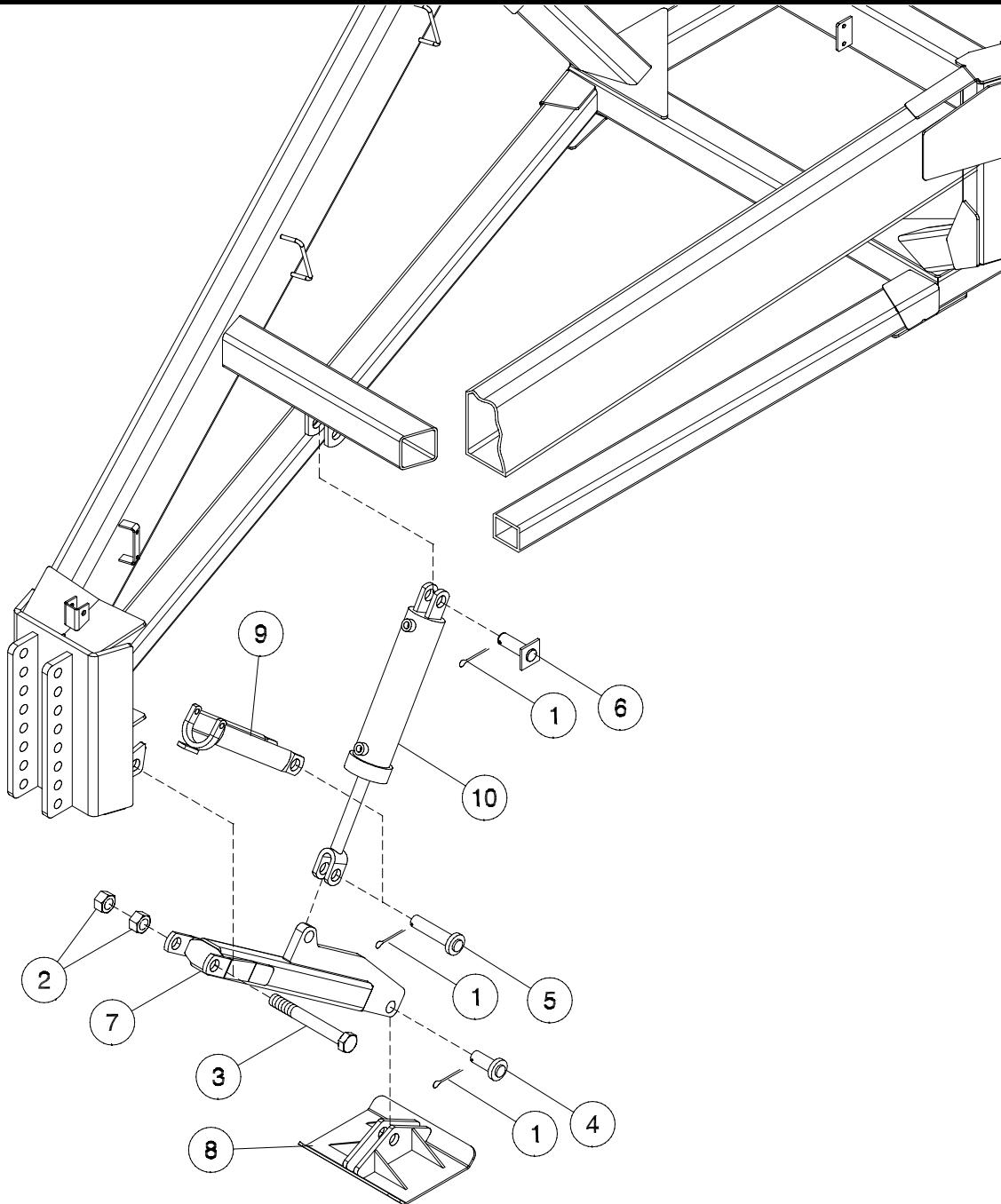
**Frame**  
**Tow Between Frame - 8435XL to 8650XL**



**Frame - Tow Between Frame - 8435XL to 8650XL**

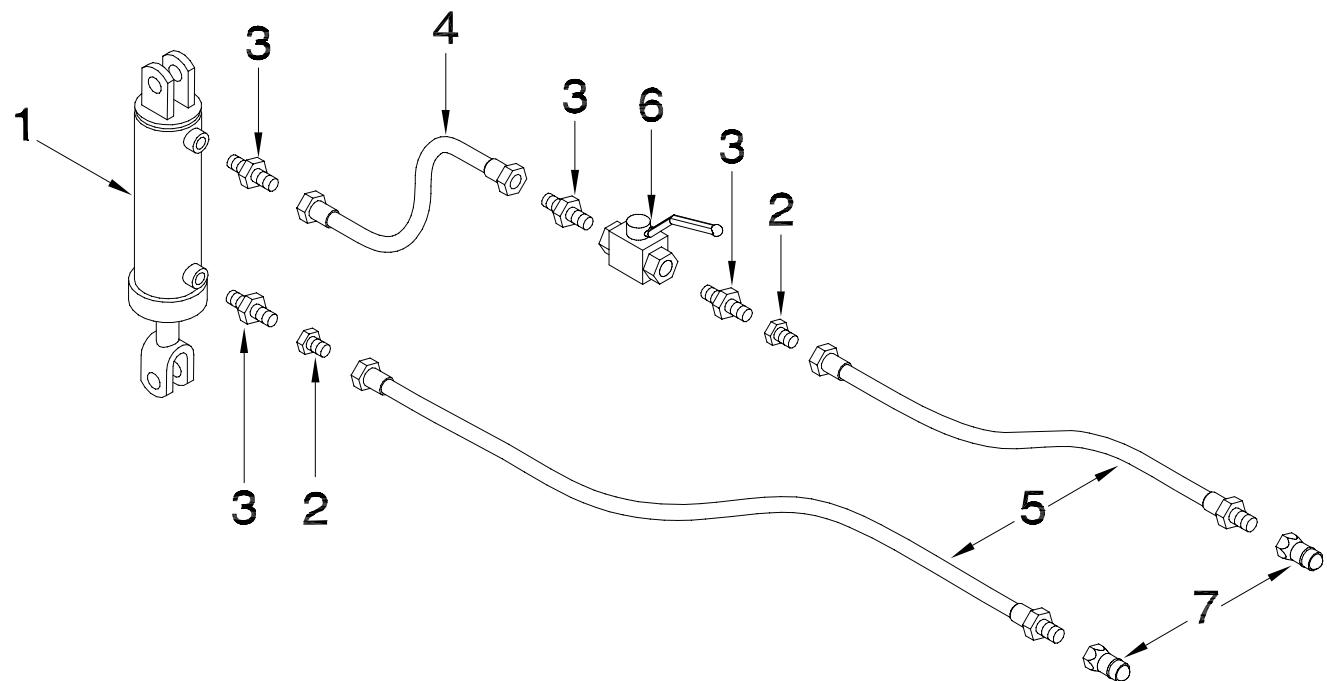
<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C-219	U-Bolt - 5/8 x 4 x 5 9/16 .....	4
2	C-705	Lockwasher - 1 .....	3
3	N49643	Hex Bolt - 1 x 9 Lg.....	2
4	C26321	Hose Holder Clamp.....	2
5	C26323	Hose Holder .....	1
6	D-5274	Locknut - 1 Unitorque .....	2
7	D-5279	Locknut - 3/8 Serrated Flange .....	2
8	F-3405	Locknut - 1/2 Unitorque .....	2
9	N49595	Axle Hub - 6" - 30,000 Lbs.....	2
10	N15049	Pin - 1 1/2 Dia x 6 1/2 UL.....	1
11	N37041	Hitch Clevis - CAT 4 .....	1
	N49675	Hitch Clevis - CAT 5	
12	N44710	Chain - 80,000 Lbs.....	1
13	N47850	Main Frame .....	1
14	N48900	Jackshaft Assembly - 44 7/8 Lg .....	1
15	N50625	Axle Extension - Drive Side - 32 Lg (for 89 1/2 wide frame) .....	1
	N48935	Axle Extension - Drive Side - 29 Lg (for 95 1/2 wide frame)	
16	N50626	Axle Extension - Non Drive Side - 32 Lg (for 89 1/2 wide frame).....	1
	N48936	Axle Extension - Non Drive Side - 29 Lg (for 95 1/2 wide frame)	
17	N48949	Guard - Jackshaft.....	1
18	P1318510	Hairpin - #19.....	1
19	N49596	Spindle - 6" - 30,000 Lbs. ....	2
20	W-490	Hex Bolt - 1/2 x 2 1/2 Lg.....	1
21	W-509	Hex Bolt - 3/4 x 2 1/2 Lg.....	20
22	W-517	Hex Nut - 5/8 .....	8
23	W-518	Hex Nut - 3/4 .....	20
24	W-520	Hex Nut - 1 .....	3
25	W-526	Lockwasher - 5/8.....	8
26	W-527	Lockwasher - 3/4.....	20
27	N19230	Hex Socket Cap Screw - 1/2 x 1 Lg .....	5
28	N48075	Sprocket - 60A63 - 8.563 Dia Bore .....	1
29	N49635	Pin - 2 Dia x 6 1/2 UL - Rear Tow Hitch (Not Shown) .....	1
30	C18597	Hex Head Bolt - 1 x 8 Lg .....	3

**Frame**  
**Hydraulic Hitch Jack - 8435XL to 8650XL Tow Between**



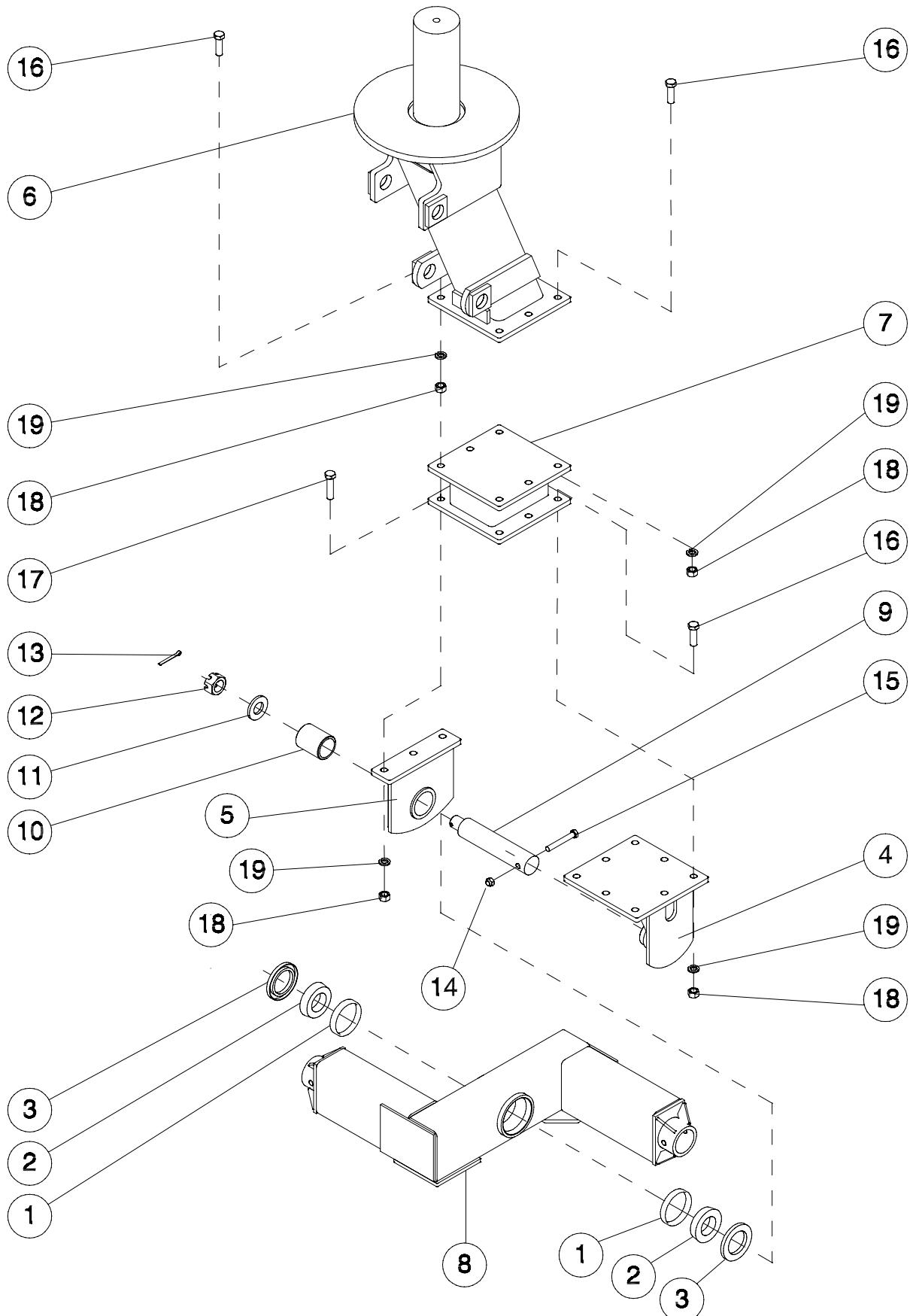
Item	Part No.	Description	Qty
1	D-5259	Cotter Pin - 1/4 x 2 1/4 Lg .....	3
2	C15768	Jam Nut - 1 1/4 .....	2
3	C39424	Hex Bolt - 1 1/4 x 10 Lg.....	1
4	N28997	Pin - 1 1/4 x 2 1/4 UL .....	1
5	S39545	Pin - 1 1/4 x 4 5/16 UL .....	1
6	S42784	Pin - 1 1/4 x 3 5/16 UL .....	1
7	N47735	Leg .....	1
8	N47738	Foot.....	1
9	N49396	Lock Arm.....	1
10	C39175	Cylinder - 3 1/2 x 12 .....	1

**Frame**  
**Hitch Jack Hydraulics - 8435XL, 8630XL & 8650XL Tow Between**



Item	Part No.	Description	Qty
1	C39175	Cylinder - 3 1/2 x 12.....	1
2	F10384	Connector - 9/16-18 MJIC x 7/8-14 FJIC .....	2
3	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	4
4	N34366	Hyd Hose - 1/2 x 12 Lg w/7/8-14 FJIC .....	1
5	N37404	Hyd Hose - 3/8 x 152 Lg w/ 7/8-14 MORB X 9/16-18 FJIC .....	2
6	N42880	Valve - 2 Way Ball.....	1
6A	N42881	Handle - Valve .....	1
7	N34498	Male Pioneer Tip - 7/8-14 FORB .....	2

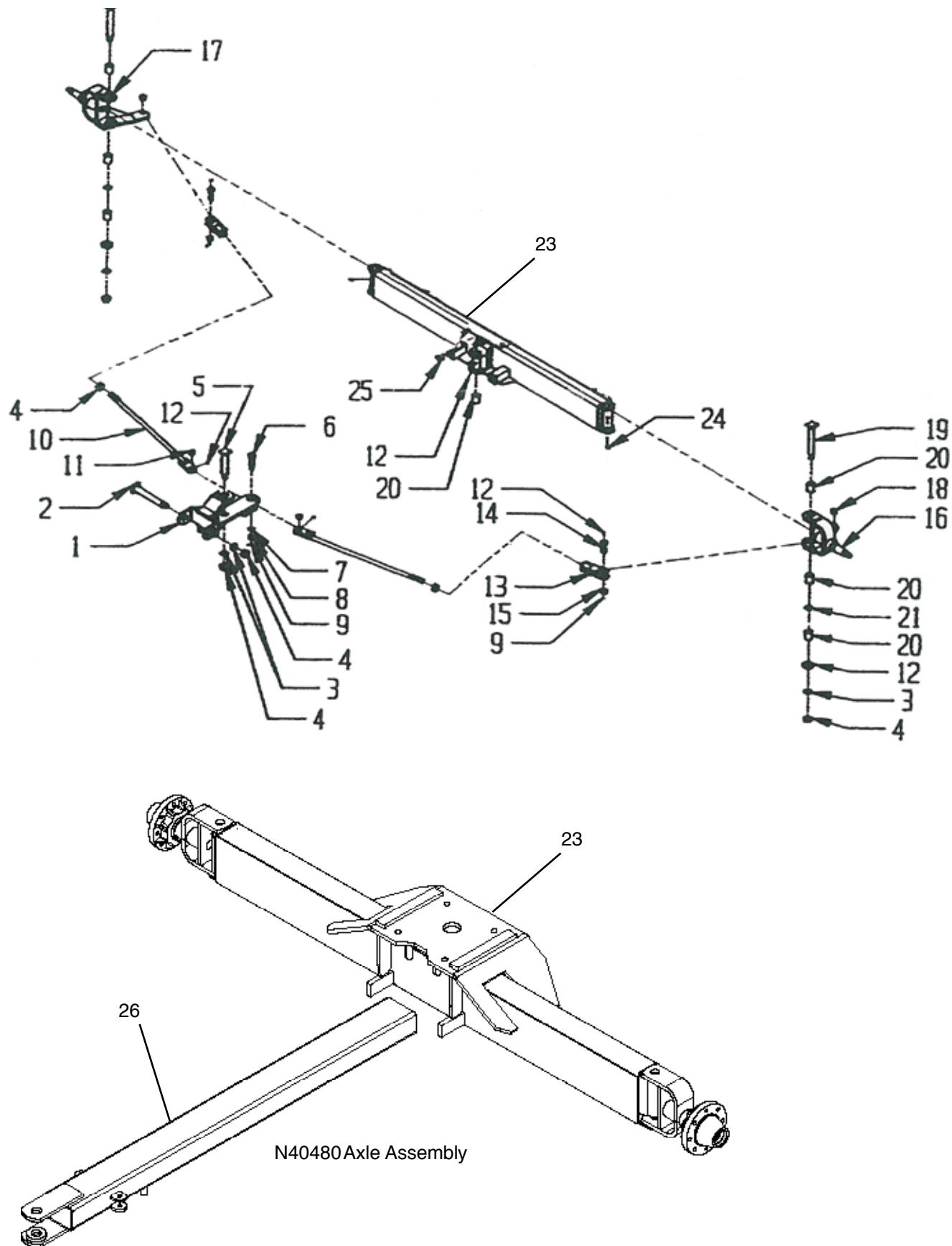
**Castor Axle**  
**Tow Behind Castor Axle - 8240XL to 8425XL**



### Castor Axle - Tow Behind - 8240XL to 8425XL

Item	Part No.	Description	Qty
1	N16028	Bearing Cup.....	2
2	N16030	Bearing Cone Outer .....	2
3	N16032	Seal.....	2
4	N36170	Spindle Mount .....	1
5	N36171	Spindle End Plate .....	1
6	N36178	Castor Weldment.....	1
7	N36181	Castor Extension (Used Only With 21.6 x 16 Tires) .....	1
8	N36186	Walking Axle.....	1
9	N21712	Shaft - 2 Dia .....	1
10	N36226	Bushing - 2 1/2 OD x 2 ID .....	1
11	N13962	Washer - 2 1/2 OD x 1 9/32 ID x 1/4 .....	1
12	N19484	Hex Slotted Nut - 1 1/4 - 12 UNF .....	1
13	D-5239	Cotter Pin - 1/4 x 2 1/4 Lg .....	1
14	F-3405	Locknut - 1/2 Unitorque.....	1
15	W-493	Hex Bolt - 1/2 x 3 1/2 Lg.....	1
16	W-499	Hex Bolt - 5/8 x 2 Lg.....	9
17	W-501	Hex Bolt - 5/8 x 2 1/2 Lg.....	3
18	W-517	Hex Nut - 5/8 .....	12
19	W-526	Lockwasher - 5/8.....	12

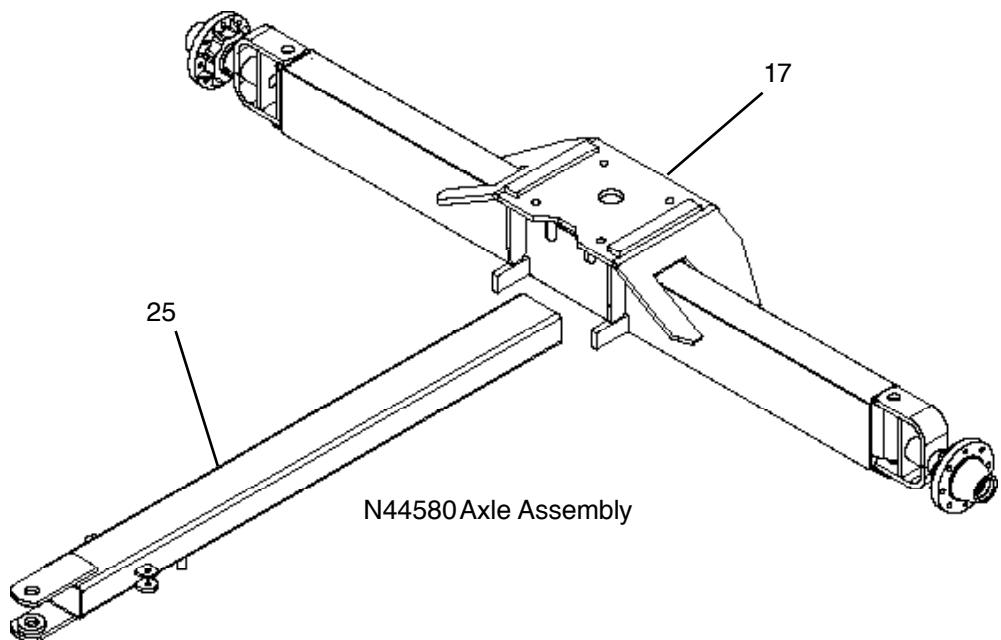
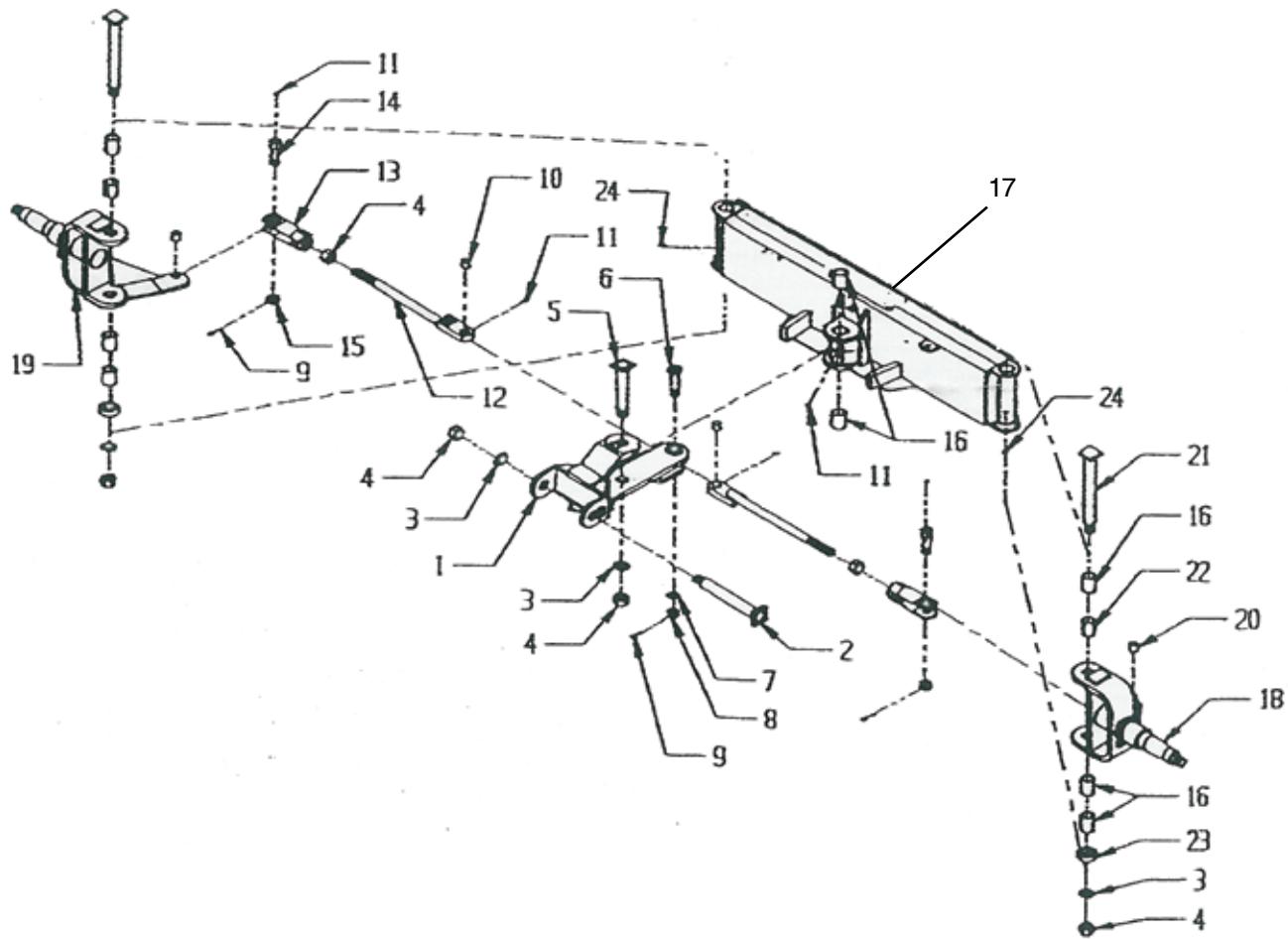
**Castor Axle**  
**Quad Steer Castor Axle - 8240XL to 8425XL**



## Castor Axle - Quad Steer - 8240XL to 8425XL

Item	Part No.	Description	Qty
1	N50926	Kit - Steer Link - Quad Hitch	
	3-1286-3	Hitch Bracket.....	1
2	3-206-3A	Hinge Bolt - 1 3/4 x 13 7/8, 1 1/4-12UNF Thread .....	1
	3-0206-3	Hinge Bolt - 1 3/4 x 12 7/8, 1 1/4-12UNF Thread .....	1
3	2-0422-2	Lock Washer - Internal Toothe - 1 1/4.....	5
4	2-0104-2	Nut, Jam - 1 1/4-12UNF .....	7
5	3-0705-3	King Bolt - 1 3/4 x 9 1/8, 1 1/4-12UNF Thread .....	1
6	3-1287-3	Center Tie Rod Bolt - 1 1/8 x 4 9/16, 7/8-14UNF Thread.....	1
7	2-0280-2	Flat Washer - 7/8, SAE.....	1
8	2-0282-2	Slotted Nut - 7/8-14UNF.....	1
9	W-532	Cotter Key - 3/16 x 1 1/4.....	3
10	3-1494-3	Tie Rod Assembly .....	2
11	1-0431-1	Bushing - 1 1/8 ID x 1 1/4 OD x 1 LG .....	2
12	S-752	Grease Fitting, Straight - 1/4-28UNF.....	6
13	3-0648-3	Clevis Assembly .....	2
14	3-0652-3	Clevis Bolt - 1-14UNF x 3 3/16.....	2
15	S-1311	Slotted Nut - 1-14UNF .....	2
16	3-1501-3	Trunnion Assembly - Left .....	1
17	3-1502-3	Trunnion Assembly - Right.....	1
18	1-0427-1	Bushing - 1 ID x 1 1/4 OD x 1 1/8 LG .....	2
19	3-0651-3	Trunnion Bolt - 1 3/4 Dia x 11 15/16, 1 1/4-12UNF Thread .....	2
20	1-0404-1	Bushing - 1 3/4 ID x 2 OD x 2 1/2 LG .....	8
21	8-0102-8	Bushing Spacer.....	2
22	1-0822-1	Thrust Bearing - T-177 .....	2
23	N45206	Front Axle - W1600.....	1
24	F-3009	Grease Fitting, 45 Degree - 1/4-28UNF .....	2
25	8-1135-8	Bushing - 2 ID x 2 1/4 OD x 1 1/4 LG .....	2
26	N45205	Hitch Beam - 84 Lg .....	1
	N49560	Hitch Beam - 108 Lg - MAX II ONLY	
<b>Not Shown - See page 4-2</b>			
	1-0561-1	Hub with Studs and Cups	
	1-0761-1	Complete Hub Assembly	

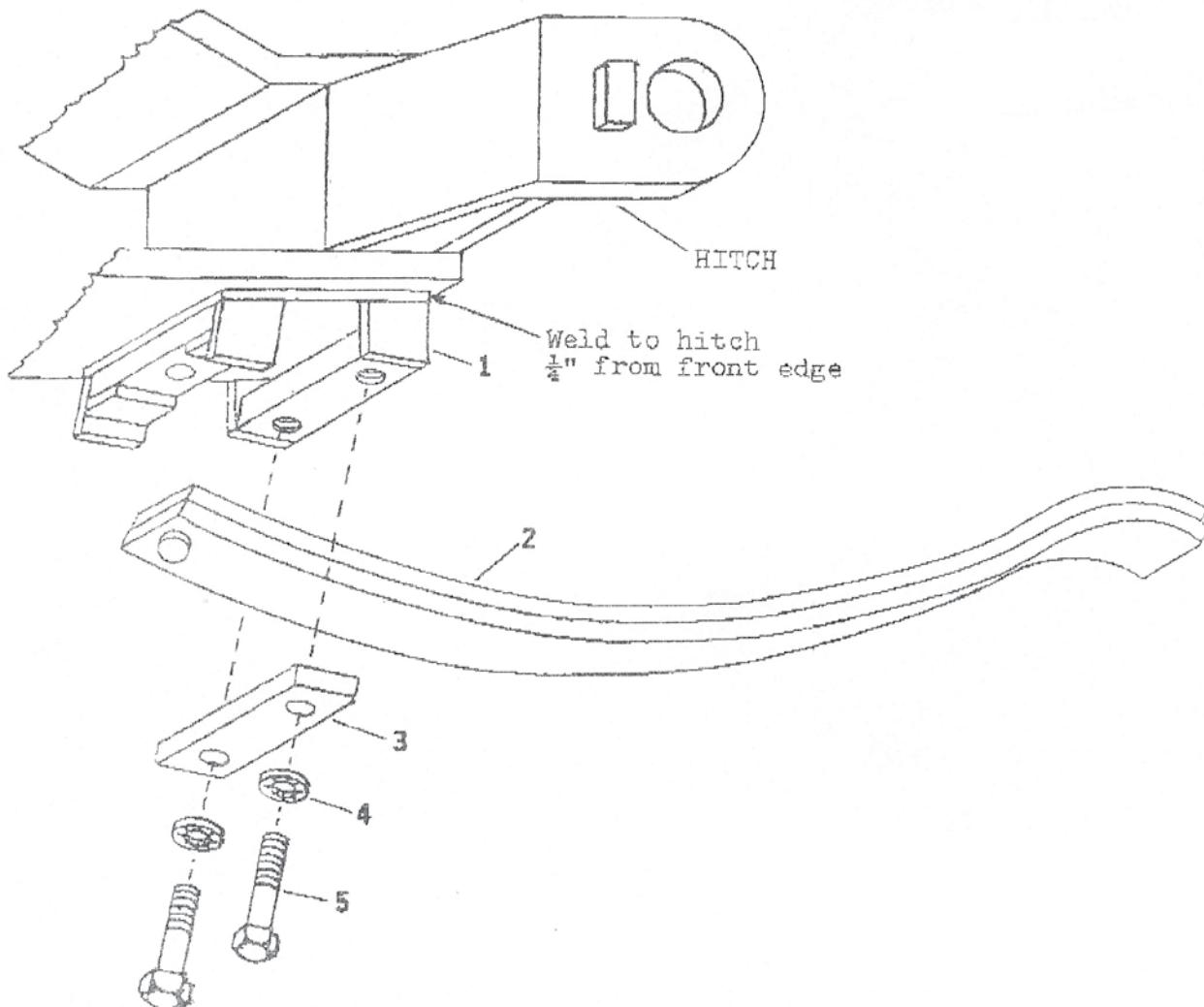
**Castor Axle**  
**Quad Steer Castor Axle - 8435XL, 8630XL & 8650XL**



### Castor Axle - Quad Steer- 8435XL, 8630XL & 8650XL

Item	Part No.	Description	Qty
1	N50926	Kit - Steer Link - Quad Hitch	
	3-1286-3	Hitch Bracket.....	1
2	3-206-3A	Hinge Bolt - 1 3/4 x 13 7/8, 1 1/4-12UNF Thread .....	1
	3-0206-3	Hinge Bolt - 1 3/4 x 12 7/8, 1 1/4-12UNF Thread .....	1
3	2-0422-2	Lock Washer - Internal Toothe - 1 1/4.....	5
4	2-0104-2	Nut, Jam - 1 1/4-12UNF .....	7
5	3-0705-3	King Bolt - 1 3/4 x 9 1/8, 1 1/4-12UNF Thread .....	1
6	3-1287-3	Center Tie Rod Bolt - 1 1/8 x 4 9/16, 7/8-14UNF Thread.....	1
7	2-0280-2	Flat Washer - 7/8, SAE.....	1
8	2-0282-2	Slotted Nut - 7/8-14UNF.....	1
9	W-532	Cotter Key - 3/16 x 1 1/4.....	3
10	1-0431-1	Bushing - 1 1/8 ID x 1 1/4 OD x 1 LG .....	2
11	S-752	Grease Fitting, Straight - 1/4-28UNF.....	6
12	3-1433-3A	Tie Rod Assembly .....	2
13	3-0648-3	Clevis Assembly .....	2
14	3-0652-3	Clevis Bolt - 1-14UNF x 3 3/16.....	2
15	S-1311	Slotted Nut - 1-14UNF .....	2
16	1-0404-1	Bushing - 1 3/4 ID x 2 OD x 2 1/2 LG .....	8
17	N45207	Front Axle Beam - W2000 .....	1
18	3-1431-3	Trunnion Assembly - Left .....	1
19	3-1432-3	Trunnion Assembly - Right.....	1
20	1-0427-1	Bushing - 1 ID x 1 1/4 OD x 1 1/8 LG .....	2
21	3-1434-3	Trunnion Bolt - 1 3/4 Dia x 13 11/16, 1 1/4-12UNF Thread .....	2
22	8-0995-8	Bushing Spacer.....	2
23	1-0822-1	Thrust Bearing - T-177 .....	2
24	F-3009	Grease Fitting, 45 Degree - 1/4-28NF.....	2
25	N45205	Hitch Beam - 84 Lg .....	1
	N49560	Hitch Beam - 108 Lg - MAX II ONLY	
	1-0559-1	Not Shown - See page 4-3	
	1-0759-1	Hub with Studs and Cups	
		Complete Hub Assembly	

**Castor Axle**  
**Quad Steer Castor Axle - Tongue Support**



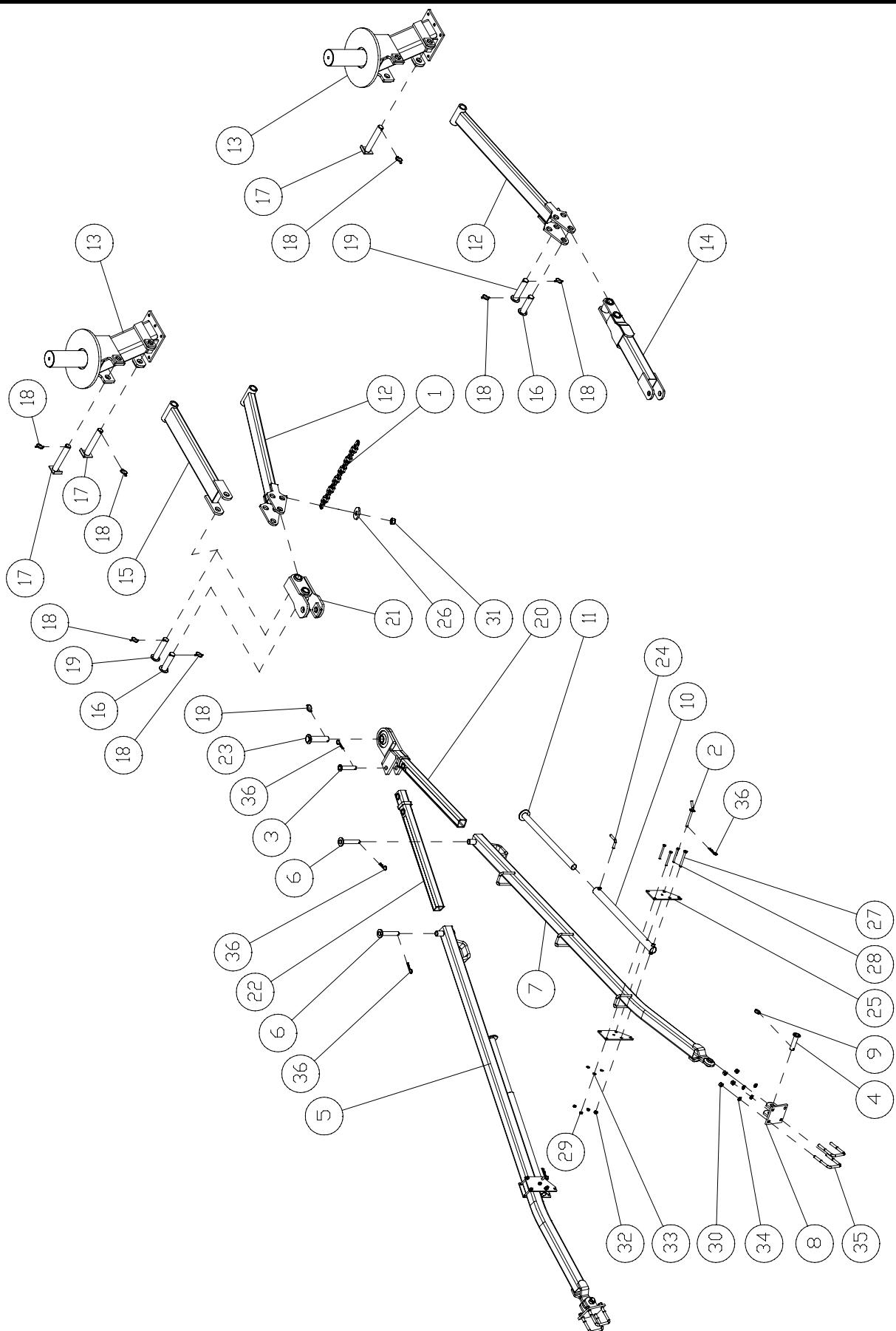
Item	Part No.	Description	Qty
1	1060-3	Tongue Spring Support Assembly .....	1
2	733-3	Double Tongue Spring Assembly.....	1
3	399-4	Clamping Bar .....	1
4	458-2	Star Washer - 1/2 .....	2
5	229-2	Cap Screw - 1/2-20UNF x 2 1/8 Grade 5 .....	2

## **Section 3: Hitching**

### **Section Contents**

Tow Behind All Models - Except Quad Steer .....	3-2
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Quad Steer Hitch - Contour Drill .....	3-6
Rear Tow Hitch All Models.....	3-7

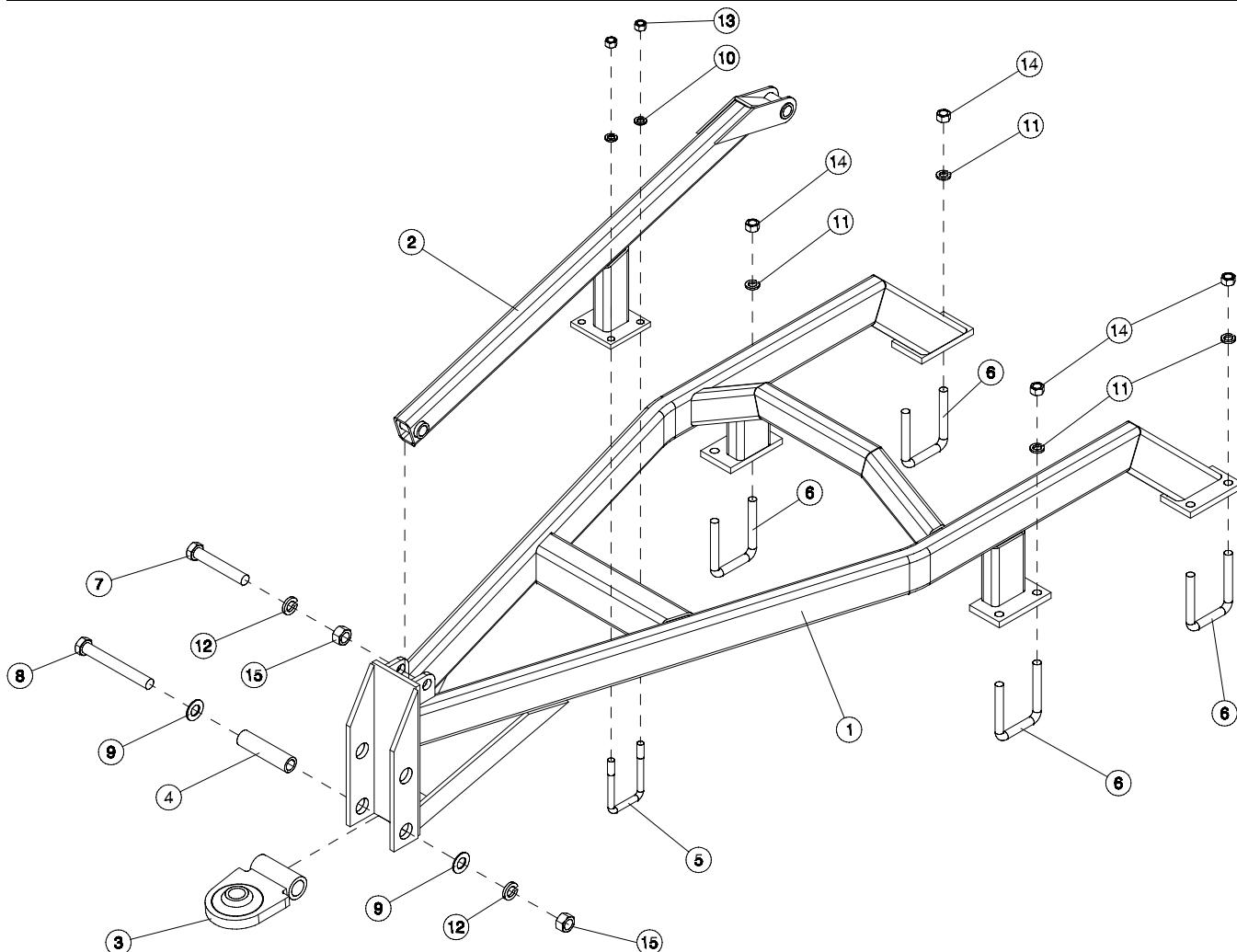
**Hitching  
Tow Behind All Models - Except Quad Steer**



## Hitching - Tow Behind

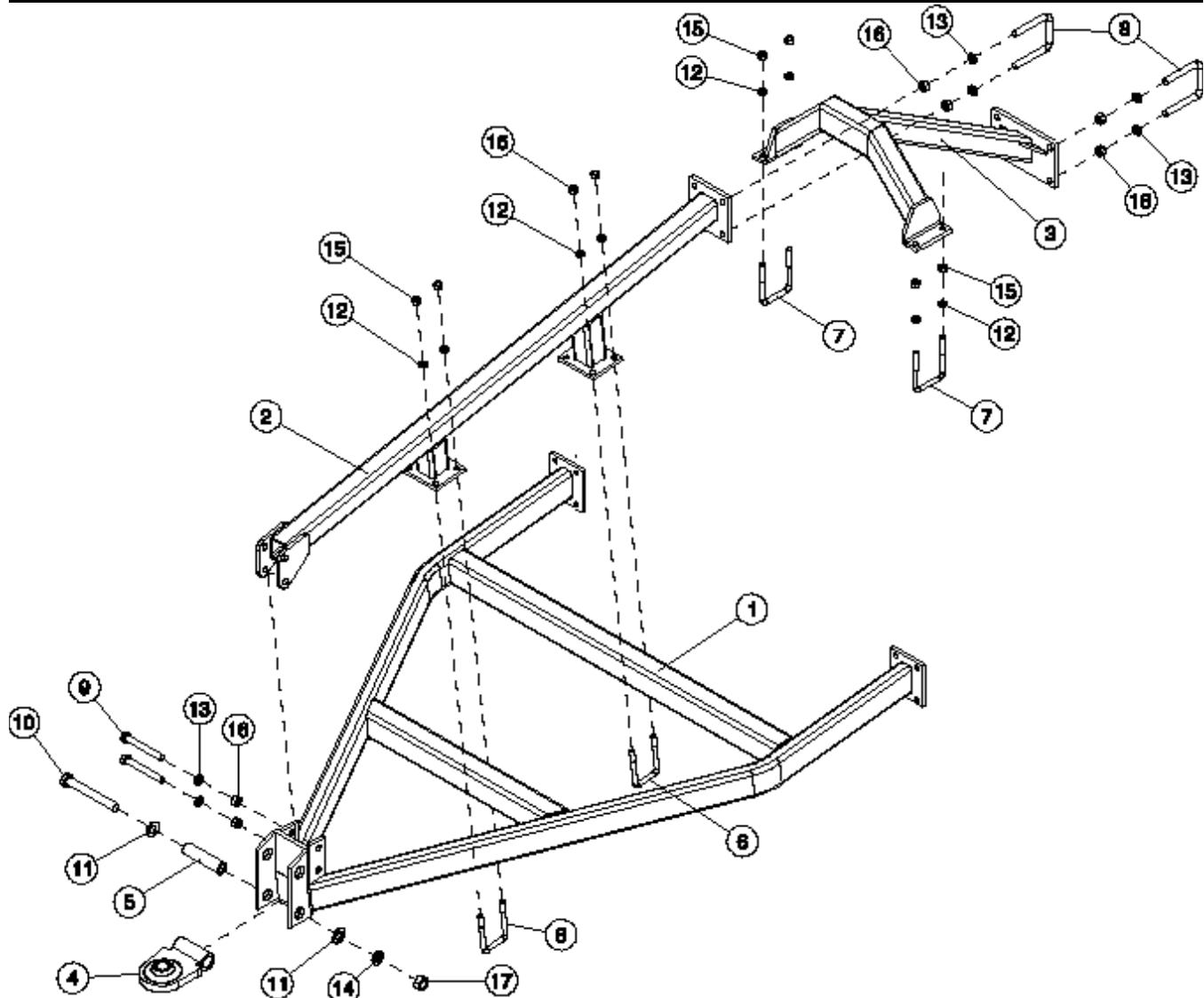
Item	Part No.	Description	Qty
1	C18761	Chain - Safety - 40,000 lb .....	1
	N44710	Chain - Safety - 80,000 lb (Used on Seeding Unit).....	1
2	D-5140	Pin - Cable Lock - 5/8 Dia .....	2
3	C-3717	Pin - 1 Dia x 4 1/8 UL.....	1
4	N16226	Pin - Hitch - 1 1/8 Dia x 3 11/16 UL.....	2
5	N19054	Hitch Tube - Outer Right (Straight) .....	1
6	N19055	Pin - 1 Dia x 5 13/32 UL.....	2
7	N19196	Hitch Tube - Outer Left (Straight) .....	1
8	N19203	Bracket Mounting Lugs .....	2
9	N19307	Klik Pin - 1/4 Dia x 1 3/4 Lg.....	2
10	N22793	Tube - Outer .....	2
11	N22794	Tube - Inner .....	2
12	N36162	Yard Hitch.....	1
13	N36178	Castor.....	1
14	N36240	Hitch Clevis .....	1
15	N36243	Hitch Tube.....	1
16	N37159	Pin - 1 1/2 Dia x 5 1/8 UL.....	1
17	N37160	Pin - 1 1/2 Dia x 8 3/8 UL.....	2
18	N37162	Klik Pin - 5/16 Dia x 2 11/32 Lg .....	5
19	N37176	Pin - 1 1/2 Dia x 6 7/16 UL .....	1
20	N37400	Hitch Tube - Inner Left .....	1
21	N37410	Clevis - 1 1/2 Dia .....	1
22	N19051	Hitch Tube - Inner Right.....	1
23	N37417	Pin - 1 1/2 Dia x 5 5/8 UL.....	1
24	D10553	Handle.....	2
25	N22797	Plate - Mount.....	4
26	N19065	Flatwasher - 1 1/6 .....	1
27	S-951	Hex Bolt - 1/2 x 4 1/2 Lg.....	2
28	C-1550	Hex Bolt - 3/8 x 4 Lg.....	6
29	W-514	Hex Nut - 3/8 .....	6
30	W-517	Hex Nut - 5/8 .....	8
31	D-5274	Locknut - 1 Unitorque.....	1
32	F-3405	Locknut - 1/2 Unitorque.....	2
33	W-523	Lockwasher - 3/8.....	6
34	W-526	Lockwasher - 5/8.....	8
35	C-219	U-Bolt - 5/8 x 4 x 5 9/16 .....	4
36	BW-11	Hairpin - #8 - 3/16 x 3 3/4 Lg.....	5
	N22800	Hitch Stand Kit ( order Through Wholegoods) (Includes Items #12, 13, 14, 22, 24, 25, 26, 28, 29, 31 & 36)	

**Hitching**  
**Quad Steer Hitch - Maxim II**



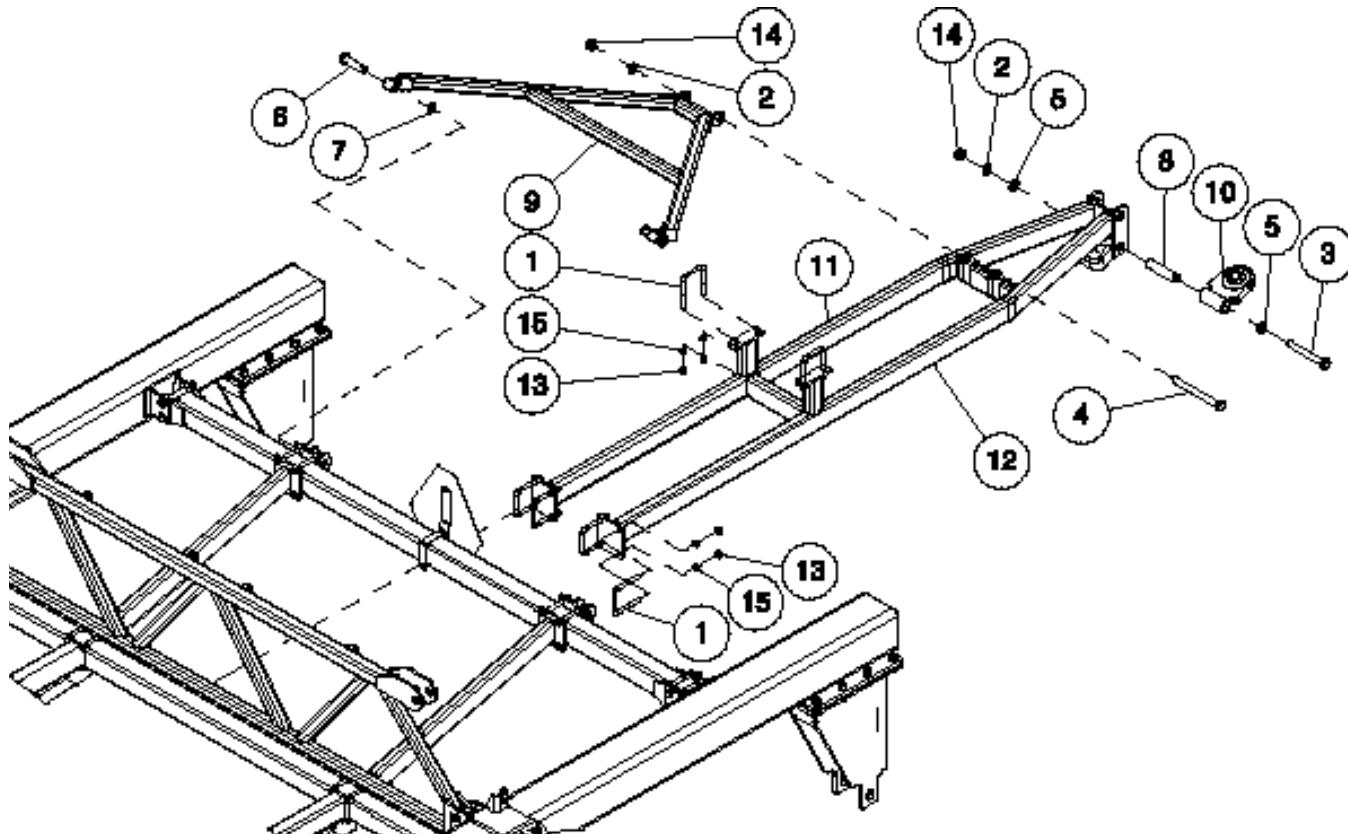
Item	Part No.	Description	Qty
1	S44791	Hitch - Quad Steer .....	1
2	S44789	Rib - Quad Steer Hitch.....	1
3	S44385	Clevis - Hitch.....	1
4	S44370	Bushing - 1.031 ID x 1 1/2 OD x 5 31/32 Lg.....	1
5	F-4543	U-Bolt - 5/8 x 3 1/16 x 5 3/8 UL.....	2
6	C-5561	U-Bolt - 3/4 x 4 x 5 9/16 UL.....	4
7	C-699	Hex Head Bolt - 1 x 6 Lg .....	1
8	C18597	Hex Head Bolt - 1 x 8 Lg .....	1
9	D-5498	Flatwasher - 1 1/16 ID x 2 OD x 11GA .....	2
10	W-526	Lockwasher - 5/8.....	4
11	W-527	Lockwasher - 3/4.....	8
12	C-705	Lockwasher - 1 .....	2
13	W-517	Hex Nut - 5/8.....	4
14	W-518	Hex Nut - 3/4.....	8
15	W-520	Hex Nut - 1 .....	2

**Hitching**  
**Quad Steer Hitch - Maxim III**



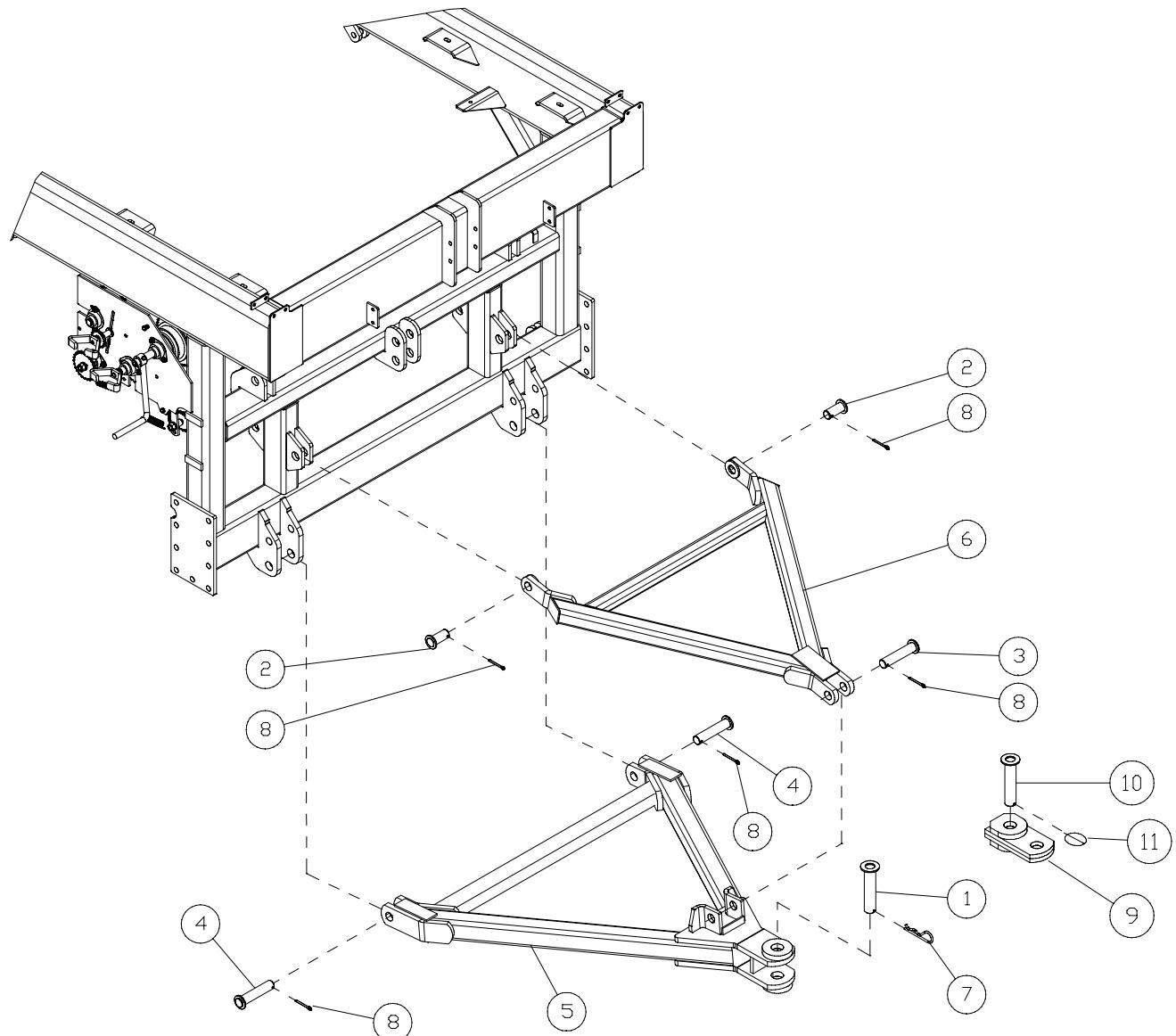
Item	Part No.	Description	Qty
1	S44750	Hitch - Quad Steer .....	1
2	S44755	Rib - Quad Steer Hitch.....	1
3	S44760	Support - Hitch Rib.....	1
4	S44385	Clevis - Hitch .....	1
5	S44370	Bushing - 1.031 ID x 1 1/2 OD x 5 31/32 Lg.....	1
6	F-4543	U-Bolt - 5/8 x 3 1/16 x 5 3/8 UL.....	4
7	C-219	U-Bolt - 5/8 x 4 x 5 9/16 UL.....	2
8	C-5561	U-Bolt - 3/4 x 4 x 5 9/16 UL.....	4
9	D-5558	Hex Head Bolt - 3/4 x 6 Lg .....	2
10	C18597	Hex Head Bolt - 1 x 8 Lg .....	1
11	D-5498	Flatwasher - 1 1/16 ID x 2 OD x 11GA .....	2
12	W-526	Lockwasher - 5/8.....	12
13	W-527	Lockwasher - 3/4.....	10
14	C-705	Lockwasher - 1 .....	1
15	W-517	Hex Nut - 5/8 .....	12
16	W-518	Hex Nut - 3/4 .....	10
17	W-520	Hex Nut - 1 .....	1

**Hitching  
Quad Steer Hitch - Contour Drill**



Item	Part No.	Description	Qty
1	C-219	U-Bolt - 5/8 x 4 x 5 9/16 UL.....	6
2	C-705	Lockwasher - 1.....	2
3	C18597	Hex Bolt - 1 x 8 Lg.....	1
4	C18756	Hex Bolt - 1 x 10 Lg.....	1
5	D-5498	Washer - 1-1/16 ID x 2 OD .....	2
6	N16226	Hitch Pin 1 1/8 Dia x 3 11/16 UL .....	2
7	N19307	Klik Pin - 1/4 x 1 3/4 Lg .....	2
8	S44370	Bushing - 1-1/2 OD x 1 ID .....	1
9	S44380	Brace - Hitch .....	1
10	S44385	Clevis - Hitch .....	1
11	S44389	Hitch Assembly - Quad Steer .....	1
12	S44390	Hitch Beam - Quad Steer .....	1
13	W-517	Hex Nut - 5/8.....	12
14	W-520	Hex Nut - 1 .....	2
15	W-526	Lockwasher - 5/8.....	12

**Hitching  
Rear Tow Hitch All Models**



Item	Part No.	Description	Qty
1	N49640	Pin - 1 1/2 Dia x 6 1/2 UL.....	1
2	N28997	Pin - 1 1/4 Dia x 2 1/4 UL.....	2
3	N28998	Pin - 1 1/4 Dia x 4 3/4 UL.....	1
4	N32735	Pin - 1 1/4 Dia x 5 1/4 UL.....	2
5	N36392	Rear Tow Hitch .....	1
6	N37491	Upper Hitch Link (8240, 8300, 8336, 8370 and 8425) .....	1
	N44595	Upper Hitch Link (8435, 8630 and 8650) .....	1
7	P1318510	Hairpin - #19 - 1/4 x 4 3/8 Lg.....	1
8	D-5239	Cotter Pin - 1/4 x 2 1/4 Lg .....	5
9	N37335	Hitch - Single Tongue .....	1
10	N37176	Pin - 1 1/2 Dia x 6 7/16 UL.....	1
11	N37162	Klick Pin - 5/16 x 2 11/32 Lg.....	1
	N38098	Kit Single Tongue Hitch (Includes items 9 to 11)	

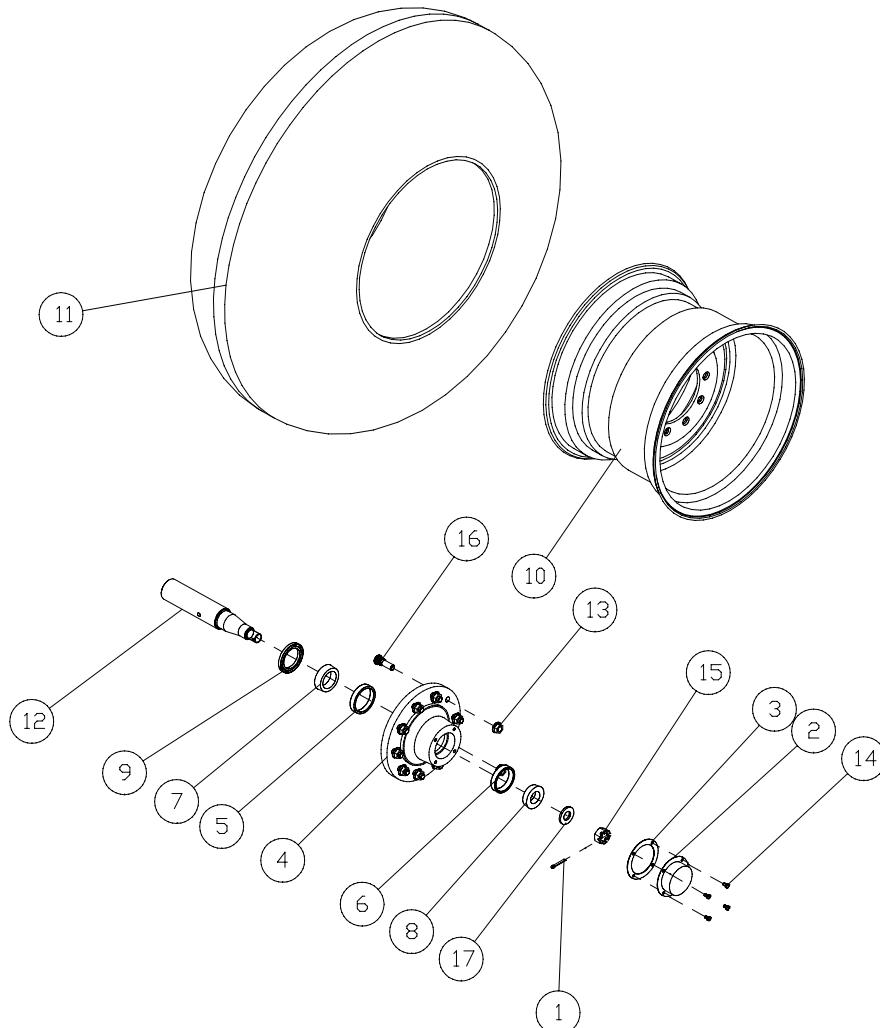
## Notes

## **Section 4: Wheel & Hub**

### **Section Contents**

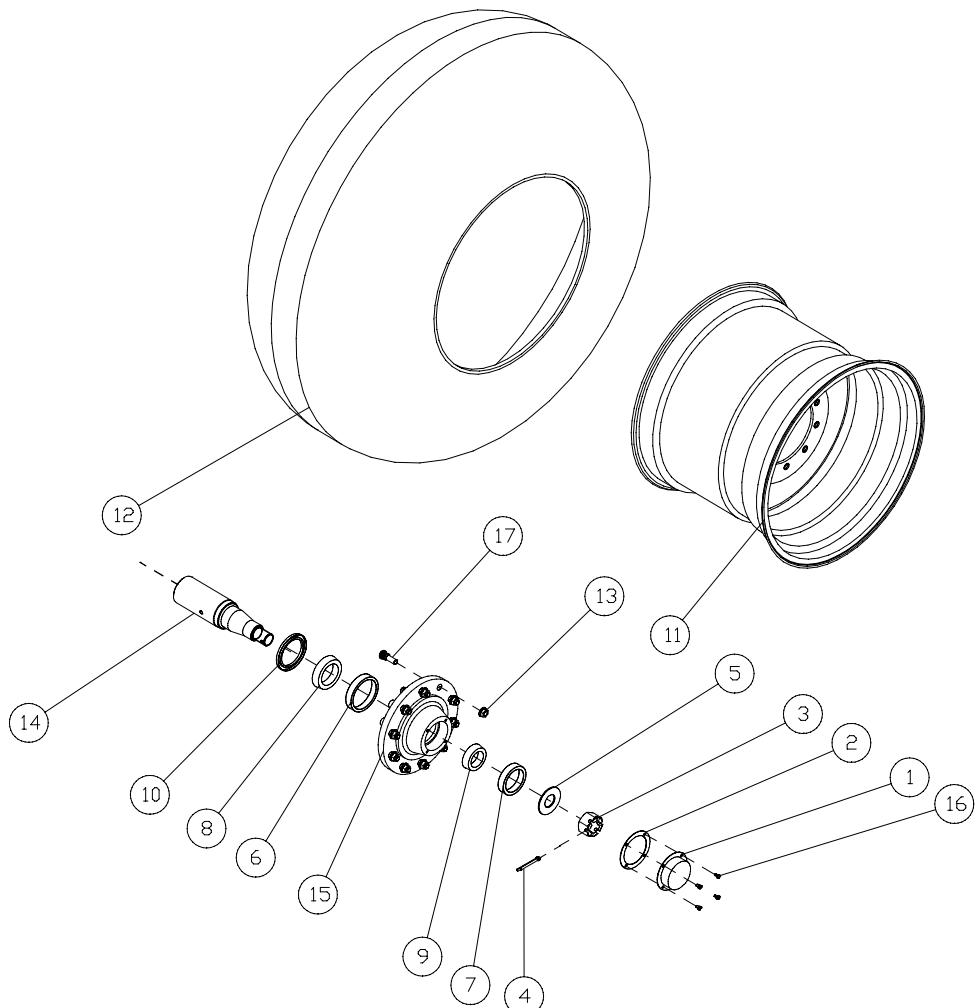
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**Rear Hub & Tire**  
**Rear Axle - 26 Rim**



Item	Part No.	Description	Qty
1	W-4181	Cotter Pin - 1/4 x 2 .....	1
2	N13957	Dust Cap .....	1
3	N13959	Gasket - #SE-49 .....	1
4	N13950	Non-Drive Hub - 10 Bolt (Includes Items 5, 6 and 16).....	1
	N25479	Drive Hub - 10 Bolt (Includes Items 5, 6 and 16) .....	1
5	N13951	Bearing Cup - #39520.....	1
6	N13952	Bearing Cup - #453A .....	1
7	N13954	Bearing Cone - Outer - #39585.....	1
8	N13955	Bearing Cone - Outer - #460.....	1
9	N13956	Seal - CR30087 - #SE-48 .....	1
10	N13964	Rim - DW20 x 26 .....	1
11	N25617	Tire - 23.1 x 26 (12 Ply Rating) All Weather .....	1
	N25755	Tire - 23.1 x 26 (10 Ply Rating) Rice .....	1
12	N24775	Spindle - 3 Dia .....	1
13	N13958	Flange Wheel Nut - 3/4-16 UNF - Grade 8.....	10
14	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
15	N19484	Hex Slotted Nut - 1 1/4 - 12 UNF .....	1
16	N13953	Press-In Wheel Stud - 3/4-16 UNF - Grade 8.....	10
17	N13962	Flatwasher - 1.281ID x 2 1/2 OD x 1/4 Thick.....	1
18	N13968	Valve Stem - TR618A (Not Shown) .....	1

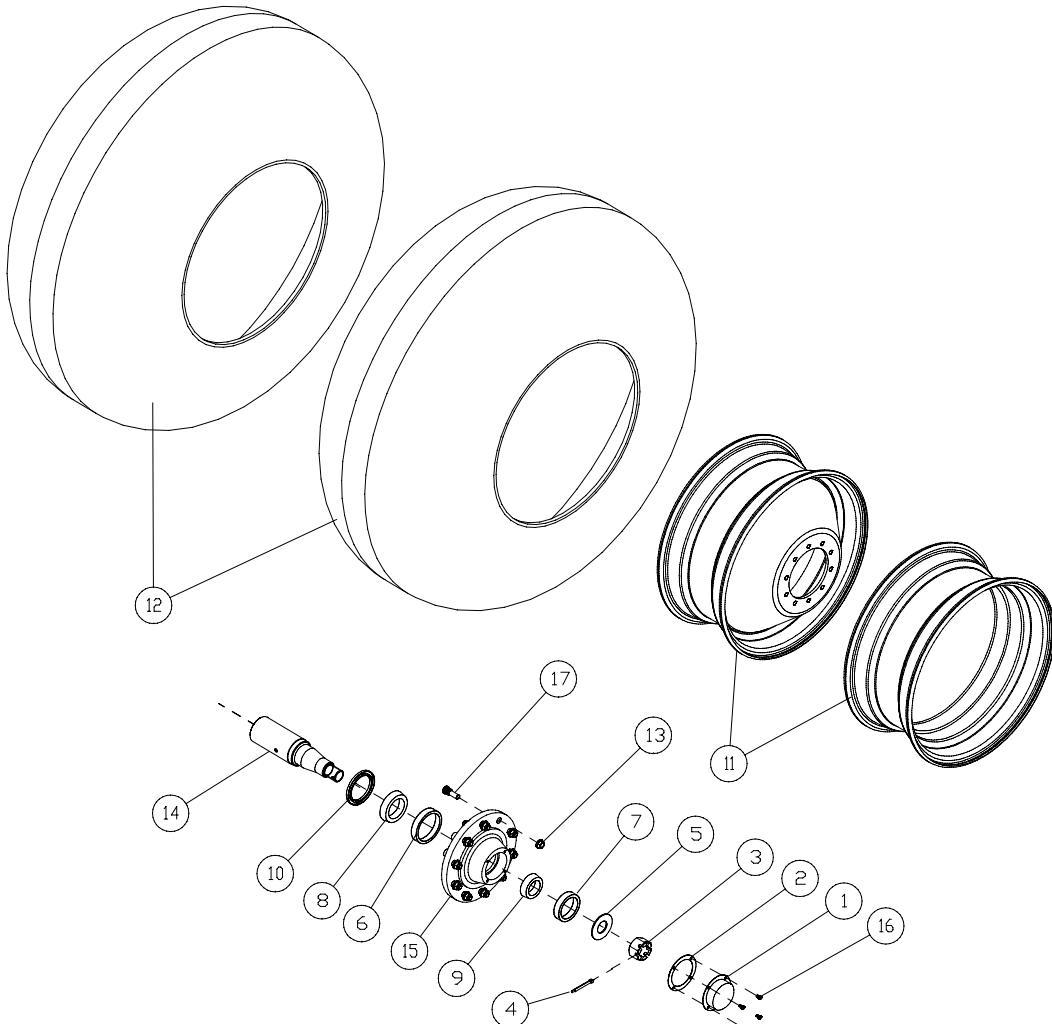
**Rear Hub & Tire**  
**Rear Axle - 32 Rim**



Item	Part No.	Description	Qty
1	N33551	Dust Cap - DC28.....	1
2	N33554	Gasket - SE59.....	1
3	N33243	Slotted Hex Nut - 2.....	1
4	N33244	Cotter Pin - 3/8 x 3 1/2 .....	1
5	N33245	Flatwasher .....	1
6	N33547	Bearing Cup - HM218210.....	1
7	N33548	Bearing Cup - HM212010.....	1
8	N33549	Bearing Cone - Inner - HM218248.....	1
9	N33550	Bearing Cone - Outer - HM212049 .....	1
10	N33552	Seal - SE55.....	1
11	N36468	Rim - DW27 x 32.....	1
12	N36353	Tire - 30.5 x 32 (12 Ply Rating) All Weather .....	1
	N36232	Tire - 30.5 x 32 (14 Ply Rating) Lug .....	1
	N36233	Tire - 800/65 R32 - L1 135 - Lug.....	1
	N42159	Tire - 900/60 R32 - 176A8 - Lug.....	1
13	N13958	Flange Wheel Nut - 3/4-16 UNF - Grade 8.....	10
14	N32871	Spindle - 4 1/2 Dia .....	1
15	N36140	Hub - 10 Bolt - 20,000 lb (Includes Items 6, 7 and 17).....	1
16	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
17	N13953	Press-In Wheel Stud - 3/4-16 UNF - Grade 8.....	10
18	N13968	Valve Stem - TR618A (Not Shown) .....	1
19	N25611	Rim Hole Plug - 5/8 Brass (Not Shown).....	1

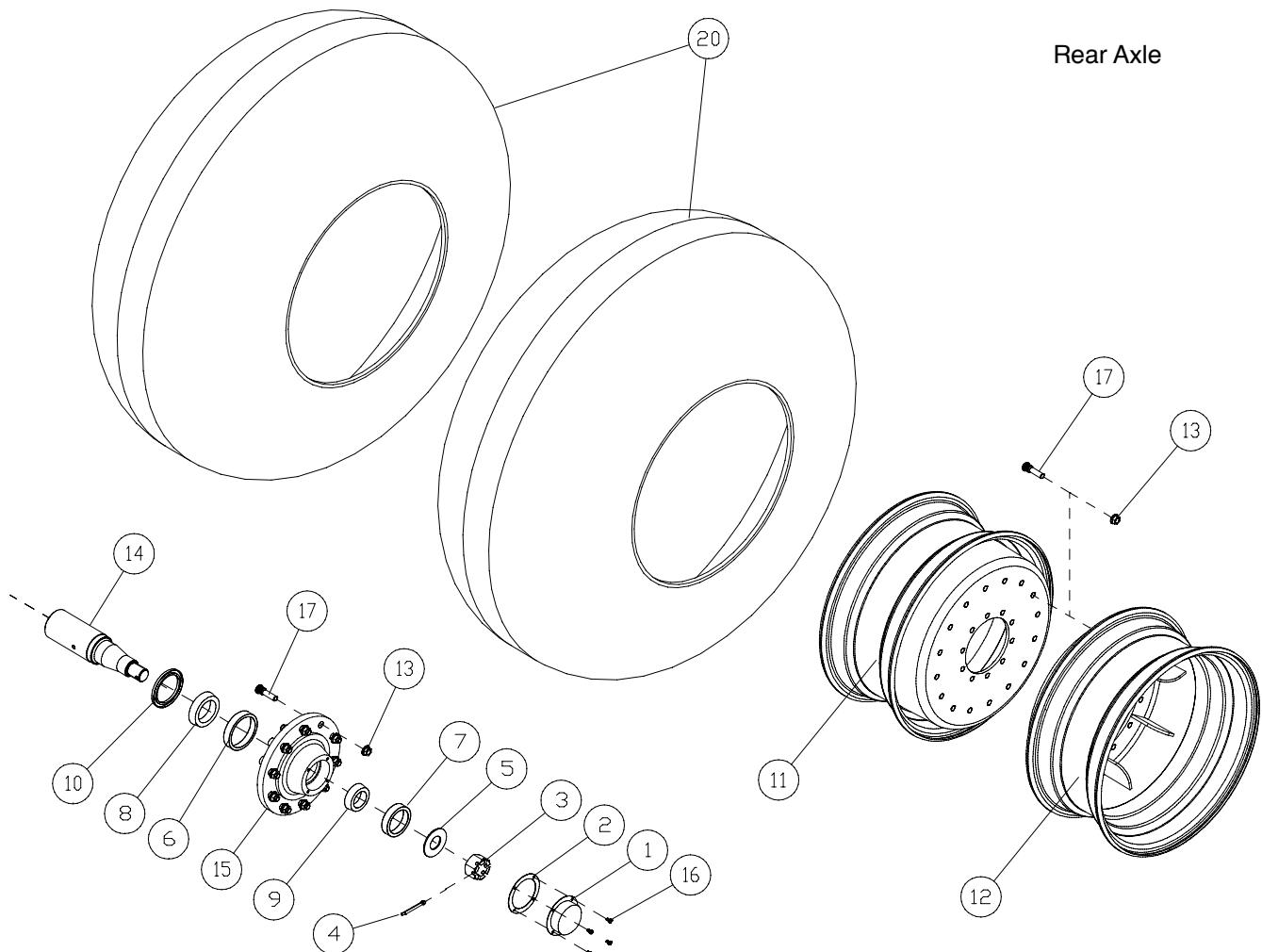
**Rear Hub & Tire  
520 Dual Tire Option - Prior to 2010**

Rear Axle



Item	Part No.	Description	Qty
1	N33551	Dust Cap - DC28.....	1
2	N33554	Gasket - SE59.....	1
3	N33243	Slotted Hex Nut - 2.....	1
4	N33244	Cotter Pin - 3/8 x 3 1/2 Lg .....	1
5	N33245	Flatwasher .....	1
6	N33547	Bearing Cup - HM218210.....	1
7	N33548	Bearing Cup - HM212010.....	1
8	N33549	Bearing Cone - Inner - HM218248 .....	1
9	N33550	Bearing Cone - Outer - HM212049 .....	1
10	N33552	Seal - SE55.....	1
11	N45093	Rim - Deep Dish x 38.....	2
12	N45092	Tire - 520/85R38 - 155A8 - Lug .....	2
13	N47408	Flange Wheel Nut - 7/8-14 UNF - Grade 8.....	10
14	N32871	Spindle - 4 1/2 Dia .....	1
15	N47412	Hub - 10 Bolt - 20,000 lb (Includes Items 6 and 7).....	1
16	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
17	N47411	Press-In Wheel Stud - 7/8-14 UNF x 3 1/2 Lg - Grade 8 .....	10
18	N13968	Valve Stem - TR618A (Not Shown) .....	1
19	N25611	Rim Hole Plug - 5/8 Brass (Not Shown).....	2

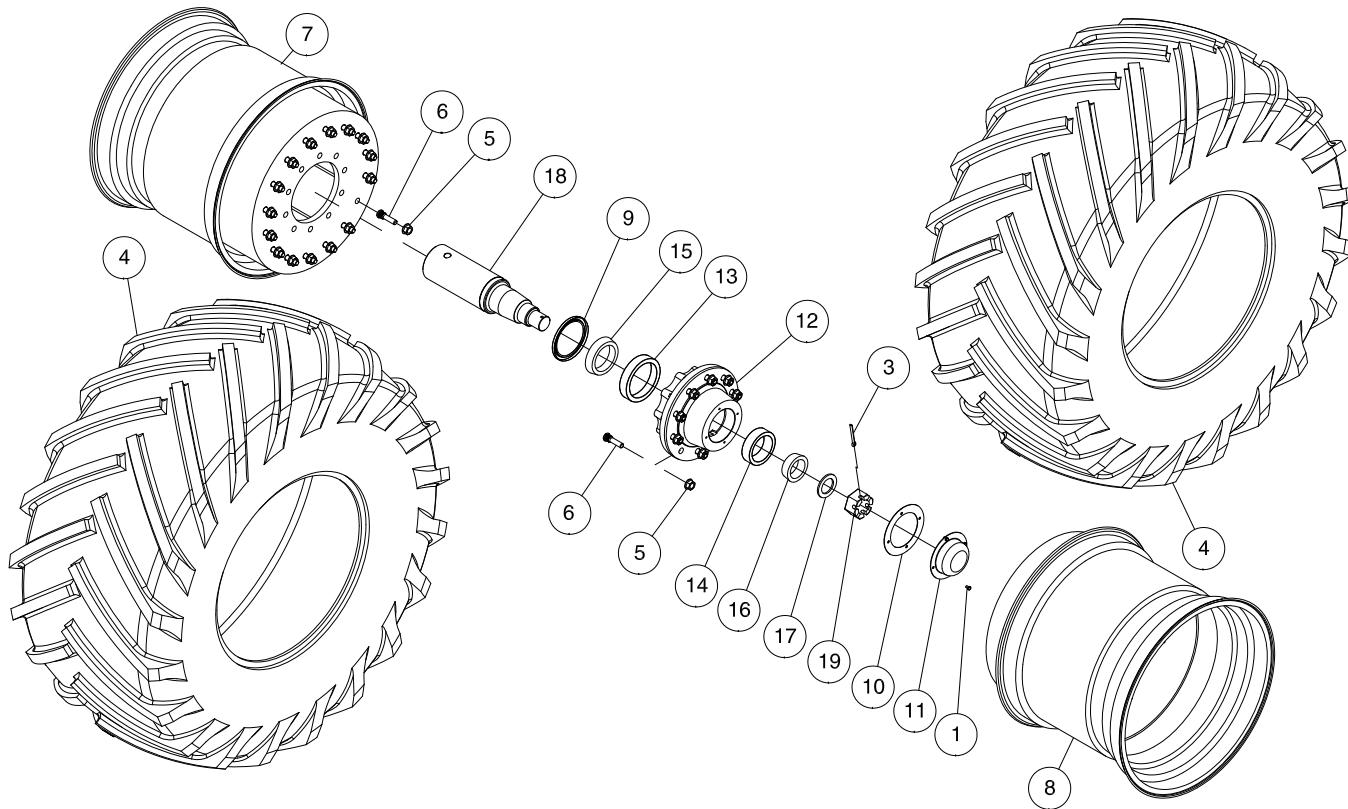
**Rear Hub & Tire  
520 Dual Tire Option - 2010**



Item	Part No.	Description	Qty
1	N33551	Dust Cap - DC28.....	1
2	N33554	Gasket - SE59.....	1
3	N33243	Slotted Hex Nut - 2.....	1
4	N33244	Cotter Pin - 3/8 x 3 1/2 Lg .....	1
5	N33245	Flatwasher .....	1
6	N33547	Bearing Cup - HM218210.....	1
7	N33548	Bearing Cup - HM212010.....	1
8	N33549	Bearing Cone - Inner - HM218248 .....	1
9	N33550	Bearing Cone - Outer - HM212049 .....	1
10	N33552	Seal - SE55.....	1
11	N47406	Rim - 16 x 38 - Inner Dual.....	1
12	N47407	Rim - 16 x 38 - Outer Dual .....	1
13	N47408	Flange Wheel Nut - 7/8-14 UNF - Grade 8.....	26
14	N32871	Spindle - 4 1/2 Dia .....	1
15	N47412	Hub - 10 Bolt - 20,000 lb (Includes Items 6 and 7).....	1
16	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
17	N47411	Press-In Wheel Stud - 7/8-14 UNF x 3 1/2 Lg - Grade 8 .....	26
18	N13968	Valve Stem - TR618A (Not Shown) .....	1
19	N25611	Rim Hole Plug - 5/8 Brass (Not Shown).....	2
20	N45092	Tire - 520/85R38 - 155A8 - Lug .....	2

**Rear Hub & Tire**  
**800 Dual Tire Option - 8435XL to 8650XL Tow Behind - Prior to October 2012**

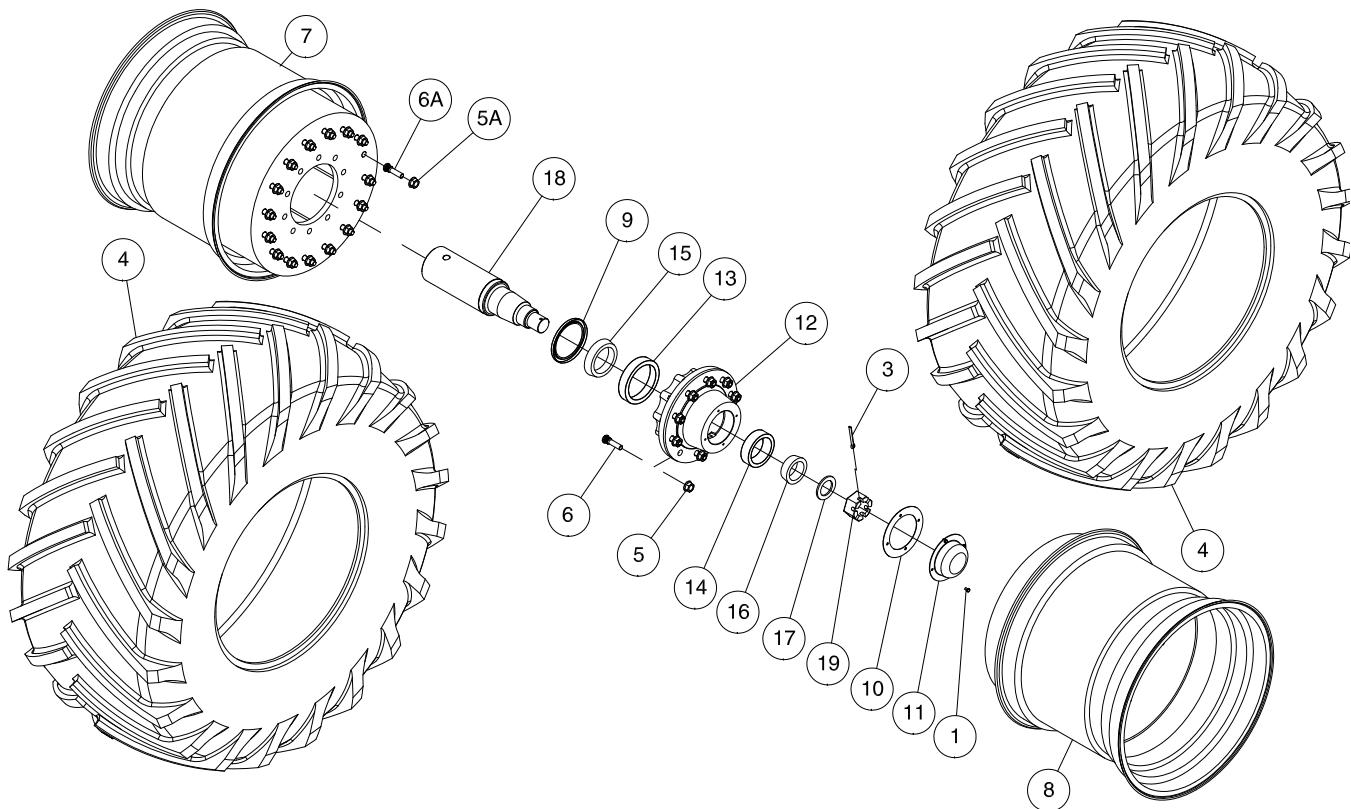
Rear Axle



Item	Part No.	Description	Qty
1	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
2	N51387	Valve Stem - TV-6008C (Not Shown) .....	2
3	N33244	Cotter Pin - 3/8 x 3 1/2 Lg .....	1
4	N36233	Tire - 800/65R32 Radial .....	2
5	N47408	Flange Wheel Nut - 7/8-14 UNF - Grade 8.....	26
6	N47411	Press-In Wheel Stud - 7/8 x 3 1/2 Lg - 14 UNF - GR8 .....	26
7	N49585	Rim- Inner Dual - 27 x 32 Rim .....	1
8	N49586	Rim- Outer Dual - 27 x 32 Rim.....	1
9	N33552	Seal - SE55.....	1
10	N33554	Gasket - SE59.....	1
11	N33551	Dust Cap - DC28.....	1
12	N47412	Hub - 10 Bolt - 20,000 lb (Includes Items 6 and 7).....	1
13	N33547	Bearing Cup - HM218210.....	1
14	N33548	Bearing Cup - HM212010.....	1
15	N33549	Bearing Cone - Inner - HM218248 .....	1
16	N33550	Bearing Cone - Outer - HM212049 .....	1
17	N33245	Flatwasher .....	1
18	N32871	Spindle - 4 1/2 Dia .....	1
19	N33243	Slotted Hex Nut - 2 .....	1
20	N25611	Rim Hole Plug - 5/8 Brass (Not Shown).....	2

**Rear Hub & Tire**  
**800 Dual Option - 8435XL to 8650XL Tow Behind - October 2012 to Present**

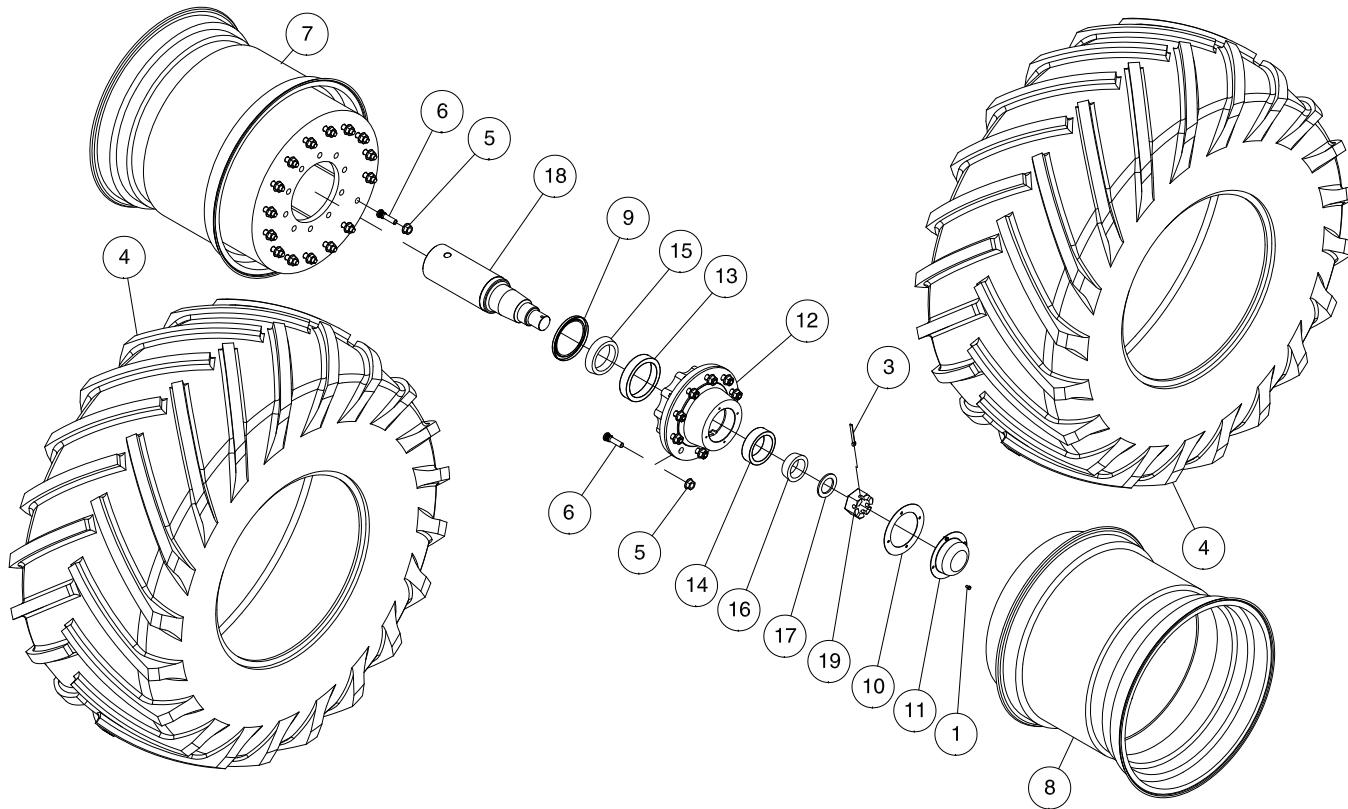
Rear Axle



Item	Part No.	Description	Qty
1	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
2	N51387	Valve Stem - TV-6008C (Not Shown) .....	2
3	N33244	Cotter Pin - 3/8 x 3 1/2 Lg .....	1
4	N36233	Tire - 800/65R32 Radial.....	2
5	N47408	Flange Wheel Nut - 7/8-14 UNF - Grade 8.....	10
5A	N13958	Flange Wheel Nut - 3/4-16 UNF - Grade 8.....	16
6	N47411	Press-In Wheel Stud - 7/8 x 3 1/2 Lg - 14 UNF - GR8 .....	10
6A	N51388	Press-In Wheel Stud - 3/4 x 3 1/2 Lg - 16 UNF - GR8 .....	16
7	N50601	Rim- Inner Dual - 27 x 32 Rim .....	1
8	N50602	Rim- Outer Dual - 27 x 32 Rim.....	1
9	N33552	Seal - SE55.....	1
10	N33554	Gasket - SE59.....	1
11	N33551	Dust Cap - DC28.....	1
12	N47412	Hub - 10 Bolt - 20,000 lb (Includes Items 6 and 7).....	1
13	N33547	Bearing Cup - HM218210.....	1
14	N33548	Bearing Cup - HM212010.....	1
15	N33549	Bearing Cone - Inner - HM218248.....	1
16	N33550	Bearing Cone - Outer - HM212049 .....	1
17	N33245	Flatwasher .....	1
18	N32871	Spindle - 4 1/2 Dia .....	1
19	N33243	Slotted Hex Nut - 2 .....	1
20	N25611	Rim Hole Plug - 5/8 Brass (Not Shown).....	2

**Rear Hub & Tire**  
**800 Dual Tire - 8435XL to 8650XL Tow Between - Prior to October 2012**

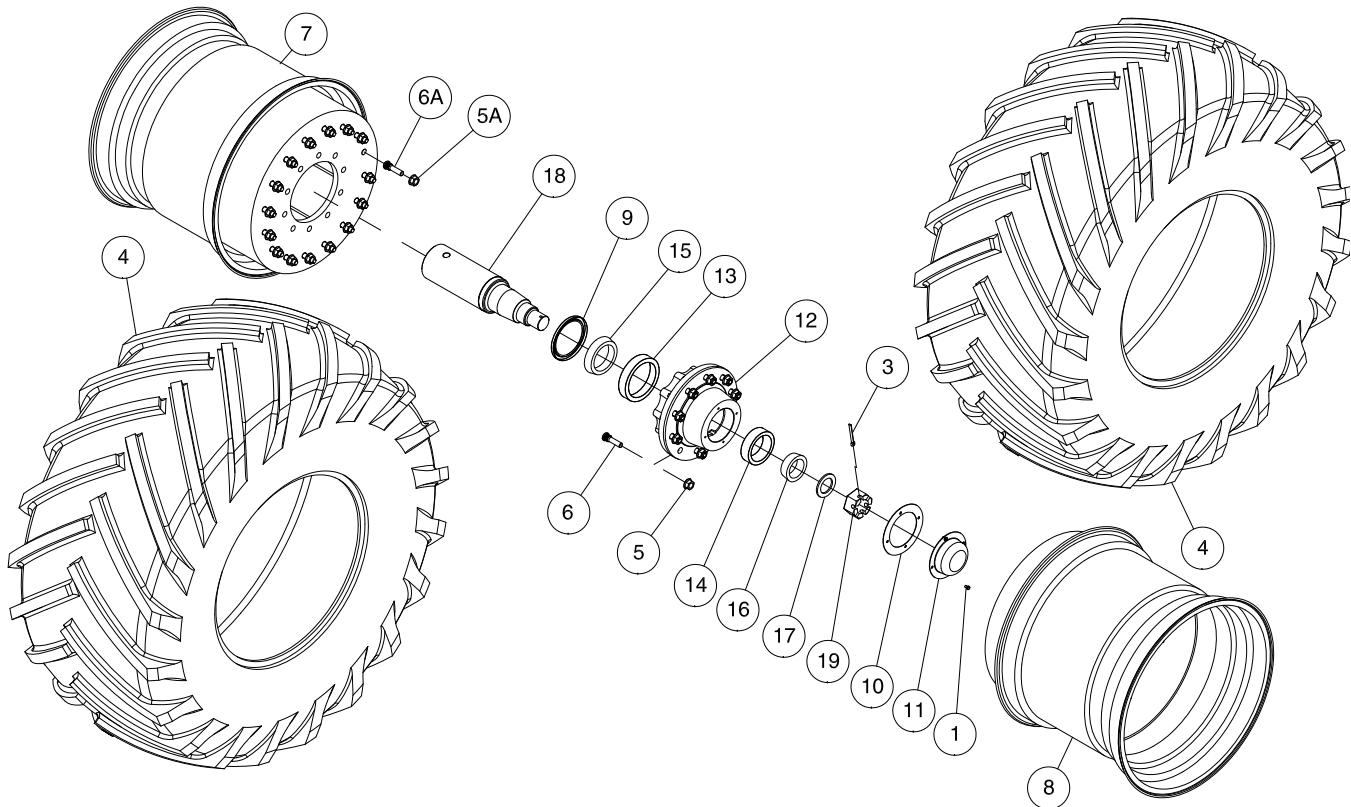
Rear Axle



Item	Part No.	Description	Qty
1	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
2	N51387	Valve Stem - TV-6008C (Not Shown) .....	2
3	N33244	Cotter Pin - 3/8 x 3 1/2 Lg .....	1
4	N36233	Tire - 800/65R32 Radial .....	2
5	N47408	Flange Wheel Nut - 7/8-14 UNF - Grade 8.....	26
6	N47411	Press-In Wheel Stud - 7/8 x 3 1/2 Lg - 14 UNF - GR8 .....	26
7	N49585	Rim- Inner Dual - 27 x 32 Rim .....	1
8	N49586	Rim- Outer Dual - 27 x 32 Rim.....	1
9	N49587	Dust Seal .....	1
10	N49588	Rubber Gasket.....	1
11	N49589	Dust Cap .....	1
12	N49590	Hub - 10 Bolt - 30,000 lb (Includes Items 6, 13 & 14).....	1
13	N49591	Inner Bearing Cup.....	1
14	N49592	Outer Bearing Cup .....	1
15	N49593	Inner Bearing Cone .....	1
16	N49594	Outer Bearing Cone .....	1
17	N49598	Flatwasher - 2 1/2 .....	1
18	N49596	Spindle - 6 Diameter .....	1
19	N49597	Slotted Hex Nut - 2 1/2 .....	1
20	N49696	Grease Fitting - Press In (Not Shown).....	1
	N49595	Hub & Spindle Assembly (Includes Items 1, 3, 5, 9, 10, 11, 12, 15, 16, 17, 18 & 19)	

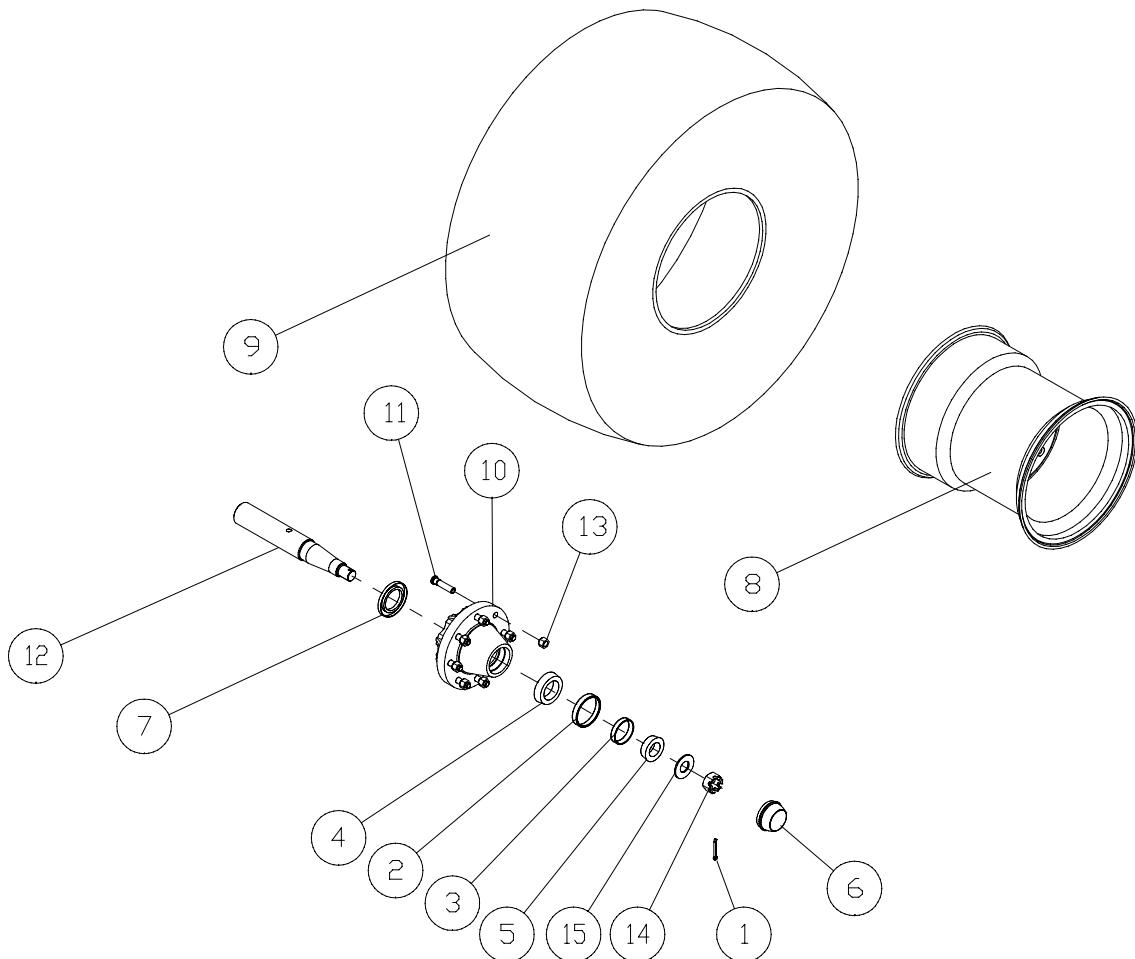
**Rear Hub & Tire**  
**800 Dual Tire - 8435XL to 8650XL Tow Between - October 2012 to Present**

Rear Axle



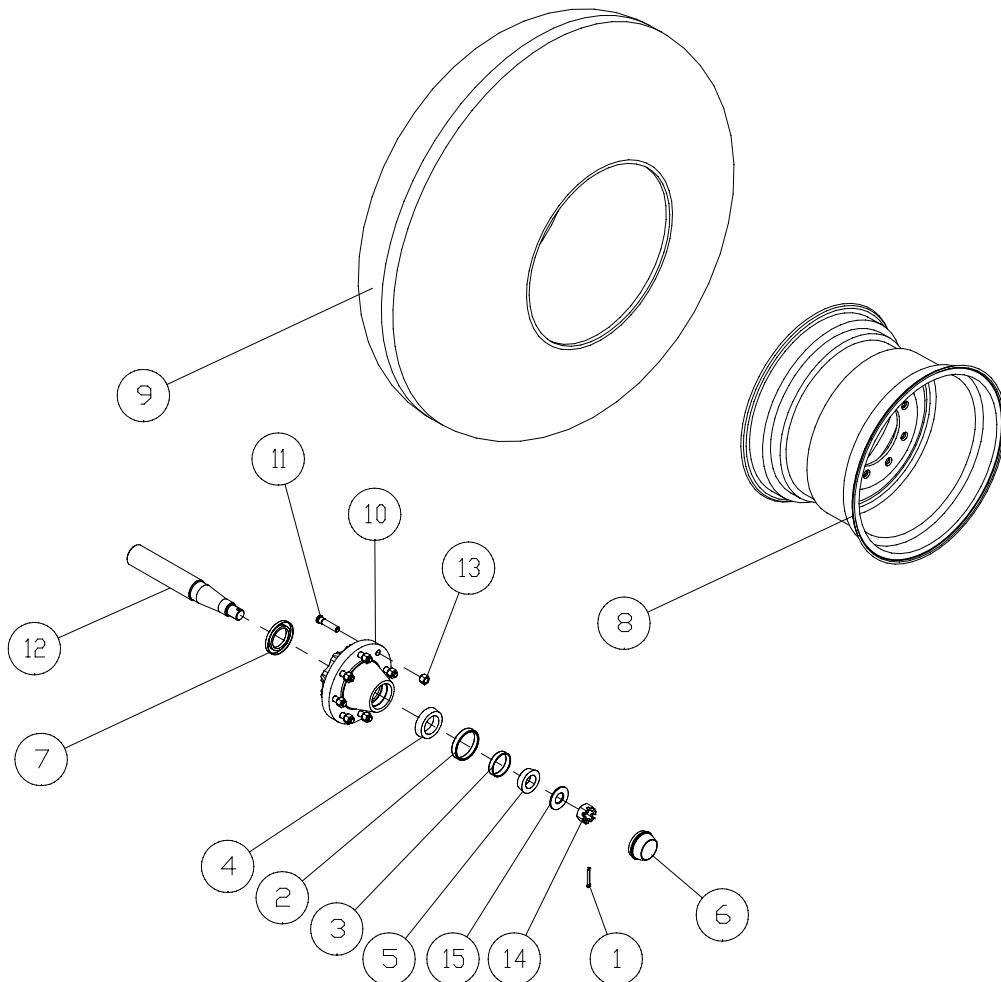
Item	Part No.	Description	Qty
1	D-5247	Hex Bolt - 5/16 x 1/2 Lg.....	4
2	N51387	Valve Stem - TV-6008C (Not Shown) .....	2
3	N33244	Cotter Pin - 3/8 x 3 1/2 Lg .....	1
4	N36233	Tire - 800/65R32 Radial .....	2
5	N47408	Flange Wheel Nut - 7/8-14 UNF - Grade 8.....	10
5A	N13958	Flange Wheel Nut - 3/4-16 UNF - Grade 8.....	16
6	N47411	Press-In Wheel Stud - 7/8 x 3 1/2 Lg - 14 UNF - GR8 .....	10
6A	N51388	Press-In Wheel Stud - 3/4 x 3 1/2 Lg - 16 UNF - GR8 .....	16
7	N50601	Rim- Inner Dual - 27 x 32 Rim .....	1
8	N50602	Rim- Outer Dual - 27 x 32 Rim.....	1
9	N49587	Dust Seal .....	1
10	N49588	Rubber Gasket.....	1
11	N49589	Dust Cap .....	1
12	N49590	Hub - 10 Bolt - 30,000 lb (Includes Items 6, 13 & 14).....	1
13	N49591	Inner Bearing Cup.....	1
14	N49592	Outer Bearing Cup .....	1
15	N49593	Inner Bearing Cone .....	1
16	N49594	Outer Bearing Cone .....	1
17	N49598	Flatwasher - 2 1/2 .....	1
18	N49596	Spindle - 6 Diameter .....	1
19	N49597	Slotted Hex Nut - 2 1/2 .....	1
20	N49696	Grease Fitting - Press In (Not Shown).....	1

**Castor Axle Hub & Tire**  
**Front Castor Axle - Tow Behind - 8240XL to 8425XL**



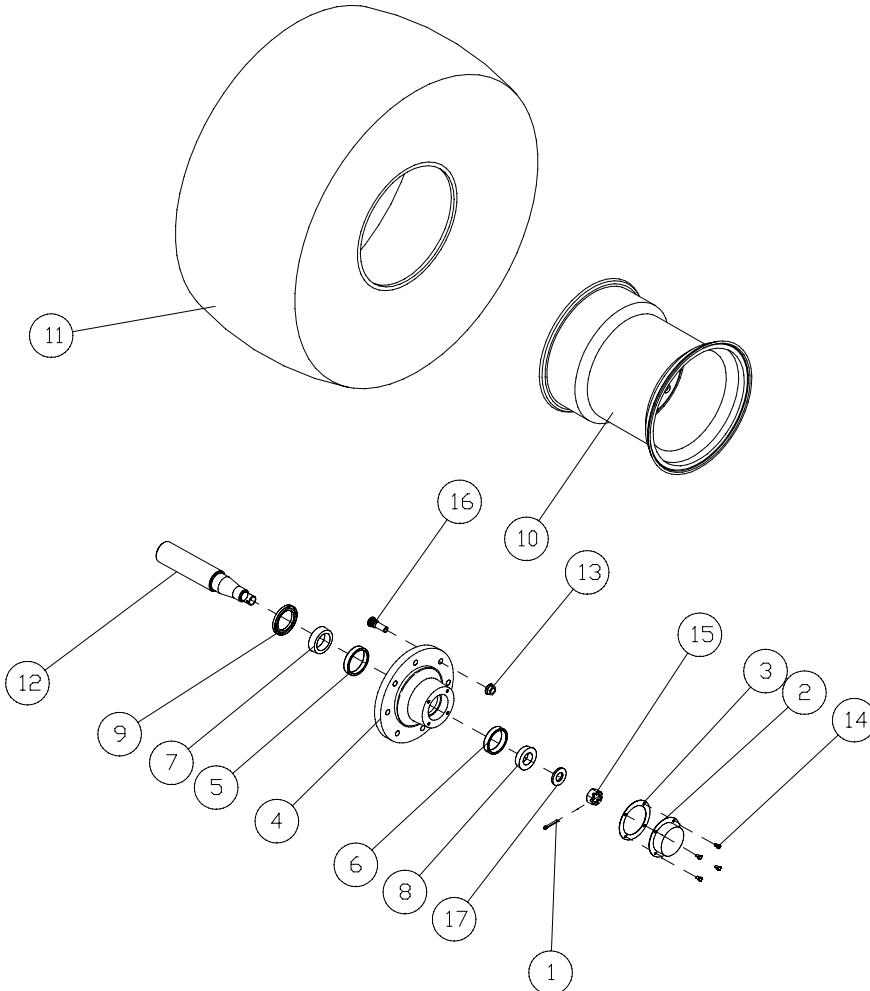
Item	Part No.	Description	Qty
1	W-4181	Cotter Pin - 1/4 x 2 .....	1
2	N19167	Inner Cup - 382 A.....	1
3	N19168	Outer Cup - LM501310 .....	1
4	N19169	Inner Bearing Cone - 387 AS .....	1
5	N19170	Outer Bearing Cone - LM501349 .....	1
6	N19171	Dust Cap .....	1
7	N19172	Shaft Seal - 2 1/2 (C/R #25108) .....	1
8	N19709	Rim - W18C x 16.1 (Used With Tire N25616 & N29298) .....	1
	N36467	Rim - DW18 x 24 (Used With Tire N36352 & N40975).....	1
9	N25616	Tire - 21.5 x 16.1 (10 Ply Rating) Soft Trac II .....	1
	N29298	Tire - 21.5 x 16.1 (12 Ply Rating) Lug .....	1
	N36352	Tire - 560/65 D24 LI 140 Soft Trac II .....	1
	N40975	Tire - 500/70 R24 LI 157 Lug .....	1
10	N36236	Non-Drive Hub (Includes Items 2, 3 and 11) .....	1
11	N36242	Wheel Stud - 5/8 - 18 UNF x 2 3/4 .....	8
12	N19166	Spindle - 2.5 Dia .....	1
13	N19586	Tapered Wheel Nut - 5/8 - 18 UNF .....	8
14	N19484	Hex Slotted Nut - 1 1/4 - 12 UNF .....	1
15	D-5499	Washer - 1 5/16 ID x 2 3/4 OD x 9 Ga .....	1
16	N13968	Valve Stem - TR618A (Not Shown) .....	1

**Castor Axle Hub & Tire**  
**Quad Steer Axle - 8240XL to 8425XL**



Item	Part No.	Description	Qty
1	D-5238	Cotter Pin - 3/16 x 1 3/4 .....	1
2	N19167	Bearing Cup - #382-A .....	1
3	N19168	Bearing Cup - LM-501310 .....	1
4	N19169	Bearing Cone - #387-AS .....	1
5	N19170	Bearing Cone - LM-501349 .....	1
6	1-0132-1	Grease Cap - #103212 .....	1
7	1-0855-1	Grease Seal - #107756 .....	1
8	N42347	Rim - 30 x DW15A - 8240, 8300, 8336, 8370 & 8425 .....	1
9	N42348	Tire - 480/70R30 - 8240, 8300, 8336, 8370 & 8425.....	1
10	1-0561-1	Hub with Studs and Cups .....	1
11	N13953	1-0761-1 Complete Hub Assembly	8
12	3-1501-3	Wheel Stud, Grade 8 - 3/4 -16UNF x 2 5/8 .....	1
	3-1502-3	Trunnion Assembly - Left .....	1
13	N13958	Trunnion Assembly - Right.....	1
14	S-1311	Wheel Nut - 3/4-16UNF - Grade 8.....	8
15	2-0163-2	Slotted Nut - 1-14UNF .....	1
16	N13968	Spindle Washer - 1 1/16 ID x 2 1/8 OD x 1/4 .....	1
17	N25611	Valve Stem - TR618A (Not Shown) .....	1
		Rim hole plug (Not Shown) .....	1

**Castor Axle Hub & Tire**  
**Quad Steer Axle - 8435XL, 8630XL & 8650XL**



Item	Part No.	Description	Qty
1	2-0483-2	Cotter Key - 3/8 x 3 1/2 .....	1
2	1-0298-1	Grease Cap - #9099831.....	1
3	****	Gasket.....	1
4	1-0559-1	Hub with Studs and Cups - #281680 .....	1
	1-0759-1	Complete Hub Assembly	
5	1-0874-1	Bearing Cup - #3920.....	1
6	1-0874-1	Bearing Cup - #3920.....	1
7	1-0872-1	Bearing Cone - #3984.....	2
8	1-0873-1	Bearing Cone - #3979 .....	2
9	1-0871-1	Grease Seal - #CR32501 .....	1
10	N44659	Rim - 26 x DWH25 - 8435, 8630 & 8650.....	1
11	N44658	Tire - 28LR26 - 8435, 8630 & 8650.....	1
12	3-1431-3	Trunnion Assembly - Left .....	1
	3-1432-3	Trunnion Assembly - Right.....	1
13	N13958	Wheel Nut - 3/4-16UNF - Grade 8.....	8
14	2-0484-2	Cap Screw - 5/16-18UNC x 3/4 .....	4
15	N21728	Slotted Nut - 1 1/2-12UNF.....	2
16	N13953	Wheel Stud - 3/4 -16UNF x 2 5/8 - Grade 8 .....	8
17	2-0481-2	Spindle Washer - 1 5/8 ID x 3 OD x 1/4 .....	2
18	N13968	Valve Stem - TR618A (Not Shown) .....	1
19	N25611	Rim hole plug (Not Shown) .....	1

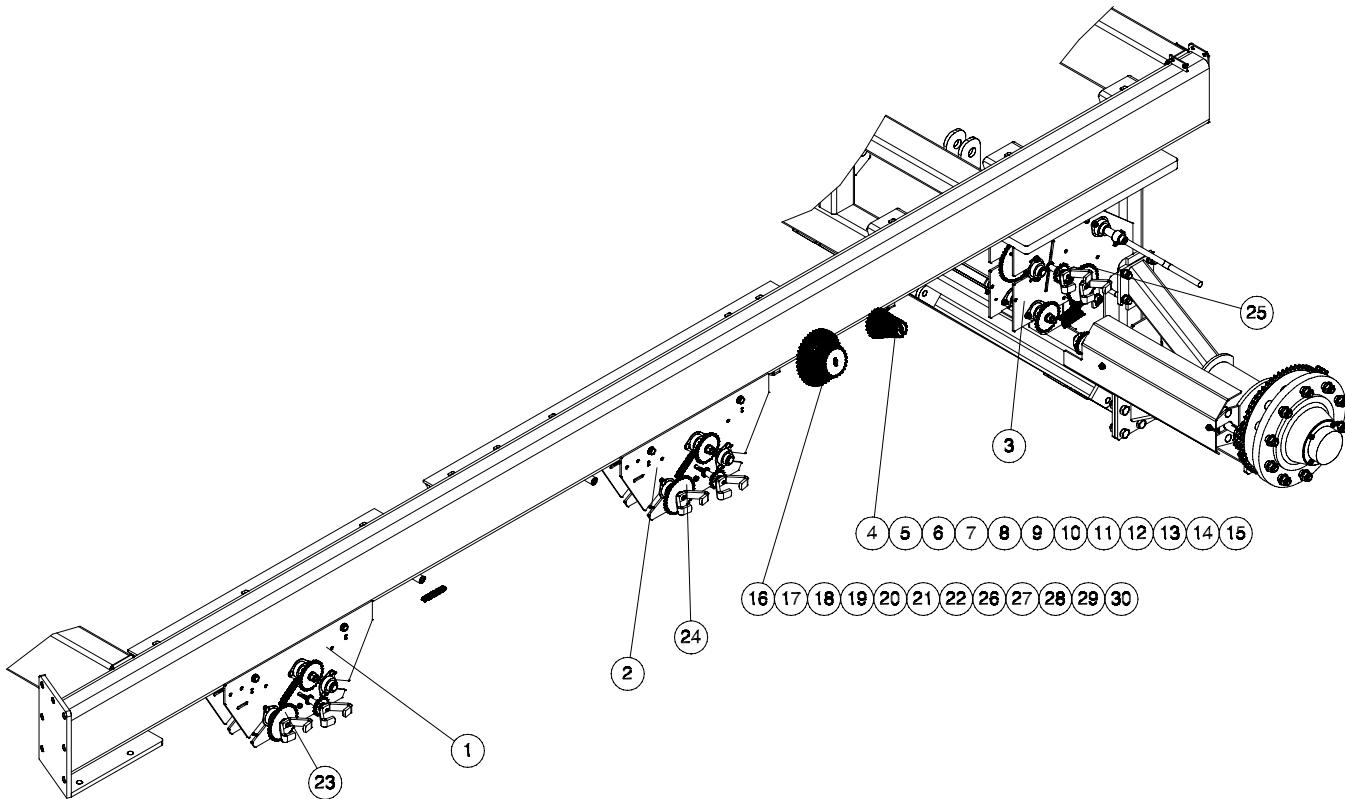
# **Section 5:**

## **Metering**

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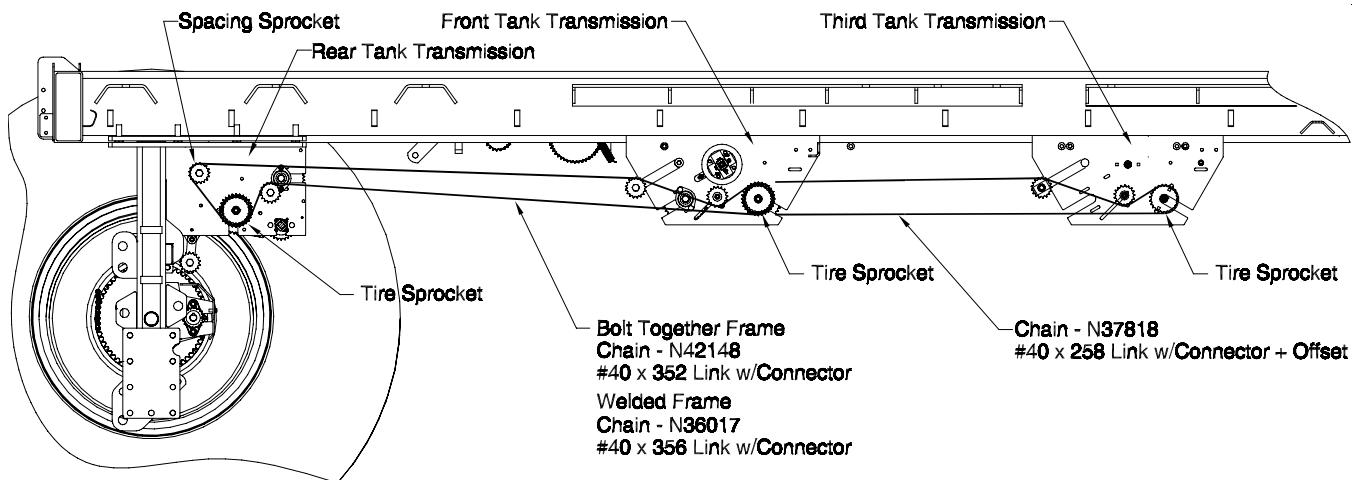
**Metering**  
**Meter Drive - Rate Change Sprockets**



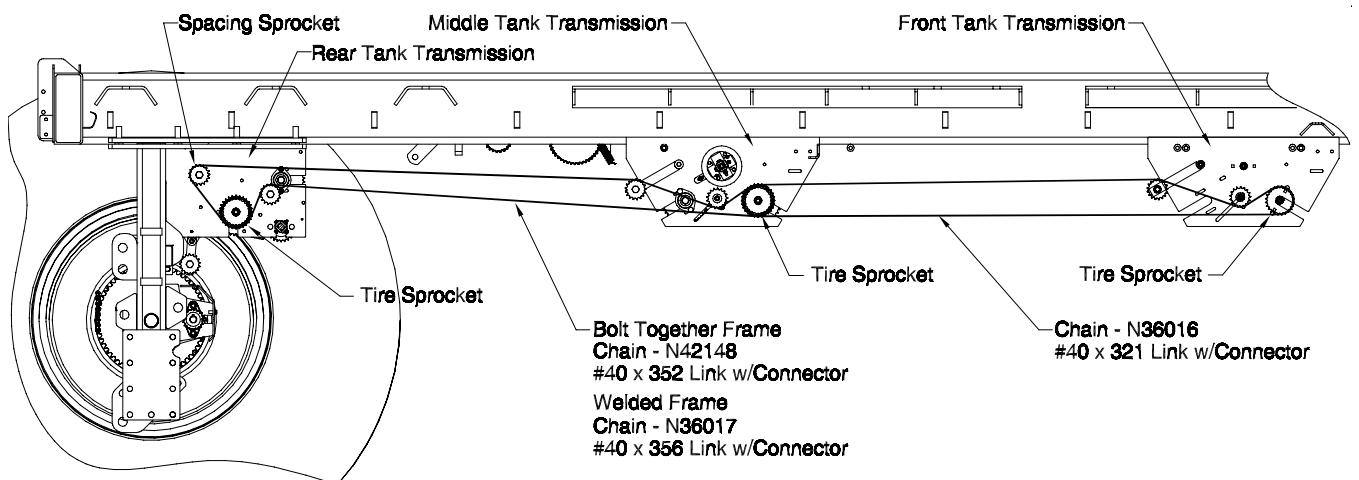
Item	Part No.	Description	Qty
1	*****	Transmission Front .....	1
2	*****	Transmission Mid.....	1
3	*****	Transmission Rear.....	1
4	N27412	Sprocket - 40A12 - (P-Drive) .....	2
5	N27413	Sprocket - 40A13 - (P-Drive) .....	2
6	N27414	Sprocket - 40A14 - (P-Drive) .....	1
7	N27415	Sprocket - 40A15 - (P-Drive) .....	2
8	N27416	Sprocket - 40A16 - (P-Drive) .....	1
9	N27417	Sprocket - 40A17 - (P-Drive) .....	2
10	N27418	Sprocket - 40A18 - (P-Drive) .....	1
11	N27419	Sprocket - 40A19 - (P-Drive) .....	1
12	N27420	Sprocket - 40A20 - (P-Drive) .....	1
13	N27421	Sprocket - 40A21 - (P-Drive) .....	1
14	N27422	Sprocket - 40A22 - (P-Drive) .....	1
15	N27423	Sprocket - 40A23 - (P-Drive) .....	1
16	N27424	Sprocket - 40A24 - (P-Drive) .....	4
17	N27425	Sprocket - 40A25 - (P-Drive) .....	4
18	N27426	Sprocket - 40A26 - (P-Drive) .....	4
19	N27427	Sprocket - 40A27 - (P-Drive) .....	1
20	N27428	Sprocket - 40A28 - (P-Drive) .....	4
21	N27429	Sprocket - 40A29 - (P-Drive) .....	1
22	N27430	Sprocket - 40A30 - (P-Drive) .....	1
23	N27431	Sprocket - 40A31 - (P-Drive) .....	1
24	N27432	Sprocket - 40A32 - (P-Drive) .....	1
25	N27433	Sprocket - 40A33 - (P-Drive) .....	1
26	N27435	Sprocket - 40A35 - (P-Drive) .....	1
27	N27438	Sprocket - 40A38 - (P-Drive) .....	1
28	N27440	Sprocket - 40A40 - (P-Drive) .....	1
29	N27444	Sprocket - 40A44 - (P-Drive) .....	1
30	N27445	Sprocket - 40A45 - (P-Drive) .....	1

## Metering Meter Drive - Drive Chains

8240XL and 8300XL with optional Third Tank

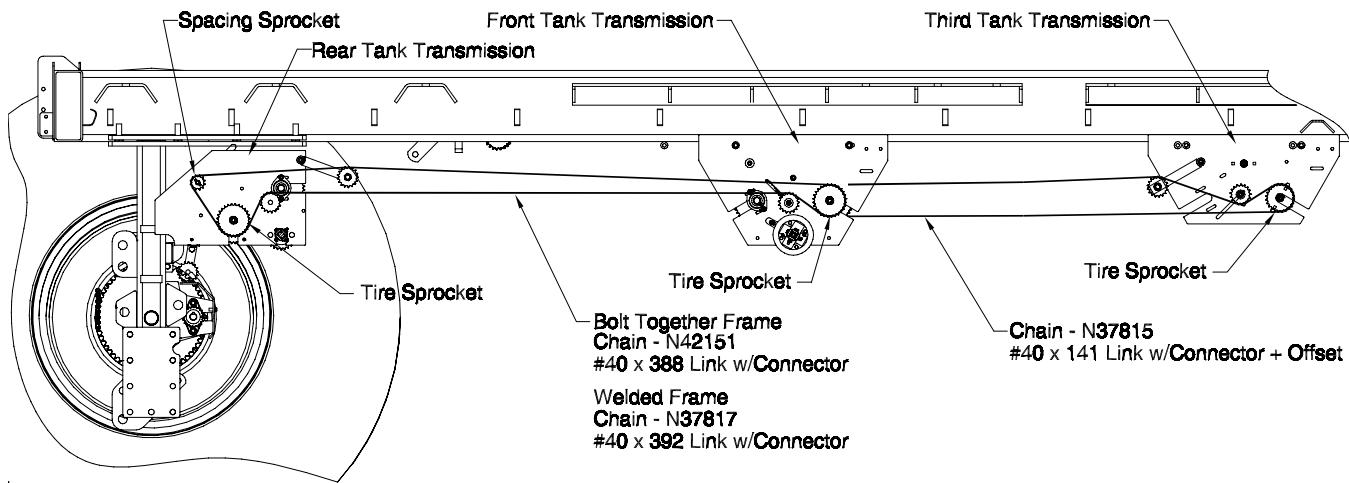


8336XL and 8425XL



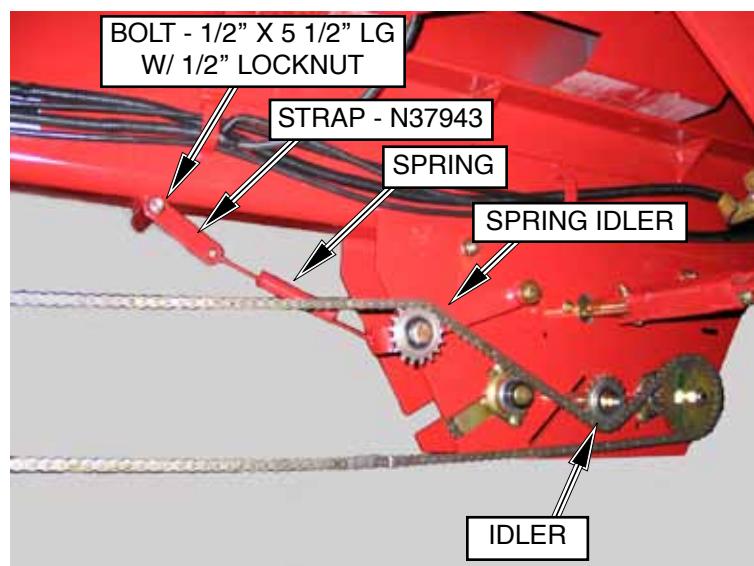
## Metering - Meter Drive - Drive Chains

8370XL with optional Third Tank



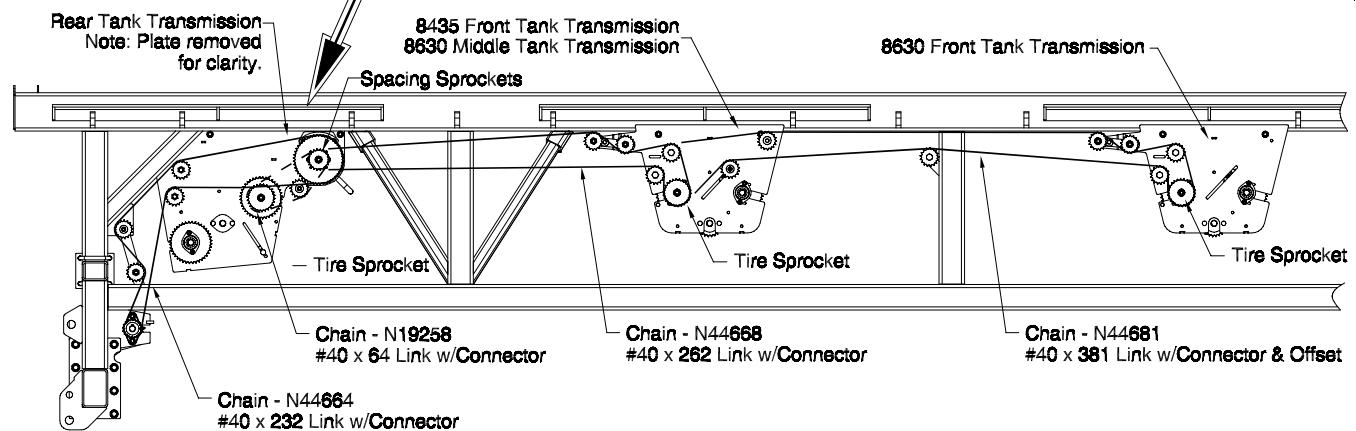
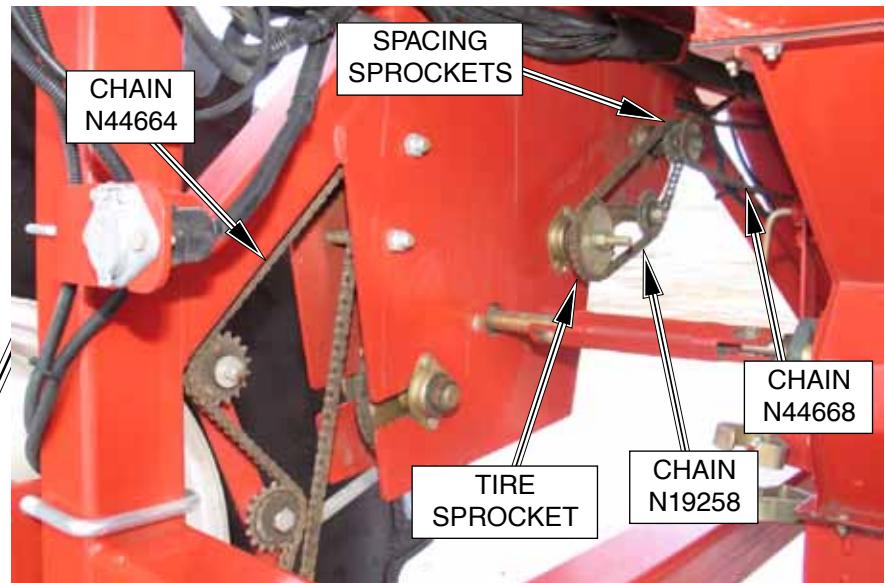
### 8370 Third Tank Drive Chain

- Attach strap to frame as shown with a 1/2" x 5 1/2" bolt and 1/2" Locknut.
- Connect spring to strap and idler arm.
- Adjust idler in slot to provide tension on spring idler.



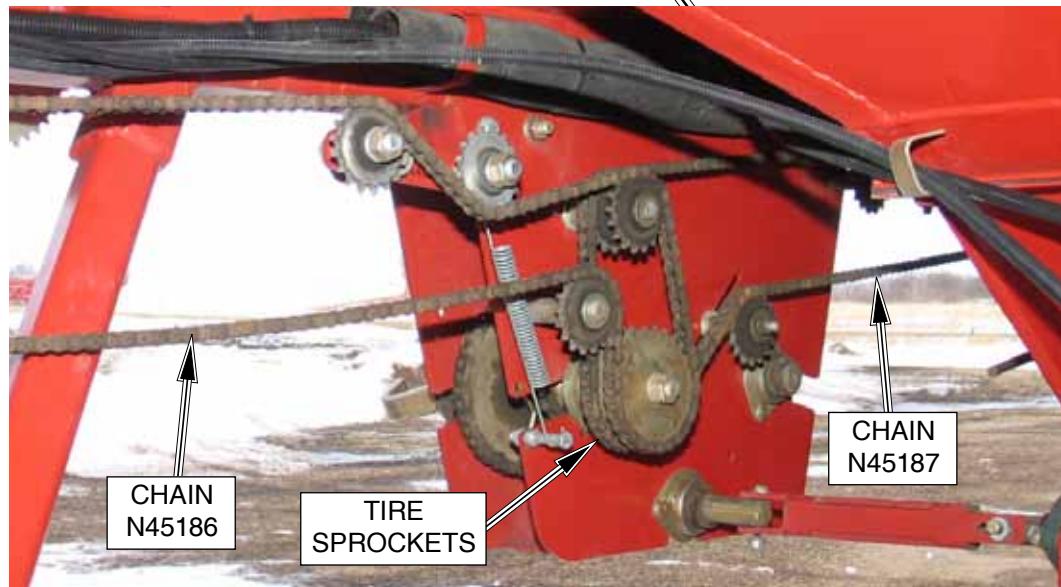
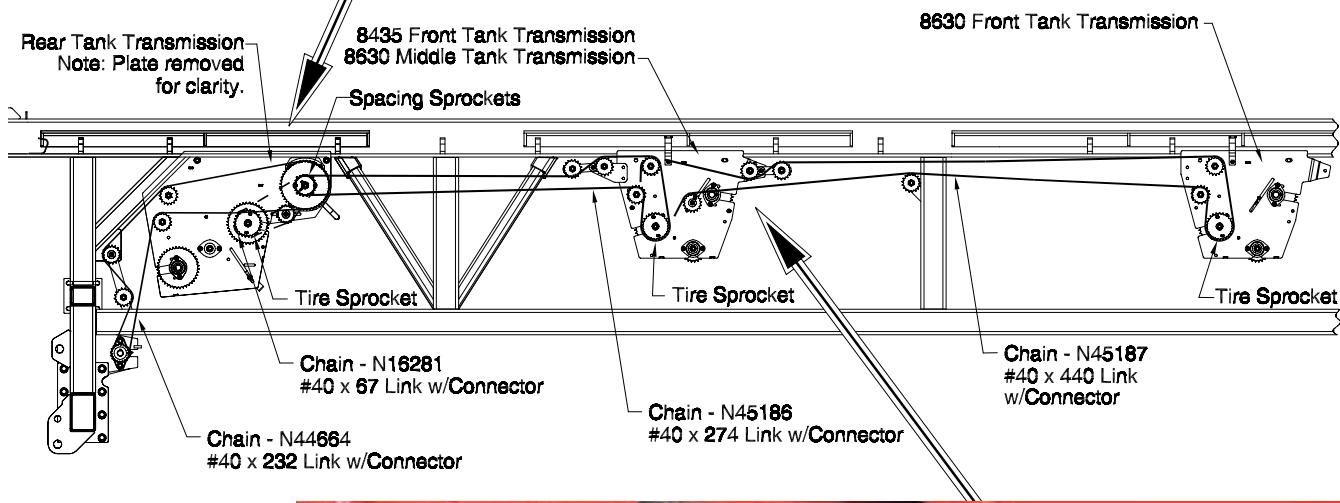
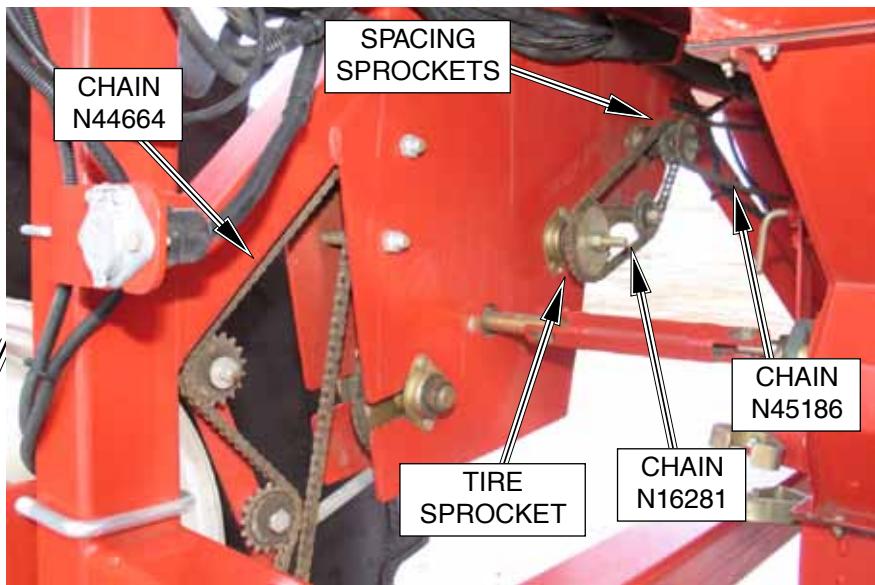
## Metering - Meter Drive - Drive Chains - 2008

8435XL and 8630XL - 2008



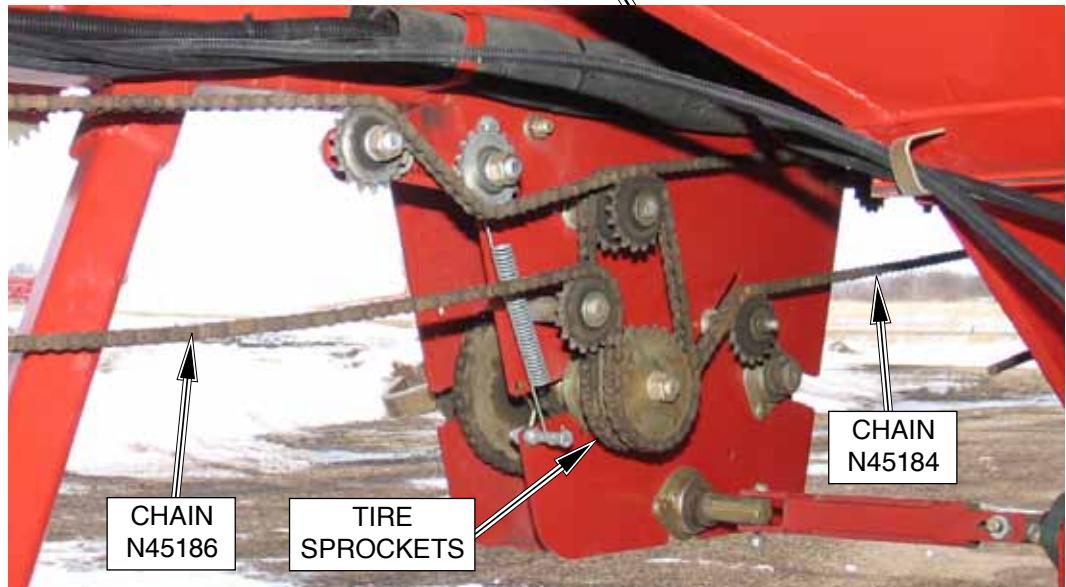
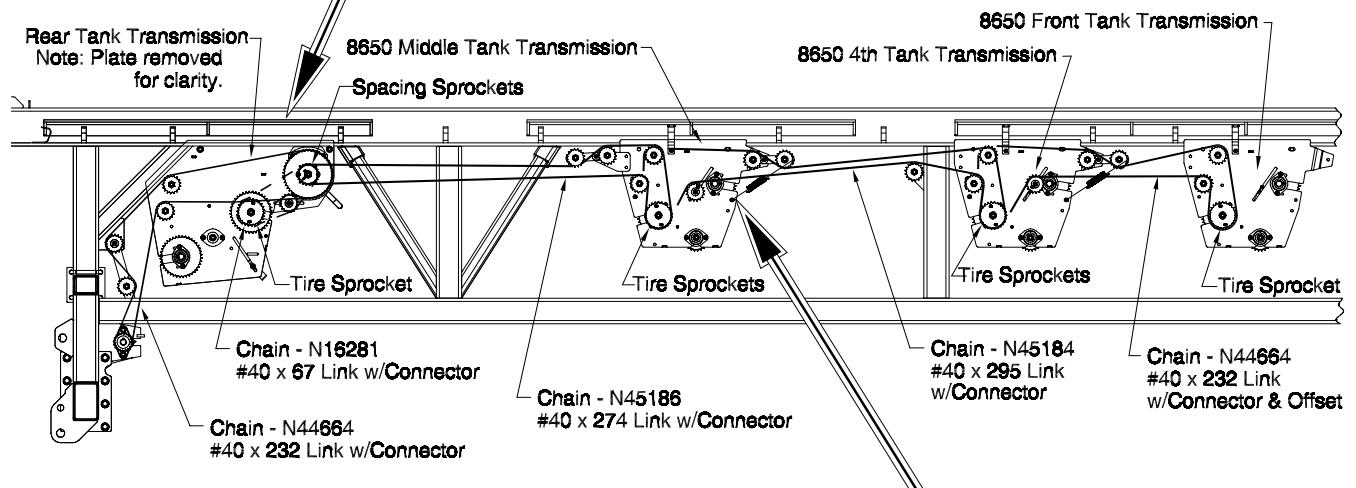
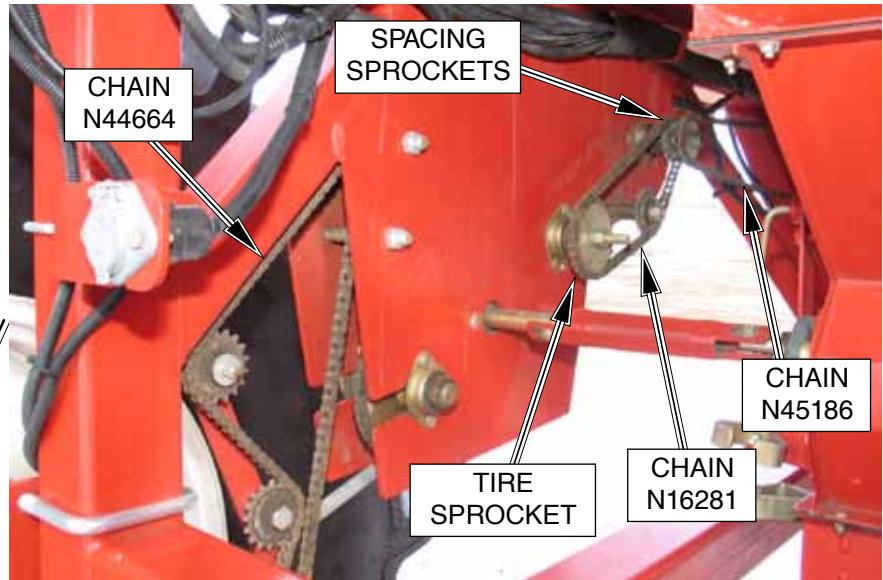
## Metering - Meter Drive - Drive Chains

8435XL and 8630XL Tow Behind - 2 & 3 TANK - 2009 to



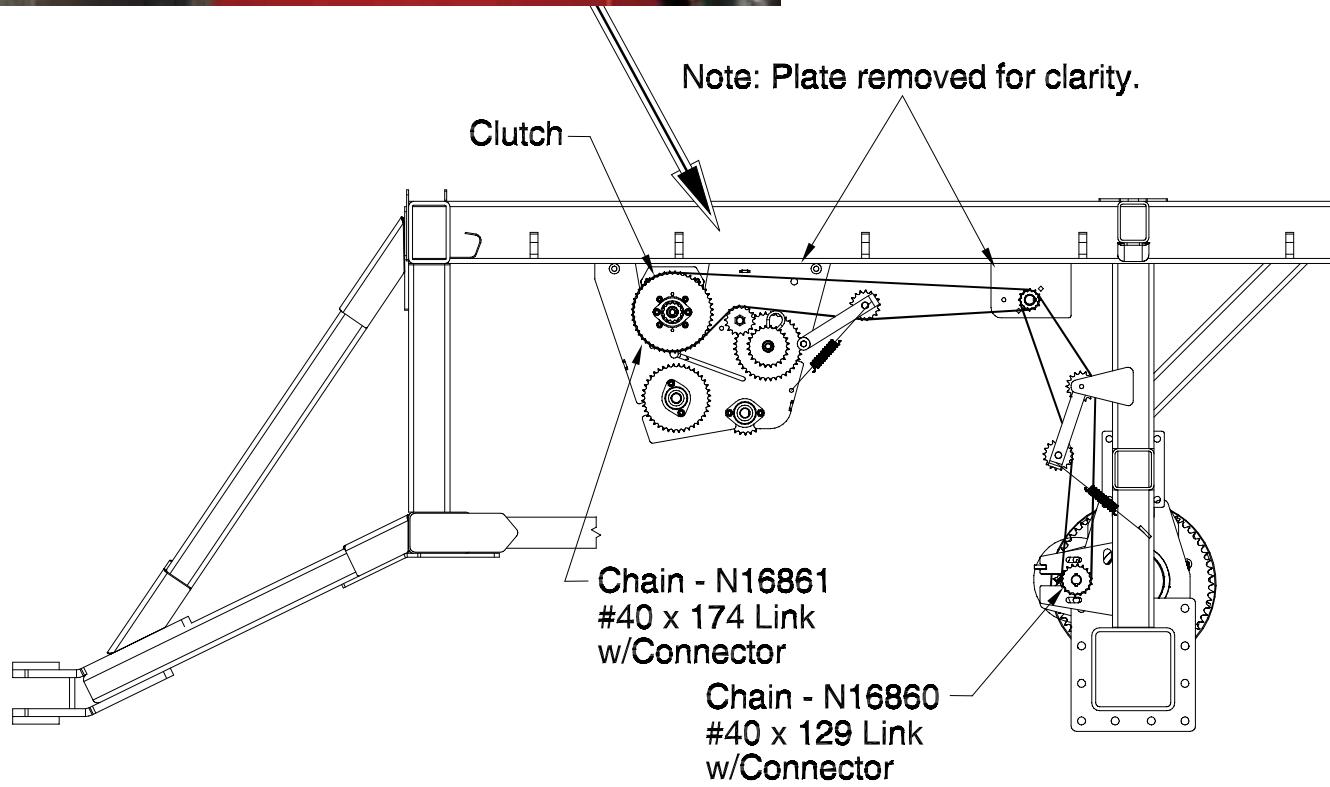
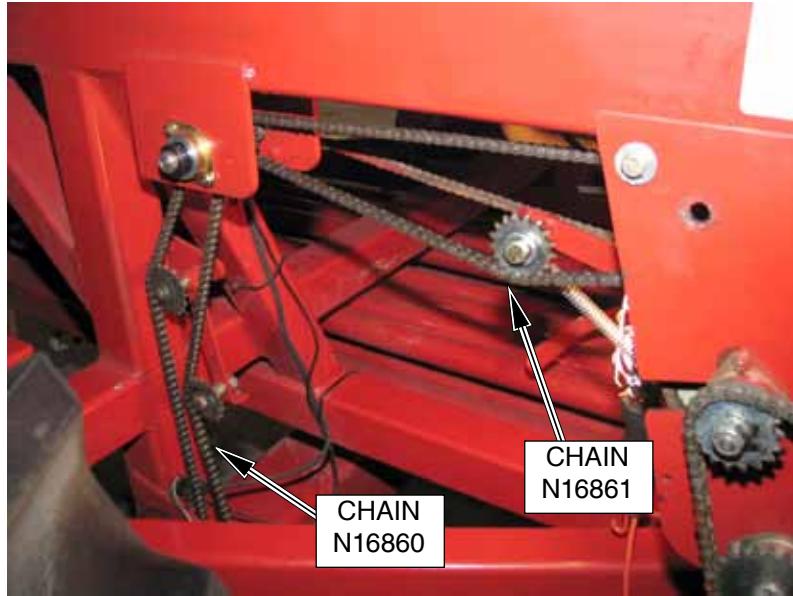
## Metering - Meter Drive - Drive Chains

8650XL Tow Behind - 4 TANK



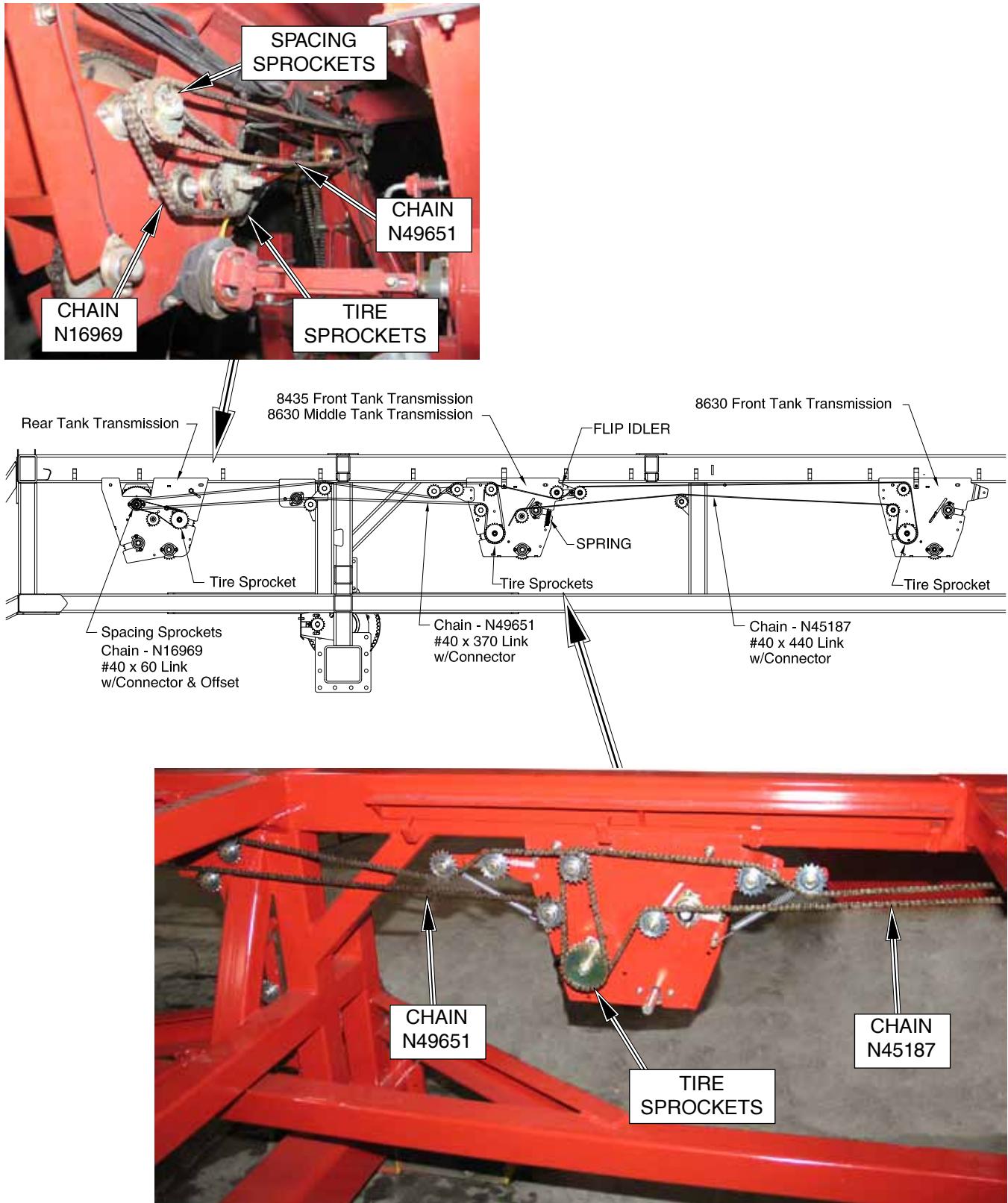
## Metering - Meter Drive - Drive Chains

8435XL, 8630XL and 8650XL Tow Between - Clutch Drive



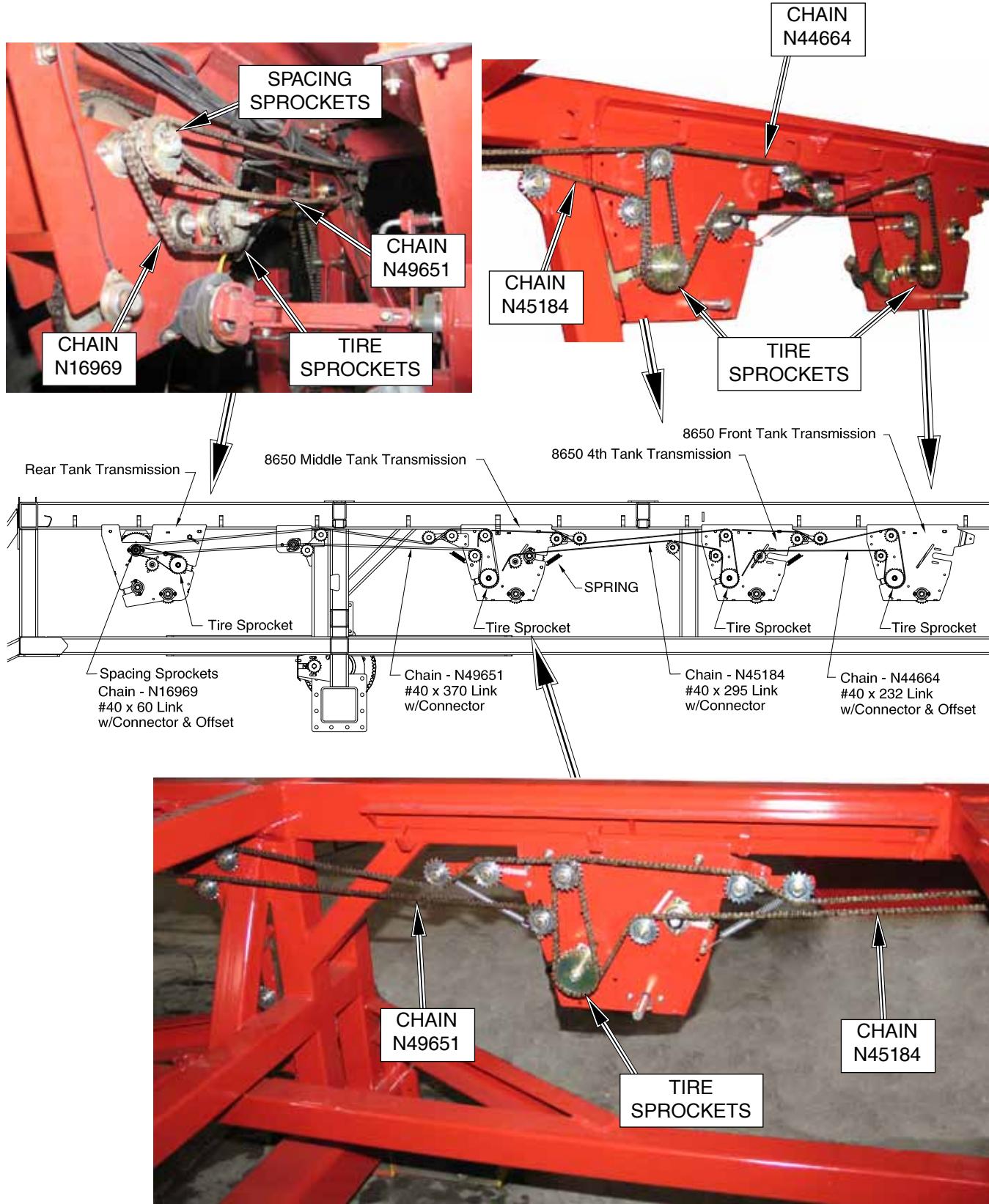
## Metering - Meter Drive - Drive Chains

8435XL and 8630XL Tow Between - 2 & 3 TANK



## Metering - Meter Drive - Drive Chains

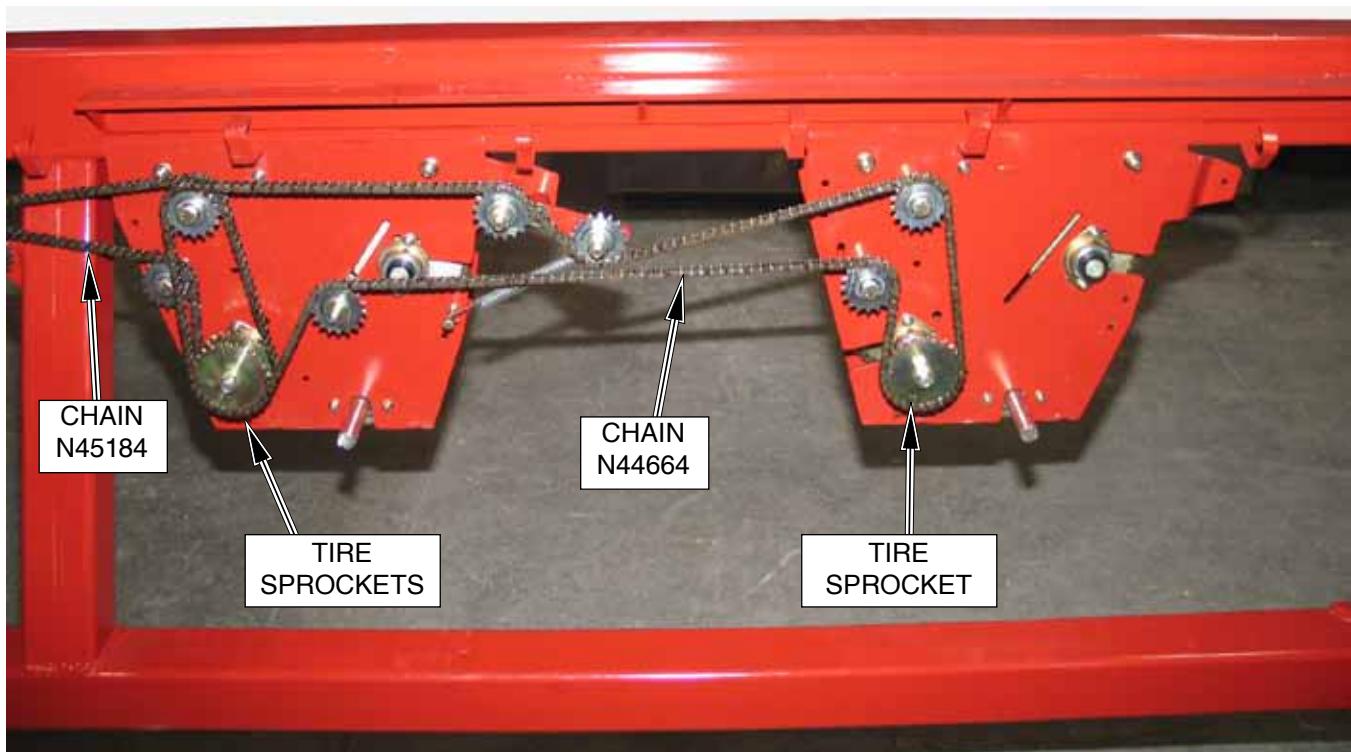
### 8650XL Tow Between - 4 TANK



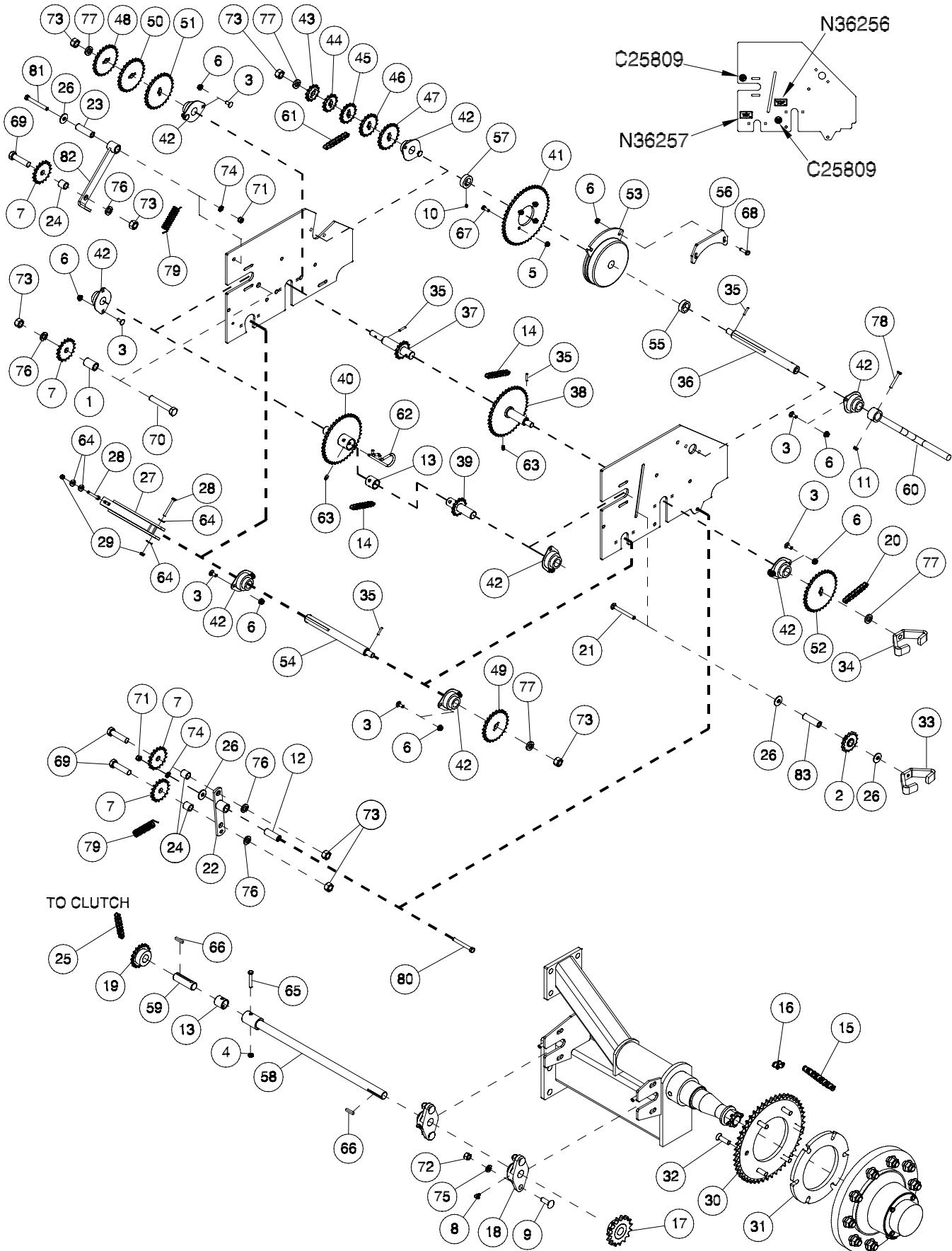
## Metering - Meter Drive - Drive Chains

8650XL Tow Between - 4 TANK - Continued

Front Tank Transmission



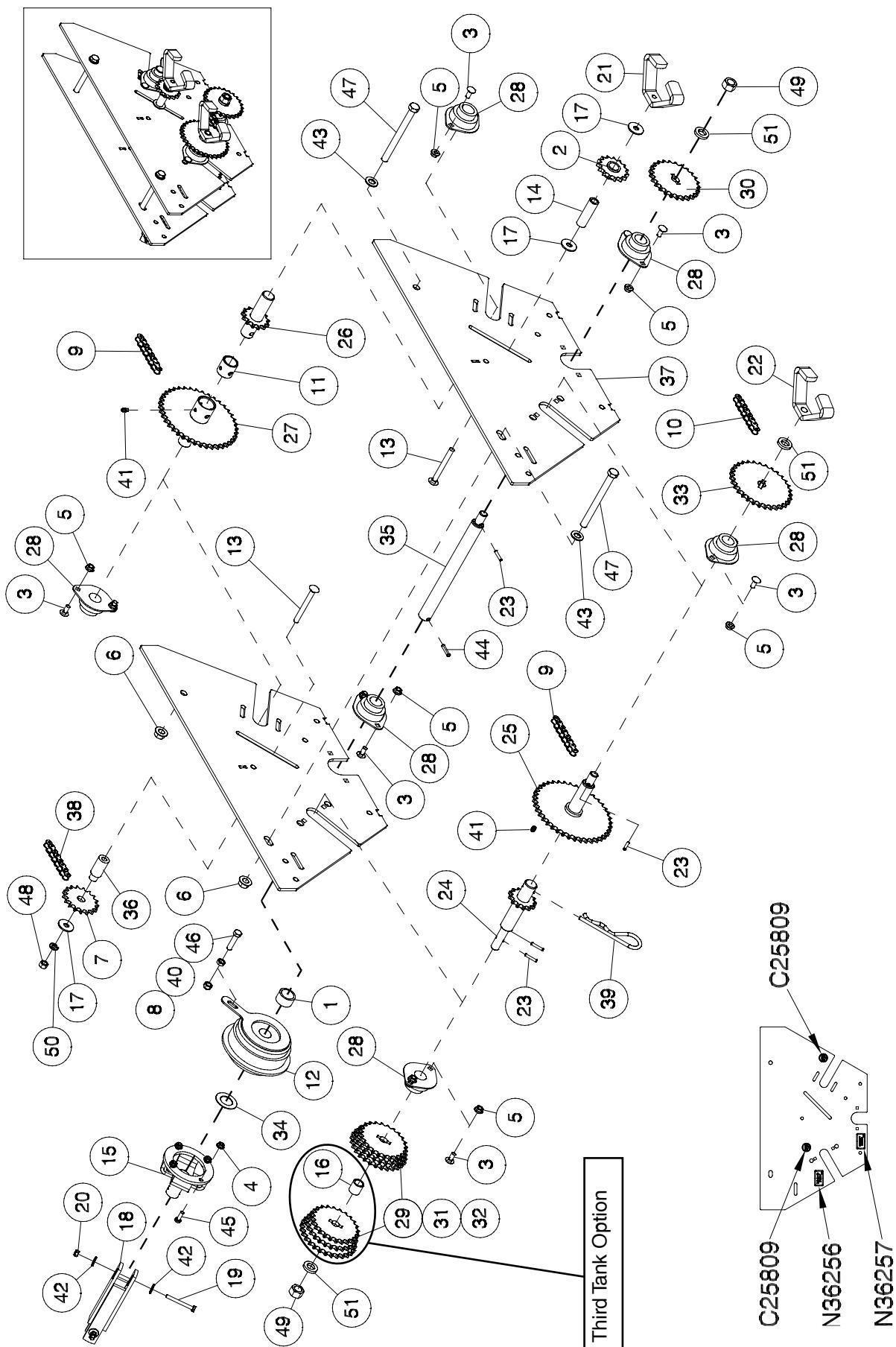
**Metering**  
**Rear Tank Transmission - 8240XL, 8300XL, 8336XL, 8370XL & 8425XL**



## Metering - Rear Tank Transmission - 8240XL, 8300XL, 8336XL, 8370XL & 8425XL

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	D-5011 N45544	Spacer Bushing - 1 OD x 1 9/16 Lg	1	44	N27413	Sprocket - 40A13 - (P-Drive)	1
2	D-5234	Steel Sprocket - 40A17 x 20mm Bearing Bore	1	45	N27415	Sprocket - 40A15 - (P-Drive)	1
3	D-5259	Nylon Sprocket	1	46	N27417	Sprocket - 40A17 - (P-Drive)	1
4	D-5272	Carriage Bolt - 5/16 x 3/4 Lg	16	47	N27420	Sprocket - 40A20 - (P-Drive)	1
5	D-5277	Locknut - 5/16 Unitorque	1	48	N27424	Sprocket - 40A24 - (P-Drive) - For tire 23.1 x 26 Rice	1
6	D-5278	Flange Lock Nut - 1/4	6	49	N27425	Sprocket - 40A25 - (P-Drive)	1
7	D17808	Flange Lock Nut - 5/16	16	50	N27426	Sprocket - 40A26 - (P-Drive)	1
8	F-3056	Sprocket Idler - 40A17 W/5/8 Bor	4			- For tire 23.1 x 26 AWI, 900/60R32	1
9	H-4584	Grease Fitting - 1/4 x 90 Degreee	2	51	N27428	Sprocket - 40A28 - (P-Drive)	1
10	K25314	Carriage Bolt - 1/2 x 1 1/2 Lg	4			- For Tires 30.5 x 32, 800/65R32	1
11	N15757	Set Screw - 1/4 x 1/4 28 - UNF Thread	1	52	N27433	Sprocket - 40A33 - (P-Drive)	1
12	N16156	Locknut - 1/4 Unitorque	1	53	N33403	Clutch (200 ft-lb)	1
13	N16853	Spacer - 0.482 ID x 3/4 OD x 2 1/8 Lg	1	54	N36206	Shaft - Meter End	1
14	N16969	Oilite Bushing	2	55	N37216	Spacer Bushing - 1 1/32 ID x 1 1/2 OD 0.484 Lg	1
15	N19220	Chain - #40 x 60 Link W/Connect	2	56	N37233	Bracket - Clutch Locking	1
16	N19221	Chain - #40 x 48 Link W/Connect (26 Dia Rims)	1	57	N37319	Clutch Retainer Bushing	1
17	N47415	Chain - #60 x 63 Link W/Connect (32 Dia Rims)	1	58	N37436	Split Jackshaft - Left (26 Dia Rims)	1
18	N19224	Chain Connector - #60	1	59	N36998	Jackshaft - Solid 30 3/4 Lg (32 Dia Rims)	1
19	N19237	Sprocket - 60B15	1	60	N45076	Jackshaft - Solid 39 5/8 Lg - 520 Dual Wheels	1
20	N19258	Bearing	2		N37441	Jackshaft - Split Right (26 Dia Rims)	1
21	N19283	Sprocket - 40B18	1		N40789	Calibration Crank	1
22	N19288	Chain - #40 x 64 Link W/Connect	1	61	N42148	Chain - #40 x 356 Link W/Connect	1
23	N19460	Carriage Bolt - 3/8 x 3 1/2 Lg	1	62	P13185	Hairpin - #19 - 0.143 X 4 3/8	1
24	N19577	Idler Arm	1	63	S-752	Grease Fitting - 1/4 Straight	2
25	N19675	Bushing - 3/4 OD x 482 ID x 2 1/2 Lg	3	64	S-1198	Washer - 5/16 ID x 3/4 OD x .065	4
26	N19014	Bushing - 7/8 OD x 657 ID	3	65	S-1303	Hex Bolt - 5/16 x 2 Lg	1
27	N37231	Chain - #40 x 133 Link W/Conn. (26 Dia Rims-Bolted Frame)	1	66	S10730	Keyway - 1/4 x 1/4 x 1 1/4 Lg	2
28	N36018	Chain - #40 x 118 Link W/Conn. (32 Dia Rims-Bolted Frame)	1	67	W-469	Hex Head - 1/4 x 3/4 Lg	4
29	N19706	Chain - #40 x 139 Link W/Conn. (26 Dia Rims-Welded Frame)	1	68	W-471	Hex Bolt - 5/16 x 1 Lg	2
30	N42535	Chain - #40 x 124 Link W/Conn. (32 Dia Rims-Welded Frame)	1	69	W-502	Hex Bolt - 5/8 x 2 3/4 Lg	3
31	N22777	Washer - 13/32ID x 1 1/4OD	4	70	W-503	Hex Bolt - 5/8 x 3 1/2 Lg	1
32	N22778	Coupler - 7 13/16 Lg	1	71	W-514	Hex Nut - 3/8	2
33	N24774	Hex Bolt - 1/4 x 2 1/4 W/ 3/8 Thread	2	72	W-516	Hex Nut - 1/2	4
34	N32866	Locknut - 1/4 Nylon Insert	2	73	W-517	Hex Nut - 5/8	7
35	N24779	Sprocket - 60A48 - 6 Dia Bore (26 Dia Rims)	1	74	W-5233	Lockwasher - 3/8	2
36	N19230	Sprocket - 60A63 - 7 Dia Bore (32 Dia Rims)	1	75	W-525	Lockwasher - 1/2	4
37	N27350	Spacer Ring	1	76	W-526	Flatwasher - 5/8	4
38	N27370	Hex Socket Cap Screw - 1/2 x 1 3/4 (26 Dia Rims)	6	77	W-793	Flatwasher - 41/64 ID x 1 1/8 OD x 3/16 Thick	1
39	N27395	Hex Socket Cap Screw - 1/2 x 1 (32 Dia Rims)	6	78	W-1540	Hex Bolt - 1/4 x 2 Lg	1
40	N27400	Wing-Lock Nut - 3/8	1	79	W-1663	Adjusting Spring	2
41	N27403	Wing-Lock Nut - 5/8	1	80	W-1854	Hex Bolt - 3/8 x 3 Lg	1
42	N27404	Drive Pin - 3/16 x 1	4	81	W-481	Hex Bolt - 3/8 x 3 1/2 Lg	1
43	N27411	Clutch Shaft	1	82	N19261	Idler Arm	1
	N27412	Shaft - Slow Speed - 13T	1	83	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544)	1
		Shaft - Slow Speed - 40T	1		N19460	Bushing - 3/4 OD x 482 ID x 2 1/2 Lg (for D-5234)	1
		Shaft - Reducer - 40T	1			Connector - #40 Chain	3
		Sprocket - 40A48 - W/2 645 Bore	1			Offset Link - #40 Chain	3
		Flangeite Bearing - 1 Bore,	1			Kit - Steel Idler (Replaces Nylon Idler D-5234)	3
		Sprocket - 40A12 - (P-Drive)	1				1

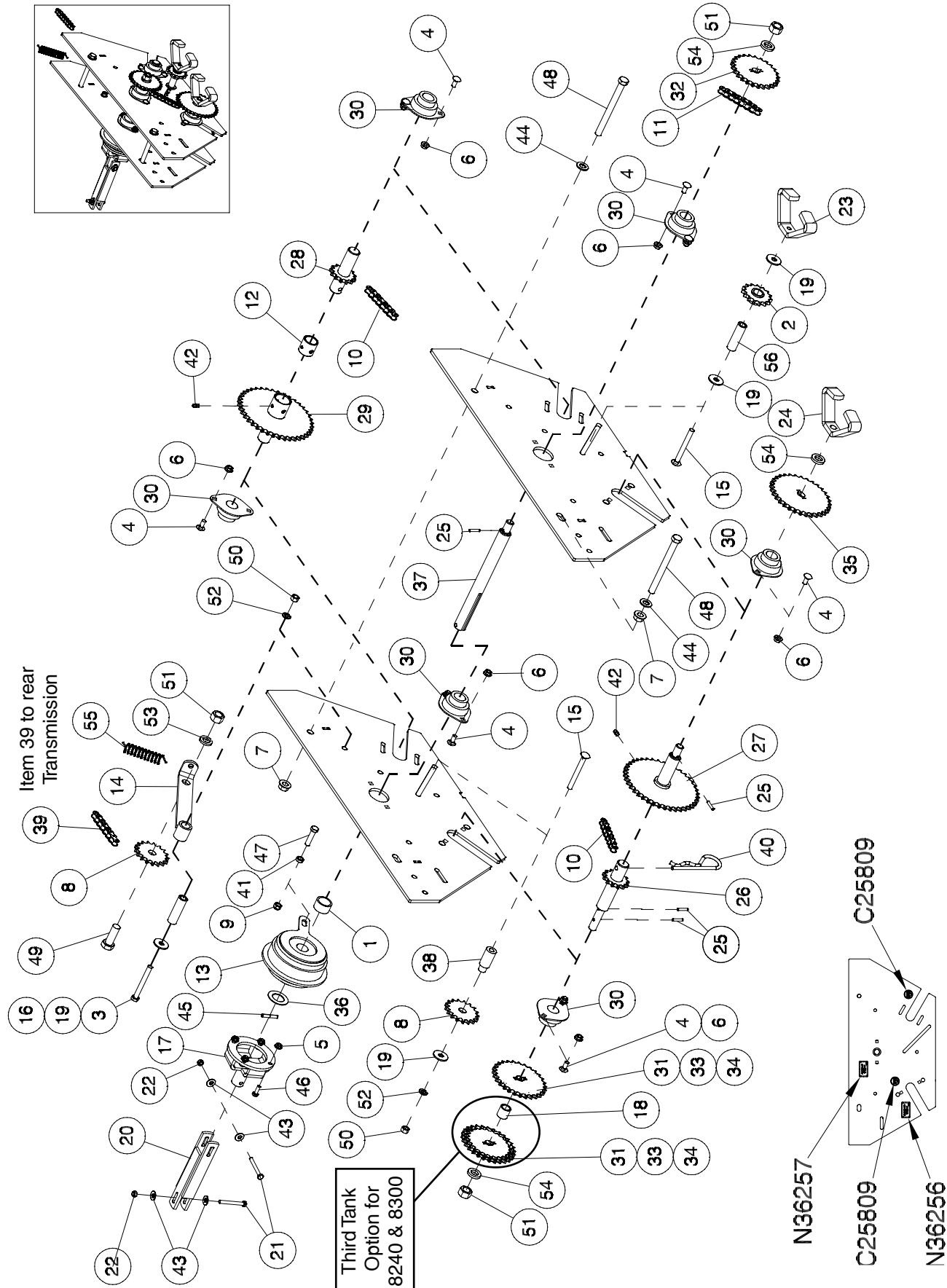
**Metering  
8370XL Front Tank Transmission**



## Metering - 8370XL Front Tank Transmission

Item	Part No.	Description	Qty
1	C21667	Spacer - 1.315 OD x 1.049 ID x 3/4 Lg .....	1
2	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket.....	1
3	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
4	D-5277	Flange Lock Nut - 1/4 UNC Serrated .....	4
5	D-5278	Flange Lock Nut - 5/16.....	12
6	D14565	Flange Lock Nut - 1/2 UNC Serrated .....	2
7	D17808	Sprocket Idler - 40A17 W/5/8 Bore.....	1
8	M-3388	Locknut - 3/8 Unitorque.....	1
9	N16113	Chain - #40 x 69 Link W/Connect .....	2
10	N19258	Chain - #40 x 64 Link W/ Connect .....	1
11	N16853	Oillite Bushing .....	1
12	N16862	Electric Clutch .....	1
13	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg .....	2
14	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234).....	1
15	N19470	Clutch Coupler .....	1
16	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 LG .....	1
17	N19706	Flatwasher - 3/8 .....	3
18	N21287	Coupler - 5 5/8 Lg .....	1
19	N22777	Hex Bolt - 1/4 x 2 1/4 W/ 3/8 Thread .....	2
20	N22778	Locknut - 1/4 Nylon Insert.....	2
21	N27350	Wing-Lock Nut - 3/8 .....	1
22	N27370	Wing-Lock Nut - 5/8 .....	1
23	N27395	Drive Pin - 3/16 x 1.....	4
24	N27403	Shaft - Slow Speed - 13T .....	1
25	N27404	Shaft - Slow Speed - 40T .....	1
26	N27405	Shaft - Reducer - 13T.....	1
27	N27406	Shaft - Reducer - 40T.....	1
28	N27411	Flangette Bearing - 1 Bore .....	6
29	N27424	Sprocket - 40A24 - (P-Drive) - For Tire 23.1 x 26 Rice .....	2
30	N27425	Sprocket - 40A25 - (P-Drive) .....	1
31	N27426	Sprocket - 40A26 - (P-Drive) - For Tire 23.1 x 26 AWT, 900/60R32.....	2
32	N27428	Sprocket - 40A28 - (P-Drive) - For Tires 30.5 x 32, 800/65R32.....	2
33	N27431	Sprocket - 40A31 - (P-Drive).....	1
34	N31040	Washer - 1 1/32 ID x 1 3/4 OD .....	1
35	N36206	Shaft - Meter End .....	1
36	N37218	Bushing - 0.406 ID x 5/8 OD x 7/8 OD x 2 1/8 Lg .....	1
37	N40692	Transmission Plate Weldment.....	1
38	N42151	Chain - #40 x 388 W/Connector/Offset - Bolt Together Frame .....	1
	N37817	Chain - #40 x 392 W/Connector/Offset - Welded Frame .....	1
39	P1318510	Hairpin - #19 - .143 x 4 3/8.....	1
40	S-748	Hex Jam Nut - 3/8 .....	1
41	S-752	Grease Fitting - 1/4 Straight .....	2
42	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
43	S-1925	Flat Washer - 1/2.....	2
44	S-4781	Spring Pin - 1/4 x 1 1/2 .....	1
45	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
46	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	1
47	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
48	W-514	Hex Nut - 3/8 .....	1
49	W-517	Hex Nut - 5/8 .....	2
50	W-523	Lockwasher - 3/8.....	1
51	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	
		Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.	

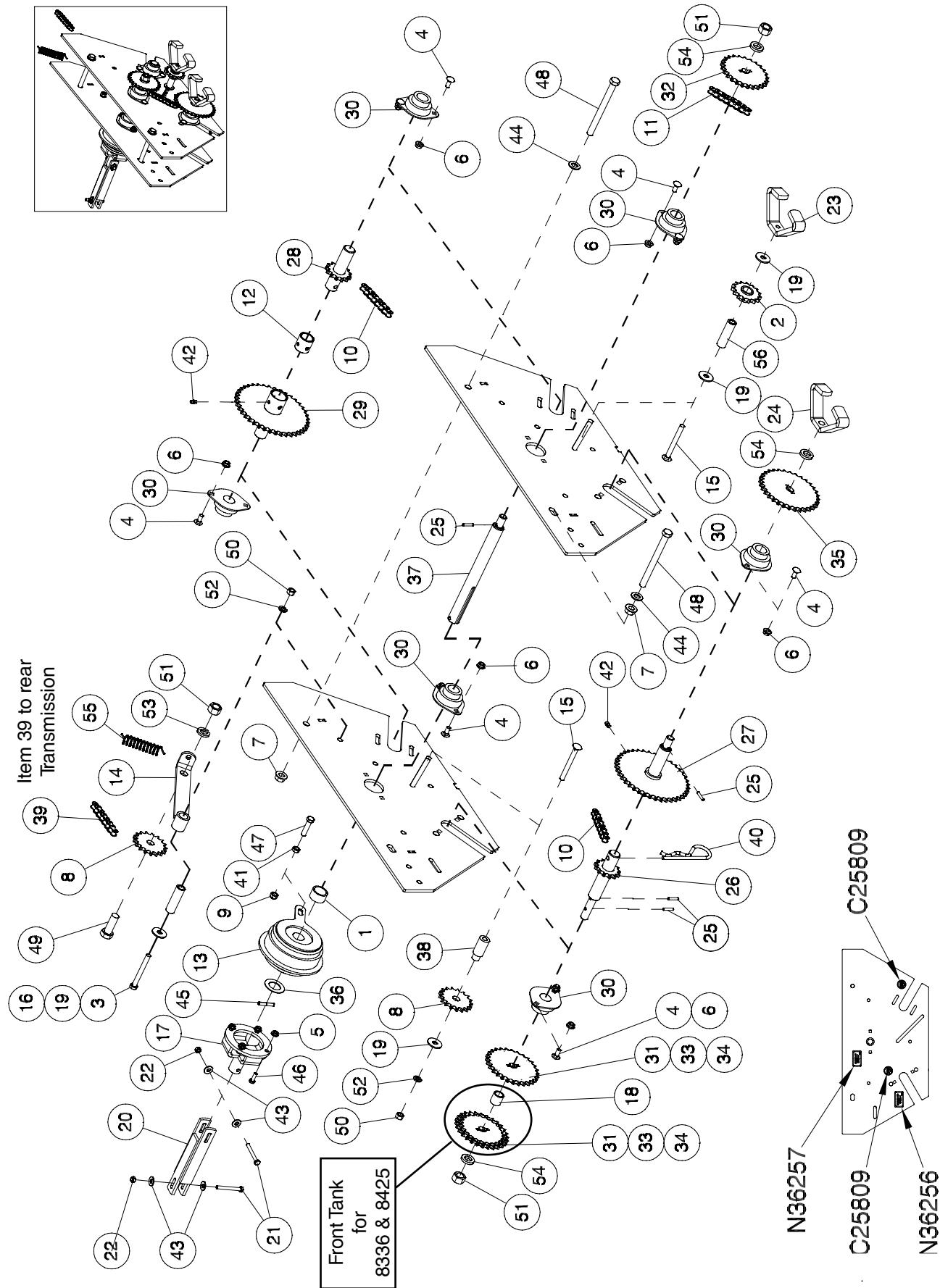
**Metering**  
**8240XL, 8300XL Front Tank Transmission**



## Metering - 8240XL, 8300XL Front Tank Transmission

Item	Part No.	Description	Qty
1	C21667	Spacer - 1.315 OD x 1.049 ID x 3/4 Lg.....	1
2	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore .....	1
	D-5234	Nylon Sprocket .....	1
3	W-481	Hex Bolt - 3/8 x 3 1/2 Lg .....	1
4	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	12
5	D-5277	Flange Lock Nut - 1/4 UNC Serrated.....	4
6	D-5278	Flange Lock Nut - 5/16 .....	12
7	D14565	Flange Lock Nut - 1/2 UNC Serrated.....	2
8	D17808	Sprocket Idler - 40A17 W/5/8 Bore .....	2
9	M-3388	Locknut - 3/8 Unitorque .....	1
10	N16113	Chain - #40 x 69 Link W/Connect .....	2
11	N19258	Chain - #40 x 64 Link W/Connect .....	1
12	N16853	Oillite Bushing.....	1
13	N16862	Electric Clutch.....	1
14	N19261	Idler Arm .....	1
15	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg.....	2
16	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg.....	1
17	N19470	Clutch Coupler.....	1
18	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 LG .....	1
19	N19706	Flatwasher - 1 1/4 OD x 3/8 ID .....	4
20	N21287	Coupler - 5 5/8 Lg .....	1
21	N22777	Hex Bolt - 1/4 x 2 - 1/4 W/ 3/8 Thread.....	2
22	N22778	Locknut - 1/4 Nylon Insert.....	2
23	N27350	Wing-Lock Nut - 3/8 .....	1
24	N27370	Wing-Lock Nut - 5/8 .....	1
25	N27395	Drive Pin - 3/16 x 1 .....	4
26	N27403	Shaft - Slow Speed - 13T .....	1
27	N27404	Shaft - Slow Speed - 40T .....	1
28	N27405	Shaft - Reducer - 13T .....	1
29	N27406	Shaft - Reducer - 40T .....	1
30	N27411	Flangette Bearing - 1 Bore.....	6
31	N27424	Sprocket - 40A24 - (P-Drive) - For Tire 23.1 x 26 Rice.....	2
32	N27425	Sprocket - 40A25 - (P-Drive).....	1
33	N27426	Sprocket - 40A26 - (P-Drive) - For Tire 23.1 x 26 AWT, 900/60R32 .....	2
34	N27428	Sprocket - 40A28 - (P-Drive) - For Tires 30.5 x 32, 800/65R32 .....	2
35	N27432	Sprocket - 40A32 - (P-Drive).....	1
36	N31040	Washer - 1 1/32 ID x 1 3/4 OD x 16 Ga .....	1
37	N36206	Shaft - Meter End.....	1
38	N37218	Bushing - 0.406 ID x 5/8 OD x 7/8 OD x 2 1/8 Lg .....	1
39	N42148	Chain - #40 x 352 Link W/Connect - Bolt Together Frame .....	1
	N36017	Chain - #40 x 356 Link W/Connect - Welded Frame .....	1
40	P13185	Hairpin - #19 - .143 x 4 3/8 .....	1
41	S-748	Hex Jam Nut - 3/8.....	1
42	S-752	Grease Fitting - 1/4 Straight .....	2
43	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
44	S-1925	Flat Washer - 1/2 .....	2
45	S-4781	Spring Pin - 1/4 x 1 1/2 .....	1
46	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
47	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	1
48	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	2
49	W-498	Hex Bolt - 5/8 x 1 3/4 Lg .....	1
50	W-514	Hex Nut - 3/8.....	2
51	W-517	Hex Nut - 5/8 .....	3
52	W-523	Lockwasher - 3/8 .....	2
53	W-526	Lockwasher - 5/8 .....	1
54	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
55	W-1663	Adjusting Spring .....	1
56	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
	S10954	Connector - #40 Chain.....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	
	N37852	Transmission Plate Weldment .....	1
		Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.	

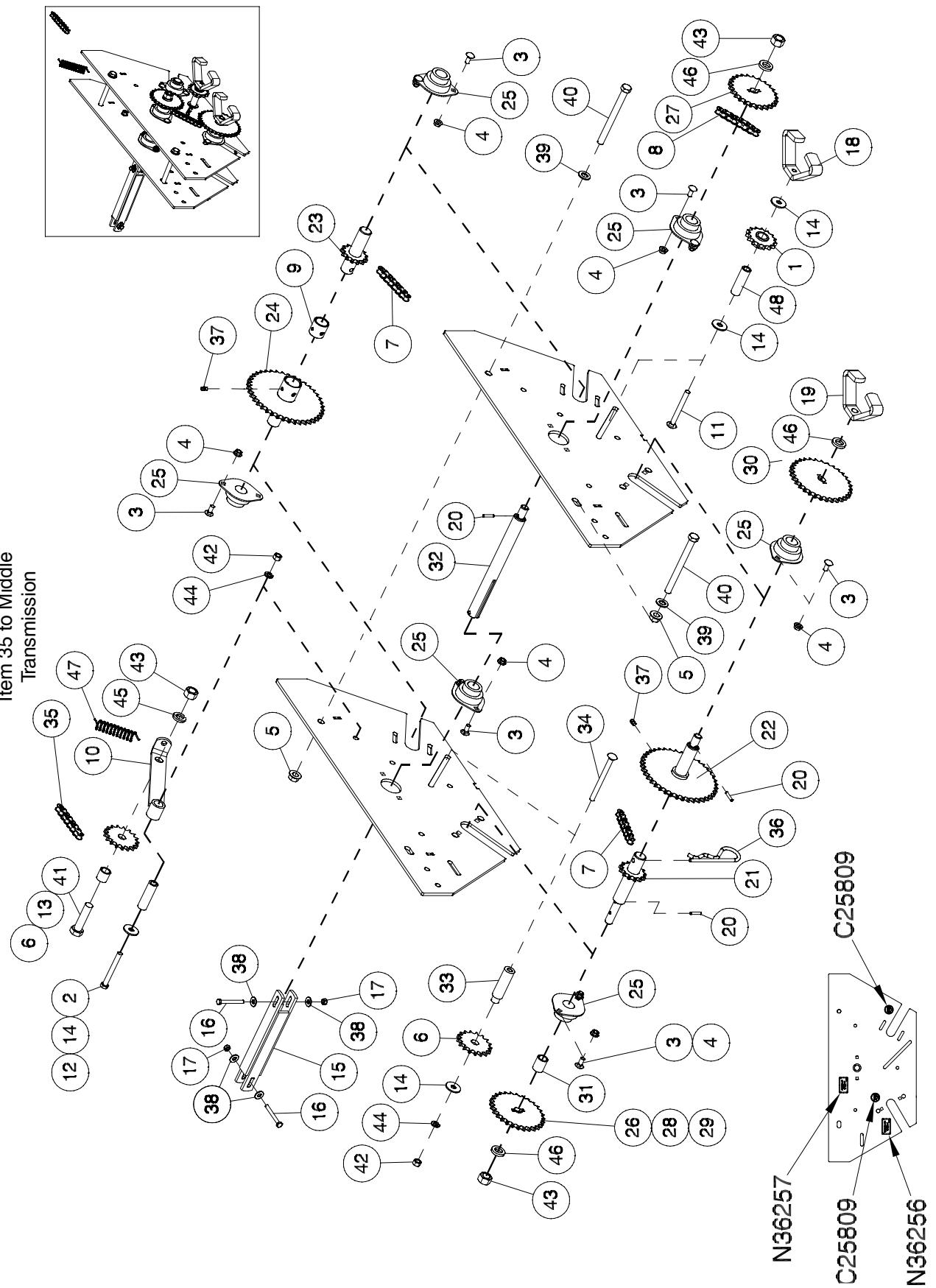
**Metering**  
**8336XL, 8425XL Middle Tank Transmission**



## Metering - 8336XL, 8425XL Middle Tank Transmission

Item	Part No.	Description	Qty
1	C21667	Spacer - 1.315 OD x 1.049 ID x 3/4 Lg.....	1
2	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore .....	1
	D-5234	Nylon Sprocket .....	1
3	W-481	Hex Bolt - 3/8 x 3 1/2 Lg .....	1
4	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	12
5	D-5277	Flange Lock Nut - 1/4 UNC Serrated.....	4
6	D-5278	Flange Lock Nut - 5/16 .....	12
7	D14565	Flange Lock Nut - 1/2 UNC Serrated.....	2
8	D17808	Sprocket Idler - 40A17 W/5/8 Bore .....	2
9	M-3388	Locknut - 3/8 Unitorque .....	1
10	N16113	Chain - #40 x 69 Link W/Connect.....	2
11	N19258	Chain - #40 x 64 Link W/Connect.....	1
12	N16853	Oillite Bushing.....	1
13	N16862	Electric Clutch.....	1
14	N19261	Idler Arm .....	1
15	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg.....	2
16	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg.....	2
17	N19470	Clutch Coupler.....	1
18	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 LG .....	1
19	N19706	Flatwasher - 1 1/4 OD x 3/8 ID .....	4
20	N21287	Coupler - 5 5/8 Lg.....	1
21	N22777	Hex Bolt - 1/4 x 2 - 1/4 W/ 3/8 Thread.....	2
22	N22778	Locknut - 1/4 Nylon Insert.....	2
23	N27350	Wing-Lock Nut - 3/8 .....	1
24	N27370	Wing-Lock Nut - 5/8 .....	1
25	N27395	Drive Pin - 3/16 x 1 .....	4
26	N27403	Shaft - Slow Speed - 13T .....	1
27	N27404	Shaft - Slow Speed - 40T .....	1
28	N27405	Shaft - Reducer - 13T .....	1
29	N27406	Shaft - Reducer - 40T .....	1
30	N27411	Flangette Bearing - 1 Bore.....	6
31	N27424	Sprocket - 40A24 - (P-Drive) - For Tire 23.1 x 26 Rice.....	2
32	N27425	Sprocket - 40A25 - (P-Drive).....	1
33	N27426	Sprocket - 40A26 - (P-Drive) - For Tire 23.1 x 26 AWT, 900/60R32 .....	2
34	N27428	Sprocket - 40A28 - (P-Drive) - For Tires 30.5 x 32, 800/65R32 .....	2
35	N27432	Sprocket - 40A32 - (P-Drive).....	1
36	N31040	Washer - 1 1/32 ID x 1 3/4 OD x 16 Ga .....	1
37	N36206	Shaft - Meter End.....	1
38	N37218	Bushing - 0.406 ID x 5/8 OD x 7/8 OD x 2 1/8 Lg .....	1
39	N42148	Chain - #40 x 356 Link W/Connect .....	1
	N36017	Chain - #40 x 356 Link W/Connect - Welded Frame .....	1
40	P13185	Hairpin - #19 - .143 x 4 3/8 .....	1
41	S-748	Hex Jam Nut - 3/8.....	1
42	S-752	Grease Fitting - 1/4 Straight .....	2
43	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
44	S-1925	Flat Washer - 1/2 .....	2
45	S-4781	Spring Pin - 1/4 x 1 1/2 .....	1
46	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
47	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	1
48	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	2
49	W-498	Hex Bolt - 5/8 x 1 3/4 Lg .....	1
50	W-514	Hex Nut - 3/8.....	2
51	W-517	Hex Nut - 5/8 .....	3
52	W-523	Lockwasher - 3/8 .....	2
53	W-526	Lockwasher - 5/8 .....	1
54	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
55	W-1663	Adjusting Spring .....	1
56	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	
	N37852	Transmission Plate Weldment .....	1
		Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.	

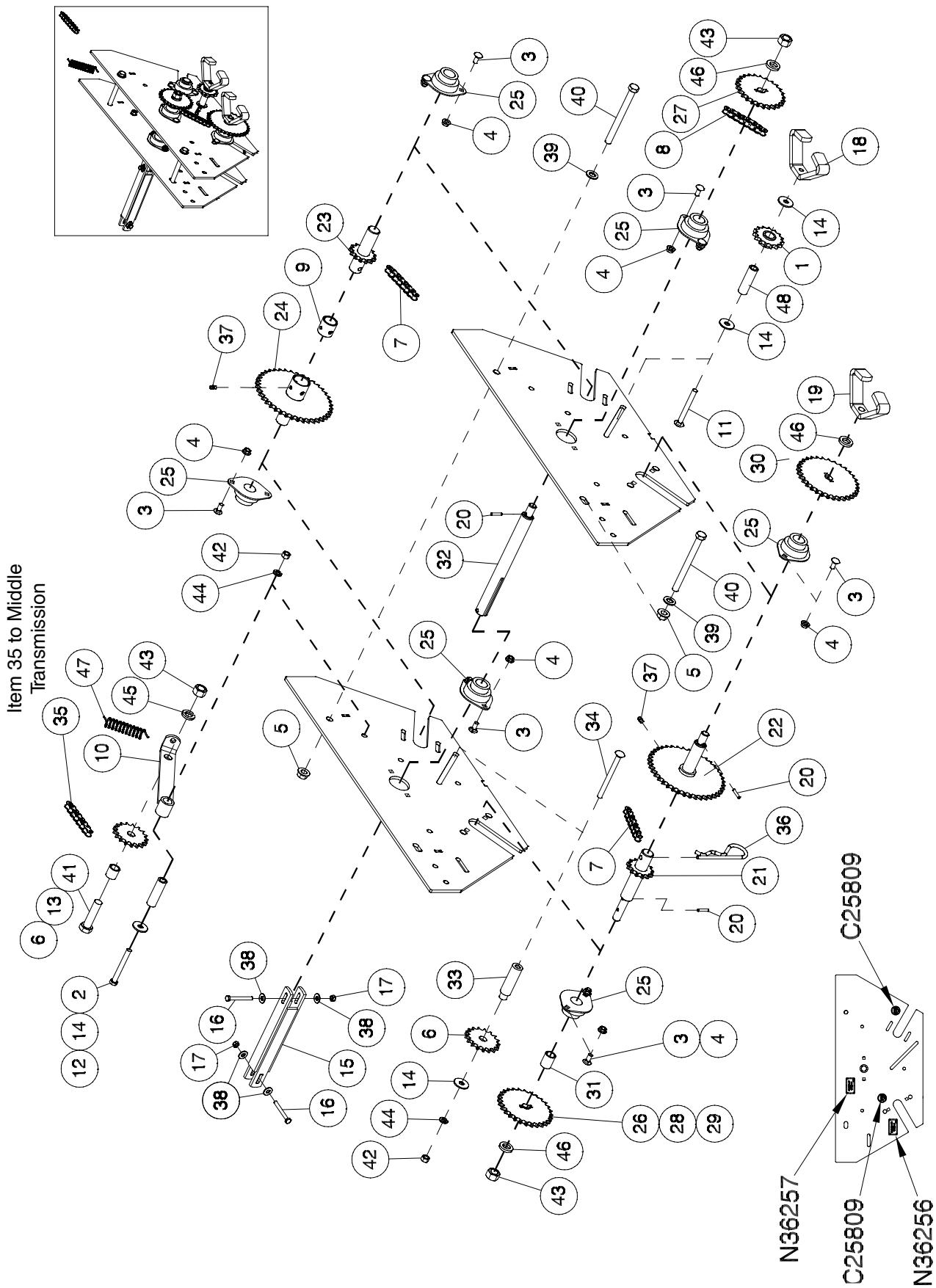
## Metering 8336XL, 8425XL Front Tank Transmission



## Metering - 8336XL, 8425XL Front Tank Transmission

Item	Part No.	Description	Qty
1	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket.....	1
2	W-481	Hex Bolt - 3/8 x 3 1/2 Lg.....	1
3	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
4	D-5278	Flange Lock Nut - 5/16 .....	12
5	D14565	Flange Lock Nut - 1/2 UNC Serrated .....	2
6	D17808	Sprocket Idler - 40A17 W/5/8 Bore .....	2
7	N16113	Chain - #40 x 69 Link W/Connect.....	2
8	N19258	Chain - #40 x 64 Link W/Connect.....	1
9	N16853	Oillite Bushing .....	1
10	N19261	Idler Arm.....	1
11	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg .....	1
12	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg .....	2
13	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 LG.....	1
14	N19706	Flatwasher - 1 1/4 OD x 3/8 ID.....	4
15	N42535	Coupler - 7 13/16 Lg - Third Tank Only Without Second Clutch .....	1
16	N22777	Hex Bolt - 1/4 x 2 1/4 W/ 3/8 Thread.....	2
17	N22778	Locknut - 1/4 Nylon Insert .....	2
18	N27350	Wing-Lock Nut - 3/8 .....	1
19	N27370	Wing-Lock Nut - 5/8 .....	1
20	N27395	Drive Pin - 3/16 x 1.....	3
21	N27403	Shaft - Slow Speed - 13T .....	1
22	N27404	Shaft - Slow Speed - 40T .....	1
23	N27405	Shaft - Reducer - 13T .....	1
24	N27406	Shaft - Reducer - 40T .....	1
25	N27411	Flangette Bearing - 1 Bore .....	6
26	N27424	Sprocket - 40A24 - (P-Drive) - For Tire 23.1 x 26 Rice .....	1
27	N27425	Sprocket - 40A25 - (P-Drive) .....	1
28	N27426	Sprocket - 40A26 - (P-Drive) - For Tire 23.1 x 26 AWT, 900/60R32.....	1
29	N27428	Sprocket - 40A28 - (P-Drive) - For Tires 30.5 x 32, 800/65R32 .....	1
30	N27432	Sprocket - 40A32 - (P-Drive) .....	1
31	N29200	Bushing - 7/8 OD x .657 ID .....	1
32	N36206	Shaft - Meter End .....	1
33	N37217	Bushing - Idler Long - 7/8 Dia .....	1
34	N37219	Carriage Bolt - 3/8 x 4 1/2 Lg .....	1
35	N36016	Chain - #40 x 321 Link W/Connector/Offset (336/425 Front Tank).....	1
36	P13185	Hairpin - #19 - .143 x 4 3/8.....	1
37	S-752	Grease Fitting - 1/4 Straight .....	2
38	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
39	S-1925	Flat Washer - 1/2 .....	2
40	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
41	W-502	Hex Bolt - 5/8 x 2 3/4 Lg.....	1
42	W-514	Hex Nut - 3/8 .....	2
43	W-517	Hex Nut - 5/8 .....	3
44	W-523	Lockwasher - 3/8.....	2
45	W-526	Lockwasher - 5/8.....	1
46	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
47	W-1663	Adjusting Spring .....	1
48	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	
	N37852	Transmission Plate Weldment..... Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.	1

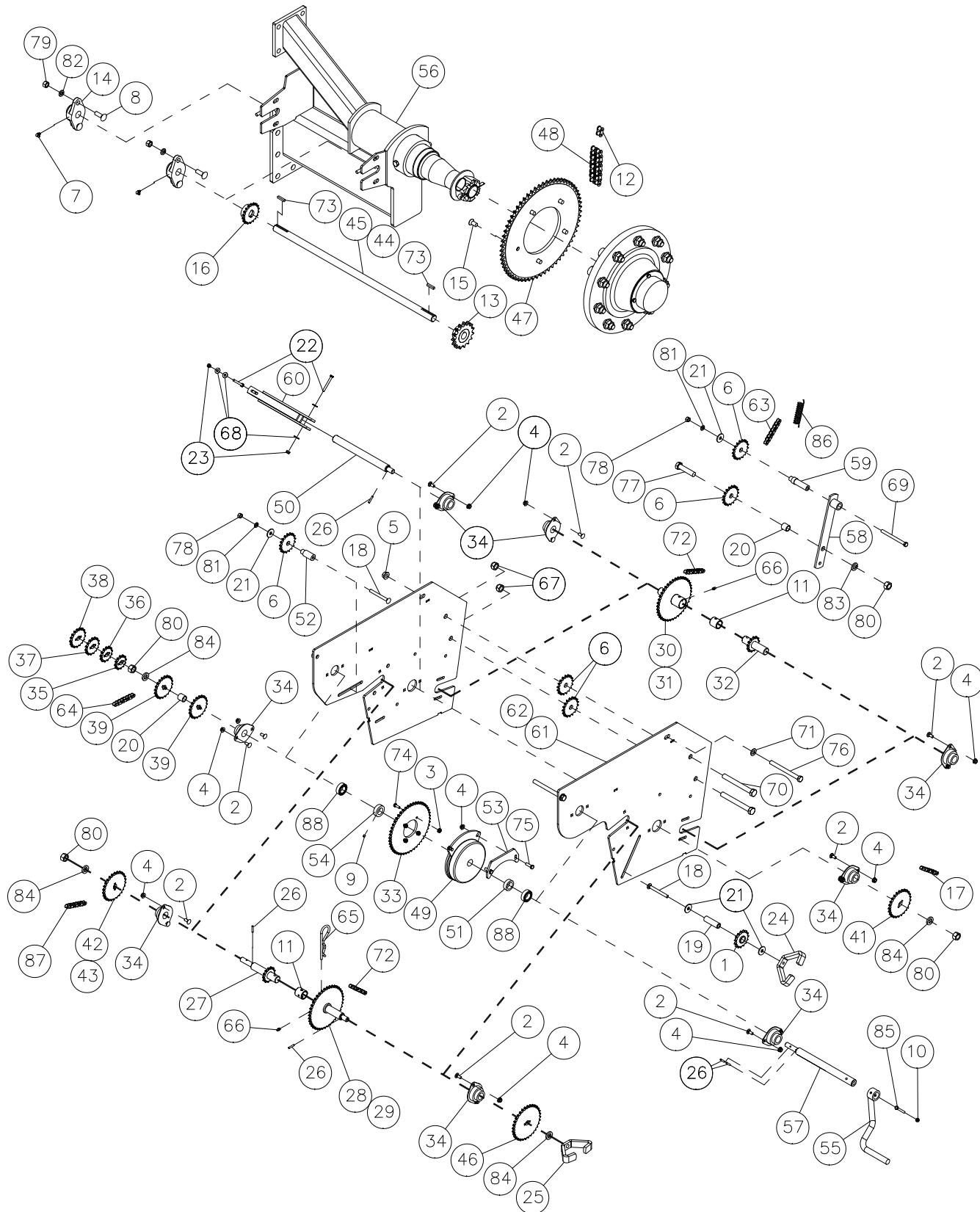
**Metering  
Third Tank Transmission**



### Metering - Third Tank Transmission

Item	Part No.	Description	Qty
1	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
2	W-481	Hex Bolt - 3/8 x 3 1/2 Lg.....	1
3	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
4	D-5278	Flange Lock Nut - 5/16 .....	12
5	D14565	Flange Lock Nut - 1/2 UNC Serrated .....	2
6	D17808	Sprocket Idler - 40A17 W/5/8 Bore .....	2
7	N16113	Chain - #40 x 69 Link W/Connect.....	2
8	N19258	Chain - #40 x 64 Link W/Connect.....	1
9	N16853	Oillite Bushing .....	1
10	N19261	Idler Arm.....	1
11	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg .....	1
12	N19460	Bushing - 0.482 ID x 3/4 OD x 2 1/2 Lg .....	2
13	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 LG.....	1
14	N19706	Flatwasher - 1 1/4 OD x 3/8 ID.....	4
15	N42535	Coupler - 7 13/16 Lg - Third Tank Only Without Second Clutch .....	1
16	N22777	Hex Bolt - 1/4 x 2 1/4 W/ 3/8 Thread.....	2
17	N22778	Locknut - 1/4 Nylon Insert .....	2
18	N27350	Wing-Lock Nut - 3/8 .....	1
19	N27370	Wing-Lock Nut - 5/8 .....	1
20	N27395	Drive Pin - 3/16 x 1.....	3
21	N27403	Shaft - Slow Speed - 13T .....	1
22	N27404	Shaft - Slow Speed - 40T .....	1
23	N27405	Shaft - Reducer - 13T .....	1
24	N27406	Shaft - Reducer - 40T .....	1
25	N27411	Flangette Bearing - 1 Bore .....	6
26	N27424	Sprocket - 40A24 - (P-Drive) - For Tire 23.1 x 26 Rice .....	1
27	N27425	Sprocket - 40A25 - (P-Drive) .....	1
28	N27426	Sprocket - 40A26 - (P-Drive) - For Tire 23.1 x 26 AWT, 900/60R32.....	1
29	N27428	Sprocket - 40A28 - (P-Drive) - For Tires 30.5 x 32, 800/65R32 .....	1
30	N27432	Sprocket - 40A32 - (P-Drive) .....	1
31	N29200	Bushing - 0.657 ID x 7/8 OD x 1 1/8 Lg .....	1
32	N36206	Shaft - Meter End .....	1
33	N37217	Bushing - Idler Long - 7/8 Dia .....	1
34	N37219	Carriage Bolt - 3/8 x 4 1/2 Lg .....	1
35	N37818	Chain - #40 x 129 Link W/Connector/Offset (240/300 Third Tank Option) .....	1
	N37815	Chain - #40 x 141 Link W/Connector/Offset (370 Third Tank Option) .....	1
36	P13185	Hairpin - #19 - .143 x 4 3/8.....	1
37	S-752	Grease Fitting - 1/4 Straight .....	2
38	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
39	S-1925	Flat Washer - 1/2 .....	2
40	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
41	W-502	Hex Bolt - 5/8 x 2 3/4 Lg.....	1
42	W-514	Hex Nut - 3/8 .....	2
43	W-517	Hex Nut - 5/8 .....	3
44	W-523	Lockwasher - 3/8.....	2
45	W-526	Lockwasher - 5/8.....	1
46	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
47	W-1663	Adjusting Spring .....	1
48	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	
	N37852	Transmission Plate Weldment..... Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.	1

**Metering**  
**Rear Tank Transmission - 8435XL, 8630XL & 8650XL - Prior to 2011**

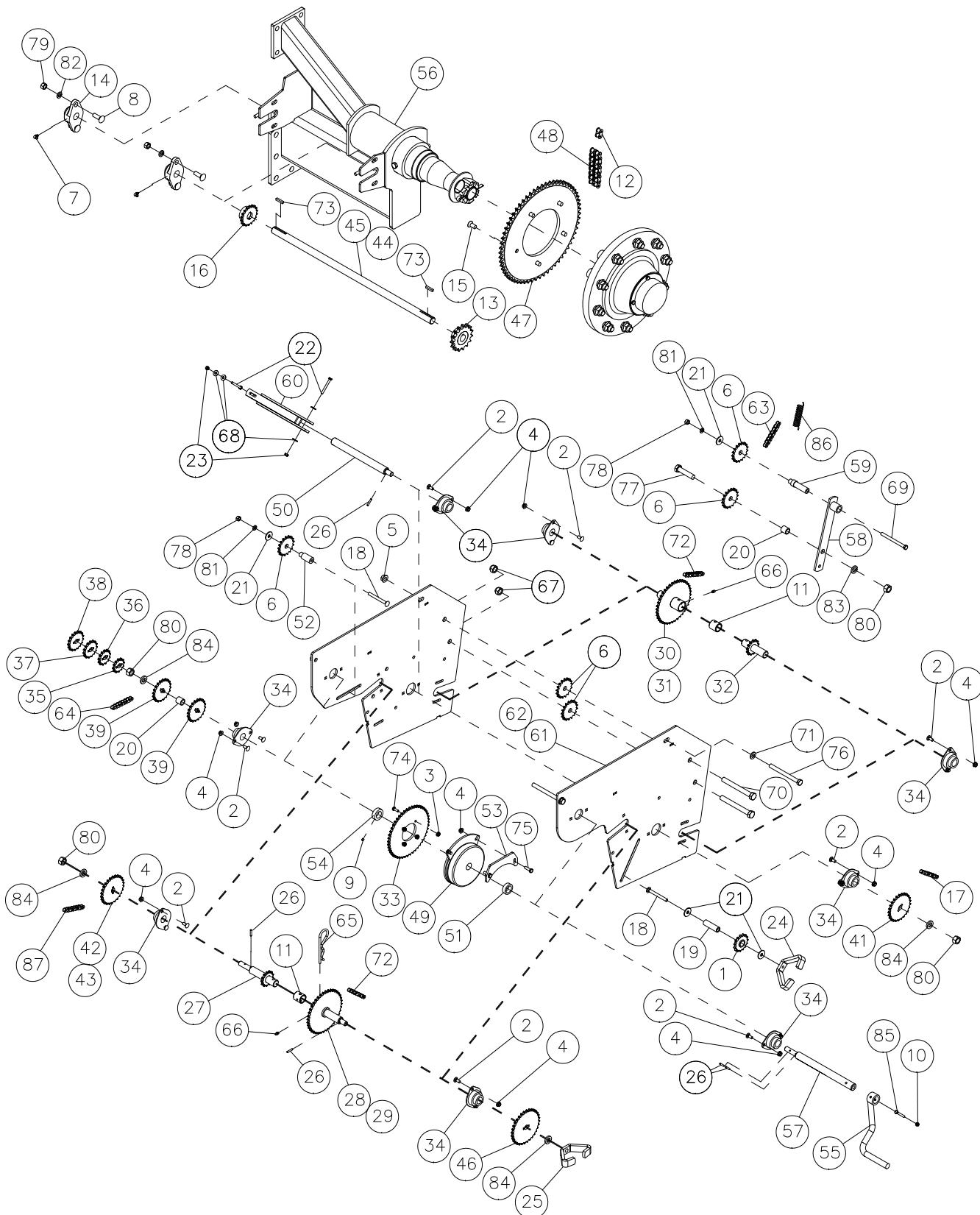


## Metering - Rear Tank Transmission - 8435XL & 8630XL - Prior to 2011

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	N45544 D-5234	Steel Sprocket - 40A17 x 20mm Bearing Bore .....	1	47	N32866	Sprocket - 60A63 - 7 Dia Bore.....	1
2	D-5259	Nylon Sprocket .....	1	48	N32997	Chain #60 x 63 Link W/Connector .....	1
3	D-5277	Carriage Bolt - 5/16 x 3/4 Lg .....	16	49	N33403	Clutch (200 Ft-Lb) .....	1
4	D-5278	Flange Lock Nut - 1/4 UNC Serrated .....	4	50	N36206	Clutch Shaft - 1 Dia .....	1
5	D14565	Flange Lock Nut - 5/16.....	18	51	N37216	Spacer Bushing - 1 1/2 OD x .250 Wall .....	1
6	D17808	Flange Lock Nut - 1/2 UNC Serrated .....	2	52	N37218	Bushing - .406 ID x 5/8 OD x 7/8 OD x 2 1/8 Lg .....	1
7	F-3056	Sprocket Idler - 40A17 - 5/8 Bore .....	5	53	N37233	Clutch Bracket .....	1
8	H-4584	Grease Fitting - 1/4 x 90 Degree .....	2	54	N37319	Clutch Retainer Bushing - 1 5/8 Dia .....	1
9	K25314	Carriage Bolt - 1/2 x 1 1/2 Lg .....	4	55	N40789	Calibration Crank .....	1
10	N15757	Allan Head - 1/4 x 1/4 .....	1	56	N44532	Axle Extension .....	1
11	N16853	Locknut - 1/4 Unitorque .....	1	57	N45071	Axle Extension - Dual Wheels .....	1
12	N19221	Oilite Bushing.....	2	58	N44572	Clutch Shaft - 1 Dia .....	1
13	N47415	Chain Connector #60	1	59	N44587	Idler Link.....	1
14	N19224	Sprocket - 60B15.....	1	60	N44589	Bushing - 0.406 x 5/8 OD x 7/8 OD x 3 21/64 Lg .....	1
15	N19230	Bearing.....	2	61	N44591	Drive Coupler - 9 3/4 Lg .....	1
16	N19237	Hex Socket Cap Screw - 1/2 x 1 .....	5	62	N44640	Rear Transmission Assembly .....	1
17	N19258	Sprocket - 40B18.....	1	63	N44664	Chain - #40 x 232 Link With Connector .....	1
18	N19283	Chain - #40 x 64 Link With Connector .....	1	64	N44668	Chain - #40 x 262 Link W/Con. (8435 & 8630 - 2008) .....	1
19	N45545	Carriage Bolt - 3/8 x 3-1/2 Lg .....	2	65	N45186	Chain - #40 - 274 Link W/Con. (8435, 8630 & 8650) .....	1
20	N19460	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1	66	P1318510	Hairpin - #19 - 0.143 x 4.375 .....	1
21	N19577	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1	67	S-752	Grease Fitting - 1/4 .....	2
22	N19706	Bushing - 7/8 OD x .657 ID x 7/8 Lg .....	2	68	S-1197	Locknut - 5/8 Unitorque .....	2
23	N22777	Washer - 13/32ID x 1 1/4OD x 100 .....	2	69	S-1198	Washer - 5/16 ID x 3/4 OD x 065 .....	2
24	N22778	Bolt 25 x 2.25 .....	2	70	S-1299	Hex Bolt - 3/8 x 4 1/2 Lg .....	4
25	N22780	Lock Nut - 1/4 Nylon Insert .....	2	71	S-1344	Hex Bolt - 5/8 x 5 1/2 Lg .....	2
26	N27350	Wing-Lock Nut - 5/8 .....	1	71	S-1925	Flat Washer 17/32 ID x 1 OD x 13 Ga .....	2
27	N27370	Drive Pin -3/16 x 1 .....	5	72	N28193	Chain - #40 x 82 Link W/Conn & Off .....	2
28	N27395	Shaft - Slow Speed 13T .....	1	73	S10730	Keyway - 1/4 x 1/4 x 1 1/4 Lg .....	2
29	N27403	Shaft - Slow Speed 40T .....	1	74	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
30	N27404	Shaft - Slow Speed .....	1	75	W-471	Hex Bolt - 5/16 x 1 Lg .....	2
31	A27397	Shaft - Reducer 40T .....	1	76	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	2
32	N27406	Shaft - Slow Speed .....	1	77	W-502	Hex Bolt - 5/8 x 2 3/4 Lg .....	1
33	A27409	Shaft - Reducer 13T .....	1	78	W-514	Hex Nut - 3/8 .....	2
34	N27405	Sprocket - 40A48 - 2.645 Bore .....	1	79	W-516	Hex Nut - 1/2 .....	4
35	N27410	Flange Bearing 1 Bore.....	8	80	W-517	Hex Nut - 5/8 .....	4
36	N27411	Sprocket - 40A12 - (P-Drive) .....	1	81	W-523	Lockwasher - 3/8 .....	2
37	N27412	Sprocket - 40A13 - (P-Drive) .....	1	82	W-525	Lockwasher - 1/2 .....	4
38	N27413	Sprocket - 40A15 - (P-Drive) .....	1	83	W-526	Lockwasher - 5/8 .....	1
39	N27414	Sprocket - 40A17 - (P-Drive) .....	1	84	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	4
40	N27420	Sprocket - 40A20 - (P-Drive) .....	2	85	W-1540	Hex Bolt - 1/4 x 2 .....	1
41	N27425	Sprocket - 40A25 - (P-Drive) .....	1	86	W-1663	Adjusting Spring .....	1
42	<b>N27426</b>	<b>Sprocket - 40A26 - (P-Drive) For Tire 900/65R32 .....</b>	1	87	N16281	Chain - #40 x 67 Link W/Conn & Off .....	2
43	<b>N27428</b>	<b>Sprocket - 40A28 - (P-Drive) 800 and 520 Duals .....</b>	1	88	N42532	Spacer - 1.016 ID x 1.25 OD x 1/4 .....	2
44	N36039	Jackshaft Assy - 30-7/8 Lg .....	1		S10954	Connector - #40 Chain .....	3
45	N44550	JacshaftAssy - Dual Wheels .....	1		S10955	Offset Link - #40 Chain .....	3
46	N36998	Jackshaft - 30-3/4 Lg .....	1		N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234) .....	1
	N45076	Jackshaft - 39 5/8 Lg - 520 Dual Wheels .....	1				
	N27432	Sprocket - 40A32 - (P-Drive) .....	1				

## Metering

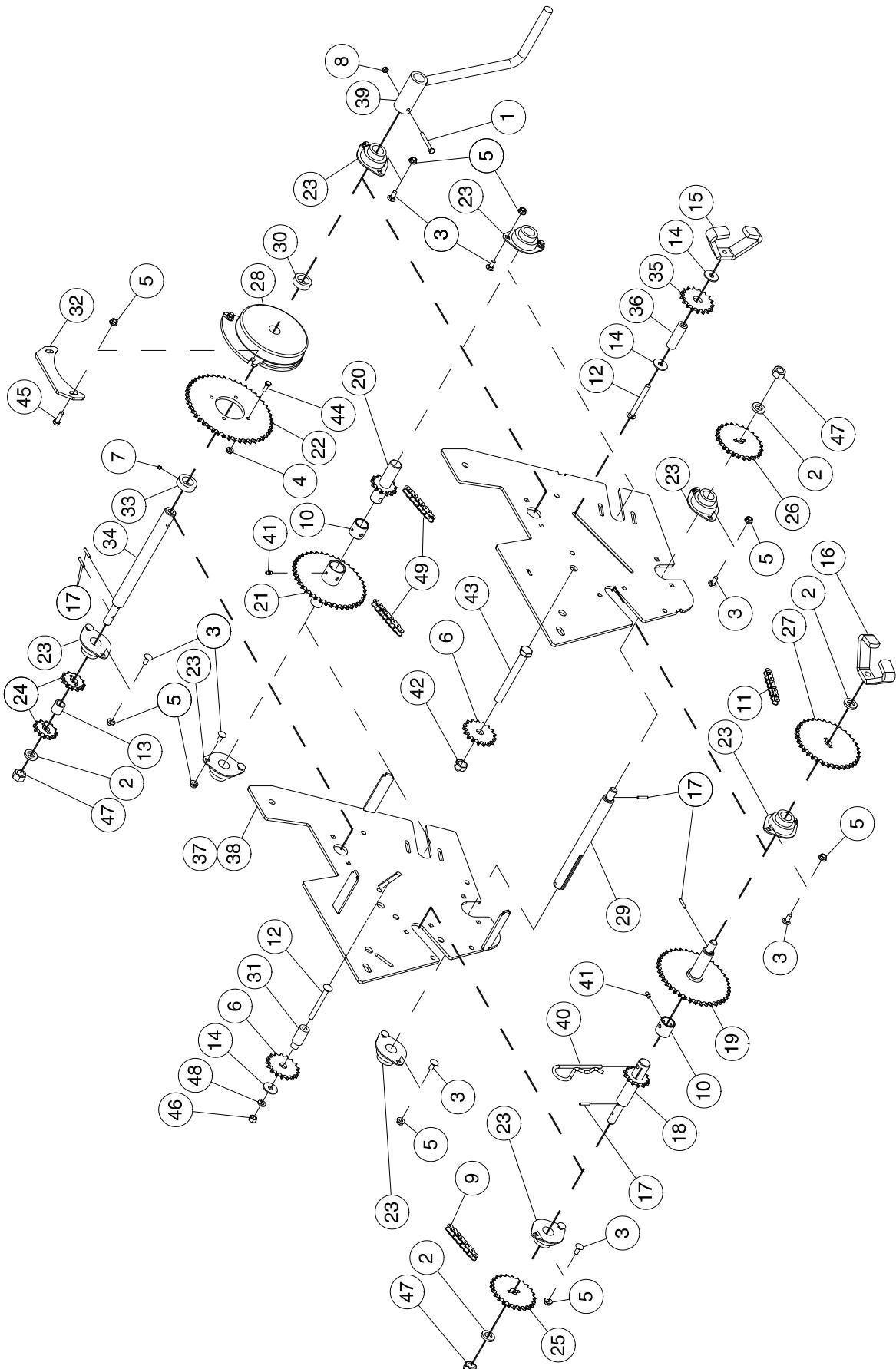
## **Tow Behind 8435XL, 8630XL & 8650XL Rear Transmission - 2011 to**



**Metering - Tow Behind 8435XL, 8630XL & 8650XL Rear Transmission - 2011 to**

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	N45544 D-5234 D-5259	Steel Sprocket - 40A17 x 20mm Bearing Bore Nylon Sprocket Carriage Bolt - 5/16 x 3/4 Lg	1 1 16	47	N32866 N32997 N33403	Sprocket - 60A63 - 7 Dia Bore Chain #60 x 63 Link W/Connector Clutch (200 Ft-Lb)	1 1 1
2	D-5277	Flange Lock Nut - 1/4 UNC Serrated	4	48	N36206	Clutch Shaft - 1 Dia	1
3	D-5278	Flange Lock Nut - 5/16	18	49	N37216	Spacer Bushing - 1 1/2 OD x .250 Wall	1
4	D14565	Flange Lock Nut - 1/2 UNC Serrated	2	50	N37218	Bushing - .406 ID x 5/8 OD x 7/8 Lg	1
5	D17808	Sprocket Idler - 40A17 - 5/8 Bore	2	51	N37233	Clutch Bracket	1
6	F-3056	Grease Fitting - 1/4 x 90 Degree	5	53	N37319	Clutch Retainer Bushing - 1 5/8 Dia	1
7	H-4584	Carriage Bolt - 1/2 x 1 1/2 Lg	2	54	N40789	Calibration Crank	1
8	K25314	Allan Head - 1/4 x 1/4	4	55	N44532	Axle Extension	1
9	N15757	Locknut - 1/4 Unitorque	1	56	N45071	Axle Extension - Dual Wheels	1
10	N16853	Oilite Bushing	2	57	N44572	Clutch Shaft - 1 Dia	1
11	N19221	Chain Connector #60	1	58	N44587	Idler Link	1
12	N47415	Sprocket - 60B15	1	59	N44589	Bushing - .406 ID x 5/8 OD x 3 21/64 Lg	1
13	N19224	Bearing	2	60	N44591	Drive Coupler - 9 3/4 Lg	1
14	N19230	Hex Socket Cap Screw - 1/2	5	61	N48050	Rear Transmission Assembly	1
15	N19237	Sprocket Cap - 40B18	1	62	N48060	Chain - #40 x 232 Link With Connector	1
16	N19258	Chain - #40 x 64 Link With Connector	1	63	N44664	Chain - #40 x 262 Link w/Con. (8435 & 8630 - 2008)	1
17	N19283	Carriage Bolt - 3/8 x 3-1/2 Lg	2	64	N44668	Chain - #40 x 274 Link W/Con. (8435, 8630 & 8650)	1
18	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544)	1	65	N45186	Hairpin - #19 - 0.143 x 4.375	1
19	N19577	Bushing - 7/8 OD x .657 ID x 7/8 Lg	2	66	S-752	Grease Fitting - 1/4	1
20	N19706	Washer - 13/32ID x 1 1/4OD x 100	4	67	S-1197	Locknut - 5/8 Unitorque	2
21	N22777	Bolt .25 x 2.25	2	68	S-1198	Washer - 5/16 ID x 3/4 OD x 065	2
22	N22778	Locknut - 1/4 Nylon Insert	2	69	S-1299	Hex Bolt - 3/8 x 4 1/2 Lg	1
23	N27350	Wing-Lock Nut - 3/8	1	70	S-1344	Hex Bolt - 5/8 x 5 1/2 Lg	2
24	N27370	Wing-Lock Nut - 5/8	1	71	S-1925	Flat Washer 17/32 ID x 1 OD x 13 Ga	2
25	N27395	Drive Pin - 3/16 x 1	5	72	N48057	Chain - #40 x 82 Link W/Conn & Off	2
26	N27403	Shaft - Slow Speed 13T	1	73	S10730	Keyway - 1/4 x 1/4 x 1 1/4 Lg	2
27	N27404	Shaft - Slow Speed 40T	1	74	W-469	Hex Head - 1/4 x 3/4 Lg	4
28	A27397	Shaft - Slow Speed	1	75	W-471	Hex Bolt - 5/16 x 1 Lg	2
29	N27406	Shaft - Reducer 40T	1	76	W-496	Hex Bolt - 1/2 x 5 1/2 Lg	2
30	A27409	Shaft - Slow Speed	1	77	W-502	Hex Bolt - 5/8 x 2 3/4 Lg	1
31	N27405	Shaft - Reducer 13T	1	78	W-514	Hex Nut - 3/8	2
32	N27410	Sprocket - 40A48 - 2 645 Bore	1	79	W-516	Hex Nut - 1/2	4
33	N27411	Flange Bearing 1 Bore	8	80	W-517	Hex Nut - 5/8	4
34	N27412	Sprocket - 40A12 - (P-Drive)	1	81	W-523	Lockwasher - 3/8	2
35	N27413	Sprocket - 40A13 - (P-Drive)	1	82	W-525	Lockwasher - 1/2	4
36	N27415	Sprocket - 40A15 - (P-Drive)	1	83	W-526	Lockwasher - 5/8	1
37	N27417	Sprocket - 40A17 - (P-Drive)	1	84	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16	4
38	N27420	Sprocket - 40A20 - (P-Drive)	2	85	W-1540	Hex Bolt - 1/4 x 2	1
39	*****			86	W-1663	Adjusting Spring	1
40	N27425	Sprocket - 40A25 - (P-Drive)	1	87	N16281	Chain - #40 x 67 Link W/Conn & Off	1
41	<b>N27426</b>	<b>Sprocket - 40A26 - (P-Drive) For Tire 900/65R32</b>	1	88	S10954	Connector - #40 Chain ...	2
42	<b>N27428</b>	<b>Sprocket - 40A28 - (P-Drive) 800 and 520 Duals</b>	1	89	S10955	Offset Link - #40 Chain...	3
43	N36998	Jacshaft Assy - Dual Wheels	1	90	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	3
44	N45550	Jacshaft Assy - Dual Wheels	1				
45	N45076	Jacshaft - 39 5/8 Lg - 520 Dual Wheels	1				
46	N50361	Jacshaft - 46 7/8 Lg - 800 Dual Wheels	1				
	N27432	Sprocket - 40A32 - (P-Drive)	1				

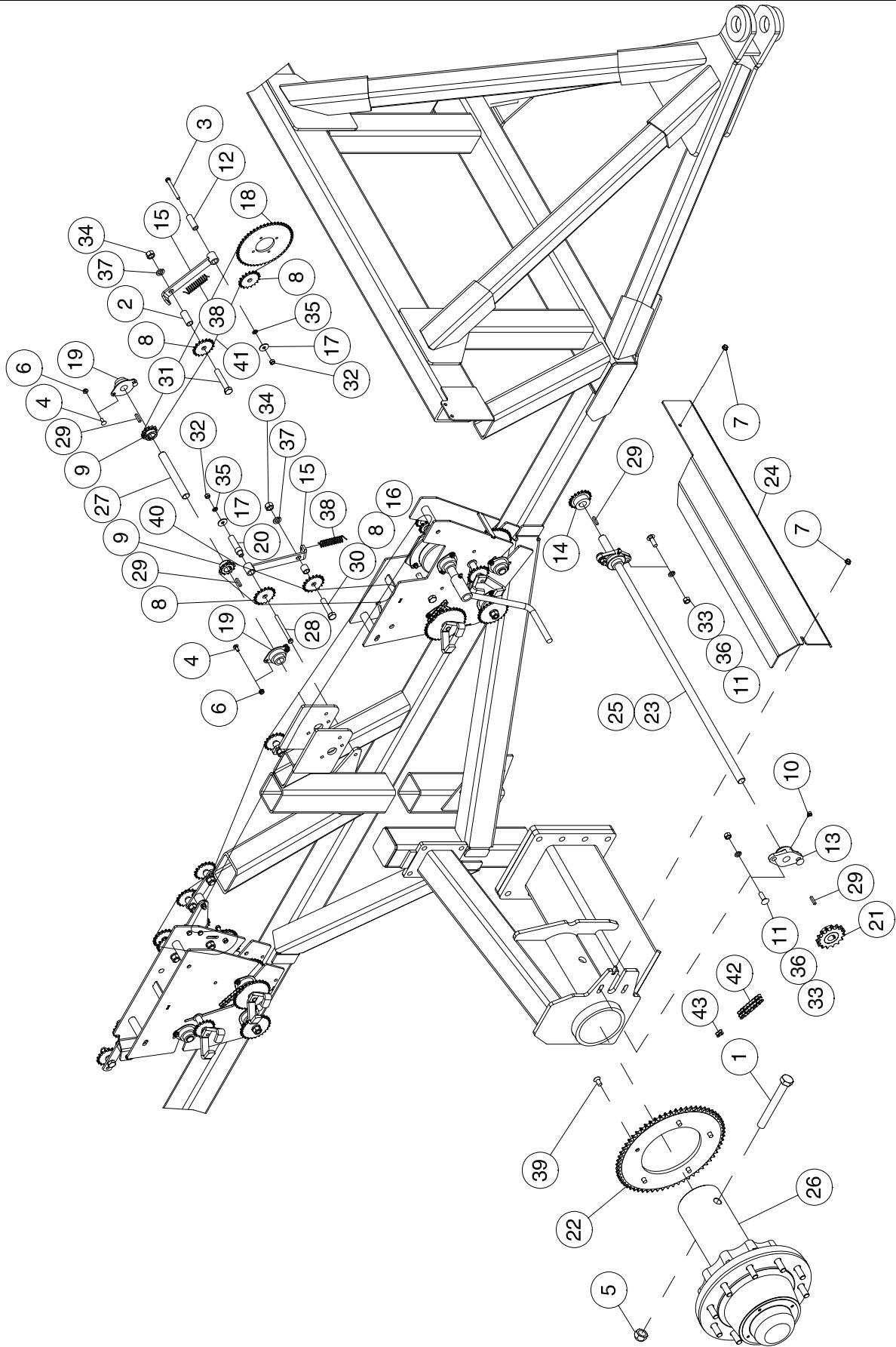
**Metering  
Tow Between 8435XL, 8630XL & 8650XL Rear Transmission**



**Metering - Tow Between 8435XL, 8630XL & 8650XL Rear Transmission**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	W-1540	Hex Bolt - 1/4 x 2 Lg.....	1
2	W-793	Washer - 5/8 ID x 1 1/8 OD x 3/16 .....	4
3	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	16
4	D-5277	Flange Lock Nut - 1/4 .....	4
5	D-5278	Flange Lock Nut - 5/16.....	18
6	D17808	Sprocket Idler - 40A17 W/5/8 Bore.....	2
7	K25314	Allan Head Set Screw - 1/4 x 1/4 28 - UNF Thread.....	1
8	N15757	Unitorque Locknut - 1/4.....	1
9	N16969	Chain - #40x60 Link W/Conn & Offset .....	1
10	N16853	Oillite Bushing .....	2
11	N19258	Chain - #40 x 64 Link With Connector.....	1
12	N19283	Carriage Bolt - 3/8 x 3-1/2 Lg.....	2
13	N19577	Bushing - 7/8 OD x .657 ID x 7/8 Lg .....	1
14	N19706	Washer-13/32 ID x 1-1/4 OD x.100.....	3
15	N27350	Wing-Lock Nut - 3/8 .....	1
16	N27370	Wing-Lock Nut - 5/8 .....	1
17	N27395	Drive Pin -3/16 x 1.....	5
18	N27403	Shaft - Slow Speed 13T .....	1
19	N27404	Shaft - Slow Speed 40T (Includes item 10).....	1
20	N27405	Shaft - Reducer 13T .....	1
21	N27406	Shaft - Reducer 40T (Includes item 10) .....	1
22	N27410	Sprocket - 40A48 - W/2.645 Bore .....	1
23	N27411	Flangette Bearing 1" Bore.....	8
24	N27412	Sprocket - 40A12 - (P-Drive) .....	2
25	<b>N27428</b>	<b>Sprocket - 40A28 - (P-Drive) - For Tire 800/65R32 Duals .....</b>	<b>1</b>
26	N27425	Sprocket - 40A25 - (P-Drive) .....	1
27	N27435	Sprocket - 40A35 - (P-Drive) .....	1
28	N33403	Clutch (200 Ft-Lb) .....	1
29	N36206	Meter End Shaft - 1 Dia.....	1
30	N37216	Spacer Bushing - 1.031 ID x 1 1/2 OD x 0.484 Lg .....	1
31	N37218	Bushing - 0.406 ID x 0.625 OD x 7/8 OD x 2 1/8 Lg .....	1
32	N37233	Clutch Bracket.....	1
33	N37319	Clutch Retainer Bushing .....	1
34	N44572	Clutch Shaft - 1 Dia.....	1
35	N45544	Sprocket - Idler.....	1
36	N45545	Bushing - 13/32 ID x 0.78 OD x 2 1/2 Lg .....	1
37	N48940	Transmission Assembly .....	1
38	N48941	Transmission - Weldment .....	1
39	N49636	Calibration Crank.....	1
40	P1318510	Hairpin - #19 .....	1
41	S-752	Straight Grease Fitting - 1/4 .....	2
42	S-1197	Unitorque Locknut - 5/8 .....	1
43	S-1344	Hex Bolt - 5/8 x 5 1/2 Lg.....	1
44	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
45	W-471	Hex Bolt - 5/16 x 1 Lg.....	2
46	W-514	Hex Nut - 3/8 .....	1
47	W-517	Hex Nut - 5/8 .....	3
48	W-523	Lockwasher - 3/8.....	1
49	N16113	Chain - #40x69 Link W/Conn & Offset .....	2

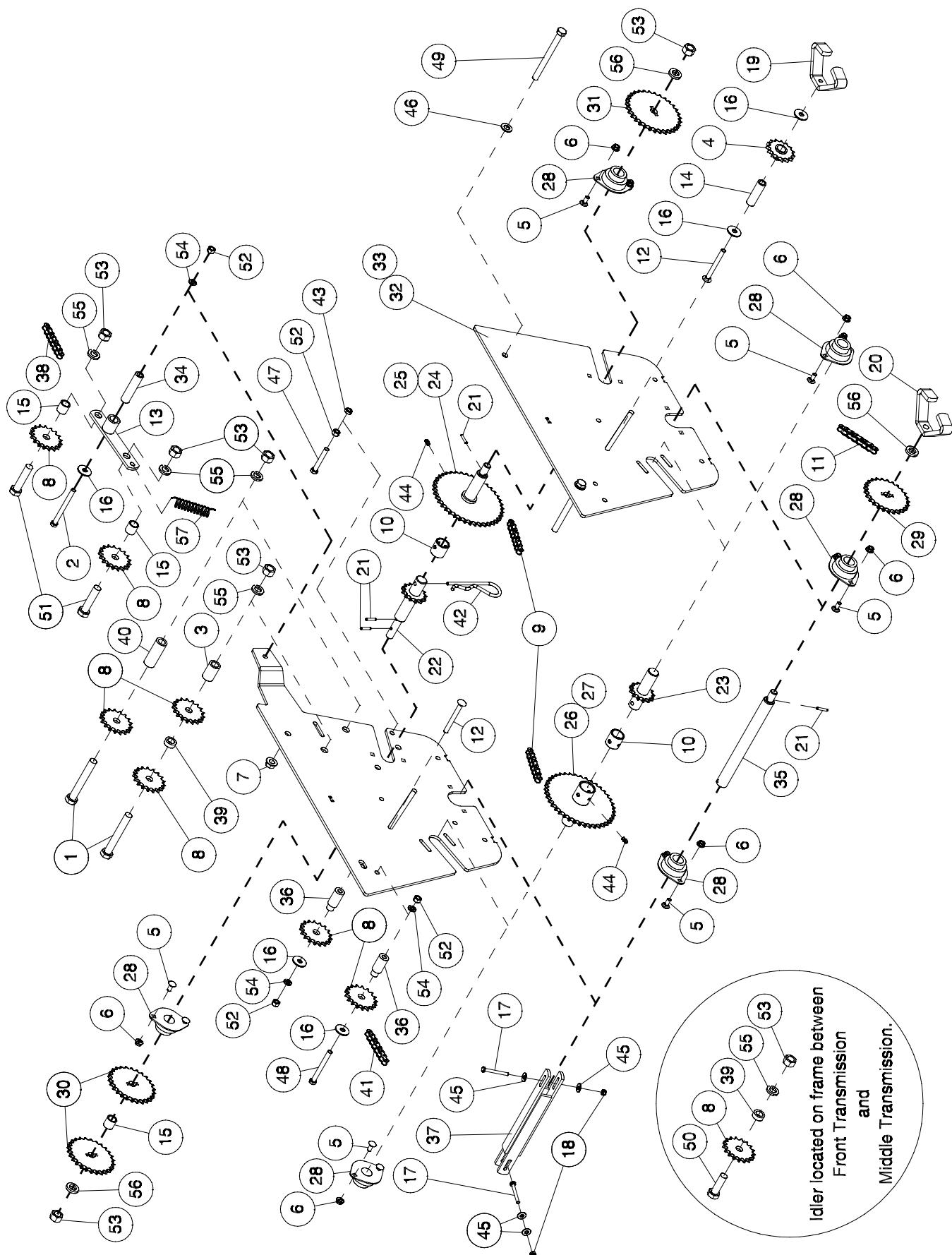
## Metering Tow Between 8435XL, 8630XL & 8650XL Jack Shaft



**Metering - Tow Between 8435XL, 8630XL & 8650XL Jack Shaft**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C18597	Hex Bolt - 1 x 8 Lg.....	1
2	C26710	Bushing - 0.657 ID x 7/8 OD x 2 Lg .....	1
3	D-5249	Hex Bolt - 3/8 x 3 1/4 Lg.....	1
4	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	4
5	D-5274	Unitorque Locknut - 1 .....	1
6	D-5278	Flange Lock Nut - 5/16.....	4
7	D-5279	Serrated Flange Lock Nut - 3/8 .....	2
8	D17808	Sprocket Idler - 40A17 W/5/8 Bore.....	4
9	D17946	Sprocket - 40B12 1.002 Dia Bore .....	2
10	F-3056	Grease Zerk - 1/4 x 90 Degree .....	2
11	H-4584	Carriage Bolt - 1/2 x 1 1/2 Lg .....	4
12	N16156	Spacer - 0.482 ID x 3/4 OD x 2 1/8 Lg.....	1
13	N19224	Bearing - 1 Bore - 2 bolt Flushmount.....	2
14	N19237	Sprocket - 40B18 .....	1
15	N19261	Idler Arm.....	2
16	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 Lg .....	1
17	N19706	Washer - 13/32 ID x 1 1/4 OD .....	2
18	N27410	Sprocket - 40A48 - W/2.645 Bore .....	1
19	N27411	Flanette Bearing - 1 Bore .....	2
20	N44589	Bushing - 0.406ID x 0.625 OD x 0.75 OD x 3 5/16 Lg .....	1
21	N47415	Sprocket - 60B15 .....	1
22	N48075	Sprocket - 60A63 - 8.563 Dia Bore .....	1
23	N48900	Jackshaft Assembly - 44 7/8 Lg (Includes Items 10, 13, 14, 21, 25, 29) .....	1
24	N48949	Guard - Jackshaft.....	1
25	N48950	Jackshaft - 44 3/4 Lg .....	1
26	N49465	Drive Hub Assebly - Includes Items N49595, N32866, N19230.....	1
	N49595	Hub and Spindle Assembly - 30000 Lb .....	1
27	N49658	Shaft-Slow Speed - 1 Dia.....	1
28	S-1299	Hex Bolt - 3/8 x 4 1/2 Lg.....	1
29	S10730	Key - 1/4 x 1/4 x 1 1/4 Lg .....	4
30	W-502	Hex Bolt - 5/8 x 2 3/4 Lg.....	1
31	W-503	Hex Bolt - 5/8 x 3 1/2 Lg.....	1
32	W-514	Hex Nut - 3/8 .....	2
33	W-516	Hex Nut - 1/2 .....	4
34	W-517	Hex Nut - 5/8 .....	2
35	W-523	Lockwasher - 3/8.....	2
36	W-525	Lockwasher - 1/2.....	4
37	W-526	Lockwasher - 5/8.....	4
38	W-1663	Spring - 23/32 OD x 7 9/16 Lg .....	2
39	N19230	Hex Socket Cap Screw - 1/2 x 1 Lg .....	5
40	N16860	Chain - #40 x 129 Link W/Connector .....	1
41	N16861	Chain - #40 x 147 Link W/Connector .....	1
42	N32997	Chain - #60 x 63 Link W/Connector .....	1
43	N19221	Chain Connector #60 .....	1

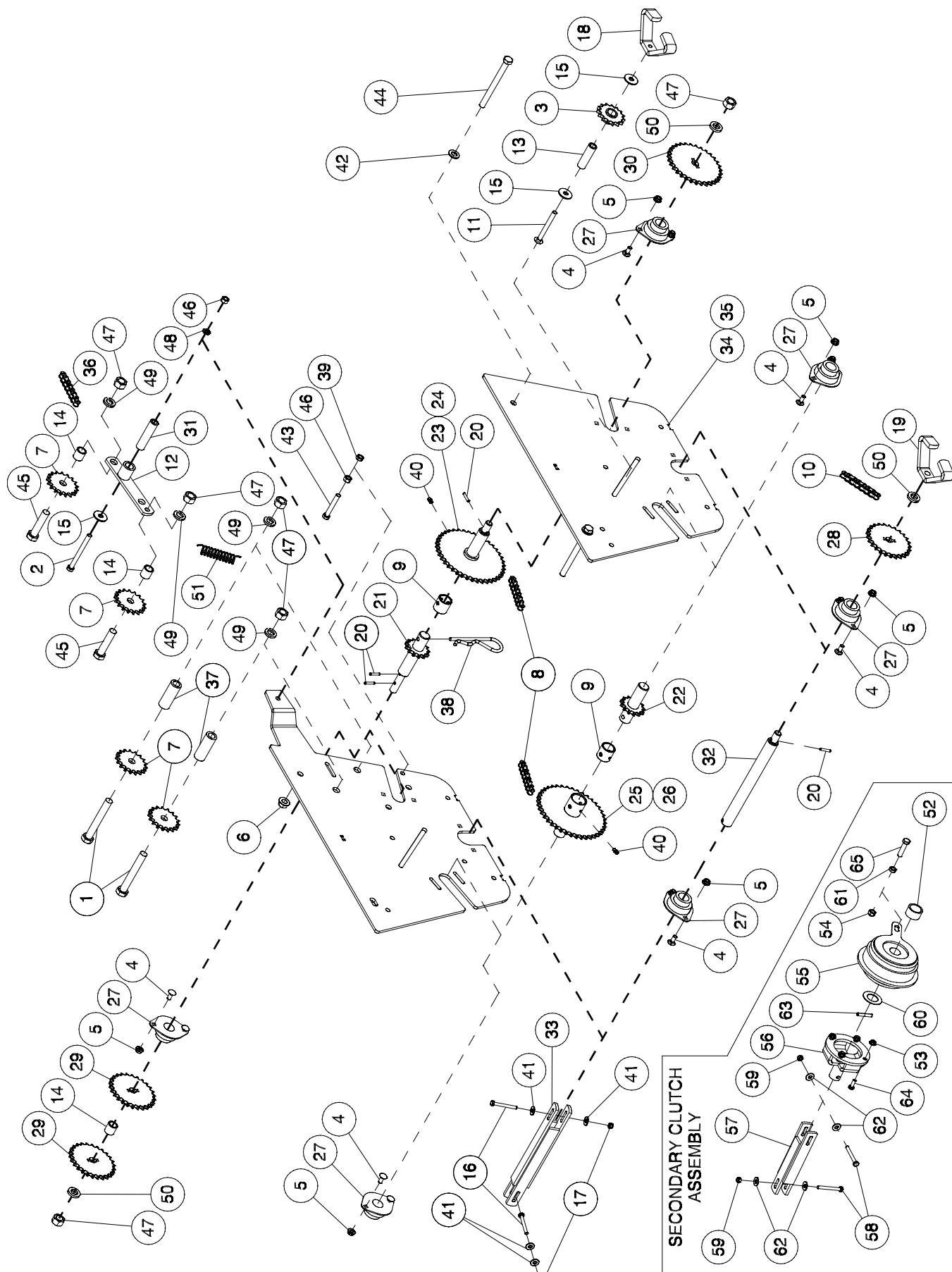
Metering  
8630XL Middle Tank Transmission - 2008



## Metering - 8630XL Middle Tank Transmission - 2008

Item	Part No.	Description	Qty
1	C-852	Hex Bolt 5/8 x 4 1/2 Lg.....	2
2	C-1550	Hex Bolt - 3/8 x 4 Lg.....	1
3	D-5011	Spacer Bushing - 21/32 ID x 1 OD x 1 9/16 Lg .....	1
4	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
5	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
6	D-5278	Flange Lock Nut - 5/16.....	12
7	D14565	Serrated Flange Lock Nut - 1/2 .....	2
8	D17808	Sprocket Idler- 40A17 .....	8
9	N16113	Chain-#40-69 Links With Connector And Offset.....	2
10	N16853	Oillite Bushing .....	2
11	N19258	Chain - #40 x 64 Link With Connector.....	1
12	N19283	Carriage Bolt - 3/8 x 3-1/2 Lg.....	2
13	N19288	Idler Arm.....	1
14	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
15	N19577	Bushing - 7/8 OD x .657 ID x 7/8 Lg .....	3
16	N19706	Washer - 13/32ID x 1 1/4OD .....	5
17	N22777	Bolt .25 x 2.25 .....	2
18	N22778	Locknut Nylon Insert - 1/4 .....	2
19	N27350	Wing-Lock Nut - 3/8 .....	1
20	N27370	Wing-Lock Nut - 5/8 .....	1
21	N27395	Drive Pin -3/16 x 1.....	4
22	N27403	Shaft - Slow Speed 13T .....	1
23	N27405	Shaft - Reducer 13T .....	1
24	A27397	Shaft - Slow Speed .....	1
25	N27404	Shaft - Slow Speed 40T .....	1
26	A27409	Shaft - Slow Speed .....	1
27	N27406	Shaft - Reducer 40T .....	1
28	N27411	Flangette Bearing 1" Bore.....	6
29	N27425	Sprocket - 40A25 - (P-Drive) .....	1
30	N27426	Sprocket - 40A26 - (P-Drive) .....	2
31	N27431	Sprocket - 40A31 - (P-Drive) .....	1
32	N44575	Transmission Frame .....	1
33	N44650	Transmission Assembly .....	1
34	N29399	Bushing - 3/4 OD x .482 ID .....	1
35	N36206	Shaft - Meter End - 1 Dia .....	1
36	N37218	Bushing.....	2
37	N44591	Drive Coupler - 9 3/4 Lg .....	1
38	N44668	Chain - #40 x 262 Link With Connector.....	1
39	N44676	Bushing - 1 OD x .640 ID x 3/8 .....	2
40	N44677	Bushing - 1 OD x .640 ID x 2 43/64 .....	1
41	N44681	Chain - #40 x 381 Link W/Connector & Offset .....	1
42	P1318510	Hairpin - #19 - 0.143 x 4.375.....	1
43	S-748	Hex Jam Nut - 3/8 .....	1
44	S-752	Grease Fitting - 1/4 straight.....	2
45	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
46	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga.....	2
47	W-480	Hex Bolt - 3/8 x 2 1/2 Lg.....	1
48	W-481	Hex Bolt - 3/8 x 3 1/2 Lg.....	1
49	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
50	W-499	Hex Bolt - 5/8 x 2 Lg.....	1
51	W-502	Hex Bolt - 5/8 x 2-3/4 Lg .....	2
52	W-514	Hex Nut - 3/8 .....	4
53	W-517	Hex Nut - 5/8 .....	7
54	W-523	Lockwasher - 3/8.....	3
55	W-526	Lockwasher - 5/8.....	5
56	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
57	W-1663	Adjusting Spring.....	1
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

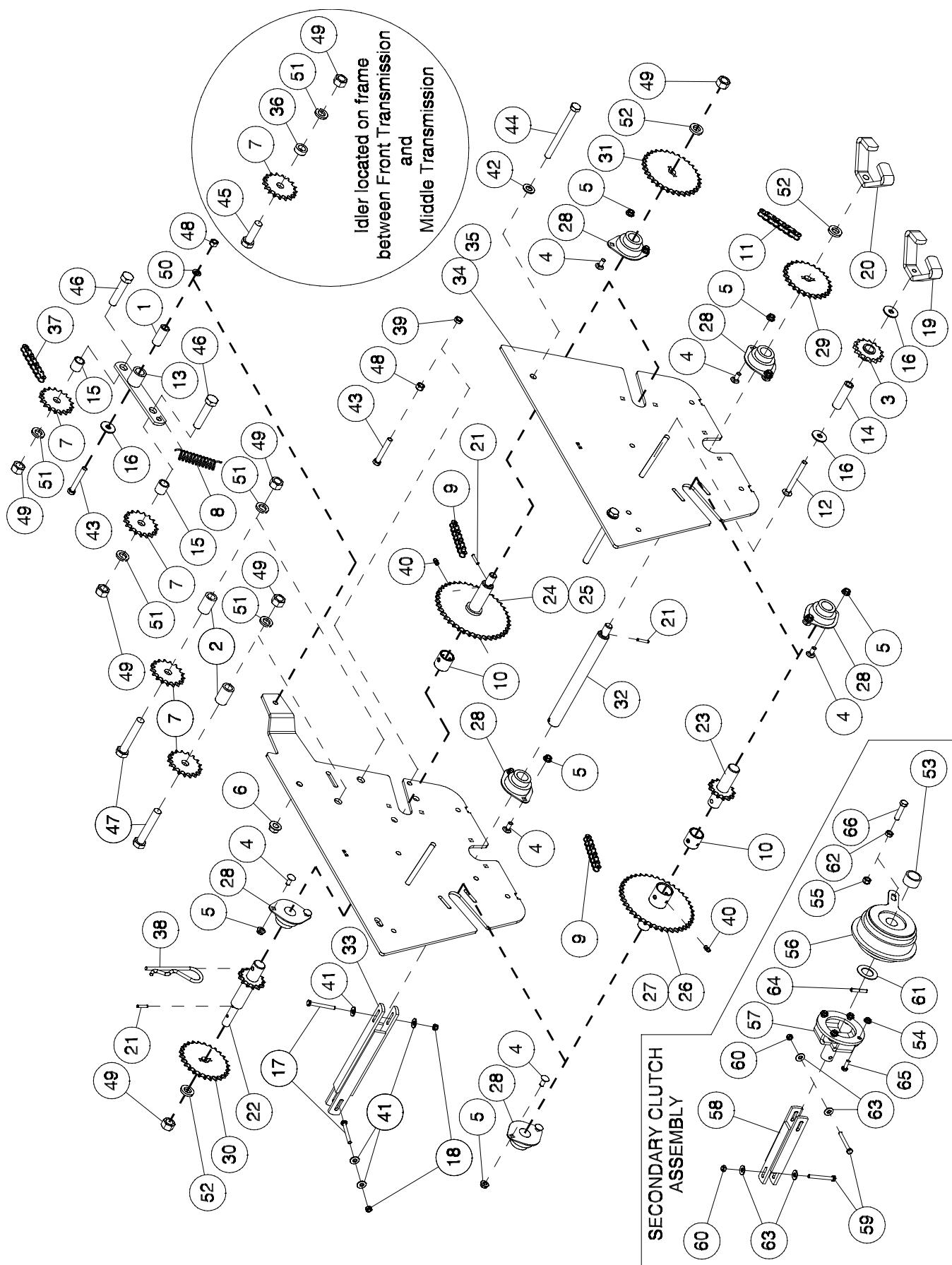
Metering  
8435XL Front Tank Transmission - 2008



## Metering - 8435XL Front Tank Transmission - 2008

Item	Part No.	Description	Qty
1	C-852	Hex Bolt 5/8 x 4 1/2 Lg .....	2
2	C-1550	Hex Bolt - 3/8 x 4 Lg .....	1
3	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore .....	1
	D-5234	Nylon Sprocket - 40B15.....	1
4	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
5	D-5278	Flange Lock Nut - 5/16 .....	12
6	D14565	Serrated Flange Lock Nut - 1/2 .....	2
7	D17808	Sprocket Idler- 40A17 .....	4
8	N16113	Chain-#40-69 Links With Connector And Offset .....	2
9	N16853	Oillite Bushing.....	2
10	N19258	Chain - #40 x 64 Link With Connector .....	1
11	N19283	Carriage Bolt - 3/8 x 3-1/2 Lg .....	1
12	N19288	Idler Arm .....	1
13	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544).....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
14	N19577	Bushing - 7/8 OD x .657 ID x 7/8 Lg.....	3
15	N19706	Washer - 13/32ID x 1 1/4OD.....	3
16	N22777	Bolt - 1/4 x 2 1/4 Lg .....	2
17	N22778	Locknut Nylon Insert - 1/4 .....	2
18	N27350	Wing-Lock Nut - 3/8.....	1
19	N27370	Wing-Lock Nut - 5/8.....	1
20	N27395	Drive Pin -3/16 x 1 .....	4
21	N27403	Shaft - Slow Speed 13T .....	1
22	N27405	Shaft - Reducer 13T .....	1
23	A27397	Shaft - Slow Speed .....	1
24	N27404	Shaft - Slow Speed 40T .....	1
25	A27409	Shaft - Slow Speed .....	1
26	N27406	Shaft - Reducer 40T .....	1
27	N27411	Flangette Bearing 1" Bore .....	6
28	N27425	Sprocket - 40A25 - (P-Drive).....	1
29	N27426	Sprocket - 40A26 - (P-Drive).....	2
30	N27431	Sprocket - 40A31 - (P-Drive).....	1
31	N29399	Bushing - 3/4 OD x .482 ID x 3 1/8 Lg .....	1
32	N36206	Shaft - Meter End - 1 Dia.....	1
33	N44591	Drive Coupler - 9 3/4 Lg .....	1
34	N44575	Transmission Frame.....	1
35	N44650	Transmission Assembly.....	1
36	N44668	Chain - #40 x 262 Link With Connector .....	1
37	N44677	Bushing - 1 OD x .640 ID x 2 43/64.....	2
38	P1318510	Hairpin - #19 - 0.143 x 4.375 .....	1
39	S-748	Hex Jam Nut - 3/8.....	1
40	S-752	Grease Fitting - 1/4 Straight .....	2
41	S-1198	Washer - 5/16 ID x 3/4 OD x .065.....	4
42	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga .....	2
43	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	1
44	W-496	Hex Head Capscrew.....	2
45	W-502	Hex Bolt - 5/8 x 2 3/4 Lg .....	2
46	W-514	Hex Nut - 3/8 .....	2
47	W-517	Hex Nut - 5/8 .....	6
48	W-523	Lockwasher - 3/8 .....	1
49	W-526	Lockwasher - 5/8 .....	4
50	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16.....	3
51	W-1663	Adjusting Spring .....	1
52	C21667	Spacer - 1.315 OD x 1.049 ID x 3/4 Lg .....	1
53	D-5277	Flange Lock Nut - 1/4 UNC Serrated.....	4
54	M-3388	Locknut - 3/8 Unitorque .....	1
55	N16862	Electric Clutch .....	1
56	N19470	Clutch Coupler.....	1
57	N42535	Coupler - 7 13/16 Lg .....	1
58	N22777	Hex Bolt - 1/4 x 2 - 1/4 W/ 3/8 Thread.....	2
59	N22778	Locknut - 1/4 Nylon Insert .....	2
60	N31040	Washer - 1 1/32 ID x 1 3/4 OD x 16 Ga .....	1
61	S-748	Hex Jam Nut - 3/8.....	1
62	S-1198	Washer - 5/16 ID x 3/4 OD x .065.....	4
63	S-4781	Spring Pin - 1/4 x 1 1/2.....	1
64	W-469	Hex Head - 1/4 x 3/4 Lg.....	4
65	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	1
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234) Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.	

Metering  
8630XL Front Tank Transmission - 2008

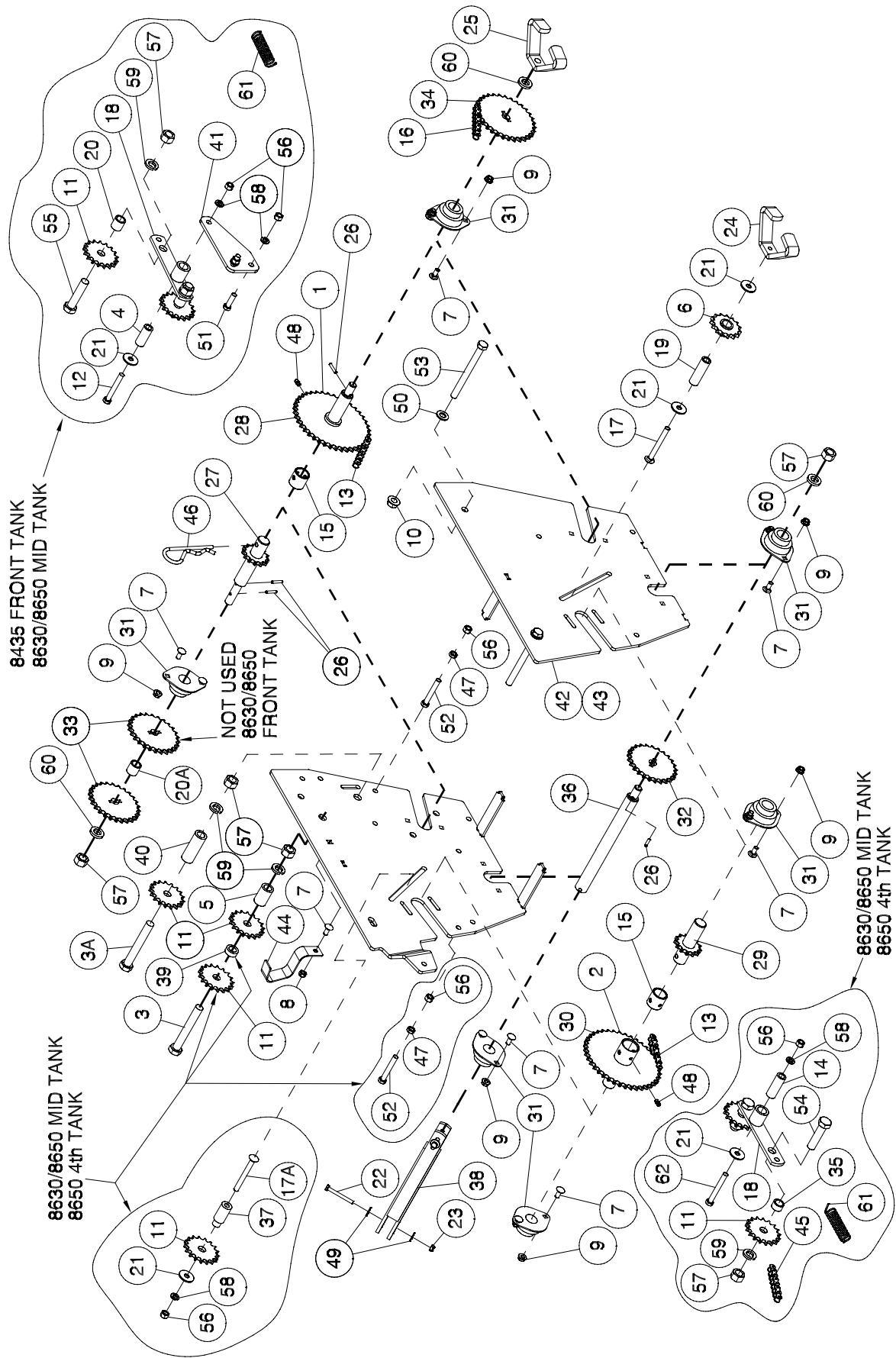


## Metering - 8630XL Front Tank Transmission - 2008

Item	Part No.	Description	Qty
1	D-4820	Bushing - 3/4 OD x .482 ID .....	1
2	D-5011	Spacer Bushing - 1 OD .....	2
3	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore .....	1
	D-5234	Nylon Sprocket - 40B15.....	1
4	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
5	D-5278	Flange Lock Nut - 5/16 .....	12
6	D14565	Serrated Flange Lock Nut - 1/2 .....	2
7	D17808	Sprocket Idler- 40A17 .....	5
8	W-1663	Adjusting Spring .....	1
9	N16113	Chain-#40-69 Links With Connector And Offset .....	2
10	N16853	Oillite Bushing.....	2
11	N19258	Chain - #40 x 64 Link With Connector .....	1
12	N19283	Carriage Bolt - 3/8 x 3-1/2 Lg .....	1
13	N19288	Idler Arm .....	1
14	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544).....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
15	N19577	Bushing - 7/8 OD x .657 ID x 7/8 Lg .....	2
16	N19706	Washer - 13/32ID x 1 1/4OD.....	3
17	N22777	Bolt - 1/4 x 2 1/4 Lg .....	2
18	N22778	Locknut Nylon Insert - 1/4 .....	2
19	N27350	Wing-Lock Nut - 3/8.....	1
20	N27370	Wing-Lock Nut - 5/8.....	1
21	N27395	Drive Pin -3/16 x 1 .....	3
22	N27403	Shaft - Slow Speed 13T.....	1
23	N27405	Shaft - Reducer 13T .....	1
24	A27397	Shaft - Slow Speed.....	1
25	N27404	Shaft - Slow Speed 40T.....	1
26	A27409	Shaft - Slow Speed.....	1
27	N27406	Shaft - Reducer 40T .....	1
28	N27411	Flanette Bearing 1" Bore .....	6
29	N27425	Sprocket - 40A25 - (P-Drive).....	1
30	N27426	Sprocket - 40A26 - (P-Drive).....	1
31	N27431	Sprocket - 40A31 - (P-Drive).....	1
32	N36206	Shaft - Meter End - 1 Dia.....	1
33	N44591	Drive Coupler - 9 3/4 Lg .....	1
34	N44575	Transmission Frame.....	1
35	N44650	Transmission Assembly.....	1
36	N44676	Bushing - 1 OD x .640 ID x 3/8 Lg .....	1
37	N44681	Chain - #40 x 381 Link W/Connector And Offset .....	1
38	P1318510	Hairpin - #19 - 0.143 x 4.375 .....	1
39	S-748	Hex Jam Nut - 3/8.....	1
40	S-752	Grease Fitting - 1/4 straight .....	2
41	S-1198	Washer - 5/16 ID x 3/4 OD x .065.....	4
42	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga .....	2
43	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	2
44	W-496	Hex Head Capscrew.....	2
45	W-499	Hex Bolt - 5/8 x 2 Lg .....	1
46	W-502	Hex Bolt - 5/8 x 2 3/4 Lg .....	2
47	W-503	Hex Bolt - 5/8 x 3-1/2 Lg .....	2
48	W-514	Hex Nut - 3/8 .....	2
49	W-517	Hex Nut - 5/8 .....	7
50	W-523	Lockwasher - 3/8 .....	1
51	W-526	Lockwasher - 5/8 .....	5
52	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16.....	3
53	C21667	Spacer - 1.315 OD x 1.049 ID x 3/4 Lg.....	1
54	D-5277	Flange Lock Nut - 1/4 UNC Serrated.....	4
55	M-3388	Locknut - 3/8 Unitorque .....	1
56	N16862	Electric Clutch .....	1
57	N19470	Clutch Coupler.....	1
58	N42535	Coupler - 7 13/16 Lg.....	1
59	N22777	Hex Bolt - 1/4 x 2 - 1/4 W/ 3/8 Thread.....	2
60	N22778	Locknut - 1/4 Nylon Insert .....	2
61	N31040	Washer - 1 1/32 ID x 1 3/4 OD x 16 Ga.....	1
62	S-748	Hex Jam Nut - 3/8.....	1
63	S-1198	Washer - 5/16 ID x 3/4 OD x .065.....	4
64	S-4781	Spring Pin - 1/4 x 1 1/2.....	1
65	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
66	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	1
	S10954	Connector - #40 Chain .....	3
	S10955	Offset Link - #40 Chain .....	3
	N43484	Kit - Steel Idler (Replaces Nylon Idler D-5234)	3

**Note: Clutch Assembly can be mounted to any one of the Air Cart transmissions output shafts.**

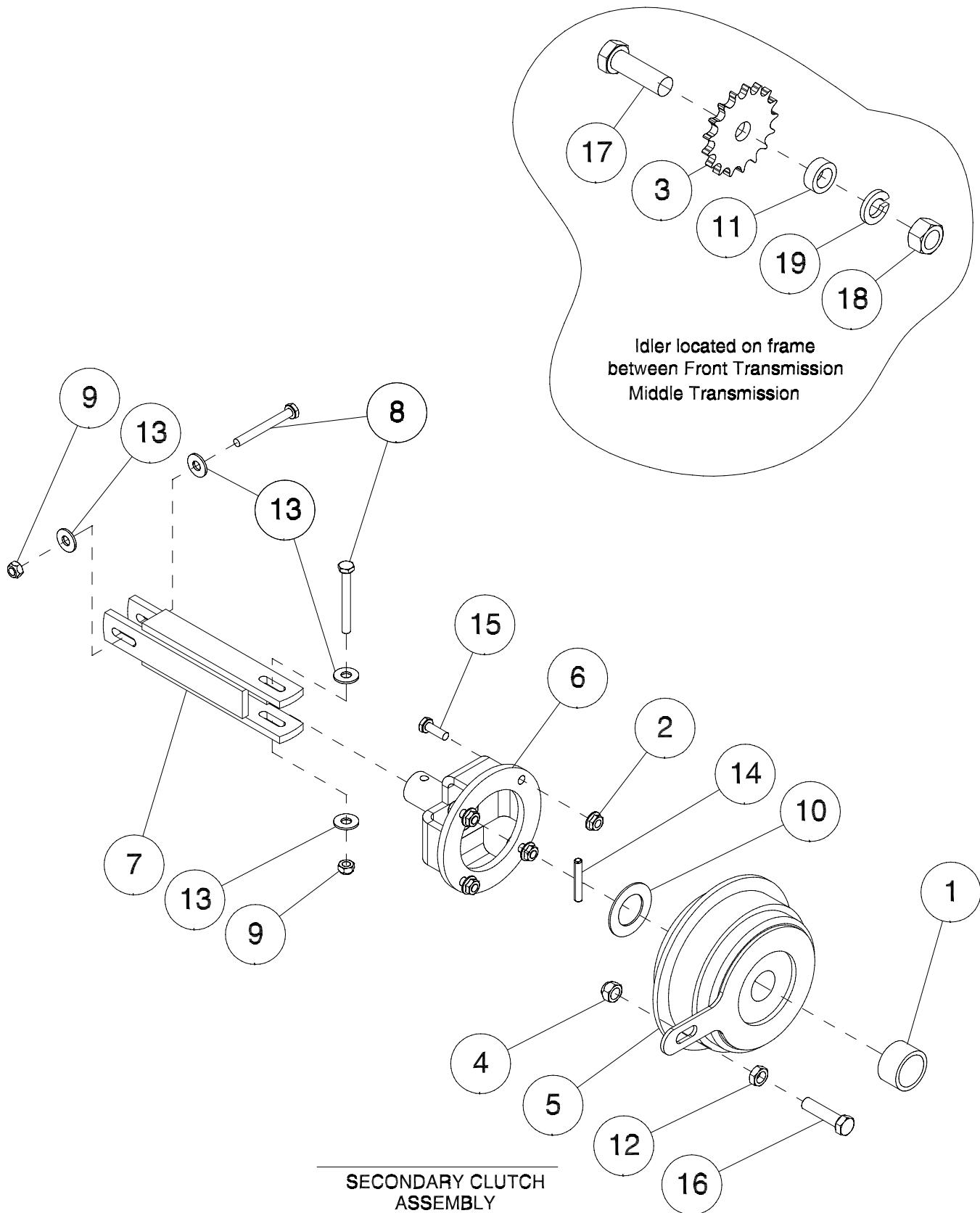
**Metering**  
**8435XL, 8630XL & 8650XL Front/Mid/4th Tank Transmission**



## Metering - 8435XL, 8630XL & 8650XL Front/Mid/4th Tank Transmission

Item	Part No.	Description	Qty
1	A27397	Shaft - Slow Speed.....	1
2	A27409	Shaft - Slow Speed.....	1
3	C-852	Hex Bolt - 5/8 x 4 1/2 Lg.....	1
3A	C-852	Hex Bolt - 5/8 x 4 1/2 Lg - Mid/Front Tank Tansmission .....	1
	W-503	Hex Bolt - 5/8 x 3 1/2 Lg - 4th Tank Transmission .....	1
4	D-4820	Bushing - 0.482 ID x 3/4 OD x 1 3/4 Lg .....	1
5	D-5011	Spacer Bushing - 21/32 ID x 1 OD x 1 9/16 Lg - Mid all Models, 4th Tank and Front Tank 8630.....	1
	N44677	Bushing - 0.640 ID x 1 OD x 2 43/64 Lg - Front Tank Transmission 8650 .....	1
6	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
7	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	13
8	D-5272	Locknut - 5/16 Unitorque .....	1
9	D-5278	Flange Lock Nut - 5/16.....	12
10	D14565	Flange Lock Nut - 1/2 Serrated .....	2
11	D17808	Sprocket Idler - 40A17 - with Sealed Bearing .....	8
12	H-1790	Hex Bolt - 3/8 x 2 3/4 Lg.....	1
13	N16113	Chain - #40 - 69 Links With Conn And Offset.....	2
14	N16156	Spacer - 3/4 OD x .482 ID x 2.125 Lg - Mid Tank Transmission .....	1
	N29399	Spacer - 3/4 OD x .482 ID x 3.125 Lg - 4th Tank Transmission .....	1
15	N16853	Oillite Bushing .....	2
16	N19258	Chain - #40 x 64 Link With Connector .....	1
17	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg .....	1
17A	N19283	Carriage Bolt - 3/8 x 3 1/2 Lg - Mid/Front Tank Tansmission .....	1
	N37219	Carriage Bolt - 3/8 x 4 1/2 Lg - 4th Tank .....	1
18	N19288	Idler Arm.....	2
19	N45545	Bushing - 0.78 OD x 13/32 ID x 2 1/2 Lg (for N45544) .....	1
	N19460	Bushing - 3/4 OD x .482 ID x 2 1/2 Lg (for D-5234) .....	1
20	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 Lg .....	2
20A	N19577	Bushing - 0.657 ID x 7/8 OD x 7/8 Lg .....	1
	N29200	Bushing - 0.657 ID x 7/8 OD x 1 1/8 Lg .....	1
21	N19706	Washer - 13/32 ID x 1 1/4 OD .....	5
22	N22777	Bolt - 1/4 x 2 1/4 Lg .....	4
23	N22778	Locknut - 1/4 Nylon Insert .....	2
24	N27350	Wing-Lock Nut - 3/8 .....	1
25	N27370	Wing-Lock Nut - 5/8 .....	1
26	N27395	Drive Pin - 3/16 x 1 .....	4
27	N27403	Shaft - Slow Speed 13T .....	1
28	N27404	Shaft - Slow Speed 40T .....	1
29	N27405	Shaft - Reducer 13T .....	1
30	N27406	Shaft - Reducer 40T .....	1
31	N27411	Flangette Bearing - 1" Bore .....	6
32	N27425	Sprocket - 40A25 - (P-Drive) .....	1
33	N27426	Sprocket - 40A26 - (P-Drive) - For Tire 900/65R32 .....	2
	N27428	Sprocket - 40A28 - (P-Drive) - For Tire 800/65R32 Duals and 520/85R38 Duals.....	2
34	N27431	Sprocket - 40A31 - (P-Drive) .....	1
35	N31053	Spacer - 0.657 ID x 7/8 OD x 1/2 Lg .....	2
36	N36206	Shaft - Meter End .....	1
37	N37218	Bushing - .875 Dia x 2 1/8 Lg - Mid Tank .....	1
	N37217	Bushing - .875 Dia x 3 1/4 Lg - 4th Tank .....	1
38	N44591	Drive Coupler - 9 3/4 Lg .....	1
39	N44676	Bushing - 1 OD x .640 ID x 3/8 Lg .....	1
40	N44677	Bushing - 1 OD x .640 ID x 2 43/64 Lg - Mid/Front Tank Transmission .....	1
	D-5011	Spacer Bushing - 21/32 ID x 1 OD x 1 9/16 Lg - 4th Tank Transmission .....	1
41	N45086	Plate .....	1
42	N45090	Transmission Weldment .....	1
43	N45147	Transmission Assembly .....	1
44	N45149	Wire Clip.....	1
45	N45187	Chain - #40 x 440 Link With Conn - Mid Tank Transmission - 8630 .....	1
	N45184	Chain - #40 x 295 Link With Conn - Mid Tank Iansmission - 8650 .....	1
	N44644	Chain - #40 x 232 Link With Conn - 4th Tank Transmission .....	1
46	P13185	Hairpin - #19 - 0.143 x 4.375 .....	1
47	S-748	Hex Jam Nut - 3/8 .....	2
48	S-752	Grease Fitting - 1/4 Straight .....	2
49	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
50	S-1925	Flat Washer - 1/2 .....	2
51	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	2
52	W-480	Hex Bolt - 3/8 x 2 1/2 Lg.....	2
53	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
54	W-501	Hex Bolt - 5/8 x 2 1/2 Lg - Mid/Front Tank Tansmission .....	2
	W-502	Hex Bolt - 5/8 x 2 3/4 Lg - 4th Tank Transmission .....	2
55	W-502	Hex Bolt - 5/8 x 2 3/4 Lg .....	2
56	W-514	Hex Nut - 3/8 .....	7
57	W-517	Hex Nut - 5/8 .....	8
58	W-523	Lockwasher - 3/8 .....	5
59	W-526	Lockwasher - 5/8 .....	6
60	W-793	Washer - 41/64 ID x 1 1/8 OD x 3/16 .....	3
61	W-1663	Adjusting Spring .....	2
62	W-1854	Hex Bolt - 3/8 x 3 Lg - Mid/Front Tank Transmission .....	1
	C-1550	Hex Bolt - 3/8 x 4 Lg - 4th Tank Transmission .....	1
<b>Note: Secondary Clutch Assembly can be mounted to any one of the Cart transmissions output shafts.</b>			

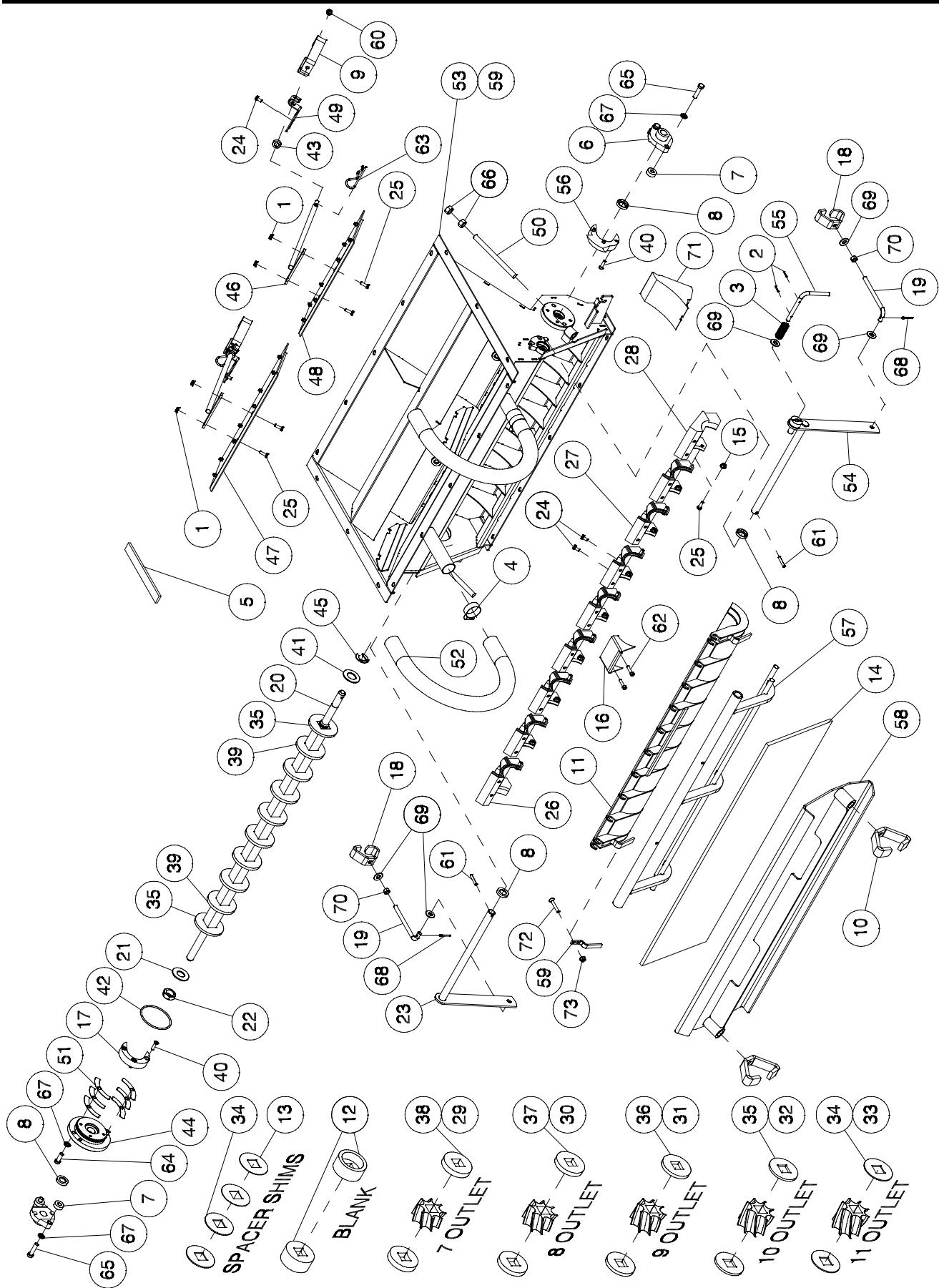
**Metering  
8435XL, 8630XL & 8650XL Secondary Clutch & Frame Idler**



**Metering - 8435XL, 8630XL & 8650XL Secondary Clutch & Frame Idler**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C21667	Spacer.....	1
2	D-5277	Flange Lock Nut - 1/4 Serrated .....	4
3	D17808	Sprocket IDler- 40A17 .....	1
4	M-3388	Locknut - 3/8 Unitorque.....	1
5	N16862	Electric Clutch .....	1
6	N19470	Clucth Coupler .....	1
7	N42535	Coupler - 7 13/16 Lg.....	1
8	N22777	Bolt 1/4 x 2 1/4 W/ 3/8 Thread.....	2
9	N22778	Locknut - 1/4 Nylon Insert.....	2
10	N31040	Washer - 1-1/32 ID x 1-3/4 OD x 16 Ga.....	1
11	N44676	Bushing - 1 OD x .640 ID x 3/8 Lg .....	1
12	S-748	Hex Jam Nut - 3/8 .....	1
13	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
14	S-4781	Spring Pin - 1/4 x 1 1/2 .....	1
15	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
16	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	1
17	W-499	Hex Bolt - 5/8 x 2 Lg.....	1
18	W-517	Hex Nut - 5/8 .....	1
19	W-526	Lockwasher - 5/8.....	1

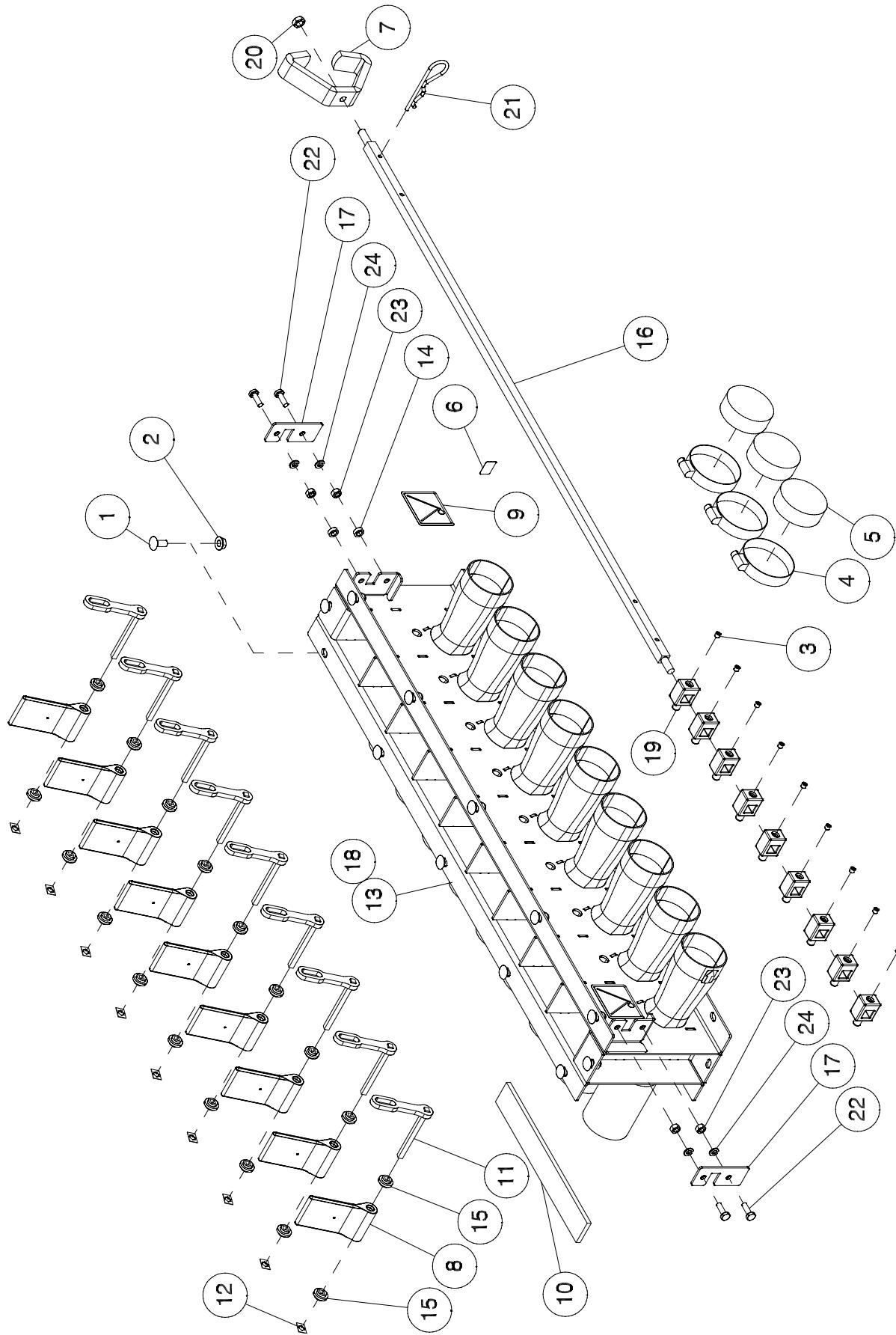
Metering  
Meter Body



## Metering - Meter Body

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	D-5277	Flange Lock Nut - 1/4 Serrated .....	4	40	N36738	Cap Screw - 1/4 - 20 UNC X 1 Lg .....	6
2	N11457	Roll Pin - 1/8 Dia x 3/4 Lg .....	2	41	N36744	Washer - 1 ID Stainless Steel .....	1
3	N11847	Spring.....	1	42	N36748	O-Ring.....	1
4	N11906	Hose Clamp - 1 1/2 Dia.....	2	43	N36766	Seal - 1/2 Shaft .....	2
5	N15716	Seal Strip - 1/4 x 1 Lg .....	44	N36774	End Plate .....	1	
6	N19269	Flange Bearing.....	2	45	N36813	Retaining Ring - 1 Dia.....	1
7	N21602	Spacer - 13/32 ID x 3/8 Thick.....	4	46	N36945	Shutoff Handle .....	2
8	N21659	Seal - 3/4 Dia.....	4	47	N36985	Shutoff Plate - Long .....	1
9	N27350	Wing-Lock Nut - 3/8 .....	2	48	N36995	Shutoff Plate - Short.....	1
10	N27360	Wing-Lock Nut - 1/2 .....	2	49	N37115	Retainer Clip .....	2
11	N37696	Seed Plate - Coarse Seeds - polyurethane.....	1	50	N37120	Rod .....	2
	N36105	Seed Plate - Coarse Seeds - stainless steel (prior to 2011)		51	N37210	Shim - Metering Body End Cap.....	6
	N36149	Coated Seed Plate - Coarse Seeds (prior to 2011)		52	N38662	Hose - 1 1/2 OD Goodyear x 27 inches .....	2
	N40957	Seed Plate - Medium Seeds - polyurethane .....	1	53	N40671	Metering Body .....	1
	N36115	Seed Plate - Medium Seeds - stainless steel (prior to 2011)		54	N40685	Seed Plate Activator Handle.....	1
	N40956	Seed Plate - Fine Seeds - polyurethane .....	1	55	N40688	Lock Pin - 3/8 Dia.....	1
	N36106	Seed Plate - Fine Seeds - stainless steel (prior to 2011)		56	N40805	Spacer.....	1
12	N36110	Blank Wheel Spacer Half .....	2	57	N40870	Cleanout Door .....	1
13	N36130	Meterwheel Spacer - 1/16 .....	2	58	N42135	Clip - Seed Plate (per seed plate) .....	2
14	N36143	Seal Strip - 3/8 x 10 3/4 Wide .....	2.75ft	59	N40693	Hex Jam Nut - 3/8 .....	2
15	N42540	Nylon Lock Nut - 1/4 .....	8	60	S-748	Spring Pin - 1/4 x 1 1/2 .....	2
16	N36401	Blank Off .....	1	61	S-4781	Socket Head Capscrew - 1/4 x 1/2 Lg .....	2
17	N36425	Spacer.....	1	62	N37339	Haipin - #9 .....	2
18	N36425	Wing - Lock Nut - 3/8 .....	2	63	W-131	Hex Bolt - 3/8 x 1 Lg .....	2
19	N36427	Adjusting Rod .....	2	64	W-475	Hex Bolt - 3/8 x 1 1/2 Lg .....	4
20	N36430	Metershaft .....	1	65	W-477	Hex Nut - 1/2 .....	4
21	N36431	Washer - 7/8 ID Stainless Steel .....	1	66	W-516	Lockwasher - 3/8 .....	6
22	N36432	Nylon Insert Hex Lock Nut - 7/8 .....	1	67	W-523	Cotter Pin - 1/8 x 1 Lg .....	2
23	N36435	Seed Plate Activator Handle.....	1	68	W-528	Washer - 7/16 ID x 1 OD x 14 Ga .....	5
24	N36556	Hex Bolt - 1/4 x 1/2 Lg - Stainless Steel .....	18	69	W-538	Two Way Locknut - 3/8 .....	2
25	N36597	Hex Bolt - 1/4 x 3/4 Lg - Stainless Steel .....	12	70	W21476	Blank Off Plate .....	1
26	N36708	Backplate Left .....	1	71	N40980	Cap Screw - 1/4 x 1 3/4 Lg ss (per seed plate) .....	4
27	N36709	Backplate Center .....	7	72	N47416	Locknut - 1/4 nylon insert (per seed plate) .....	4
28	N36710	Backplate Right .....	1	73	N22778	Decal - "SHUT-OFF" (Not Shown) .....	2
29	N36717	Meter Wheel - 7 Outlet .....	1		N36259	Decal - Important "Prevent Corrosion" (Not Shown) .....	1
30	N36718	Meter Wheel - 8 Outlet .....	1		N21604	Seed Plate Seal - Left (Not Shown) .....	1
31	N36719	Meter Wheel - 9 Outlet .....	1			Seed Plate Seal - Right (Not Shown) .....	1
32	N36720	Meter Wheel - 10 Outlet .....	1			<b>Required for Granular Herbicides</b>	
33	N36721	Meter Wheel - 11 Outlet .....	1		N37222	Seed Plate Seal - Left (Not Shown) .....	1
34	N36731	Meter Wheel Spacer - 1/8 .....	4		N37223	Seed Plate Seal - Right (Not Shown) .....	1
35	N36732	Meter Wheel Spacer - 1/4 .....	4				
36	N36733	Meter Wheel Spacer - 3/8 .....	2				
37	N36734	Meter Wheel Spacer - 1/2 .....	2				
38	N36735	Meter Wheel Spacer - 5/8 .....	2				
39	N36736	Meter Wheel Spacer - 5/16 .....	8				

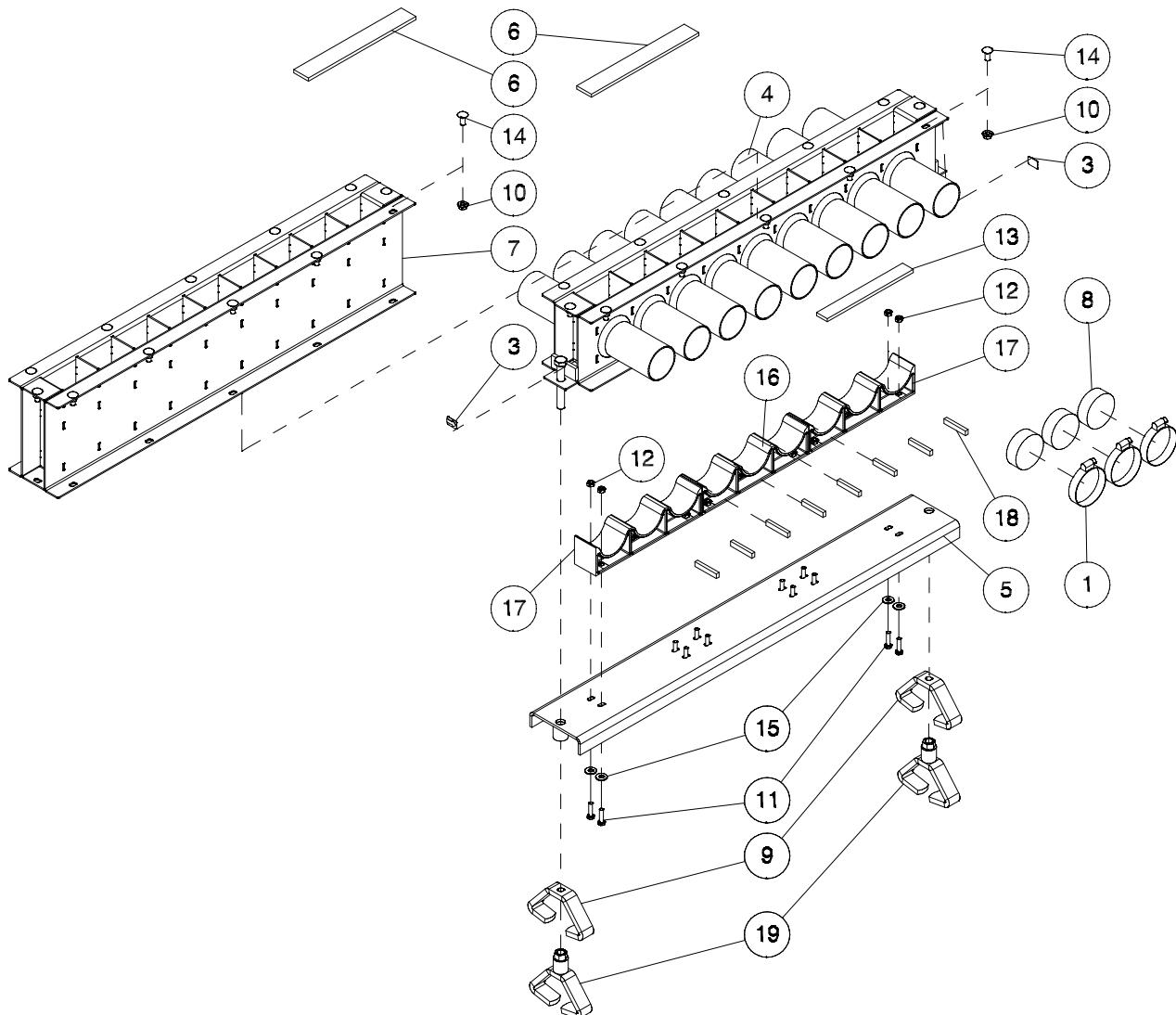
**Metering  
Double Shoot Collector Body**



## Metering - Double Shoot Collector Body

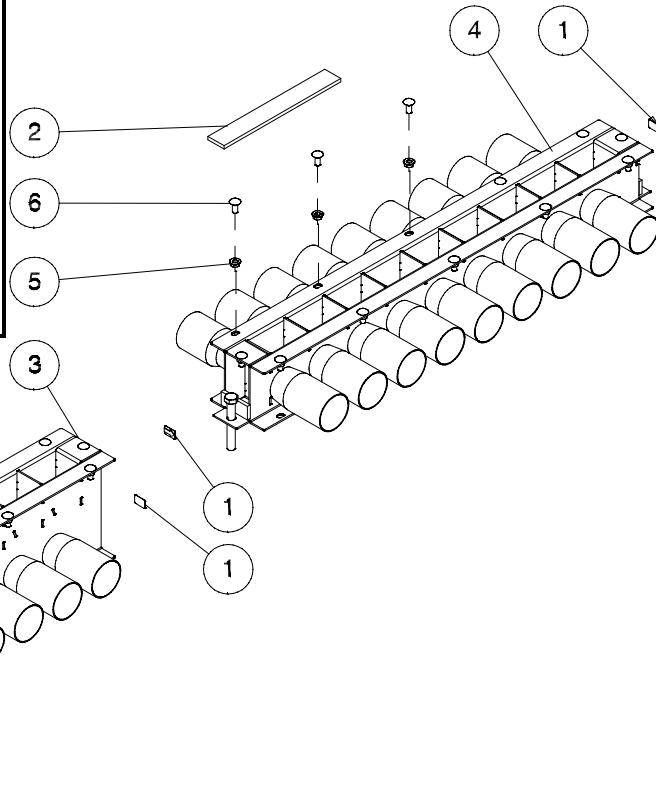
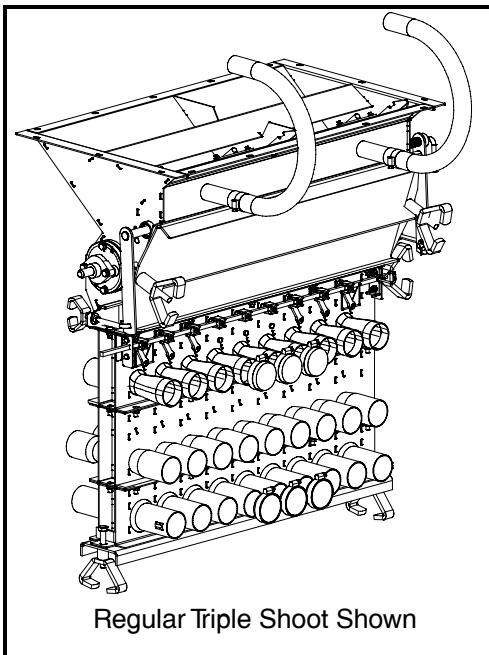
Item	Part No.	Description	Qty
1	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12
2	D-5278	Flange Lock Nut - 5/16.....	12
3	K25314	Set Screw - 1/4 x 1/4.....	9
4	N11905	Hose Clamp - HS-44.....	3
5	N11907	Plastic Cap.....	3
6	N19000	Decal - "Air Flow" .....	2
7	N27350	Wing-Lock Nut - 3/8 .....	1
8	N36114	Collector Valve.....	9
9	N36265	Decal - Double Shoot Valve.....	2
10	N37190	Seal Strip - 1/4 X 1 3/8.....	1
11	N37646	Flapper Handle Assembly .....	9
12	N42163	Bolt Retainer .....	9
13	N37700	Double Shoot Collector - Stainless Steel .....	1
14	N37888	Spacer Bushing - 1/2 OD x .310 ID.....	2
15	N37917	Zytel Bushing .....	18
16	N44136	Control Rod.....	1
17	N37942	Bracket.....	2
18	*****		
19	N37957	Drive Connector - 1/2.....	9
20	S-748	Hex Jam Nut - 3/8 .....	1
21	S33598	Hairpin - #10.....	1
22	W-469	Hex Head - 1/4 x 3/4 Lg .....	4
23	W-512	Hex Nut - 1/4 .....	4
24	W-521	Lockwasher - 1/4.....	4
		For Blank Off runs replace Items 11 & 12 with the following items	
	H-4696	Bolt - 1/4 x 3 LG .....	As req
	N42510	Flange Lock Nut - 1/4 W/Center Lock.....	As req

**Metering  
Single Shoot Collector Body**



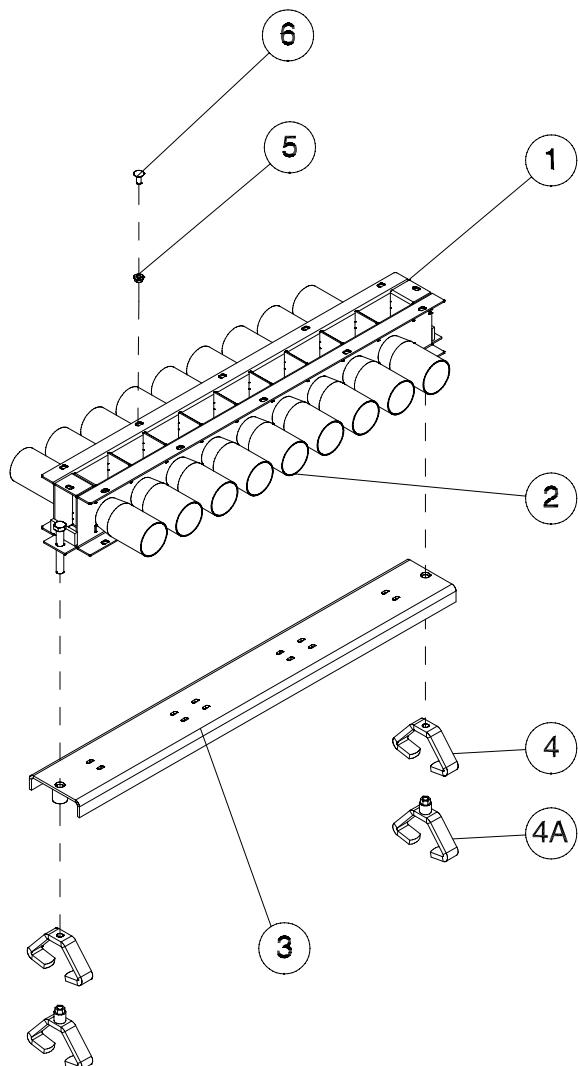
Item	Part No.	Description	Qty
1	N11905	Hose Clamp - HS-44 .....	As Req
2	N15716	Seal Strip - 1/4 x 1 (Bulk/ft) .....	6.16 ft
3	N19000	Decal - "Air Flow" .....	2
4	N47040	Single Shoot Collector - Stainless Steel .....	1
5	N36271	Collector Bottom .....	1
6	N37190	Seal Strip - 1/4 x 1 3/8 (Bulk/ft) Tow Behind Models .....	6.16 ft
	N37190	Seal Strip - 1/4 x 1 3/8 (Bulk/ft) Tow Between Models .....	12.32 ft
7	N37865	Collector Spacer - Tow Between Only .....	1
8	N11907	Plastic Cap .....	3
9	N27360	Wing-Lock Nut - 1/2 .....	2
10	D-5278	Locknut - 5/16 Serrated .....	24
11	W-1552	Hex Bolt - 1/4 x 1 Lg .....	12
12	N22778	Locknut - 1/4 Nylon Insert .....	12
13	N19449	Seal Strip - 3/8 x 1 Lg .....	1
14	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	24
15	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	12
16	N36267	Collector Cups - Middle .....	1
17	N36266	Collector Cups Left Side And Right Side .....	2
18	N37944	Seal Strip - 1/4 x 2 Lg .....	8
19	N40865	Wing Lock Nut - 1/2 (Tow Between - Front And Middle Tank) .....	2

**Metering  
Triple Shoot Collector Body**



Item	Part No.	Description	Qty
1	N19000	Decal - "Air Flow" .....	4
2	N37190	Seal Strip - 1/4 x 1 3/8 Lg .....	6.16 ft
3	N37251	Triple Shoot - Pass Through Collector - Regular.....	1
4	N37843	Triple Shoot - Pass Through Collector - 8370 Only.....	1
5	D-5278	Flange Lock Nut - 5/16.....	24
6	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	24

**Metering  
Broadcast Collector Body**



<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37936	Spacer Collector Broadcast - Includes Items 2, 3, 4, 5 & 6.....	1
2	N37844	Collector (Pass Through) - Includes Seal N37190.....	1
3	N37932	Clean Out Door - Includes Seal N21198 .....	1
4	N27360	Wing Lock Nut - 1/2.....	2
4A	N40865	Wing Lock Nut - 1/2 (Tow Between - front and middle tank) .....	2
5	D-5278	Locknut - 5/16 Serrated .....	12
6	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	12

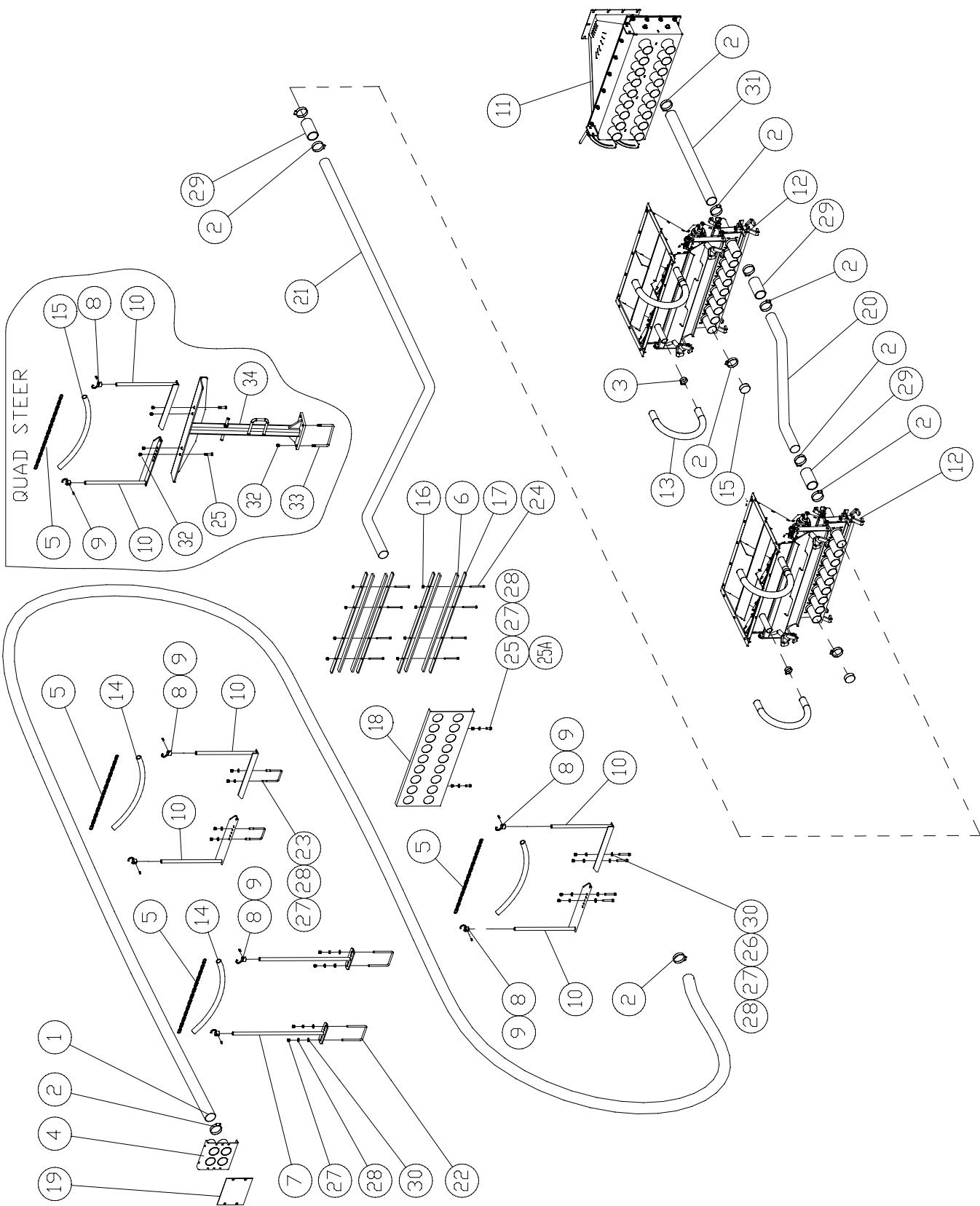
# **Section 6:**

## **Distribution**

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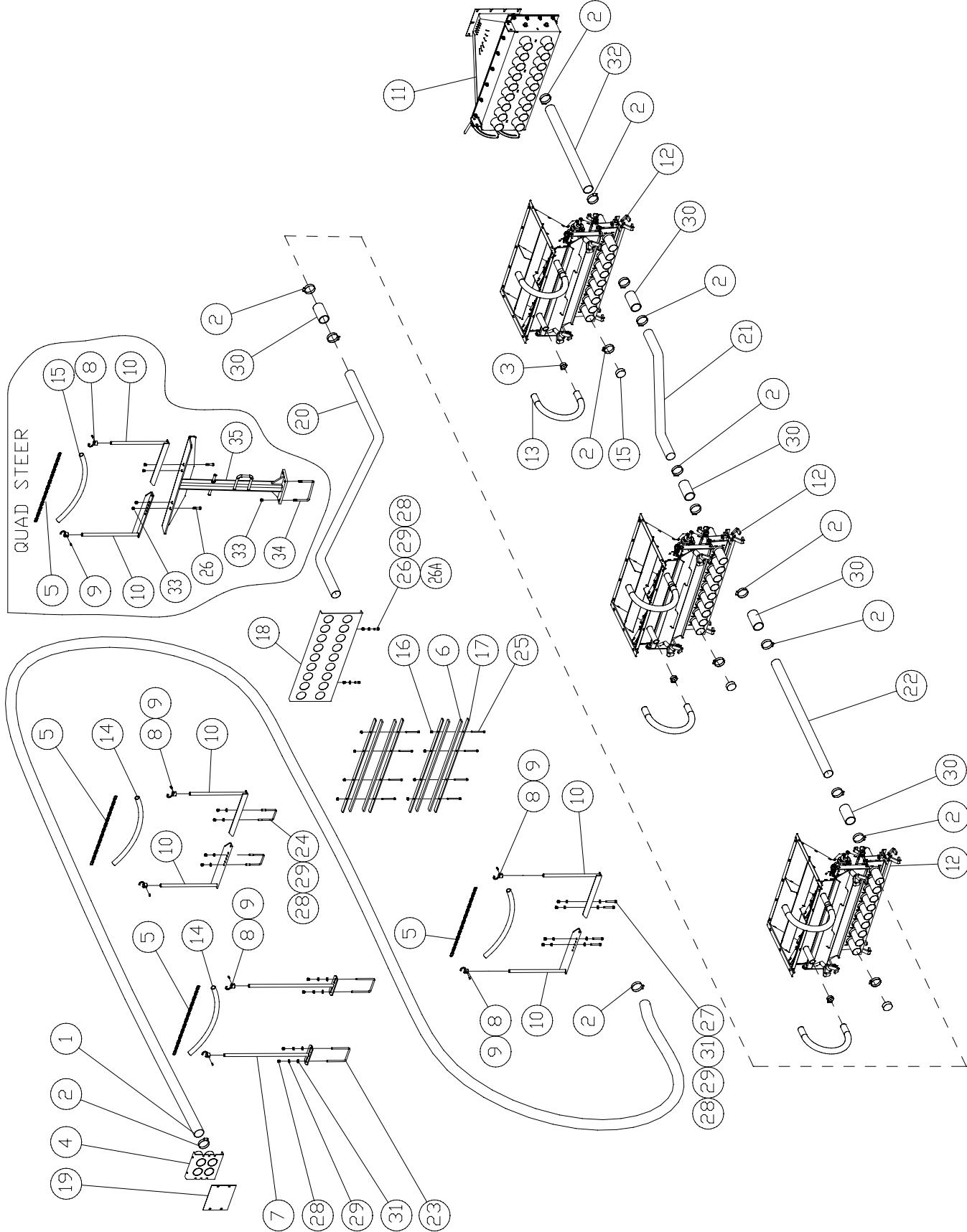
**Distribution - Tow Behind  
Single Shoot - Two Tank Configuration**



### Distribution Tow Behind - Single Shoot Two Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	3	4	5	6	7	8	9
2	N11905	Hose Clamp - HS-44 .....	69	74	79	84	89	94	99
3	N11906	Hose Clamp - 1 1/2 Dia.....	8	8	8	8	8	8	8
4	N19398	Hose Coupler.....	1	1	2	2	2	2	3
5	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
6	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	4	4	4	4	4	4	4
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	6	6	6	6	6	6	6
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
10	N33834	Bracket .....	4	4	4	4	4	4	4
11	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
12	*****	Single Shoot Collector (See Section 5) .....	2	2	2	2	2	2	2
13	N38662	Hose - 1 1/2 OD x 26 Lg.....	4	4	4	4	4	4	4
14	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
15	N11907	Plastic Cap .....	39	34	29	24	19	14	9
16	D-5277	Flange Lock Nut - 1/4 .....	8	8	8	8	8	8	8
17	N36146	Distribution Pipe Retainer.....	4	4	4	4	4	4	4
18	N36440	Mount Plate - Primary Tube Double .....	1	1	1	1	1	1	1
19	N19573	Blank Off.....	1	1	2	2	2	2	3
20	N36281	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37794	Distribution Pipe (8370).....	3	4	5	6	7	8	9
	N44574	Distribution Pipe (8435).....	3	4	5	6	7	8	9
21	N37443	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37808	Distribution Pipe (8370).....	3	4	5	6	7	8	9
	N44687	Distribution Pipe (8435).....	3	4	5	6	7	8	9
22	N15098	U-Bolt - 3/8 x 4 x 5.....	2	4	6	8	10	12	14
23	N36148	U-Bolt - 3/8 x 3 x 4.....	2	4	6	8	10	12	14
24	N12882	Hex Bolt - 1/4 x 3 1/2 .....	8	8	8	8	8	8	8
25	W-475	Hex Bolt - 3/8 x 1 Lg .....	2	2	2	2	2	2	2
	W-479	Hex Bolt - 3/8 x 2 1/4 Lg - Quad Steer.....	6	6	6	6	6	6	6
25A	W-480	Hex Bolt - 3/8 x 2 1/2 Lg - (8435) .....	4	4	4	4	4	4	4
26	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	4	4	4	4	4	4
27	W-514	Hex Nut - 3/8 .....	14	14	14	14	14	14	14
28	W-523	Lockwasher - 3/8 .....	14	14	14	14	14	14	14
29	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	9	12	15	18	21	24	27
30	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
31	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg.....	3	4	5	6	7	8	9
32	S27987	Hex Nut - 3/8 Flanged center lock.....	8	8	8	8	8	8	8
33	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
34	N44682	Stand - Hose.....	1	1	1	1	1	1	1

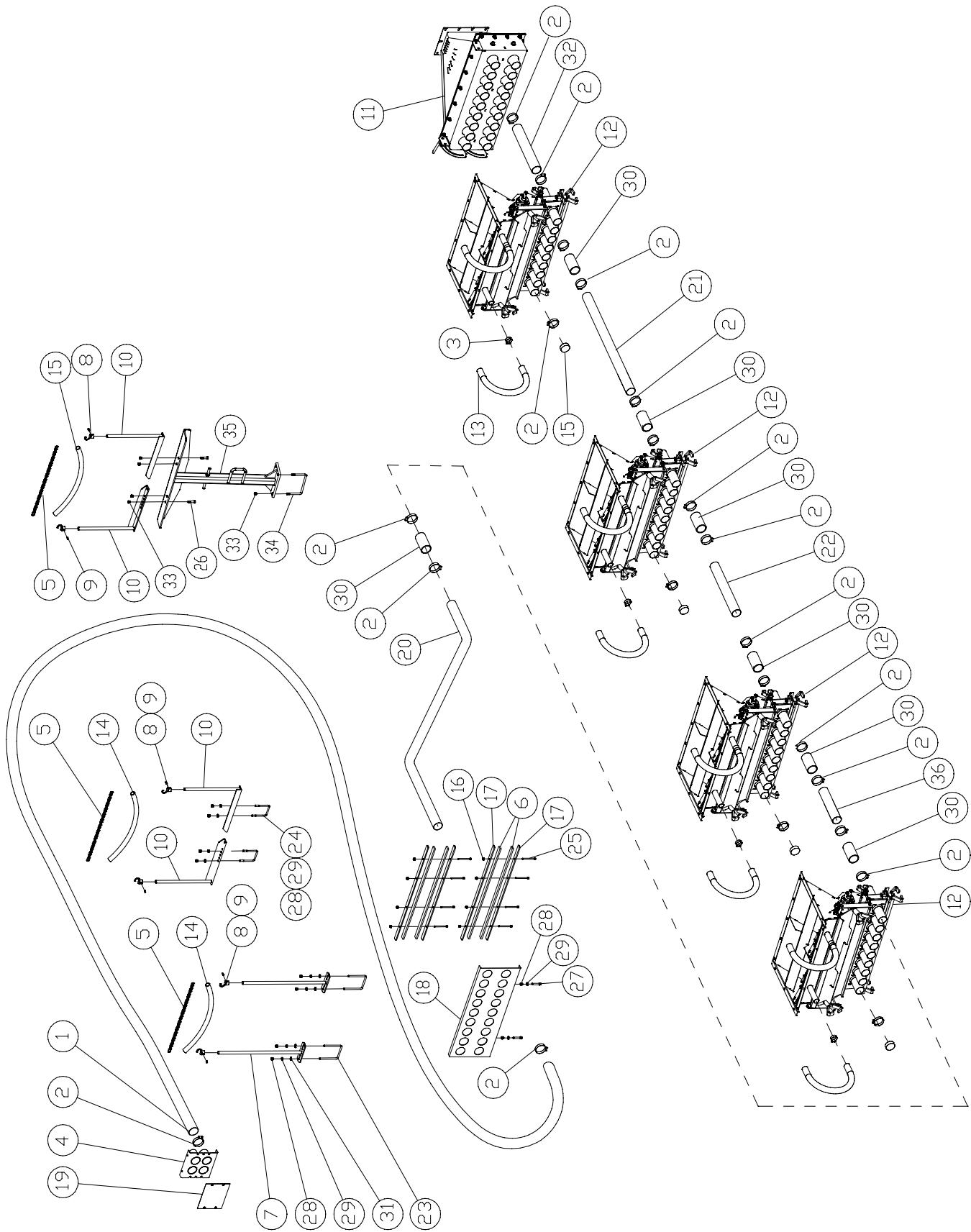
**Distribution - Tow Behind  
Single Shoot - Three Tank Configuration**



## Distribution Tow Behind - Single Shoot Three Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	3	4	5	6	7	8	9
2	N11905	Hose Clamp - HS-44 .....	96	103	110	117	124	131	138
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	1	1	2	2	2	2	3
5	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
6	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	4	4	4	4	4	4	4
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	6	6	6	6	6	6	6
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
10	N33834	Bracket .....	4	4	4	4	4	4	4
11	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
12	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
13	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
14	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
15	N11907	Plastic Cap .....	54	47	40	33	26	19	12
16	D-5277	Flange Lock Nut -1/4 .....	8	8	8	8	8	8	8
17	N36146	Distribution Pipe Retainer.....	4	4	4	4	4	4	4
18	N36440	Mount Plate - Primary Tube Double .....	1	1	1	1	1	1	1
19	N19573	Blank Off.....	1	1	2	2	2	2	3
20	N37899	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37875	Distribution Pipe (8370).....	3	4	5	6	7	8	9
	N36283	Distribution Pipe (8336 & 8425) .....	3	4	5	6	7	8	9
	N44573	Distribution Pipe (8630) - 2008.....	3	4	5	6	7	8	9
	N42531	Distribution Pipe (8630).....	3	4	5	6	7	8	9
21	N36281	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37794	Distribution Pipe (8370).....	3	4	5	6	7	8	9
	N36281	Distribution Pipe (8336 & 8425) .....	3	4	5	6	7	8	9
	N44574	Distribution Pipe (8630).....	3	4	5	6	7	8	9
22	N37898	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37796	Distribution Pipe (8370).....	3	4	5	6	7	8	9
	N37806	Distribution Pipe (8336 & 8425) .....	3	4	5	6	7	8	9
	N44574	Distribution Pipe (8630) - 2008.....	3	4	5	6	7	8	9
	N45180	Distribution Pipe (8630).....	3	4	5	6	7	8	9
23	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
24	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
25	N12882	Hex Bolt - 1/4 x 3 1/2.....	8	8	8	8	8	8	8
26	W-475	Hex Bolt - 3/8 x 1 Lg .....	2	2	2	2	2	2	2
	W-475	Hex Bolt - 3/8 x 1 Lg - Quad Steer.....	6	6	6	6	6	6	6
26A	W-480	Hex Bolt - 3/8 x 2 1/2 Lg - (8630) .....	4	4	4	4	4	4	4
27	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	4	4	4	4	4	4
28	W-514	Hex Nut - 3/8 .....	14	14	14	14	14	14	14
29	W-523	Lockwasher - 3/8 .....	14	14	14	14	14	14	14
30	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	15	20	25	30	35	40	45
31	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
32	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg .....	3	4	5	6	7	8	9
33	S27987	Hex Nut - 3/8 Flanged center lock .....	8	8	8	8	8	8	8
34	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
35	N44682	Stand - Hose.....	1	1	1	1	1	1	1

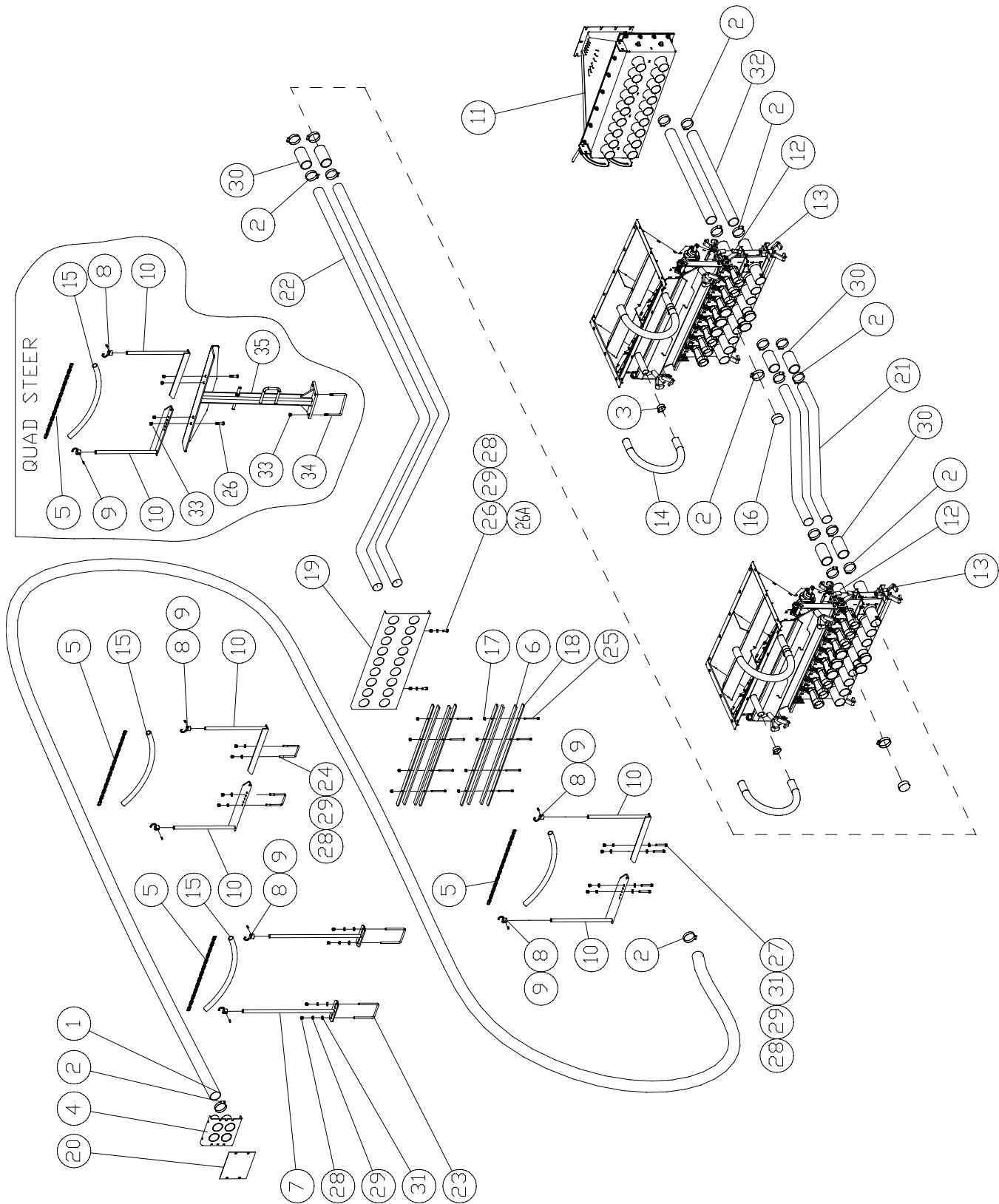
**Distribution - Tow Behind  
Single Shoot - Four Tank Configuration**



## Distribution Tow Behind - Single Shoot Four Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	3	4	5	6	7	8	9
2	N11905	Hose Clamp - HS-44 .....	96	103	110	117	124	131	138
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	1	1	2	2	2	2	3
5	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
6	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	4	4	4	4	4	4	4
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	6	6	6	6	6	6	6
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
10	N33834	Bracket .....	4	4	4	4	4	4	4
11	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
12	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
13	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
14	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
15	N11907	Plastic Cap .....	54	47	40	33	26	19	12
16	D-5277	Flange Lock Nut -1/4 .....	8	8	8	8	8	8	8
17	N36146	Distribution Pipe Retainer.....	4	4	4	4	4	4	4
18	N36440	Mount Plate - Primary Tube Double .....	1	1	1	1	1	1	1
19	N19573	Blank Off.....	1	1	2	2	2	2	3
20	N42531	Distribution Pipe .....	3	4	5	6	7	8	9
21	N44574	Distribution Pipe - 63 1/4 Lg .....	3	4	5	6	7	8	9
22	N45185	Distribution Pipe - 39 1/2 Lg .....	3	4	5	6	7	8	9
23	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
24	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
25	N12882	Hex Bolt - 1/4 x 3 1/2 .....	8	8	8	8	8	8	8
26	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
27	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	4	4	4	4	4	4
28	W-514	Hex Nut - 3/8 .....	14	14	14	14	14	14	14
29	W-523	Lockwasher - 3/8 .....	14	14	14	14	14	14	14
30	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	15	20	25	30	35	40	45
31	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
32	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg.....	3	4	5	6	7	8	9
33	S27987	Hex Nut - 3/8 Flanged center lock .....	8	8	8	8	8	8	8
34	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
35	N44682	Stand - Hose.....	1	1	1	1	1	1	1
36	N45190	Distribution Pipe - 23 Lg .....	3	4	5	6	7	8	9

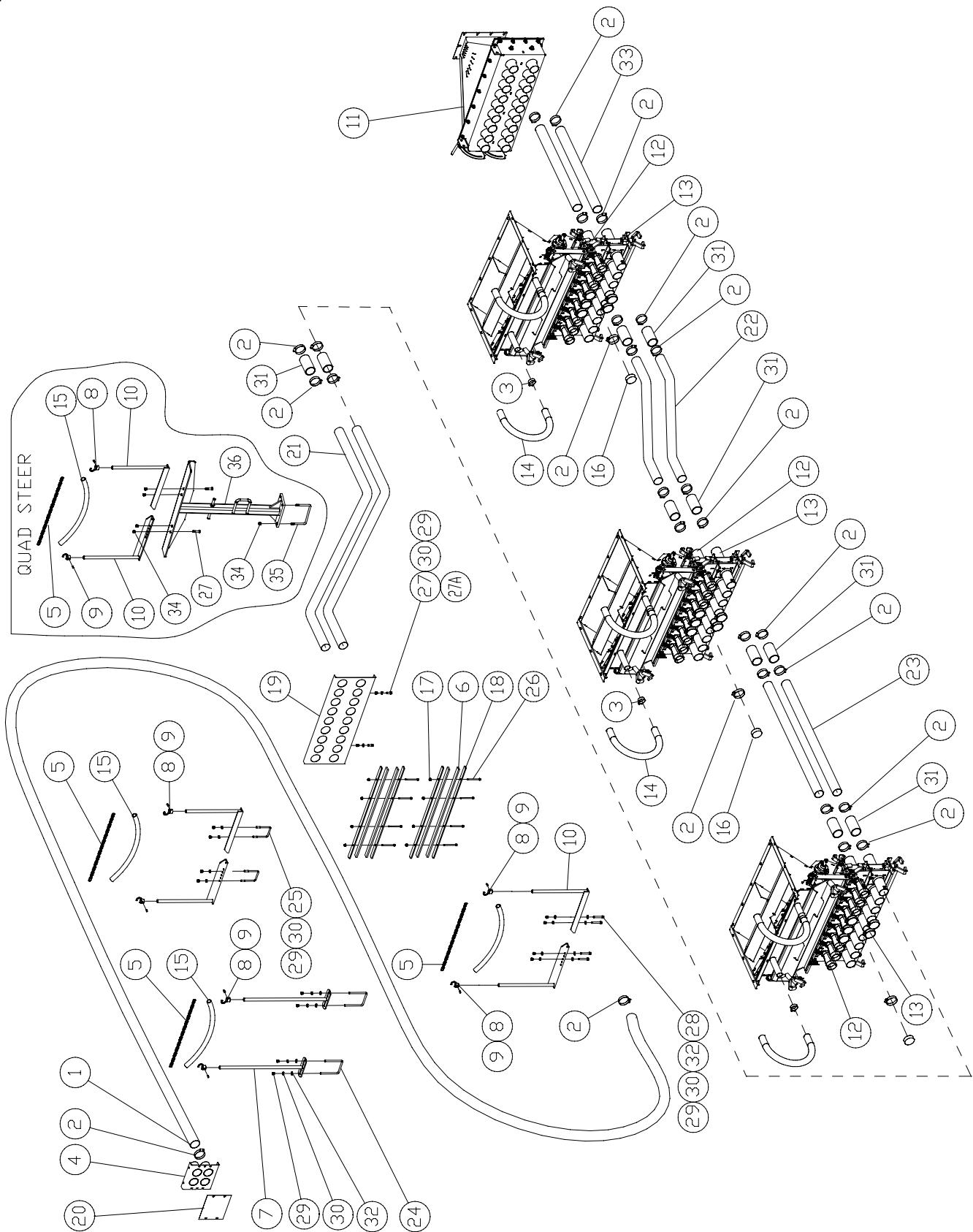
**Distribution - Tow Behind  
Double Shoot - Two Tank Configuration**



## Distribution Tow Behind - Double Shoot Two Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	6	8	10	12	14	16	18
2	N11905	Hose Clamp - HS-44 .....	121	131	141	151	161	171	181
3	N11906	Hose Clamp - 1 1/2 Dia .....	8	8	8	8	8	8	8
4	N19398	Hose Coupler.....	2	2	3	3	4	4	5
5	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
6	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	4	4	4	4	4	4	4
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	6	6	6	6	6	6	6
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
10	N33834	Bracket .....	4	4	4	4	4	4	4
11	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
12	*****	Double Shoot Collector (See Section 5).....	2	2	2	2	2	2	2
13	*****	Single Shoot Collector (See Section 5) .....	2	2	2	2	2	2	2
14	N38662	Hose - 1 1/2 OD x 26 Lg.....	4	4	4	4	4	4	4
15	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
16	N11907	Plastic Cap .....	61	51	41	31	21	11	1
17	D-5277	Flange Lock Nut - 1/4 .....	8	8	8	8	8	8	8
18	N36146	Distribution Pipe Retainer.....	4	4	4	4	4	4	4
19	N36440	Mount Plate - Primary Tube Double .....	1	1	1	1	1	1	1
20	N19573	Blank Off.....	2	2	3	3	4	4	5
21	N36281	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37794	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N44574	Distribution Pipe (8435) .....	6	8	10	12	14	16	18
22	N37443	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37808	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N44687	Distribution Pipe (8435) .....	6	8	10	12	14	16	18
23	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
24	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
25	N12882	Hex Bolt - 1/4 x 3 1/2.....	8	8	8	8	8	8	8
26	W-475	Hex Bolt - 3/8 x 1 Lg .....	2	2	2	2	2	2	2
	W-475	Hex Bolt - 3/8 x 1 Lg - Quad Steer.....	6	6	6	6	6	6	6
26A	W-480	Hex Bolt - 3/8 x 2 1/2 Lg - (8435) .....	4	4	4	4	4	4	4
27	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	4	4	4	4	4	4
28	W-514	Hex Nut - 3/8 .....	14	14	14	14	14	14	14
29	W-523	Lockwasher - 3/8 .....	14	14	14	14	14	14	14
30	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	18	24	30	36	42	48	54
31	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
32	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg.....	6	8	10	12	14	16	18
33	S27987	Hex Nut - 3/8 Flanged center lock .....	8	8	8	8	8	8	8
34	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
35	N44682	Stand - Hose.....	1	1	1	1	1	1	1

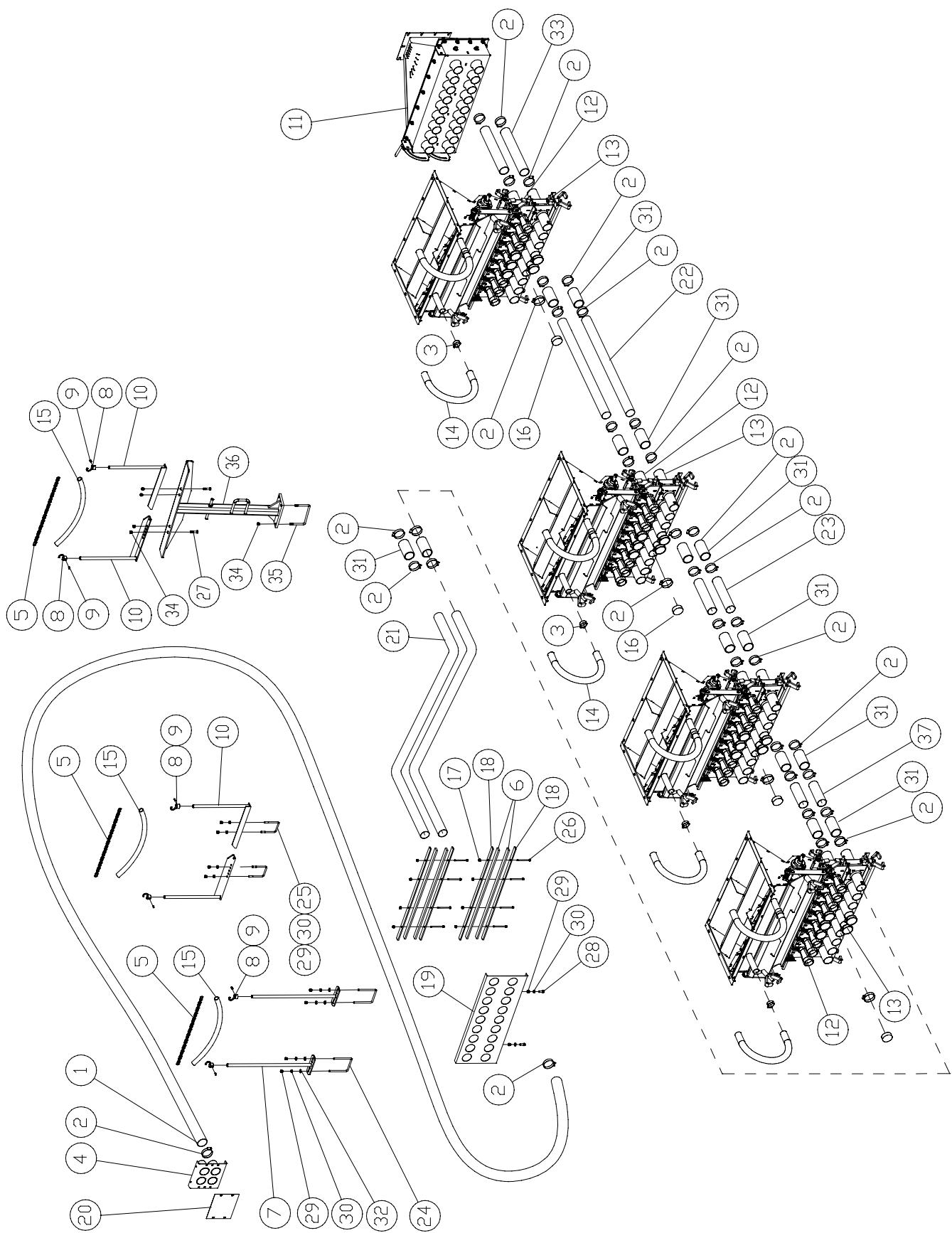
**Distribution - Tow Behind  
Double Shoot - Three Tank Configuration**



## Distribution Tow Behind - Double Shoot Three Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	6	8	10	12	14	16	18
2	N11905	Hose Clamp - HS-44 .....	168	182	196	210	224	238	252
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	2	2	3	3	4	4	5
5	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
6	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	4	4	4	4	4	4	4
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	6	6	6	6	6	6	6
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
10	N33834	Bracket .....	4	4	4	4	4	4	4
11	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
12	*****	Double Shoot Collector (See Section 5).....	3	3	3	3	3	3	3
13	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
14	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
15	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
16	N11907	Plastic Cap .....	84	70	56	42	28	14	0
17	D-5277	Flange Lock Nut - 1/4 .....	8	8	8	8	8	8	8
18	N36146	Distribution Pipe Retainer.....	4	4	4	4	4	4	4
19	N36440	Mount Plate - Primary Tube Double .....	1	1	1	1	1	1	1
20	N19573	Blank Off.....	2	2	3	3	4	4	5
21	N37899	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37875	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N36283	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
	N44573	Distribution Pipe (8630) - 2008.....	6	8	10	12	14	16	18
	N42531	Distribution Pipe (8630).....	6	8	10	12	14	16	18
22	N36281	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37794	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N36281	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
	N44574	Distribution Pipe (8630) .....	6	8	10	12	14	16	18
23	N37898	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37796	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N37806	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
	N44574	Distribution Pipe (8630) - 2008.....	6	8	10	12	14	16	18
	N45180	Distribution Pipe (8630).....	6	8	10	12	14	16	18
24	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
25	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
26	N12882	Hex Bolt - 1/4 x 3 1/2.....	8	8	8	8	8	8	8
27	W-475	Hex Bolt - 3/8 x 1 Lg .....	2	2	2	2	2	2	2
	W-475	Hex Bolt - 3/8 x 1 Lg - Quad Steer.....	6	6	6	6	6	6	6
27A	W-480	Hex Bolt - 3/8 x 2 1/2 Lg - (8630) .....	4	4	4	4	4	4	4
28	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	4	4	4	4	4	4
29	W-514	Hex Nut - 3/8 .....	14	14	14	14	14	14	14
30	W-523	Lockwasher - 3/8 .....	14	14	14	14	14	14	14
31	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	30	40	50	60	70	80	90
32	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
33	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg.....	6	8	10	12	14	16	18
34	S27987	Hex Nut - 3/8 Flanged center lock .....	8	8	8	8	8	8	8
35	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
36	N44682	Stand - Hose.....	1	1	1	1	1	1	1

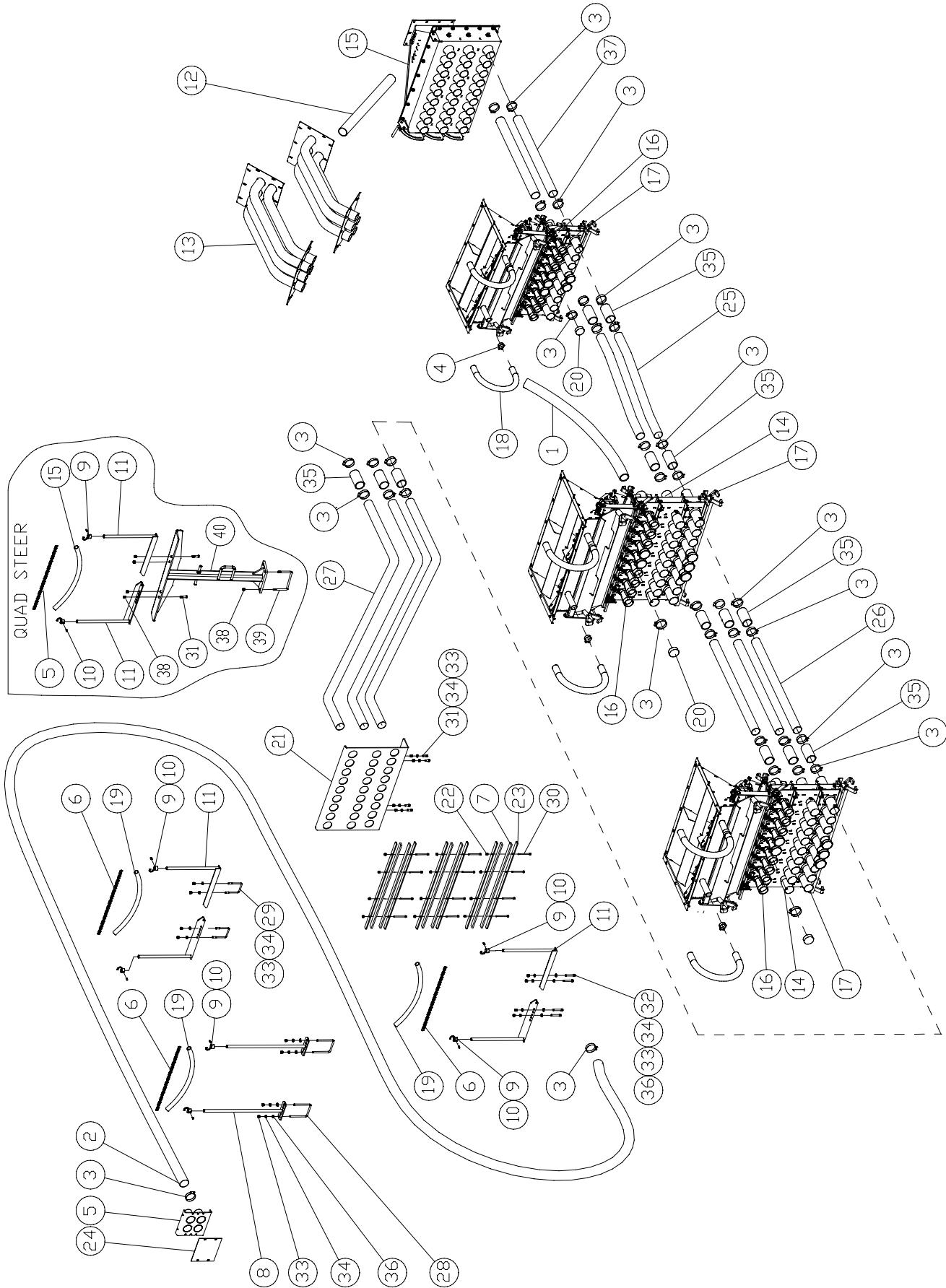
## **Distribution - Tow Behind Double Shoot - Four Tank Configuration**



### Distribution Tow Behind - Double Shoot Four Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	6	8	10	12	14	16	18
2	N11905	Hose Clamp - HS-44 .....	168	182	196	210	224	238	252
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	2	2	3	3	4	4	5
5	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
6	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	4	4	4	4	4	4	4
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	6	6	6	6	6	6	6
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
10	N33834	Bracket .....	4	4	4	4	4	4	4
11	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
12	*****	Double Shoot Collector (See Section 5).....	3	3	3	3	3	3	3
13	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
14	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
15	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
16	N11907	Plastic Cap .....	84	70	56	42	28	14	0
17	D-5277	Flange Lock Nut - 1/4 .....	8	8	8	8	8	8	8
18	N36146	Distribution Pipe Retainer.....	4	4	4	4	4	4	4
19	N36440	Mount Plate - Primary Tube Double .....	1	1	1	1	1	1	1
20	N19573	Blank Off.....	2	2	3	3	4	4	5
21	N42531	Distribution Pipe .....	6	8	10	12	14	16	18
22	N44574	Distribution Pipe - 63 1/4 Lg .....	6	8	10	12	14	16	18
23	N45185	Distribution Pipe - 39 1/2 Lg .....	6	8	10	12	14	16	18
24	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
25	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
26	N12882	Hex Bolt - 1/4 x 3 1/2 .....	8	8	8	8	8	8	8
27	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
28	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	4	4	4	4	4	4
29	W-514	Hex Nut - 3/8 .....	14	14	14	14	14	14	14
30	W-523	Lockwasher - 3/8 .....	14	14	14	14	14	14	14
31	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	30	40	50	60	70	80	90
32	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
33	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg.....	6	8	10	12	14	16	18
34	S27987	Hex Nut - 3/8 Flanged center lock .....	8	8	8	8	8	8	8
35	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
36	N44682	Stand - Hose.....	1	1	1	1	1	1	1
37	N45190	Distribution Pipe - 23 Lg .....	6	8	10	12	14	16	18

**Distribution - Tow Behind  
Triple Shoot - Three Tank Configuration**



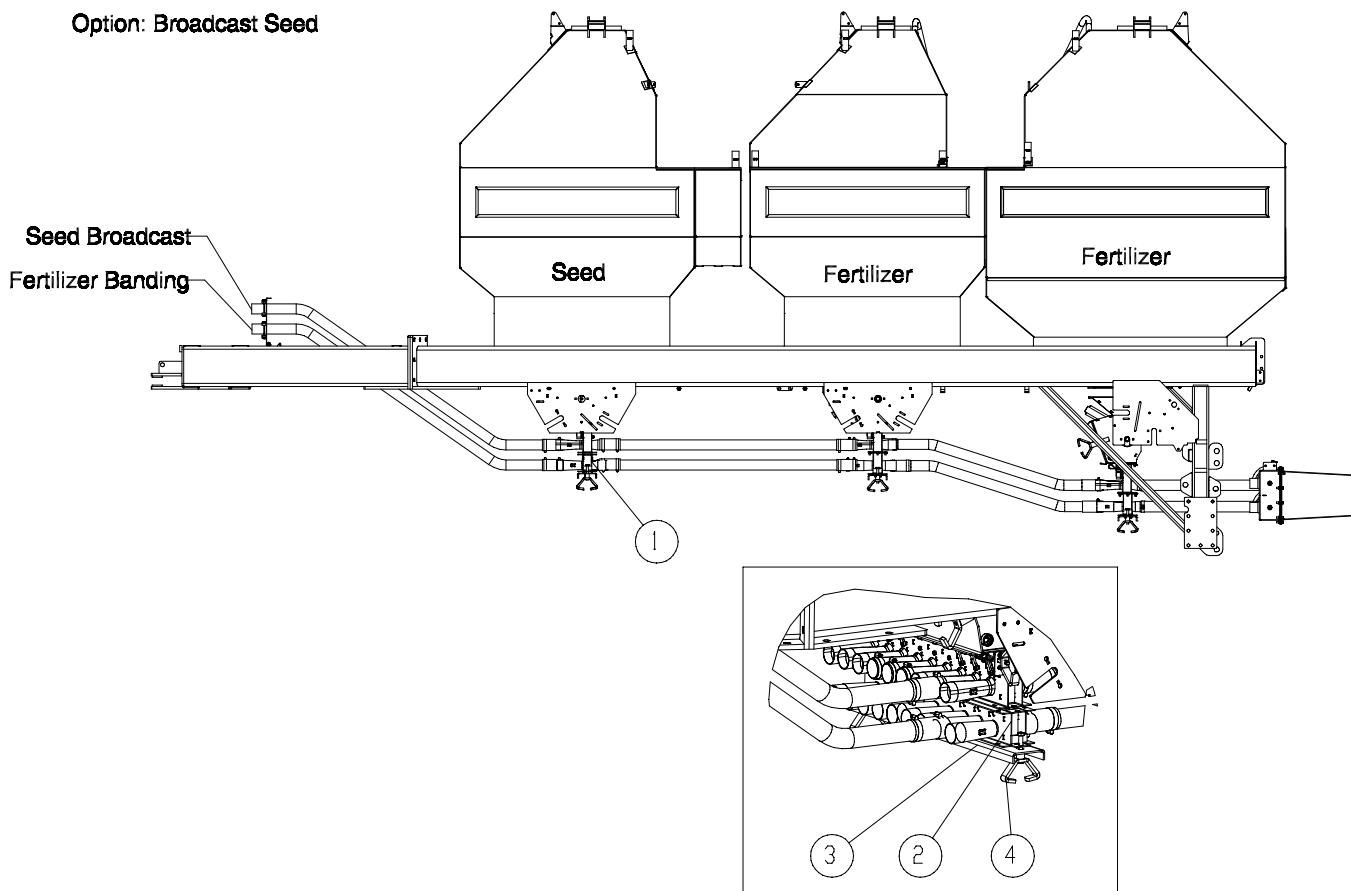
### Distribution Tow Behind - Triple Shoot Three Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 50 Lg.....	3	4	5	6	7	8	9
2	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	9	12	15	18	21	24	27
3	N11905	Hose Clamp - HS-44 .....	246	265	284	303	322	341	360
4	N11906	Hose Clamp - 1 1/2 Dia.....	12	12	12	12	12	12	12
5	N19398	Hose Coupler.....	2	3	3	4	5	6	6
6	N19448	Chain - 3/16 x 80 Links.....	3	3	3	3	3	3	3
7	N19449	Seal Strip - 3/8 x 1 x 2.583 ft .....	6	6	6	6	6	6	6
8	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
9	N19717	Chain Hook.....	6	6	6	6	6	6	6
10	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	6	6	6	6	6	6	6
11	N33834	Bracket .....	4	4	4	4	4	4	4
12	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg.....	3	4	5	6	7	8	9
13	N36840	Triple Shoot Pipes - 5 Run .....	2	2	2	2	2	2	2
14	N37251	Triple Shoot Collector (8240, 8300, 8336 & 8425)....	2	2	2	2	2	2	2
	N37843	Triple Shoot Collector (8370) .....	2	2	2	2	2	2	2
15	N37454	Plenum - 27 Outlet .....	1	1	1	1	1	1	1
16	*****	Double Shoot Collector (See Section 5).....	3	3	3	3	3	3	3
17	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
18	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
19	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	3	3	3	3	3	3	3
20	N11907	Plastic Cap .....	126	105	84	63	42	21	0
21	N37292	Plate - Pipe Support - Triple Shoot.....	1	1	1	1	1	1	1
22	D-5277	Flange Lock Nut - 1/4 .....	12	12	12	12	12	12	12
23	N36146	Distribution Pipe Retainer.....	6	6	6	6	6	6	6
24	N19573	Blank Off.....	2	3	3	4	5	6	6
25	N37291	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37794	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N37291	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
26	N37898	Distribution Pipe (8240 & 8300) .....	9	12	15	18	21	24	27
	N37796	Distribution Pipe (8370) .....	9	12	15	18	21	24	27
	N37806	Distribution Pipe (8336 & 8425) .....	9	12	15	18	21	24	27
27	N37918	Distribution Pipe (8240 & 8300) .....	9	12	15	18	21	24	27
	N37795	Distribution Pipe (8370) .....	9	12	15	18	21	24	27
	N37293	Distribution Pipe (8336 & 8425) .....	9	12	15	18	21	24	27
28	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
29	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
30	N12882	Hex Bolt - 1/4 x 3 1/2.....	12	12	12	12	12	12	12
31	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
	W-479	Hex Bolt - 3/8 x 2 1/4 Lg - Quad Steer.....	8	8	8	8	8	8	8
32	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	4	5	6	7	8	9	10
33	W-514	Hex Nut - 3/8 .....	16	16	16	16	16	16	16
34	W-523	Lockwasher - 3/8 .....	16	16	16	16	16	16	16
35	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	39	52	65	78	91	104	117
36	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	8	8	8	8	8	8	8
37	R480055	Hose - 2 1/2 ID Goodyear x 32 Lg .....	6	8	10	12	14	16	18
38	S27987	Hex Nut - 3/8 Flanged center lock .....	8	8	8	8	8	8	8
39	H10592	U-Bolt - 3/8 x 6 x 5.....	2	2	2	2	2	2	2
40	N44682	Stand - Hose.....	1	1	1	1	1	1	1

## Distribution - Tow Behind Broadcast - Single Shoot Opener

### 8336 & 8425 Tow Behind Broadcast Set Up - Single Shoot

Option: Broadcast Seed



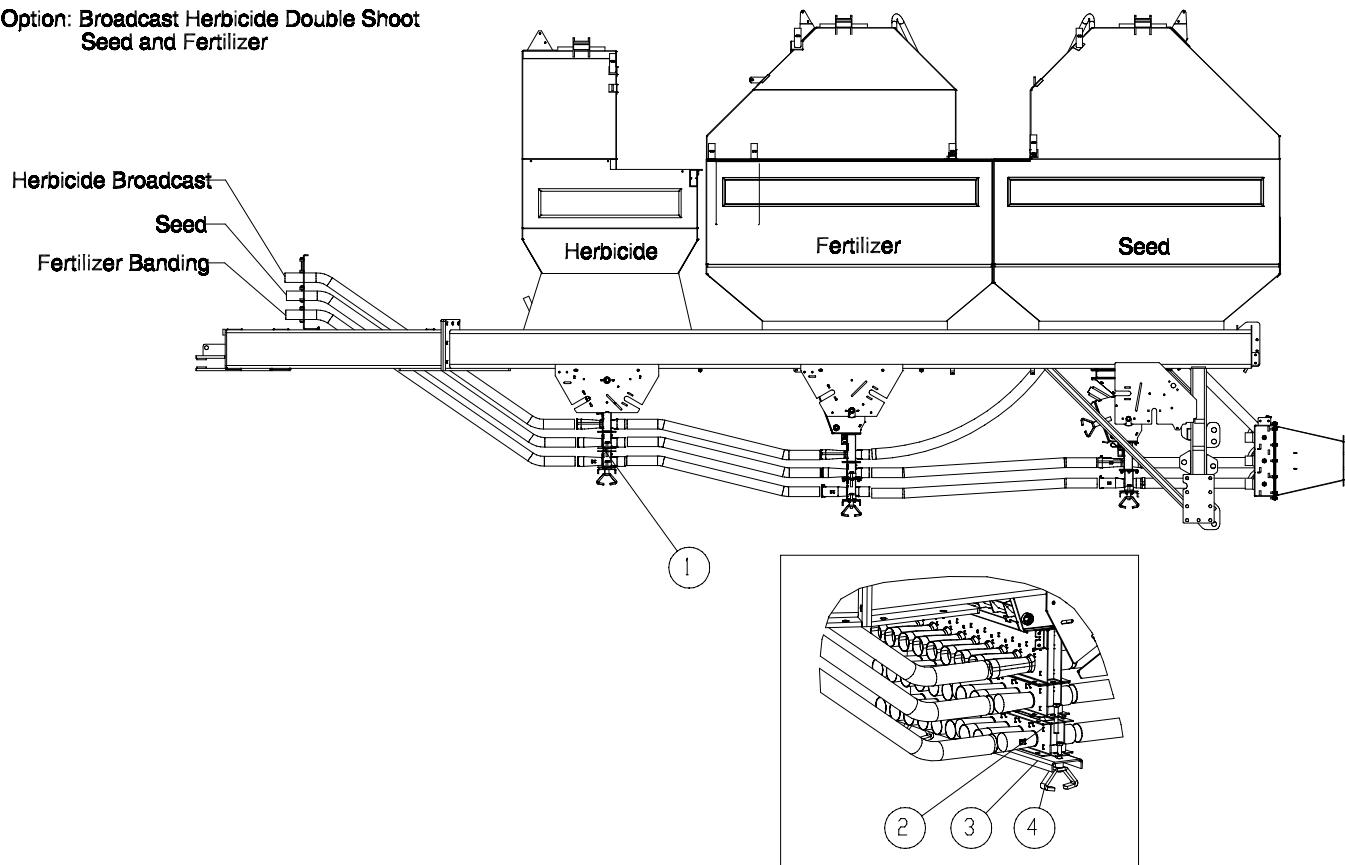
**Note:** Distribution pipes are the same as the ones used on Double Shoot Systems.

Item	Part No.	Description	Qty
1	N37936	Collector - Pass Through Assembly (Includes Items 2, 3 & 4).....	1
2	N37844	Spacer Collector.....	1
3	N37932	Clean Out Door.....	1
4	N27360	Wing-Lock Nut - 1/2 .....	2

## Distribution - Tow Behind Broadcast - Double Shoot Opener

### 8370 Tow Behind Broadcast Set Up - Double Shoot

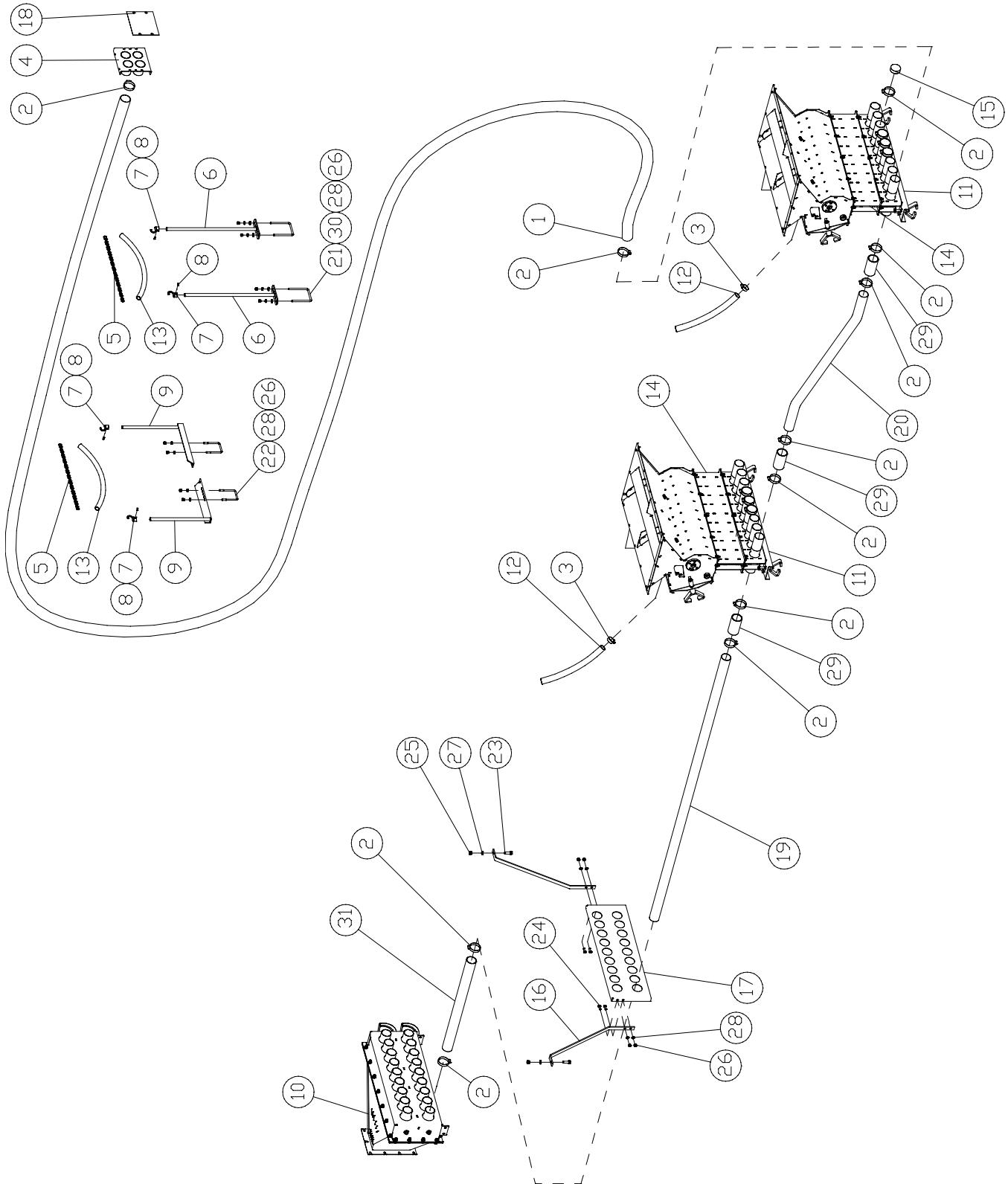
Option: Broadcast Herbicide Double Shoot  
Seed and Fertilizer



**Note:** Distribution pipes are the same as the ones used on Triple Shoot Systems.

Item	Part No.	Description	Qty
1	N37936	Collector - Pass Through Assembly (Includes Items 2, 3 & 4).....	1
2	N37844	Spacer Collector.....	1
3	N37932	Clean Out Door.....	1
4	N27360	Wing-Lock Nut - 1/2 .....	2

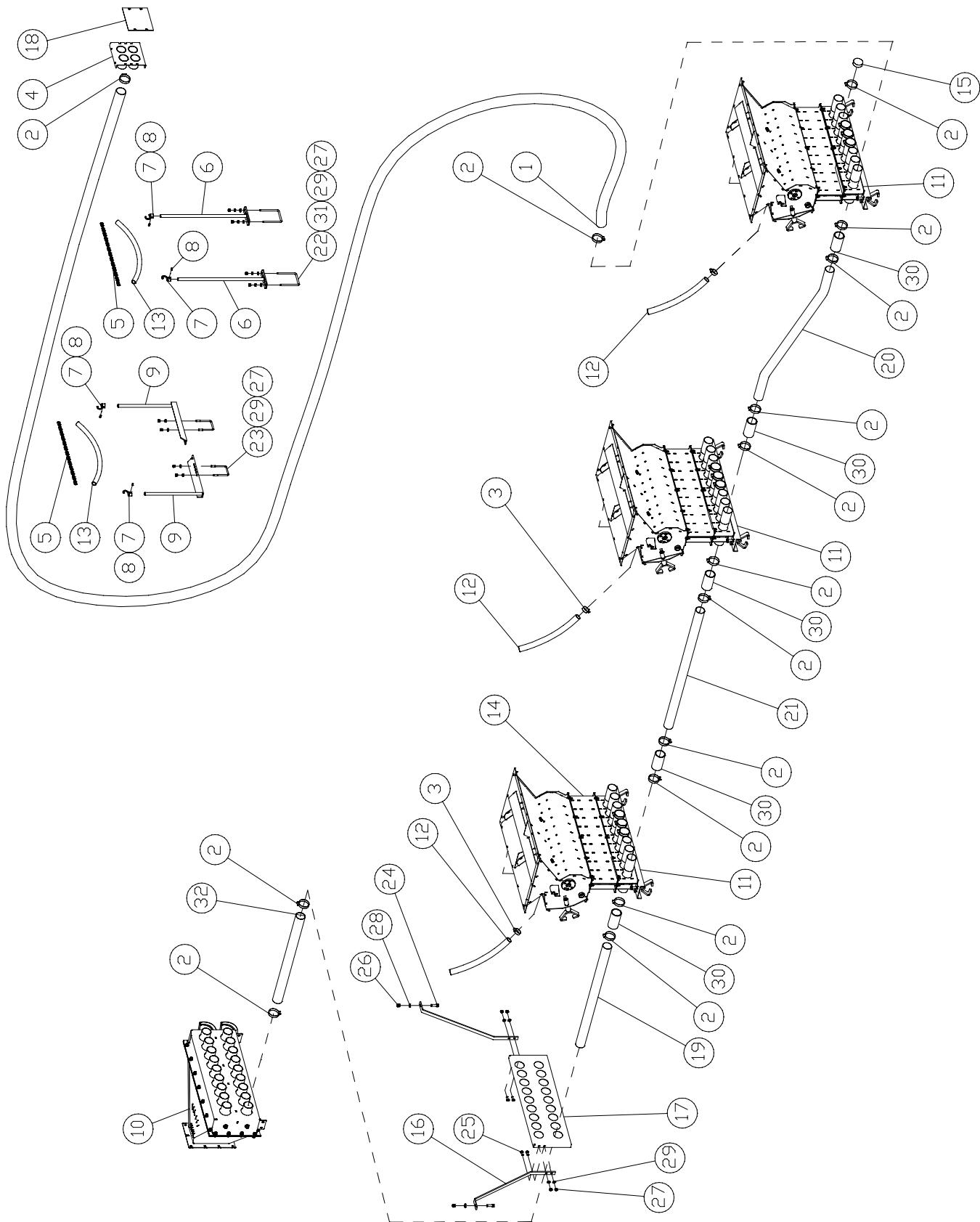
## Distribution - Tow Between Single Shoot - Two Tank Configuration



### Distribution Tow Between - Single Shoot Two Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose 2 1/2 ID Goodyear x 17 ft .....	3	4	5	6	7	8	9
2	N11905	Hose Clamp - HS-44 .....	69	74	79	84	89	94	99
3	N11906	Hose Clamp - 1 1/2 Dia .....	8	8	8	8	8	8	8
4	N19398	Hose Coupler.....	1	1	2	2	2	2	3
5	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
6	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
7	N19717	Chain Hook.....	4	4	4	4	4	4	4
8	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
9	N33834	Bracket .....	2	2	2	2	2	2	2
10	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
11	*****	Single Shoot Collector (See Section 5) .....	2	2	2	2	2	2	2
12	N38662	Hose - 1 1/2 OD x 26 Lg.....	4	4	4	4	4	4	4
13	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
14	N37865	Single Shoot Collector Spacer.....	2	2	2	2	2	2	2
15	N11907	Plastic Cap .....	39	37	29	24	19	14	9
16	N37951	Hanger Strap (8240 & 8300) .....	2	2	2	2	2	2	2
	N40866	Hanger Strap (8370 Only) .....	2	2	2	2	2	2	2
	N49652	Hanger Strap (8435 Only) .....	2	2	2	2	2	2	2
17	N37950	Dist Pipe Support Plate .....	1	1	1	1	1	1	1
18	N19573	Blank Off.....	1	1	2	2	2	2	3
19	N37952	Distribution Pipe (8240 & 8300 & 8435) .....	3	4	5	6	7	8	9
	N28825	Distribution Pipe (8370 Only).....	3	4	5	6	7	8	9
20	N36281	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37794	Distribution Pipe (8370 Only).....	3	4	5	6	7	8	9
	N44574	Distribution Pipe (8435).....	3	4	5	6	7	8	9
21	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
22	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
23	W-486	Hex Bolt - 1/2 x 1 1/2 Lg - 3/4 Lg Thread.....	2	2	2	2	2	2	2
24	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
25	W-516	Hex Nut - 1/2 .....	2	2	2	2	2	2	2
26	W-514	Hex Nut - 3/8 .....	12	12	12	12	12	12	12
27	W-525	Lockwasher - 1/2 .....	2	2	2	2	2	2	2
28	W-523	Lockwasher - 3/8 .....	12	12	12	12	12	12	12
29	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	9	12	15	18	21	24	27
30	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga .....	4	4	4	4	4	4	4
31	R480055	Hose - 2 1/2 ID Goodyear x 52 Lg .....	3	4	5	6	7	8	9

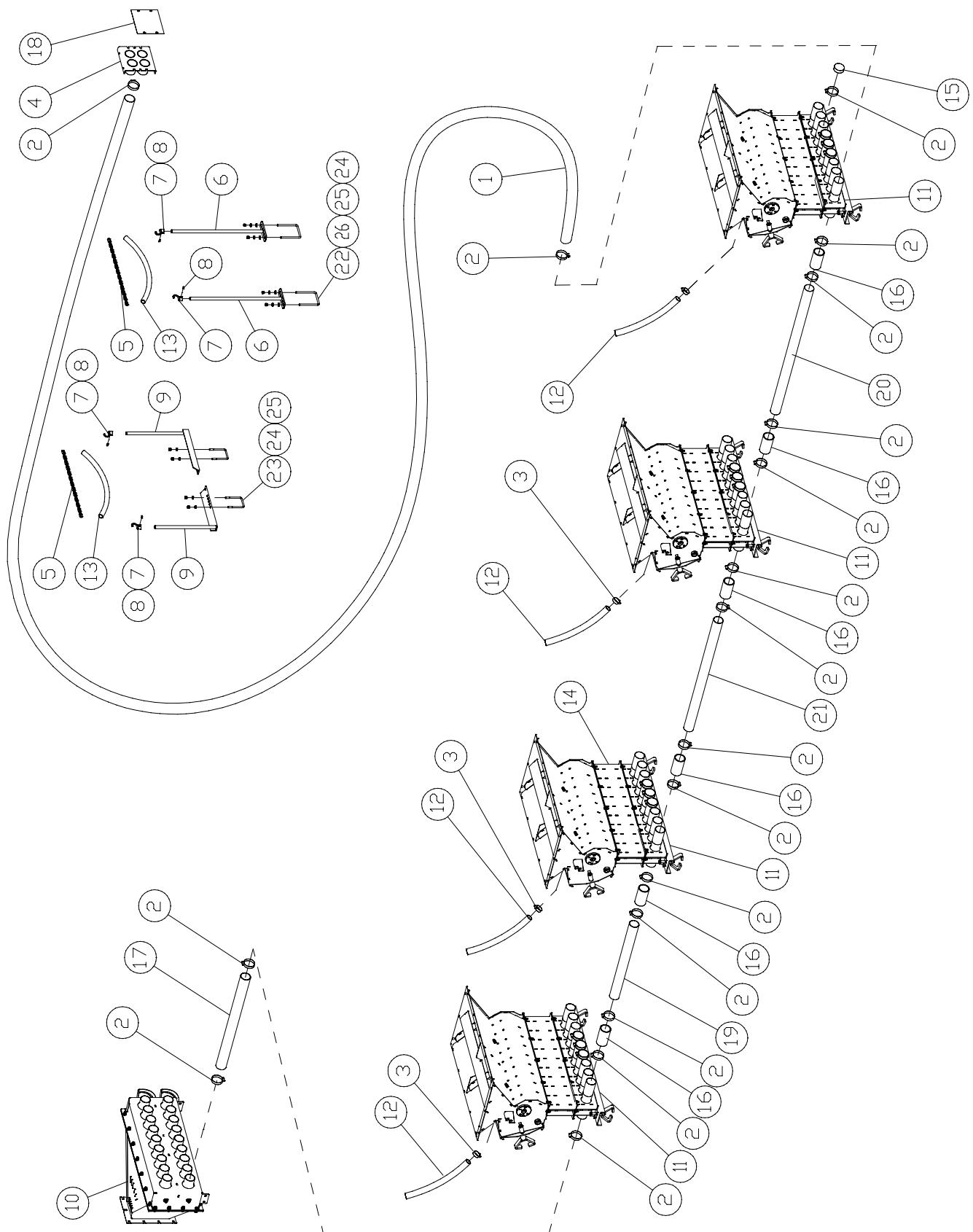
**Distribution - Tow Between  
Single Shoot - Three Tank Configuration**



### Distribution Tow Between - Single Shoot Three Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	3	4	5	6	7	8	9
2	N11905	Hose Clamp - HS-44 .....	72	79	96	102	110	117	124
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	1	1	2	2	2	2	3
5	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
6	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
7	N19717	Chain Hook.....	4	4	4	4	4	4	4
8	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
9	N33834	Divider Head Bracket #2.....	2	2	2	2	2	2	2
10	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
11	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
12	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
13	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
14	N37865	Single Shoot Collector Spacer.....	3	3	3	3	3	3	3
15	N11907	Plastic Cap .....	51	44	37	30	22	16	9
16	N37951	Hanger Strap (8240 & 8300 Only) .....	2	2	2	2	2	2	2
17	N37950	Support Plate (8240 & 8300 Only).....	1	1	1	1	1	1	1
18	N19573	Blank Off.....	1	1	2	2	2	2	3
19	N37953	Distribution Pipe (8240 & 8300 Only) .....	3	4	5	6	7	8	9
20	N36281	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37794	Distribution Pipe (8370) .....	3	4	5	6	7	8	9
	N36281	Distribution Pipe (8336 & 8425) .....	3	4	5	6	7	8	9
	N44574	Distribution Pipe (8630) .....	3	4	5	6	7	8	9
21	N37898	Distribution Pipe (8240 & 8300) .....	3	4	5	6	7	8	9
	N37796	Distribution Pipe (8370) .....	3	4	5	6	7	8	9
	N37806	Distribution Pipe (8336 & 8425) .....	3	4	5	6	7	8	9
	N45180	Distribution Pipe (8630) .....	3	4	5	6	7	8	9
22	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
23	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
24	W-486	Hex Bolt - 1/2 x 1 1/2 Lg - 3/4 Lg Thread.....	2	2	2	2	2	2	2
25	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
26	W-516	Hex Nut - 1/2 .....	2	2	2	2	2	2	2
27	W-514	Hex Nut - 3/8 .....	12	12	12	12	12	12	12
28	W-525	Lockwasher - 1/2 .....	2	2	2	2	2	2	2
29	W-523	Lockwasher - 3/8 .....	12	12	12	12	12	12	12
30	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	15	20	25	30	35	40	45
31	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	4	4	4	4	4	4	4
32	R480055	Hose - 2 1/2 ID Goodyear x 52 Lg.....	3	4	5	6	7	8	9

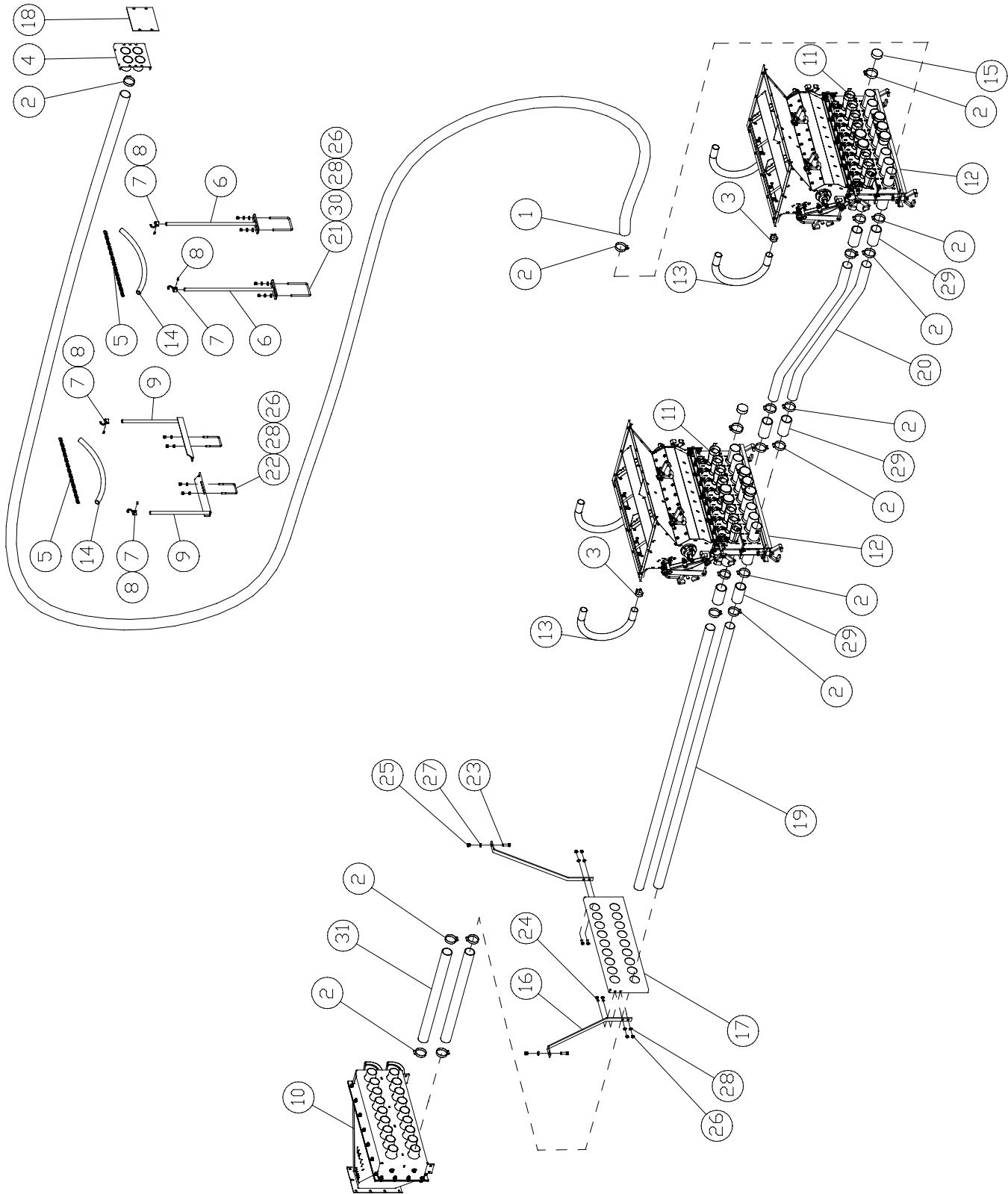
**Distribution - Tow Between  
Single Shoot - Four Tank Configuration**



### Distribution Tow Between - Single Shoot Four Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	3	4	5	6	7	8	9
2	N11905	Hose Clamp - HS-44 .....	72	79	96	102	110	117	124
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	1	1	2	2	2	2	3
5	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
6	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
7	N19717	Chain Hook.....	4	4	4	4	4	4	4
8	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
9	N33834	Divider Head Bracket #2.....	2	2	2	2	2	2	2
10	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
11	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
12	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
13	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
14	N37865	Single Shoot Collector Spacer.....	3	3	3	3	3	3	3
15	N11907	Plastic Cap .....	51	44	37	30	22	16	9
16	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	15	20	25	30	35	40	45
17	R480055	Hose - 2 1/2 ID Goodyear x 36 Lg.....	3	4	5	6	7	8	9
18	N19573	Blank Off.....	1	1	2	2	2	2	3
19	N45190	Distribution Pipe - 23 Lg (8650).....	3	4	5	6	7	8	9
20	N44574	Distribution Pipe - 63 1/4 Lg(8650).....	3	4	5	6	7	8	9
21	N45185	Distribution Pipe - 39 1/2 Lg (8650).....	3	4	5	6	7	8	9
22	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
23	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
24	W-514	Hex Nut - 3/8 .....	8	8	8	8	8	8	8
25	W-523	Lockwasher - 3/8 .....	12	12	12	12	12	12	12
26	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	4	4	4	4	4	4	4

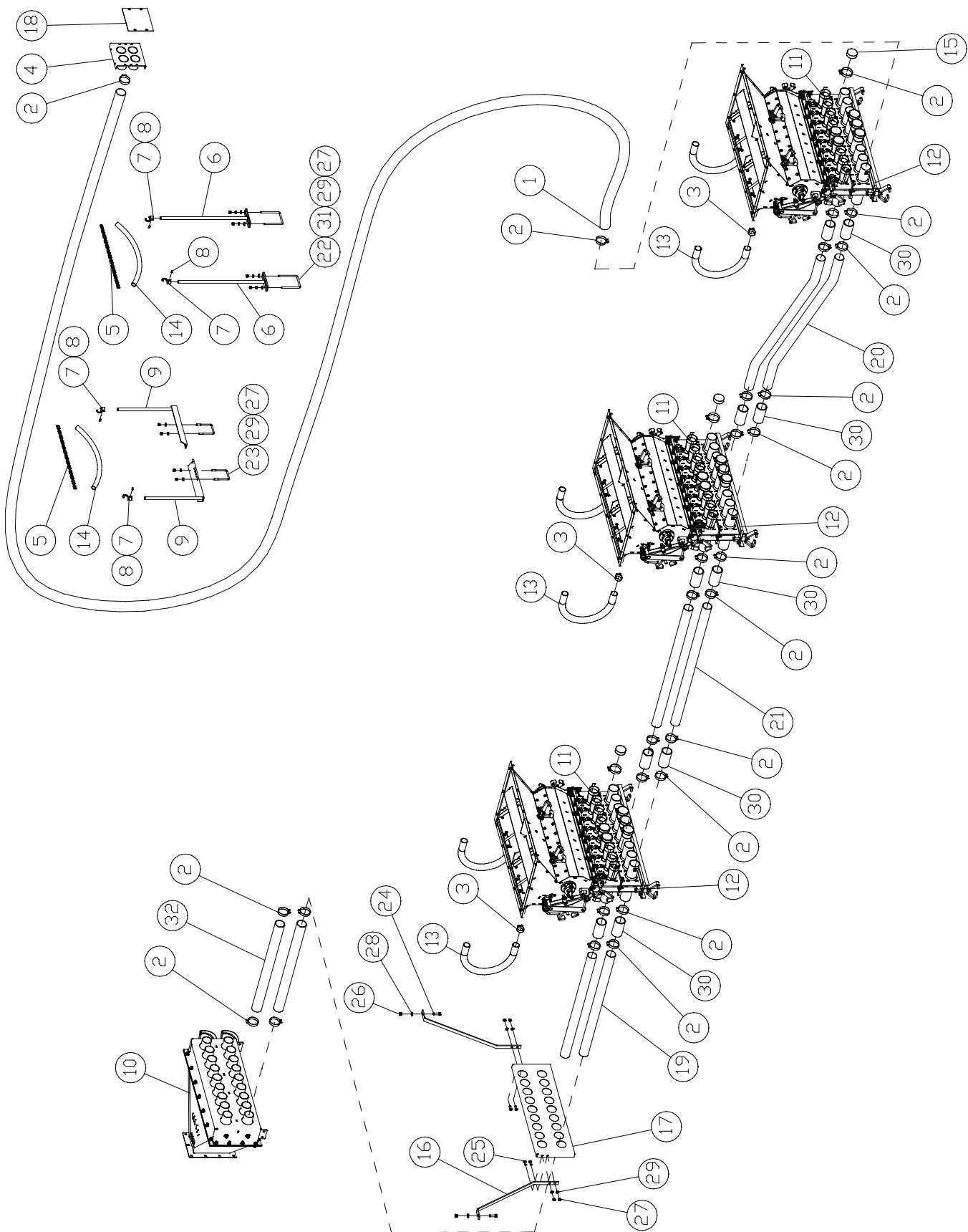
## Distribution - Tow Between Double Shoot - Two Tank Configuration



### Distribution Tow Between - Double Shoot Two Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	6	8	10	12	14	16	18
2	N11905	Hose Clamp - HS-44 .....	120	130	140	150	160	170	180
3	N11906	Hose Clamp - 1 1/2 Dia .....	8	8	8	8	8	8	8
4	N19398	Hose Coupler.....	2	2	3	3	4	4	5
5	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
6	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
7	N19717	Chain Hook.....	4	4	4	4	4	4	4
8	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
9	N33834	Bracket .....	2	2	2	2	2	2	2
10	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
11	*****	Double Shoot Collector (See Section 5).....	2	2	2	2	2	2	2
12	*****	Single Shoot Collector (See Section 5) .....	2	2	2	2	2	2	2
13	N38662	Hose - 1 1/2 OD x 26 Lg.....	4	4	4	4	4	4	4
14	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
15	N11907	Plastic Cap .....	60	50	40	30	20	10	0
16	N37951	Hanger Strap (8240 & 8300) .....	2	2	2	2	2	2	2
	N40866	Hanger Strap (8370 Only) .....	2	2	2	2	2	2	2
	N49652	Hanger Strap (8435 Only) .....	2	2	2	2	2	2	2
17	N37950	Support Plate.....	1	1	1	1	1	1	1
18	N19573	Blank Off.....	2	2	3	3	4	4	5
19	N37952	Distribution Pipe (8240 & 8300 & 8435) .....	6	8	10	12	14	16	18
	N28825	Distribution Pipe (8370 Only).....	6	8	10	12	14	16	18
20	N36281	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37794	Distribution Pipe (8370 Only).....	6	8	10	12	14	16	18
	N44574	Distribution Pipe (8435) .....	6	8	10	12	14	16	18
21	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
22	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
23	W-486	Hex Bolt - 1/2 x 1 1/2 Lg - 3/4 Lg Thread.....	2	2	2	2	2	2	2
24	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
25	W-516	Hex Nut - 1/2 .....	2	2	2	2	2	2	2
26	W-514	Hex Nut - 3/8 .....	12	12	12	12	12	12	12
27	W-525	Lockwasher - 1/2 .....	2	2	2	2	2	2	2
28	W-523	Lockwasher - 3/8 .....	12	12	12	12	12	12	12
29	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	18	24	30	36	42	48	54
30	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	4	4	4	4	4	4	4
31	R480055	Hose - 2 1/2 ID Goodyear x 52 Lg.....	6	8	10	12	14	16	18

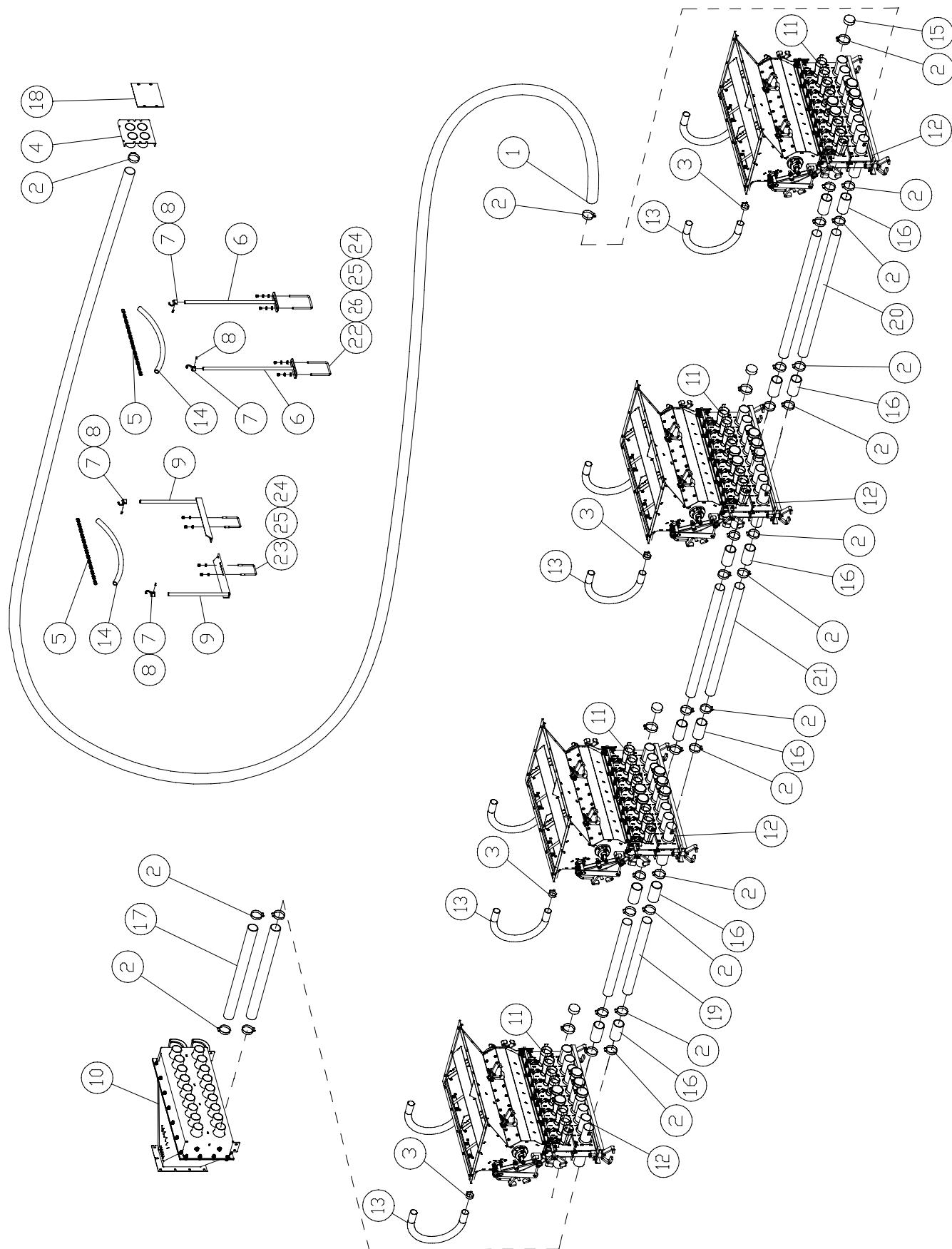
**Distribution - Tow Between  
Double Shoot - Three Tank Configuration**



### Distribution Tow Between - Double Shoot Three Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	6	8	10	12	14	16	18
2	N11905	Hose Clamp - HS-44 .....	178	192	206	220	234	288	262
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	2	2	3	3	4	4	5
5	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
6	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
7	N19717	Chain Hook.....	4	4	4	4	4	4	4
8	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
9	N33834	Bracket .....	2	2	2	2	2	2	2
10	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
11	*****	Double Shoot Collector (See Section 5).....	3	3	3	3	3	3	3
12	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
13	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
14	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
15	N11907	Plastic Cap .....	84	70	56	42	28	14	0
16	N37951	Hanger Strap (8240 & 8300 Only) .....	2	2	2	2	2	2	2
17	N37950	Dist Pipe Support Plate (8240 & 8300 Only) .....	1	1	1	1	1	1	1
18	N19573	Blank Off.....	2	2	3	3	4	4	5
19	N37953	Distribution Pipe (8240 & 8300 Only) .....	6	8	10	12	14	16	18
20	N36281	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37794	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N36281	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
	N44574	Distribution Pipe (8630) .....	6	8	10	12	14	16	18
21	N37898	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37796	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N37806	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
	N45180	Distribution Pipe - 75 1/2 Lg(8630).....	6	8	10	12	14	16	18
22	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
23	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
24	W-486	Hex Bolt - 1/2 x 1 1/2 Lg - 3/4 Lg Thread.....	2	2	2	2	2	2	2
25	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	4	4	4	4	4	4
26	W-516	Hex Nut - 1/2 .....	2	2	2	2	2	2	2
27	W-514	Hex Nut - 3/8 .....	12	12	12	12	12	12	12
28	W-525	Lockwasher - 1/2 .....	2	2	2	2	2	2	2
29	W-523	Lockwasher - 3/8 .....	12	12	12	12	12	12	12
30	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	30	40	50	60	70	80	90
31	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	4	4	4	4	4	4	4
32	R480055	Hose - 2 1/2 ID Goodyear x 52 Lg.....	6	8	10	12	14	16	18

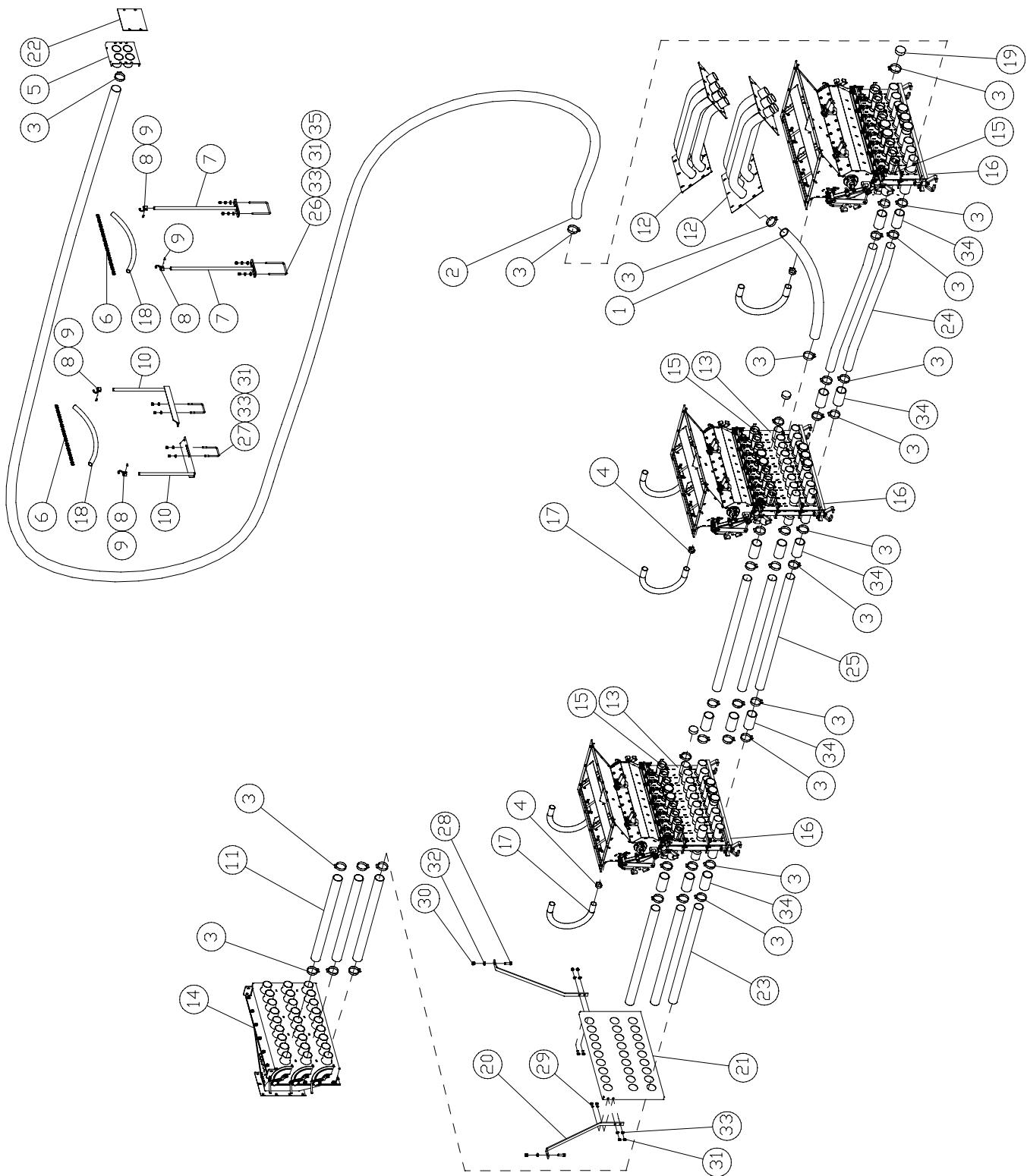
## Distribution - Tow Between Double Shoot - Four Tank Configuration



### Distribution Tow Between - Double Shoot Four Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	6	8	10	12	14	16	18
2	N11905	Hose Clamp - HS-44 .....	178	192	206	220	234	288	262
3	N11906	Hose Clamp - 1 1/2 Dia .....	12	12	12	12	12	12	12
4	N19398	Hose Coupler.....	2	2	3	3	4	4	5
5	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
6	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
7	N19717	Chain Hook.....	4	4	4	4	4	4	4
8	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
9	N33834	Bracket .....	2	2	2	2	2	2	2
10	N37459	Plenum Assembly - 18 Outlet .....	1	1	1	1	1	1	1
11	*****	Double Shoot Collector (See Section 5).....	3	3	3	3	3	3	3
12	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
13	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
14	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
15	N11907	Plastic Cap .....	84	70	56	42	28	14	0
16	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	30	40	50	60	70	80	90
17	R480055	Hose - 2 1/2 ID Goodyear x 36 Lg.....	6	8	10	12	14	16	18
18	N19573	Blank Off.....	2	2	3	3	4	4	5
19	N45190	Distribution Pipe - 23 Lg (8650).....	6	8	10	12	14	16	18
20	N44574	Distribution Pipe - 63 1/4 Lg(8650).....	6	8	10	12	14	16	18
21	N45185	Distribution Pipe - 39 1/2 Lg (8650).....	6	8	10	12	14	16	18
22	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
23	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
24	W-514	Hex Nut - 3/8 .....	8	8	8	8	8	8	8
25	W-523	Lockwasher - 3/8 .....	8	8	8	8	8	8	8
26	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	4	4	4	4	4	4	4

## Distribution - Tow Between Triple Shoot - Three Tank Configuration



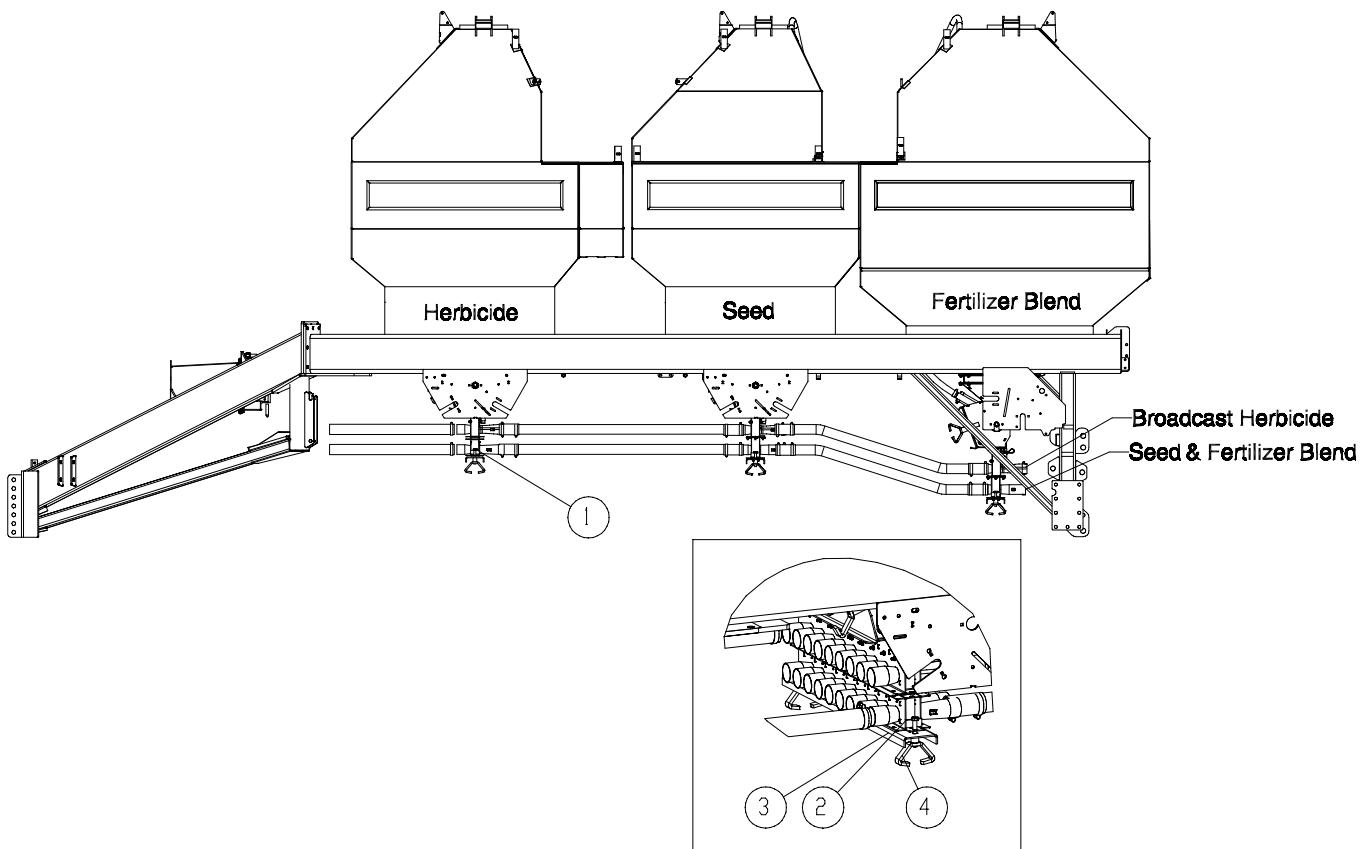
### Distribution Tow Between - Triple Shoot Three Tank Configuration

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	R480055	Hose - 2 1/2 ID Goodyear x 50 Lg.....	3	4	5	6	7	8	9
2	R480055	Hose - 2 1/2 ID Goodyear x 17 ft.....	9	12	15	18	21	24	27
3	N11905	Hose Clamp - HS-44 .....	246	266	286	306	326	346	366
4	N11906	Hose Clamp - 1 1/2 Dia.....	12	12	12	12	12	12	12
5	N19398	Hose Coupler.....	3	3	4	5	6	6	7
6	N19448	Chain - 3/16 x 80 Links.....	2	2	2	2	2	2	2
7	N19531	Support - 24 Lg.....	2	2	2	2	2	2	2
8	N19717	Chain Hook.....	4	4	4	4	4	4	4
9	N24396	Set Screw - 1/4 x 1/2 Lg Sq Head .....	4	4	4	4	4	4	4
10	N33834	Bracket .....	2	2	2	2	2	2	2
11	R480055	Hose - 2 1/2 ID Goodyear x 52 Lg.....	9	12	15	18	21	24	27
12	N36840	Triple Shoot Pipes - 5 Run .....	2	2	2	2	2	2	2
13	N37251	Triple Shoot Collector (8240, 8300, 8336 & 8425)....	2	2	2	2	2	2	2
	N37843	Triple Shoot Collector (8370) .....	2	2	2	2	2	2	2
14	N37454	Plenum - 27 Outlet .....	1	1	1	1	1	1	1
15	*****	Double Shoot Collector (See Section 5).....	3	3	3	3	3	3	3
16	*****	Single Shoot Collector (See Section 5) .....	3	3	3	3	3	3	3
17	N38662	Hose - 1 1/2 OD x 26 Lg.....	6	6	6	6	6	6	6
18	R480034	Hose - 0.929 ID x 1.169 OD x 18 Lg .....	2	2	2	2	2	2	2
19	N11907	Plastic Cap .....	126	105	84	63	42	21	0
20	N37951	Hanger Strap (8240 & 8300 Only).....	2	3	4	5	6	6	7
21	N37954	Dist Pipe Support Plate (8240 & 8300 Only) .....	1	1	1	1	1	1	1
22	N19573	Blank Off.....	3	3	4	5	6	6	7
23	N37953	Distribution Pipe (8240 & 8300 Only) .....	9	12	15	18	21	24	27
24	N37291	Distribution Pipe (8240 & 8300) .....	6	8	10	12	14	16	18
	N37794	Distribution Pipe (8370) .....	6	8	10	12	14	16	18
	N37291	Distribution Pipe (8336 & 8425) .....	6	8	10	12	14	16	18
25	N37898	Distribution Pipe (8240 & 8300) .....	9	12	15	18	21	24	27
	N37796	Distribution Pipe (8370) .....	9	12	15	18	21	24	27
	N37806	Distribution Pipe (8336 & 8425) .....	9	12	15	18	21	24	27
26	N15098	U-Bolt - 3/8 x 4 x 5.....	2	2	2	2	2	2	2
27	N36148	U-Bolt - 3/8 x 3 x 4.....	2	2	2	2	2	2	2
28	W-486	Hex Bolt - 1/2 x 1 1/2 Lg - 3/4 Lg Thread.....	2	2	2	2	2	2	2
29	W-475	Hex Bolt - 3/8 x 1 Lg .....	4	12	15	18	21	24	27
30	W-516	Hex Nut - 1/2 .....	2	2	2	2	2	2	2
31	W-514	Hex Nut - 3/8 .....	12	12	12	12	12	12	12
32	W-525	Lockwasher - 1/2 .....	2	2	2	2	2	2	2
33	W-523	Lockwasher - 3/8 .....	12	12	12	12	12	12	12
34	N19428	Hose - 2.52 ID x 2.77 OD x 5 Lg .....	39	52	65	78	91	114	127
35	D-5489	Flatwasher - 13/32 ID x 13/16 OD x 16 Ga.....	4	4	4	4	4	4	4

## Distribution - Tow Between Broadcast - Single Shoot Opener

**8336 Tow Between Broadcast - Single Shoot**

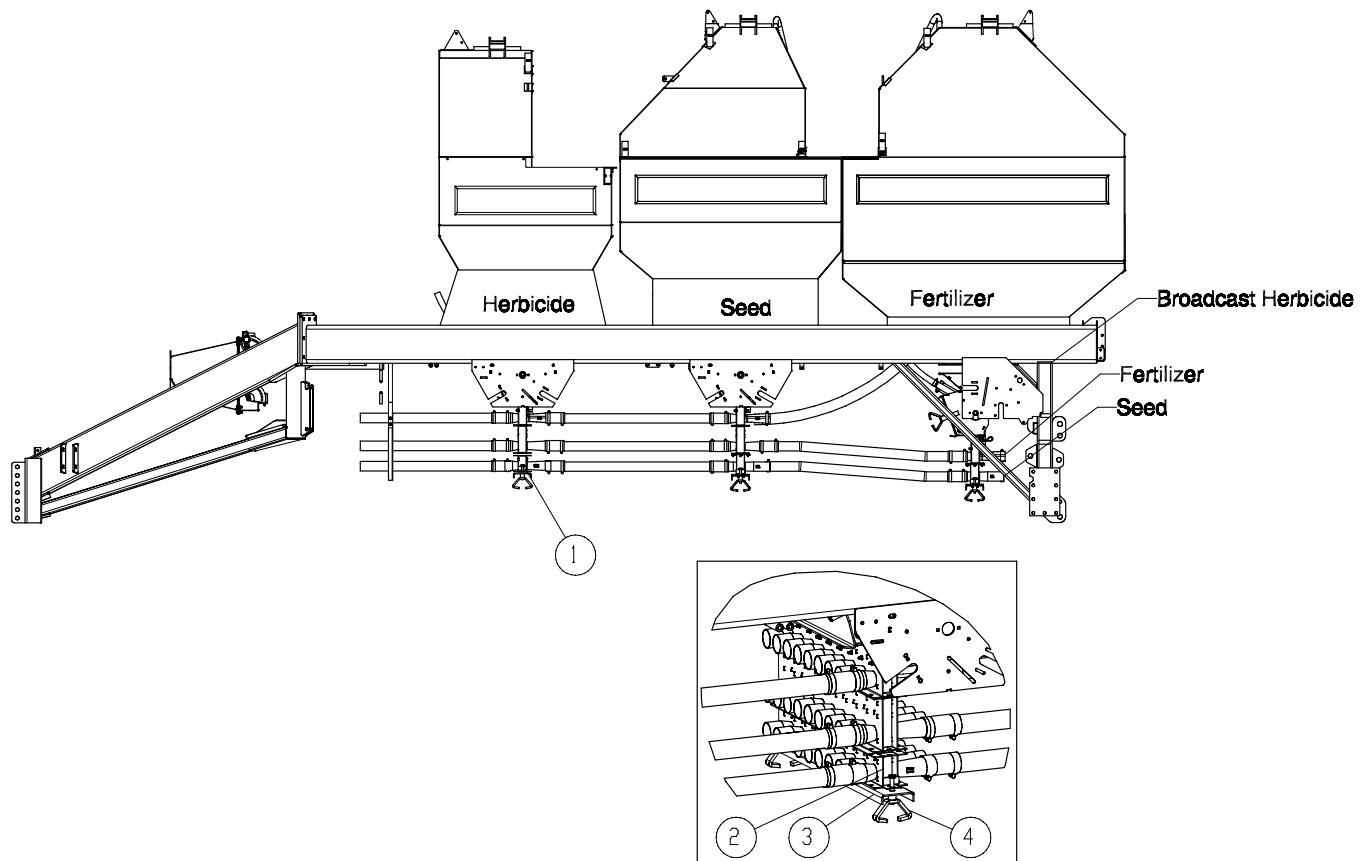
Option: Broadcast Herbicide



**Note: Distribution pipes are the same as the ones used on Triple Shoot Systems.**

Item	Part No.	Description	Qty
1	N37936	Collector - Pass Through Assembly (Includes Items 2, 3 & 4).....	1
2	N37844	Spacer Collector.....	1
3	N37932	Clean Out Door.....	1
4	N27360	Wing-Lock Nut - 1/2 .....	2

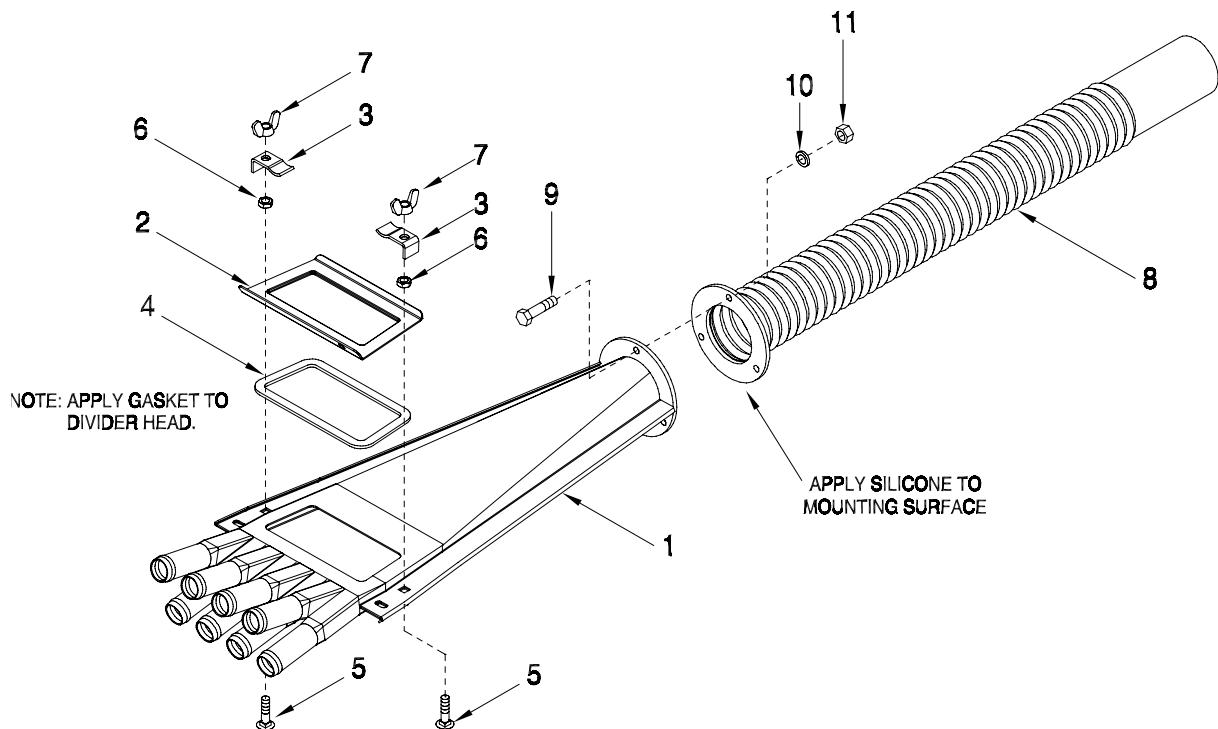
**Distribution - Tow Between  
Broadcast - Double Shoot Opener**



**Note: Distribution pipes are the same as the ones used on Double Shoot Systems.**

Item	Part No.	Description	Qty
1	N37936	Collector - Pass Through Assembly (Includes Items 2, 3 & 4).....	1
2	N37844	Spacer Collector.....	1
3	N37932	Clean Out Door.....	1
4	N27360	Wing-Lock Nut - 1/2 .....	2

## Distribution Divider Head - 1 Outlets



Head Size	Number of Secondary Outlets																																															
	3 Primaries						4 Primaries						5 Primaries						6 Primaries						7 Primaries																							
	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63					
7 Outlet	3	2	1	*	*	*	*	4	3	2	1	*	*	*	5	4	3	2	1	*	*	*	*	*	*	2	1	*	*	*	*	3	2	1	*	*	*	*	*	*	*	*	*	*	*			
8 Outlet	*	1	2	3	2	1	*	*	1	2	3	4	3	2	*	1	2	3	4	5	4	3	2	1	*	4	5	6	5	4	3	2	1	*	7	6	5	4	3	2	1	*						
9 Outlet	*	*	*	*	1	2	3	*	*	*	*	*	1	2	*	*	*	*	*	*	1	2	3	4	5	*	*	*	1	2	3	4	*	*	*	*	1	2	3	4	5	6	7					
10 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

Head Size	Number of Secondary Outlets																																											
	8 Primaries								9 Primaries																																			
	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99								
7 Outlet	*	*	*	*	*	*	*	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*		
8 Outlet	8	7	6	5	4	3	2	8	9	8	7	6	5	4	3	2	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*							
9 Outlet	*	1	2	3	4	5	6	*	*	1	2	3	4	5	6	7	8	9	8	7	6	5	4	3	2	1	*	*	*	*	*	*	*	*	*	*	*	*						
10 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
11 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

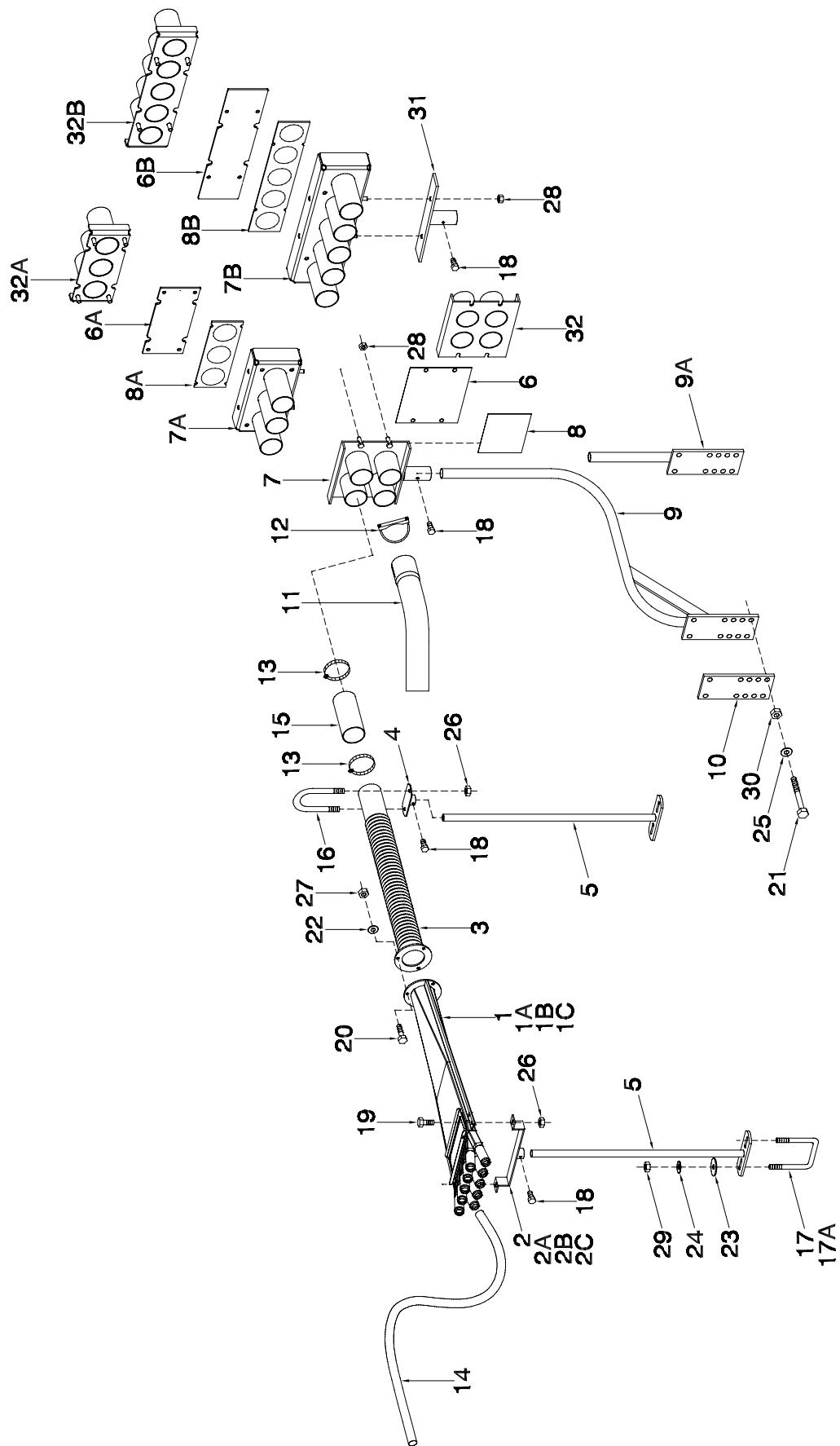
Head Size	Number of Secondary Outlets - Maximum Heads																																											
	3 Primaries						4 Primaries						5 Primaries						6 Primaries						7 Primaries																			
	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55									
7 Outlet	3	2	1	*	*	*	*	4	3	2	1	*	*	*	5	4	3	2	1	*	*	6	5	4	3	2	1	*	7	6	5	4	3	2	1									
8 Outlet	*	1	2	3	2	1	*	*	1	2	3	4	3	2	*	1	2	3	4	5	4	*	1	2	3	4	5	6	*	1	2	3	4	5	6									
9 Outlet	*	*	*	*	1	2	3	*	*	*	*	*	1	2	*	*	*	*	*	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*			
10 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
11 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

Head Size	Number of Secondary Outlets - Maximum Heads																																												
	8 Primaries													9 Primaries																															
	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	
7 Outlet	8	7	6	5	4	3	2	1	*	*	*	*	*	*	*	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*				
8 Outlet	*	1	2	3	4	5	6	7	8	7	6	5	4	3	2	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*							
9 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1	2	3	4	5	6	7	8	9	8	7	6	5	4	3	2	1	*	*	*	*	*	*	*	*	*	*	*	*
10 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
11 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

## Distribution - Divider Head - 1 Outlets

		<b>SEVEN OUTLET DIVIDER HEAD</b>	
1	N31177	Divider Head - 7 Outlet .....	1
2	N31160	Access Door - 7 Outlet.....	1
3	N31165	Clip.....	2
4	N31171	Gasket - 7 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N31187	7 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>EIGHT OUTLET DIVIDER HEAD</b>	
1	N31178	Divider Head - 8 Outlet .....	1
2	N31161	Access Door - 8 Outlet.....	1
3	N31165	Clip.....	2
4	N31172	Gasket - 8 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N31188	8 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>NINE OUTLET DIVIDER HEAD</b>	
1	N31179	Divider Head - 9 Outlet .....	1
2	N31162	Access Door - 9 Outlet.....	1
3	N31165	Clip.....	2
4	N31173	Gasket - 9 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N31189	9 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>TEN OUTLET DIVIDER HEAD</b>	
1	N31180	Divider Head - 10 Outlet.....	1
2	N31163	Access Door - 10 Outlet.....	1
3	N31165	Clip.....	2
4	N31174	Gasket - 10 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N31190	10 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>ELEVEN OUTLET DIVIDER HEAD</b>	
1	N36972	Divider Head - 11 Outlet.....	1
2	N31163	Access Door - 10 Outlet .....	1
3	N40545	Clip - Access Door - 11 .....	2
4	N31174	Gasket - 10 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N42274	11 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>CORRUGATED DIFFUSER PIPE</b>	
8	N15135	Pipe - Corr Diff - Divider Head .....	1
9	W-469	Hex Bolt - 1/4 x 3/4.....	3
10	W-521	Lock Washer - 1/4 .....	3
11	W-512	Hex Nut - 1/4 .....	3

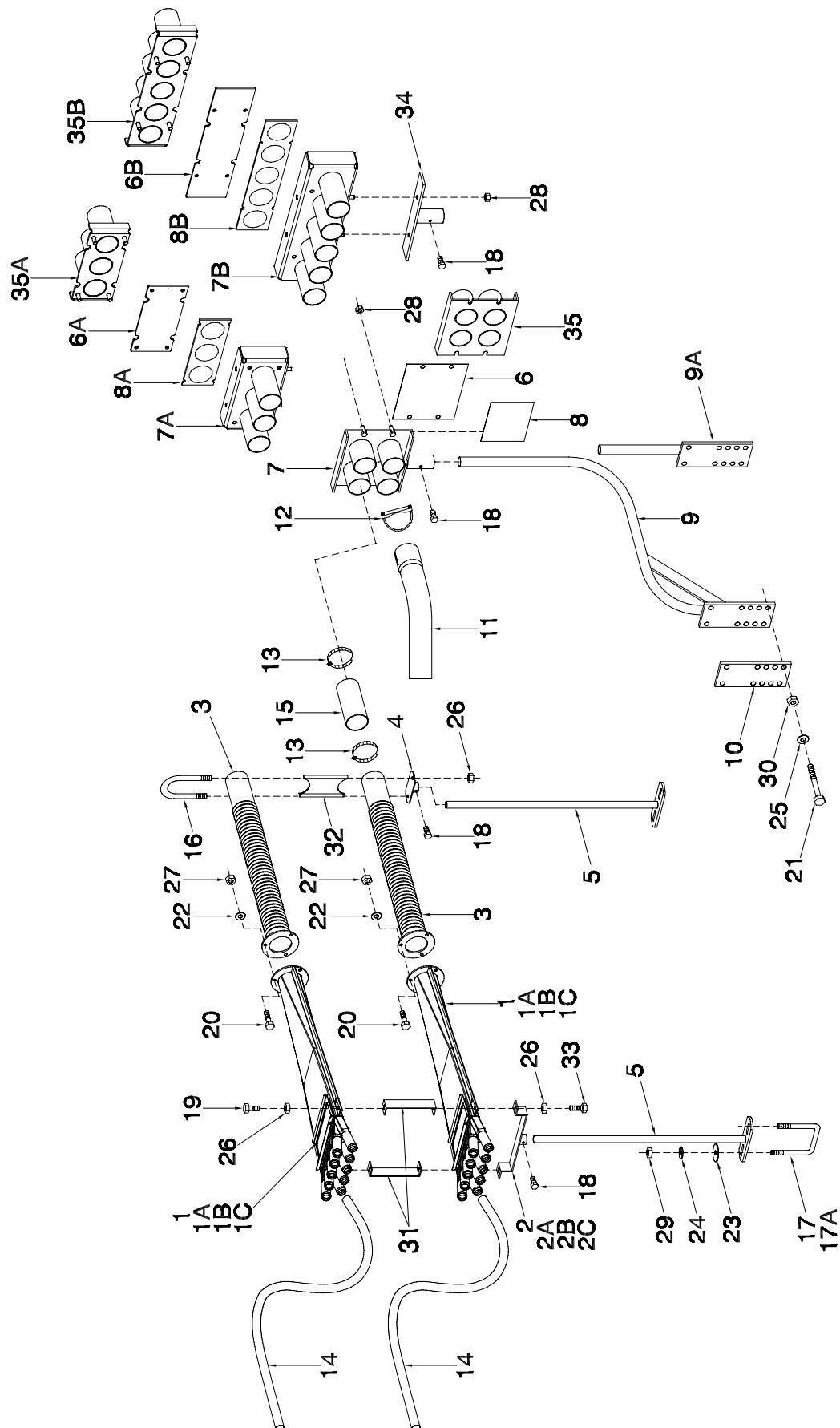
**Distribution  
Single Shoot - 1 Outlets**



## Distribution - Single Shoot - 1 Outlets

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	N42274	Divider Assembly - 11 Outlet.....	As req	As req	As req	As req	As req	As req	As req
1A	N31190	Divider Assembly - 10 Outlet .....	As req	As req	As req	As req	As req	As req	As req
1B	N31189	Divider Assembly - 9 Outlet .....	As req	As req	As req	As req	As req	As req	As req
1C	N31188	Divider Assembly - 8 Outlet .....	As req	As req	As req	As req	As req	As req	As req
1D	N31187	Divider Assembly - 7 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2	N40544	Support - 11 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2A	N19406	Support - 10 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2B	N15595	Support - 9 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2C	N15107	Support - 8 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2D	N15594	Support - 7 Outlet .....	As req	As req	As req	As req	As req	As req	As req
3	N15135	Pipe - Corr Diff - Divider Head.....	3	4	5	6	7	8	9
4	N15102	Support - Rear .....	3	4	5	6	7	8	9
5	N19531	Support - Bottom - Rod 24.....	6	8	10	12	14	16	18
6	N19573	Blank Off Plate - Standard.....	1	1	2	2	2	2	3
6A	N39876	Cover Plate - 3 Run- used on Max-3 & Contour							
6B	N39877	Cover Plate - 5 Run- used on Max-3 & Contour							
7	N19395	Coupler - Hose - Standard.....	1	1	2	2	2	2	3
7A	S39844	Coupler - 3 Run - used on Max-3 & Contour							
7B	S39743	Coupler - 5 Run - used on Max-3 & Contour							
8	N19030	Seal Strip - 1/16 x 6 1/2 x 6 1/2 (Bulk/ft).....	1	1	2	2	2	2	3
8A	S39885	Gasket Seal - 3 Run- used on Max-3 & Contour							
8B	S39752	Gasket Seal - 5 Run- used on Max-3 & Contour							
9	N19410	Base - Hose Coupler .....	1	1	2	2	2	2	3
9A	N19575	Base - Hose Coupler (STRAIGHT).....	1	1	2	2	2	2	3
10	N19409	Plate - Mount .....	1	1	2	2	2	2	3
11	N27329	Tube - Primary - 45 degree Elbow.....	0	2	2	4	4	4	4
12	N15022	Clamp - Muffler - 2 1/2 Dia .....	0	2	2	4	4	4	4
13	N11905	Hose Clamp - 2 1/2 .....	6	8	10	12	14	16	18
14	R480034	Hose - 0.929 ID x 1.169 OD/ft (75 ft roll).....	225 ft	300 ft	375 ft	450 ft	525 ft	600 ft	675 ft
15	R480055	Hose - 2 1/2 ID/ft Goodyear (100 ft rolls) .....	25 ft	50 ft	50 ft	75 ft	75 ft	100 ft	125 ft
16	N15096	U-Bolt - 1/4 x 2 9/16 x 3 1/4 LG .....	3	4	5	6	7	8	9
17	N15098	U-Bolt - 3/8 x 4 x 5.....	8	10	12	14	16	18	20
17A	N15097	U-Bolt - 3/8 x 2 x 5.....	6	8	10	12	14	16	18
18	N24396	Setscrew - 1/4 x 1/2.....	7	9	12	14	16	18	21
19	K-3830	Hex Bolt - 1/4 x 1/2 Lg .....	6	8	10	12	14	16	18
20	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	9	12	15	18	21	24	27
21	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	4	4	8	8	8	8	12
22	W-521	Lockwasher - 1/4 .....	9	12	15	18	21	24	27
23	D-5579	Flatwasher - 3/8.....	12	16	20	24	28	32	36
24	W-523	Lockwasher - 3/8 .....	12	16	20	24	28	32	36
25	W-525	Lockwasher - 1/2 .....	4	4	8	8	8	8	12
26	D-5277	Serrated Locknut - 1/4 .....	12	16	20	24	28	32	36
27	W-512	Hex Nut - 1/4 .....	9	12	15	18	21	24	27
28	D-5279	Serrated Locknut - 3/8 .....	4	4	8	8	8	8	8
29	W-514	Hex Nut - 3/8 .....	12	16	20	24	28	32	36
30	W-516	Hex Nut - 1/2 .....	4	4	8	8	8	8	12
31	N39840	Mount - Coupler - used on Max-3 & Contour .....	1	1	2	2	2	2	2
32	N19398	Hose Coupler - Cart .....	2	2	2	2	2	2	2
32A	S39843	Coupler - 3 Run - Cart - used on Max-3 & Contour							
32B	S39747	Coupler - 5 Run - Cart - used on Max-3 & Contour							
33	N37920	Equalizer - used on Contour 61-86ft - Not Shown							

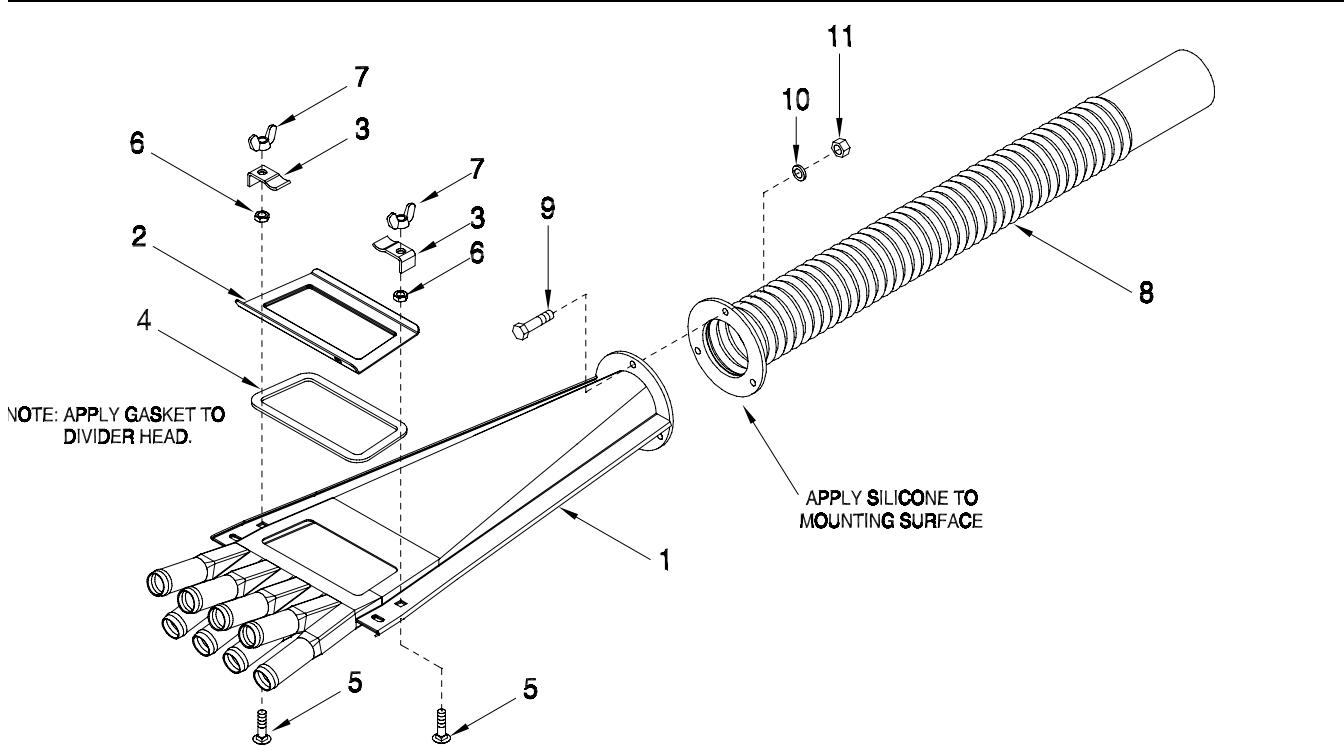
**Distribution  
Double Shoot - 1 Outlets**



## Distribution - Double Shoot - 1 Outlets

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	N42274	Divider Assembly - 11 Outlet.....	As req	As req	As req	As req	As req	As req	As req
1A	N31190	Divider Assembly - 10 Outlet .....	As req	As req	As req	As req	As req	As req	As req
1B	N31189	Divider Assembly - 9 Outlet .....	As req	As req	As req	As req	As req	As req	As req
1C	N31188	Divider Assembly - 8 Outlet .....	As req	As req	As req	As req	As req	As req	As req
1D	N31187	Divider Assembly - 7 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2	N40544	Support - 11 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2A	N19406	Support - 10 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2B	N15595	Support - 9 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2C	N15107	Support - 8 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2D	N15594	Support - 7 Outlet .....	As req	As req	As req	As req	As req	As req	As req
3	N15135	Pipe - Corr Diff - Divider Head.....	6	8	10	12	14	16	18
4	N15102	Support - Rear .....	3	4	5	6	7	8	9
5	N19531	Support - Bottom - Rod 24.....	6	8	10	12	14	16	18
6	N19573	Blank Off Plate - Standard.....	2	2	3	3	4	4	5
6A	N39876	Cover Plate - 3 Run- used on Max-3 & Contour							
6B	N39877	Cover Plate - 5 Run- used on Max-3 & Contour							
7	N19395	Coupler - Hose - Standard.....	2	2	3	3	4	4	5
7A	S39844	Coupler - 3 Run - used on Max-3 & Contour							
7B	S39743	Coupler - 5 Run - used on Max-3 & Contour							
8	N19030	Seal Strip - 1/16 x 6 1/2 x 6 1/2 (Bulk/ft).....	2	2	3	3	4	4	5
8A	S39885	Gasket Seal - 3 Run - used on Max-3 & Contour							
8B	S39752	Gasket Seal - 5 Run - used on Max-3 & Contour							
9	N19410	Base - Hose Coupler .....	2	2	3	3	4	4	5
9A	N19575	Base - Hose Coupler (STRAIGHT).....	2	2	3	3	4	4	5
10	N19409	Plate - Mount .....	2	2	3	3	4	4	5
11	N27329	Tube - Primary - 45 degree Elbow.....	0	4	4	8	8	8	8
12	N15022	Clamp - Muffler - 2 1/2 Dia .....	0	4	4	8	8	8	8
13	N11905	Hose Clamp - 2 1/2 .....	12	16	20	24	28	32	36
14	R480034	Hose - 0.929 ID x 1.169 OD/ft (75 ft roll).....	450 ft	600 ft	750 ft	900 ft	1050 ft	1200ft	1350ft
15	R480055	Hose - 2 1/2 ID/ft Goodyear (100 ft rolls) .....	50 ft	75 ft	100 ft	125 ft	150 ft	175 ft	200ft
16	N16504	U-Bolt - 1/4 x 2 9/16 x 9 1/2 Lg.....	3	4	5	6	7	8	9
17	N15098	U-Bolt - 3/8 x 4 x 5.....	8	10	12	14	16	18	20
17A	N15097	U-Bolt - 3/8 x 2 x 5.....	6	8	10	12	14	16	18
18	N24396	Setscrew - 1/4 x 1/2.....	8	10	13	15	18	20	22
19	K-3830	Hex Bolt - 1/4 x 1/2 Lg .....	6	8	10	12	14	16	18
20	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	18	24	30	36	42	48	54
21	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	8	8	12	12	16	16	20
22	W-521	Lockwasher - 1/4 .....	18	24	30	36	42	48	54
23	D-5579	Flatwasher - 3/8.....	12	16	20	24	28	32	36
24	W-523	Lockwasher - 3/8 .....	12	16	20	24	28	32	36
25	W-525	Lockwasher - 1/2 .....	8	8	12	12	16	16	20
26	D-5277	Serrated Locknut - 1/4 .....	12	16	20	24	28	32	36
27	W-512	Hex Nut - 1/4 .....	18	24	30	36	42	48	54
28	D-5279	Serrated Locknut - 3/8 .....	8	8	12	12	16	16	20
29	W-514	Hex Nut - 3/8 .....	12	16	20	24	28	32	36
30	W-516	Hex Nut - 1/2 .....	8	8	12	12	16	16	20
31	N16689	Bracket Front - Dual Shoot Heads .....	6	8	10	12	14	16	18
32	N16507	Spacer - Rear - Dual Shoot Heads.....	3	4	5	6	7	8	9
33	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	24	32	40	48	56	64	72
34	N39840	Mount - Coupler - used on Max-3 & Contour .....	1	1	2	2	2	2	2
35	N19398	Hose Coupler - Cart .....	2	2	2	2	2	2	2
35A	S39843	Coupler - 3 Run - Cart - used on Max-3 & Contour							
35B	S39747	Coupler - 5 Run - Cart - used on Max-3 & Contour							
33	N37920	Equalizer - used on Contour 61-86ft - Not Shown							

## **Distribution Divider Head - 1 1/8 Outlets**

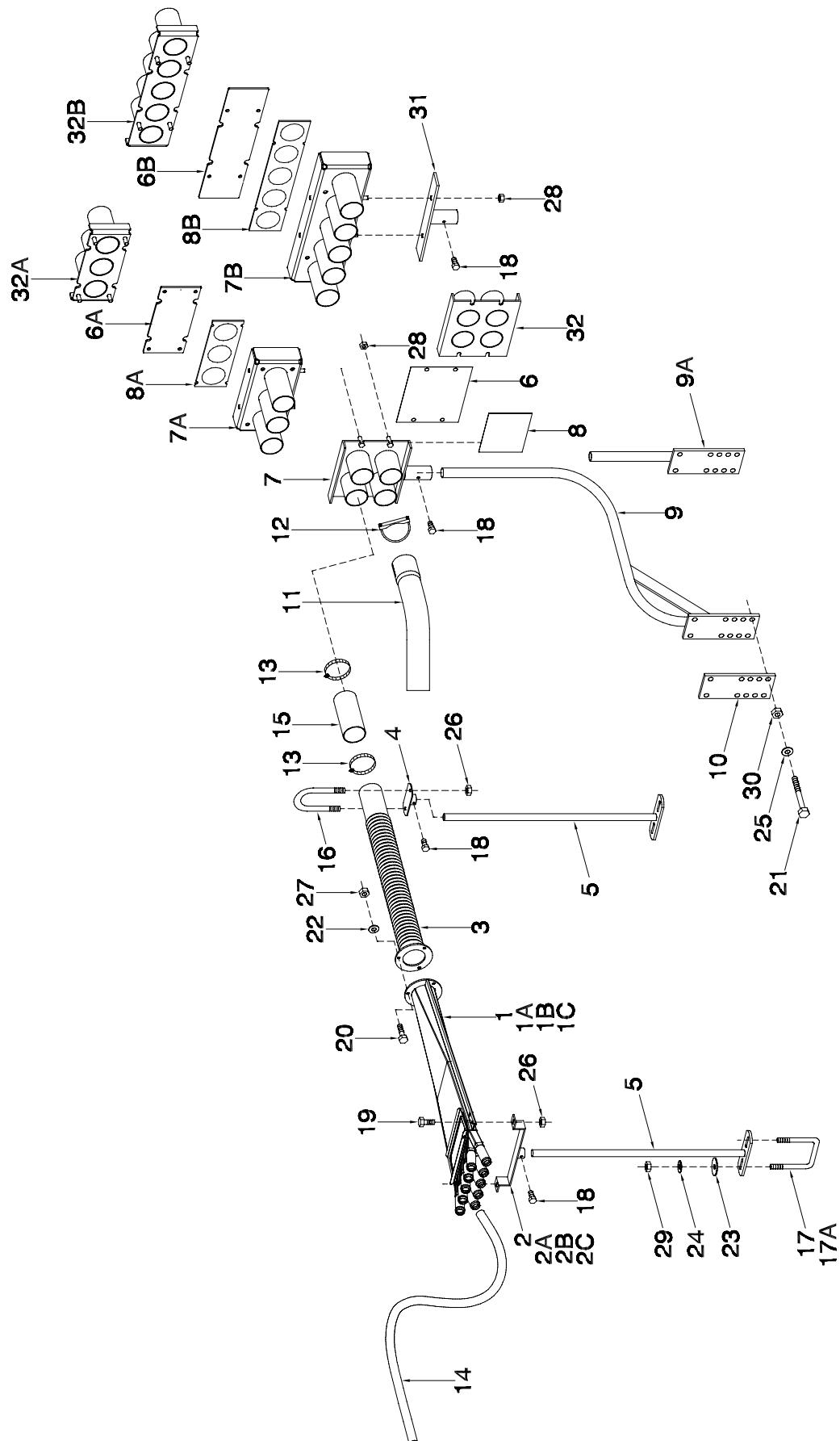


Head Size	Number of Secondary Outlets																																					
	8 Primaries														9 Primaries																							
	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99		
7 Outlet	*	*	*	*	*	*	*	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*		
8 Outlet	8	7	6	5	4	3	2	8	9	8	7	6	5	4	3	2	1	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*					
9 Outlet	*	1	2	3	4	5	6	*	*	1	2	3	4	5	6	7	8	9	8	7	6	5	4	3	2	1	*	*	*	*	*							
10 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1	2	3	4	5	6	7	8	9	8	7	6	5	4	3	2	1			
11 Outlet	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	1	2	3	4	5	6	7	8	9

## Distribution - Divider Head - 1 1/8 Outlets

		<b>SIX OUTLET DIVIDER HEAD</b>	
1	N36967	Divider Head - 6 Outlet .....	1
2	N31160	Access Door - 7 Outlet.....	1
3	N31165	Clip.....	2
4	N31171	Gasket - 7 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N42253	6 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>SEVEN OUTLET DIVIDER HEAD</b>	
1	N36966	Divider Head - 7 Outlet .....	1
2	N31161	Access Door - 8 Outlet.....	1
3	N31165	Clip.....	2
4	N31172	Gasket - 8 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N42254	7 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>EIGHT OUTLET DIVIDER HEAD</b>	
1	N36965	Divider Head - 8 Outlet .....	1
2	N31162	Access Door - 9 Outlet.....	1
3	N31165	Clip.....	2
4	N31173	Gasket - 9 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N42255	8 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>NINE OUTLET DIVIDER HEAD</b>	
1	N36964	Divider Head - 9 Outlet .....	1
2	N31163	Access Door - 10 Outlet.....	1
3	N31165	Clip.....	2
4	N31174	Gasket - 10 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N42256	9 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>TEN OUTLET DIVIDER HEAD</b>	
1	N42067	Divider Head - 10 Outlet.....	1
2	N31163	Access Door - 10 Outlet.....	1
3	N40545	Clip - Access Door .....	2
4	N31174	Gasket - 10 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N42257	10 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>ELEVEN OUTLET DIVIDER HEAD</b>	
1	N42225	Divider Head - 11 Outlet.....	1
2	N31163	Access Door - 10 Outlet.....	1
3	N48928	Clip - Access Door .....	2
4	N31174	Gasket - 10 Outlet.....	1
5	N31012	Carriage Bolt - 5/16 x 1 1/4 .....	2
6	N31014	Hex Jam Nut - 5/16 .....	2
7	N31016	Wing Nut - 5/16 .....	2
	N48927	11 Outlet Divider Head Assembly (Includes All Above Items)	
		<b>CORRUGATED DIFFUSER PIPE</b>	
8	N15135	Pipe - Corr Diff - Divider Head .....	1
9	W-469	Hex Bolt - 1/4 x 3/4.....	3
10	W-521	Lock Washer - 1/4 .....	3
11	W-512	Hex Nut - 1/4 .....	3

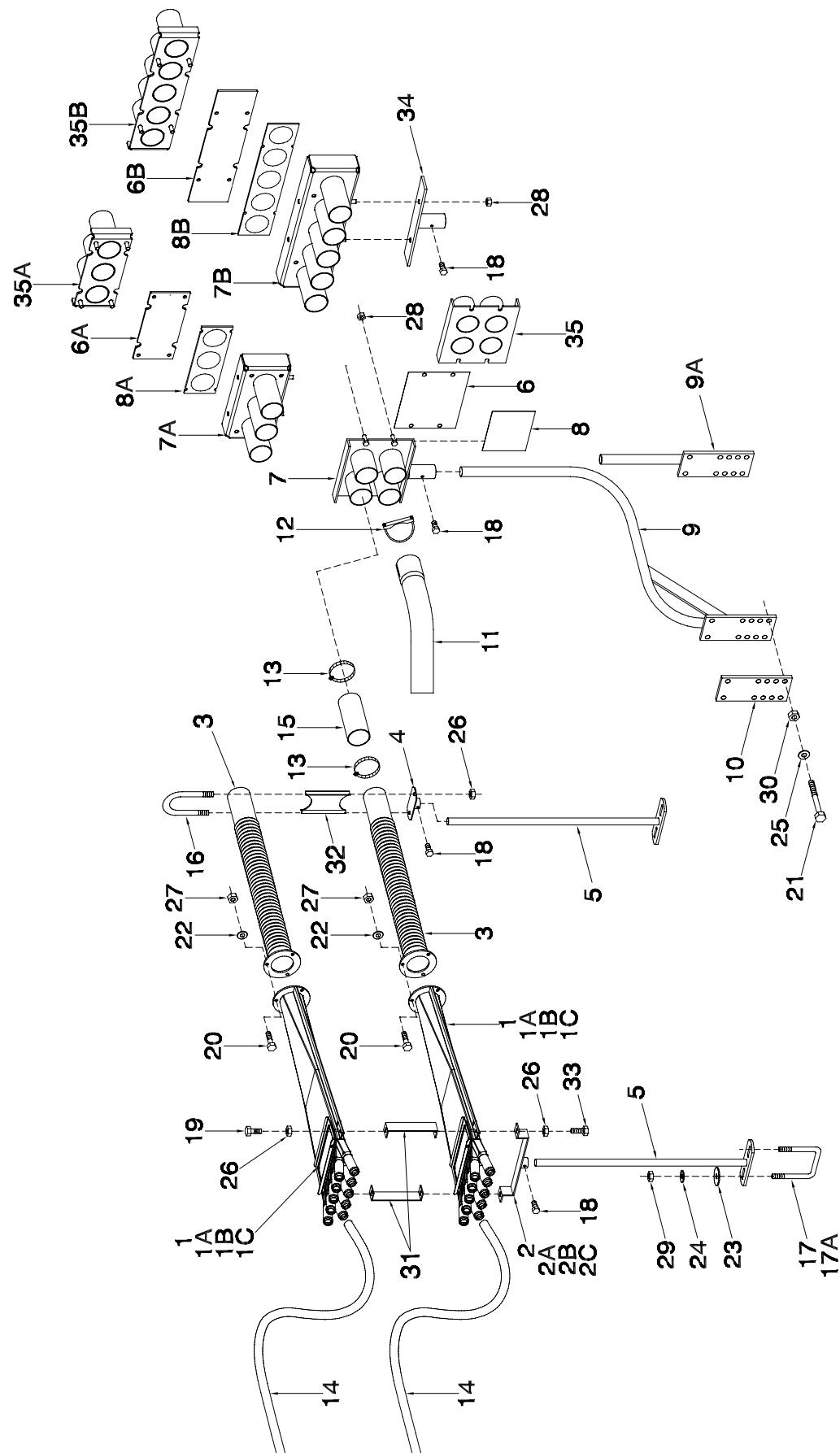
**Distribution  
Single Shoot - 1 1/8 Outlet**



### Distribution - Single Shoot - 1 1/8 Outlet

Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	N48927	Divider Assembly - 11 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1A	N42257	Divider Assembly - 10 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1B	N42256	Divider Assembly - 9 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1C	N42255	Divider Assembly - 8 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1D	N42254	Divider Assembly - 7 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1E	N42253	Divider Assembly - 6 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
2	N42245	Support - 11 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2A	N42244	Support - 10 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2B	N42243	Support - 9 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2C	N42242	Support - 8 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2D	N42227	Support - 7 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2E	N42241	Support - 6 Outlet .....	As req	As req	As req	As req	As req	As req	As req
3	N15135	Pipe - Corr Diff - Divider Head .....	3	4	5	6	7	8	9
4	N15102	Support - Rear .....	3	4	5	6	7	8	9
5	N19531	Support - Bottom - Rod 24 .....	6	8	10	12	14	16	18
6	N19573	Blank Off Plate .....	1	1	2	2	2	2	3
6A	N39876	Cover Plate - 3 Run- used on Max-3 & Contour							
6B	N39877	Cover Plate - 5 Run- used on Max-3 & Contour							
7	N19395	Coupler - Hose .....	1	1	2	2	2	2	3
7A	S39844	Coupler - 3 Run - used on Max-3 & Contour							
7B	S39743	Coupler - 5 Run - used on Max-3 & Contour							
8	N19030	Seal Strip - 1/16 x 6 1/2 x 6 1/2 (Bulk/ft) .....	1	1	2	2	2	2	3
8A	S39885	Gasket Seal - 3 Run- used on Max-3 & Contour							
8B	S39752	Gasket Seal - 5 Run- used on Max-3 & Contour							
9	N19410	Base - Hose Coupler .....	1	1	2	2	2	2	3
9A	N19575	Base - Hose Coupler (STRAIGHT) .....	1	1	2	2	2	2	3
10	N19409	Plate - Mount .....	1	1	2	2	2	2	3
11	N27329	Tube - Primary - 45 degree Elbow .....	0	2	2	4	4	4	4
12	N15022	Clamp - Muffler - 2 1/2 Dia .....	0	2	2	4	4	4	4
13	N11905	Hose Clamp - 2 1/2 .....	6	8	10	12	14	16	18
14	R4800681	Hose - 1.105 ID x 1.385 OD/ft (75 ft roll) .....	225 ft	300 ft	375 ft	450 ft	525 ft	600 ft	675 ft
15	R480055	Hose - 2 1/2 ID/ft Goodyear (100 ft rolls) .....	25 ft	50 ft	50 ft	75 ft	75 ft	100 ft	125 ft
16	N15096	U-Bolt - 1/4 x 2 9/16 x 3 1/4 LG .....	3	4	5	6	7	8	9
17	N15098	U-Bolt - 3/8 x 4 x 5 .....	8	10	12	14	16	18	20
17A	N15097	U-Bolt - 3/8 x 2 x 5 .....	6	8	10	12	14	16	18
18	N24396	Setscrew - 1/4 x 1/2 .....	7	9	12	14	16	18	21
19	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6	8	10	12	14	16	18
20	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	9	12	15	18	21	24	27
21	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	4	4	8	8	8	8	12
22	W-521	Lockwasher - 1/4 .....	9	12	15	18	21	24	27
23	D-5579	Flatwasher - 3/8 .....	12	16	20	24	28	32	36
24	W-523	Lockwasher - 3/8 .....	12	16	20	24	28	32	36
25	W-525	Lockwasher - 1/2 .....	4	4	8	8	8	8	12
26	D-5277	Serrated Locknut - 1/4 .....	12	16	20	24	28	32	36
27	W-512	Hex Nut - 1/4 .....	9	12	15	18	21	24	27
28	D-5279	Serrated Locknut - 3/8 .....	4	4	8	8	8	8	8
29	W-514	Hex Nut - 3/8 .....	12	16	20	24	28	32	36
30	W-516	Hex Nut - 1/2 .....	4	4	8	8	8	8	12
31	N39840	Mount - Coupler - used on Max-3 & Contour .....	1	1	2	2	2	2	2
32	N19398	Hose Coupler - Cart .....	2	2	2	2	2	2	2
32A	S39843	Coupler - 3 Run - Cart - used on Max-3 & Contour							
32B	S39747	Coupler - 5 Run - Cart - used on Max-3 & Contour							
34	N45690	Granular Deflector - 1 1/8 Outlet (Not Shown) .....							

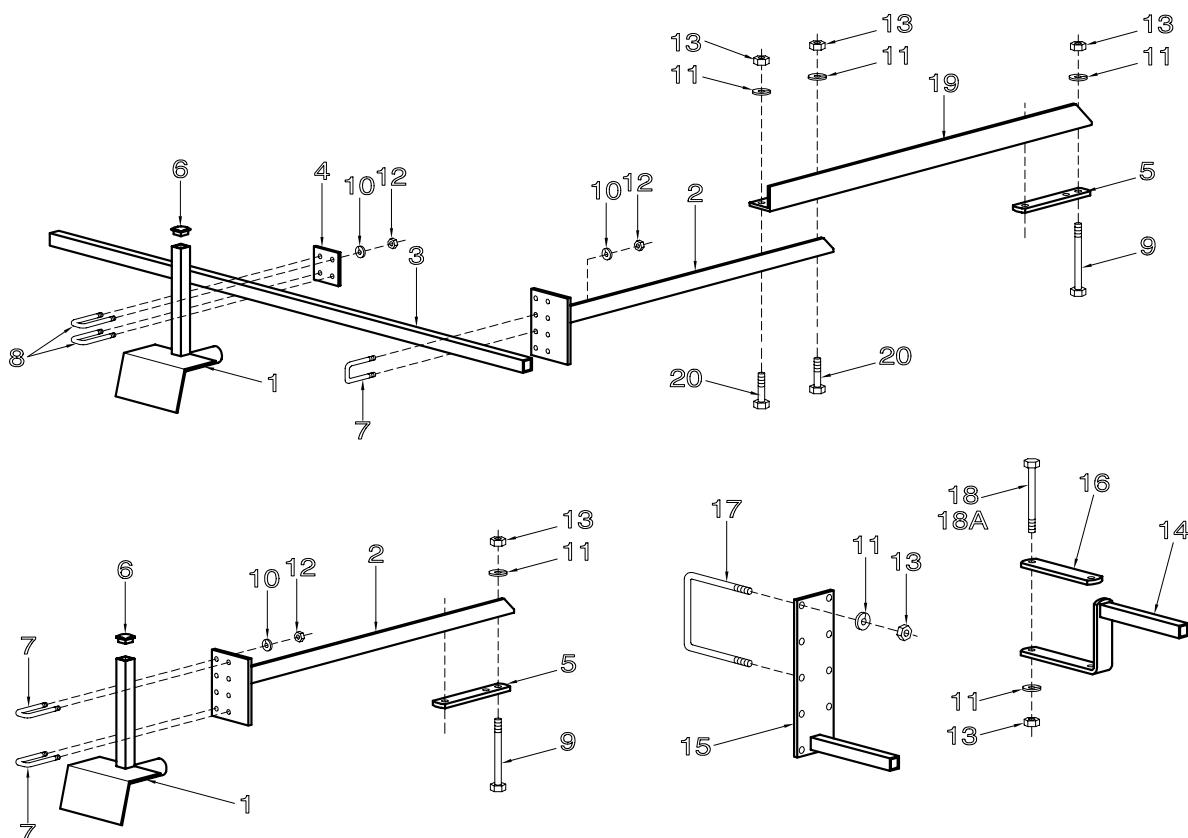
**Distribution  
Double Shoot - 1 1/8 Outlet**



## Distribution - Double Shoot - 1 1/8 Outlet

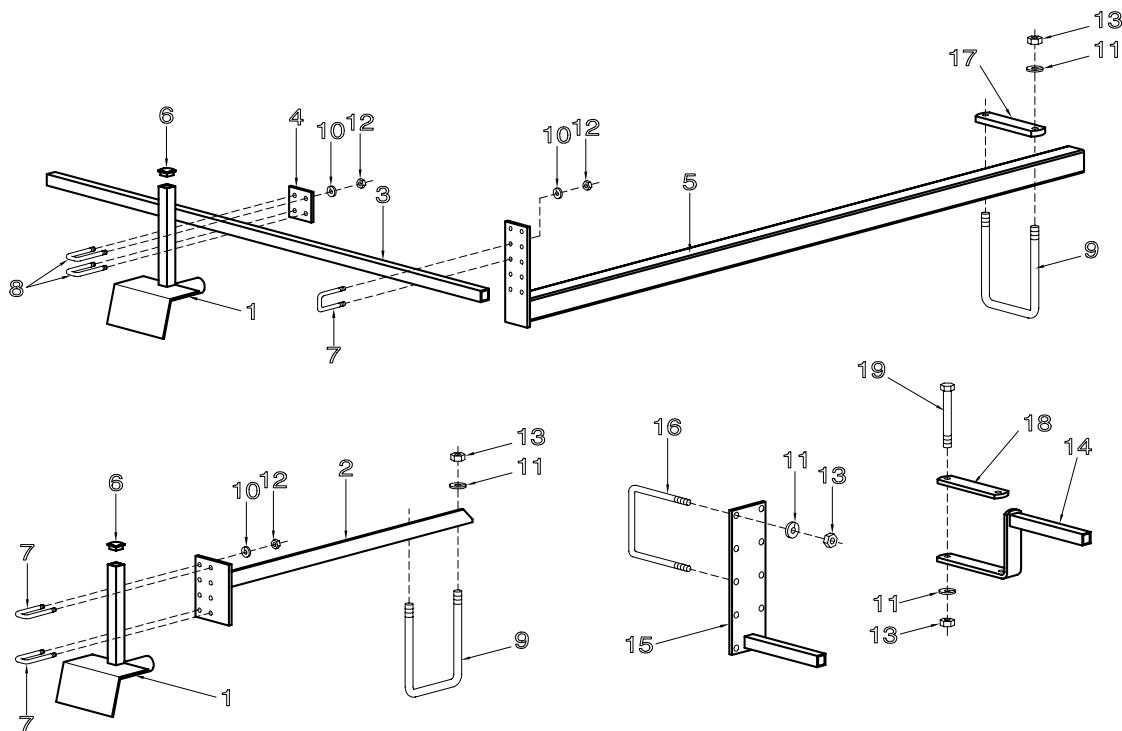
Item	Part No.	Description	No. Used						
			Number of Primaries						
			3	4	5	6	7	8	9
1	N48927	Divider Assembly - 11 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1A	N42257	Divider Assembly - 10 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1B	N42256	Divider Assembly - 9 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1C	N42255	Divider Assembly - 8 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1D	N42254	Divider Assembly - 7 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
1E	N42253	Divider Assembly - 6 Outlet - 1 1/8 ID .....	As req	As req	As req	As req	As req	As req	As req
2	N42245	Support - 11 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2A	N42244	Support - 10 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2B	N42243	Support - 9 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2C	N42242	Support - 8 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2D	N42227	Support - 7 Outlet .....	As req	As req	As req	As req	As req	As req	As req
2E	N42241	Support - 6 Outlet .....	As req	As req	As req	As req	As req	As req	As req
3	N15135	Pipe - Corr Diff - Divider Head .....	6	8	10	12	14	16	18
4	N15102	Support - Rear .....	3	4	5	6	7	8	9
5	N19531	Support - Bottom - Rod 24 .....	6	8	10	12	14	16	18
6	N19573	Blank Off Plate .....	2	2	3	3	4	4	5
6A	N39876	Cover Plate - 3 Run- used on Max-3 & Contour							
6B	N39877	Cover Plate - 5 Run- used on Max-3 & Contour							
7	N19395	Coupler - Hose .....	2	2	3	3	4	4	5
7A	S39844	Coupler - 3 Run - used on Max-3 & Contour							
7B	S39743	Coupler - 5 Run - used on Max-3 & Contour							
8	N19030	Seal Strip - 1/16 x 6 1/2 x 6 1/2 (Bulk/ft) .....	2	2	3	3	4	4	5
8A	S39885	Gasket Seal - 3 Run- used on Max-3 & Contour							
8B	S39752	Gasket Seal - 5 Run- used on Max-3 & Contour							
9	N19410	Base - Hose Coupler .....	2	2	3	3	4	4	5
9A	N19575	Base - Hose Coupler (STRAIGHT) .....	2	2	3	3	4	4	5
10	N19409	Plate - Mount .....	2	2	3	3	4	4	5
11	N27329	Tube - Primary - 45 degree Elbow .....	0	4	4	8	8	8	8
12	N15022	Clamp - Muffler - 2 1/2 Dia .....	0	4	4	8	8	8	8
13	N11905	Hose Clamp - 2 1/2 .....	12	16	20	24	28	32	36
14	R4800681	Hose - 1.105 ID x 1.385 OD/ft (75 ft roll) .....	450 ft	600 ft	750 ft	900 ft	1050 ft	1200ft	1350ft
15	R480055	Hose - 2 1/2 ID/ft Goodyear (100 ft rolls) .....	50 ft	75 ft	100 ft	125 ft	150 ft	175 ft	200ft
16	N16504	U-Bolt - 1/4 x 2 9/16 x 9 1/2 Lg .....	3	4	5	6	7	8	9
17	N15098	U-Bolt - 3/8 x 4 x 5 .....	8	10	12	14	16	18	20
17A	N15097	U-Bolt - 3/8 x 2 x 5 .....	6	8	10	12	14	16	18
18	N24396	Setscrew - 1/4 x 1/2 .....	8	10	13	15	18	20	22
19	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6	8	10	12	14	16	18
20	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	18	24	30	36	42	48	54
21	W-496	Hex Bolt - 1/2 x 5 1/2 Lg .....	8	8	12	12	16	16	20
22	W-521	Lockwasher - 1/4 .....	18	24	30	36	42	48	54
23	D-5579	Flatwasher - 3/8 .....	12	16	20	24	28	32	36
24	W-523	Lockwasher - 3/8 .....	12	16	20	24	28	32	36
25	W-525	Lockwasher - 1/2 .....	8	8	12	12	16	16	20
26	D-5277	Serrated Locknut - 1/4 .....	12	16	20	24	28	32	36
27	W-512	Hex Nut - 1/4 .....	18	24	30	36	42	48	54
28	D-5279	Serrated Locknut - 3/8 .....	8	8	12	12	16	16	20
29	W-514	Hex Nut - 3/8 .....	12	16	20	24	28	32	36
30	W-516	Hex Nut - 1/2 .....	8	8	12	12	16	16	20
31	N16689	Bracket Front - Dual Shoot Heads .....	6	8	10	12	14	16	18
32	N16507	Spacer - Rear - Dual Shoot Heads .....	3	4	5	6	7	8	9
33	W-1552	Hex Bolt - 1/4 x 1 Lg .....	24	32	40	48	56	64	72
34	N39840	Mount - Coupler - used on Max-3 & Contour .....	1	1	2	2	2	2	2
35	N19398	Hose Coupler - Cart .....	2	2	2	2	2	2	2
35A	S39843	Coupler - 3 Run - Cart - used on Max-3 & Contour							
35B	S39747	Coupler - 5 Run - Cart - used on Max-3 & Contour							
36	N45690	Granular Deflector - 1 1/8 Outlet (Not Shown) .....							

## Metering & Distribution Deflectors Assembly



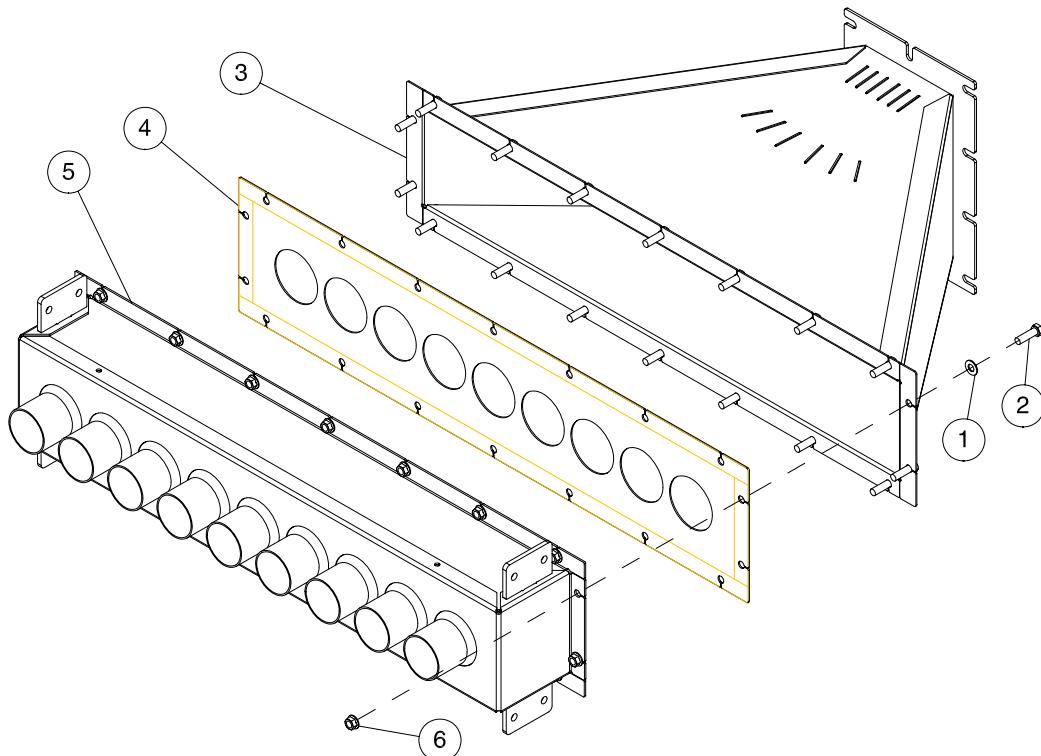
Item	Part No.	Description	Qty
1	N19770	Deflector - 1" outlet heads .....	As Req
	N45690	Deflector - 1 1/8" outlet heads .....	As Req
2	N19769	Bracket - Deflector.....	As Req
3	N21080	Bar Support - 3/4 Sq x 176" .....	As Req
4	N21060	Clamp - Plate .....	As Req
5	N22822	Strap - Clamp.....	As Req
6	N21057	Square Insert Glide.....	As Req
7	N21055	U-Bolt - 1/4 x 3/4 x 1 3/8 .....	As Req
8	N21061	U-Bolt - 1/4 x 3/4 x 2 .....	As Req
9	C-3918	Hex Bolt - 3/8 x 5 Lg.....	As Req
10	W-521	Lockwasher - 1/4.....	As Req
11	W-523	Lockwasher - 3/8.....	As Req
12	W-512	Hex Nut - 1/4 .....	As Req
13	W-514	Hex Nut - 3/8 .....	As Req
14	N24309	Deflector Mount (25'-35' & 31'-41' 9000 cultivator) .....	2
15	N24308	Deflector Mount (43'-47' & 49'-59' 9000 cultivator) .....	2
16	N24311	Clamp Strap (25'-35' & 31'-41' 9000 cultivator).....	2
17	N15098	U-Bolt - 3/8 x 4 x 5 (43'-47' & 49'-59' 9000 cultivator).....	4
18	C-3918	Hex Bolt - 3/8 x 5 Lg (4x4 Hitch) .....	4
18A	N19678	Hex Bolt - 3/8 x 7 Lg (4x6 Hitch) .....	4
19	N25773	Bracket Deflector Extension .....	4
20	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	4

**Metering & Distribution  
Concept 2000 Deflectors Assembly**



Item	Part No.	Description	Qty
1	N19770	Deflector - 1" outlet heads .....	As Req
	N45690	Deflector - 1 1/8" outlet heads .....	As Req
2	N19769	Bracket - Deflector.....	As Req
3	N21080	Bar Support - 3/4 Sq x 176" .....	As Req
4	N21060	Clamp - Plate .....	As Req
5	N28398	Bracket - Deflector.....	As Req
6	N21057	Square Insert Glide .....	As Req
7	N21055	U-Bolt - 1/4 x 3/4 x 1 3/8 .....	As Req
8	N21061	U-Bolt - 1/4 x 3/4 x 2 .....	As Req
9	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	As Req
10	W-521	Lockwasher - 1/4.....	As Req
11	W-523	Lockwasher - 3/8.....	As Req
12	W-512	Hex Nut - 1/4 .....	As Req
13	W-514	Hex Nut - 3/8 .....	As Req
14	N28399	Deflector Mount.....	2
15	N24308	Deflector Mount.....	2
16	N15098	U-Bolt - 3/8 x 4 x 5 .....	4
17	N28396	Clamp Strap .....	2
18	N28397	Clamp Strap .....	4
19	C-3918	Hex Bolt - 3/8 x 5 Lg.....	4

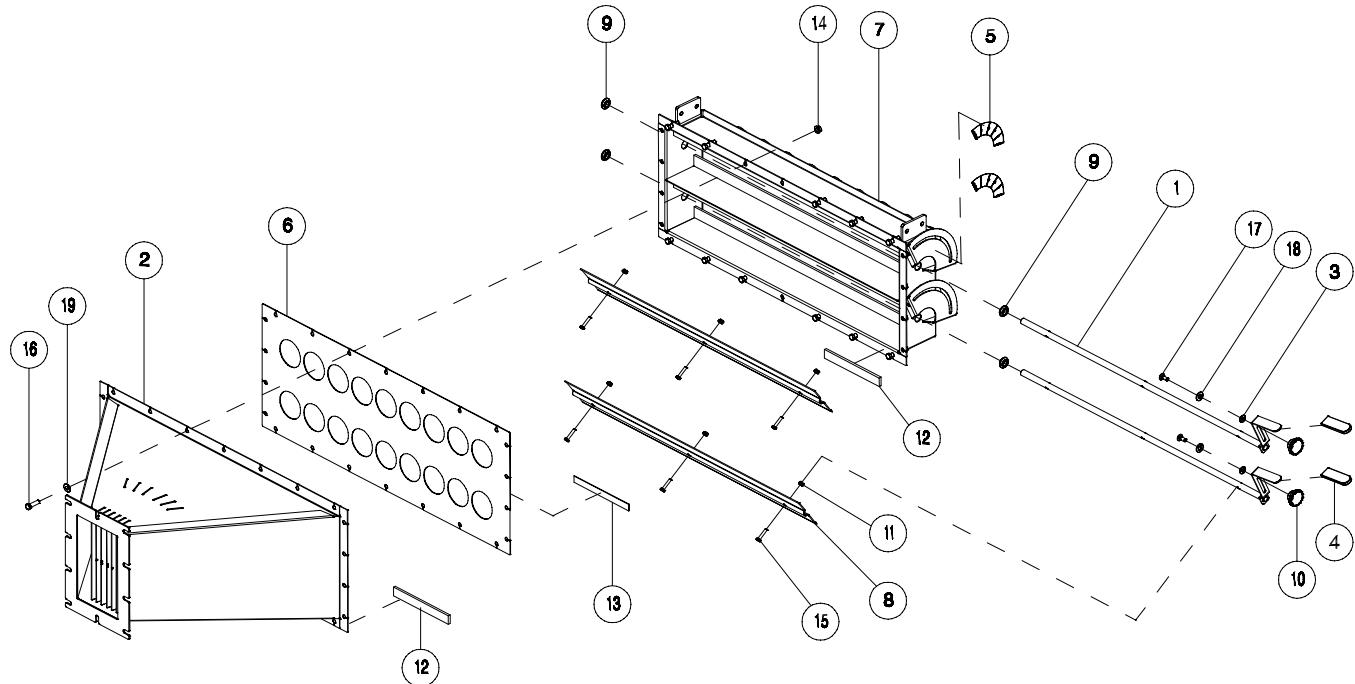
**Distribution**  
**Single Shoot Plenum - 9 Outlet**



Used only on Dual Fan Assembly

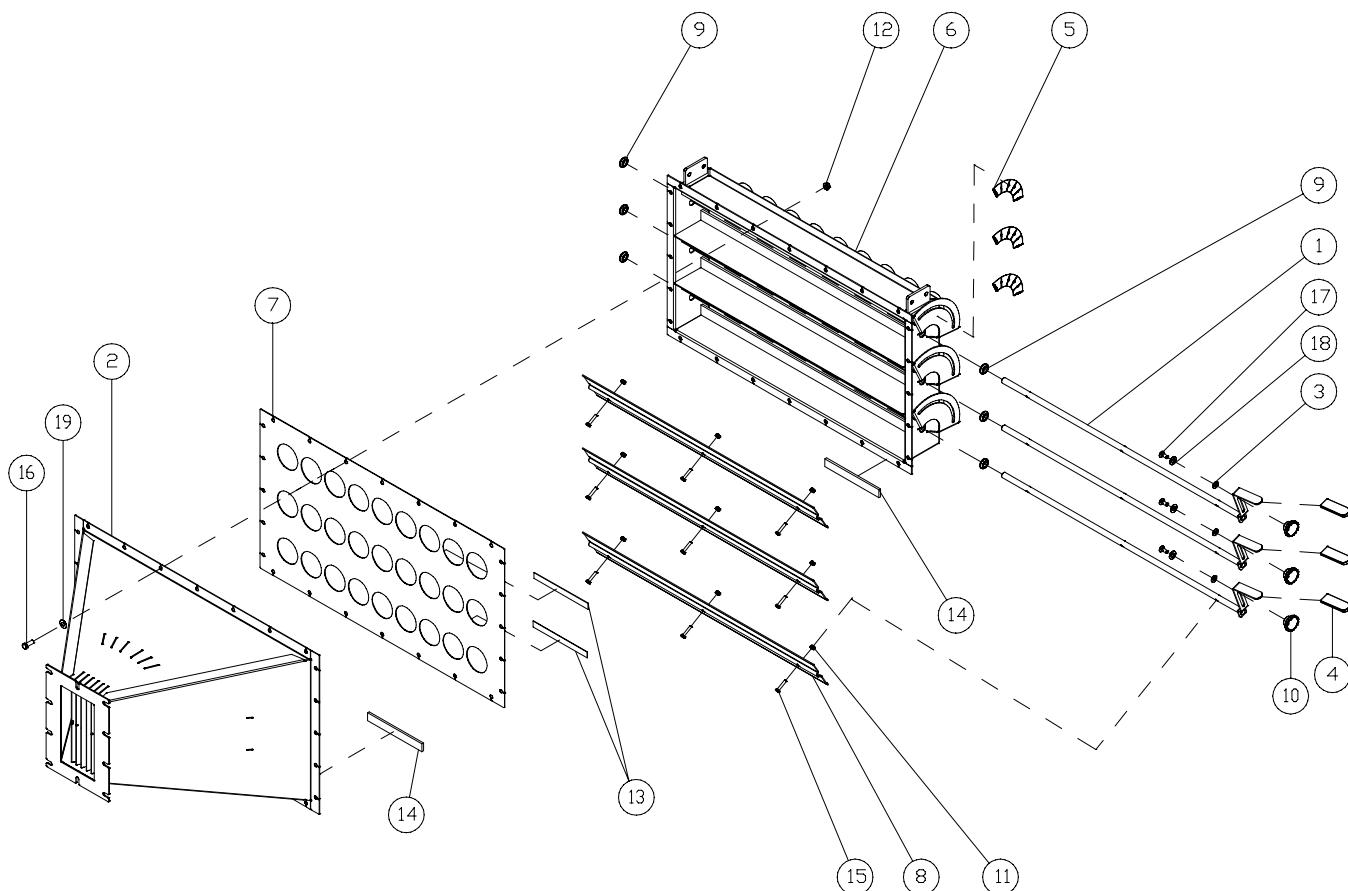
Item	Part No.	Description	Qty
1	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	18
2	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	18
3	N47801	Plenum Body.....	1
4	N47802	Plenum Baffle.....	1
5	N49621	Plenum Front.....	1
6	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	18
N47800		Plenum Assembly - Dual Shoot (Includes All Above Items)	

**Distribution  
Double Shoot Plenum - 18 Outlet**



Item	Part No.	Description	Qty
1	N37374	Control Arm .....	2
2	N37469	Plenum Body - 18 Outlet.....	1
3	S-1198	Washer - 5/16 ID x 3/4 OD x 16 Ga.....	2
4	N37483	Handle Grip.....	2
5	N37492	Decal - "Open/Closed" - Plenum .....	2
6	N37496	Plenum Baffle.....	9
7	N37458	Plenum Front.....	1
8	N37353	Plate.....	2
9	N37357	Grommet.....	4
10	N37456	Fluted Knob.....	2
11	N22778	Locknut - 1/4 Nylon Insert.....	6
12	N15716	Seal Strip - 1/4 x1 Lg (Bulk/ft) .....	14.1ft
13	D-5590	Seal Strip - 1/16 x 3/4 Lg (Bulk/ft) .....	5.7ft
14	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	22
15	W-470	Hex Bolt - 1/4 x 1 1/4 Lg.....	6
16	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	22
17	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	2
18	S-1201	Washer - 15/32 ID x 59/64 OD x 16 Ga.....	2
19	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	22
	N37459	Plenum Assembly - Dual Shoot (Includes All Above Items)	

**Distribution  
Triple Shoot Plenum - 27 Outlet**



Item	Part No.	Description	Qty
1	N37374	Control Arm .....	3
2	N37375	Plenum Body - 27 Outlet.....	1
3	S-1198	Washer - 5/16 ID x 3/4 OD x 16 Ga.....	3
4	N37483	Handle Grip.....	3
5	N37492	Decal - "Open/Closed" - Plenum .....	3
6	N37373	Plenum Front.....	1
7	N37807	Plenum Baffle.....	1
8	N37353	Plate.....	3
9	N37357	Grommet .....	6
10	N37456	Fluted Knob.....	3
11	N22778	Locknut - 1/4 Nylon Insert.....	9
12	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	24
13	D-5590	Seal Strip - 1/16 x 3/4 Lg (Bulk/ft) .....	11.4ft
14	N15716	Seal Strip - 1/4 x 1 Lg (Bulk/ft) .....	18.2ft
15	W-470	Hex Bolt - 1/4 x 1 1/4 Lg.....	9
16	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	24
17	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	3
18	S-1201	Washer - 15/32 ID x 59/64 OD x 16 Ga.....	3
19	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	24
	N37454	Plenum Assembly - Triple Shoot (Includes All Above Items)	

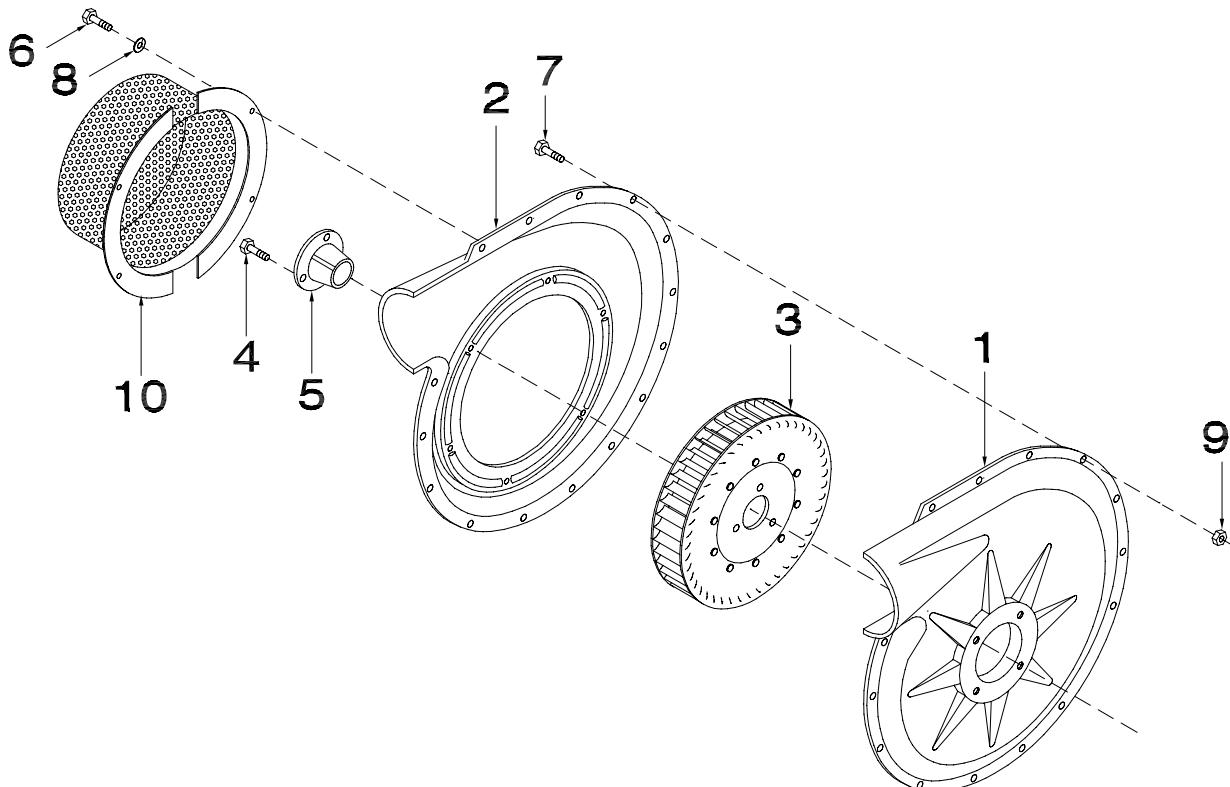
# **Section 7:**

## **Fan**

### **Section Contents**

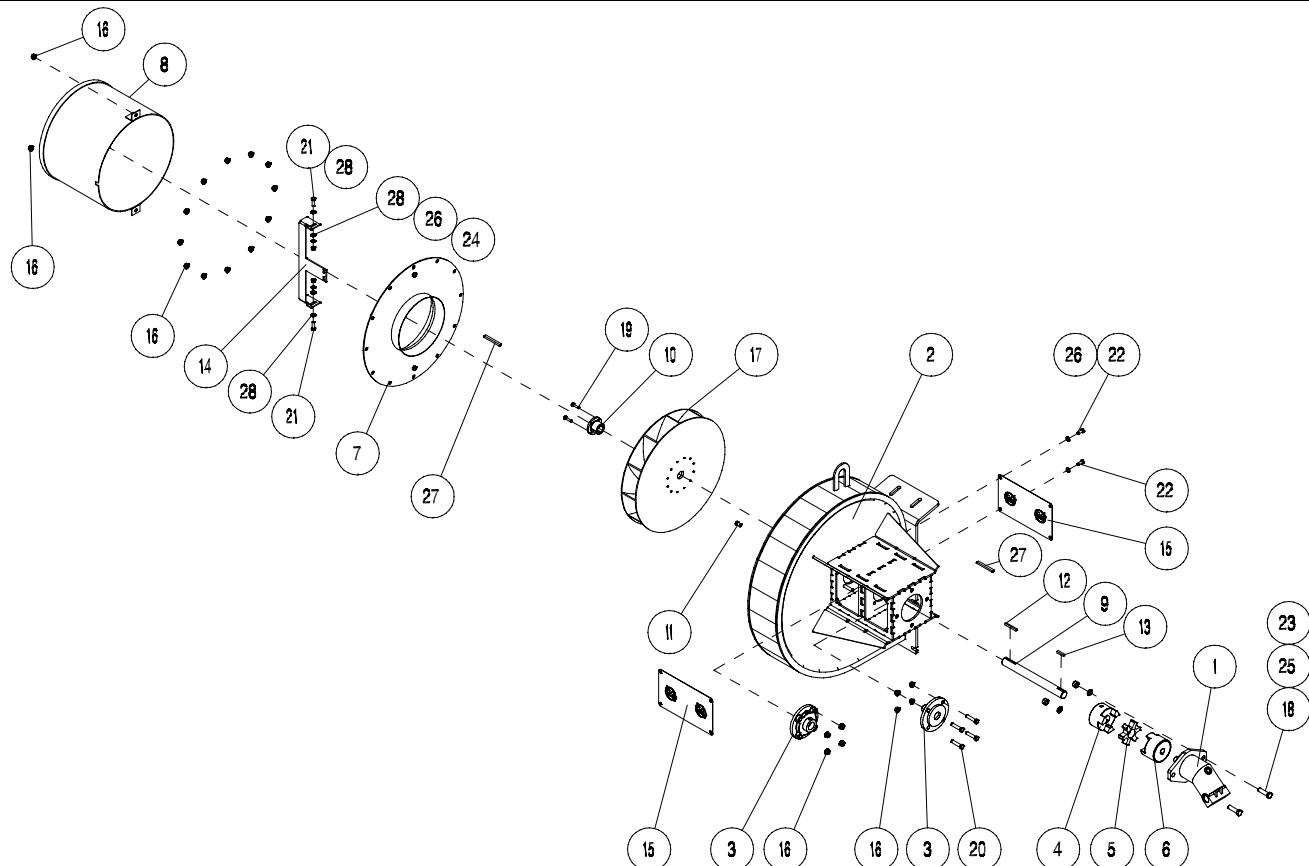
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**Fan Assembly**  
**Crary Hydraulic Drive - N16263**



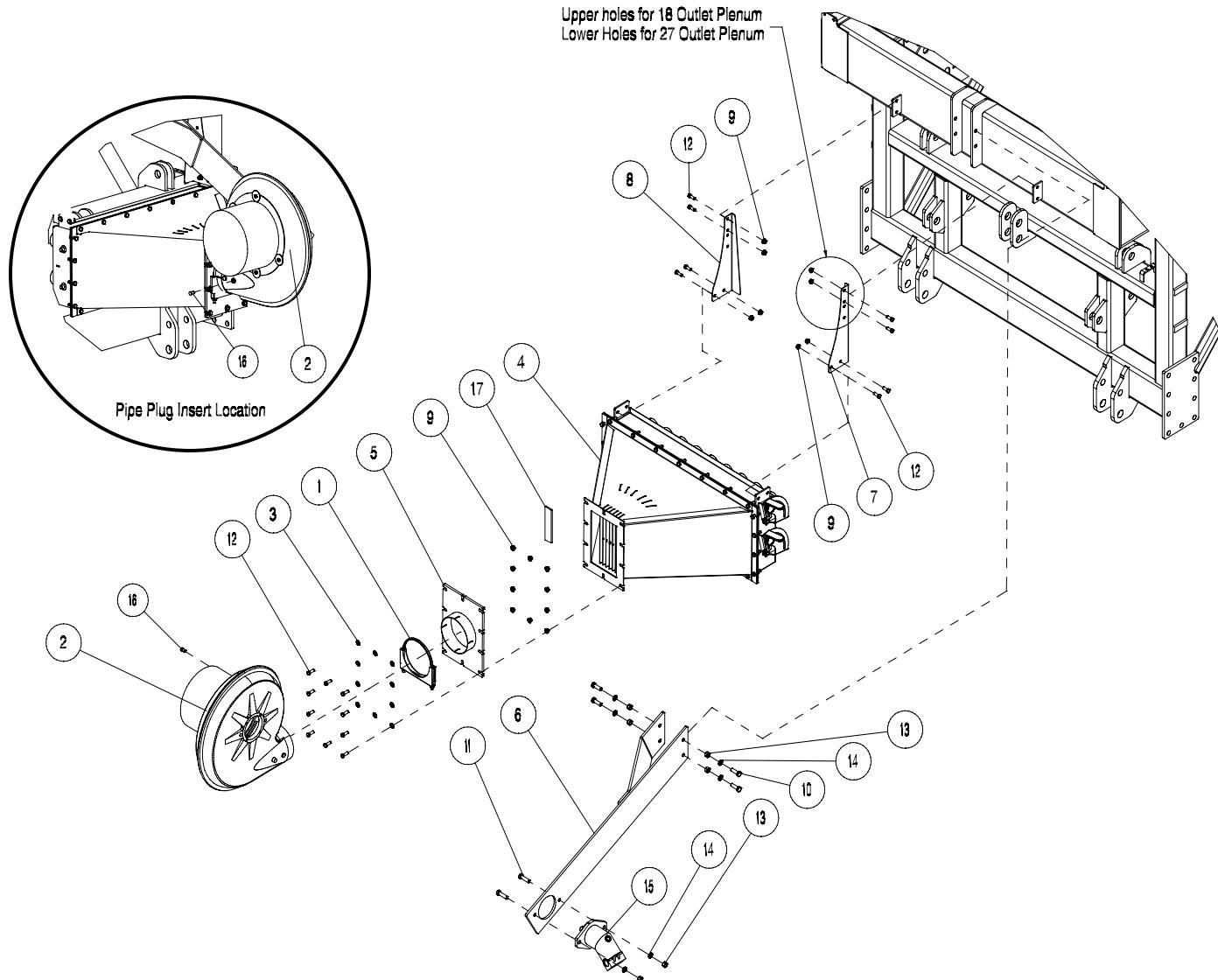
Item	Part No.	Description	Qty
1	N16708	Bearing Plate Casting .....	1
2	N16709	Inlet Casting .....	1
3	N16710	Rotor .....	1
4	N16716	Machine Screw - #10-24 x 1.....	3
5	N16712	Tapered Bushing (Includes Hardware) .....	1
6	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	6
7	W-1552	Hex Bolt - 1/4 x 1 Lg.....	15
8	S-4747	Flatwasher - 1/4 .....	6
9	D-5277	Locknut - 1/4 Serrated.....	15
10	N28190	Screen - Fan Inlet.....	1
	N29373	Key - 6 mm SQ x 15 (Not Shown) .....	1
	N16263	Fan (Includes All Above Items Except for #10)	

**Fan Assembly**  
**Rem Hydraulic Drive - N37826**



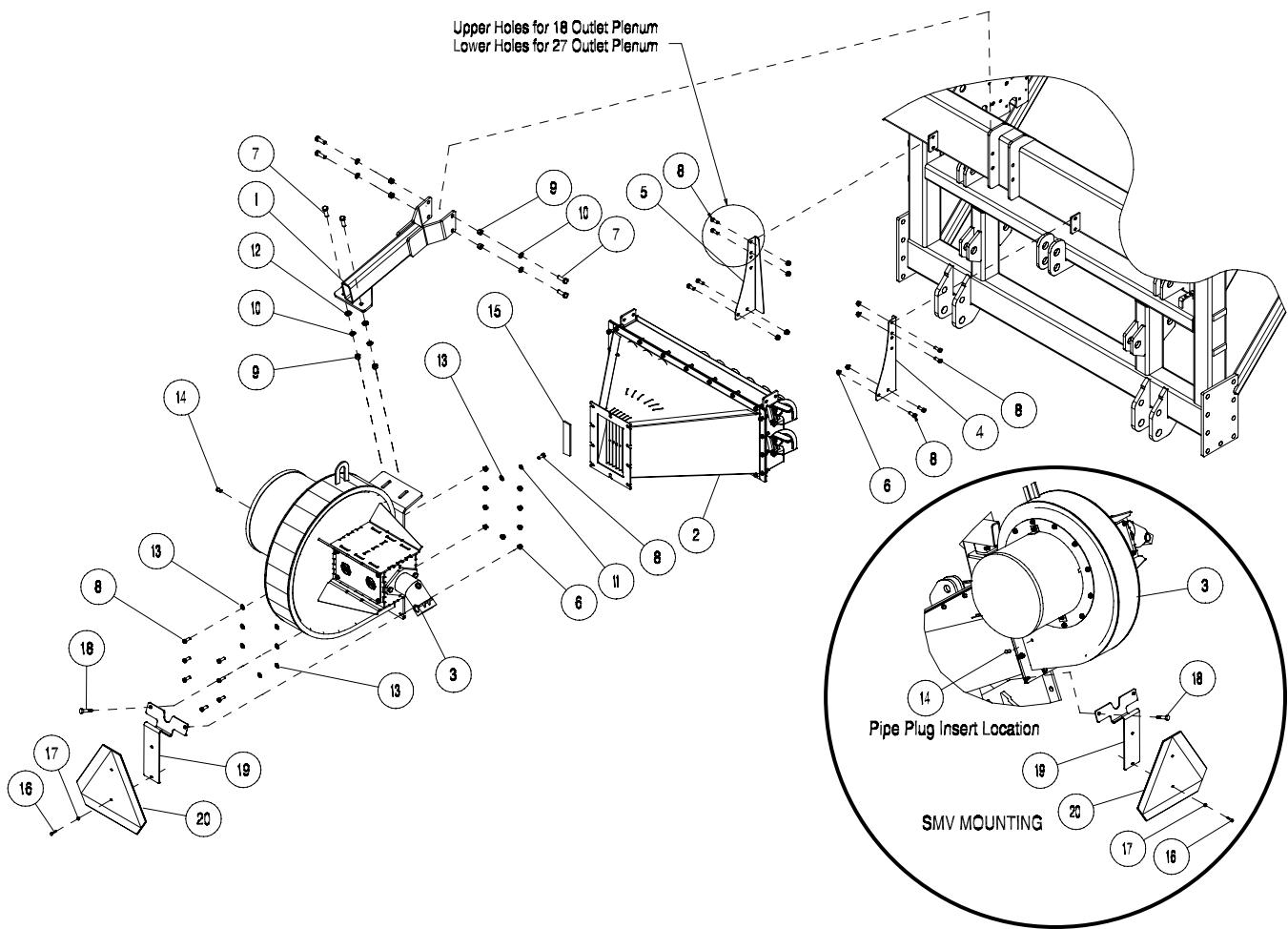
Item	Part No.	Description	Qty
1	N29372	Hydraulic Motor - 12cc - 20mm shaft - Tow Between Only .....	1
	N37742	Hydraulic Motor - 16cc - 20mm shaft .....	1
2	N37802	Blower Housing .....	1
3	N37810	Bearing .....	2
4	N37811	Coupler Hub .....	1
5	N37813	Insert .....	1
6	N37816	Coupler Hub - 20mm shaft .....	1
7	N37820	Inlet Assembly .....	1
8	N37821	Inlet Screen .....	1
9	N37822	Drive Shaft .....	1
10	N37823	Bushing - Split Taper .....	1
11	N37905	Pipe Plug -1/8 MNPT .....	1
12	N37824	Key - 1/4 x 1/4 x 2 1/8 Lg .....	1
13	S10730	Key - 1/4 x 1/4 x 1 1/4 Lg .....	1
14	N37809	Fan Sensor Mount .....	1
15	N37825	Cover Plate .....	2
16	D-5279	Flange Locknut - 3/8 .....	22
17	N37819	Rotor .....	1
18	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
19	W-1552	Hex Bolt - 1/4 x 1 Lg .....	2
20	W-619	Hex Bolt - 3/8 x 1 3/4 Lg .....	4
21	W-471	Hex Bolt - 5/16 x 1 Lg .....	2
22	F-1767	Hex Bolt - 5/16 x 3/4 Lg .....	8
23	W-516	Hex Nut - 1/2 .....	2
24	W-513	Hex Nut - 5/16 .....	2
25	W-525	Lockwasher - 1/2 .....	2
26	W-522	Lockwasher - 5/16 .....	10
27	D-5590	Seal - 1/16 x 3/4 (Bulk/ft) .....	9ft
28	D-5488	Washer - 11/32 ID x 11/16 OD x 16 Ga .....	4

## Single Fan Tow Behind with Crary Fan



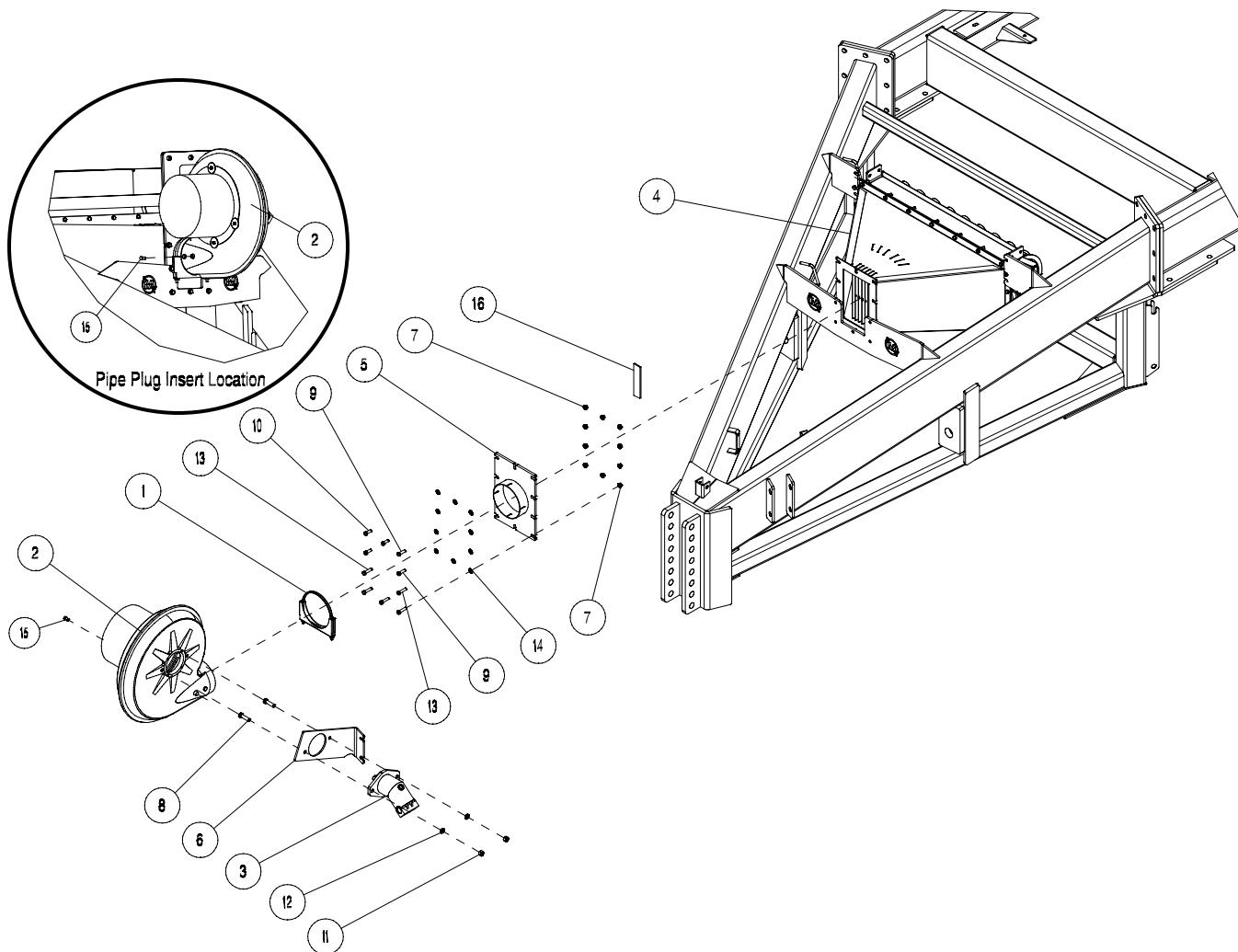
Item	Part No.	Description	Qty
1	N15930	Stemco Flat Band U-Clamp - 6 Dia.....	1
2	N16263	Crary Fan Assembly .....	1
3	D-5489	Flatwasher - 3/8 .....	10
4	N37459	Plenum Assembly - 18 Outlet.....	1
5	N37467	Fan Adapter.....	1
6	N37495	Bracket.....	1
7	N37476	Plenum Mount - Right .....	1
8	N37478	Plenum Mount - Left .....	1
9	D-5279	Flange Locknut - 3/8 .....	18
10	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	4
11	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
12	W-475	Hex Bolt - 3/8 x 1 Lg.....	18
13	W-516	Hex Nut - 1/2.....	6
14	W-525	Lockwasher - 1/2.....	6
15	N29372	Hydraulic Motor - 12cc .....	1
	N37742	Hydraulic Motor - 16cc (Option) .....	1
16	N37905	Pipe Plug - 1/8 MNPT .....	1
17	D-5590	Seal Strip - 1/16 x 3/4.....	5.5ft

**Single Fan  
Tow Behind with Rem Fan**



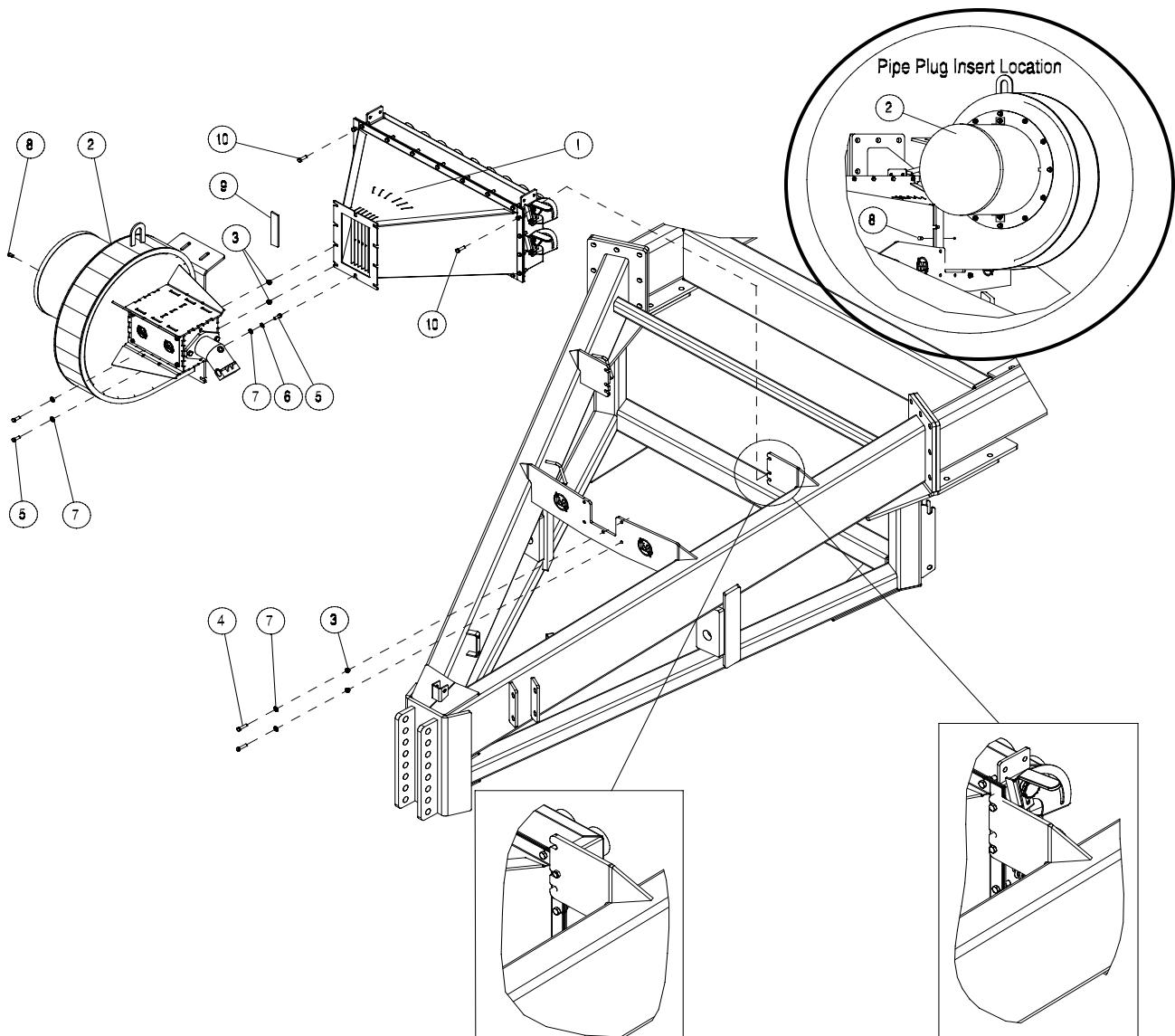
Item	Part No.	Description	Qty
1	N37452	Fan Mount.....	1
	N44568	Fan Mount - 8435, 8630 & 8650 .....	1
2	N37459	Plenum Assembly - 18 Outlet...	1
3	N37826	Fan - 17 Dia.....	1
4	N37476	Bracket Right.....	1
	N44190	Bracket Right - 8435, 8630 & 8650 .....	1
5	N37478	Bracket Left.....	1
	N44185	Bracket Left - 8435, 8630 & 8650.....	1
6	D-5279	Flange Locknut - 3/8 .....	17
7	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	6
8	W-475	Hex Bolt - 3/8 x 1 Lg.....	18
9	W-516	Hex Nut - 1/2 .....	6
10	W-525	Lockwasher - 1/2.....	6
11	W-523	Lockwasher - 3/8.....	1
12	S-1925	Flatwasher - 1/2 .....	2
13	D-5489	Washer - 3/8 ID x 7/8 OD x 14 Ga .....	10
14	N37905	Pipe Plug - 1/8 MNPT .....	1
15	D-5590	Seal Strip - 1/16 x 3/4.....	5.5ft
16	K-3830	Hex Bolt - 1/4 x 1/2 Lg - 8435, 8630 & 8650 .....	2
17	N22778	Locknut - 1/4 - 8435, 8630 & 8650.....	2
18	W-187	Hex Bolt - 3/8 x 1 1/4 Lg - 8435, 8630 & 8650 .....	2
19	N45054	Bracket - SMV - 8435, 8630 & 8650 .....	1
20	N34475	SMV Sign - 8435, 8630 & 8650 .....	1

**Single Fan  
8240XL to 8425XL Tow Between with Crary Fan**



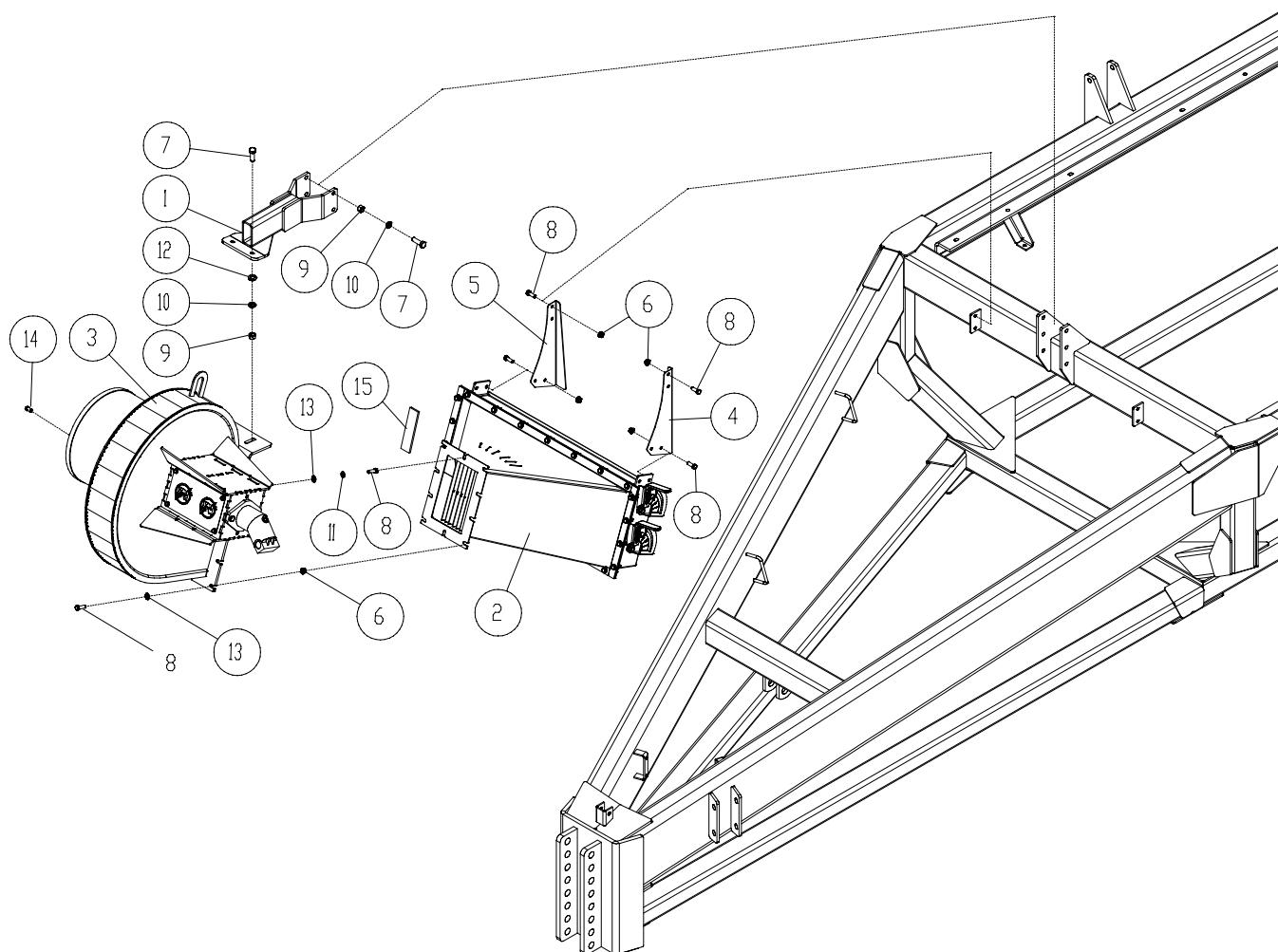
Item	Part No.	Description	Qty
1	N15930	Stemco Flat Band U-Clamp - 6 Dia.....	1
2	N16263	Crary Fan Assembly .....	1
3	N29372	Hydraulic Motor - 12cc - 20mm Shaft .....	1
	N37742	Hydraulic Motor - 16cc - 20mm Shaft (Option) .....	1
4	N37459	Plenum Assembly .....	1
5	N37467	Fan Adapter .....	1
6	N37468	Plate - Mounting .....	1
7	D-5279	Flange Locknut - 3/8 .....	10
8	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
9	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	2
10	W-475	Hex Bolt - 3/8 x 1 Lg.....	3
11	W-516	Hex Nut - 1/2 .....	2
12	W-525	Lockwasher - 1/2.....	2
13	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	5
14	D-5489	Flatwasher - 3/8 .....	10
15	N37905	Pipe Plug - 1/8 MNPT .....	1
16	D-5590	Seal Strip - 1/16 x 3/4.....	5.5ft

**Single Fan  
8240XL to 8425XL Tow Between with Rem Fan**



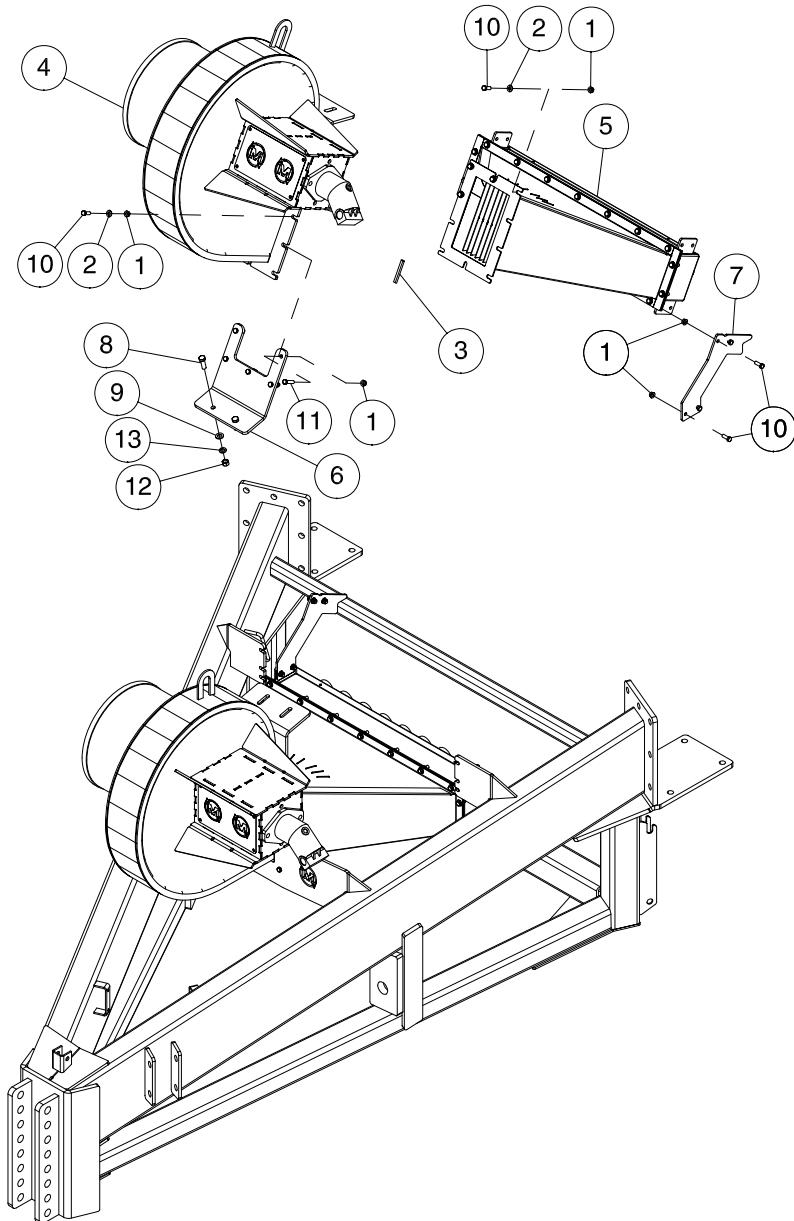
Item	Part No.	Description	Qty
1	N37459	Plenum Assembly .....	1
2	N37826	Fan - 17 Dia.....	1
3	D-5279	Flange Locknut - 3/8 .....	9
4	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	5
5	W-475	Hex Bolt - 3/8 x 1 Lg.....	5
6	W-523	Lockwasher - 3/8.....	1
7	D-5489	Washer - 3/8 ID x 7/8 OD x 14 Ga .....	10
8	N37905	Pipe Plug - 1/8 MNPT .....	1
9	D-5590	Seal Strip - 1/16 x 3/4.....	5.5ft

**Single Fan  
8435XL, 8630XL & 8650XL Tow Between**



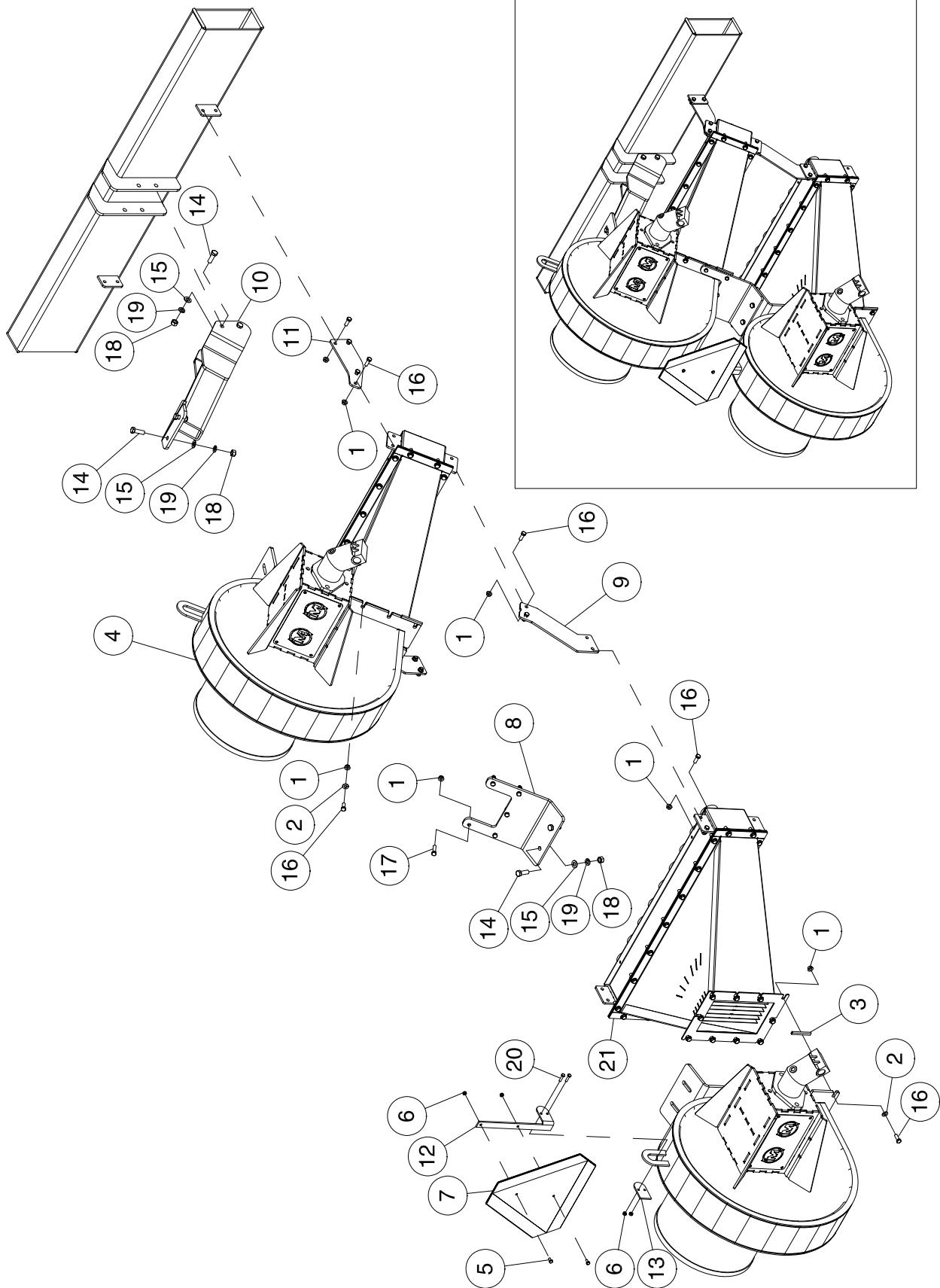
Item	Part No.	Description	Qty
1	N44568	Fan Mount .....	1
2	N37459	Plenum Assembly - 18 Outlet.....	1
3	N37826	Fan - 17 Dia.....	1
4	N48080	Bracket Right.....	1
5	N48090	Bracket Left .....	1
6	D-5279	Flange Locknut - 3/8 .....	17
7	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	6
8	W-475	Hex Bolt - 3/8 x 1 Lg.....	18
9	W-516	Hex Nut - 1/2 .....	6
10	W-525	Lockwasher - 1/2 .....	6
11	W-523	Lockwasher - 3/8.....	1
12	S-1925	Flatwasher - 1/2 .....	2
13	D-5489	Washer - 3/8 ID x 7/8 OD x 14 Ga .....	10
14	N37905	Pipe Plug - 1/8 MNPT .....	1
15	D-5590	Seal Strip - 1/16 x 3/4.....	5.5ft

**Dual Fan**  
**8240XL to 8425XL Tow Between**



Item	Part No.	Description	Qty
1	D-5279	Serrated Flange Lock Nut - 3/8.....	28
2	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	10
3	D-5590	Seal - 1/16 x 3/4 (Bulk/Ft) .....	2
4	N37826	Fan - 17 Dia.....	2
5	N47800	Single Shoot Plenum Assembly .....	2
6	N47815	Hanger Bracket .....	1
7	N50097	Hanger Bracket - Dual Fan.....	2
8	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	2
9	S-1925	Flat Washer - 1/2.....	2
10	W-475	Hex Bolt - 3/8 x 1 Lg.....	18
11	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	10
12	W-516	Hex Nut - 1/2 .....	2
13	W-525	Lockwasher - 1/2.....	2

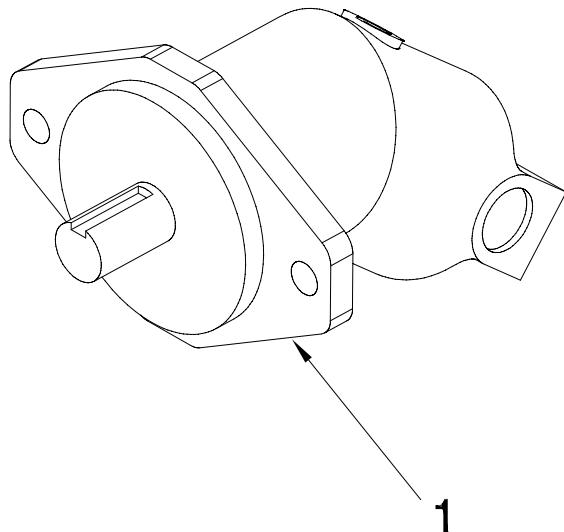
**Dual Fan  
All Tow Behinds  
8435XL, 8630XL & 8650XL Tow Between**



**Dual Fan - 8435XL, 8630XL & 8650XL Tow Between**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	D-5279	Serrated Flange Lock Nut - 3/8.....	36
2	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga.....	15
3	D-5590	Seal - 1/16 x 3/4 (Bulk/Ft) .....	2
4	N37826	Fan - 17 Dia.....	1
5	K-3830	Hex Bolt - 1/4 x 1/2 Lg.....	2
6	N22778	Nylon Locknut - 1/4 .....	4
7	N34475	SMV Sign - Tow Behind.....	1
8	N47815	Hanger Bracket .....	1
9	N47818	Hanger Bracket .....	2
10	N47820	Fan Mount.....	1
11	N49197	Plenum Hanger Bracket.....	2
12	N50183	SMV Sign Bracket - Tow Behind.....	1
13	N50184	SMV Backing Plate - Tow Behind .....	1
14	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	8
15	S-1925	Flat Washer - 1/2.....	8
16	W-475	Hex Bolt - 3/8 x 1 Lg.....	31
17	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	5
18	W-516	Hex Nut - 1/2 .....	8
19	W-525	Lockwasher - 1/2.....	8
20	W-1552	Hex Bolt - 1/4 x 1 Lg.....	2
21	N47800	Single Shoot Plenum Assembly .....	2

**Fan  
Orbit Motor**



Item	Part No.	Description	Qty
1	N29372 N37742 N44690	Rexroth Orbit Motor - 12cc - 20mm shaft ..... Rexroth Orbit Motor - 16cc - 20mm shaft ..... Parker Orbit Motor - 12cc - 20mm shaft .....	1 1 1
	N25507 N25508	Shaft Seal Only for above Rexroth Motors ..... Seal Kit for above Rexroth Motors.....	1 1
	N45040 N45035	Shaft Seal Only for above Parker Motor..... Seal Kit for above Parker Motor .....	1 1

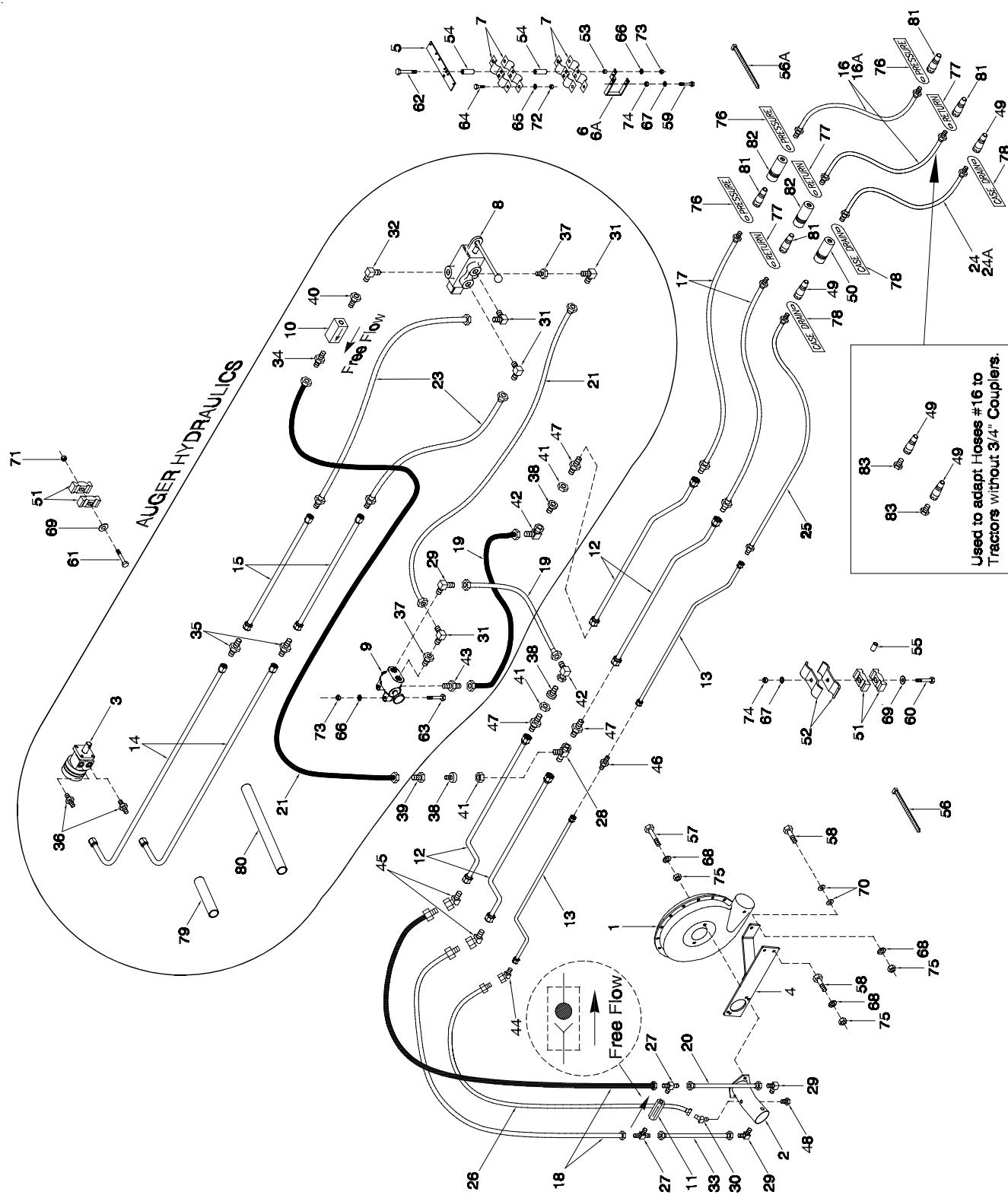
# **Section 8:**

## **Hydraulics**

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**Fan & Auger Drives**  
**8240XL to 8425XL Tow Behind Hydraulic Drive w/Auger**



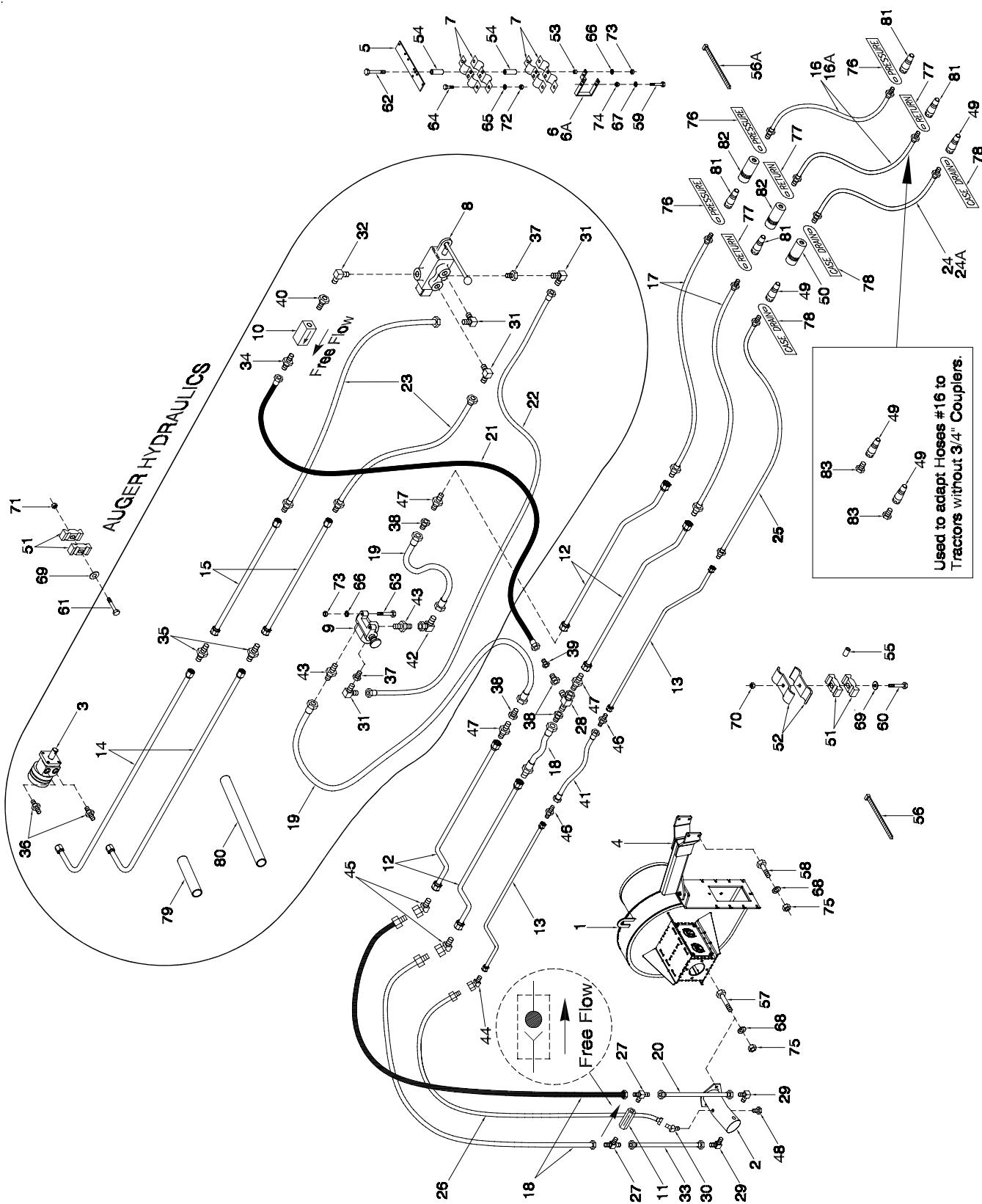
**Fan & Auger Drives - 8240XL to 8425XL Tow Behind Hydraulic Drive w/Auger**

Item	Part No.	Description	Qty
1	*****	Fan (See Section 7) .....	1
2	*****	Hydraulic Motor - Rexroth (See Section 7).....	1
	N25508	Seal Kit for Rexroth Motors .....	1
	N25507	Seal Only for Rexroth Motors .....	1
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010) (Seal Kit # N48041 for motor serial numbers ending with -012)	
4	*****	Fan Bracket - Tow Behind (See Section 7) .....	1
5	N21690	Mount Bracket .....	1
6	N21691	Mount Bracket - 4.....	1
6A	N27589	Mount Bracket - 6.....	1
7	N16608	Coupler Clamp - Female Pioneer.....	4
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
	N31605	Seal Kit for N34495.....	1
	N24595	Handle for N34495.....	1
9	N34506	Selector Valve .....	1
	N31603	Seal Kit for N34506.....	1
	C26358	Knob for N34506 .....	1
10	N34494	Check Valve w/3/4 - 16 FORB.....	1
11	N16399	Check Valve - 7 PSI - 1 1/16-12 ORB.....	1
12	N36833	Oil Line - 1 x 94 Lg w / 6 Offset Bend x 1 5/16-12 FJIC.....	4
13	N36444	Oil Line - 1/2 x 94 Lg w / 6 Offset Bend x 3/4-16 FJIC.....	2
14	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
15	C-4363	Oil Line - 5/8 x 38 Lg w/ 7/8-14 FJIC .....	2
16	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	2
16A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	2
16B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	2
17	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB.....	2
18	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC.....	2
19	N25644	Hyd Hose - 3/4 x 35 Lg w/1 1/16-12 FJIC.....	2
20	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
21	C26336	Hyd Hose - 1/2 x 198 w/ 7/8-14 FJIC .....	2
23	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
24	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB .....	1
24A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB.....	1
24B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	1
25	N34510	Hyd Hose - 3/8 x 222 Lg w/3/4-16 MJIC x 7/8-14 MORB.....	1
26	N19475	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC x 3/4-16 MJIC .....	1
27	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
28	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	1
29	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
30	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
31	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
32	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
33	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	2
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
38	N19338	Connector - 1 1/16-12 MJIC .....	3
39	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	1
40	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
41	N19432	Nut - 1 5/16-12 FJIC .....	3
42	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	2

**Fan & Auger Drives - 8240XL to 8425XL Tow Behind Hydraulic Drive w/Auger**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
43	N15990	Connector 1 1/16-12 MJIC x 1 1/16-12 MORB.....	1
44	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	1
45	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	2
46	N25754	Connector - 3/4-16 MJIC.....	1
47	N16346	Connector - 1 5/16-12 MJIC .....	3
48	N16621	Plug - 9/16-18 MORB.....	1
49	N34498	Male Pioneer Tip - 7/8-14 FORB .....	2
50	N34488	Pioneer Coupler - 7/8-14 FORB.....	1
51	C-4698	Nylon Oil Line Clamp .....	14
52	D-4808	Oil Line Clamp .....	8
53	N13901	Bushing - 5/8 OD x 3/8 ID x 3/8 Lg .....	2
54	N19458	Spacer.....	4
55	N21632	Oil Line Spacer .....	4
56	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	16
56A	D-4951	Nylon Tie Strap - 7 3/8 Lg .....	9
57	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
58	S-776	Hex Bolt - 1/2 x 1 1/2 Lg .....	4
59	C-3918	Hex Bolt - 3/8 x 5 Lg .....	1
60	D-5249	Hex Bolt - 3/8 x 3 1/4 Lg .....	4
61	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
62	S13337	Hex Bolt - 5/16 x 6 Lg.....	2
63	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
64	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	4
65	W-521	Lockwasher - 1/4.....	4
66	W-522	Lockwasher - 5/16.....	4
67	W-523	Lockwasher - 3/8.....	5
68	W-525	Lockwasher - 1/2.....	6
69	W-538	Flatwasher - 3/8 .....	7
70	S-751	Flatwasher - 1/2 .....	2
71	D-5279	Serrated Locknut - 3/8.....	3
72	W-512	Hex Nut - 1/4.....	4
73	W-513	Hex Nut - 5/16 .....	4
74	W-514	Hex Nut - 3/8 .....	5
75	W-516	Hex Nut - 1/2 .....	6
76	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	3
77	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	3
78	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	3
79	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
80	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
81	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
82	N37915	3/4 Female Coupler - 1 1/16-12 FORB .....	2
83	N37039	Reducer - 1 1/16-12 FORB x 7/8-14 MORB.....	2
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - "LEVER POSITION" (Not Shown).....	1
	N36453	Decal - "AUGER / FAN" (Not Shown).....	1

**Auger & Fan Drives**  
**8435XL to 8650XL Tow Behind Hydraulic Drive w/Auger**



**Fan & Auger Drives - 8435XL, 8630XL & 8650XL Tow Behind Hydraulic Drive w/Auger**

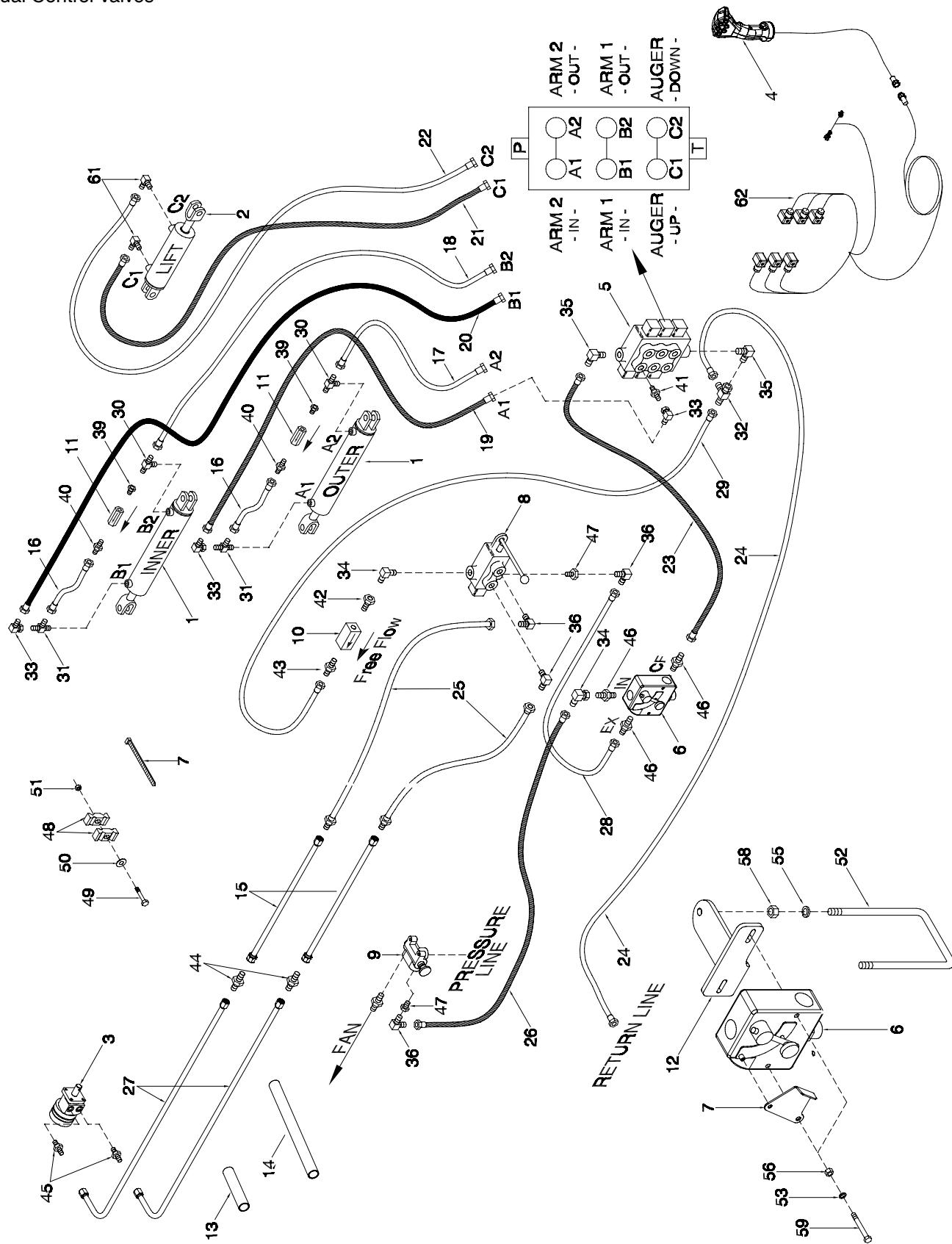
<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37826	Fan (See Section 7) .....	1
2	N37742	Hydraulic Motor - 16cc - Rexroth (See Section 7) .....	1
	N25508	Seal Kit for Rexroth Motors .....	1
	N25507	Seal Only for Rexroth Motors .....	1
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010) (Seal Kit # N48041 for motor serial numbers ending with -012)	
4	N44568	Fan Bracket - Tow Behind (See Section 7) .....	1
5	N21690	Mount Bracket.....	1
6	N21691	Mount Bracket - 4.....	1
6A	N27589	Mount Bracket - 6.....	1
7	N16608	Coupler Clamp - Female Pioneer.....	4
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
	N31605	Seal Kit for N34495.....	1
	N24595	Handle for N34495.....	1
9	N37514	Selector Valve .....	1
	N31603	Seal Kit for N34506.....	1
	C26358	Knob for N34506.....	1
10	N34494	Check Valve w/3/4 - 16 FORB.....	1
11	N16399	Check Valve - 7 PSI - 1 1/16-12 ORB.....	1
12	N36833	Oil Line - 1 x 94 Lg w / 6 Offset Bend x 1 5/16-12 FJIC.....	4
13	N36444	Oil Line - 1/2 x 94 Lg w / 6 Offset Bend x 3/4-16 FJIC.....	2
14	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
15	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
16	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	2
16A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	2
16B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	2
17	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB .....	2
18	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC.....	3
19	N25644	Hyd Hose - 3/4 x 35 Lg w/1 1/16-12 FJIC.....	2
20	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
21	C26336	Hyd Hose - 1/2 x 198 w/ 7/8-14 FJIC .....	1
22	S29841	Hyd Hose - 1/2 x 222w/ 7/8-14 FJIC .....	1
23	N42543	Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
24	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB .....	1
24A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB .....	1
24B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	1
25	N37180	Hyd Hose - 3/8 x 270 Lg w/3/4-16 MJIC x 7/8-14 MORB.....	1
26	N19475	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC x 3/4-16 MJIC.....	1
27	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
28	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	1
29	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
30	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
31	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
32	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
33	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	2
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	2
38	N19338	Connector - 1 1/16-12 MJIC .....	3
39	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	1
40	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC.....	1
41	D10821	Hyd Hose - 3/8 x 38 Lg w/3/4-16 FJIC.....	1
42	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC .....	1

**Fan & Auger Drives - 8435XL, 8630XL & 8650XL Tow Behind Hydraulic Drive w/Auger**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
43	N15990	Connector 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
44	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	1
45	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	2
46	N25754	Connector - 3/4-16 MJIC.....	2
47	N16346	Connector - 1 5/16-12 MJIC .....	2
48	N16621	Plug - 9/16-18 MORB.....	1
49	N34498	Male Pioneer Tip - 7/8-14 FORB.....	2
50	N34488	Pioneer Coupler - 7/8-14 FORB.....	1
51	C-4698	Nylon Oil Line Clamp .....	14
52	D-4808	Oil Line Clamp .....	8
53	N13901	Bushing - 5/8 OD x 3/8 ID x 3/8 Lg .....	2
54	N19458	Spacer.....	4
55	N21632	Oil Line Spacer .....	4
56	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	22
56A	D-4951	Nylon Tie Strap - 7 3/8 Lg .....	9
57	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
58	S-776	Hex Bolt - 1/2 x 1 1/2 Lg .....	4
59	C-3918	Hex Bolt - 3/8 x 5 Lg .....	1
60	D-5249	Hex Bolt - 3/8 x 3 1/4 Lg .....	4
61	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
62	S13337	Hex Bolt - 5/16 x 6 Lg.....	2
63	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
64	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	4
65	W-521	Lockwasher - 1/4.....	4
66	W-522	Lockwasher - 5/16 .....	4
67	W-523	Lockwasher - 3/8.....	1
68	W-525	Lockwasher - 1/2.....	6
69	W-538	Flatwasher - 3/8 .....	7
70	M-3388	Locknut - 3/8 .....	4
71	D-5279	Serrated Locknut - 3/8 .....	3
72	W-512	Hex Nut - 1/4 .....	4
73	W-513	Hex Nut - 5/16 .....	4
74	W-514	Hex Nut - 3/8.....	1
75	W-516	Hex Nut - 1/2 .....	6
76	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	3
77	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	3
78	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	3
79	N37401	Rubber Hose Cover - 2 ID x 12 Lg.....	1
80	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
81	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
82	N37915	3/4 Female Coupler - 1 1/16-12 FORB .....	2
83	N37039	Reducer - 1 1/16-12 FORB x 7/8-14 MORB.....	2
	N19023	Decal - Danger "HOT" (Not Shown) .....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown) .....	1
	N36443	Decal - "LEVER POSITION" (Not Shown) .....	1
	N36453	Decal - "AUGER / FAN" (Not Shown) .....	1

**Auger**  
**Auger with Hydraulic Assist Tow Behind - 2010 to 2012**

Dual Control Valves

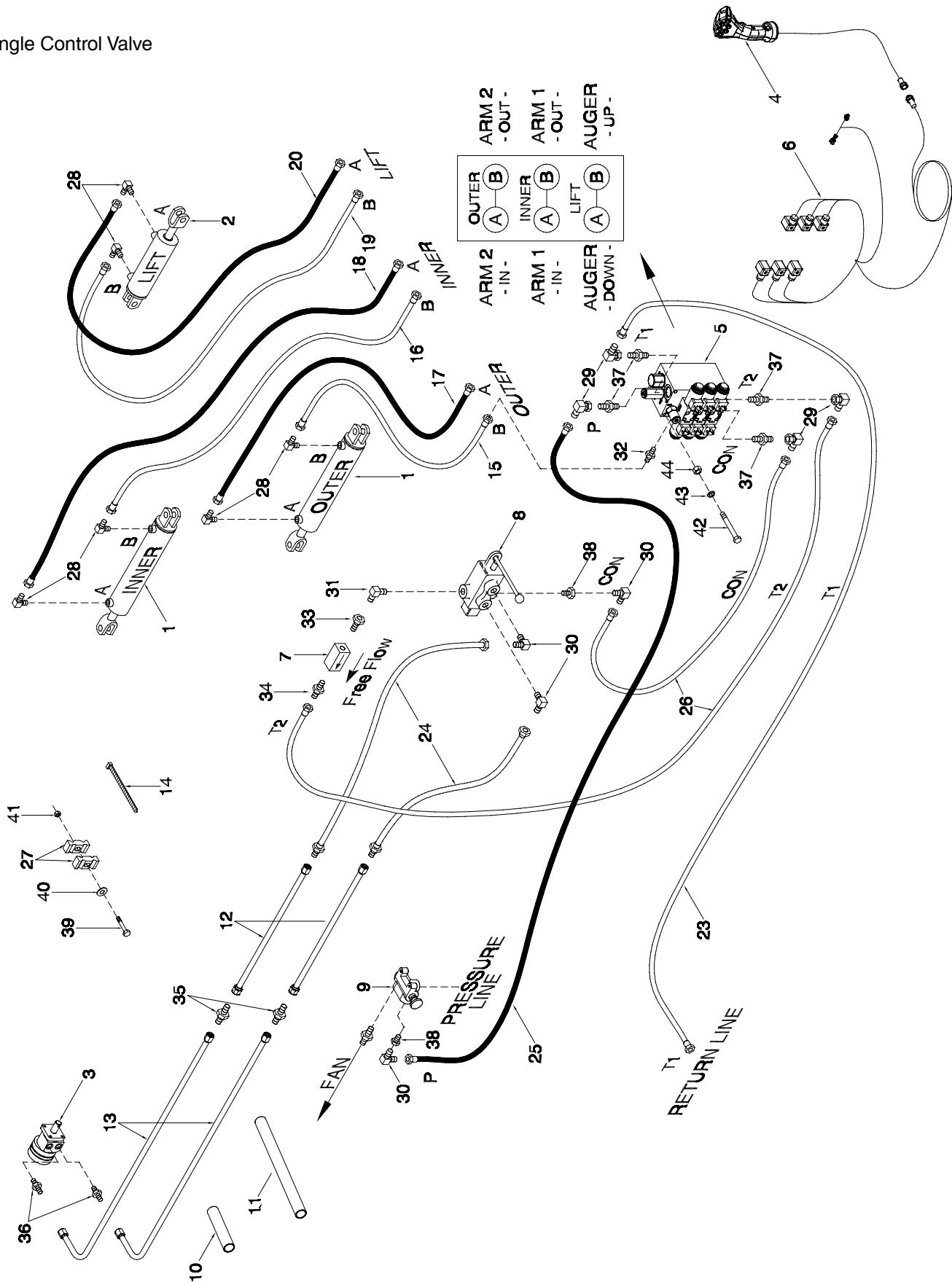


## Auger with Hydraulic Assist Tow Behind - 2010 to 2012

Item	Part No.	Description	Qty
1	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
2	C47335	Cylinder - Lift Auger (Seal Kit C51993) .....	1
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010)	
		(Seal Kit # N48041 for motor serial numbers ending with -012) .....	1
4	N47785	Joy Stick Controller - Solenoid Valve.....	1
5	N45370	Valve - Solenoid - Hydraulic Assist Auger.....	1
6	N47901	Valve - Flow Control .....	1
7	N47918	Adjustment Stop.....	1
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
9	N37514	Selector Valve (Located in FAN Hydraulic System) .....	1
10	N34494	Check Valve w/3/4 - 16 FORB.....	1
11	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT.....	2
12	N47324	Bracket - Flow Control Valve.....	1
13	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
14	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
15	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
16	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
17	C15349	Hyd Hose - 1/4 x 48 Lg w/9/16-18 FJIC .....	1
18	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
19	S22406	Hyd Hose - 1/4 x 72 Lg w/9/16-18 FJIC .....	1
20	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	1
21	F14658	Hyd Hose - 1/4 x 150 Lg w/9/16-18 FJIC .....	1
22	D17585	Hyd Hose - 1/4 x 176 Lg w/9/16-18 FJIC .....	1
23	N34366	Hyd Hose - 1/2 x 12 Lg w/7/8-14 FJIC .....	1
24	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC .....	1
25	N42543	Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
26	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC.....	1
27	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
28	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	1
29	S29841	Hyd Hose - 1/2 x 222 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	1
30	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB.....	2
31	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	2
32	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC.....	1
33	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC.....	8
34	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
35	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
36	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
37	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
38	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	4
	S13336	Nylon Tie Strap - 24 Lg.....	3
39	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT.....	2
40	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	3
41	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	4
42	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
43	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
44	C-4469	Connector - 7/8-14 MJIC .....	2
45	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
46	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
47	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
48	C-4698	Nylon Oil Line Clamp .....	6
49	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
50	W-538	Flatwasher - 3/8 .....	3
51	D-5279	Serrated Locknut - 3/8.....	3
52	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16 .....	1
53	W-521	Lockwasher - 1/4 .....	4
54	W-522	Lockwasher - 5/16 .....	3
55	W-523	Lockwasher - 3/8.....	5
56	W-512	Hex Nut - 1/4 .....	4
57	W-513	Hex Nut - 5/16 .....	3
58	W-514	Hex Nut - 3/8 .....	5
59	C15319	Hex Bolt - 1/4 x 2 1/2 Lg.....	2
60	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg.....	3
61	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	2
62	N47762	Auger Control Harness.....	1

**Auger**  
**Auger with Hydraulic Assist Tow Behind - 2012 to**

Single Control Valve

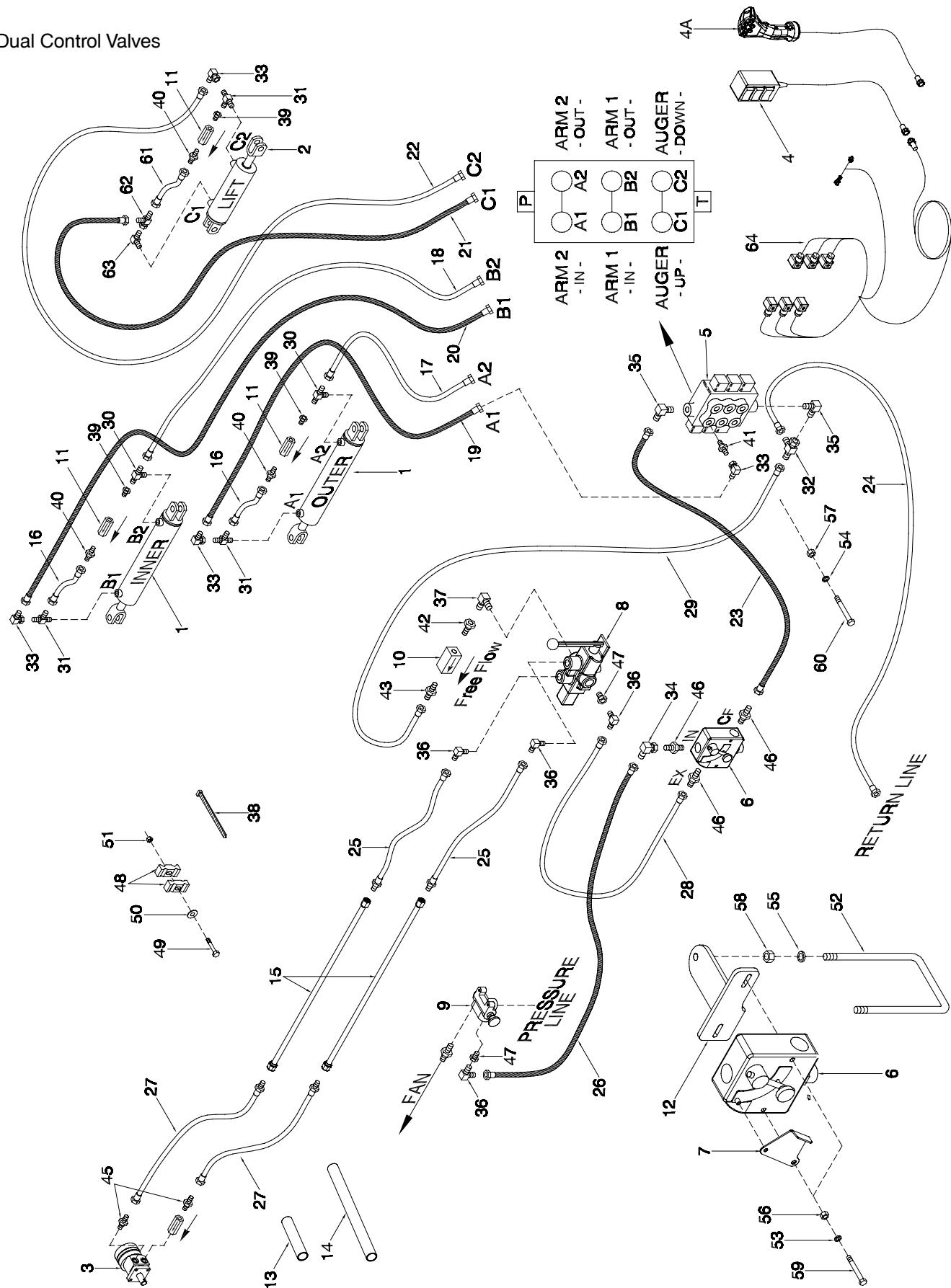


## Auger with Hydraulic Assist Tow Behind - 2012 to

Item	Part No.	Description	Qty
1	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
2	C47335	Cylinder - Lift Auger (Seal Kit C51993) .....	1
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010) .....	
		(Seal Kit # N48041 for motor serial numbers ending with -012) .....	1
4	N47785	Joy Stick Controller - Solenoid Valve.....	1
5	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
6	N47762	Auger Control Harness.....	1
7	N34494	Check Valve w/3/4 - 16 FORB.....	1
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
9	N37514	Selector Valve (Located in FAN Hydraulic System) .....	1
10	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
11	N42083	Rubber Hose Cover - 2 ID x 36 Lg .....	1
12	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
13	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
14	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	4
	S13336	Nylon Tie Strap - 24 Lg.....	3
15	C15349	Hyd Hose - 1/4 x 48 Lg w/9/16-18 FJIC .....	1
16	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
17	S22406	Hyd Hose - 1/4 x 72 Lg w/9/16-18 FJIC .....	1
18	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	1
19	F14658	Hyd Hose - 1/4 x 150 Lg w/9/16-18 FJIC .....	1
20	D17585	Hyd Hose - 1/4 x 176 Lg w/9/16-18 FJIC .....	1
23	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....	1
24	N42543	Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
25	F-4565	Hyd Hose - 1/2 x 60 Lg w/7/8-14 FJIC .....	1
26	S29841	Hyd Hose - 1/2 x 222 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
27	C-4698	Nylon Oil Line Clamp .....	6
28	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
29	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
30	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
31	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
32	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	6
33	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	2
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
38	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	2
39	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
40	W-538	Flatwasher - 3/8 .....	3
41	D-5279	Serrated Locknut - 3/8.....	3
42	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
43	W-522	Lockwasher - 5/16 .....	4
44	W-513	Hex Nut - 5/16 .....	4

**Conveyor**  
**Conveyor with Hydraulic Assist Tow Behind - Prior to 2011**

Dual Control Valves

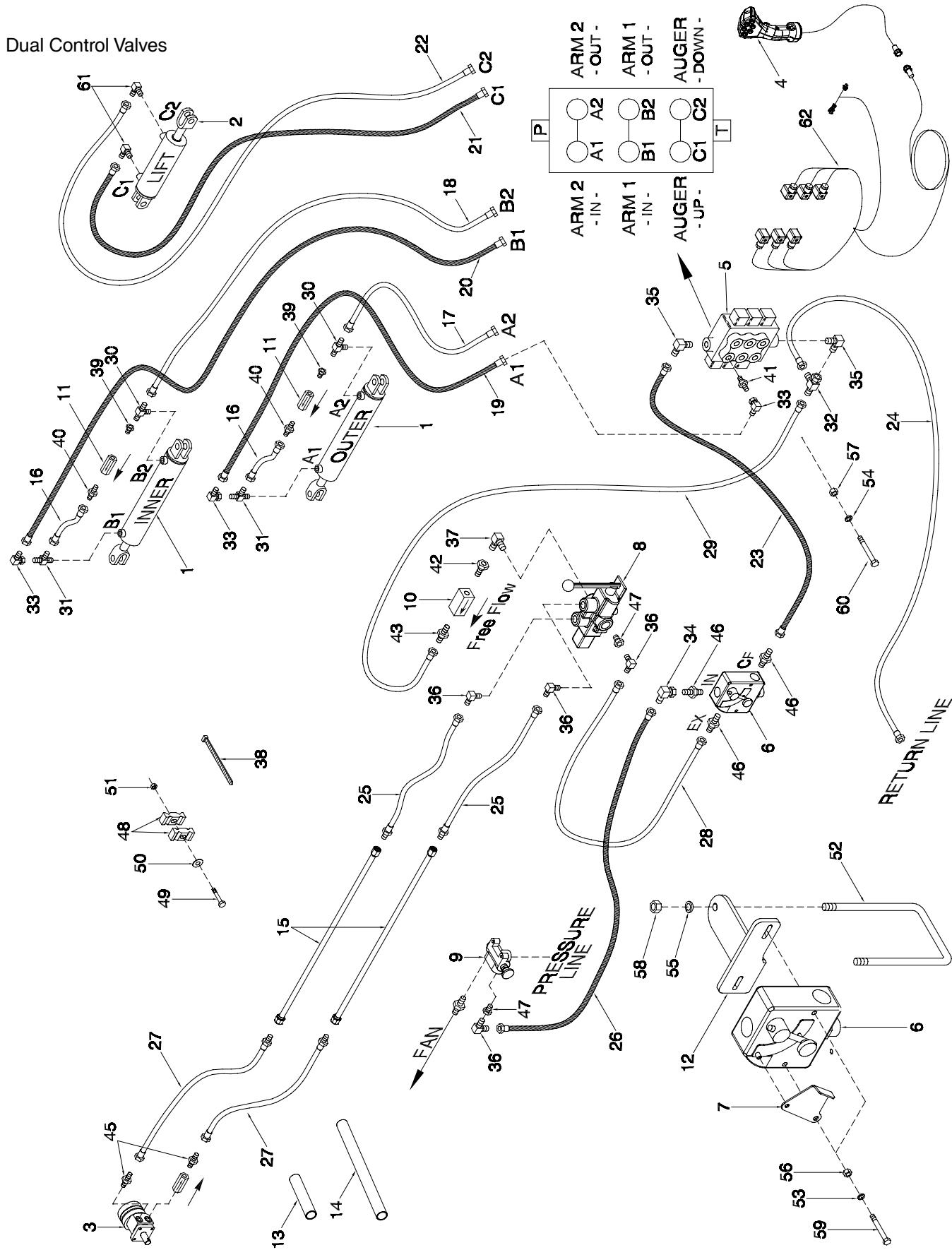


## Conveyor with Hydraulic Assist Tow Behind - Prior to 2011

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
2	C44745	Cylinder - Lift Conveyor (Seal Kit C51993).....	1
3	*****	Orbit Motor .....	1
4	N45369	Box Controller - Solenoid Valve (Option A) .....	1
4A	N47785	Joy Stick Controller - Solenoid Valve (Option B) .....	1
5	N45370	Valve - Solenoid - Hydraulic Assist Auger.....	1
6	N47901	Valve - Flow Control .....	1
7	N47918	Adjustment Stop.....	1
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
9	N37514	Selector Valve (Located in FAN Hydraulic System) .....	1
10	N34494	Check Valve w/3/4 - 16 FORB.....	1
11	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT .....	3
12	N47324	Bracket - Flow Control Valve.....	1
13	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
14	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
15	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
16	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
17	C15349	Hyd Hose - 1/4 x 48 Lg w/9/16-18 FJIC .....	1
18	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
19	S22406	Hyd Hose - 1/4 x 72 Lg w/9/16-18 FJIC .....	1
20	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	1
21	F14658	Hyd Hose - 1/4 x 150 Lg w/9/16-18 FJIC .....	1
22	D17585	Hyd Hose - 1/4 x 176 Lg w/9/16-18 FJIC .....	1
23	N34366	Hyd Hose - 1/2 x 12 Lg w/7/8-14 FJIC .....	1
24	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC .....	1
25	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
26	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC .....	1
27	C-4389	Hyd Hose - 1/2 x 60 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
28	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	1
29	S29841	Hyd Hose - 1/2 x 222 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	1
30	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB.....	2
31	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	4
32	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC .....	1
33	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC.....	10
34	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
35	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
36	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
37	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
38	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	4
	S13336	Nylon Tie Strap - 24 Lg.....	3
39	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT.....	3
40	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	3
41	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	4
42	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
43	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
44	*****		
45	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
46	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
47	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
48	C-4698	Nylon Oil Line Clamp .....	6
49	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
50	W-538	Flatwasher - 3/8 .....	3
51	D-5279	Serrated Locknut - 3/8.....	3
52	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
53	W-521	Lockwasher - 1/4 .....	2
54	W-522	Lockwasher - 5/16 .....	3
55	W-523	Lockwasher - 3/8.....	5
56	W-512	Hex Nut - 1/4 .....	2
57	W-513	Hex Nut - 5/16 .....	3
58	W-514	Hex Nut - 3/8 .....	5
59	C15319	Hex Bolt - 1/4 x 2 1/2 Lg .....	2
60	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg .....	3
61	C-4467	Hyd Hose - 1/4 x 16 Lg w/9/16-18 FJIC .....	1
62	C-4403	Tee- (1) 9/16-18 FJIC x (2) 9/16-18 MJIC .....	1
63	N16143	90 Elbow - 9/16-18 MORB x 9/16-18 MJIC .....	1
64	N47762	Auger Control Harness.....	1

**Conveyor**  
**Conveyor with Hydraulic Assist Tow Behind - 2011 to 2012**

Dual Control Valves

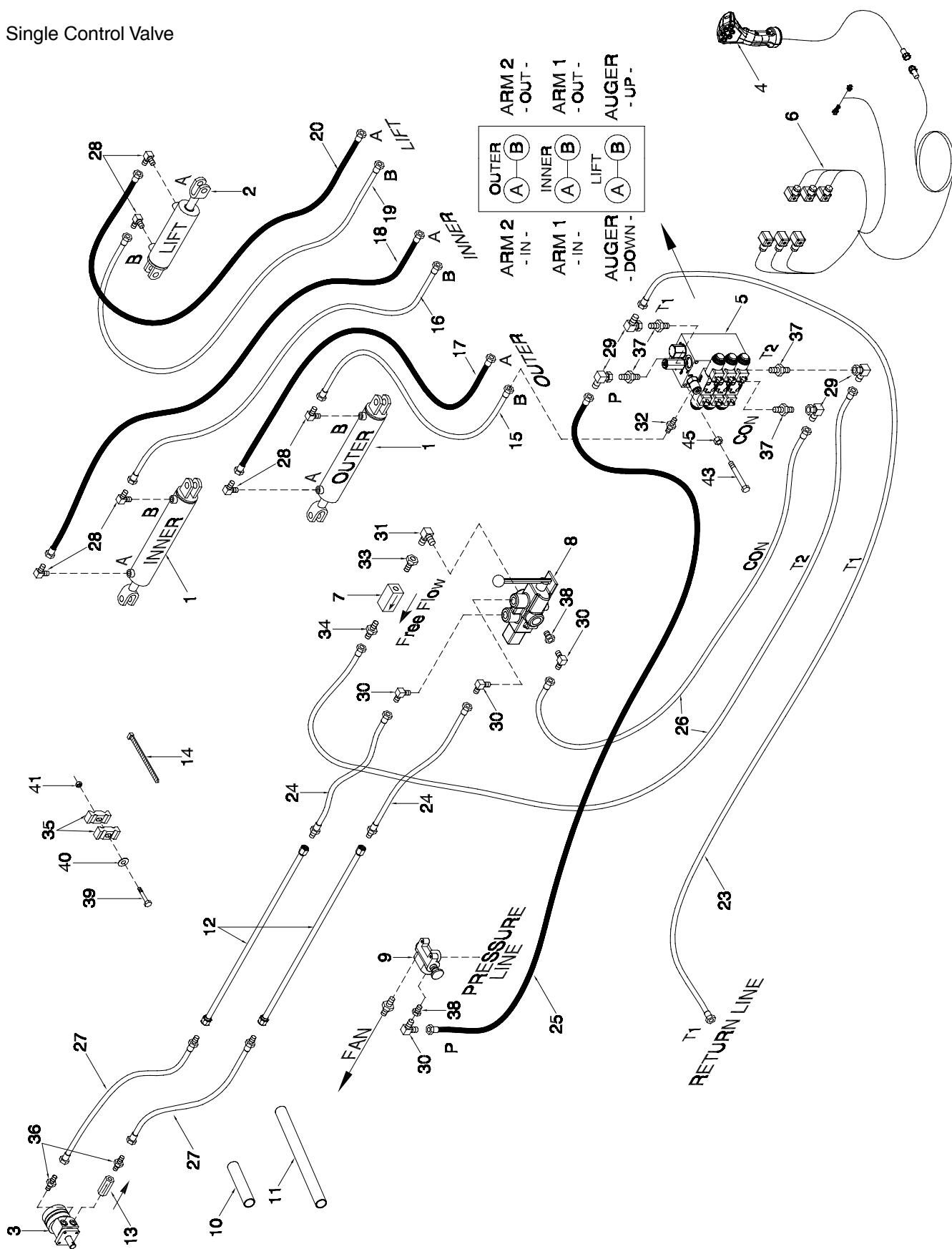


## Conveyor with Hydraulic Assist Tow Behind - 2011 to 2012

Item	Part No.	Description	Qty
1	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
2	C44745	Cylinder - Lift Conveyor (Seal Kit C51993) .....	1
3	N49490	Hydraulic Motor - 7.6 cu. in. - 24349-01 .....	1
4	N47785	Joy Stick Controller - Solenoid Valve .....	1
5	N45370	Valve - Solenoid - Hydraulic Assist Auger .....	1
6	N47901	Valve - Flow Control .....	1
7	N47918	Adjustment Stop .....	1
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
9	N37514	Selector Valve (Located in FAN Hydraulic System) .....	1
10	N34494	Check Valve w/3/4 - 16 FORB .....	1
11	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT .....	2
12	N47324	Bracket - Flow Control Valve .....	1
13	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
14	N42083	Rubber Hose Cover - 2 ID x 36 Lg .....	1
15	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
16	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
17	C15349	Hyd Hose - 1/4 x 48 Lg w/9/16-18 FJIC .....	1
18	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
19	S22406	Hyd Hose - 1/4 x 72 Lg w/9/16-18 FJIC .....	1
20	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	1
21	F14658	Hyd Hose - 1/4 x 150 Lg w/9/16-18 FJIC .....	1
22	D17585	Hyd Hose - 1/4 x 176 Lg w/9/16-18 FJIC .....	1
23	N34366	Hyd Hose - 1/2 x 12 Lg w/7/8-14 FJIC .....	1
24	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC .....	1
25	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
26	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC .....	1
27	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
28	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	1
29	S29841	Hyd Hose - 1/2 x 222 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	1
30	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB .....	2
31	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	2
32	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC .....	1
33	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC .....	8
34	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
35	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
36	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
37	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
38	D-4838	Nylon Tie Strap - 14 1/2 Lg .....	4
	S13336	Nylon Tie Strap - 24 Lg .....	3
39	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT .....	2
40	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	2
41	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	6
42	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
43	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
44	*****		
45	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
46	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
47	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
48	C-4698	Nylon Oil Line Clamp .....	6
49	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
50	W-538	Flatwasher - 3/8 .....	3
51	D-5279	Serrated Locknut - 3/8 .....	3
52	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16 .....	1
53	W-521	Lockwasher - 1/4 .....	2
54	W-522	Lockwasher - 5/16 .....	3
55	W-523	Lockwasher - 3/8 .....	5
56	W-512	Hex Nut - 1/4 .....	2
57	W-513	Hex Nut - 5/16 .....	3
58	W-514	Hex Nut - 3/8 .....	5
59	C15319	Hex Bolt - 1/4 x 2 1/2 Lg .....	2
60	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg .....	3
61	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	2
62	N47762	Auger Control Harness .....	1

**Conveyor**  
**Conveyor with Hydraulic Assist Tow Behind - 2012 to 2014**

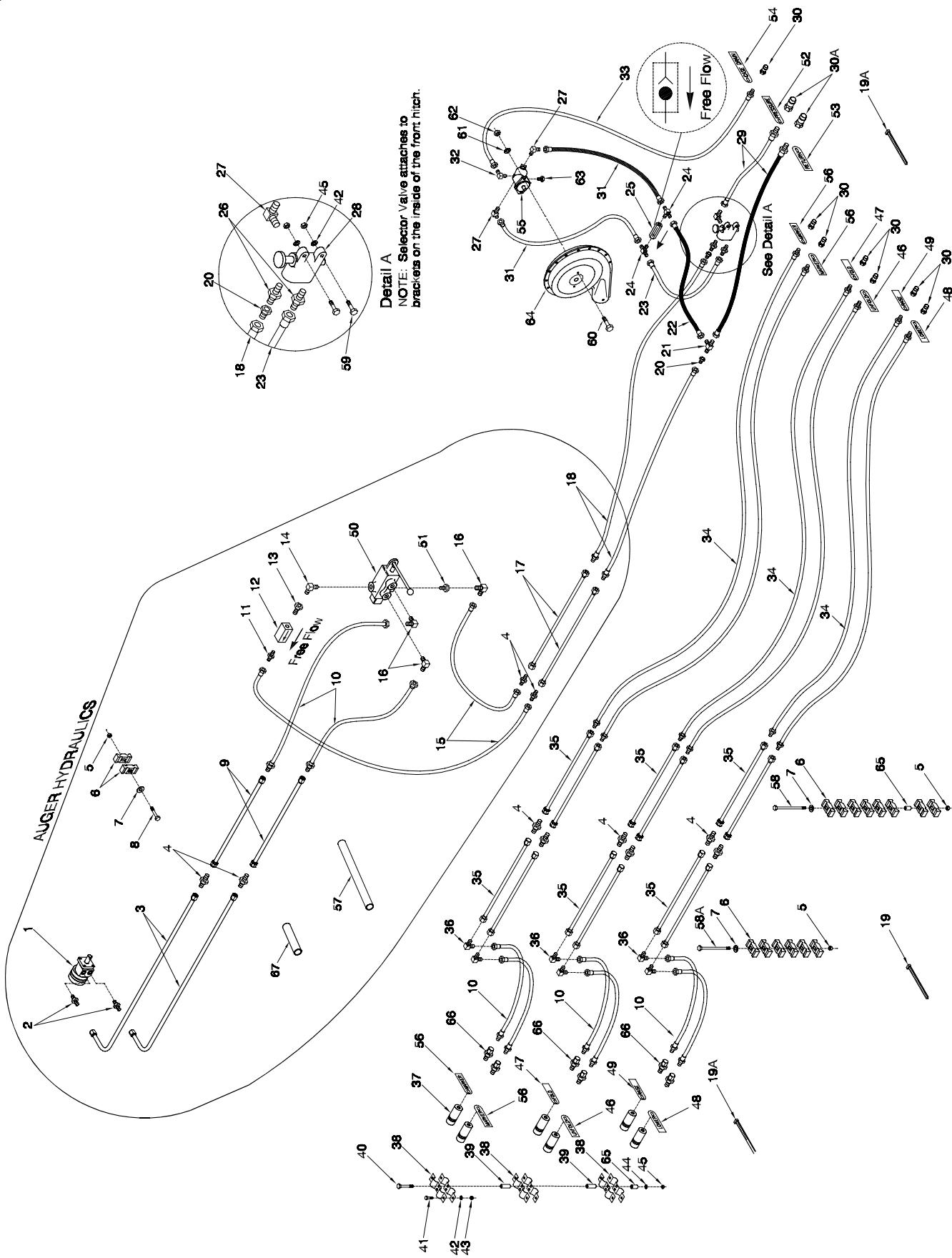
Single Control Valve



## Conveyor with Hydraulic Assist Tow Behind - 2012 to 2014

Item	Part No.	Description	Qty
1	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
2	C44745	Cylinder - Lift Conveyor (Seal Kit C51993).....	1
3	N49490	Hydraulic Motor - 7.6 cu. in. - 24349-01 .....	1
4	N47785	Joy Stick Controller - Solenoid Valve.....	1
5	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
6	N47762	Auger Control Harness.....	1
7	N34494	Check Valve w/3/4 - 16 FORB.....	1
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
9	N37514	Selector Valve (Located in FAN Hydraulic System) .....	1
10	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
11	N42083	Rubber Hose Cover - 2 ID x 36 Lg .....	1
12	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
13	N49489	Check Valve - 24369-01 .....	1
14	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	4
	S13336	Nylon Tie Strap - 24 Lg.....	3
15	C15349	Hyd Hose - 1/4 x 48 Lg w/9/16-18 FJIC .....	1
16	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
17	S22406	Hyd Hose - 1/4 x 72 Lg w/9/16-18 FJIC .....	1
18	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	1
19	F14658	Hyd Hose - 1/4 x 150 Lg w/9/16-18 FJIC .....	1
20	D17585	Hyd Hose - 1/4 x 176 Lg w/9/16-18 FJIC .....	1
23	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC.....	1
24	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
25	F-4565	Hyd Hose - 1/2 x 60 Lg w/7/8-14 FJIC.....	1
26	S29841	Hyd Hose - 1/2 x 222 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
27	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
28	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
29	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
30	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	4
31	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
32	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	6
33	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4698	Nylon Oil Line Clamp .....	6
36	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
37	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
38	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
39	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
40	W-538	Flatwasher - 3/8 .....	3
41	D-5279	Serrated Locknut - 3/8.....	3
42	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
43	W-522	Lockwasher - 5/16.....	4
44	W-513	Hex Nut - 5/16 .....	4

**Auger & Fan Drives**  
**8240XL to 8425XL Tow Between Hydraulic Drive w/Auger**



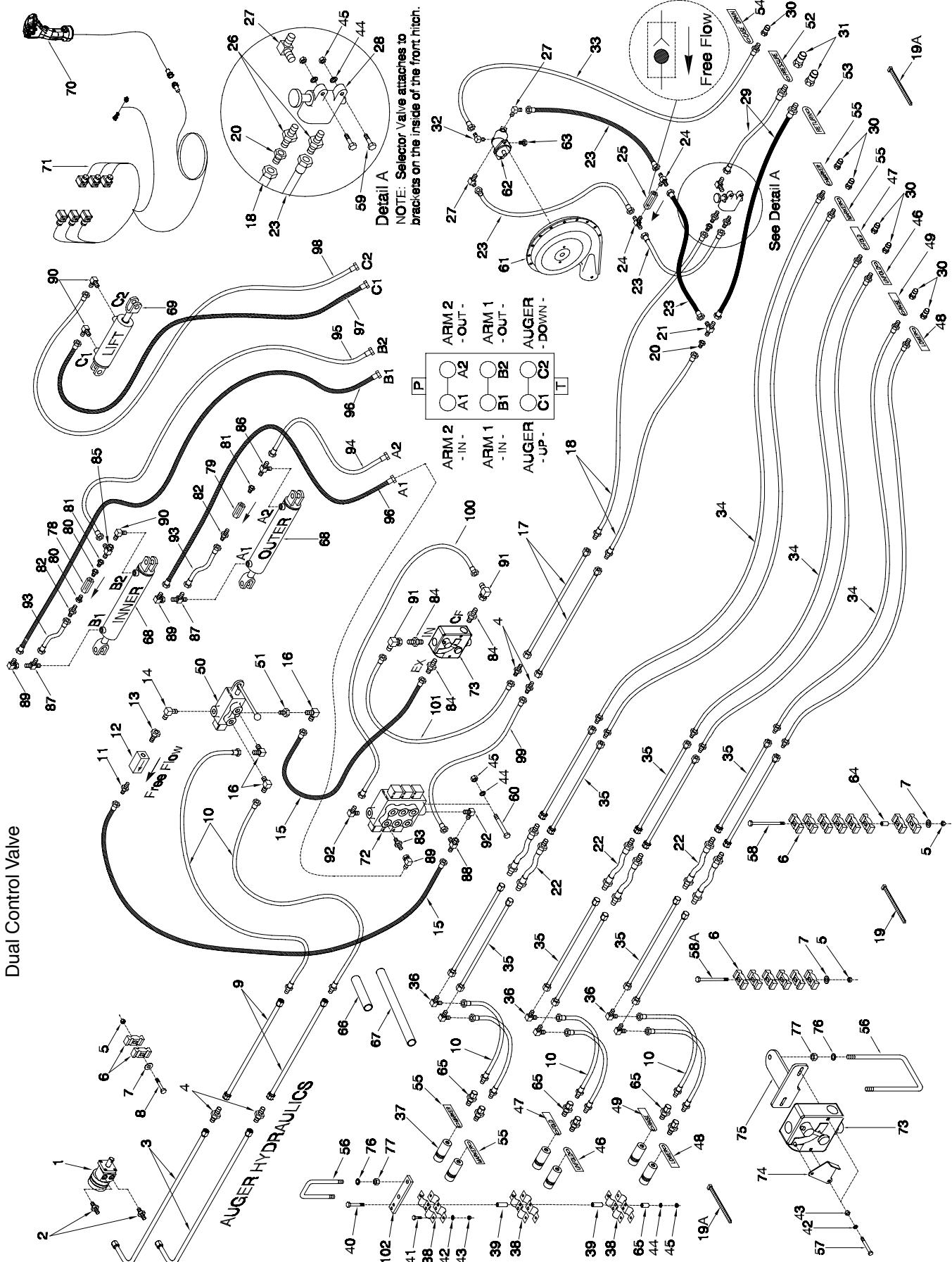
**Auger & Fan Drives - 8240XL to 8425XL Tow Between Hydraulic Drive w/Auger**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37047	Orbit Motor..... (Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010) (Seal Kit # N48041 for motor serial numbers ending with -012)	1
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
4	C-4469	Connector - 7/8-14 MJIC.....	10
5	S27987	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Clamp - Oil Line .....	34
7	W-538	Washer - 3/8.....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
9	C-4363	Oil Line - 5/8 x 38 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	8
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4 - 16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
15	C26336	Hyd Hose - 1/2 x 198 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	3
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Nylon Tie Strap -14 1/2 Lg.....	15
19A	D-4951	Nylon Tie Strap -7 3/8 Lg.....	15
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC.....	1
22	N16916	Hyd Hose - 3/4 x 22 w/1 1/16-12 FJIC .....	1
23	N25644	Hyd Hose - 3/4 x 35 w/1 1/16-12 FJIC .....	1
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve w/1 1/16-12 FORB .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	Male Pioneer Tip - 7/8-14 FORB .....	7
30A	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
31	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC.....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC.....	6
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	12
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4 x 3/4 .....	6
44	W-522	Lockwasher - 5/16.....	4
45	W-513	Hex Nut - 5/16 .....	4
46	S37661	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S37662	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S37663	Tag - Hose ID - Depth Control - LOWER.....	2
49	S37664	Tag - Hose ID - Depth Control - RAISE .....	2

**Auger & Fan Drives - 8240XL to 8425XL Tow Between Hydraulic Drive w/Auger**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
50	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB.....	1
	N31605	Seal Kit for N34495.....	1
	N24595	Handle for N34495.....	1
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
53	N34577	Tag - Hose ID - Tank - Fan/Auger - RETURN .....	1
54	N34578	Tag - Hose ID - Tank Fan/Auger - CASE DRAIN.....	1
55	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
56	N34364	Tag - Hose ID - Wheel Marker .....	4
57	N42083	Rubber Cover Hose - 2 ID x 36.....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 MORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	4
66	N34620	Connector - Swivel - 7/8-14 MORB.....	6
67	N37401	Rubber Cover Hose - 2 ID x 12.....	1
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - "LEVER POSITION" (Not Shown) .....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1

**Auger & Fan Drives  
8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2011 to 2012**



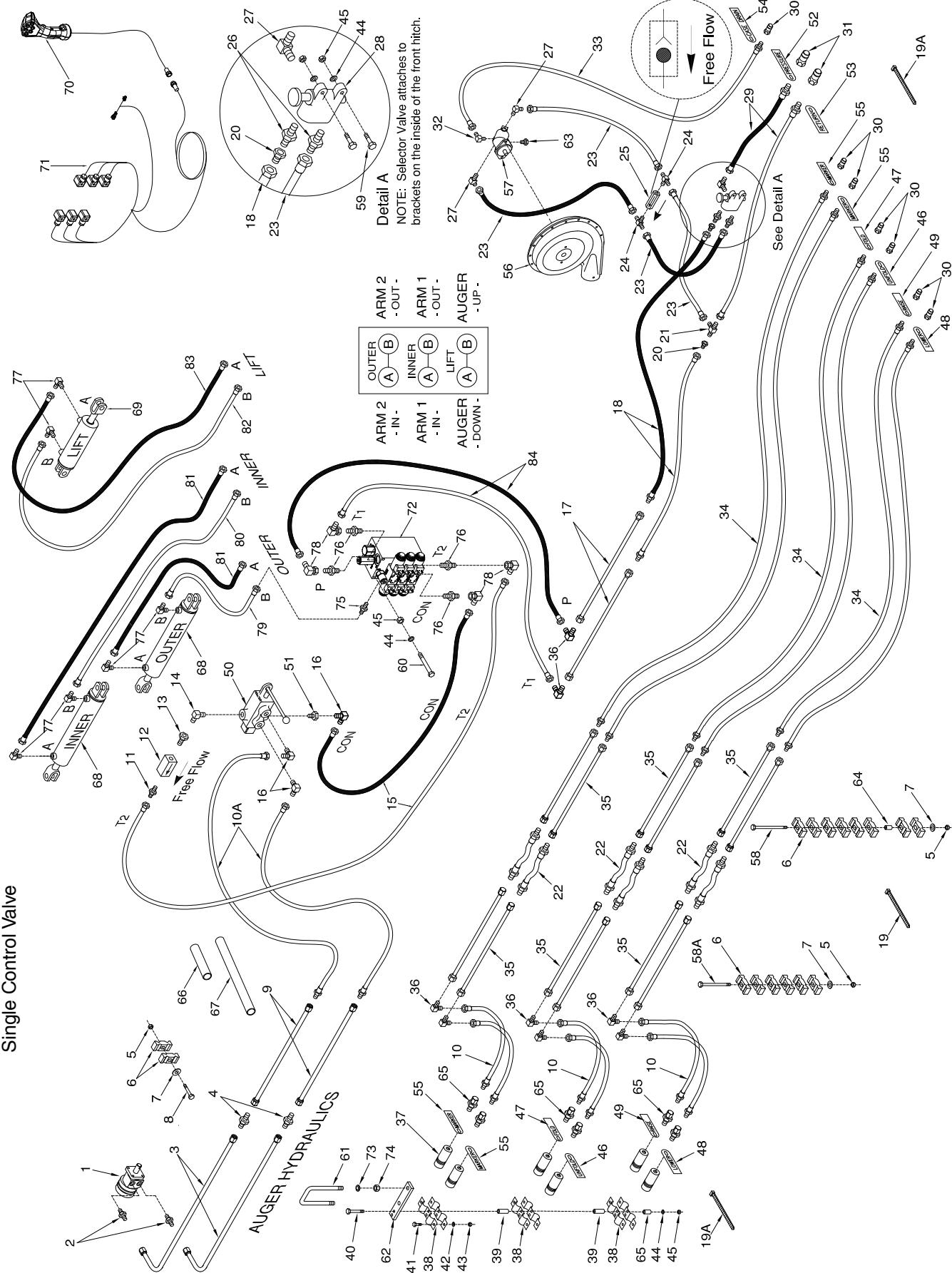
**Auger & Fan Drives - 8435XL to 8650XL Tow Between - 2011 to 2012**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37047	Orbit Motor (Seal Kit # N48041).....	1
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
4	C-4469	Connector - 7/8-14 MJIC .....	4
5	S27987	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Clamp - Oil Line .....	34
7	W-538	Washer - 3/8.....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
9	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	6
10A	N42543	Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC - AUGER.....	2
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4 - 16 FORB.....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	3
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Nylon Tie Strap -14 1/2 Lg.....	18
19A	D-4951	Nylon Tie Strap -7 3/8 Lg.....	15
	S13336	Nylon Tie Strap - 24 Lg.....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC.....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 w/1 1/16-12 FJIC .....	4
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve w/1 1/16-12 FORB .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	Male Pioneer Tip - 7/8-14 FORB .....	7
31	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC.....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC.....	6
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	12
42	W-521	Lockwasher - 1/4.....	8
43	W-512	Hex Nut - 1/4 .....	8
44	W-522	Lockwasher - 5/16 .....	7
45	W-513	Hex Nut - 5/16 .....	7
46	S37661	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S37662	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S37663	Tag - Hose ID - Depth Control - LOWER .....	2
49	S37664	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
	N31605	Seal Kit for N34495.....	1
	N24595	Handle for N34495.....	1
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
53	N34577	Tag - Hose ID - Tank - Fan/Auger - RETURN .....	1
54	N34578	Tag - Hose ID - Tank Fan/Auger - CASE DRAIN.....	1

**Auger & Fan Drives - 8435XL to 8650XL Tow Between - 2011 to 2012**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
55	N34364	Tag - Hose ID - Wheel Marker.....	4
56	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	2
57	H-4696	Hex Bolt - 1/4 x 3 Lg .....	2
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg.....	3
61	*****	Fan - (See Section 7) .....	1
62	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
63	N16621	Plug - 9/16-18 MORB.....	1
64	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	4
65	N34620	Connector - Swivel - 7/8-14 MORB .....	6
66	N37401	Rubber Cover Hose - 2 ID x 12 .....	1
67	N42083	Rubber Cover Hose - 2 ID x 36 .....	1
68	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
69	C47335	Cylinder - Lift Auger (Seal Kit C51993) .....	1
70	N47785	Joy Stick Controller - Solenoid Valve.....	1
71	N47762	Auger Control Harness.....	1
72	N45370	Valve - Solenoid - Hydraulic Assist Auger.....	1
73	N47901	Valve - Flow Control .....	1
74	N47918	Adjustment Stop.....	1
75	N47324	Bracket - Flow Control Valve .....	1
76	W-523	Lockwasher - 3/8.....	4
77	W-514	Hex Nut - 3/8.....	4
78	H-5545	Check Valve - w/Connector - 1/2 FNPT x 1/2 FNPT .....	1
79	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT .....	1
80	C-719	Connector - 1/2 MNPT x 3/8 FNPT .....	2
81	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT .....	2
82	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	3
83	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	6
84	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
85	C-4403	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC.....	1
86	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB.....	1
87	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	2
88	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC .....	1
89	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC .....	8
90	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	3
91	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	2
92	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
93	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
94	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
95	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
96	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
97	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
98	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
99	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC .....	1
100	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC .....	1
101	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC .....	1
102	N49676	Mounting Plate .....	1
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - "LEVER POSITION" (Not Shown) .....	1
	N19031	Decal - "AUGER / FAN" (Not Shown) .....	1

**Auger & Fan Drives**  
**8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2012 to 2014**



## Auger & Fan Drives - 8435XL to 8650XL Tow Between - 2012 to 2014

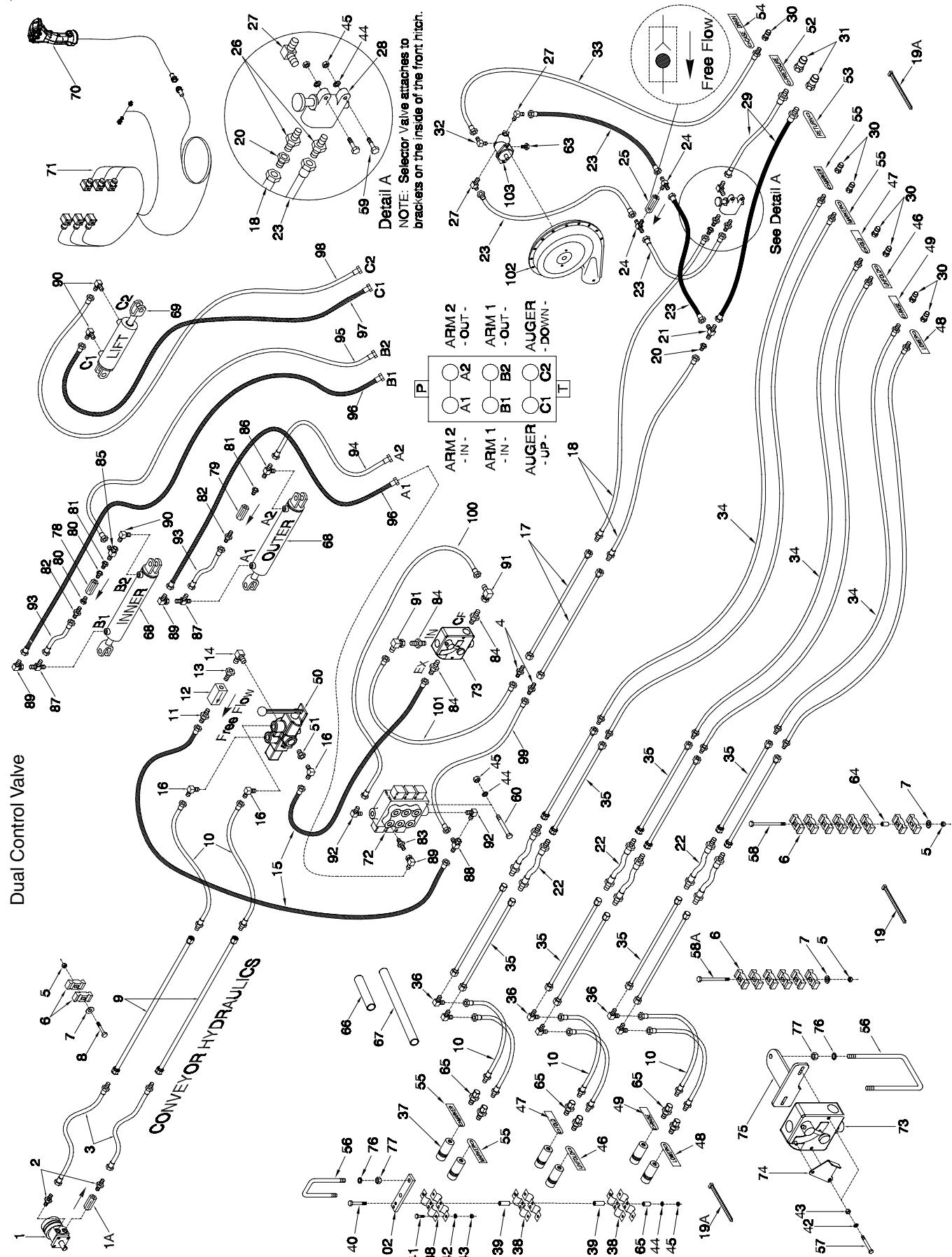
Item	Part No.	Description	Qty
1	N37047	Orbit Motor (Seal Kit # N48041).....	1
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
4	C-4469	<b>Connector - 7/8-14 MJIC.....</b>	<b>2</b>
5	S27987	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Clamp - Oil Line .....	34
7	W-538	Washer - 3/8.....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
9	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC swivel.....	6
10A	N42543	<b>Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC - AUGER.....</b>	<b>2</b>
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4 - 16 FORB.....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	3
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Nylon Tie Strap -14 1/2 Lg.....	18
19A	D-4951	Nylon Tie Strap -7 3/8 Lg.....	15
	S13336	Nylon Tie Strap - 24 Lg.....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC.....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 w/ 1 1/16-12 FJIC.....	4
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve w/1 1/16-12 FORB .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	Male Pioneer Tip - 7/8-14 FORB .....	7
31	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC.....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	<b>90 Elbow - 7/8-14 MJIC.....</b>	<b>8</b>
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	6
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4 .....	6
44	W-522	Lockwasher - 5/16 .....	8
45	W-513	Hex Nut - 5/16 .....	8
46	S37661	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S37662	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S37663	Tag - Hose ID - Depth Control - LOWER .....	2
49	S37664	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
	N31605	Seal Kit for N34495.....	1
	N24595	Handle for N34495.....	1
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
53	N34577	Tag - Hose ID - Tank - Fan/Auger - RETURN .....	1
54	N34578	Tag - Hose ID - Tank Fan/Auger - CASE DRAIN.....	1

**Auger & Fan Drives - 8435XL to 8650XL Tow Between - 2012 to 2014**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
55	N34364	Tag - Hose ID - Wheel Marker .....	4
56	*****	Fan - (See Section 7) .....	1
57	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
61	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
62	N49676	Mounting Plate .....	1
63	N16621	Plug - 9/16-18 MORB .....	1
64	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	4
65	N34620	Connector - Swivel - 7/8-14 MORB .....	6
66	N37401	Rubber Cover Hose - 2 ID x 12 .....	1
67	N42083	Rubber Cover Hose - 2 ID x 36 .....	1
68	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
69	C47335	Cylinder - Lift Auger (Seal Kit C51993) .....	1
70	N47785	Joy Stick Controller - Solenoid Valve.....	1
71	N47762	Auger Control Harness.....	1
72	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
73	W-523	Lockwasher - 3/8.....	2
74	W-514	Hex Nut - 3/8.....	2
75	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	6
76	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
77	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
78	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
79	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
80	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
81	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
82	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
83	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
84	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....	2
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1

# Conveyor & Fan Drives

## **8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2011 to 2012**



## Conveyor & Fan Drives - 8435XL to 8650XL Tow Between - 2011 to 2012

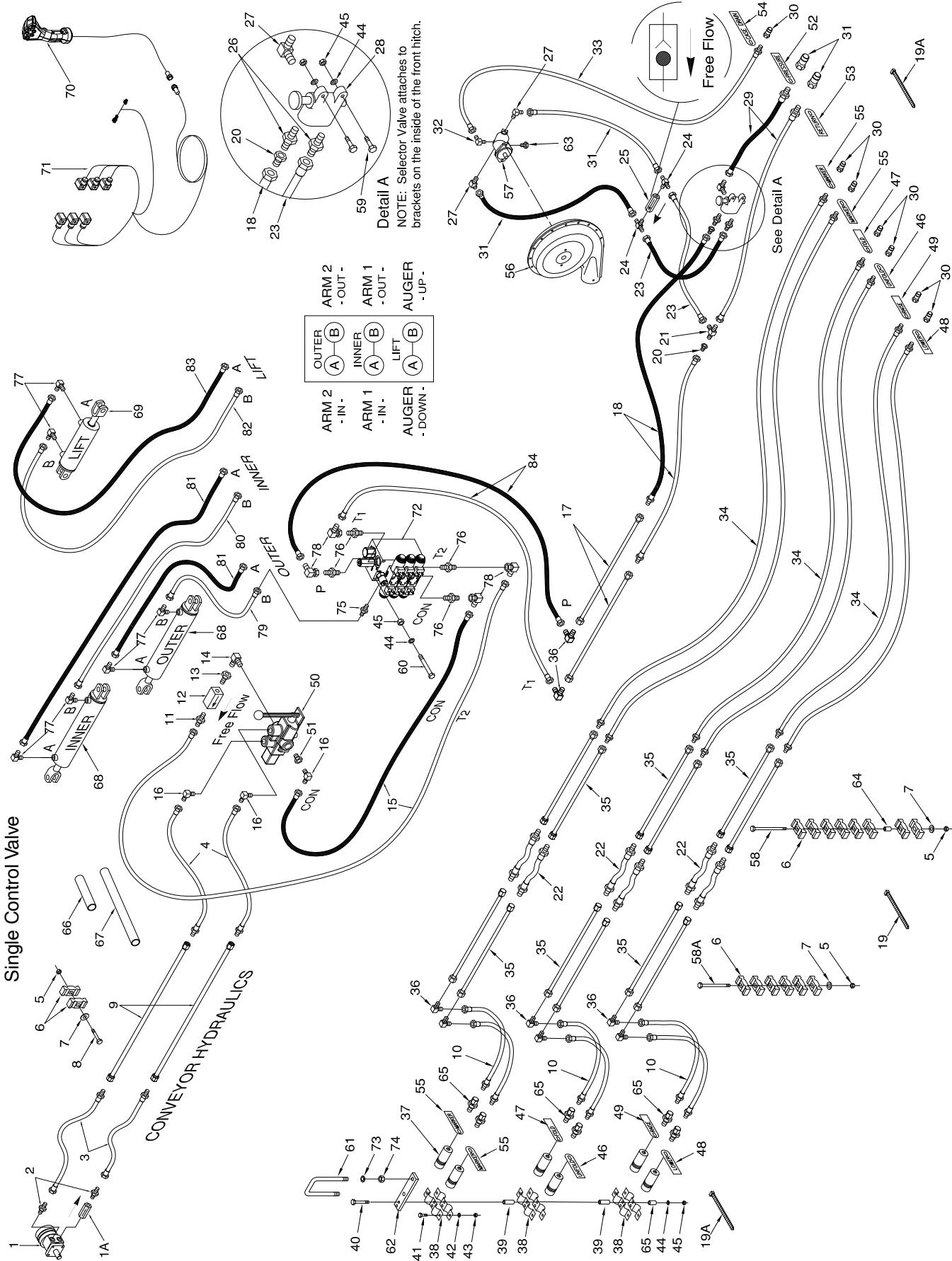
Item	Part No.	Description	Qty
1	N49490	Orbit Motor .....	1
1A	N49489	Check Valve .....	1
2	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
3	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
4	C-4469	Connector - 7/8-14 MJIC .....	2
5	S27987	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Clamp - Oil Line .....	34
7	W-538	Washer - 3/8.....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
9	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
10	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4 - 16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC.....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB.....	3
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Nylon Tie Strap -14 1/2 Lg.....	18
19A	D-4951	Nylon Tie Strap -7 3/8 Lg.....	15
	S13336	Nylon Tie Strap - 24 Lg.....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC.....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 w/1 1/16-12 FJIC .....	4
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve w/1 1/16-12 FORB .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	Male Pioneer Tip - 7/8-14 FORB .....	7
31	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC.....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC.....	6
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	6
42	W-521	Lockwasher - 1/4.....	8
43	W-512	Hex Nut - 1/4.....	8
44	W-522	Lockwasher - 5/16.....	7
45	W-513	Hex Nut - 5/16 .....	7
46	S37661	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S37662	Tag - Hose ID - Wing Lift - FOLD .....	2
48	S37663	Tag - Hose ID - Depth Control - LOWER.....	2
49	S37664	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB (Seal Kit N31605) (Handle N24595)	1
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
53	N34577	Tag - Hose ID - Tank - Fan/Auger - RETURN .....	1
54	N34578	Tag - Hose ID - Tank Fan/Auger - CASE DRAIN.....	1
55	N34364	Tag - Hose ID - Wheel Marker.....	4

## Conveyor & Fan Drives - 8435XL to 8650XL Tow Between - 2011 to 2012

Item	Part No.	Description	Qty
56	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	2
57	H-4696	Hex Bolt - 1/4 x 3 Lg .....	2
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg.....	3
61	*****	Fan - (See Section 7) .....	1
62	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
63	N16621	Plug - 9/16-18 MORB.....	1
64	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	4
65	N34620	Connector - Swivel - 7/8-14 MORB .....	6
66	N37401	Rubber Cover Hose - 2 ID x 12.....	1
67	N42083	Rubber Cover Hose - 2 ID x 36.....	1
68	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
69	C47335	Cylinder - Lift Auger (Seal Kit C51993) .....	1
70	N47785	Joy Stick Controller - Solenoid Valve.....	1
71	N47762	Auger Control Harness.....	1
72	N45370	Valve - Solenoid - Hydraulic Assist Auger.....	1
73	N47901	Valve - Flow Control .....	1
74	N47918	Adjustment Stop.....	1
75	N47324	Bracket - Flow Control Valve .....	1
76	W-523	Lockwasher - 3/8.....	4
77	W-514	Hex Nut - 3/8.....	4
78	H-5545	Check Valve - w/Connector - 1/2 FNPT x 1/2 FNPT .....	1
79	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT .....	1
80	C-719	Connector - 1/2 MNPT x 3/8 FNPT .....	2
81	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT .....	2
82	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	3
83	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	6
84	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
85	C-4403	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC.....	1
86	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB.....	1
87	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	2
88	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC.....	1
89	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC.....	8
90	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	3
91	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	2
92	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
93	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
94	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
95	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
96	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
97	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
98	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
99	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC.....	1
100	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC.....	1
101	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC .....	1
102	N49676	Mounting Plate .....	1
	N19023	Decal - Danger "HOT" (Not Shown) .....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - "LEVER POSITION" (Not Shown) .....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1

## Conveyor & Fan Drives

**8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2012 to 2014**



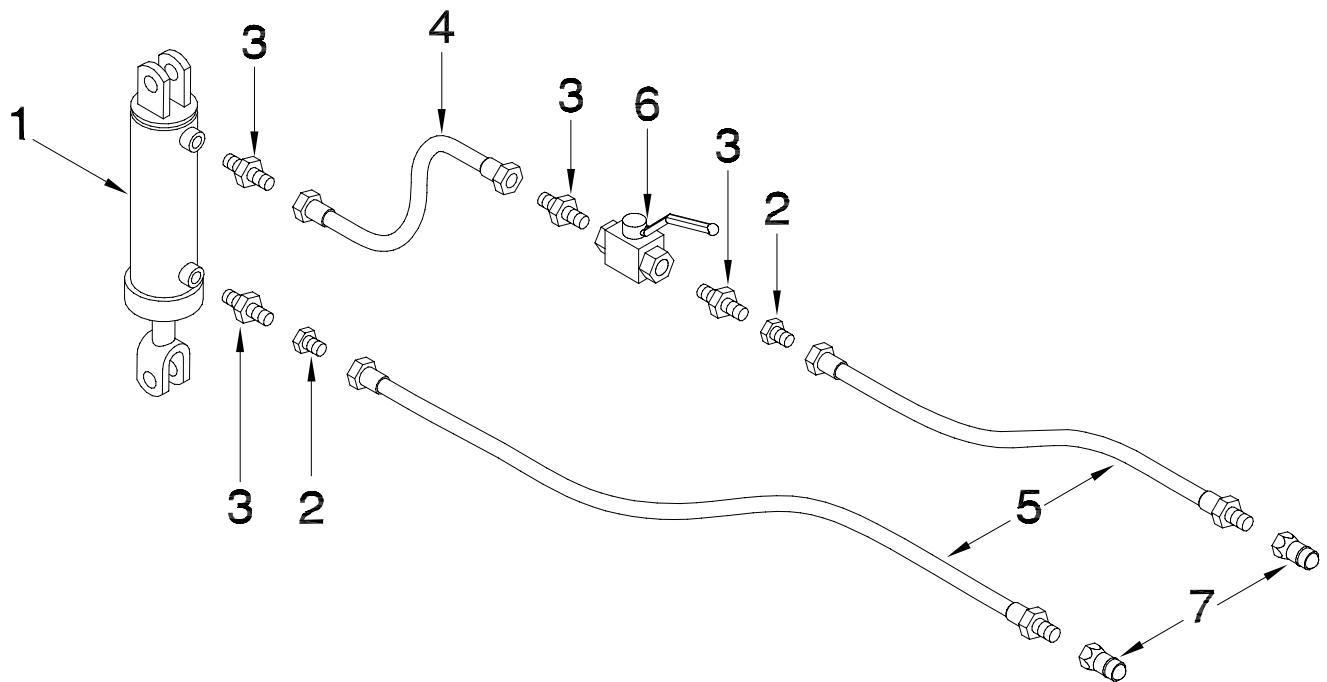
## Conveyor & Fan Drives - 8435XL to 8650XL Tow Between - 2012 to 2014

Item	Part No.	Description	Qty
1	N49490	Orbit Motor .....	1
1A	N49489	Check Valve .....	1
2	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
3	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
4	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
5	S27987	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Clamp - Oil Line .....	34
7	W-538	Washer - 3/8.....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
9	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC swivel.....	6
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4 - 16 FORB.....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	3
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Nylon Tie Strap -14 1/2 Lg.....	18
19A	D-4951	Nylon Tie Strap -7 3/8 Lg.....	15
	S13336	Nylon Tie Strap - 24 Lg.....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC.....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 w/ 1 1/16-12 FJIC.....	4
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve w/1 1/16-12 FORB .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	Male Pioneer Tip - 7/8-14 FORB.....	7
31	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC.....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC.....	8
37	N34488	Pioneer Coupler - 7/8-14 FORB.....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	6
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4 .....	6
44	W-522	Lockwasher - 5/16 .....	8
45	W-513	Hex Nut - 5/16 .....	8
46	S37661	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S37662	Tag - Hose ID - Wing Lift - FOLD .....	2
48	S37663	Tag - Hose ID - Depth Control - LOWER .....	2
49	S37664	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB..... (Seal Kit N31605) (Handle N24595)	1
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
53	N34577	Tag - Hose ID - Tank - Fan/Auger - RETURN .....	1
54	N34578	Tag - Hose ID - Tank Fan/Auger - CASE DRAIN.....	1
55	N34364	Tag - Hose ID - Wheel Marker .....	4

## Conveyor & Fan Drives - 8435XL to 8650XL Tow Between - 2012 to 2014

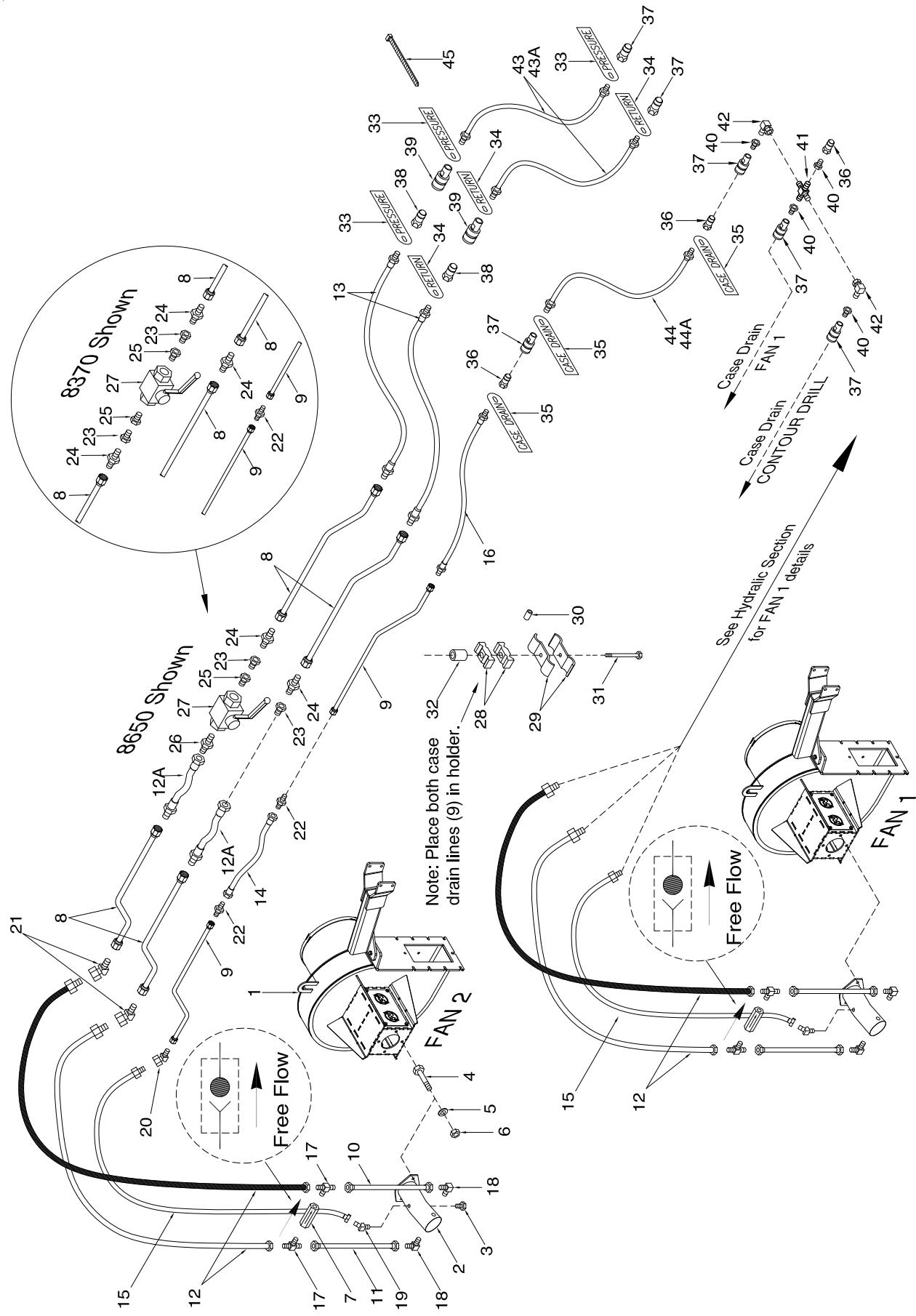
Item	Part No.	Description	Qty
56	*****	Fan - (See Section 7) .....	1
57	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
61	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
62	N49676	Mounting Plate.....	1
63	N16621	Plug - 9/16-18 MORB.....	1
64	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	4
65	N34620	Connector - Swivel - 7/8-14 MORB .....	6
66	N37401	Rubber Cover Hose - 2 ID x 12 .....	1
67	N42083	Rubber Cover Hose - 2 ID x 36.....	1
68	C47188	Cylinder - Swing Arm (Seal Kit C51992) .....	2
69	C47335	Cylinder - Lift Auger (Seal Kit C51993) .....	1
70	N47785	Joy Stick Controller - Solenoid Valve.....	1
71	N47762	Auger Control Harness.....	1
72	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
73	W-523	Lockwasher - 3/8.....	2
74	W-514	Hex Nut - 3/8.....	2
75	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	6
76	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
77	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
78	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
79	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
80	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
81	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
82	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
83	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
84	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....	2
	N19023	Decal - Danger "HOT" (Not Shown) .....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - "LEVER POSITION" (Not Shown) .....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1

**Hydraulic Hitch Jack**  
**Hydraulic Hitch Jack - 8435XL, 8630XL & 8650XL Tow Between**



Item	Part No.	Description	Qty
1	C39175	Cylinder - 3 1/2 x 12 .....	1
2	F10384	Connector - 9/16-18 MJIC x 7/8-14 FJIC .....	2
3	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	4
4	N34366	Hyd Hose - 1/2 x 12 Lg w/7/8-14 FJIC .....	1
5	N37404	Hyd Hose - 3/8 x 152 Lg w/ 7/8-14 MORB X 9/16-18 FJIC .....	2
6	N42880	Valve - 2 Way Ball.....	1
6A	N42881	Handle - Valve .....	1
7	N34498	Male Pioneer Tip - 7/8-14 FORB .....	2

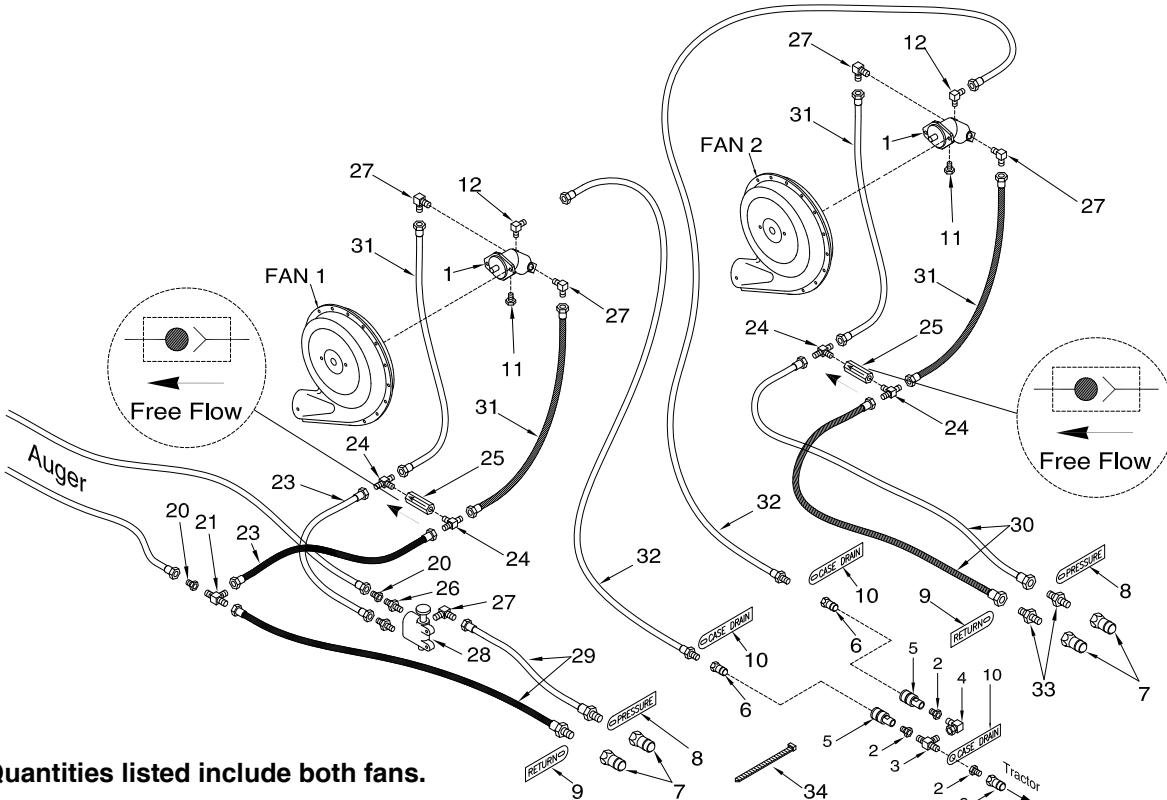
## Dual Fan - Tow Behind



## Dual Fan - Tow Behind

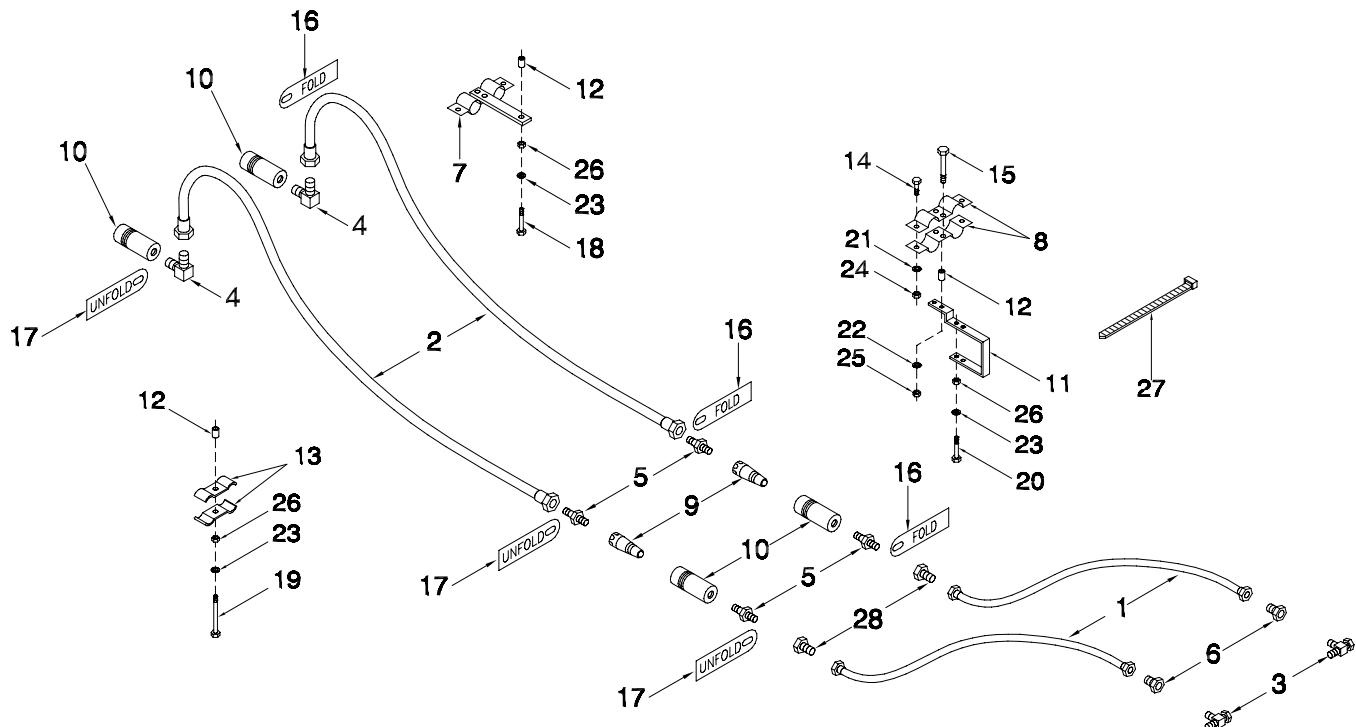
Item	Part No.	Description	Qty
1	N37826	Fan (See Section 7) .....	1
2	N37742	Hydraulic Motor - 16cc - Rexroth (See Section 7) .....	1
3	N16621	Plug - 9/16-18 MORB .....	1
4	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
5	W-525	Lockwasher - 1/2.....	6
6	W-516	Hex Nut - 1/2.....	6
7	N16399	Check Valve - 7 PSI - 1 1/16-12 ORB.....	1
8	N36833	Oil Line - 1 x 94 Lg w / 6 Offset Bend x 1 5/16-12 FJIC .....	4
9	N36444	Oil Line - 1/2 x 94 Lg w / 6 Offset Bend x 3/4-16 FJIC .....	2
10	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
11	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	1
<b>12</b>	<b>N50900</b>	<b>Hyd Hose - 3/4 x 52 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC.....</b>	<b>4</b>
12A	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC - (8435 to 8650).....	4
13	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB .....	2
14	D10821	Hyd Hose - 3/8 x 38 Lg w/3/4-16 FJIC - (8435 to 8650) .....	1
15	N19475	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC x 3/4-16 MJIC .....	2
<b>15A</b>	<b>N50901</b>	<b>Hyd Hose - 3/8 x 62 Lg w/9/16-18 FJIC x 3/4-16 MJIC - (8435 to 8650) .....</b>	<b>2</b>
16	N37180	Hyd Hose - 3/8 x 270 Lg w/3/4-16 MJIC x 7/8-14 MORB .....	1
17	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
18	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
19	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
20	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	1
21	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	2
22	N25754	Connector - 3/4-16 MJIC .....	2
23	N19338	Connector - 1 5/16-12 FJIC x 1 1/16-12 MJIC - (8435 to 8650) .....	2
24	N16346	Connector - 1 5/16-12 MJIC .....	3
25	N37849	Adapter - 1 1/16-12 MORB x 1 1/16-12 FJIC .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB - (8435 to 8650) .....	1
27	N37845	Ball Valve - 1 1/16-12 MORB.....	1
28	C-4698	Nylon Oil Line Clamp .....	14
29	D-4808	Oil Line Clamp .....	8
30	N21632	Oil Line Spacer .....	4
31	N40761	Hex Bolt - 3/8 x 7 1/2 Lg - (8240 to 8425) .....	4
	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg - (8435 to 8650) .....	4
32	N15559	Spacer - 0.385 ID x 5/8 OD x 1 Lg.....	4
33	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	3
34	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	3
35	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	3
<b>36</b>	<b>N34498</b>	<b>Male Pioneer Tip - 7/8-14 FORB .....</b>	<b>3</b>
<b>37</b>	<b>N34488</b>	<b>Pioneer Coupler - 7/8-14 FORB.....</b>	<b>3</b>
38	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
39	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	2
<b>40</b>	<b>N34620</b>	<b>Connector - Swivel - 7/8-14 MORB x 7/8-14 FJIC .....</b>	<b>4</b>
<b>41</b>	<b>C-4401</b>	<b>Cross - (4) 7/8-14 MJIC.....</b>	<b>1</b>
<b>42</b>	<b>K-5806</b>	<b>90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....</b>	<b>2</b>
43	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	2
43A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	2
43B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	2
44	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB.....	1
44A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB.....	1
44B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	1
45	D-4951	Nylon Tie Strap - 7 3/8 Lg .....	12

**Options**  
**Dual Fan - Tow Between**



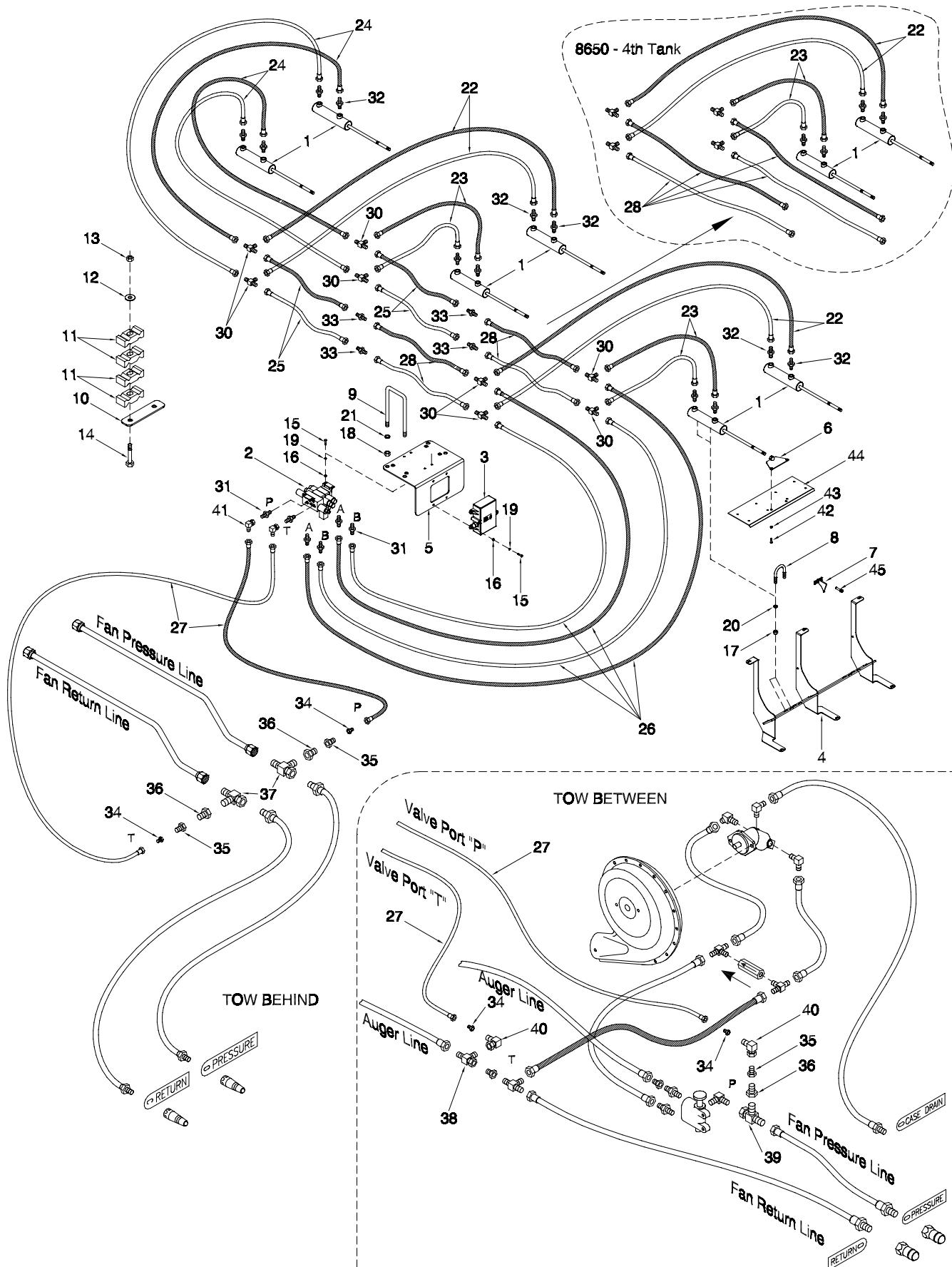
Item	Part No.	Description	Qty
1	*****	Hydraulic Motor - Rexroth - (See Section 7).....	2
2	N34620	Connector - Swivel - 7/8-14 MORB x 7/8-14 FJIC .....	3
3	C-4394	Tee - (3) 7/8-14 MJIC .....	1
4	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
5	N34488	Pioneer Coupler - 7/8-14 FORB .....	2
6	N34498	Male Pioneer Tip - 7/8-14 FORB .....	3
7	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	4
8	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	2
9	N34577	Tag - Hose ID - Tank - Fan/Auger - RETURN .....	2
10	N34578	Tag - Hose ID - Tank Fan/Auger - CASE DRAIN.....	3
11	N16621	Plug - 9/16-18 MORB .....	2
12	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	2
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC.....	1
23	N25644	Hyd Hose - 3/4 x 35 w/1 1/16-12 FJIC.....	2
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	4
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	2
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	4
28	N34506	Selector Valve w/1 1/16-12 FORB .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N50084	Hyd Hose - 3/4 x 132 Lg w/ 7/8-14 FJIC x 1 1/16-12 FJIC .....	2
31	N37900	Hyd Hose - 3/4 x 18 Lg w/ 1 1/16-12 FJIC .....	4
32	N37404	Hyd Hose - 3/8 x 152 Lg w/ 7/8-14 MORB X 9/16-18 FJIC.....	2
33	<b>N47903</b>	<b>Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....</b>	<b>2</b>
34	D-4951	Nylon Tie Strap -7 3/8 Lg.....	7
	D-4838	Nylon Tie Strap -14 1/2 Lg.....	2

**Options**  
**Tow Behind Hydraulic Extension Kit for Rear Tow Hitch**



Item	Part No.	Description	Qty
1	S39503	Hyd Hose - 1/4 x 132 Lg W/9/16-18 FJIC .....	2
2	C31369	Hyd Hose - 1/2 x 468 W7/8 - 14 FJIC .....	2
3	C-4403	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC.....	2
4	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	2
5	N34620	Connector - Swivel - 7/8-14 MORB x 7/8-14 FJIC ..	4
6	N37876	Reducer - 3/4-16 MJIC x 9/16-18 FJIC .....	2
7	S-1379	Pioneer Coupler Assembly.....	1
8	N16608	Coupler Clamp - Female Pioneer.....	2
9	N34498	Male Pioneer Tip - 7/8-14 FORB .....	2
10	N34488	Pioneer Coupler - 7/8-14 FORB.....	4
11	N21691	Mounting Bracket .....	1
12	N16257	Spacer.....	3
13	D-4808	Oil Line Clamp .....	2
14	W-469	Hex Bolt - 1/4 x 3/4.....	2
15	W-473	Hex Bolt - 5/16 x 1 1/2.....	2
16	S29960	Tag - Hose ID - Wing Lift - FOLD.....	3
17	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	3
18	D-5249	Hex Bolt - 3/8 x 3 1/4.....	1
19	S-1299	Hex Bolt - 3/8 x 4 1/2.....	1
20	C-3918	Hex Bolt - 3/8 x 5.....	1
21	W-521	Lockwasher - 1/4.....	2
22	W-522	Lockwasher - 5/16.....	2
23	W-523	Lockwasher - 3/8 .....	3
24	W-512	Hex Nut - 1/4 .....	2
25	W-513	Hex Nut - 5/16 .....	2
26	W-514	Hex Nut - 3/8 .....	3
27	D-4838	Tie Strap.....	10
28	C-4392	Reducer - 7/8-14 FJIC x 9/16-18 MJIC .....	1
H38276		Kit - Hydraulic Extension (Includes All Items above) (ORDER THROUGH WHOLEGOODS)	

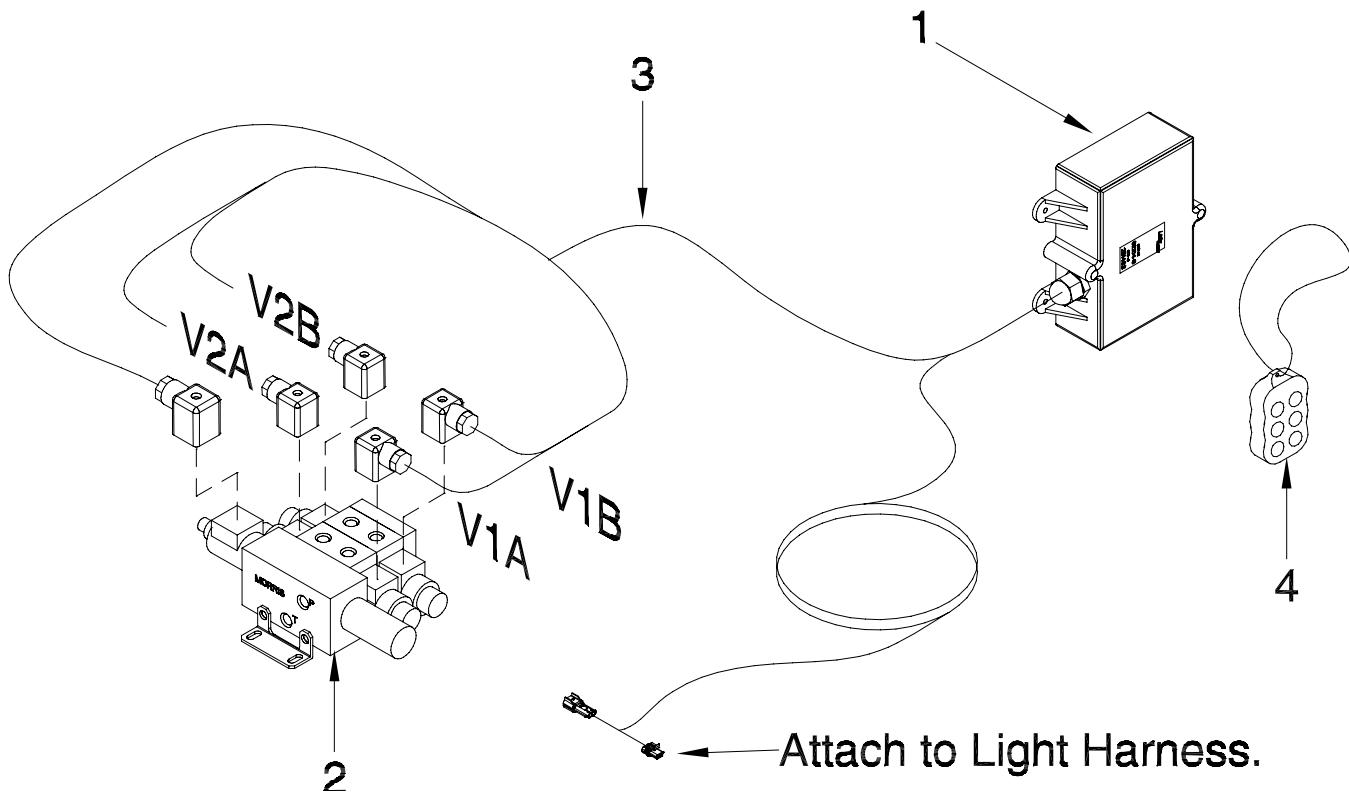
# Meter Shutoff Hydraulics



## Meter Shutoff Hydraulics

Item	Part No.	Description	No. Used		
			2 Tank	3 Tank	4 Tank
1	N47298	Cylinder - 1 1/2 x 5 .....	4	6	8
2	N47008	Valve Block .....	1	1	1
3	N47004	Controller .....	1	1	1
4	N45825	Mount - Hydraulic Cylinder .....	2	3	4
5	N47007	Mount - Valve Block .....	1	1	1
6	N47005	Gate Connector .....	4	6	8
7	N47177	Divider - Meter Body .....	2	3	4
8	F-5791	U-Bolt - 1/2 x 1 7/8 x 3 Lg .....	8	12	16
9	C14758	U-Bolt - 5/8 x 4 x 11 1/2 Lg .....	2	2	2
	N45418	U-Bolt - 5/8 x 3 x 4 Lg .....	2	2	2
10	N48111	Mounting Plate .....	1	1	1
11	C-4698	Nylon Clamp - Oil Line .....	8	12	16
12	W-538	Washer - 3/8 .....	2	3	4
13	M-3388	Lock Nut - 3/8 .....	2	3	4
14	W-481	Hex Bolt - 3/8 x 3 1/2 Lg .....	2	3	4
15	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	8	8	8
16	W-512	Hex Nut - 1/4 .....	8	8	8
17	W-516	Hex Nut - 1/2 .....	16	24	32
18	W-517	Hex Nut - 5/8 .....	4	4	4
19	W-521	Lockwasher - 1/4 .....	8	8	8
20	W-525	Lockwasher - 1/2 .....	16	24	32
21	W-526	Lockwasher - 5/8 .....	4	4	4
22	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2	4	6
23	C14835	Hyd Hose - 1/4 x 36 Lg w/9/16-18 FJIC .....	2	4	6
24	W21962	Hyd Hose - 1/4 x 108 Lg w/9/16-18 FJIC .....	4	4	4
25	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	4	4	4
	S44353	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC - 8630 & 8650 .....	-	4	4
26	S22406	Hyd Hose - 1/4 x 72 Lg w/9/16-18 FJIC - 8370, 8425 .....	4	4	-
	S39503	Hyd Hose - 1/4 x 132 Lg w/9/16-18 FJIC - 8370 Tow Between .....	4	4	-
	S13317	Hyd Hose - 1/4 x 180 Lg w/9/16-18 FJIC - 8435 .....	4	4	-
	N48126	Hyd Hose - 3/8 x 72 Lg w/9/16-18 FJIC x 9/16 90 Deg FJIC - 8630 & 8650..	-	4	4
27	S42969	Hyd Hose - 3/8 x 36 Lg w/9/16-18 FJIC - Tow Behind .....	2	2	2
	N48126	Hyd Hose - 3/8 x 76 Lg w/9/16-18 FJIC - Tow Between .....	2	2	-
28	S42969	Hyd Hose - 3/8 x 36 Lg w/9/16-18 FJIC - 8630 & 8650 .....	-	4	4
29	N48120	Electrical Harness (Not shown) .....	1	1	1
30	C-4393	Tee - (3) 9/16-18 MJIC .....	4	8	12
31	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	6	6	6
32	S34115	Connector - 9/16-18 JIC x 7/16-20 MORB .....	8	12	16
33	H18269	Connector - 9/16-18 MJIC - 8630 .....	-	4	-
34	F10384	Connector - 9/16-18 MJIC x 7/8-14 FJIC .....	2	2	2
35	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2	2	2
36	N19338	Connector - 1 1/16-12 MJIC x 1 5/16 FJIC .....	2	2	2
37	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	2	2	2
38	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC - Tow Between .....	1	1	1
39	N29356	Tee - Swivel - (1) 1 1/16-12 FJIC x (2) 1 1/16-12 MJIC - Tow Between .....	1	1	1
40	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC - Tow Between .....	2	2	2
41	S29967	90 Elbow - Swivel - 9/16-18 MJIC x 9/16-18 FJIC .....	1	1	1
42	N36597	Hex Bolt - 1/4 x 3/4 Lg - Stainless Steel .....	4	6	8
43	D-5277	Locknut - 1/4 Serrated .....	4	6	8
44	N36985	Shutoff Plate - Long .....	2	3	4
44A	N36995	Shutoff Plate - Short .....	2	3	4
45	N37339	Socket Head Capscrew - 1/4 x 1/2 Lg .....	4	6	8

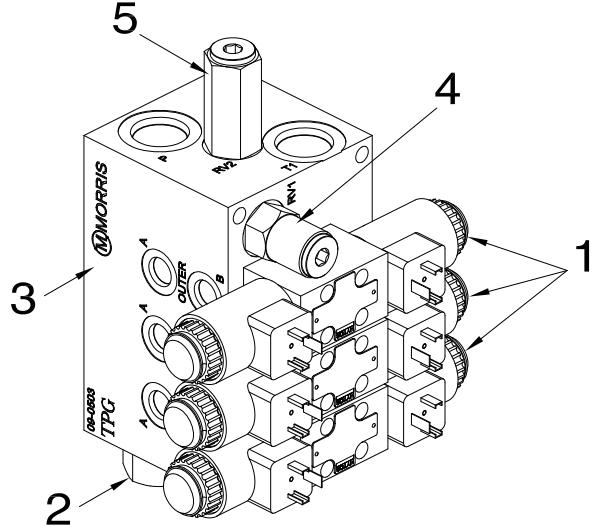
## Meter Shutoff Electrical



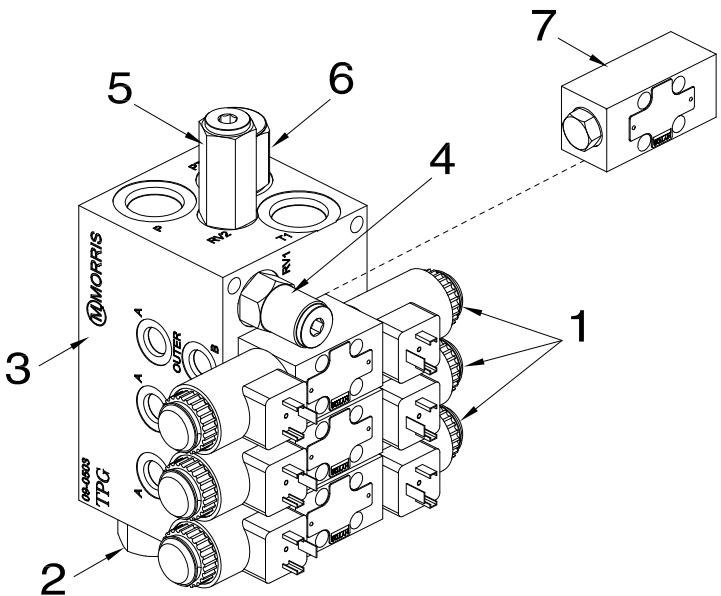
Item	Part No.	Description	Qty
1	N47004	Controller (Includes Item 4).....	1
2	N47008	Valve Block.....	1
3	N48120	Electrical Harness.....	1
4	N48467	Wireless Transmitter.....	1

**Tow Behind and Tow Between  
Hydraulic Valve**

**N51275**



**N47904**



Item	Part No.	Description	Qty
1	N51969	Solenoid Valve (29459600) .....	3
2	N51971	Flow Control Cartridge (131844) .....	1
3	N51972	Custom HIC Manifold (12-0627-PEC) .....	1
4	N51973	Relief Valve Cartridge (132810.250) (CP210-2-B-0-A-C-250) 30 GPM .....	1
5	N51975	Relief Valve Cartridge (131275.050) (CP210-1-B-0-A-B-050) 11 GPM .....	1
6	N51968	3-Way Valve Cartridge (PTS9-12U-0-000-075-00) for N47904 .....	1
7	N51394	Check Valve Cartridge (15963500) VJRI-04/MC - Optional to prevent arm creep - for use with N47904 .....	3
	N51395	Kit: Socket Head Cap Screws 10-24 UNC x 2 1/2 (4 pieces) .....	3
<b>Note: N51394 requires N51395 Cap Screws to mount</b>			
	N46594	Kit: Valve Block (Includes 1 of N51394 and N51395) .....	3
	N47904	Valve Block Assembly (Includes Items 1 to 6) <b>Note: N47904 has been replaced by N51275</b>	
	N51275	Valve Block Assembly (Includes Items 1 to 5)	

## Notes

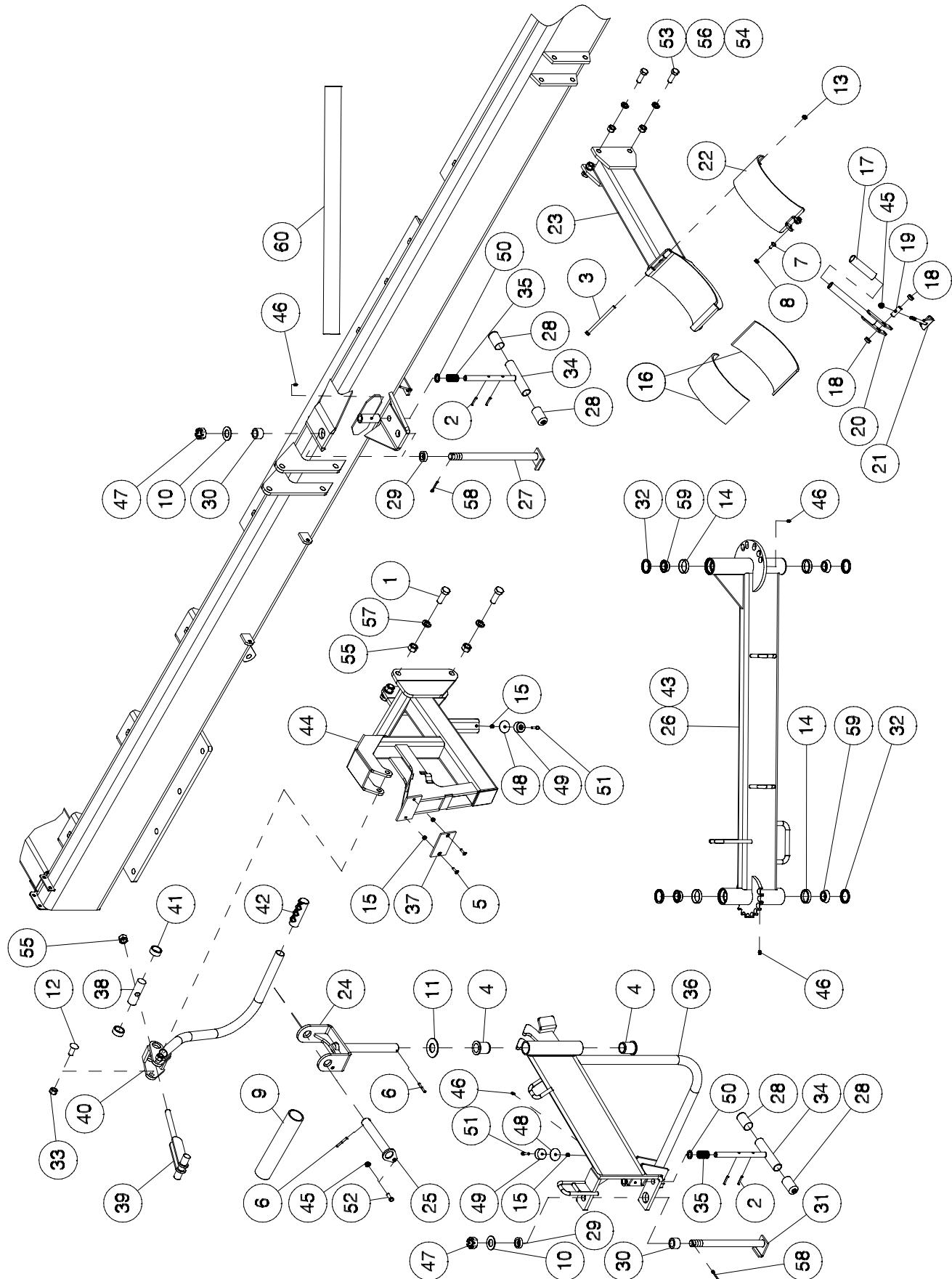
# **Section 9:**

## **Auger and Conveyor**

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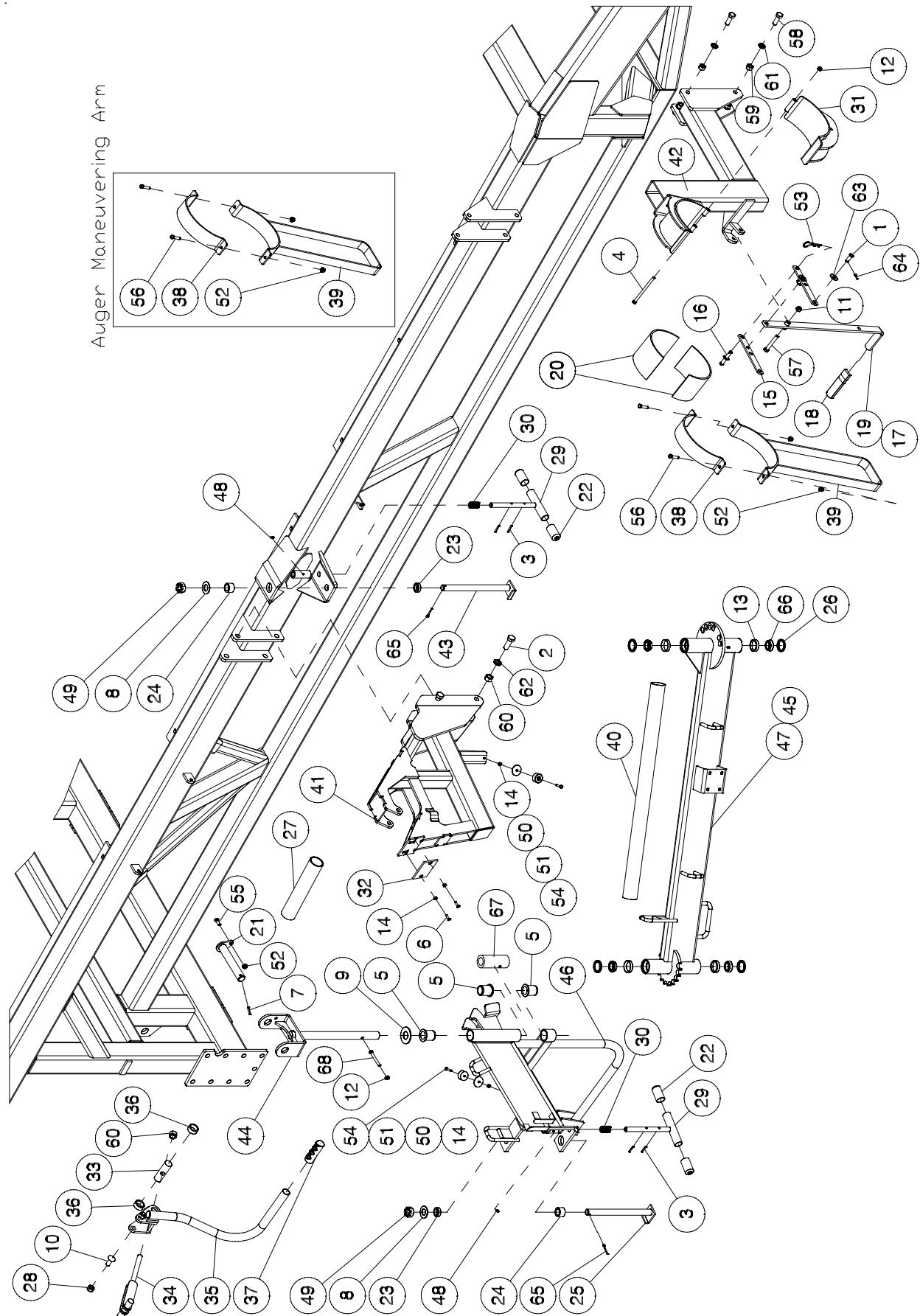
**Auger**  
**Auger Arms Assembly - 8240XL, 8300XL, 8336XL, 8370XL & 8425XL**



## Auger - Auger Arms - 8240XL, 8300XL, 8336XL, 8370XL & 8425XL

Item	Part No.	Description	Qty
1	C-695	Hex Bolt - 3/4 x 2 Lg .....	4
2	C-1124	Roll Pin - 7/32 x 1 3/8 .....	4
3	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg .....	1
4	C18510	Bushing - Nylon .....	2
5	C32741	Cap Screw - 1/4 x 1 .....	2
6	D-5244	Spiral Pin - 1/4 x 2 .....	2
7	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	2
8	C32925	Locknut - 5/16 w/Center Lock .....	2
9	N37401	Hose Protector - 2 ID x 12 Lg .....	1
10	D-5498	Washer - 1 1/16 ID x 2 OD x 11 Ga .....	2
11	D-5499	Washer - 1 5/16 ID x 2 3/4 OD x 9 Ga .....	1
12	D17665	Carriage Bolt - 5/8 x 1 1/2 Lg .....	2
13	M-3388	Locknut - 3/8 Unitorque .....	1
14	N14009	Bearing Cup .....	4
15	N15757	Locknut - 1/4 Unitorque .....	4
16	N36445	Cradle Pad Strip .....	2
17	N36446	Handle Grip .....	1
18	N36455	Spacer - 7/8 OD x .635 ID x 7/32 Lg .....	2
19	N36456	Latch Pivot Pin - 5/8 Dia .....	1
20	N36457	Auger Latch Handle .....	1
21	N36458	Auger Latch Hook .....	1
22	N36464	Cradle Strap .....	1
23	N36470	Cradle Arm .....	1
24	N36690	Auger Clevis .....	1
25	N36830	Auger Pivot Pin .....	1
26	N37031	Auger Arm - Inner .....	1
27	N37044	Pin - Auger Arm Pivot .....	1
28	N37049	Round Grip .....	4
29	N37074	Bushing - 1 1/2 OD x 1.012 ID x 13/32 Lg .....	2
30	N37075	Bushing - 1 1/2 OD x 1.012 ID x 31/32 Lg .....	2
31	N37076	Pin - Auger Arm Pivot .....	1
32	N37077	Dust Seal .....	4
33	N37509	Center Locknut - 5/8 .....	2
34	N37633	Lock Pin .....	2
35	N37638	Spring .....	2
36	N37639	Auger Arm - Outer .....	1
37	N39451	Pad - Bumper .....	1
38	N39464	Pin - Latch Pivot - 1 1/4 Dia .....	1
39	N39467	Hook - Latch .....	1
40	N39470	Lever - Auger Lock .....	1
41	N39476	Bushing - 1 5/8 OD x 1.275 ID .....	2
42	N39486	Handle Grip - 1 1/4 Dia .....	1
43	N40856	Inner Auger Arm Assembly .....	1
44	N40950	Auger Lock Arm .....	1
45	S27987	Flange Locknut - 3/8 w/Center Lock .....	1
46	S-752	Grease Fitting - 1/4 Straight .....	4
47	S-1311	Hex Slotted Nut .....	2
48	S-4747	Washer - 9/32 ID x 1 3/4 OD x 14 Ga .....	2
49	S22578	Rubber Stop .....	2
50	S39559	Washer - 25/32 ID x 1 3/16 OD x 12 Ga .....	3
51	W-470	Hex Bolt - 1/4 x 1 1/4 Lg .....	2
52	W-475	Hex Bolt - 3/8 x 1 Lg .....	1
53	W-498	Hex Bolt - 5/8 x 1 3/4 Lg .....	4
54	W-517	Hex Nut - 5/8 - 11 UNC .....	4
55	W-518	Hex Nut - 3/4 .....	5
56	W-526	Lockwasher - 5/8 .....	4
57	W-527	Lockwasher - 3/4 .....	4
58	W-1416	Cotter Pin - 3/16 Dia x 1 1/2 Lg .....	2
59	W-4187	Bearing Cone .....	4
60	N42083	Hose Protector - 2 ID x 36 Lg .....	1

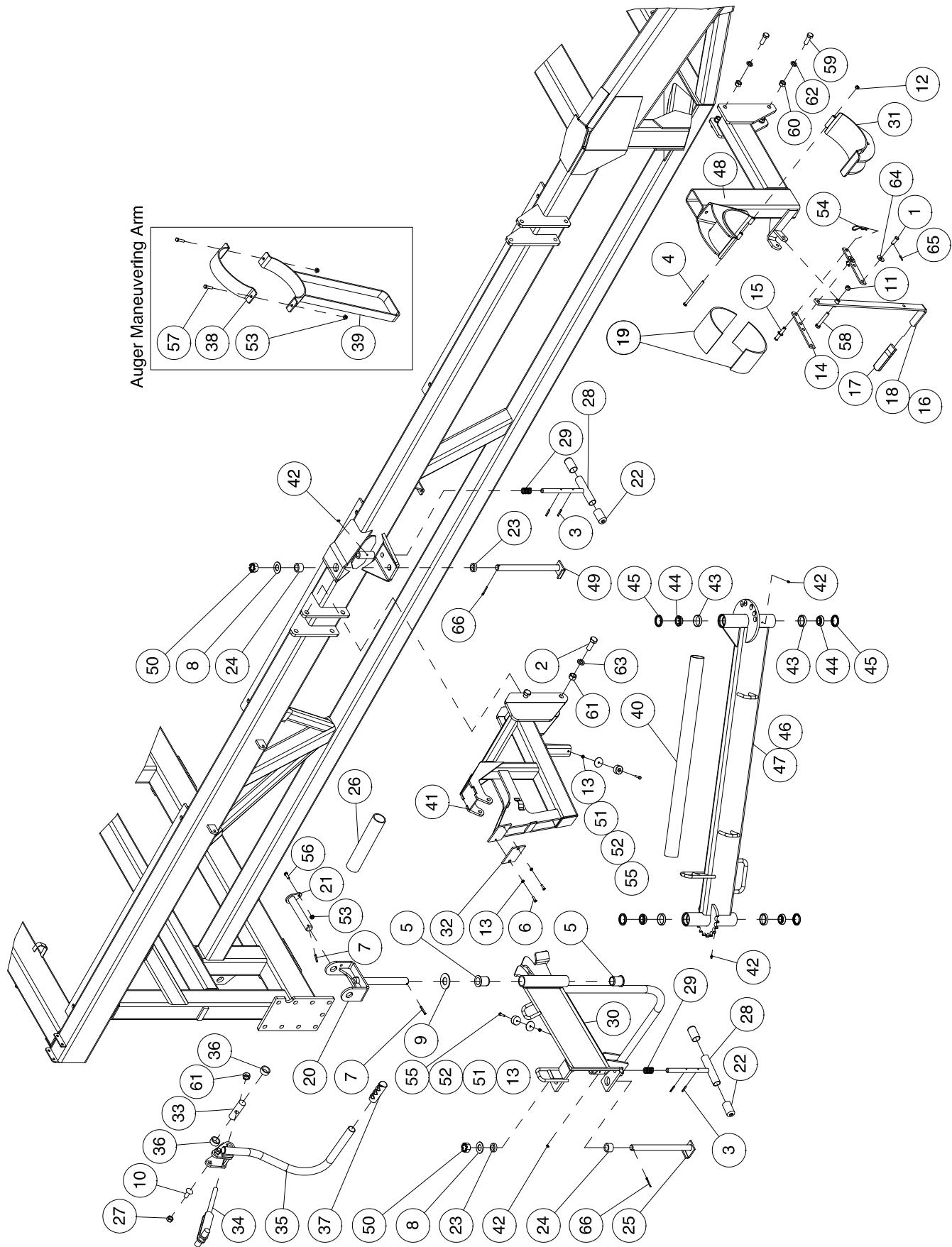
**Auger**  
**Auger Arms Assembly - 8435XL, 8630XL & 8650XL Tow Behind - Prior to 2012**



**Auger - Auger Arms - 8435XL, 8630XL & 8650XL Tow Behind - Prior to 2012**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	BW-8	Pin - 1/2 Dia. x 1 1/8 UL .....	2
2	C-695	Hex Bolt - 3/4 x 2 Lg .....	4
3	C-1124	Roll Pin - 7/32 x 1 3/8 .....	4
4	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg .....	1
5	C18510	Lipped Nylon Bushing .....	3
6	C32741	Cap Screw - 1/4 Dia x 1 .....	2
7	D-5244	Spirol Pin - 1/4 x 2 .....	1
8	D-5498	Washer - 1 1/16 ID x 2 OD x 11 Ga .....	2
9	D-5499	Washer - 1 5/16 ID x 2 3/4 OD x 9 Ga .....	1
10	D17665	Carriage Bolt - 5/8 x 1 1/2 Lg .....	2
11	F-3405	Locknut - 1/2 Unitorque .....	1
12	M-3388	Locknut - 3/8 Unitorque .....	2
13	N14009	Bearing Cup .....	4
14	N15757	Locknut - 1/4 Unitorque .....	4
15	N19736	Link .....	2
16	N19745	Pin - 0.491 Dia x 1 1/8 UL .....	1
17	N29737	Handle - Auger Lock .....	1
18	N32769	Handle Cover .....	1
19	N34251	Auger Lock Arm Assembly (Includes Items 17 & 18) .....	1
20	N36445	Cradle Pad Strip .....	2
21	N36830	Auger Pivot Pin .....	1
22	N37049	Lockpin Grip .....	4
23	N37074	Bushing - 1 1/2 OD x 1.012 ID x 13/32 .....	2
24	N37075	Bushing - 1 1/2 OD x 1.012 ID x 31/32 .....	2
25	N37076	Pin - Auger Arm - 1 Dia x 12 7/16 UL .....	1
26	N37077	Dust Seal .....	4
27	N37401	Hose Cover - 1 Ft .....	1
28	N37509	Center Locknut - 5/8 .....	2
29	N37633	Lock Pin .....	2
30	N37638	Spring - .735 Fl x 1.07 Dia .....	2
31	N37720	Cradle Strap .....	1
32	N39451	Pad - Bumper .....	1
33	N39464	Latch Pivot Pin - 1 1/4 Dia .....	1
34	N39467	Hook - Latch .....	1
35	N39470	Lever - Auger Lock .....	1
36	N39476	Bushing - Spacer Bushing - 1.625 OD x 1.275 ID .....	2
37	N39486	Handle Grip - 1 1/4 Dia .....	1
38	N40867	Half Clamp .....	1
39	N40871	Half Clamp With Handle .....	1
40	N42083	Hose Cover - 3 Ft .....	1
41	N44510	Auger Lock Arm .....	1
42	N44520	Cradle Arm .....	1
43	N44582	Pin - Auger Arm Pivot Pin - 1 Dia x 12 15/16 UL .....	1
44	N44744	Auger Clevis .....	1
45	N45200	Auger Arm - Inner .....	1
46	N45202	Auger Arm - Outer .....	1
47	N45375	Auger Arm - Inner Assm (Includes Items: 13, 26, 45, 48 & 66) .....	1
48	S-752	1/4 Str. Grease Fitting .....	4
49	S-1311	Hex Slotted Nut - 1-14 UNS .....	2
50	S-4747	Washer - 9/32 ID x 1 3/4 OD x 14 Ga .....	2
51	S22578	Rubber Stop .....	2
52	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	3
53	W-131	Hairpin - #9 - 5/32 .....	1
54	W-470	Hex Bolt - 1/4 x 1 1/4 Lg .....	2
55	W-475	Hex Bolt - 3/8 x 1 Lg .....	1
56	W-477	Hex Bolt - 3/8 x 1 1/2 Lg .....	2
57	W-492	Hex Bolt - 1/2 x 3 Lg .....	1
58	W-498	Hex Bolt - 5/8 x 1 3/4 Lg .....	4
59	W-517	Hex Nut - 5/8 .....	4
60	W-518	Hex Nut - 3/4 .....	5
61	W-526	Lockwasher - 5/8 .....	4
62	W-527	Lockwasher - 3/4 .....	4
63	W-539	Flatwasher - 1/2 .....	2
64	W-907	Cotter Pin - 5/32 x 3/4 Lg .....	2
65	W-1416	Cotter Pin - 3/16 x 2 Lg .....	2
66	W-4187	Bearing Cone .....	4
67	N44742	Retaining Collar .....	1
68	W-480	Hex Bolt - 3/8 X 2 1/2 .....	1

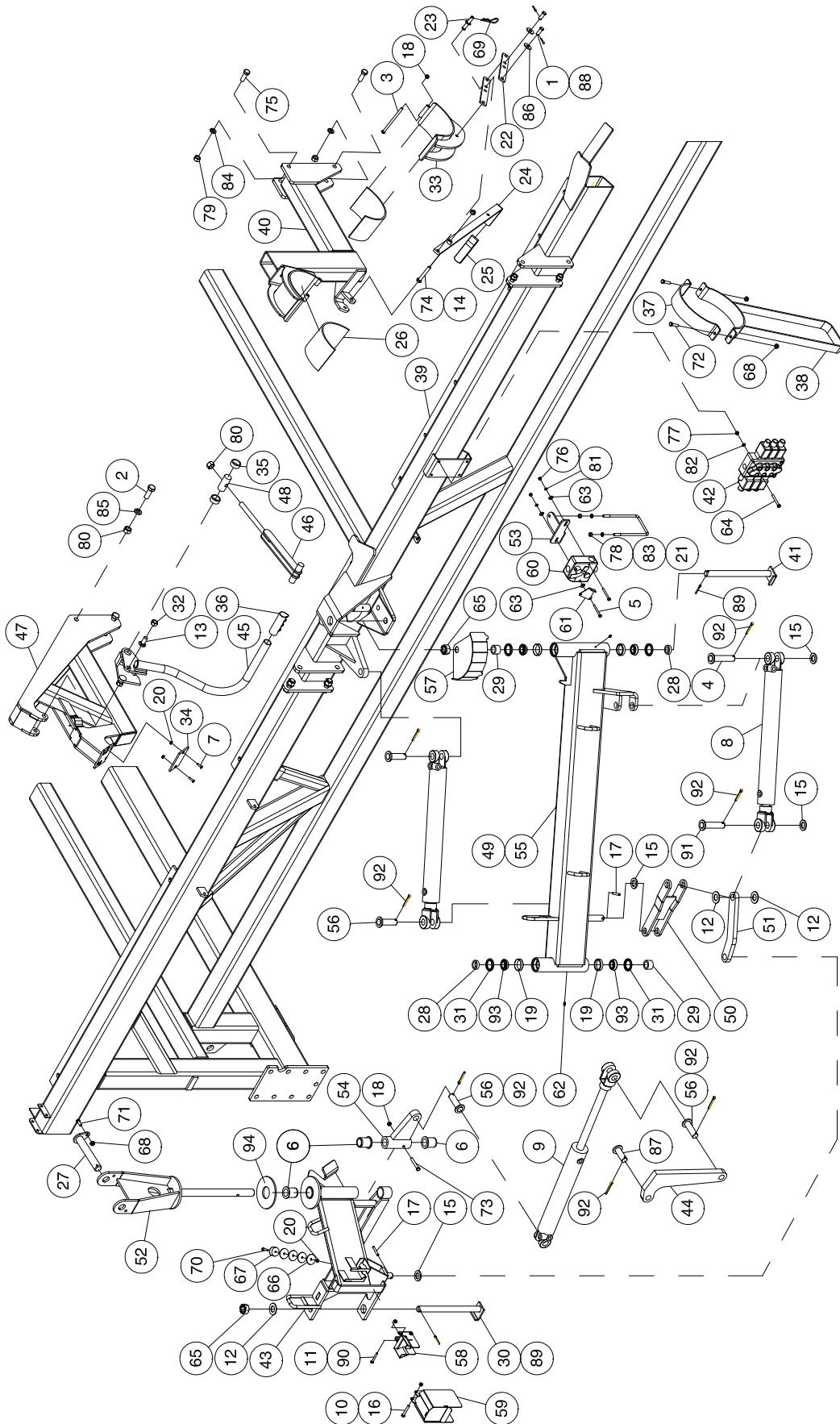
**Auger**  
**Auger Arms Assembly - 8435XL, 8630XL & 8650XL Tow Behind - 2012 to**



**Auger - Auger Arms - 8435XL, 8630XL & 8650XL Tow Behind - 2012 to**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	BW-8	Pin - 1/2 Dia. x 1 1/8 UL .....	2
2	C-695	Hex Bolt - 3/4 x 2 Lg .....	4
3	C-1124	Roll Pin - 7/32 x 1-3/8 .....	4
4	C-3664	Hex Bolt - 3/8 x 5-1/2 Lg .....	1
5	C18510	Lipped Nylon Bushing .....	2
6	C32741	Cap Screw - 1/4 Dia x 1 .....	2
7	D-5244	Spirol Pin - 1/4 x 2 .....	2
8	D-5498	Washer - 1-1/16 ID x 2 OD x 11 Ga .....	2
9	D-5499	Washer - 1 5/16 ID x 2 3/4 OD x 9 Ga .....	1
10	D17665	Carriage Bolt - 5/8 x 1 1/2 Lg .....	2
11	F-3405	Locknut - 1/2 Unitorque .....	1
12	M-3388	Locknut - 3/8 Unitorque .....	1
13	N15757	Locknut - 1/4 Unitorque .....	4
14	N19736	Link .....	2
15	N19745	Pin - .491 Dia x 1 1/8 UL .....	1
16	N29737	Handle - Auger Lock .....	1
17	N32769	Handle Cover .....	1
18	N34251	Auger Lock Arm Assembly (Includes Items 16 & 17) .....	1
19	N36445	Cradle Pad Strip .....	2
20	N36690	Auger Clevis .....	1
21	N36830	Auger Pivot Pin .....	1
22	N37049	Lockpin Grip .....	4
23	N37074	Bushing 1 1/2 OD x 1.012 ID x 13/32 .....	2
24	N37075	Bushing 1 1/2 OD x 1.012 ID x 31/32 .....	2
25	N37076	Pin - Auger Arm - 1 Dia x 12 7/16 UL .....	1
26	N37401	Hose Cover - 1 Ft .....	1
27	N37509	Center Locknut - 5/8 .....	2
28	N37633	Lock Pin .....	2
29	N37638	Spring - .735 FI x 1.07 Dia .....	2
30	N37639	Auger Arm - Outer .....	1
31	N37720	Cradle Strap .....	1
32	N39451	Pad - Bumper .....	1
33	N39464	Latch Pivot Pin - 1 1/4 Dia .....	1
34	N39467	Hook - Latch .....	1
35	N39470	Lever - Auger Lock .....	1
36	N39476	Bushing - Spacer Bushing - 1.625 OD x 1.275 ID .....	2
37	N39486	Handle Grip - 1 1/4 Dia .....	1
38	N40867	Half Clamp .....	1
39	N40871	Half Clamp With Handle .....	1
40	N42083	Hose Cover - 3 Ft .....	1
41	N44510	Auger Lock Arm .....	1
42	S-752	Grease Fitting - 1/4 Straight .....	4
43	N14009	Bearing Cup .....	4
44	W-4187	Bearing Cone .....	4
45	N37077	Dust Seal .....	4
46	N44500	Auger Arm - Inner .....	1
47	N44662	Auger Arm - Inner Assm (Includes Items: 42, 43, 44, 45 & 46) .....	1
48	N44520	Cradle Arm .....	1
49	N44582	Pin - Auger Arm Pivot Pin - 1 Dia x 12 15/16 UL .....	1
50	S-1311	Hex Slotted Nut - 1-14 Uns .....	2
51	S-4747	Washer - 9/32 ID x 1-3/4 OD x 14 Ga .....	2
52	S22578	Rubber Stop .....	2
53	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	3
54	W-131	Hairpin - 5/32 .....	1
55	W-470	Hex Bolt - 1/4 x 1 1/4 Lg .....	2
56	W-475	Hex Bolt - 3/8 x 1 Lg .....	1
57	W-477	Hex Bolt - 3/8 x 1 1/2 Lg .....	2
58	W-492	Hex Bolt - 1/2 x 3 Lg .....	1
59	W-498	Hex Bolt - 5/8 x 1-3/4 Lg .....	4
60	W-517	Hex Nut - 5/8 .....	4
61	W-518	Hex Nut - 3/4 .....	5
62	W-526	Lockwasher - 5/8 .....	4
63	W-527	Lockwasher - 3/4 .....	4
64	W-539	Flatwasher - 1/2 .....	2
65	W-907	Cotter Pin- 5/32 x 3/4 Lg .....	2
66	W-1416	Cotter Pin - 3/16 x 2 Lg .....	2

**Auger**  
**Hydraulic Assist Auger Arms - 8435XL, 8630XL & 8650XL Tow Behind**

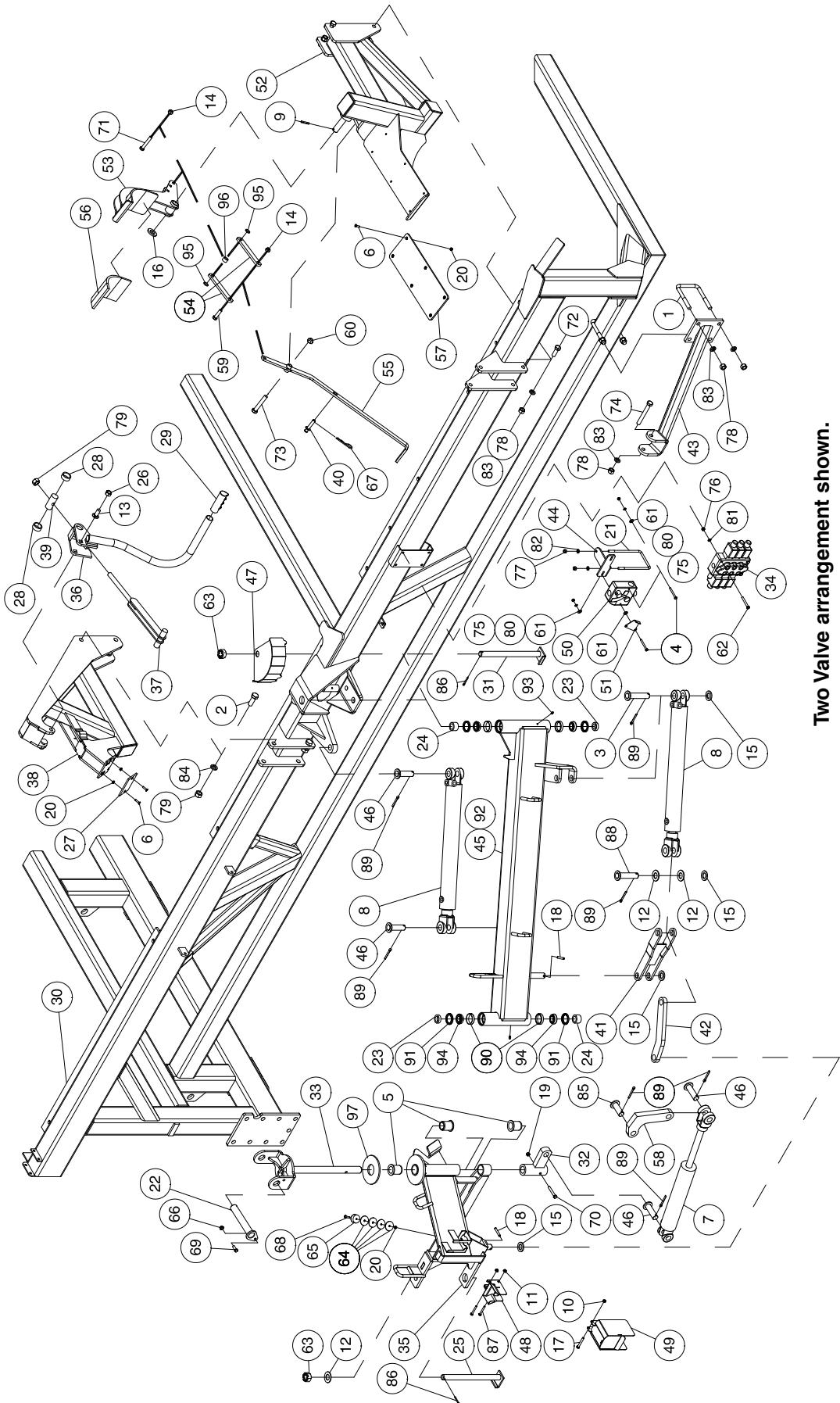


Two Valve arrangement shown.  
 See Hydraulic Section for Single Valve.

**Auger - Hydraulic Assist Auger Arms - 8435XL, 8630XL & 8650XL Tow Behind**

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	BW-8	Pin - 1/2 x 1 1/32 UL.....	2	50	N47185	Link - Conveyor Arm .....	1
2	C-695	Hex Bolt - 3/4 x 2 Lg.....	4	51	N47190	Strap.....	1
3	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg .....	1	52	N47198	Clevis - Hyd Assist Auger .....	1
4	C-3717	Pin - 1 x 4-1/8 UL.....	1	53	N47324	Bracket - Flow Control Valve .....	1
5	C15319	Hex Bolt - 1/4 x 2 1/2 Lg .....	2	54	N47333	Mounting Bracket - Auger Cylinder .....	1
6	C18510	Bushing - Nylon .....	3	55	N47345	Inner Arm Assembly - Includes bearings and seals....	1
7	C32741	Cap Screw - 1/4 x 1 .....	2	56	N47700	Pin - Cylinder 1 Dia x 2 7/8 UL.....	4
8	C47188	Cylinder - 2 1/2 x 18 Stroke .....	2	57	N47723	Auger Arm Indicator.....	1
9	C47335	Cylinder - 2 1/2 x 14 Stroke .....	1	58	N47755	Control Hanger .....	1
10	D-5272	Locknut - 5/16 Unitorque .....	1	59	N47760	Pendant Shroud .....	1
11	D-5277	Flange Lock Nut - 1/4 Serrated .....	2	60	N47901	Flow Control Valve .....	1
12	D-5498	Washer - 1-1/16 ID x 2 OD x 11 Ga .....	3	61	N47918	Adjustment Stop .....	1
13	D17665	Carriage Bolt - 5/8 x 1 1/2 Lg .....	2	62	S-752	Grease Zerk - 1/4 .....	2
14	F-3405	Locknut - 1/2 Unitorque .....	1	63	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	3
15	F-3515	Washer - 1 3/4 OD x 1 3/2 ID x 3/16 .....	4	64	S-1302	Hex Bolt - 5/16 x 2 1/2 .....	3
16	J12217	Hex Bolt - 5/16 x 2 1/4 .....	1	65	S-1311	Hex Slotted Nut - 1 .....	2
17	J12281	Spiral Pin - 5/16 x 2Lg .....	2	66	S-4747	Washer - 9/32 ID x 1 3/4 OD x 14 Ga .....	4
18	M-3388	Locknut - 3/8 Unitorque .....	2	67	S22578	Rubber Stop .....	1
19	N14009	Bearing Cup .....	4	68	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	1
20	N15757	Locknut - 1/4 Unitorque .....	3	69	W-131	Hairpin - 5/32 .....	3
21	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16 .....	1	70	W-470	Hex Bolt - 1/4 x 1 1/4 Lg .....	1
22	N19736	Link.....	2	71	W-475	Hex Bolt - 3/8 x 1 Lg .....	1
23	N19745	Pin - 1 1/32 UL .....	1	72	W-477	Hex Bolt - 3/8 x 1 1/2 Lg .....	2
24	N29737	Handle - Auger Lock .....	1	73	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	1
25	N32769	Handle Cover.....	1	74	W-492	Hex Bolt - 1/2 x 3 Lg .....	1
26	N36445	Cradle Pad Strip .....	2	75	W-498	Hex Bolt - 5/8 x 1 3/4 Lg .....	4
27	N36830	Auger Pivot Pin.....	1	76	W-512	Hex Nut - 1/4 .....	2
28	N37074	Bushing - 1 1/2 OD x 1012 ID x 13/32 .....	2	77	W-513	Hex Nut - 5/16 .....	3
29	N37075	Bushing - 1 1/2 OD x 1.012 ID x 31/32 .....	2	78	W-514	Hex Nut - 3/8 .....	2
30	N37076	Pin - Auger Arm Pivot .....	1	79	W-517	Hex Nut - 5/8 .....	4
31	N37077	Dust Seal.....	4	80	W-518	Hex Nut - 3/4 .....	5
32	N37509	Center Locknut - 5/8 .....	2	81	W-521	Lockwasher - 1/4 .....	2
33	N37720	Cradle Strap .....	1	82	W-522	Lockwasher - 5/16 .....	2
34	N39451	Pad - Bumper .....	1	83	W-523	Lockwasher - 3/8 .....	4
35	N39476	Bushing - 1.625 OD x 1.275 ID x 21/32 .....	2	84	W-526	Lockwasher - 3/4 .....	4
36	N39486	Handle Grip .....	1	85	W-527	Flatwasher - 1/2 .....	2
37	N40867	Clamp Half .....	1	86	W-539	Pin - 1 Dia x 2 1/4 UL .....	2
38	N40871	Clamp Half - Auger Handle .....	1	87	W-558	Cotter Pin - 5/32 x 3/4 Lg .....	1
39	N44200	Main Frame.....	1	88	W-907	Cotter Pin - 3/16 x 2 Lg .....	2
40	N44520	Cradle Arm .....	1	89	W-1416	Pin - Auger Arm Pivot .....	2
41	N44582	Pin - Auger Arm Pivot .....	1	90	W-1540	Solenoid Valve .....	1
42	N45370	Arm - Outer .....	1	91	W-1628	Arm - Outer .....	7
43	N45846	Floating Lug .....	1	92	W-4181	Lever - Lock .....	4
44	N45848	Hook - Latch .....	1	93	W-4187	Bearing Cone .....	1
45	N45954	Conveyor Lock Arm .....	1	94	N49950	Wear Pad - 1/4 x 5 1/2 Diameter .....	1
46	N45960	Pin - Lock Pivot - 1 1/4 Dia .....	1				
47	N47180	Arm - Inner .....	1				

## **Conveyor Conveyor Arms - 8435XL, 8630XL & 8650XL Tow Behind**



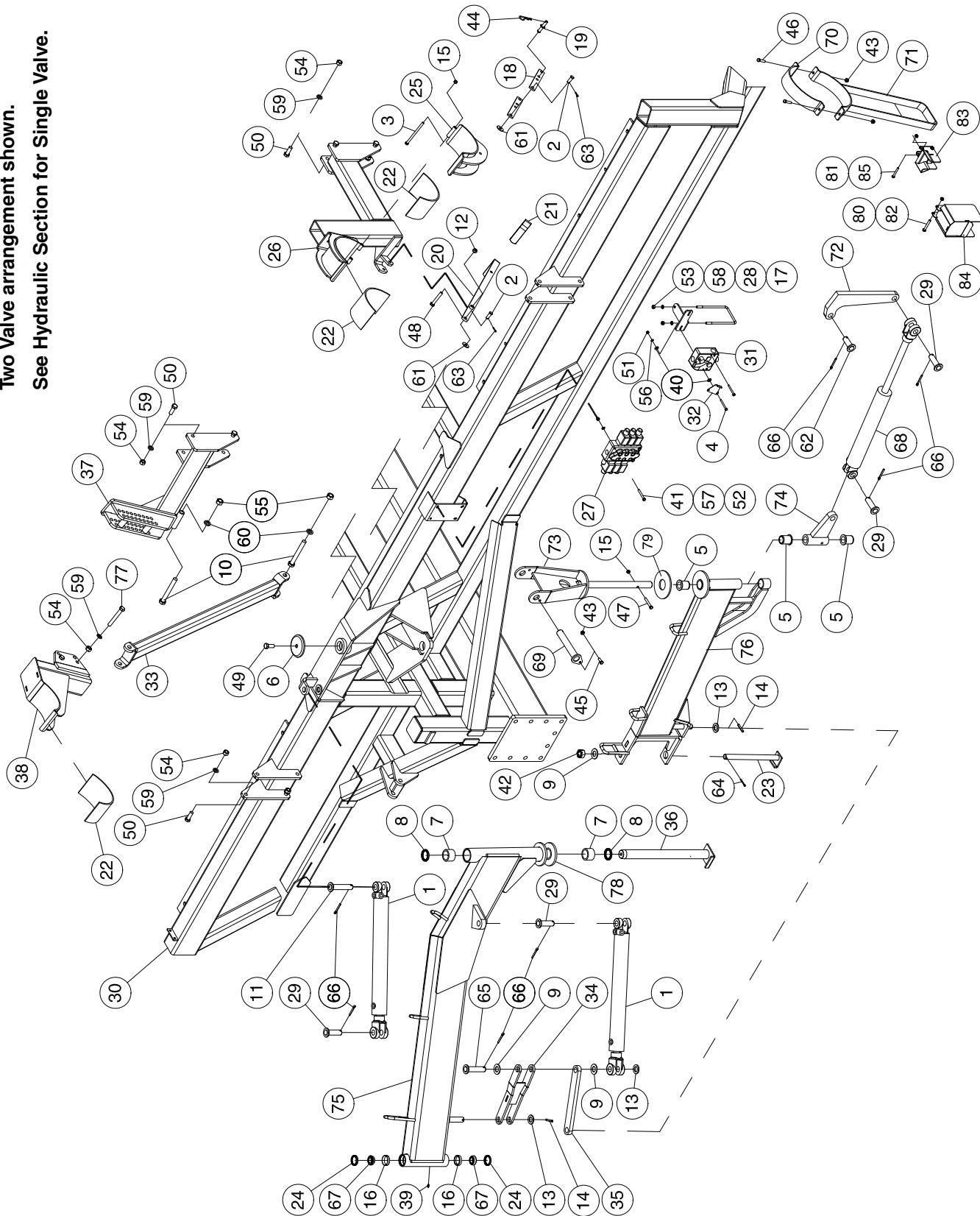
**Two Valve arrangement shown.**  
**See Hydraulic Section for Single Valve.**

## Conveyor Arms - 8435XL, 8630XL & 8650XL Tow Behind

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	C-219	U-Bolt - 5/8 x 4 x 5 9/16	2	50	N47901	Flow Control Valve	1
2	C-695	Hex Bolt - 3/4 x 2 Lg.	4	51	N47918	Adjustment Stop	1
3	C-3717	Pin - 1 x 4 1/8 UL	1	52	N48305	Arm - Conveyor Cradle	1
4	C15319	Hex Bolt - 1/4 x 2 1/2 Lg	2	53	N48310	Clamp - Cradle	1
5	C18510	Bushing - Nylon	3	54	N48315	Strap - Link	2
6	C32741	Cap Screw - 1/4 x 1 Lg	8	55	N48317	Handle - Conveyor Lock	1
7	C44745	Cylinder Barrel - 2 1/2 x 18 Stroke W 1 1/8 Shaft	1	56	N48318	Conveyor Cradle Pad	1
8	C47188	Cylinder Barrel - 2 1/2 x 18 Stroke W 1 1/4 Shaft	2	57	N48320	Cradle Pad	1
9	D-5244	Spiral Pin - 1/4 x 2	1	58	N48325	Floating Lug - Conveyor	1
10	D-5272	Locknut - 5/16 Unitorque	1	59	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg	1
11	D-5277	Flange Lock Nut - 1/4 Serrated	2	60	S-1197	Locknut - 5/8 Unitorque	1
12	D-5498	Washer - 1 1/16 ID x 2 OD x 11 Ga	3	61	S-1198	Washer - 5/16 ID x 3/4 OD x .065	1
13	D17665	Carriage Bolt - 5/8 x 1 1/2 Lg	2	62	S-1302	Hex Bolt - 5/16 x 2 1/2	2
14	F-3405	Locknut - 1/2 Unitorque	2	63	S-1311	Hex Slotted Nut - 1	2
15	F-3515	Washer - 1 3/4 OD x 1 3/2 ID x 3/16	4	64	S-4747	Washer - 9/32 ID x 1 3/4 OD x 14 Ga	4
16	F-4490	Washer - 1/4	1	65	S22578	Rubber Stop	1
17	J12217	Hex Bolt - 5/16 x 2 1/4	1	66	S27987	Flange Lock Nut - 3/8 W/Center Lock	1
18	J12281	Spiral Pin - 5/16 x 2 Lg	2	67	W-131	Hairpin - 5/32	1
19	M-3388	Locknut - 3/8 Unitorque	1	68	W-470	Hex Bolt - 1/4 x 1 1/4 Lg	1
20	N15757	Locknut - 1/4 Unitorque	9	69	W-475	Hex Bolt - 3/8 x 1 Lg	1
21	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16 UL	1	70	W-480	Hex Bolt - 3/8 x 2 1/2 Lg	1
22	N36830	Auger Pivot Pin	1	71	W-491	Hex Bolt - 1/2 x 2 3/4 Lg	1
23	N37074	Bushing - 1 1/2 OD x 1.012 ID x 13/32 Lg	2	72	W-498	Hex Bolt - 5/8 x 1 3/4 Lg	4
24	N37075	Bushing - 1-1/2 OD x 1.012 ID x 31/32 Lg	2	73	W-503	Hex Bolt - 5/8 x 3 1/2 Lg	1
25	N37076	Pin - Auger Arm Pivot - 12 7/16 UL	1	74	W-506	Hex Bolt - 5/8 x 5 Lg	1
26	N37509	Center Locknut - 5/8	2	75	W-512	Hex Nut - 1/4	2
27	N39451	Pad - Bumper 1/4	1	76	W-513	Hex Nut - 5/16	3
28	N39476	Bushing - 1.625 OD x 1.275 ID	2	77	W-514	Hex Nut - 3/8	2
29	N39486	Handle Grip - 1/4 Dia	1	78	W-517	Hex Nut - 5/8	9
30	N44200	Main Frame - 650	1	79	W-518	Hex Nut - 3/4	5
31	N44582	Pin - Auger Arm Pivot - 12 15/16 UL	1	80	W-521	Lockwasher - 1/4	2
32	N44740	Bracket - Conveyor Cylinder	1	81	W-522	Lockwasher - 5/16	3
33	N44744	Clevis - Hyd Assist Conveyor	1	82	W-523	Lockwasher - 3/8	2
34	N45370	Solenoid Valve	1	83	W-526	Lockwasher - 5/8	9
35	N45846	Arm - Outer	1	84	W-527	Lockwasher - 3/4	4
36	N45951	Lever - Lock	1	85	W-558	Pin - 1 Dia x 2 1/4 UL	1
37	N45954	Hook - Latch	1	86	W-1416	Cotter Pin - 3/16 x 2 Lg	2
38	N45960	Conveyor Lock Arm	1	87	W-1540	Bearing Cup	4
39	N45965	Pin - Lock Pivot - 1 1/4 Dia	1	88	W-1628	Dust Seal	1
40	N47151	Pin - Cradle Lock	1	89	W-4181	Arm - Inner	1
41	N47185	Link - Conveyor Arm	1	90	N14009	1/4 Str. Grease Fitting	2
42	N47190	Strap	1	91	N37077	Bearing Cone	4
43	N47191	Brace - Cradle	1	92	N47180	Flat Washer - 17/32 ID x 1 3/8 OD x 0.109 Thick	1
44	N47324	Bracket - Flow Control Valve	1	93	S-752	Washer - 0.510 ID x 3/4 OD x 1/2 Lg	2
45	N47345	Inner Arm Assembly - Includes bearings and seals	1	94	W-4187	Wear Pad - 1/4 x 5 1/2 Diameter	1
46	N47700	Cylinder Pin - 1 Dia x 2 7/8 UL	4	95	W-539		
47	N47723	Auger Arm Indicator	1	96	N36914		
48	N47755	Control Hanger	1	97	N49950		
49	N47760	Pendant Shroud	1				

**Auger**  
**Auger Arms - 8435XL, 8630XL & 8650XL Tow Between**

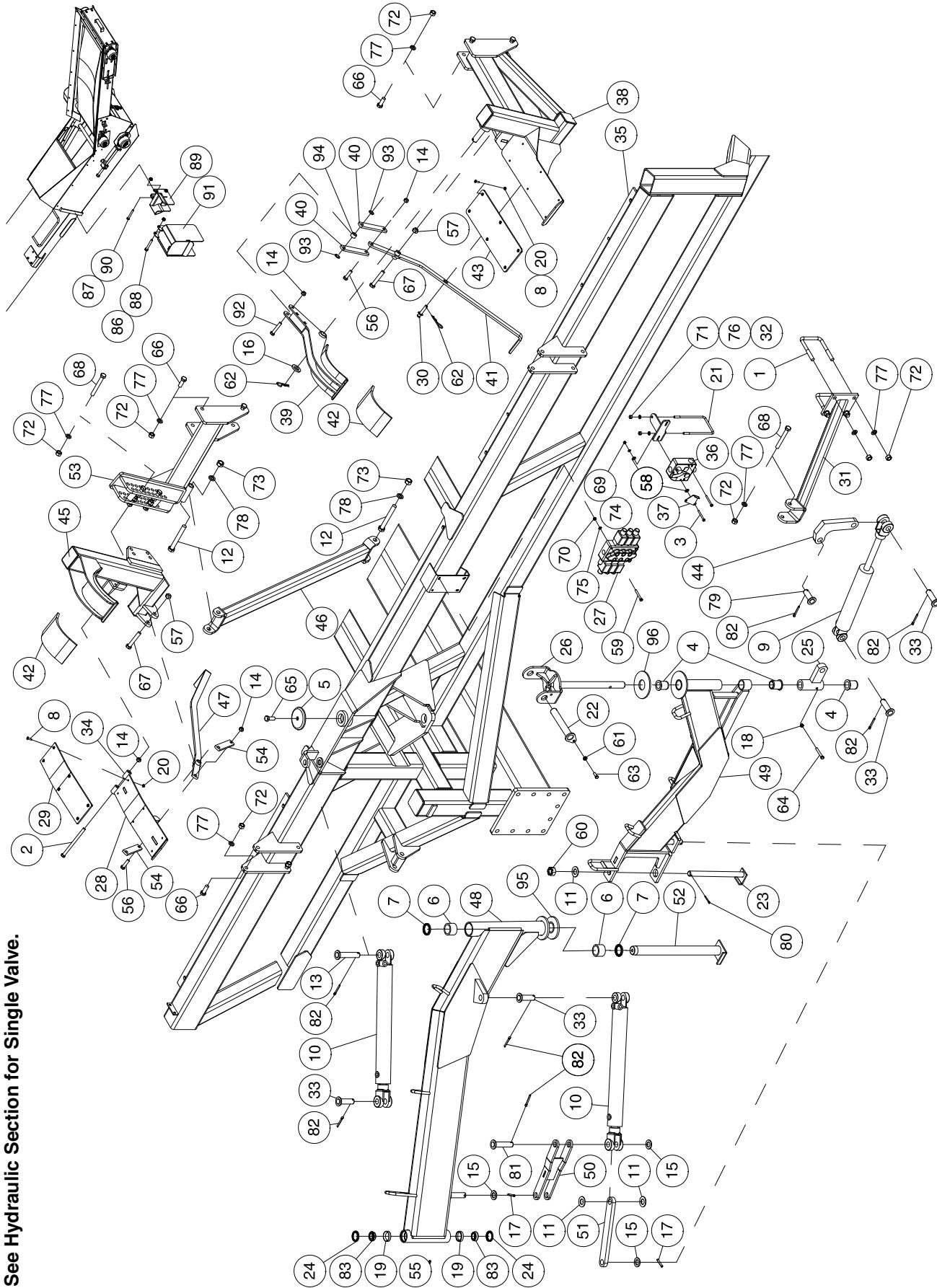
Two Valve arrangement shown.  
 See Hydraulic Section for Single Valve.



**Auger Arms - 8435XL, 8630XL & 8650XL Tow Between**

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	C47188	Cylinder - 2-1/2 x 18 Stroke W 1-1/4 Shaft .....	2	44	W-131	Hairpin - 5/32 .....	1
2	BW-8	Pin - 1/2 Dia .....	2	45	W-475	Hex Bolt - 3/8 x 1 Lg .....	1
3	C-3664	Hex Bolt - 3/8 x 5-1/2 Lg .....	1	46	W-477	Hex Bolt - 3/8 x 1 1/2 Lg .....	2
4	C15319	Hex Bolt - 1/4 x 2 1/2 Lg .....	2	47	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	1
5	C18510	Bushing - Nylon With Lip .....	3	48	W-492	Hex Bolt - 1/2 x 3 Lg .....	1
6	C18782	Cap .....	1	49	W-497	Hex Bolt - 5/8 x 1-1/2 Lg .....	1
7	C26086	Bushing - 1 1/2 Lg Polygon Fiber .....	2	50	W-498	Hex Bolt - 5/8 x 1-3/4 Lg .....	12
8	C26266	Dust Seal - 1 3/4 Shaft .....	2	51	W-512	Hex Nut - 1/4 .....	2
9	D-5498	Washer - 1-1/16 ID x 2 OD x 11 Ga .....	3	52	W-513	Hex Nut - 5/16 .....	3
10	D-5558	Hex Head Bolt - 3/4 x 6 Lg .....	2	53	W-514	Hex Nut - 3/8 .....	2
11	F-1713	Pin - 1 Dia x 4-3/8 UL .....	1	54	W-517	Hex Nut - 5/8 .....	12
12	F-3405	Locknut - 1/2 Unitorque .....	1	55	W-518	Lockwasher - 1/4 .....	2
13	F-3515	Washer - 1-3/4 OD x 1-1/32 ID x 3/16 .....	3	56	W-521	Lockwasher - 5/16 .....	3
14	J12281	Heavy Duty Coiled Spring Pin .....	2	57	W-522	Lockwasher - 3/8 .....	2
15	M-3388	Locknut - 3/8 Unitorque .....	2	58	W-523	Lockwasher - 5/8 .....	12
16	N14009	Bearing Cup .....	2	59	W-526	Lockwasher - 3/4 .....	2
17	N19723	U-Bolt - 3/8 x 4-1/16 x 6-15/16 .....	1	60	W-527	Flatwasher - 1/2 .....	2
18	N19736	Link .....	2	61	W-539	Pin - 1 Dia x 2-1/4 UL .....	2
19	N19745	Pin - 1 1/8 UL .....	1	62	W-558	Cotter Pin - 5/32 x 3/4 Lg .....	1
20	N29737	Handle - Auger Lock .....	1	63	W-907	Cotter Pin - 3/16 x 2 Lg .....	2
21	N32769	Handle Cover .....	1	64	W-1416	Cotter Pin - 3/16 x 2 Lg .....	1
22	N36445	Cradle Pad Strip .....	3	65	W-1628	Pin - 1 Dia x 3-3/4 UL .....	1
23	N37076	Pin - Auger Arm Pivot .....	1	66	W-4181	Cotter Pin - 1/4 x 2 Lg .....	7
24	N37077	Dust Seal .....	2	67	W-4187	Bearing Cone .....	2
25	N37720	Cradle Strap .....	1	68	C47335	Cylinder Barrel - 2-1/2 x 1 Stroke W 1-1/4 Shaft .....	1
26	N44520	Cradle Arm .....	1	69	N36830	Auger Pivot Pin .....	1
27	N45370	Solenoid Valve .....	1	70	N40867	Clamp .....	1
28	N47324	Bracket - Flow Control Valve .....	1	71	N40871	Clamp Handle .....	1
29	N47700	Cylinder Pin - 1 Dia x 2-7/8 UL .....	4	72	N45848	Floating Lug .....	1
30	N47850	Main Frame .....	1	73	N47198	Clevis - Hyd Assist Auger .....	1
31	N47901	Flow Control Valve .....	1	74	N47333	Mtg Brkt - Auger Cylinder .....	1
32	N47918	Adjustment Stop .....	1	75	N48720	Inner Arm .....	1
33	N48710	Tube - Upper Brace .....	1	76	N48745	Inner Arm Assembly (Includes Items 75, 67, 24, 16, 8, 7) .....	1
34	N48728	Link Strap - Inner .....	1	77	N48730	Outer Arm - Auger .....	1
35	N48729	Link Strap - Outer .....	1	78	N49147	Hex Bolt - 5/8 x 5 Lg .....	2
36	N49146	Pin - Chrome Pivot .....	1	79	N49950	Wear Plate - 1/4 x 4 1/2 Diameter .....	1
37	N49149	Tower Support .....	1	80	D-5272	Wear Pad - 1/4 x 5 1/2 Diameter .....	1
38	N49300	Arm - Auger Cradle .....	1	81	D-5277	Locknut - 5/16 Unitorque .....	1
39	S-752	1/4 Str. Grease Fitting .....	1	82	J12217	Flange Lock Nut - 1/4 Serrated .....	2
40	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	3	83	N47755	Hex Bolt - 5/16 x 2 1/4 .....	1
41	S-1302	Hex Slotted Nut - 1-14 Uns .....	3	84	N47760	Control Hanger .....	1
42	S-1311	Flange Lock Nut - 3/8 W/Center Lock .....	1	85	W-1540	Pendant Shroud .....	2
43	S27987		3				

**Conveyor  
Conveyor Arms - 8435XL, 8630XL & 8650XL Tow Between**

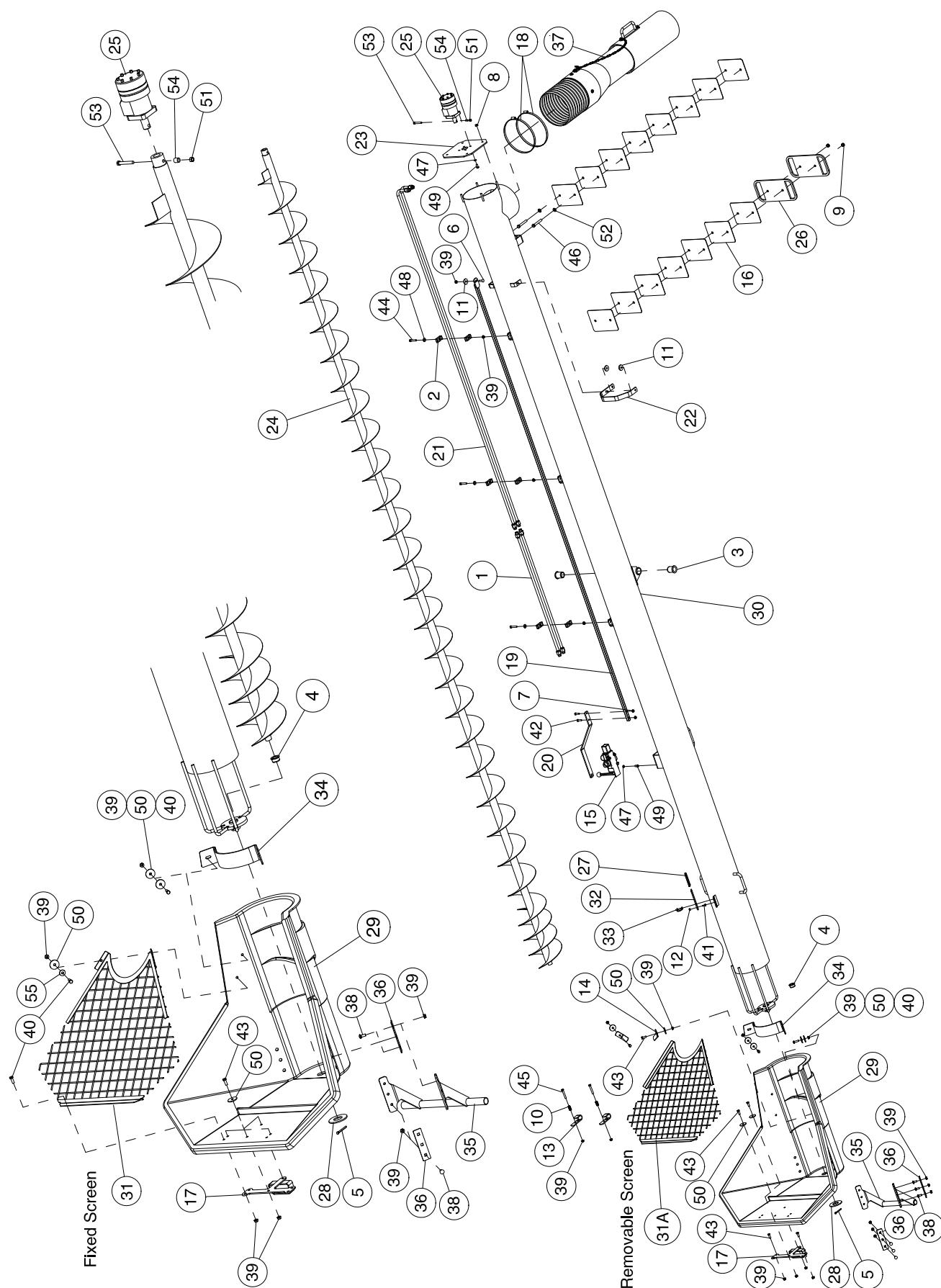


Two Valve arrangement shown.  
See Hydraulic Section for Single Valve.

## Conveyor Arms - 8435XL, 8630XL & 8650XL Tow Between

Item	Part No.	Description	Qty	Item	Part No.	Description	Qty
1	C-219	U-Bolt - 5/8 x 4 x 5-9/16	2	49	N48725	Outer Arm - Conveyor	1
2	C-883	Hex Bolt - 1/2 x 7 Lg	1	50	N48728	Link Strap - Inner	1
3	C15319	Hex Bolt - 1/4 x 2 1/2 Lg	2	51	N48729	Link Strap - Outer	1
4	C18510	Bushing - Nylon With Lip Cap	3	52	N49146	Pin - Chrome Pivot	1
5	C18782	Bushing - 1 1/2 Lg Polygon Fiber	1	53	N49149	Tower Support Strap - Lock	1
6	C26086	Dust Seal - 1 3/4 Shaft	2	54	N49550	Grease Fitting - 1/4 Str.	2
7	C26266	Cap Screw - 1/4 x 1 Lg	12	55	S-752	Hex Bolt - 1/2 x 1 3/4 Lg	1
8	C32741	Cylinder - 2-1/2 x 10 Stroke W 1-1/8 Shaft	1	56	S-1189	Locknut - 5/8 Unitorque	3
9	C44745	Cylinder - 2-1/2 x 18 Stroke W 1-1/4 Shaft	2	57	S-1197	Washer - 5/16 ID x 3/4 OD x .065	2
10	C47188	Washer - 1-1/16 ID x 2 OD x 11 Ga	3	58	S-1198	Hex Bolt - 5/16 x 2-1/2	3
11	D-5498	Bolt - 3/4 x 6 Lg	2	59	S-1302	Hex Slotted Nut - 1-14 Uns	3
12	D-5558	Pin - 1 Dia x 4-3/8 UL	1	60	S-1311	Flange Lock Nut - 3/8 W/Center Lock	1
13	F-1713	Locknut - 1/2 Unitorque	5	61	S27987	Hairpin - #9 - 5/32	1
14	F-3405	Washer - 1-3/4 OD x 1-1/32 ID x 3/16 Thick	3	62	W-131	Hex Bolt - 3/8 x 1 Lg	2
15	F-3515	Washer - 1-7/8 OD x 1-1/32 ID x 1/4 Thick	1	63	W-475	Hex Bolt - 3/8 x 2 1/2 Lg	1
16	F-4490	Heavy Duty Coiled Spring Pin	1	64	W-480	Hex Bolt - 5/8 x 1-1/2 Lg	1
17	J12281	Locknut - 3/8 Unitorque	2	65	W-497	Hex Bolt - 5/8 x 1-3/4 Lg	12
18	M-3388	Bearing Cup	1	66	W-498	Hex Bolt - 5/8 x 3-1/2 Lg	2
19	N14009	Locknut - 1/4 Unitorque	2	67	W-503	Hex Bolt - 5/8 x 5 Lg	3
20	N15757	U-Bolt - 3/8 x 4-1/16 x 6-15/16	12	68	W-506	Hex Nut - 5/16	2
21	N19723	Auger Pivot Pin	1	69	W-512	Hex Nut - 5/16	3
22	N36830	Pin - Auger Arm Pivot	1	70	W-513	Hex Nut - 5/16	3
23	N37076	Dust Seal	1	71	W-514	Hex Nut - 3/8	2
24	N37077	Mtg Brkt - Conveyor Cylinder	2	72	W-517	Hex Nut - 5/8	17
25	N44740	Clevis - Hyd Assist Conveyor	1	73	W-518	Hex Nut - 3/4	2
26	N44744	Solenoid Valve	1	74	W-521	Lockwasher - 1/4	2
27	N45370	Conveyor Pad	1	75	W-522	Lockwasher - 5/16	3
28	N45993	Cradle Wear Strip	1	76	W-523	Lockwasher - 3/8	2
29	N45999	Pin - Cradle Lock	1	77	W-526	Lockwasher - 5/8	17
30	N47151	Brace - Cradle	1	78	W-527	Lockwasher - 3/4	2
31	N47191	Bracket - Flow Control Valve	1	79	W-558	Pin - 1 Dia x 2-1/4 UL	1
32	N47324	Cylinder Pin - 1 Dia x 2-7/8 UL	1	80	W-1416	Cotter Pin - 3/16 x 2 Lg	1
33	N47700	Main Frame xl Series	4	81	W-1628	Pin - 1 Dia x 3-3/4 UL	1
34	N47710	Cradle Pad - Bolted Assy	1	82	W-4181	Cotter Pin - 1/4 x 2 Lg	1
35	N47850	Flow Control Valve	1	83	W-4187	Bearing Cone	2
36	N47901	Adjustment Stop	1	84	N49147	Wear Plate - 1/4 x 4 1/2 Diameter	1
37	N47918	Arm - Conveyor Cradle	1	85	N49950	Wear Pad - 1/4 x 5 1/2 Diameter	1
38	N48305	Clamp - Cradle	1	86	D-5272	Pendant Shroud	1
39	N48310	Strap - Link	1	87	D-5277	Flange Lock Nut - 1/4 Serrated	2
40	N48315	Handle - Conveyor Lock	2	88	J12217	Hex Bolt - 5/16 x 2 1/4	1
41	N48317	Conveyor Cradle Pad	1	89	N47755	Control Hanger	1
42	N48318	Cradle Pad	2	90	N47760	Hex Bolt - 1/4 x 2	2
43	N48320	Floating Lug - Conveyor	1	91	W-1540	Hex Bolt - 1/2 x 2 3/4 Lg	1
44	N48325	Arm - Conveyor Cradle	1	92	W-491	Flat Washer - 17/32 ID x 1 3/8 OD x 0.109 Thick	2
45	N48701	Tube - Upper Brace	1	93	W-539	Bushing - 0.510 ID x 3/4 OD x 1/2 Lg	1
46	N48710	Handle - Upper Cradle Lock	1	94	N36914	Wear Plate - 1/4 x 4 1/2 Diameter	1
47	N48715	Inner Arm	1	95	N49147	Wear Pad- 1/4 x 5 1/2 Diameter	1
48	N48720	Inner Arm Assembly (Includes Items 48, 6, 7, 19, 24, 83)	1	96	N49950		

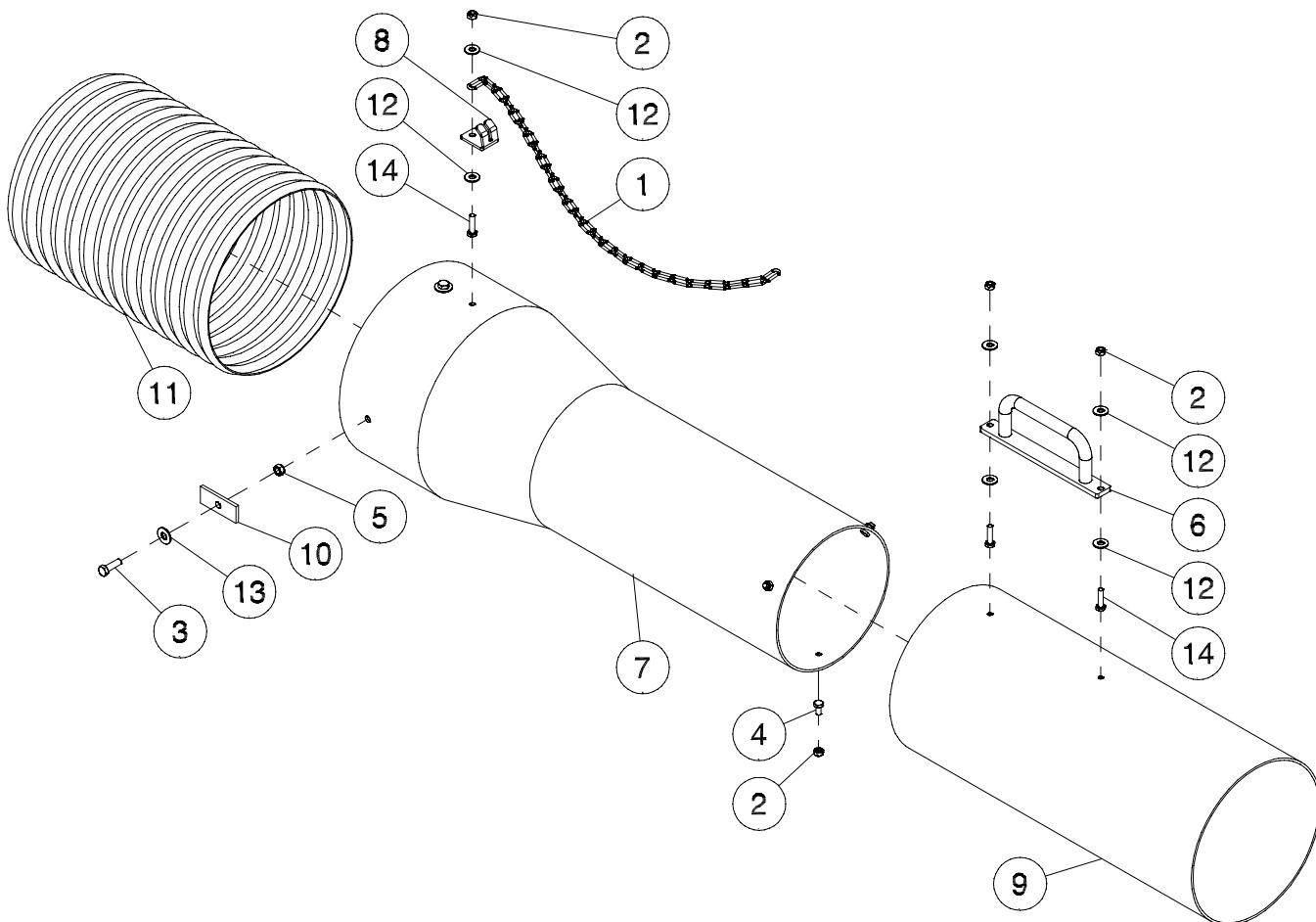
**Auger**  
**10" Auger Tube Assembly**



## Auger - 10" Auger Tube Assembly

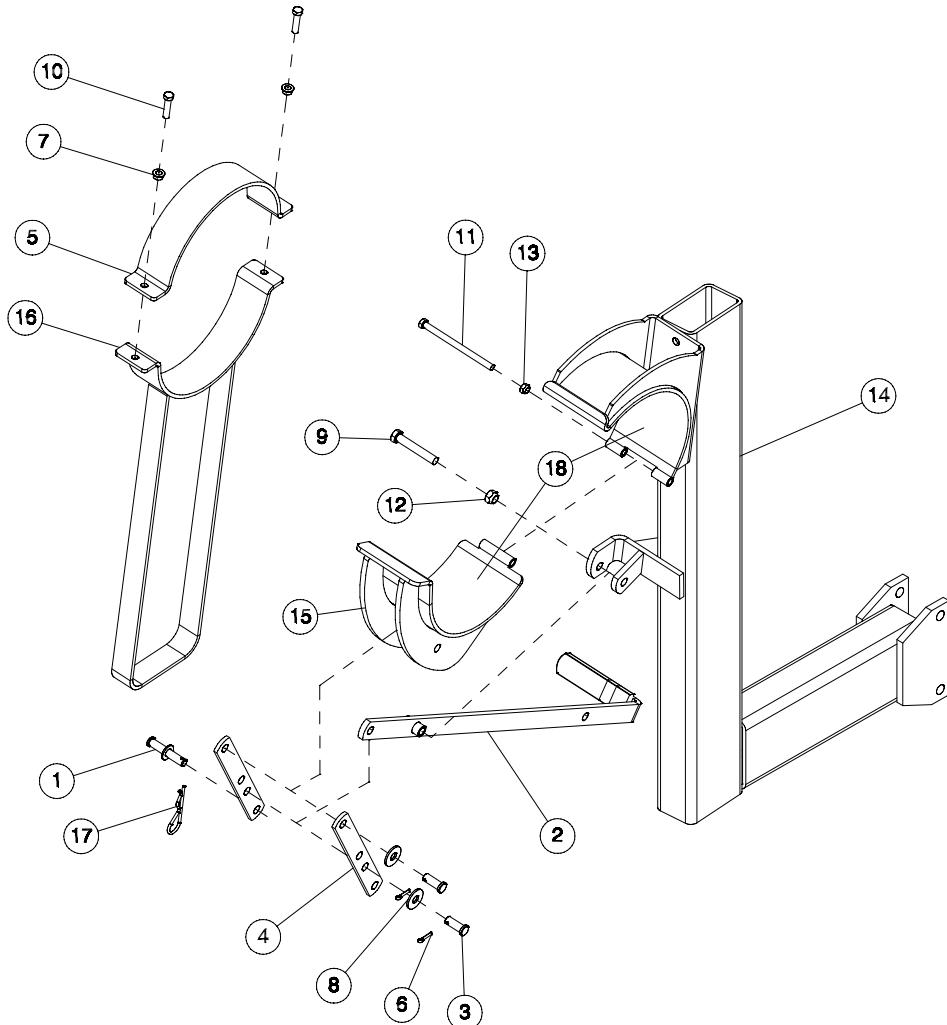
Item	Part No.	Description	Qty
1	C-4363	Oil Line - 5/8 x 38 Lg w/ 7/8-14 FJIC - 8240, 8300, 8336, 8370 & 8425.....	2
	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC - 8435, 8630 & 8650.....	2
2	C-4698	Oil Line Clamp .....	6
3	C18510	Bushing Nylon .....	2
4	C22785	Bushing Upper .....	1
5	D-5239	Cotter Pin - 1/4 x 2 1/4 Lg .....	1
6	D-5260	Carriage Bolt - 3/8 x 1 1/2 Lg .....	1
7	D-5278	Flange Locknut - 5/16 .....	2
8	D-5279	Flange Locknut - 3/8 .....	4
9	F-3405	Locknut - 1/2 Unitorque .....	2
10	N15045	Spring.....	2
11	N21266	Wear Washer - 1/4 .....	3
12	N22778	Locknut - 1/4 Nylon Insert .....	1
13	N27705	Screen Latch Lower .....	2
14	N27706	Screen Latch Upper .....	2
15	N34495	Hydraulic Control Valve - ORB Ports .....	1
16	N36370	Counter Weight Plate .....	15
17	N36372	Hopper Handle .....	1
18	N36447	Hose Clamp - #10 - 3/4 Dia.....	2
19	N36494	Hydraulic Control Rod - 8240, 8300, 8336, 8370 & 8425.....	1
	N45056	Hydraulic Control Rod - 8435, 8630 & 8650.....	1
20	N36495	Link Strap .....	1
21	N36498	Hydraulic Tube .....	2
22	N36499	Auger Control Handle.....	1
23	N36628	Mount Plate - 1/4.....	1
24	N37029	Flyteing - 8240, 8300, 8336, 8370 & 8425.....	1
	N44517	Flyteing - 8435, 8630 & 8650 .....	1
25	N37047	Auger Motor (Shaft N44278) .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010)	
		(Seal Kit # N48041 for motor serial numbers ending with -012)	
26	N37140	Auger Handle Plate .....	2
27	N37483	Handle Grip.....	1
28	N37737	Washer - 3 1/2 OD x 1.645 ID x 3/16 Thick.....	1
	N37643	Washer - 3 1/2 OD x 1.645 ID x 12 GA Thick	
	N37644	Washer - 3 1/2 OD x 1.645 ID x 14 GA Thick	
	N37649	Washer - 3 1/2 OD x 1.645 ID x 10 GA Thick	
29	N40660	Auger Hopper .....	1
30	N40701	Auger Housing - 8240, 8300, 8336, 8370 & 8425.....	1
	N44590	Auger Housing - 8435, 8630 & 8650.....	1
31	N51360	Hopper Screen - Fixed Screen - 2013 .....	1
31A	N40720	Hopper Screen - Removable Screen - Prior to 2013 .....	1
32	N40726	Transport Lug .....	1
33	N40727	Safety Snap Pin .....	1
34	N40728	Strap .....	1
35	N40732	Support Leg .....	1
36	N40737	Washer Plate .....	2
37	N42279	Adjustable Spout .....	1
38	P7C616	Carriage Bolt - 3/8 x 1 .....	6
39	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	20
40	W-187	Hex Bolt - 3/8 x 1 1/4 Lg.....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	1
42	W-472	Hex Bolt - 5/16 x 1 1/4 Lg .....	2
43	W-475	Hex Bolt - 3/8 x 1 Lg.....	6
44	W-478	Hex Bolt - 3/8 x 2 Lg.....	3
45	W-480	Hex Bolt - 3/8 x 2 1/2 Lg .....	2
46	W-490	Hex Bolt - 1/2 x 2 1/2 Lg .....	2
47	W-523	Lockwasher - 3/8.....	8
48	W-538	Washer - 7/16 ID x 1 OD x 14 Ga.....	3
49	W-867	Hex Bolt - 3/8 x 3/4 Lg .....	8
50	W14504	Washer - 13/32 ID x 1 3/4 OD x 10 Ga.....	8
51	W21476	Two Way Locknut - 3/8 .....	1
52	S-1925	Flatwasher - 1/2 .....	2
53	N47419	Hex Bolt - 3/8 x 3 1/4 Lg GR8 .....	1
54	N19155	Spacer - 0.385 ID x 0.625 OD x 1/2 Lg .....	1
55	D-5579	Flatwasher - 13/32 ID x 1 OD x 16 Ga.....	2
	<b>N43320</b>	<b>Kit - Fixed Hopper Screen (Includes Items 31, 39 QTY 4, 40 QTY 4, 50 QTY 2 and 55)</b>	

## Auger Auger Spout



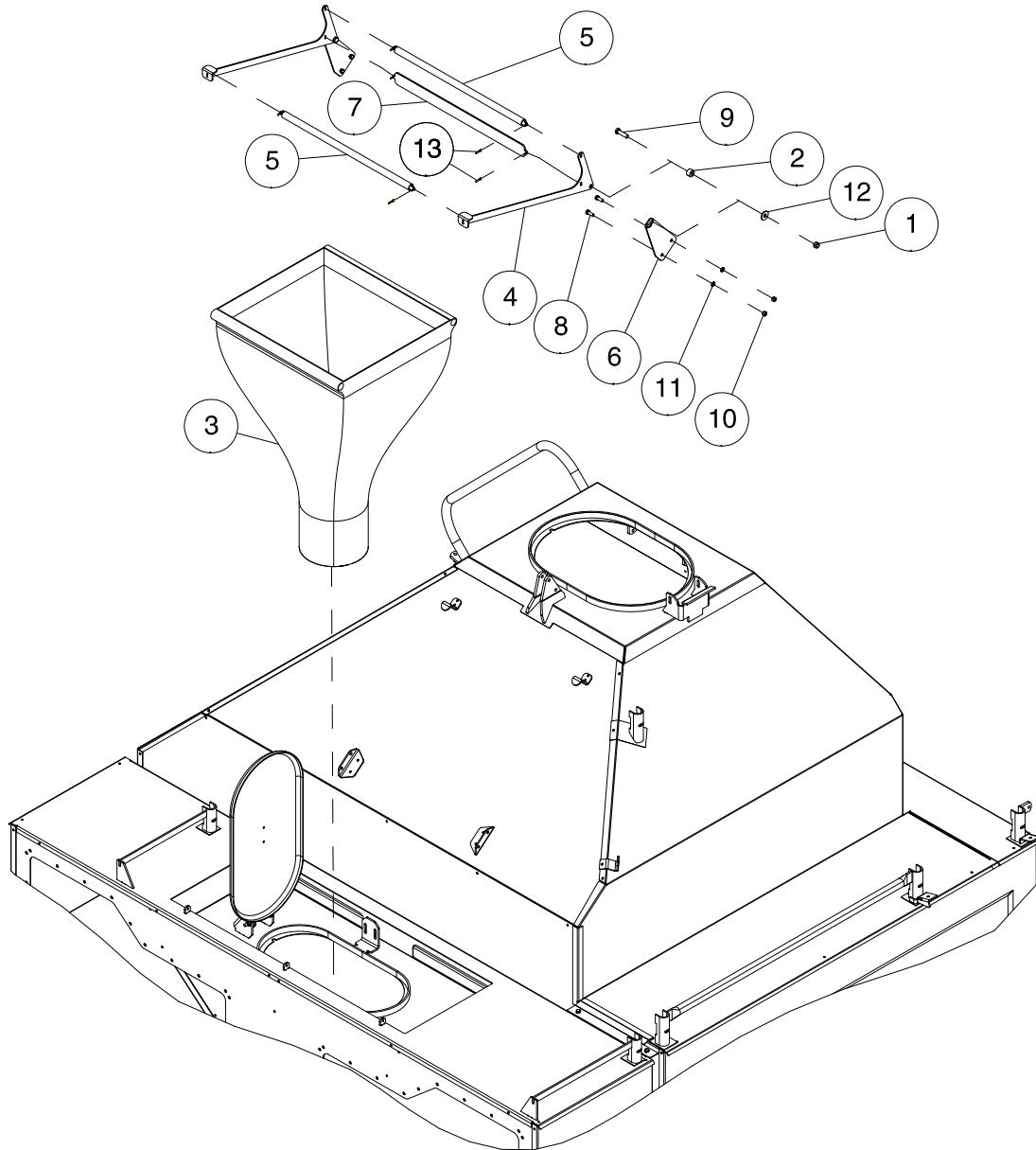
Item	Part No.	Description	Qty
1	N42267	Chain.....	1
2	N22778	Locknut - 1/4 Nylon Insert.....	6
3	N29048	Hex Bolt - 5/16 x 1 Lg.....	4
4	N36556	Hex Bolt - 1/4 x 1/2 Lg.....	3
5	N42098	Locknut 5/16 Nylon Insert .....	4
6	N42263	Grab Handle.....	1
7	N42264	Auger Spout .....	1
8	N42266	Chain Holder.....	1
9	N42273	Auger Spout Extention .....	1
10	N42276	Plate .....	4
11	N42278	Auger Spout .....	1
12	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	6
13	S-1199	Washer - 3/8 ID x 7/8 OD x 14 Ga .....	4
14	W-1552	Hex Bolt - 1/4 x 1 Lg.....	3
	N42279	Spout Assembly .....	1

**Auger  
Cradle Option - 8240XL, 8300XL, 8336XL, 8370XL & 8425XL**



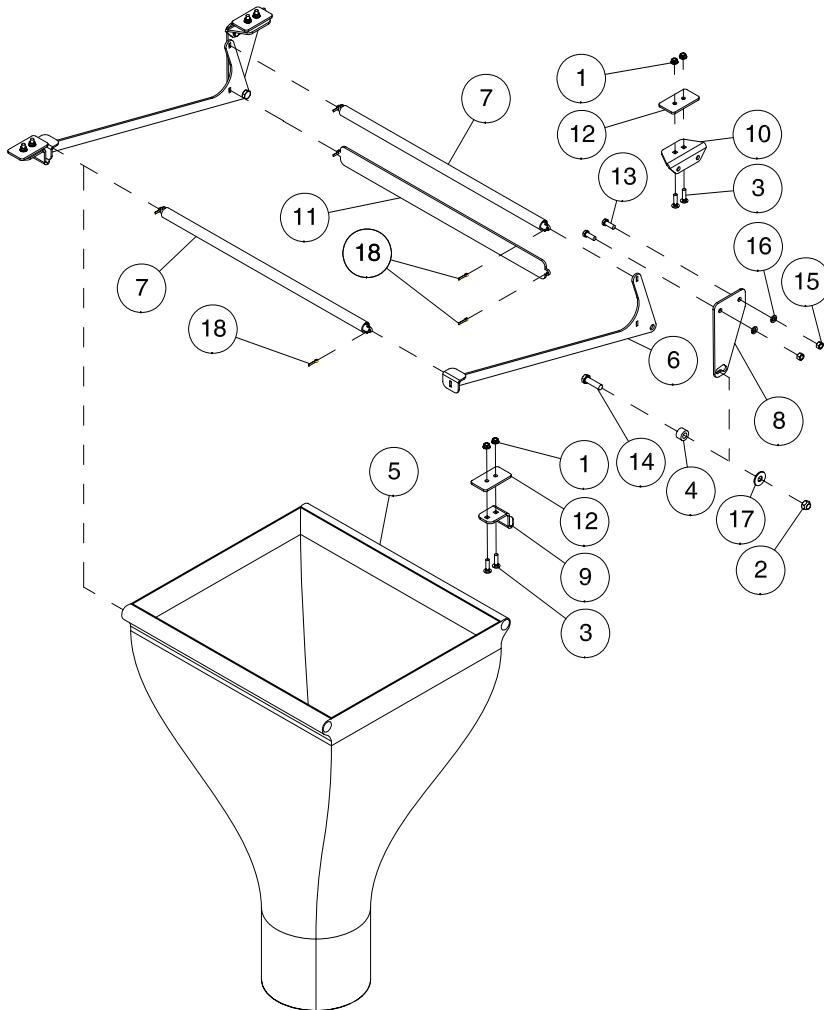
Item	Part No.	Description	Qty
1	N19745	Lock Pin - 1/2 x 1 1/32 UL.....	1
2	N34251	Auger Lock Arm Assembly .....	1
3	BW-8	Pin - 1/2 x 1 1/32 UL .....	2
4	N19736	Link .....	2
5	N40867	Auger Handle - Clamp .....	1
6	W-907	Cotter Pin - 5/32 x 3/4 Lg .....	2
7	S27987	Flange Locknut - 3/8 W/Center Lock.....	2
8	W-539	Flatwasher - 1/2 .....	2
9	W-492	Hex Bolt - 1/2 x 3 Lg.....	1
10	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	2
11	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg.....	1
12	F-3405	Locknut - 1/2 Unitorque.....	1
13	M-3388	Locknut - 3/8 Unitorque.....	1
14	N37715	Cradle Arm .....	1
15	N37720	Cradle Strap .....	1
16	N40871	Auger Handle .....	1
17	W-131	Hairpin - #9 .....	1
18	N36445	Seal Strip - 1/4 x 5 x 12 (Bulk/ft) (Not Shown).....	2
ORDER KIT THROUGH WHOLE GOODS ONLY			
Kit - Tow Between Cradle Option (Includes all above items)			

**Auger  
Funnel - 4th Tank**



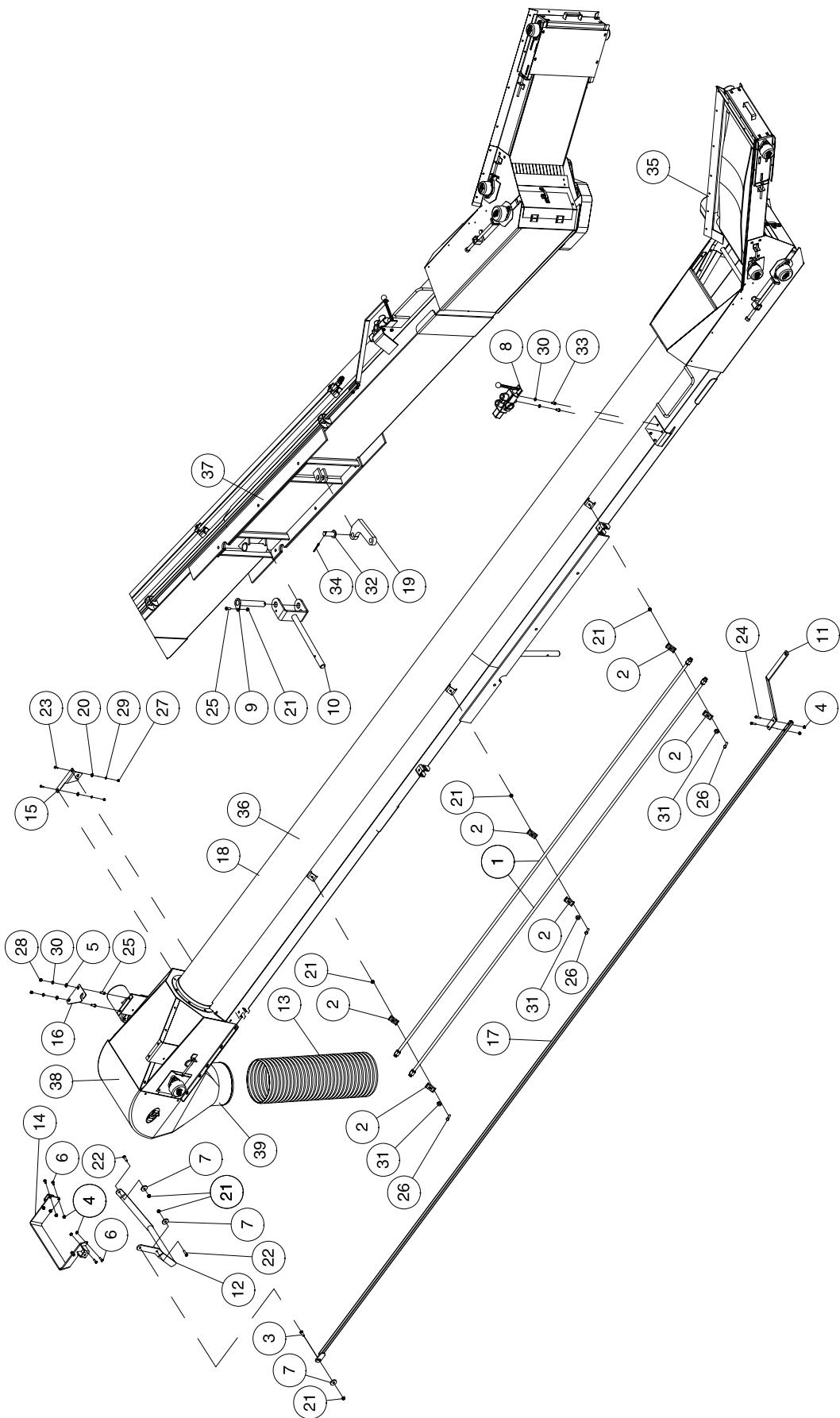
Item	Part No.	Description	Qty
1	F-3405	Locknut - 1/2 Unitorque.....	2
2	N34072	Bushing - 1 OD x 1/2 ID .....	2
3	N45835	Tank Funnel.....	1
4	N48350	Funnel Support Arm .....	2
5	N48455	Funnel Handle.....	2
6	N48457	Mount Lug .....	2
7	N48494	Support Bar.....	1
8	W-475	Hex Bolt - 3/8 x 1 Lg.....	6
9	W-487	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
10	W-514	Hex Nut - 3/8 .....	4
11	W-523	Lockwasher - 3/8.....	4
12	W-539	Flatwasher - 1/2 .....	2
13	W-907	Cotter Pin - 5/32 x 3/4 Lg .....	6

**Auger  
Funnel Kit - 4th Tank**



Item	Part No.	Description	Qty
1	D-5278	Flange Lock Nut - 5/16.....	8
2	F-3405	Locknut - 1/2 Unitorque.....	2
3	N31012	Carriage Bolt - 5/16 x 1 1/4 Lg .....	8
4	N34072	Bushing - 1 OD x 1/2 ID .....	2
5	N45835	Tank Funnel.....	1
6	N48350	Funnel Support Arm .....	2
7	N48455	Funnel Handle.....	2
8	N48457	Mount Lug.....	2
9	N48492	Upper Latch .....	2
10	N48493	Funnel Lug .....	2
11	N48494	Support Bar.....	1
12	N48496	Plate .....	4
13	W-475	Hex Bolt - 3/8 x 1 Lg.....	4
14	W-487	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
15	W-514	Hex Nut - 3/8.....	4
16	W-523	Lockwasher - 3/8.....	4
17	W-539	Flatwasher - 1/2 .....	2
18	W-907	Cotter Pin - 5/32 x 3/4 Lg .....	6
	N49101	Funnel Kit - 4th Tank (Includes all above items)	

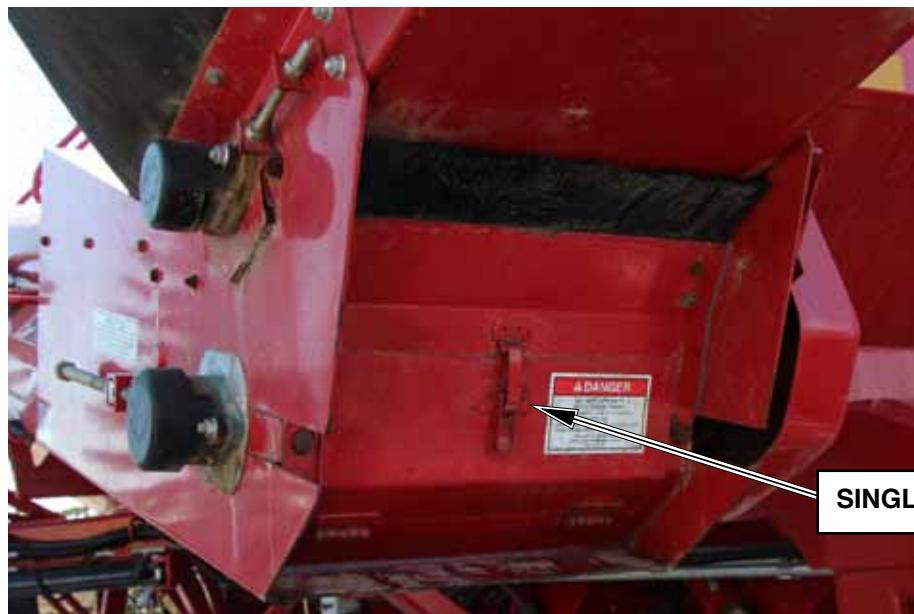
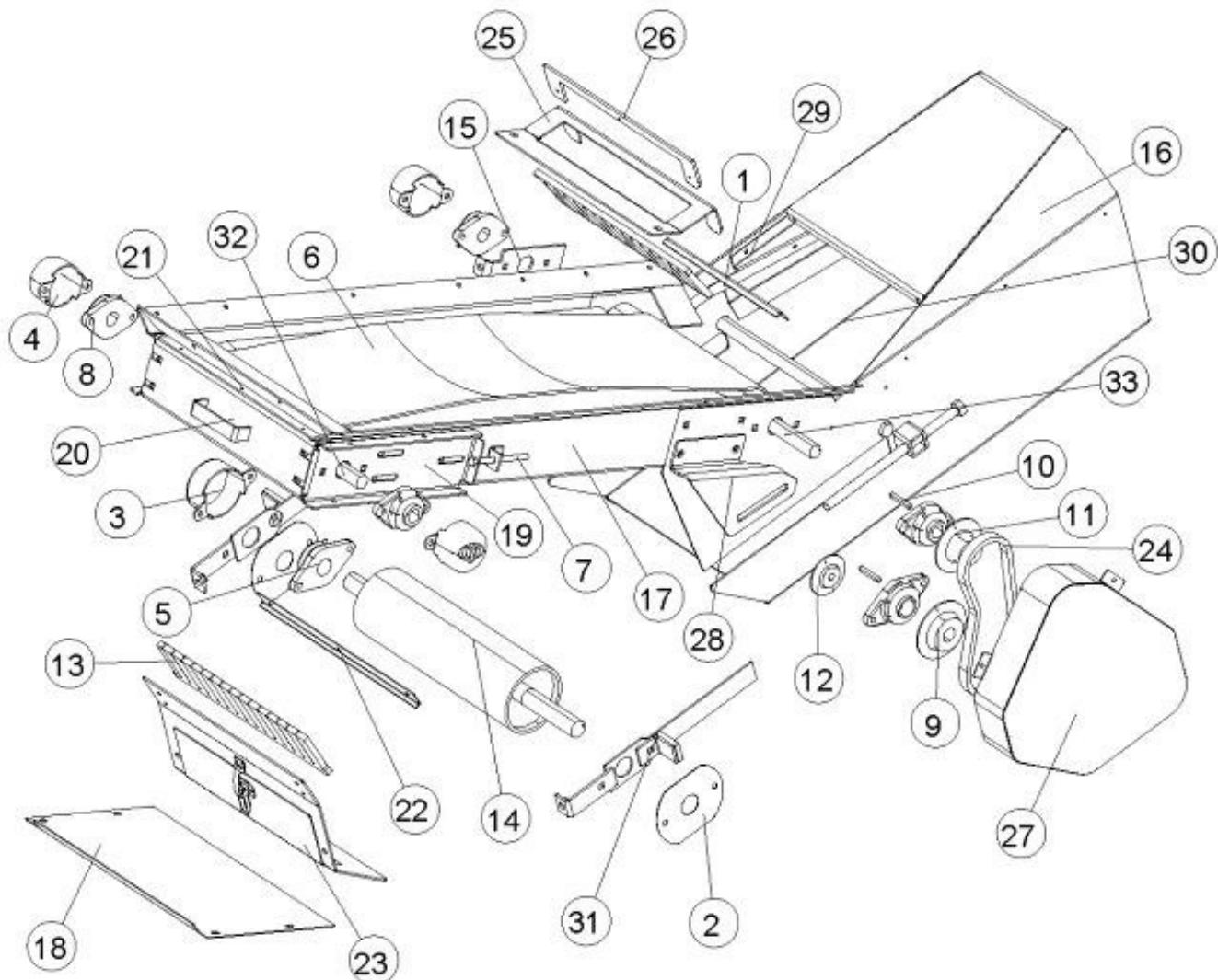
## Conveyor Conveyor Assembly



## Conveyor Assembly

Item	Part No.	Description	Qty
1	C-4370	Hydraulic Tube .....	2
2	C-4698	Oil Line Clamp .....	6
3	D-5260	Carriage Bolt - 3/8 x 1 1/2 Lg .....	1
4	D-5278	Flange Lock Nut - 5/16 .....	10
5	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga .....	2
6	F-1767	Hex Bolt - 5/16 x 3/4 Lg .....	8
7	N21266	Wear Washer - 1/4 .....	3
8	N34495	Hyd Control Valve - ORB .....	1
9	N36830	Auger Pivot Pin .....	1
10	N44744	Clevis Pin .....	1
11	N47032	Link Strap .....	1
12	N47037	Conveyor Control Handle .....	1
13	N47343	Conveyor Spout - 10" Black Flex Hose .....	1
14	N47706	Control Mounting Bracket .....	1
15	N47940	Conveyor Light Bracket Tank .....	1
16	N47941	Conveyor Light Bracket Hopper .....	1
17	N48298	Link - Conveyor Control .....	1
18	N48300	Conveyor - Complete Assembly - 22' .....	1
19	N48325	Floating Lug .....	1
20	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	2
21	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	7
22	W-187	Hex Bolt - 3/8 x 1 1/4 Lg .....	2
23	W-469	Hex Head - 1/4 x 3/4 Lg .....	2
24	W-472	Hex Bolt - 5/16 x 1 1/4 Lg .....	2
25	W-475	Hex Bolt - 3/8 x 1 Lg .....	3
26	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
27	W-512	Hex Nut - 1/4 .....	2
28	W-514	Hex Nut - 3/8 .....	2
29	W-521	Lockwasher - 1/4 .....	2
30	W-523	Lockwasher - 3/8 .....	6
31	W-538	Washer - 7/16 ID x 1 OD x 14 Ga .....	3
32	W-558	Pin - 1 Dia x 2 1/4 UL .....	1
33	W-867	Hex Bolt - 3/8 x 3/4 Lg .....	4
34	W-4181	Cotter Pin - 1/4 x 2 Lg .....	1
35		End Group, Lower - See page 9-24 .....	1
36	45404-00	Tube Assembly - 21' conveyor .....	1
	45430-00	Tube Assembly - 22' conveyor .....	1
37	45422-00	Frame, Arm Mount .....	1
38	*****	End Group, Upper - See page 9-26 .....	1
39	85074-01	Spout, Molded (10") .....	1
	45423-03	Rear Hopper .....	1
	N49475	Right Side Hopper - 45423-04 .....	1
	N49474	Left Side Hopper - 45423-05 .....	1
	N49472	Belt, Rubber Cleated - 21' conveyor - 24550-21 .....	1
	N49473	Belt, Rubber Cleated - 22' conveyor - 24550-22 .....	1
	24121-75	Pin, STN STL Covered .....	16"
	24121-73	Retainer, Pin .....	2
	24121-72	Belt Lacing .....	32"

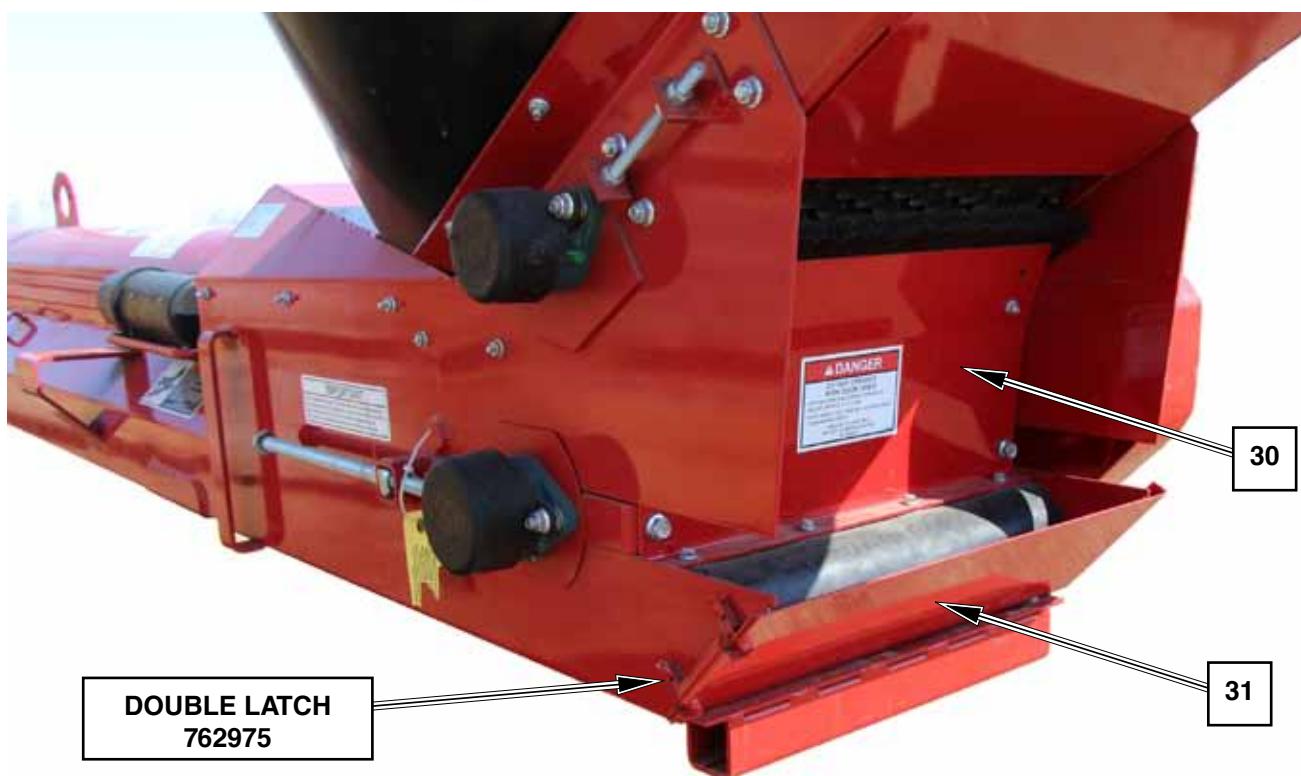
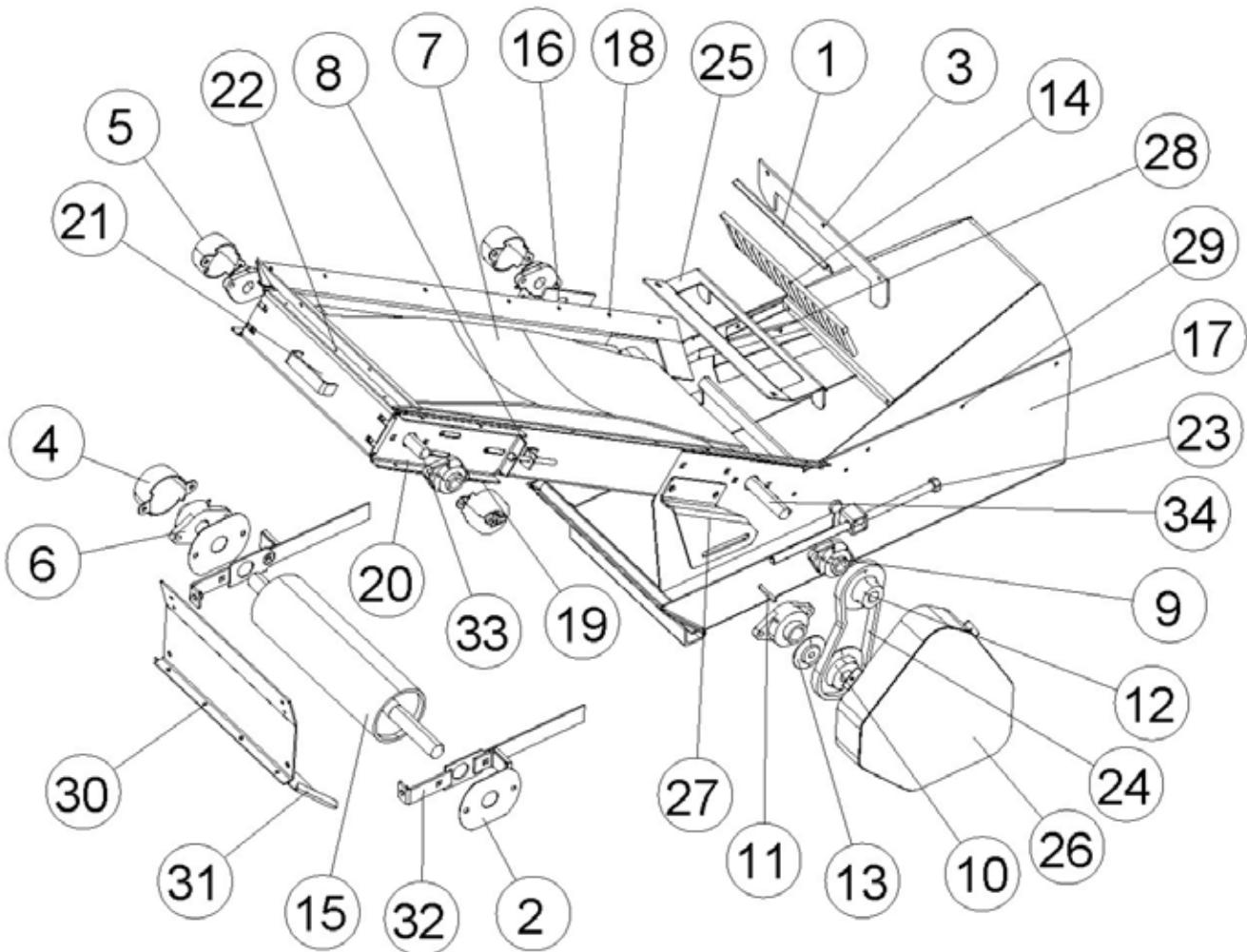
**Conveyor  
Lower End Group - Prior to March 2012**



### Conveyor - Lower End Group - Prior to March 2012

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	20038-05	Brush Holder .....	1
2	20048-01	Bearing Plate .....	2
3	23150-02	Cover - 1 1/4" Bearing .....	1
4	23150-04	Cover - 1" Bearing .....	3
5	24112-01	Bearing - Flange - 1 1/4" .....	2
6	N49471	Belt, Crescent - 24121-14 .....	1
7	24208-01	Tap Bolt - 3/8 x 5 Lg .....	3
8	N49486	Bearing - Flange - 1" - 24336-01 .....	4
9	N49485	Sprocket - 50/20 - 24343-01 .....	1
10	24356-01	Key - 1" Shaft .....	2
11	N49484	Sprocket, Drive - 50/16 - 24395-01 .....	1
12	N49483	Sprocket, Idler - 50/15 - 24396-01 .....	1
13	N49482	Brush - 16" - 24418-01 .....	2
14	24440-01	Drum Assembly - 5" .....	1
15	28007-01	Bracket, Bearing .....	1
16	28303-00	Transition Assembly - Lower .....	1
17	28306-00	Frame Assembly .....	1
18	28335-01	Shield, Lower Ground .....	1
19	28344-00	Bracket, Lower Bearing .....	2
20	28345-02	Lower Bracket w/Handle .....	1
21	N49480	Tail Flap - Lower - 28351-01 .....	1
22	45038-05	Clamp, Brush .....	1
23	45414-00	Door Assembly .....	1
24	45416-01	Roller Chain - 50 .....	1
25	45418-01	Flowguard .....	1
26	N49481	Flap - Flowguard - Cleated Belt - 45419-01 .....	1
27	45420-00	Drive Guard .....	1
28	45421-01	Bracket - Idler Sprocket .....	1
29	45425-01	Bracket - Flap .....	1
30	45425-02	Bracket - Flap .....	1
31	46007-00	Bracket Assembly - Lower Bearing .....	2
32	47514-00	Drum Assembly - 3" Idler .....	1
33	47523-00	Drum Assembly - 3" Lagged .....	1
	N55874	Screw - Tensioning (5/8) (24115-01) (Not Shown) .....	2
	47612-81	Flap Hold Down (Not Shown) .....	2
	N49469	Belt Splice Kit - 16" - 24387-16 (Not Shown) .....	
	N49479	Belt Seal - Side - 28252-01 (Not Shown)	
	N49478	Belt Seal - Right Tail - 46105-02 (Not Shown)	
	N49477	Belt Seal - Left Tail - 46105-01 (Not Shown)	

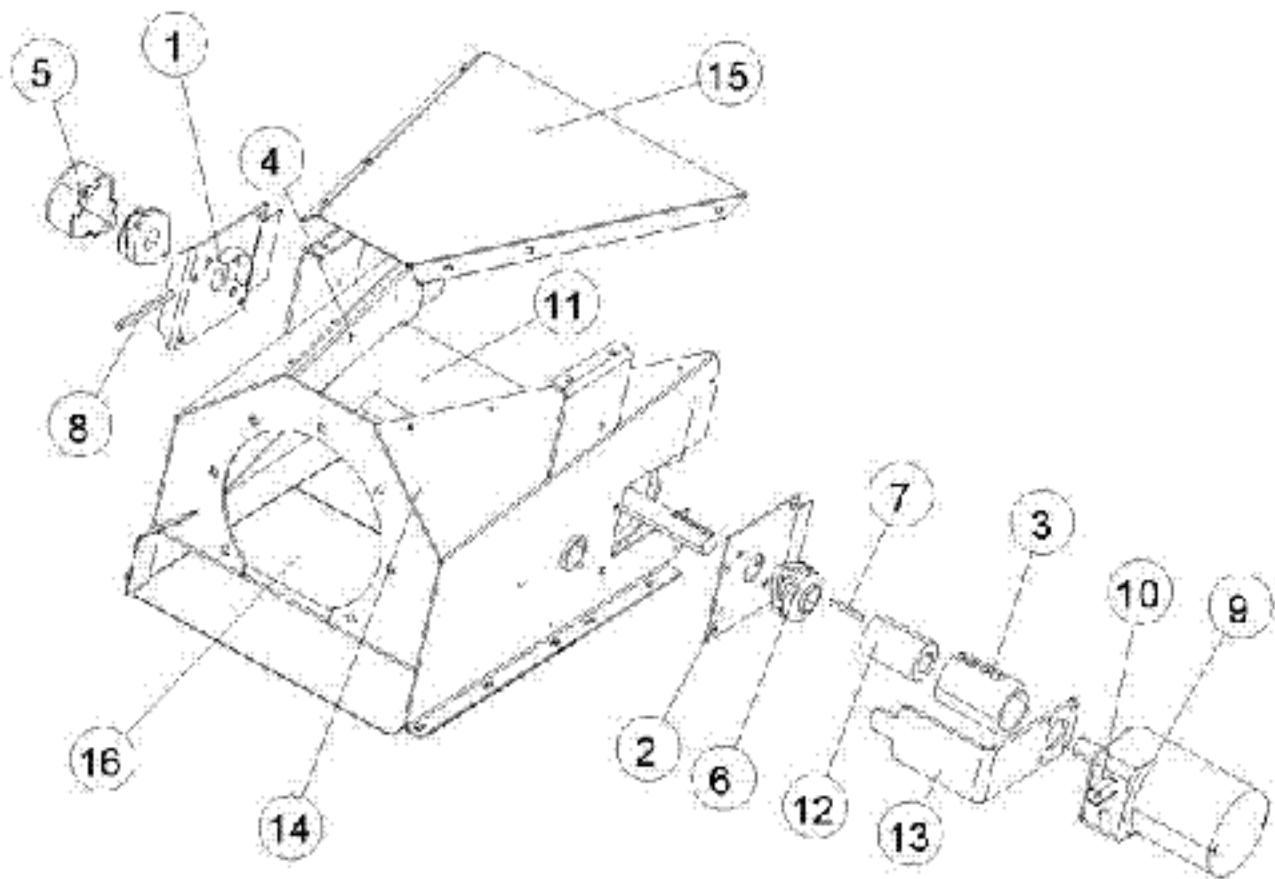
**Conveyor**  
**Lower End Group - March 2012 to Present**



## Conveyor - Lower End Group - March 2012 to Present

Item	Part No.	Description	Qty
1	20038-05	Brush Holder .....	1
2	20048-01	Bearing Plate .....	2
3	23122-07	Cover - 1 1/4" Bearing .....	1
4	23150-02	Cover - 1" Bearing .....	1
5	23150-04	Cover - 1" Bearing .....	3
6	24112-01	Bearing - Flange - 1 1/4" (J-Day T-62G) .....	2
7	N49471	Belt, Crescent - 24121-14 .....	1
8	24208-01	Tap Bolt - 3/8 x 5 Lg .....	3
9	N49486	Bearing - Flange - 1" - 24336-01 .....	4
10	N49485	Sprocket - 50/20 - 24343-01 .....	1
11	24356-01	Key - 1" Shaft .....	2
12	N49484	Sprocket, Drive - 50/16 - 24395-01 .....	1
13	N49483	Sprocket, Idler - 50/15 - 24396-01 .....	1
14	N49482	Brush - 16" - 24418-01 .....	1
15	24440-01	Drum Assembly - 5" .....	1
16	28007-01	Bracket, Bearing .....	1
17	28303-00	Transition Assembly - Lower .....	1
18	28306-00	Frame Assembly .....	1
19	28335-01	Shield, Lower Ground .....	1
20	28344-00	Bracket, Lower Bearing .....	2
21	28345-02	Lower Bracket w/Handle .....	1
22	N49480	Tail Flap - Lower - 28351-01 .....	1
23	N55874	Screw - Tensioning (5/8) (24115-01) .....	2
24	45416-01	Roller Chain - 50 .....	1
25	45418-01	Flowguard .....	1
26	45420-00	Drive Guard .....	1
27	45421-01	Bracket - Idler Sprocket .....	1
28	45425-01	Bracket - Flap .....	1
29	45425-02	Bracket - Flap .....	1
30	45427-01	Door - Lower .....	1
31	45428-01	Door - Snap On .....	1
	762975	Latch .....	2
32	46007-00	Bracket Assembly - Lower Bearing .....	2
33	47514-00	Drum Assembly - 3" Idler .....	1
34	47523-00	Drum Assembly - 3" Lagged .....	1
	45431-81	Flap Hold Down (Not Shown) .....	2
	45038-05	Clamp - Brush (Not Shown) .....	1
	45429-01	Flap - Lower Door (Not Shown) .....	1

**Conveyor**  
**Conveyor - Upper End Group**



Item	Part No.	Description	Qty
1	20012-00	Plate Assembly - Bearing - Left.....	1
2	20013-00	Plate Assembly - Bearing - Right .....	1
3	20077-03	Tube - Shaft Guard.....	1
4	N49487	Flap - 22110-01 .....	2
5	23150-02	Bearing Cover - 1 1/4" Bearing .....	1
6	N49488	Bearing - Flange - 1 1/4" - 24112-01 .....	2
7	24177-01	Key - 1 1/4" Shaft.....	1
8	24208-01	Tap Bolt - 3/8 x 5 .....	1
9	N49490	Hydraulic Motor - 7.6 cu. in. - 24349-01 (Seal Kit - N55832).....	1
10	N49489	Check Valve - 24369-01 .....	1
11	24440-01	Drum Assembly - 5" .....	1
12	24473-03	Coupler .....	1
13	45076-01	Motor Mount - Hydraulic.....	1
14	46011-00	Upper Housing .....	1
15	46014-01	Cover - Top .....	1
16	46034-01	Cover - Lower.....	1

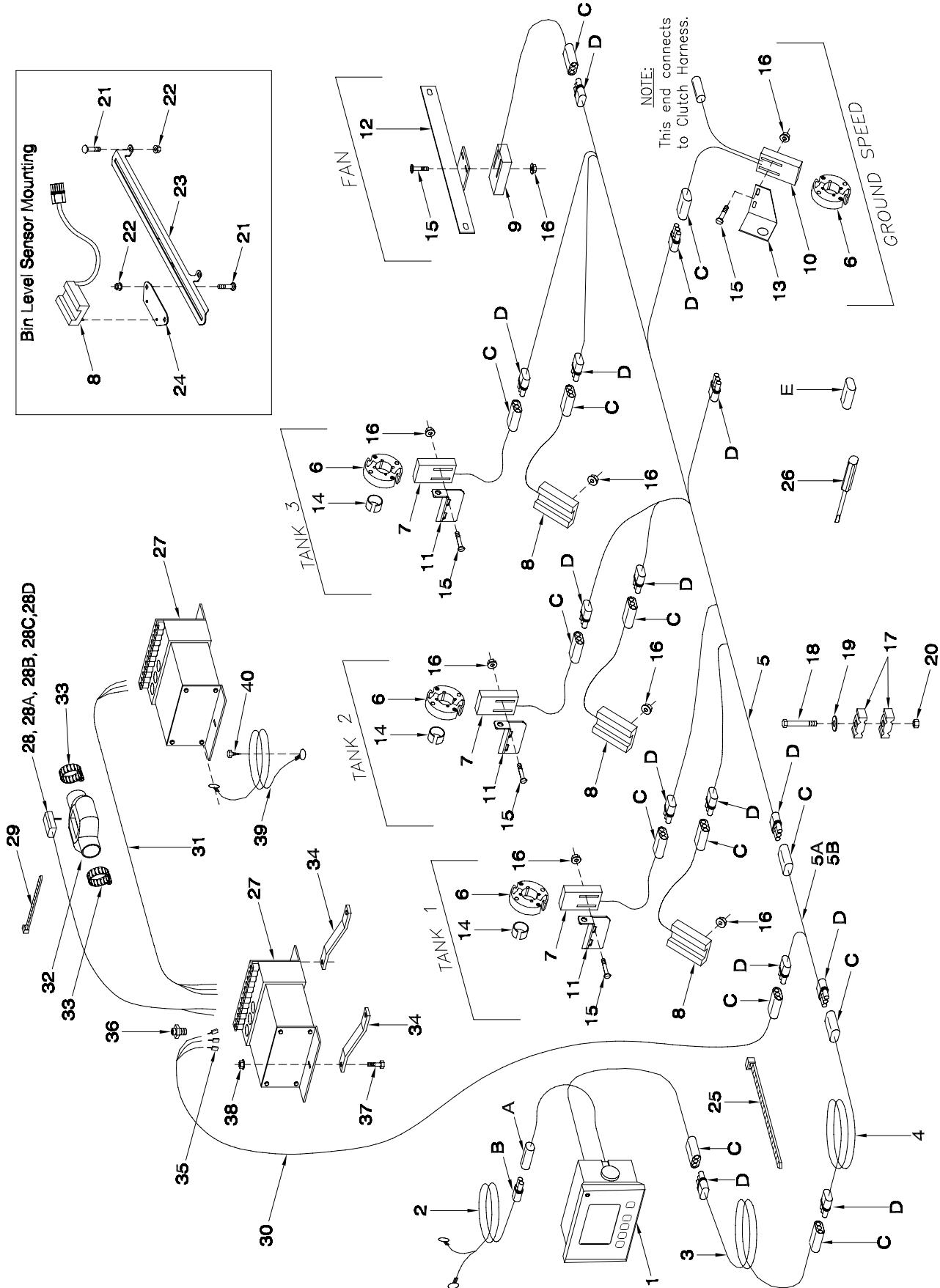
# **Section 10:**

## **Monitor and Clutch**

### **Section Contents**

Version 2 Monitor & Pin Blockage Module .....	10-2
Version 3 Monitor & Pin Blockage Module .....	10-4
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Remote Clutch Switch .....	10-10
Remote Clutch Switch - Maxim III .....	10-12
Remote Clutch Switch - Contour Air Drill.....	10-13
FTU - Field Test Unit.....	10-14
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**Monitor**  
**Version 2 Monitor & Pin Blockage Module**

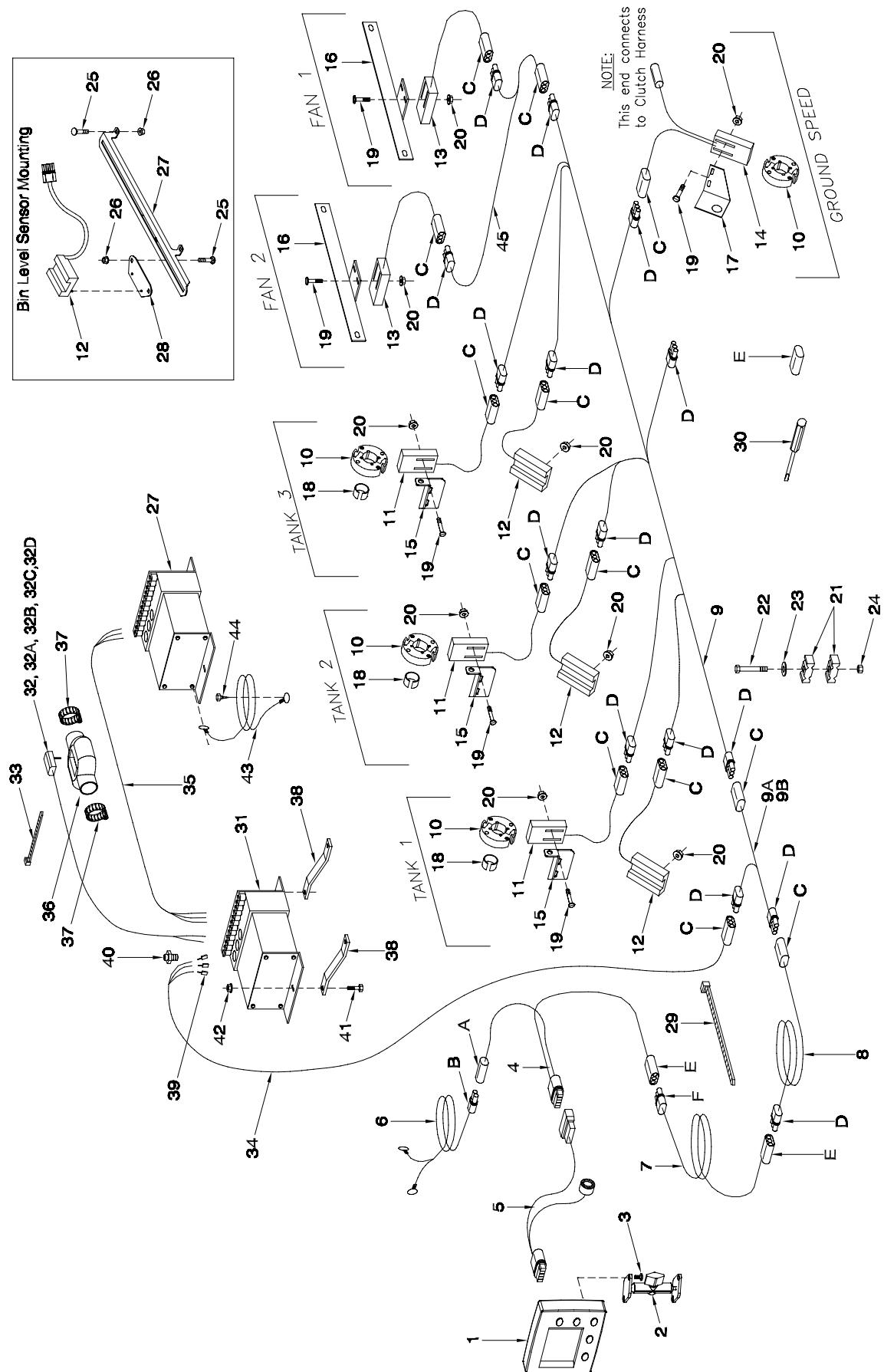


## Monitor - Version 2 Monitor and Blockage Module

Item	Part No.	Description	Qty
		<b>Monitor Assembly</b>	
1	N37010	Monitor - NEW .....	1
	N37010R	Monitor - REBUILT.....	
2	N27609	Power Cable - Monitor .....	1
3	N32470	Wire - Monitor Extension - 21ft (Weather Pak).....	1
4	N32471	Wire - Monitor Extension - 37 1/2 ft (Weather Pak) Tow Behind ONLY .....	1
5	N36199	Harness - Monitor .....	1
5A	N37341	Harness - Monitor - Extension - Tow Between .....	1
5B	N37347	Harness - Monitor - Extension - Tow Behind .....	1
6	N16471	Reed Switch Actuator - 4 Magnet .....	4
7	N27617	Reed Switch .....	3
8	N27616	Sensor - Bin Level c/w Gasket.....	3
9	N27618	Magnetic Sensor - Fan .....	1
10	N27619	Reed Switch - Ground .....	1
11	N36405	Sensor Mount - Metershaft - Main .....	3
12	N16565	Sensor Mount - 13 Dia Fan.....	1
	N37809	Sensor Mount - 17 Dia Fan.....	1
13	N27621	Sensor Mount - Main Switch - Ground .....	1
14	N19599	Bushing - Spacer .....	3
15	N16563	Machine Screw - #8 - 32 UNC x 1 1/4 Lg .....	10
16	N16564	Serrated Locknut - #8 - 32 UNC .....	13
17	C-4698	Nylon Clamp.....	2
18	W-479	Hex Head Bolt - 3/8 x 2 1/4 .....	1
19	W-538	Flatwasher - 3/8.....	1
20	M-3388	Locknut - 3/8.....	1
21	D-5259	Carriage Head Bolt - 5/16 x 3/4 .....	6
22	D-5278	Serrated Nut - 5/16 .....	6
23	N42149	Adjustment Plate .....	1
	N40899	Adjustment Plate - for 3rd tank option on 8240, 8300 & 8370 .....	1
24	N31790	Base Plate .....	1
25	D-4838	Nylon Tie Strap - 14 1/2 Lg (Black).....	1
26	N27625	Assembly Tool - Packard Connector .....	1
		<b>Pin Sensor - Blockage Module Assembly</b>	
27	N27624	Module - Blockage .....	As req
28	N28487	Pin Sensor - 5 ft Lg.....	As req
28A	N28488	Pin Sensor - 10 ft Lg .....	As req
28B	N28489	Pin Sensor - 15 ft Lg .....	As req
28C	N28490	Pin Sensor - 20 ft Lg.....	As req
28D	N28491	Pin Sensor - 30 ft Lg.....	As req
29	N34263	Nylon Tie Strap - 11 1/2 Lg (Qty per Pin Sensor).....	1
30	N27623	Wire - Blockage Module (Required for 1st Module ONLY) .....	1
31	N16474	Wire - Connector - Blockage Module (Req'd for subsequent Modules) .....	As req
32	N29735	Sensor Bubble w/clamps .....	As req
33	N11470	Clamp .....	As req
34	N21520	Bracket - Mount (Qty per Blockage Module) .....	2
35	N21654	Female Connector - 18 Ga Fast-On (Qty per Blockage Module).....	6
36	N21653	Module Wire Retainer (Qty per Blockage Module) .....	2
37	W-469	Hex Bolt - 1/4 x 3/4 Lg (Qty per Blockage Module) .....	2
38	D-5277	Serrated Locknut - 1/4 (Qty per Blockage Module) .....	2
39	N31049	Wire - Ground - Blockage Module (Qty per Blockage Module).....	1
40	N16698	Screw - 1/4 x 3/4 Self Tapping (Qty per Blockage Module).....	1
		<b>Blockage Module Kits and Replacement Parts on Next Page 10-6</b>	

## **Monitor**

### **Version 3 Monitor & Pin Blockage Module**



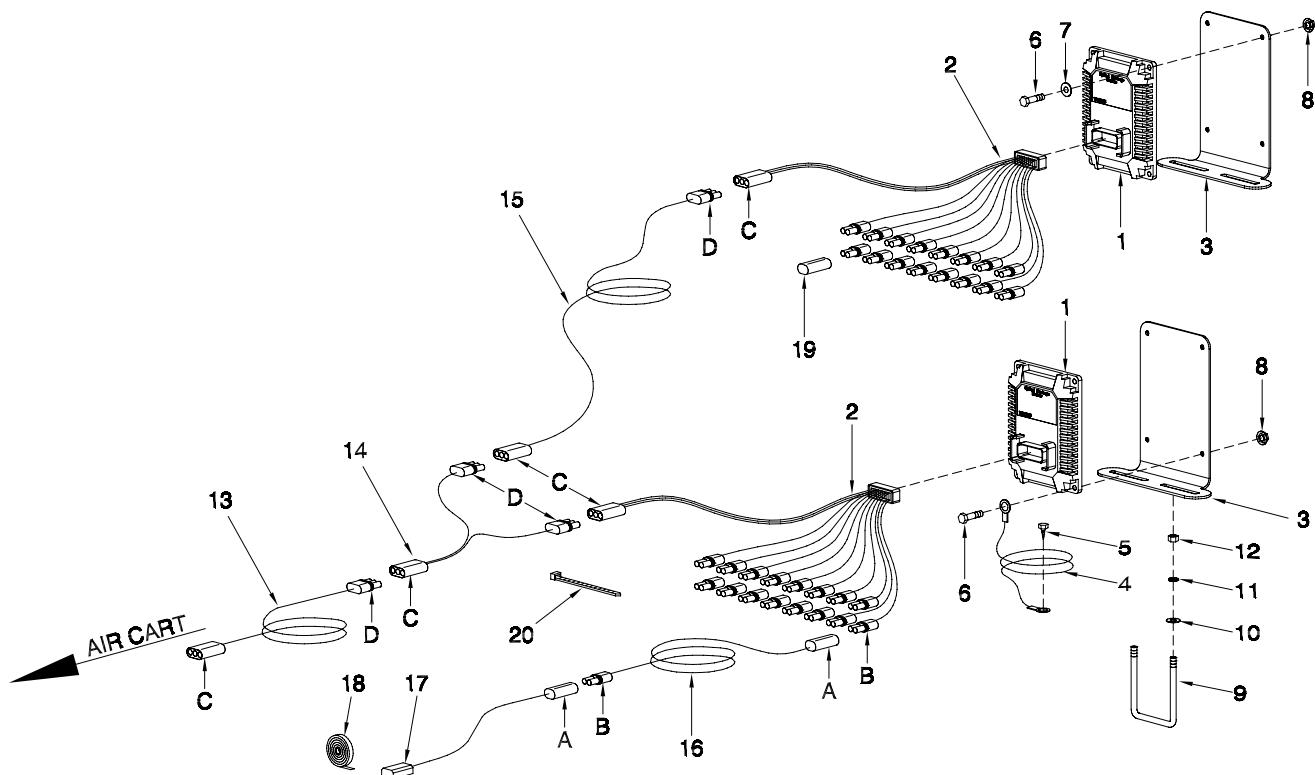
## Monitor - Version 3 Monitor and Blockage Module

Item	Part No.	Description	Qty
		<b>Monitor Assembly</b>	
1	N44049	Monitor - Version 3 - NEW .....	1
	N44049R	Monitor - Version 3 - REBUILT	
2	N44254	Mount - VMD Monitor.....	1
3	N44265	Machine Screw - #10-32 x 1/2 .....	2
4	N44253	Power Cable - VMD Monitor .....	1
5	N44264	Alarm and Cable Assembly - Optional.....	1
	N44256	Alarm .....	1
	N44255	Adaptor Cable.....	1
6	N27609	Power Cable - Monitor .....	1
7	N32470	Wire - Monitor Extension - 21ft (Weather Pak).....	1
8	N32471	Wire - Monitor Extension - 37 1/2 ft (Weather Pak) Tow Behind ONLY .....	1
9	N36199	Harness - Monitor - 8240 to 8425 (Shown).....	1
	N44671	Harness - Monitor - 8435, 8630 & 8650 .....	1
9A	N37341	Harness - Monitor - Extension - Tow Between .....	1
9B	N37347	Harness - Monitor - Extension - Tow Behind .....	1
10	N16471	Reed Switch Actuator - 4 Magnet .....	4
11	N27617	Reed Switch .....	3
12	N27616	Sensor - Bin Level c/w Gasket.....	3
13	N27618	Magnetic Sensor - Fan .....	1
14	N27619	Reed Switch - Ground .....	1
15	N36405	Sensor Mount - Metershaft - Main .....	3
16	N16565	Sensor Mount - 13 Dia Fan.....	1
	N37809	Sensor Mount - 17 Dia Fan.....	1
17	N27621	Sensor Mount - Main Switch - Ground .....	1
18	N19599	Bushing - Spacer.....	3
19	N16563	Machine Screw - #8 - 32 UNC x 1 1/4 Lg .....	10
20	N16564	Serrated Locknut - #8 - 32 UNC .....	13
21	C-4698	Nylon Clamp.....	2
22	W-479	Hex Head Bolt - 3/8 x 2 1/4 Lg .....	1
23	W-538	Flatwasher - 3/8.....	1
24	M-3388	Locknut - 3/8.....	1
25	D-5259	Carriage Head Bolt - 5/16 x 3/4 Lg .....	6
26	D-5278	Serrated Nut - 5/16 .....	6
27	N42149	Adjustment Plate - Cart tanks 8240, 8300, 8336, 8370 & 8425 .....	1
	N40899	Adjustment Plate - 3rd tank option on 8240, 8300 & 8370 and Cart tanks for 8435, 8630 & 8650 .....	1
	N44649	Adjustment Plate - 4th tank option on 8650.....	1
28	N31790	Base Plate .....	1
29	D-4838	Nylon Tie Strap - 14 1/2 Lg (Black).....	1
30	N27625	Assembly Tool - Packard Connector .....	1
		<b>Pin Sensor - Blockage Module Assembly</b>	
31	N27624	Module - Blockage.....	As req
32	N28487	Pin Sensor - 5 ft Lg .....	As req
32A	N28488	Pin Sensor - 10 ft Lg .....	As req
32B	N28489	Pin Sensor - 15 ft Lg .....	As req
32C	N28490	Pin Sensor - 20 ft Lg .....	As req
32D	N28491	Pin Sensor - 30 ft Lg .....	As req
33	N34263	Nylon Tie Strap - 11 1/2 Lg (Qty per Pin Sensor).....	1
34	N27623	Wire - Blockage Module (Required for 1st Module ONLY).....	1
35	N16474	Wire - Connector - Blockage Module (Req'd for subsequent Modules) .....	As req
36	N29735	Sensor Bubble w/clamps .....	As req
37	N11470	Clamp .....	As req
38	N21520	Bracket - Mount (Qty per Blockage Module) .....	2
39	N21654	Female Connector - 18 Ga Fast-On (Qty per Blockage Module) .....	6
40	N21653	Module Wire Retainer (Qty per Blockage Module) .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg (Qty per Blockage Module) .....	2
42	D-5277	Serrated Locknut - 1/4 (Qty per Blockage Module) .....	2
43	N31049	Wire - Ground - Blockage Module (Qty per Blockage Module).....	1
44	N16698	Screw - 1/4 x 3/4 Self Tapping (Qty per Blockage Module).....	1
45	N50069	Y-Cable - Dual Fan Option .....	1
		<b>Blockage Module Kits and Replacement Parts on Next Page</b>	

## Monitor - Monitor and Blockage Module

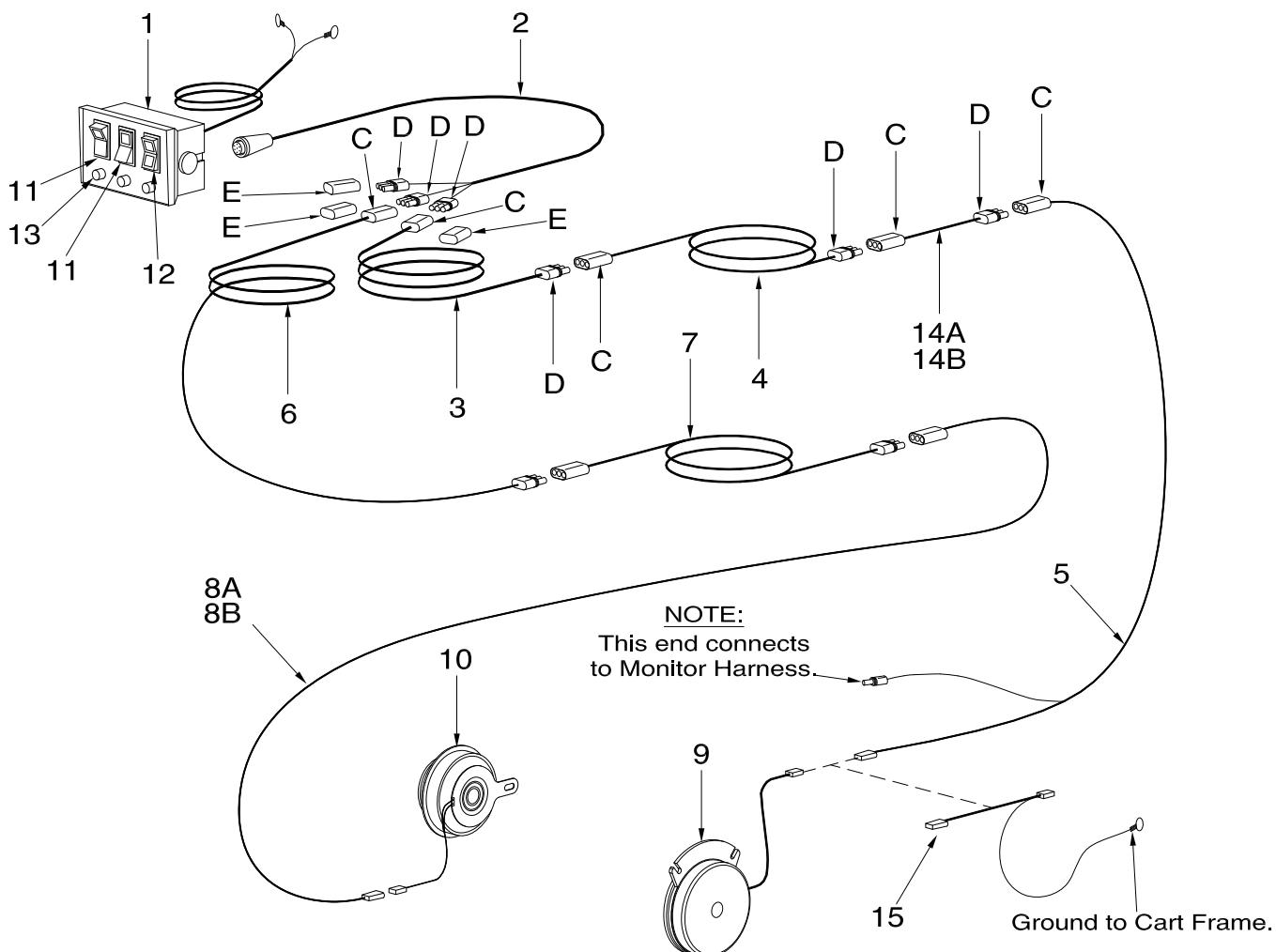
Item	Part No.	Description	Qty
A	N29384	<b>Replacement Connectors</b> Weather Pak Connector - BLACK - 2 Pin Plug	
B	N29385	Weather Pak Connector - BLACK - 2 Pin Socket	
C	N27613	Weather Pak Connector - BLACK - 3 Pin Plug	
D	N27614	Weather Pak Connector - BLACK - 3 Pin Socket	
E	N27615	Seal Connector - BLACK - 3 Pin	
H	N29151	Weather Pak Connector - BLACK - 4 Pin Plug	
I	N29152	Weather Pak Connector - BLACK - 4 Pin Socket	
J	N29153	Seal Connector - BLACK - 4 Pin	
K	N28901	Weather Pak Connector - BLUE - 3 Pin Plug	
L	N28902	Weather Pak Connector - BLUE - 3 Pin Socket	
M	N29143	Seal Connector - BLUE - 3 Pin	
N	N28903	Weather Pak Connector - RED - 3 Pin Plug	
O	N28904	Weather Pak Connector - RED - 3 Pin Socket	
P	N29144	Seal Connector - RED - 3 Pin	
Q	N28905	Weather Pak Connector - WHITE - 3 Pin Plug	
R	N28906	Weather Pak Connector - WHITE - 3 Pin Socket	
S	N29145	Seal Connector - WHITE - 3 Pin	
	N29147	Seal - Weather Pak - Cavity Plug (Not Shown)	
	N29148	Seal - Weather Pak - Wire Plug (Not Shown)	
	N29149	Terminal - Weather Pak - Male End (Not Shown)	
	N29150	Terminal - Weather Pak - Female End (Not Shown)	
		<b>Replacement Parts (Not Shown)</b>	
	N24391	Fuse Holder & Cap (Installed in Clutch Switch Box N27011)	
	N30575	Circuit Breaker FC-191-05-15-P (Installed in Item #1, Versions 1.1 to 1.3)	
	N24302	Magnet Only - 1/4 Round x 3/4 Lg (Installed in Items #6 & 7) - pairs only	
	N28671	Mount Bracket - Monitor - #VM253501	
	N29833	Knob for Monitor Mount Bracket - #103302	
		<b>Blockage Module Kits</b>	
	N27606	Blockage Module Kit (Includes Items #25, 30, 31, 32, 33, 34, 35 & 36)	
	N30659	5 ft Pin Sensor Kit (Includes Items #28 & 29)	
	N30660	10 ft Pin Sensor Kit (Includes Items #28A & 29)	
	N30661	15 ft Pin Sensor Kit (Includes Items #28B & 29)	
	N30662	20 ft Pin Sensor Kit (Includes Items #28C & 29)	
	N30663	30 ft Pin Sensor Kit (Includes Items #28D & 29)	
	N35530	Kit 5 ft Pin Sensor w/ Bubble (Includes Items #28, 29 & 32)	
	N35531	Kit 10 ft Pin Sensor w/ Bubble (Includes Items #28A, 29 & 32)	
	N35532	Kit 15 ft Pin Sensor w/ Bubble (Includes Items #28B, 29 & 32)	
	N35533	Kit 20 ft Pin Sensor w/ Bubble (Includes Items #28C, 29 & 32)	
	N35534	Kit 30 ft Pin Sensor w/ Bubble (Includes Items #28D, 29 & 32)	
		<b>ORDER KITS THROUGH WHOLEGOODS ONLY</b>	

**Monitor  
Optical Blockage System**



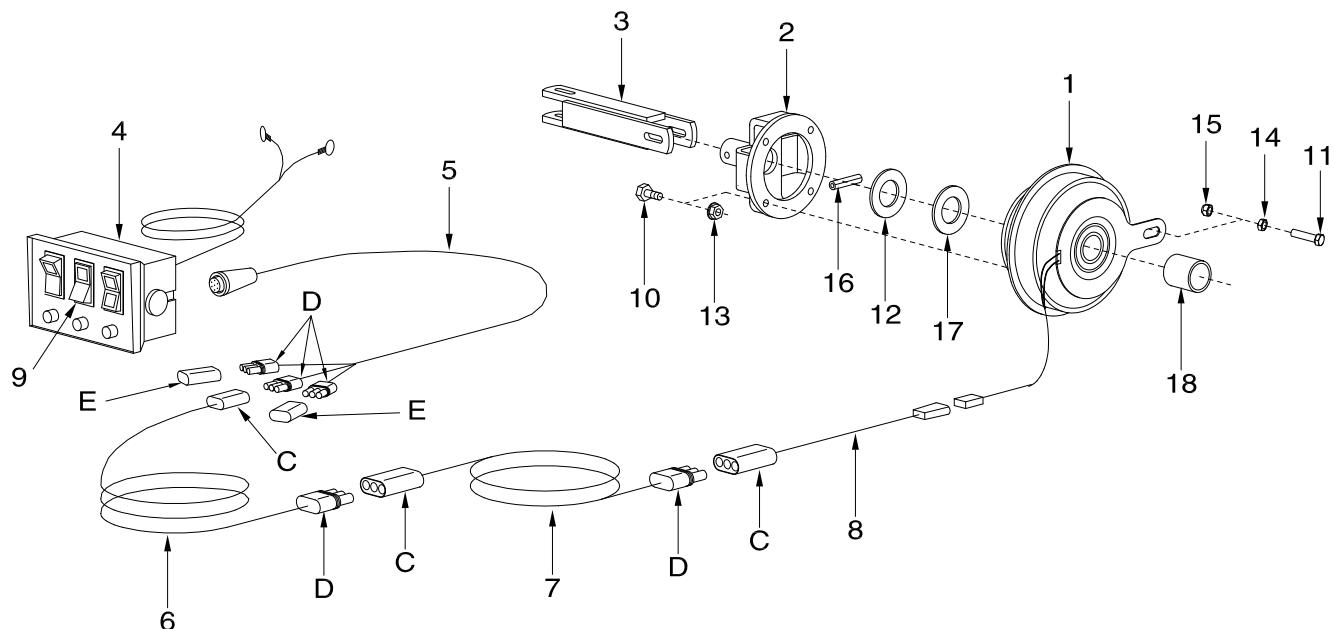
Item	Part No.	Description	Qty
1	N34989	Optical Module - Blockage.....	As req
2	N37012	Module Cable (Qty per Blockage Module).....	1
3	N44013	Bracket - Mount (Qty per Blockage Module) .....	1
4	N31049	Wire - Ground - Blockage Module (Qty per Blockage Module).....	1
5	N16698	Screw - 1/4 x 3/4 Self Tapping (Qty per Blockage Module).....	1
6	W-1552	Hex Bolt - 1/4 x 1 Lg (Qty per Blockage Module) .....	4
7	S-1198	Flatwasher- 1/4 (Qty per Blockage Module) .....	3
8	D-5277	Serrated Locknut - 1/4 (Qty per Blockage Module) .....	4
9	N15098	U-Bolt - 3/8 x 4 x 5 (Qty per Blockage Module) .....	1
	N36148	U-Bolt - 3/8 x 3 x 4 (Optional Qty per Blockage Module).....	1
	D12714	U-Bolt - 3/8 x 2 x 2 3/4 (Optional Qty per Blockage Module).....	1
	N34024	U-Bolt - 3/8 x 2 x 6 (Optional Qty per Blockage Module).....	1
	N31209	U-Bolt - 3/8 x 7 x 8 (Optional Qty per Blockage Module).....	1
10	D-5489	Flatwasher - 3/8 (Qty per Blockage Module).....	2
11	W-523	Lockwasher - 3/8 (Qty per Blockage Module) .....	2
12	W-514	Hex Nut - 3/8 (Qty per Blockage Module).....	2
13	N34795	Wire - Blockage Module (Required for 1st Module ONLY).....	1
14	N34791	Y-Cable (Required for each additional Module ONLY) .....	1
15	N34792	Extension Cable - 5 ft Lg .....	As req
	N34793	Extension Cable - 10 ft Lg.....	As req
	N34794	Extension Cable - 20 ft Lg .....	As req
	N34795	Extension Cable - 30 ft Lg .....	As req
16	N37014	Optical Sensor Extension Cable - 5 ft Lg.....	As req
	N37016	Optical Sensor Extension Cable - 10 ft Lg .....	As req
	N37018	Optical Sensor Extension Cable - 20 ft Lg .....	As req
	N37020	Optical Sensor Extension Cable - 30 ft Lg .....	As req
17	N37013	Optical Sensor.....	As req
18	N34841	Rubber Tape - 30 ft roll (will do 8 sensors).....	As req
19	N29334	Weather Pak Seal Connector - 2 Pin .....	As req
20	N34715	Nylon Tie Strap - 5.6 Lg (Qty per Pin Sensor) .....	2
	D-4951	Nylon Tie Strap - 7.375 Lg.....	18
	S13336	Nylon Tie Strap - 24 Lg .....	20

## Clutch Clutch Harness and Switch



Item	Part No.	Description	Qty
1	N27011	Clutch Switch - Main - (Fuse 7.5 amp - N30594).	1
2	N27012	Clutch Wire - Extension - 8 ft.	1
3	N32456	Clutch Wire - Extension - 16 ft (Weather Pak)	1
4	N32457	Wire - Clutch Extension - 37 1/2 ft (Weather Pak) Tow Behind Only.	1
5	N36200	Clutch Harness - Main	1
N44669		Clutch Harness - Main - 8435, 8630 & 8650	1
6	N32458	Wire - Clutch Extension (Aux) - 16 ft (Weather Pak)	2
7	N32460	Wire - Clutch Extension (Aux) - 37 1/2 ft (Weather Pak)	1
8A	N37343	Clutch Harness - Secondary - 31 ft - Tow Between	1
8B	N37346	Clutch Harness - Secondary - 43 ft - Tow Behind	1
9	N33403	Electric Clutch - 200 ft-lb	1
10	N16862	Electric Clutch - 12 Volt - Secondary	1
11	N29382	Clutch Rocker Switch - 2 Way - #83301	2
12	N29383	Granular Rocker Switch - 3 Way - #200301	1
13	N30594	Fuse - 7.5 amp	3
14A	N37342	Clutch wire - Extension - 12 ft - Tow Between	1
14B	N37344	Clutch wire - Extension - Main - Tow Behind	1
15	N44734	Clutch Ground Wire	1
C	N27613	Weather Pak Connector - BLACK - 3 Pin Shroud (Male)	
D	N27614	Weather Pak Connector - BLACK - 3 Pin Tower (Female)	
E	N27615	Seal Connector - BLACK - 3 Pin	

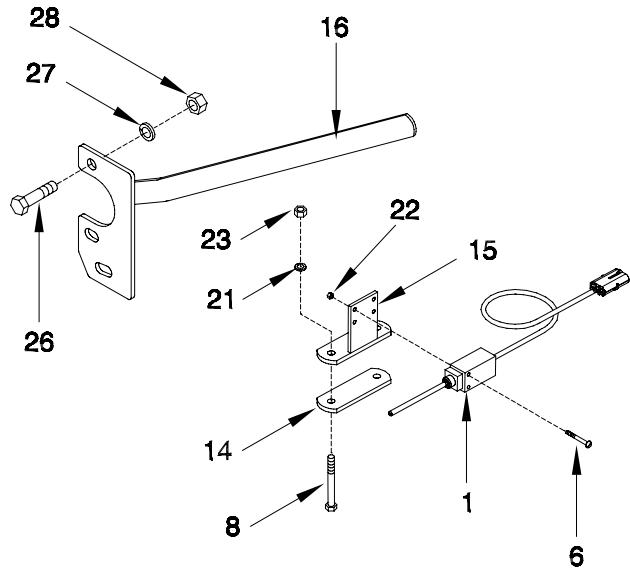
**Clutch - Ground Drive  
Optional Clutch**



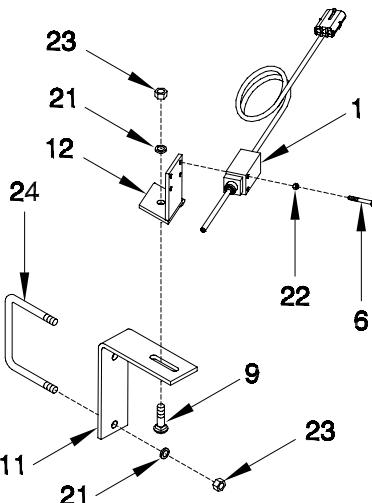
Item	Part No.	Description	Qty
1	N16862	Electric Clutch - 12 Volt .....	1
2	N19470	Coupler - Fertilizer Clutch.....	1
3	N21287	Coupler - Metering - 5 5/8 Lg .....	1
4	N27011	Clutch Switch - Main - (Fuse 7.5 amp - N30594) .....	1
5	N27012	Clutch Wire - Extension - 8 ft.....	1
6	N32458	Wire - Clutch Extension (Aux) - 16 ft (Weather Pak) .....	1
7	N32460	Wire - Clutch Extension (Aux) - 37 1/2 ft (Weather Pak) .....	1
8	N32459	Clutch Wire (Aux)(Weather Pak) .....	1
	N24583	Clutch Wire (Bulk/ft) .....	1
9	N29382	Clutch Rocker Switch - 2 Way - #83301 .....	1
10	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	4
11	W-477	Hex Bolt - 3/8 x 1 1/2 Lg.....	1
12	H18268	Flatwasher - 1 1/32 ID x 1 3/4 OD x 10 Ga Thick.....	2
13	D-5277	Serrated Locknut - 1/4.....	4
14	S-748	Jam Nut - 3/8 .....	1
15	M-3388	Lock Nut - 3/8.....	1
16	S-4781	Spiral Pin - 1/4 x 1 1/2 Lg.....	1
17	N31040	Washer - 1 3/4 OD x 16 Ga Thick (As Req'd).....	2
18	C21667	Spacer - 1 1/16 ID x 1 5/16 OD x 3/4 LG .....	1
Order Kits Through Wholegoods			
N32780 Tow Behind Clutch Kit - Weather Pak (Includes All Above Items Except 4 & 5)			
N32779 Tow Between Clutch Kit - Weather Pak (Includes All Above Items Except 4, 5 & 7)			
See Pg 10-6 for a complete list of Replacement Connectors			
C	N27613	Weather Pak Connector - BLACK - 3 Pin Shroud (Male)	
D	N27614	Weather Pak Connector - BLACK - 3 Pin Tower (Female)	
E	N27615	Seal Connector - BLACK - 3 Pin	

**Optional  
Remote Clutch Switch**

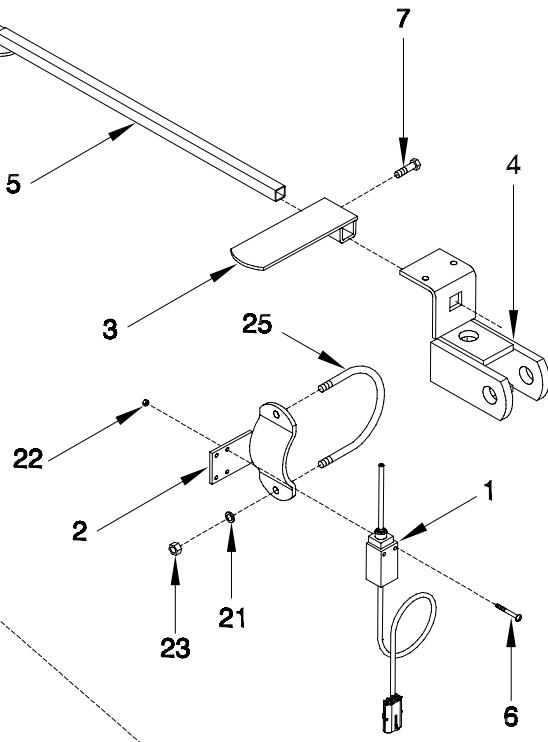
**8900/9000  
MAXIM AIR DRILL FRONT MOUNT**



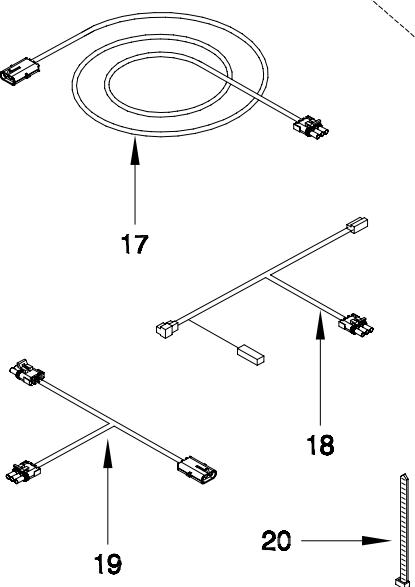
**CONCEPT 2000**



**MAGNUM III**



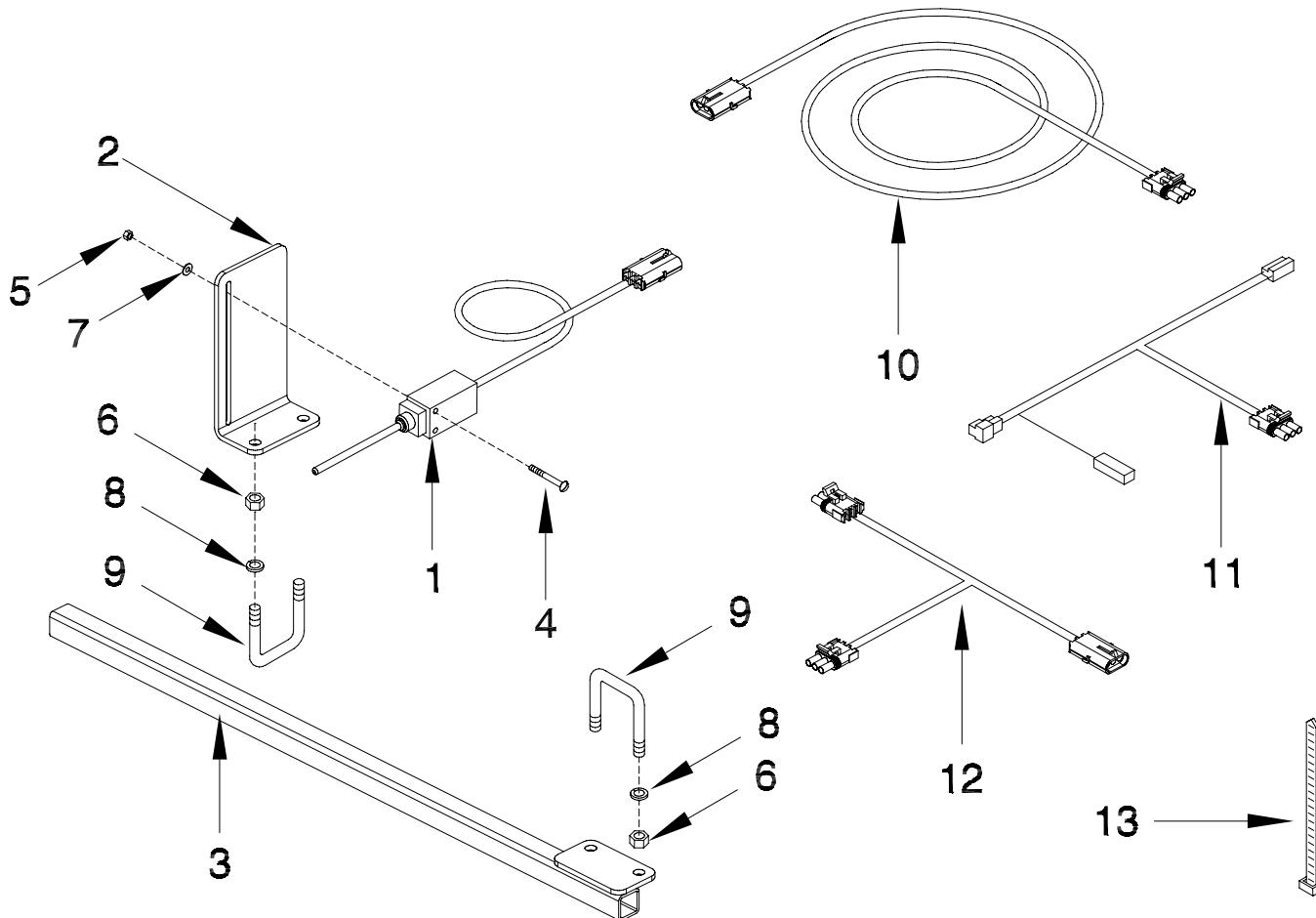
**NEVER PIN**



### Optional - Remote Clutch Switch

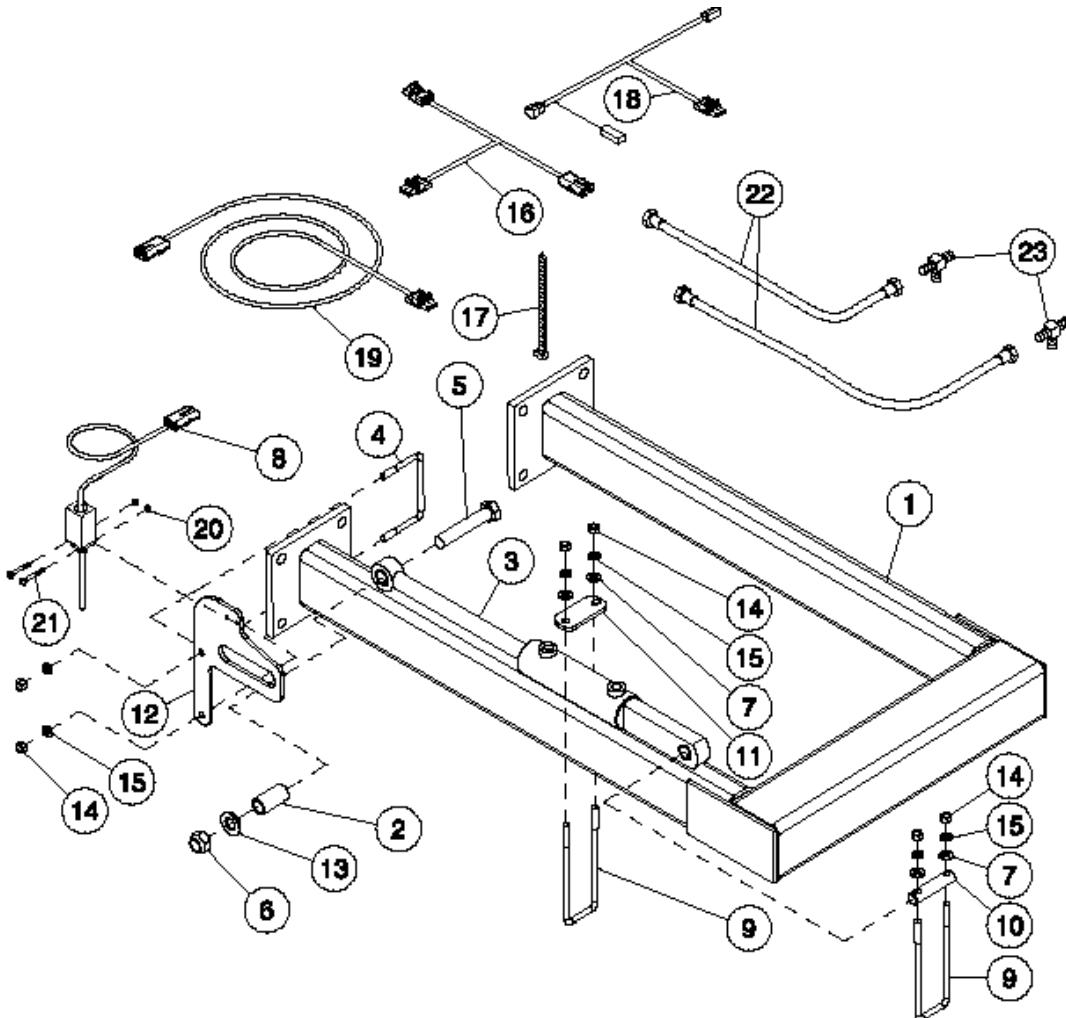
Item	Part No.	Description	Qty
		<b>MAGNUM III - Order Kits Through Wholegoods ONLY</b>	
1	N32481	Work Switch & Wire - Weather Pak End.....	1
2	N32104	Switch Bracket - Magnum III .....	1
3	N32110	Activator Arm - Magnum III .....	1
4	C29572	Left Knuckle Joint - Magnum III 43 and 50 ONLY .....	1
5	C29579	Depth Stop Rod - Magnum III 43 and 50 ONLY .....	1
6	N32101	Stove Bolt - 3/16 x 1 1/2 Lg .....	2
7	W-867	Bolt - 3/8 x 3/4 Lg .....	1
17	N32457	Wire - Clutch Extension (Main) - 37 1/2 ft - Weather Pak Ends .....	1
18	N32483	Connector - 'Y' Wire - Tow Between ONLY - Weather Pak Ends.....	1
19	N32482	Connector - 'Y' Wire - Tow Behind ONLY - Weather Pak Ends.....	1
20	S13336	Tie Strap.....	6
21	W-523	Lockwasher - 3/8 .....	2
22	N32102	Nut - 3/16.....	2
23	W-514	Nut - 3/8.....	2
25	C31374	U-Bolt - 3/8 x 4 1/2 x 12 1/2.....	1
	N32781	Kit Work Switch Mag III 25, 31 & 40 - Tow Between (Includes Above Items except 4, 5 &19)	
	N32786	Kit Work Switch Mag III 25, 31 & 40 - Tow Behind (Includes Above Items except 4, 5 &18)	
	N32776	Kit Work Switch Mag III 43 & 50 - Tow Between (Includes Above Items except 19)	
	N32785	Kit Work Switch Mag III 43 & 50 - Tow Behind (Includes Above Items except 18)	
		<b>CONCEPT 2000 - Order Kits Through Wholegoods ONLY</b>	
1	N32481	Work Switch & Wire - Weather Pak End.....	1
6	N32101	Stove Bolt - 3/16 x 1 1/2 Lg .....	2
9	P7C616	Carriage Bolt - 3/8 x 1 Lg.....	1
11	N32062	Mounting Bracket Angle.....	1
12	N40472	Switch Bracket - Work Switch .....	1
17	N32457	Wire - Clutch Extension (Main) - 37 1/2 ft - Weather Pak Ends .....	1
18	N32483	Connector - 'Y' Wire - Tow Between ONLY - Weather Pak Ends.....	1
19	N32482	Connector - 'Y' Wire - Tow Behind ONLY - Weather Pak Ends.....	1
20	S13336	Tie Strap.....	2
21	W-523	Lockwasher - 3/8 .....	3
22	N32102	Nut - 3/16.....	2
23	W-514	Nut - 3/8.....	3
24	N15098	U-Bolt - 3/8 x 4 x 5.....	1
	N32772	Kit Work Switch Concept - Tow Between (Includes Above Items except 19)	
	N32782	Kit Work Switch Concept - Tow Behind (Includes Above Items except 17 &18)	
		<b>8900/9000 &amp; MAXIM AIR DRILL FRONT MOUNT - Order Kits Through Wholegoods ONLY</b>	
1	N32481	Work Switch & Wire - Weather Pak End.....	1
6	N32101	Stove Bolt - 3/16 x 1 1/2 Lg .....	2
8	C-1550	Bolt - 3/8 x 4 Lg .....	2
14	N32106	Mounting Plate.....	1
15	N32105	Switch Bracket - 8900/9000.....	1
16	N32107	Activator Arm - 8900/9000 .....	1
17	N32457	Wire - Clutch Extension (Main) - 37 1/2 ft - Weather Pak Ends .....	1
18	N32483	Connector - 'Y' Wire - Tow Between ONLY - Weather Pak Ends.....	1
19	N32482	Connector - 'Y' Wire - Tow Behind ONLY - Weather Pak Ends.....	1
20	S13336	Tie Strap.....	6
21	W-523	Lockwasher - 3/8 .....	2
22	N32102	Nut - 3/16.....	2
23	W-514	Nut - 3/8.....	2
26	W-497	Hex Bolt - 5/8 x 1 1/2 25 - 31 and 31 - 41 ONLY .....	2
27	W-526	Lock Washer - 5/8 25 - 31 and 31 - 41 ONLY .....	2
28	W-517	Nut - 5/8 25 - 31 and 31 - 41 ONLY .....	2
	N32775	Kit Work Switch 8900/9000 - Tow Between (Includes Above Items except 19)	
	N32774	Kit Work Switch 8900/9000 - Tow Behind (Includes Above Items except 18)	
		<b>Never Pin - Order Kits Through Wholegoods ONLY</b>	
1	N32481	Work Switch & Wire - Weather Pak End.....	1
6	N32101	Stove Bolt - 3/16 x 1 1/2 Lg .....	2
17	N32457	Wire - Clutch Extension (Main) - 37 1/2 ft - Weather Pak Ends .....	1
18	N32483	Connector - 'Y' Wire - Tow Between ONLY - Weather Pak Ends.....	1
19	N32482	Connector - 'Y' Wire - Tow Behind ONLY - Weather Pak Ends.....	1
20	S13336	Tie Strap.....	6
21	W-523	Lockwasher - 3/8 .....	2
22	N32102	Nut - 3/16.....	2
23	W-514	Nut - 3/8.....	2
29	N34731	Bracket - Work Switch - Never Pin .....	1
30	H10592	U-Bolt - 3/8 x 6 x 5.....	1
	N35620	Kit Work Switch Never Pin - Tow Between (Includes Above Items except 19)	
	N35619	Kit Work Switch Never Pin - Tow Behind (Includes Above Items except 18)	

**Optional  
Remote Clutch Switch - Maxim III**



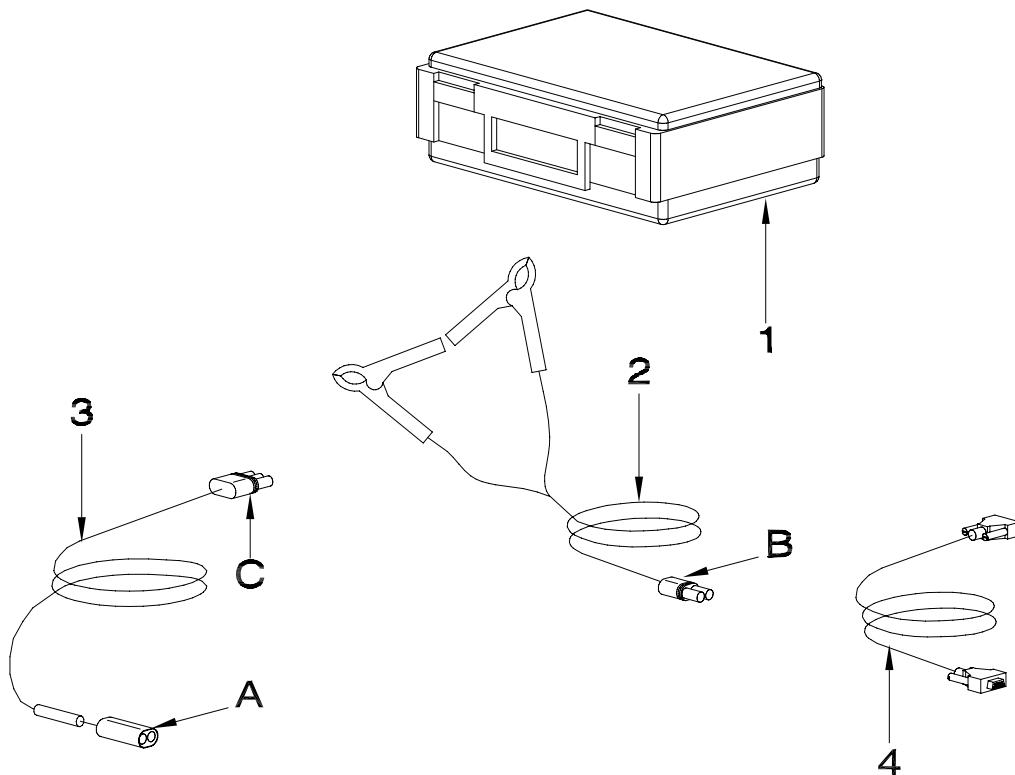
Item	Part No.	Description	Qty
1	N32481	Work Switch & Wire - Weather Pak End .....	1
2	S39949	Bracket Mount - Work Switch - Maxim III .....	1
3	S39948	Bracket Actuator - Work Switch - Maxim III .....	1
4	N32101	Stove Bolt - 3/16 x 1 1/2 Lg .....	2
5	N32102	Nut - 3/16 .....	2
6	W-514	Hex Bolt - 3/8 .....	4
7	S39549	Flatwasher - 3/16 .....	2
8	W-523	Lockwasher - 3/8.....	4
9	N15097	U-Bolt - 3/8 x 2 x 5 .....	2
10	N32457	Wire - Clutch Extension (Main) - 37 1/2 ft - Weather Pak Ends.....	1
11	N32483	Connector - 'Y' Wire - Tow Between ONLY - Weather Pak Ends .....	1
12	N32482	Connector - 'Y' Wire - Tow Behind ONLY - Weather Pak Ends .....	1
13	S13336	Tie Strap.....	6
<b>Order Kits through Wholegoods Only</b>			
N41221      Kit Work Switch Maxim III - Tow Between (Includes Above Items except 12)			
N41220      Kit Work Switch Maxim III - Tow Behind (Includes Above Items except 11)			

**Optional  
Remote Clutch Switch - Contour Air Drill**



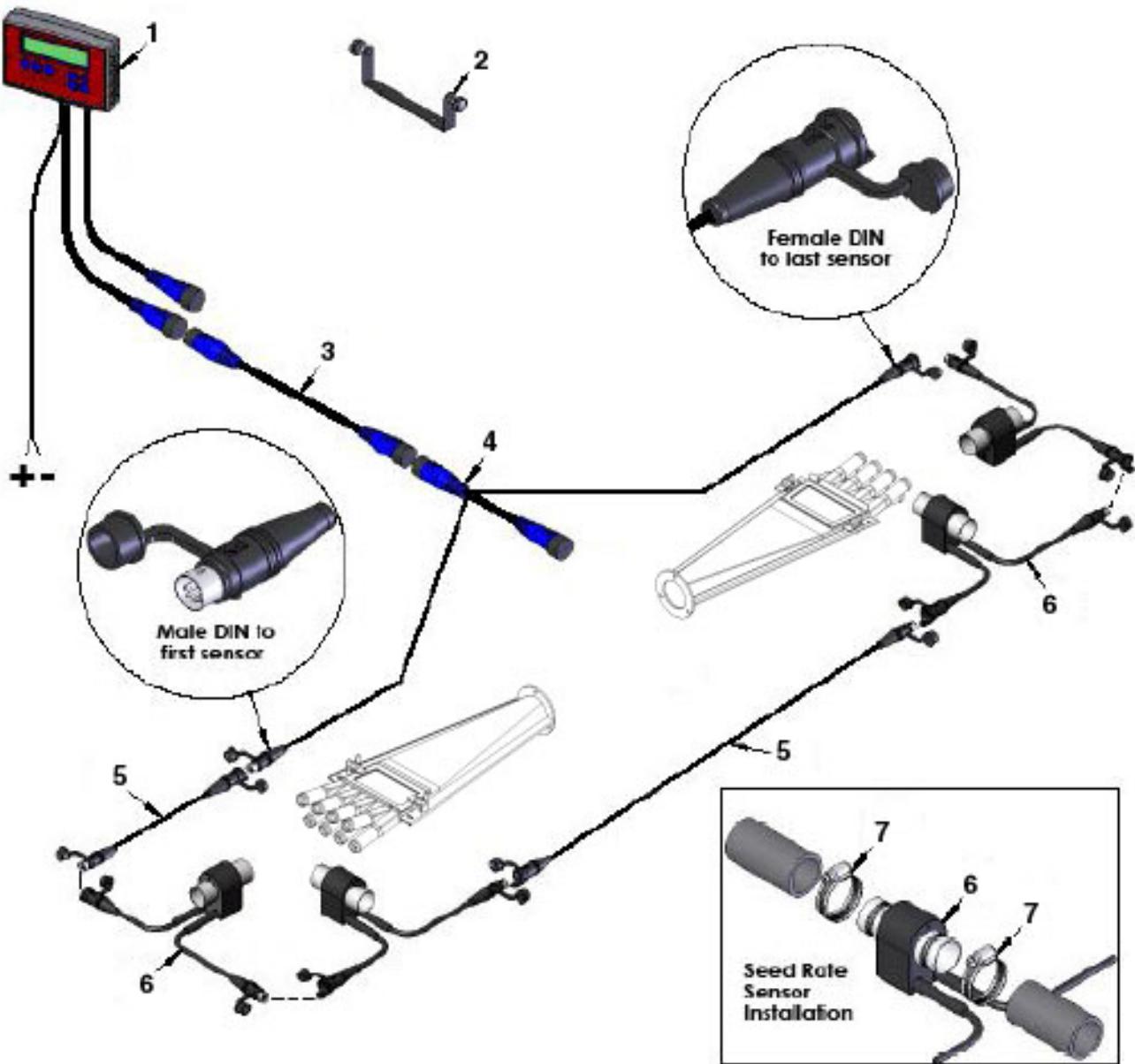
Item	Part No.	Description	Qty
1	S42963	Trip Mounting Frame .....	1
2	C33727	Spacer - 1 OD x .760 ID x 2 Lg .....	1
3	C42912	Hydraulic Cylinder - 1 3/4 Bore x 3 1/4 Stroke.....	1
4	D-4932	U-bolt - 3/8 Dia x 4 x 3.....	1
5	D-5256	Hex Bolt - 3/8 x 4 Lg.....	1
6	D-5273	Unitorque Locknut - 3/4.....	1
7	D-5489	Washer - 13/32 ID x 13/16 OD x 16 Ga .....	4
8	N32481	Workswitch .....	1
9	N34423	U-bolt - 3/8 Dia x 2 x 7.....	2
10	S44423	Pin - 3/4 Dia .....	1
11	S44426	Clamp .....	1
12	S44427	Workswitch Mounting Plate .....	1
13	W-476	Flatwasher - 3/4.....	1
14	W-514	Hex Nut - 3/8 .....	6
15	W-523	Lockwasher - 3/8 .....	6
16	N32482	Connector - 'Y' Wire - Tow Behind ONLY - Weather Pak Ends.....	1
17	S13336	Tie Strap .....	6
18	N32483	Connector - 'Y' Wire - Tow Between ONLY - Weather Pak Ends.....	1
19	N32457	Wire - Clutch Extension (Main) - 37 1/2 ft - Weather Pak Ends .....	1
20	N32102	Nut - 3/16.....	2
21	N32101	Stove Bolt - 3/16 x 1 1/2 Lg .....	2
22	C-4552	Hydraulic Hose - 1/4 x 24 Lg - 9/16 FJIC.....	2
23	N31908	Tee - (1) 9/16 MORB x (2) 9/16 MJIC.....	2

**Monitor  
FTU - Field Test Unit**



Item	Part No.	Description	Qty
1	N27119	<b>FTU - Field Test Unit</b> FTU - Field Test Unit .....	1
2	N32492	Power Cable - FTU - 10 ft - Test Clip .....	1
3	N32491	Power Cable - 3 ft - Main .....	1
4	N32494	Adaptor Cable - FTU - for PC .....	1
5	N34177	FTU - Operation Manual (Not Shown) .....	1
<b>Replacement Connectors</b>			
A	N29384	Weather Pak Connector - BLACK - 2 Pin Plug (Shroud)	
B	N29385	Weather Pak Connector - BLACK - 2 Pin Socket (Tower)	
C	N27614	Weather Pak Connector - BLACK - 3 Pin Socket (Tower)	

**Monitor**  
**AGTRON - Blockage System**



Item	Part No:	Description	No. Used	
			ART100	ART260
1	N47469	Agtron ART100 monitor .....	1	-
1A	N47461	Agtron ART260 monitor .....	-	1
2	*****	Monitor Mounting Bracket Kit.....	1	1
3	N47463	Extension Cable - 10ft (3m) .....	2	4
	N47464	Extension Cable - 20ft (6m) .....	1	2
4	N47462	'Y' Cable.....	1	2
5	N47465	Sensor Loop Cable - 2ft (0.6m) .....	-	-
	N47466	Sensor Loop Cable - 4ft (1.2m).....	-	-
	N47467	Sensor Loop Cable - 10ft (3m).....	6	12
	N47468	Sensor Loop Cable - 20ft (6m) .....	2	4
6	N47471	Sensor - Optical (24mm) .....	AsReq	AsReq
	N47472	Sensor - Optical (30mm) .....	AsReq	AsReq
7	N11470	Hose Clamp - HS-20 .....	AsReq	AsReq
	N47470	Kit - ART100 Blockage Monitor (Includes 1, 2 to 5)		
	N47460	Kit - ART260 Blockage Monitor (Includes 1A to 5)		

## Notes

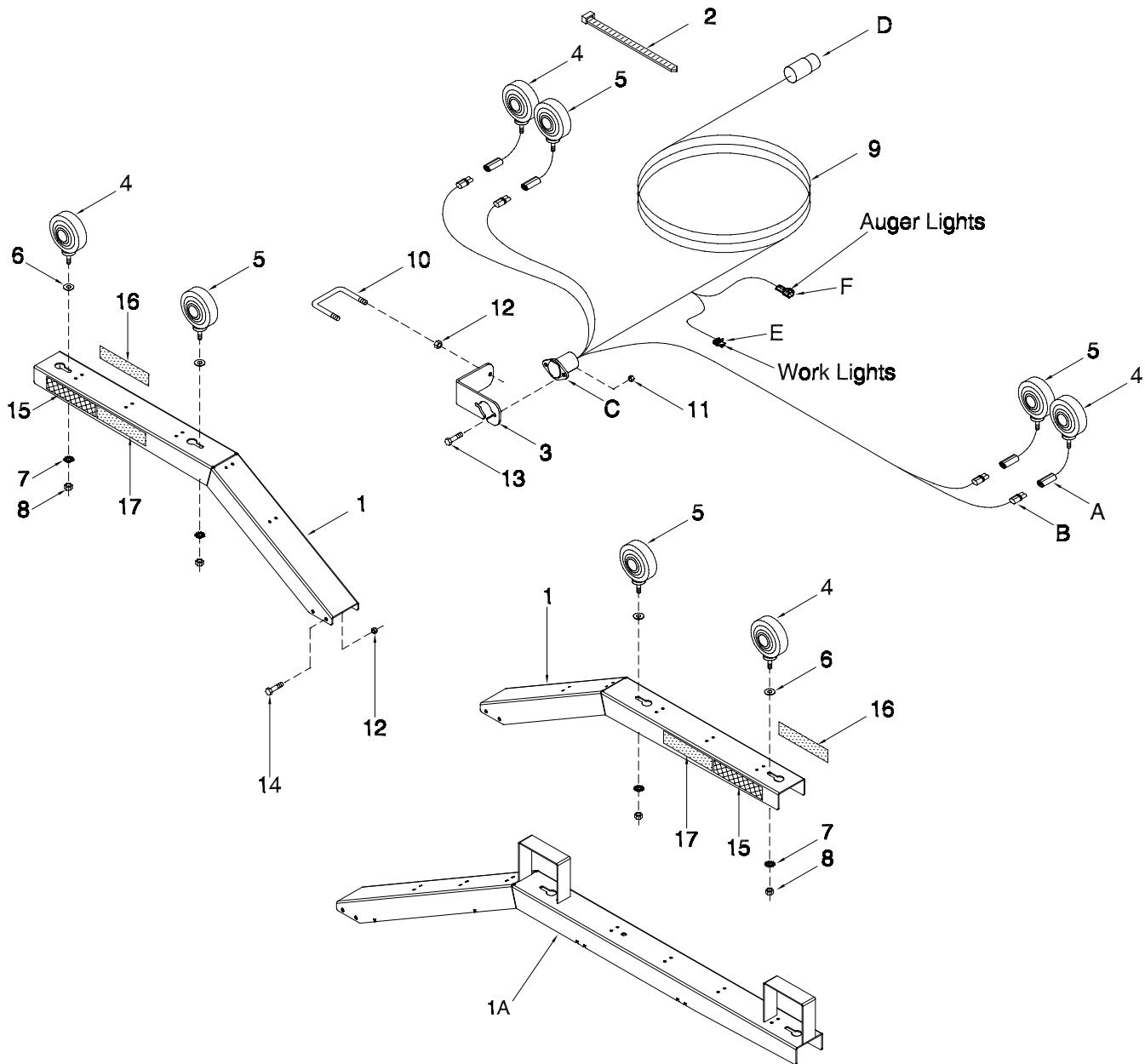
# **Section 11:**

## **Lighting and Safety Signs**

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Full Tank Indicator.....	11-8
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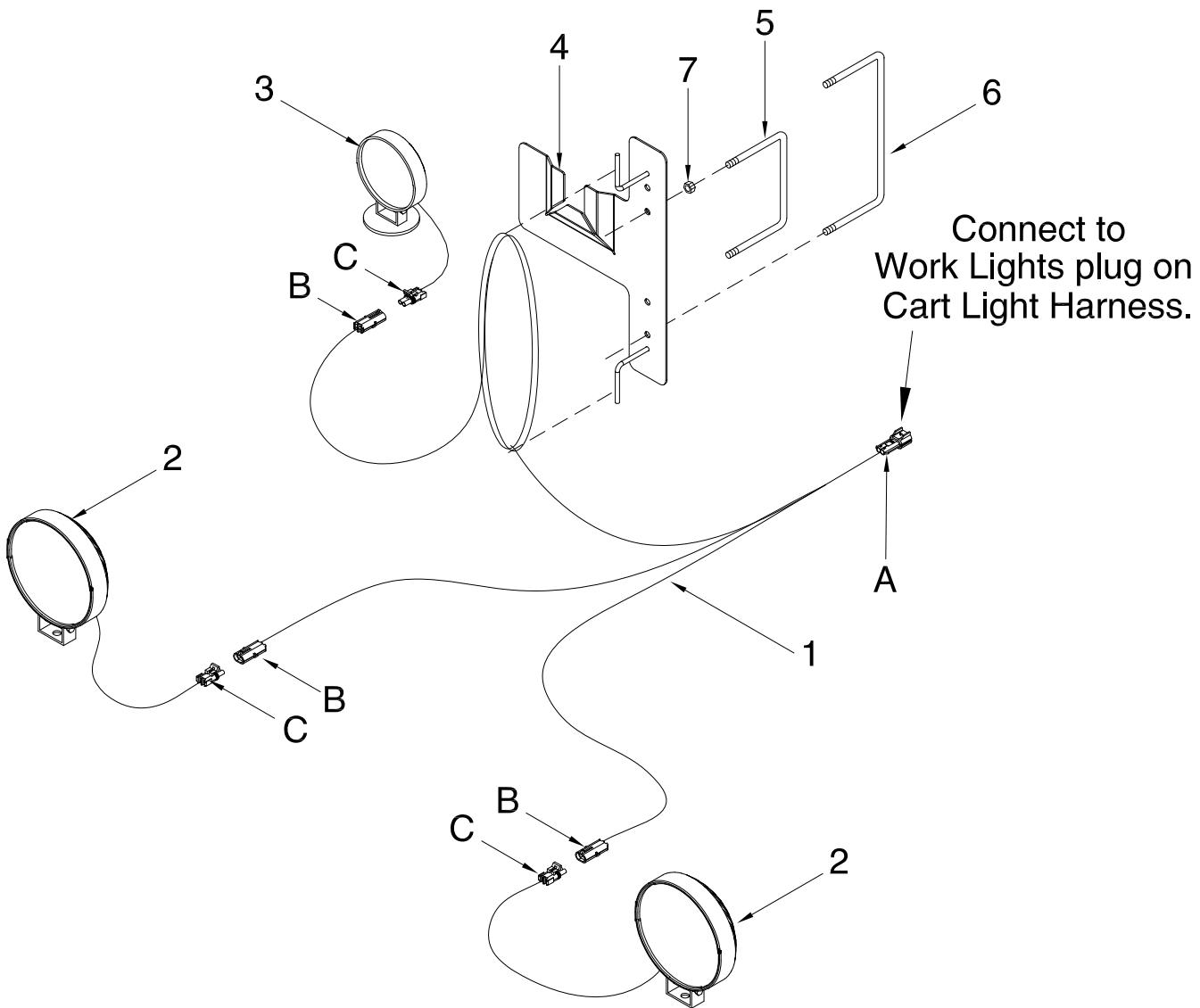
## Lighting Marking Lights



## Lighting - Marking Lights

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N34463	Bracket - Mounting.....	2
1A	N49778	Bracket - Mounting (8435 to 8650 Tow Between).....	2
2	D-4951	Nylon Tie Strap - 7 3/8 Lg.....	10
3	N32001	Bracket - Mounting.....	1
4	C32765	Light - Amber.....	2
5	C32766	Light - Red .....	2
6	W-539	Flatwasher - 1/2 .....	3
7	D-5280	Starwasher - 1/2.....	3
8	W-516	Hex Nut - 1/2.....	3
9	N34658	Wiring Harness - Main Tow Behind.....	1
10	N15098	U-Bolt - 3/8 x 4 x 5 .....	1
11	D-5278	Locknut - 5/16 Serrated.....	2
12	D-5279	Locknut - 3/8 Serrated.....	10
13	N29048	Carriage Head Bolt - 5/16 x 1 Lg.....	2
14	W-475	Hex Bolt - 3/8 x 1 lg.....	8
15	N34476	Reflector - Red .....	2
16	N34477	Reflector - Amber .....	2
17	N34478	Reflector - Orange.....	2
	C32761	Red Acrylic Lens	
	C32762	Amber Acrylic Lens	
	C32515	Bulb - #1156 (Amber Light)	
	C32656	Bulb - #1157 (Red Light)	
A	C32681	Recepticale Connector Assembly - GRAY - 2 Pin	
B	C32682	Plug Connector Assembly - GRAY - 2 Pin	
C	C32686	Connector Assembly - 7 Pin Socket	
	C32684	Interior - Socket - 7 Pin Connector	
	C32685	Protective Boot - Socket - 7 Pin Connector	
D	C32690	Connector Assembly - 7 Pin Plug (Complete with Cable Protector Spring)	
	C32688	Interior - Plug - 7 Pin Connector	
	C32689	Cable Protector Spring - Plug - 7 Pin Connector	
E	N34689	Metri - Pack - Connector - Female Terminals	
	N34690	Metri - Pack - Female Terminal - 10 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N34692	Cable - Seal - Blue	
F	N34687	Metri - Pack - Connector - Male Terminals	
	N34688	Metri - Pack - Male Terminal - 10 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N34692	Cable - Seal - Blue	

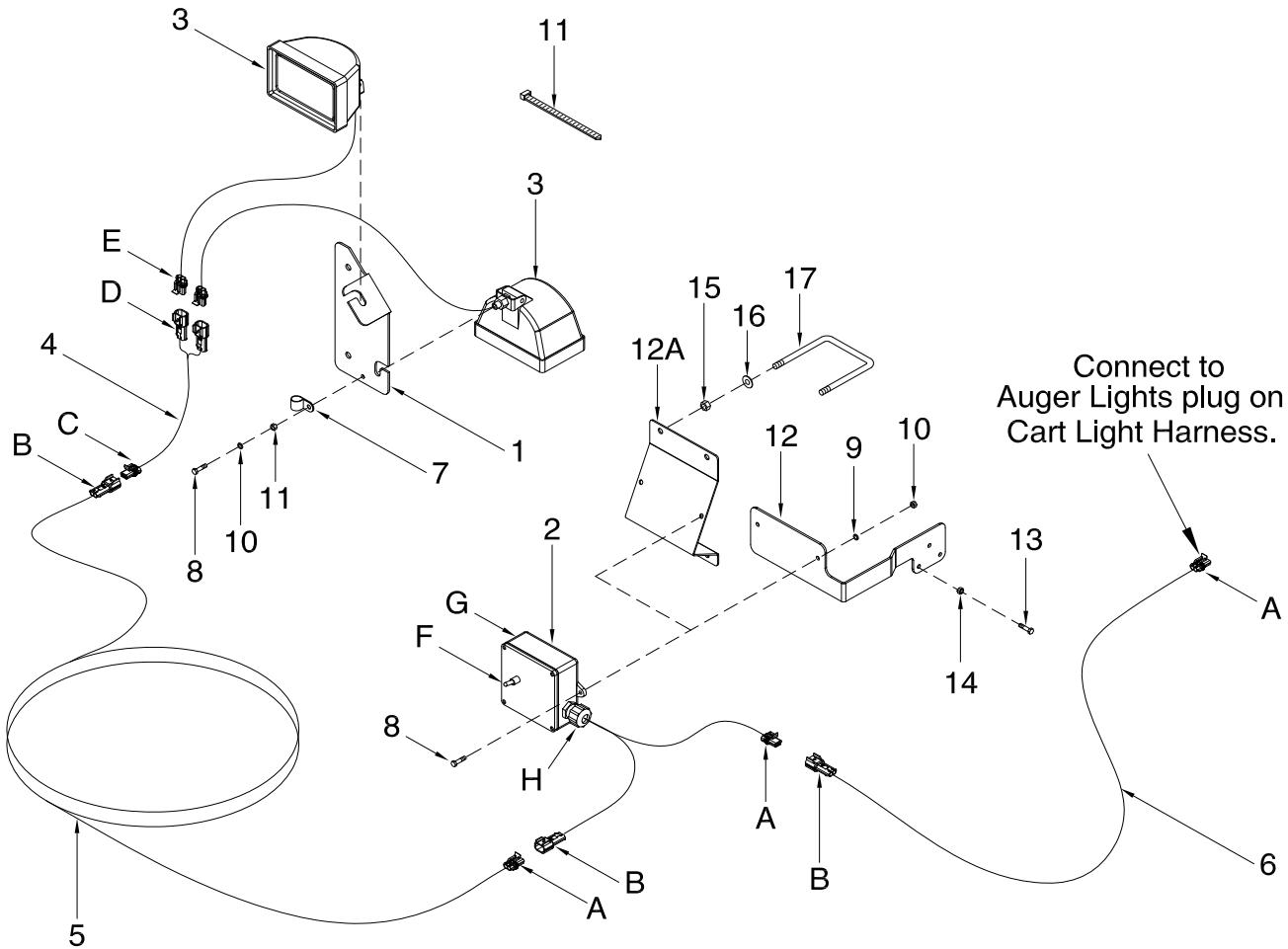
# **Lighting Work Lights**



## Lighting - Work Lights

Item	Part No.	Description	Qty
1	N50363	Harness - Work Light .....	1
2	N50367	Work Light - 7" LED .....	2
3	N50364	Work Light - 4" LED Magnetic.....	1
4	N50370	Work Lamp Mount.....	1
5	H10592	U-BOLT - 3/8 x 6 x 5 UL - 435, 630 and 650.....	1
6	N51087	U-BOLT - 3/8 x 10 x 5 1/2 UL - 370.....	1
7	M-3388	Locknut - 3/8 Unitorque.....	2
A	N34687 N34688 N34691 N34692	Metri - Pack - Connector - Male Terminals Metri - Pack - Male Terminal - 10 Ga Metri - Pack - TPA - Blue Cable - Seal - Blue	
B	N29384 N34709 N29148	Weather - Pack - Shroud - Male Terminals Weather - Pack - Male Terminal - 16 Ga - 14 Ga Cable - Seal - Green	
C	N29385 N29150 N29148	Weather - Pack - Tower - Female Terminals Weather - Pack - Female Terminal - 20 Ga - 18 Ga Cable - Seal - Green	
		ORDER KITS THROUGH WHOLE GOODS ONLY	
	N46629	Kit - Work Lamps (Includes above items)	

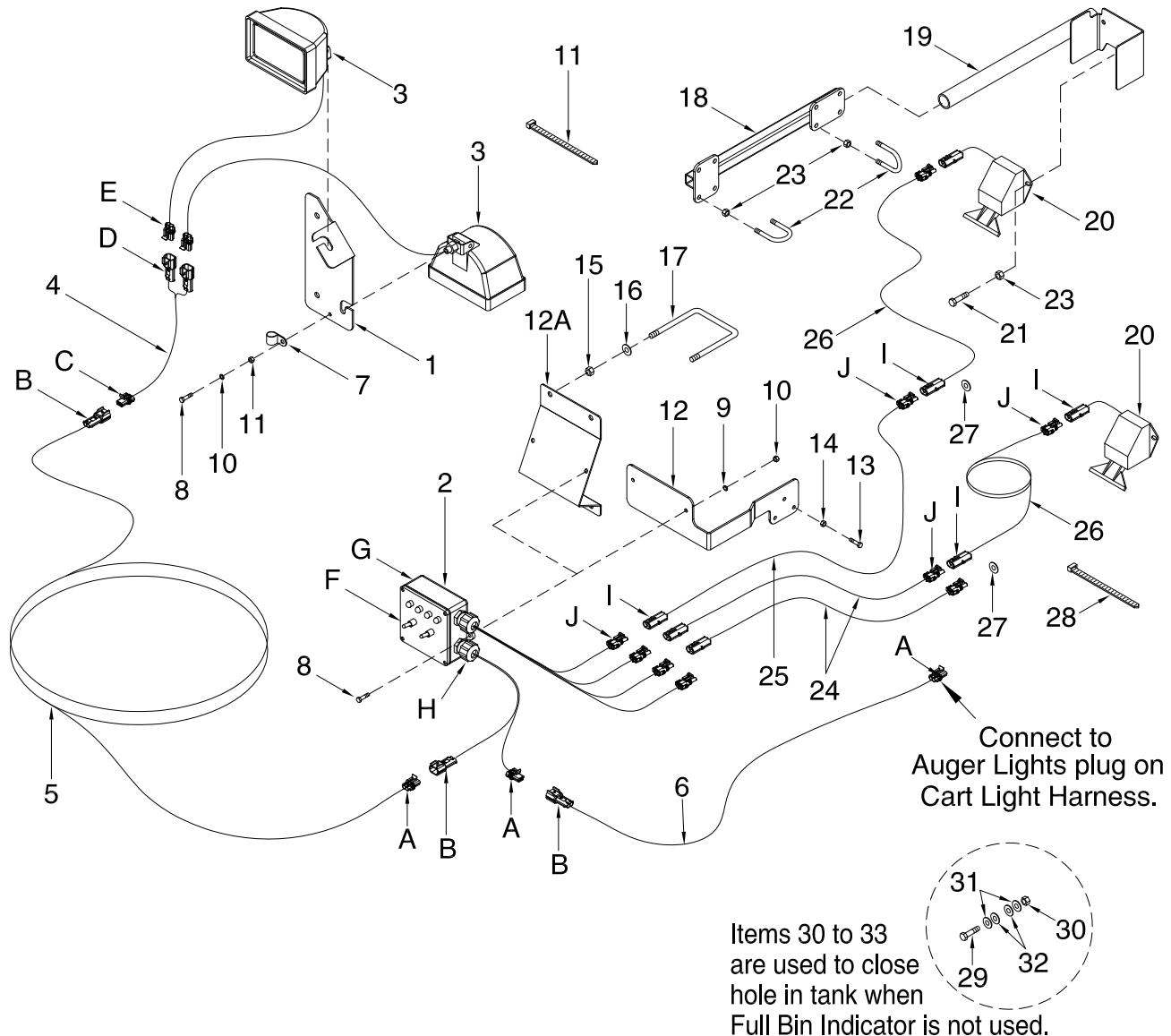
## Lighting Auger Lights



## Lighting - Auger Lights

Item	Part No.	Description	Qty
1	N34675	Bracket - Auger Light.....	1
2	N34680	Switch Box .....	1
3	N34683	Work Light Assembly.....	2
4	N34682	Cable - Two Light Adapter.....	1
5	N34681	Cable - Auger Light .....	1
6	N34678	Cable - Power Supply.....	1
7	N34713	Clamp.....	1
8	W-1552	Hex Bolt - 1/4 X 1 .....	3
9	W-521	Lockwasher - 1/4.....	3
10	W-512	Hex Nut - 1/4 .....	3
11	N34715	Tie Strap - 5.6 Lg .....	17
11A	D-4838	Tie Strap - 14 1/2 Lg.....	5
12	N37562	Switchbox Mounting Bracket (8370 ONLY) .....	1
12A	N45055	Switchbox Mounting Bracket (8435XL & 8630XL ONLY) .....	1
13	W-469	Hex Bolt - 1/4 x 3/4 (8370 ONLY) .....	3
14	D-5277	Locknut - 1/4 Flange (8370 ONLY).....	3
15	M-3388	Locknut - 3/8 (8435XL & 8630XL ONLY) .....	4
16	D-5489	Flatwasher - 3/8 (8435XL & 8630XL ONLY) .....	4
17	N15098	U-Bolt - 3/8 (8435XL & 8630XL ONLY) .....	2
		Bulb - H3 - (VH550)	
A	N34689	Metri - Pack - Connector - Female Terminals	
	N34690	Metri - Pack - Female Terminal - 10 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N34692	Cable - Seal - Blue	
B	N34687	Metri - Pack - Connector - Male Terminals	
	N34688	Metri - Pack - Male Terminal - 10 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N34692	Cable - Seal - Blue	
C	N34689	Metri - Pack - Connector - Female Terminals	
	N34700	Metri - Pack - Female Terminal - 14 Ga -12 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N29148	Cable - Seal - Green	
D	N29384	Weather - Pack - Shroud - Male Terminals	
	N34709	Weather - Pack - Male Terminal - 16 Ga - 14 Ga	
	N29148	Cable - Seal - Green	
E	N29385	Weather - Pack - Tower - Female Terminals	
	N29150	Weather - Pack - Female Terminal - 20 Ga - 18 Ga	
	N29148	Cable - Seal - Green	
H	N34696	Switch - Toggle	
	N34703	Switch Boot	
	N34698	Fuse - 10 Amp	
		ORDER KITS THROUGH WHOLE GOODS ONLY	
	N38028	Kit - Auger Work Light (Includes items 1 - 12A)	

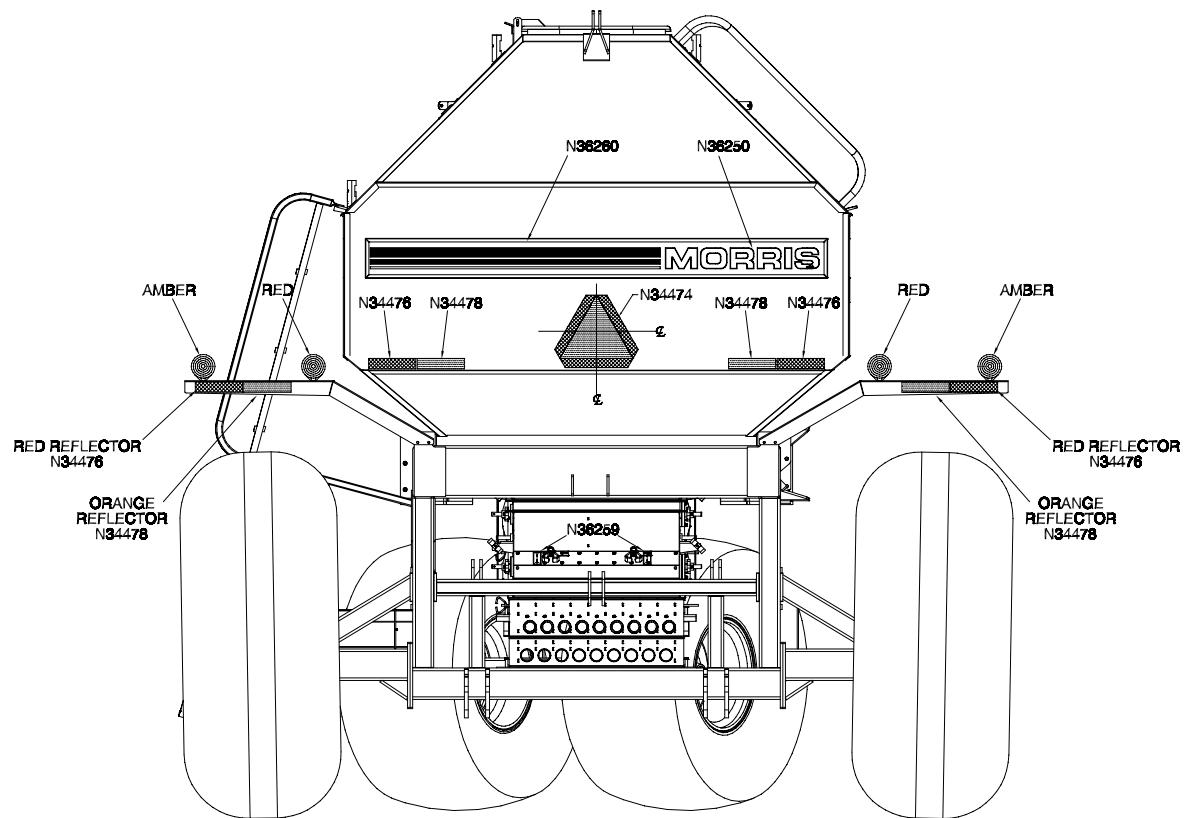
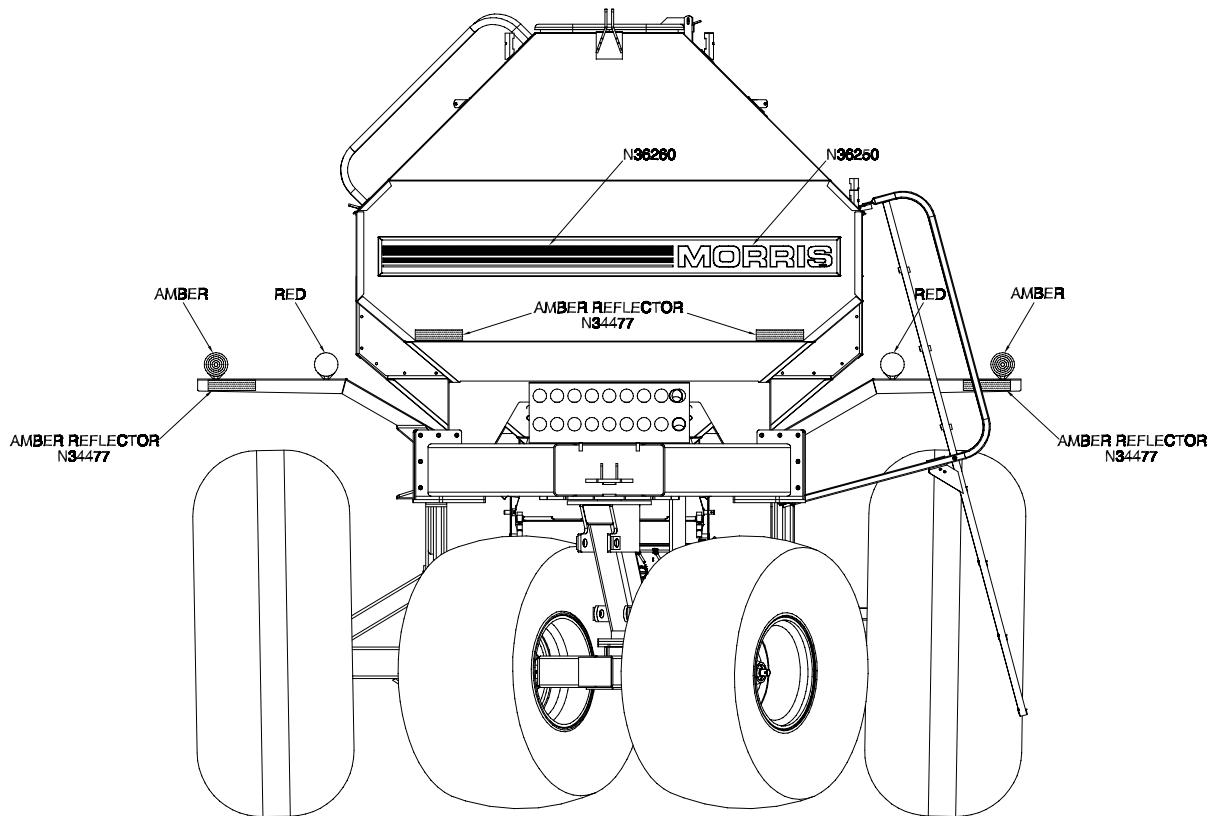
## Lighting Full Tank Indicator



## Lighting - Full Tank Indicator

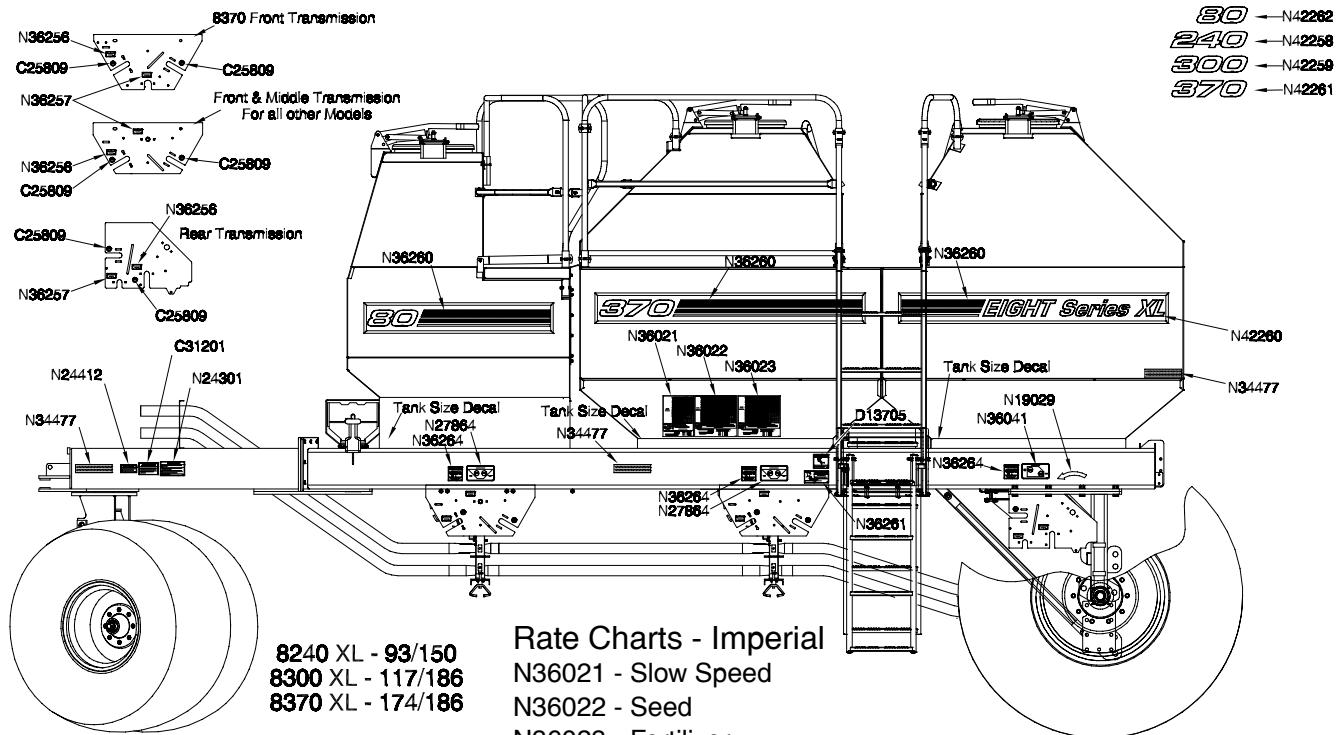
Item	Part No.	Description	Qty
1	N34675	Bracket - Auger Light.....	1
2	N40540	Switch Box .....	1
3	N34683	Work Light Assembly.....	2
4	N34682	Cable - Two Light Adapter.....	1
5	N34681	Cable - Auger Light .....	1
6	N34678	Cable - Power Supply.....	1
7	N34713	Clamp.....	1
8	W-1552	Hex Bolt - 1/4 X 1 .....	3
9	W-521	Lockwasher - 1/4.....	3
10	W-512	Hex Nut - 1/4.....	3
11	N34715	Tie Strap - 5.6 Lg .....	17
11A	D-4838	Tie Strap - 14 1/2 Lg.....	5
12	N37562	Switchbox Mounting Bracket (8370XL ONLY) .....	1
12A	N45055	Switchbox Mounting Bracket (8435XL & 8630XL ONLY) .....	1
13	W-469	Hex Bolt - 1/4 x 3/4 (8370XL ONLY).....	3
14	D-5277	Locknut - 1/4 Flange (8370XL ONLY) .....	3
15	M-3388	Locknut - 3/8 (8435XL & 8630XL ONLY) .....	4
16	D-5489	Flatwasher - 3/8 (8435XL & 8630XL ONLY) .....	4
17	N15098	U-Bolt - 3/8 (8435XL & 8630XL ONLY) .....	2
<b>Following Item Quantities are listed per Tank</b>			
18	N42143	Bracket - Ladder Mount.....	1
19	N42145	Switch Bracket .....	1
20	N42090	Level Sensor .....	1
21	N15112	Hex Bolt - 5/16 x 3/4.....	2
22	N42091	U-Bolt - 5/16 x 2 1/4 .....	4
23	N42098	Locknut - 5/16 stainless .....	10
24	N37014	Cable - 5 ft (Used in Tank 1 and Tank 2) (Front and Middle Tank) .....	1
25	N37016	Cable - 10 ft (Used in Tank 3) (Rear Tank) .....	1
26	N42089	Cable - 11 ft (Used in each Tank).....	1
27	N42092	Grommet.....	1
28	N34715	Tie Strap - 5.6 Lg .....	10
29	N36597	Hex Bolt -1/4 X 3/4 HEX UNC SS304.....	1
30	N36143	Nut - Nylon - 1/4 Flange .....	1
31	S-4747	Washer - 0.281 ID x 1.75OD x 14GA) .....	2
32	N42198	Seal - Full Bin Hole Washer .....	2
A	N34689	Metri - Pack - Connector - Female Terminals	
	N34690	Metri - Pack - Female Terminal - 10 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N34692	Cable - Seal - Blue	
B	N34687	Metri - Pack - Connector - Male Terminals	
	N34688	Metri - Pack - Male Terminal - 10 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N34692	Cable - Seal - Blue	
C	N34689	Metri - Pack - Connector - Female Terminals	
	N34700	Metri - Pack - Female Terminal - 14 Ga -12 Ga	
	N34691	Metri - Pack - TPA - Blue	
	N29148	Cable - Seal - Green	
D	N29384	Weather - Pack - Shroud - Male Terminals	
	N34709	Weather - Pack - Male Terminal - 16 Ga - 14 Ga	
	N29148	Cable - Seal - Green	
E	N29385	Weather - Pack - Tower - Female Terminals	
	N29150	Weather - Pack - Female Terminal - 20 Ga - 18 Ga	
	N29148	Cable - Seal - Green	
H	N34696	Switch - Toggle	
	N34703	Switch Boot	
	N34698	Fuse - 10 Amp	
I	N29384	Weather Pak Connector - BLACK - 2 Pin Plug	
J	N29385	Weather Pak Connector - BLACK - 2 Pin Socket	
	N41594	ORDER KITS THROUGH WHOLE GOODS ONLY	
	N41596	Kit - Full Bin Indicator - 2 Tank Cart (Includes Item 2 and 15 - 24)	
		Kit - Full Bin Indicator - 3 Tank Cart (Includes Item 2 and 15 - 24)	

## Safety Signs

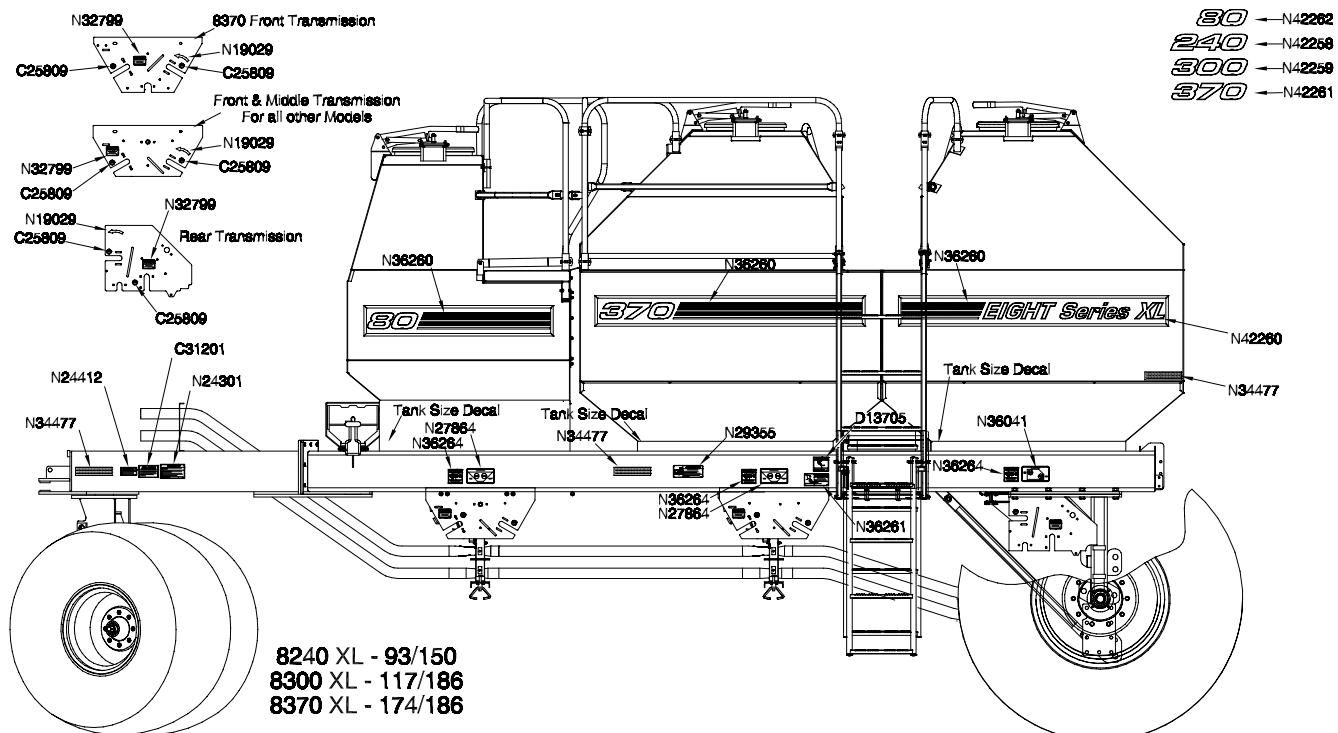


# Safety Signs

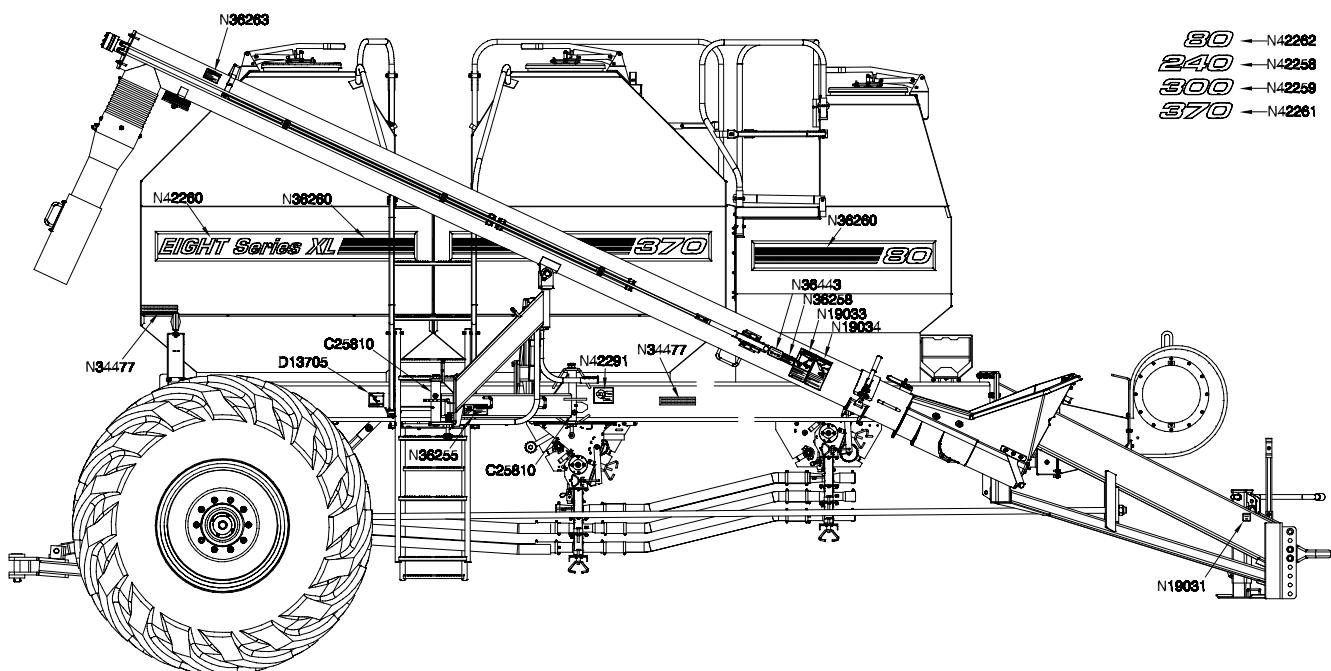
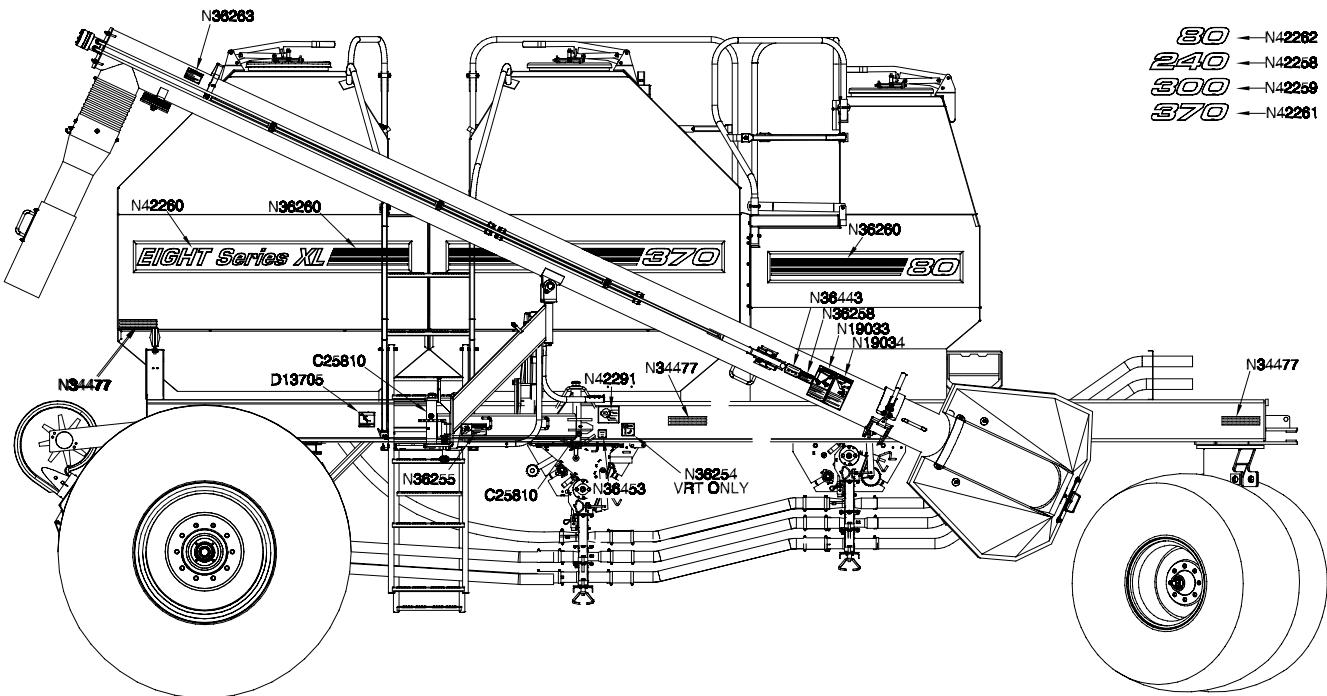
## **Standard Drive**



## VRT Drive

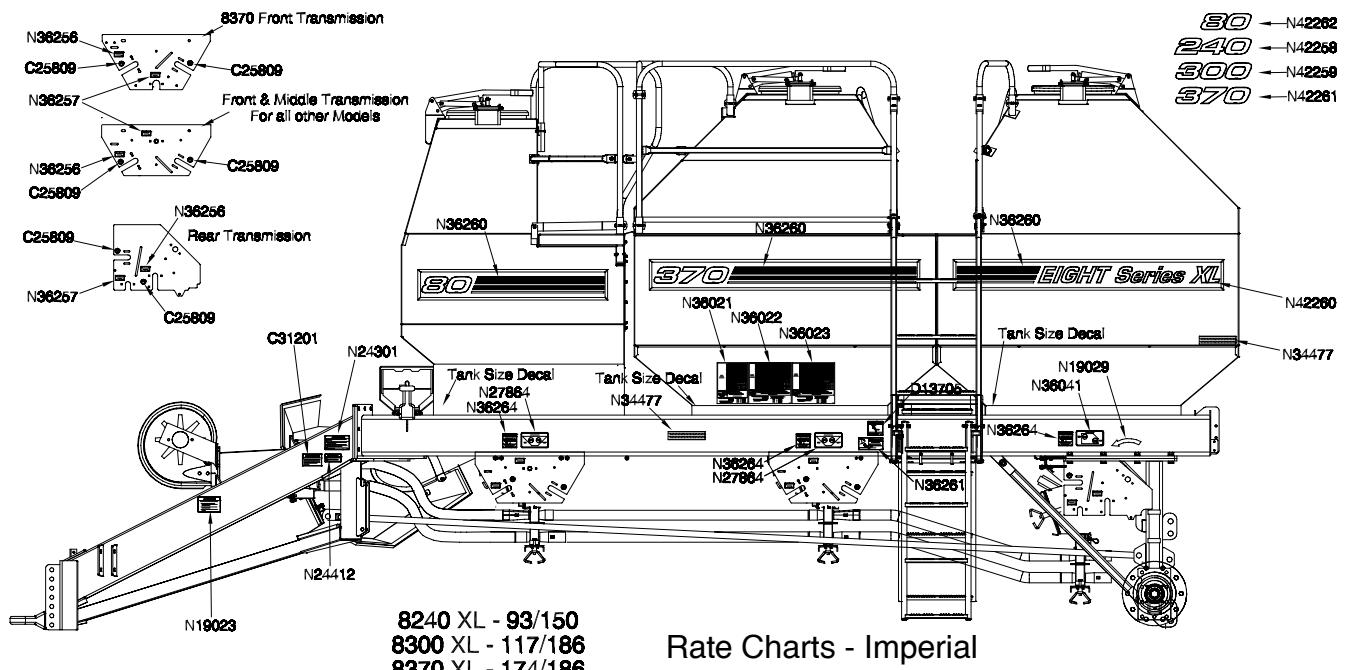


## Safety Signs



# Safety Signs

## **Standard Drive**



## Rate Charts - Imperial

N36021 - Slow Speed

N36022 - Seed

N36023 - Fertilizer

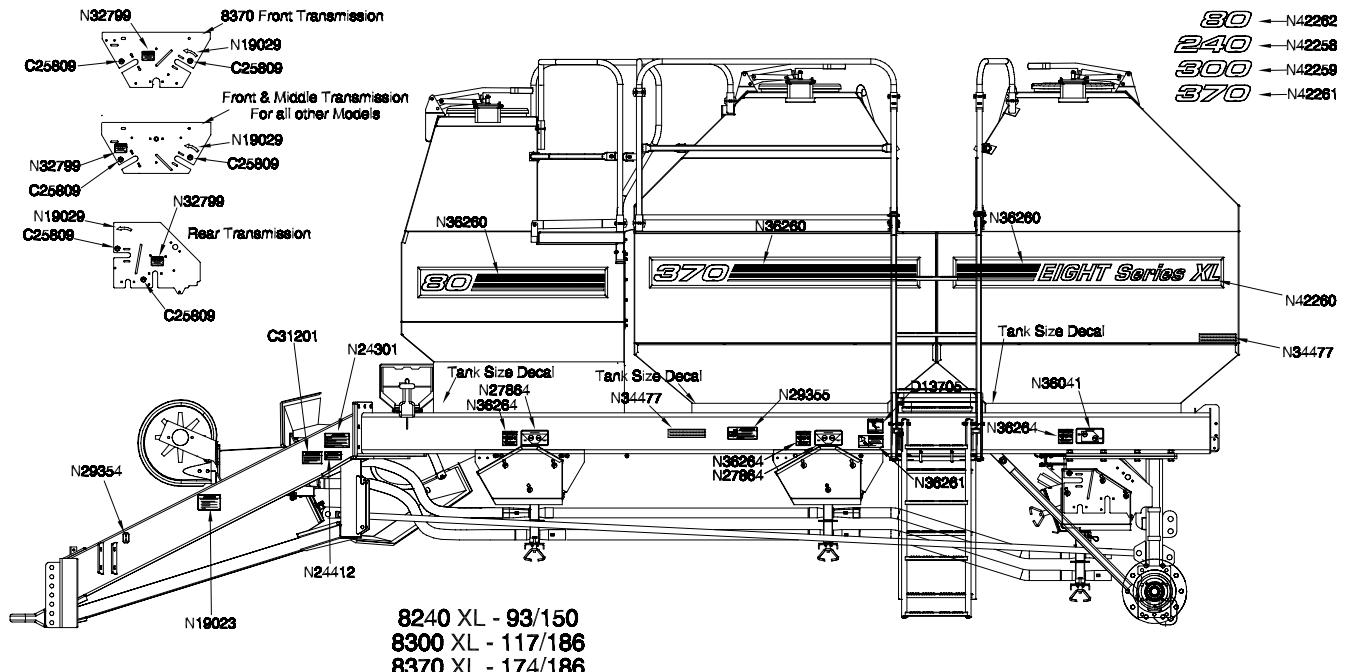
## Rate Charts - Metric

N37146 - Slow Speed

N37147 - Seed

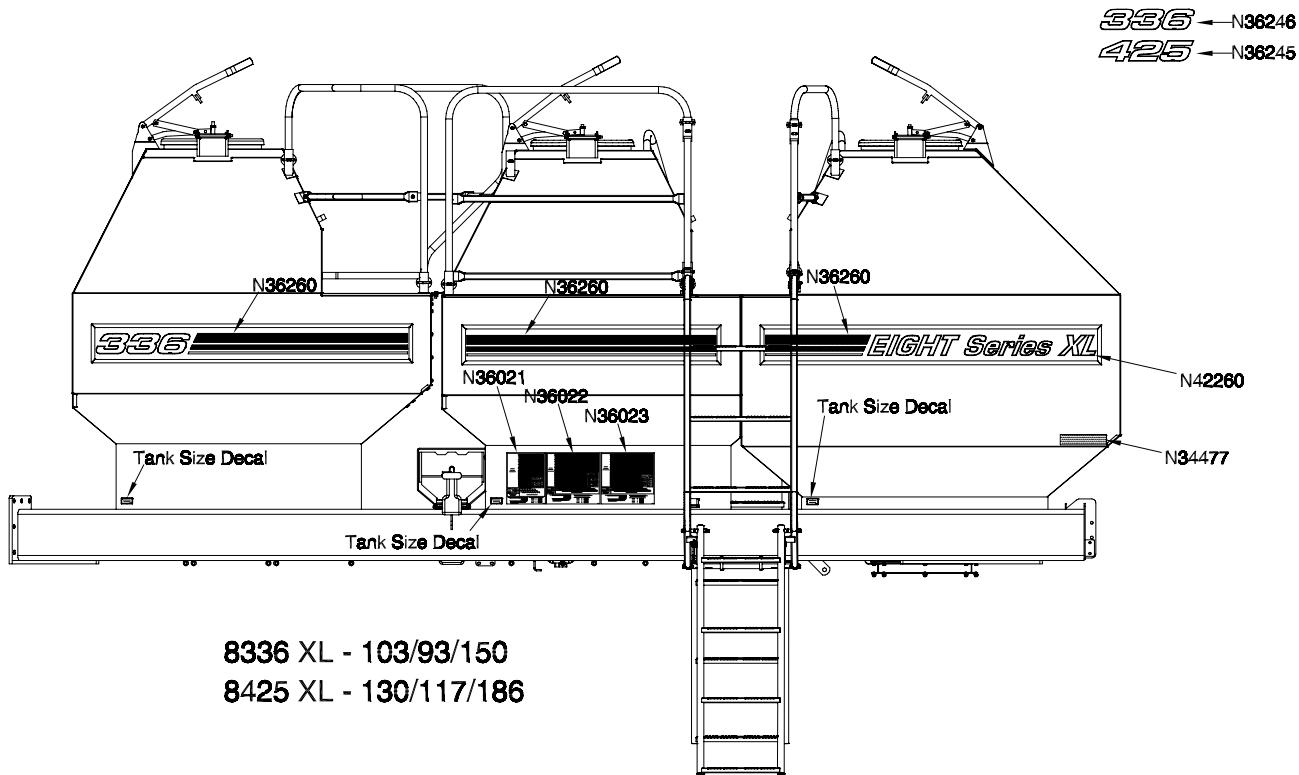
N37148 - Fertilizer

VRT Drive

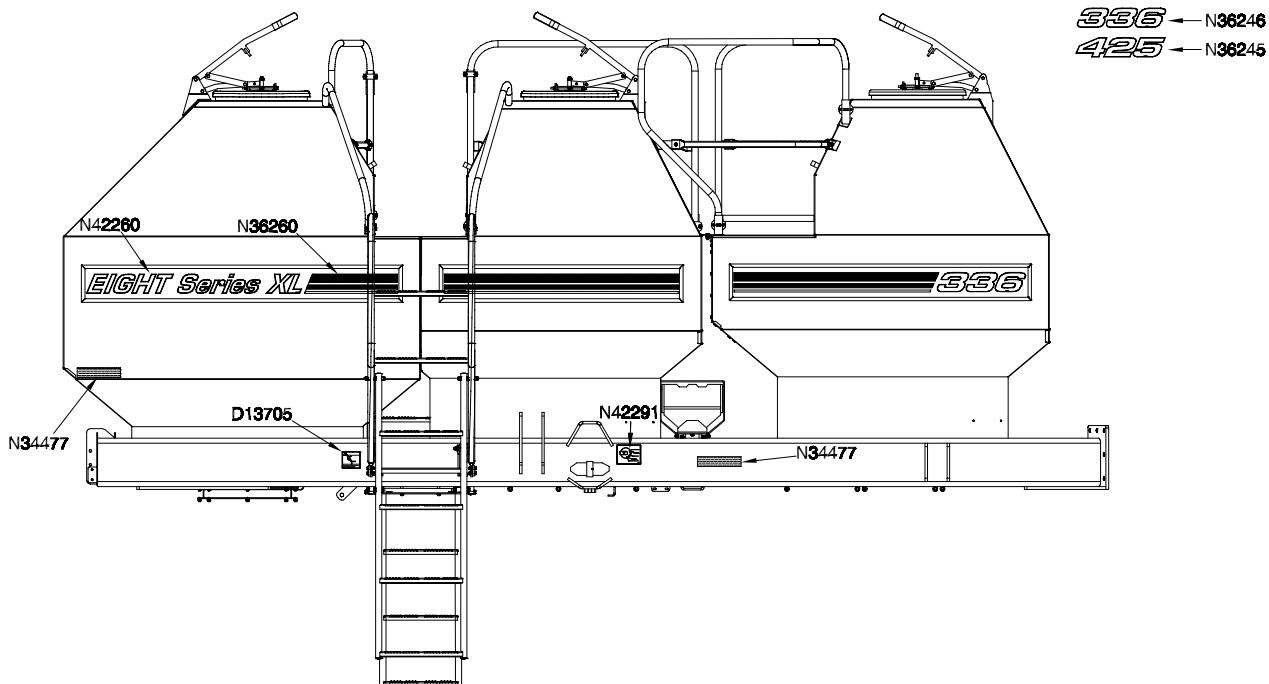


## Safety Signs

### 8336XL & 8425XL Tanks - Standard Drive Shown

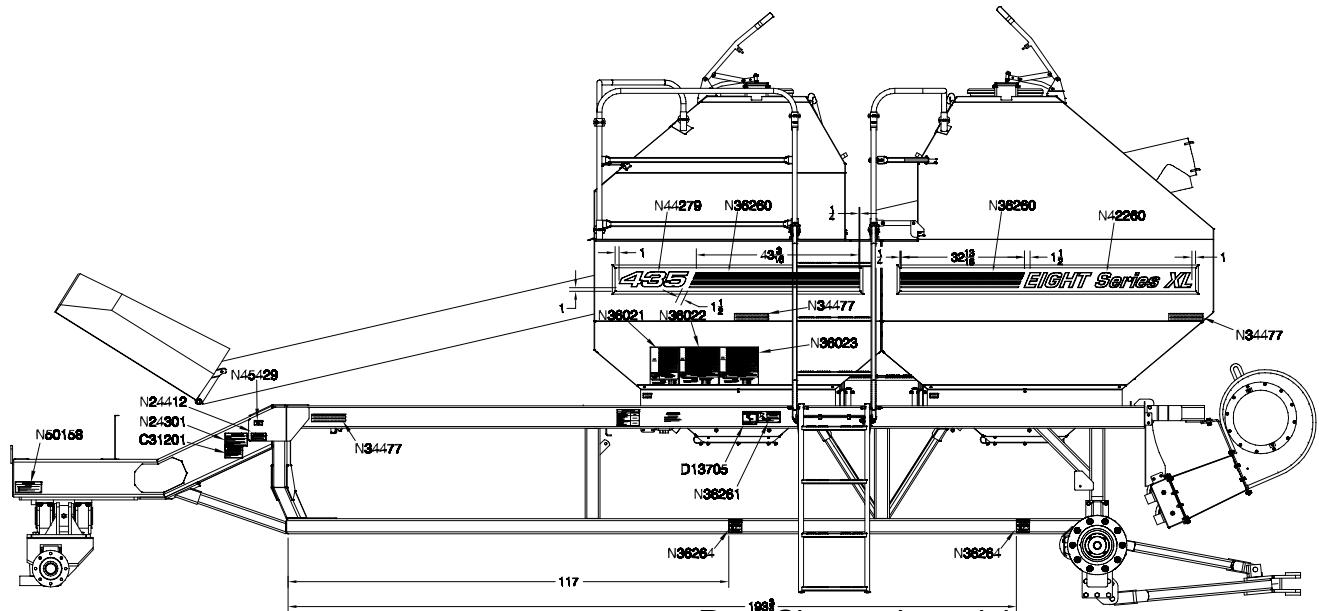


### 8336XL & 8425XL Tanks - Auger Side



## Safety Signs

### 8435XL Tanks - Standard Drive Shown



#### Rate Charts - Imperial

N36021 - Slow Speed

N36022 - Seed

N36023 - Fertilizer

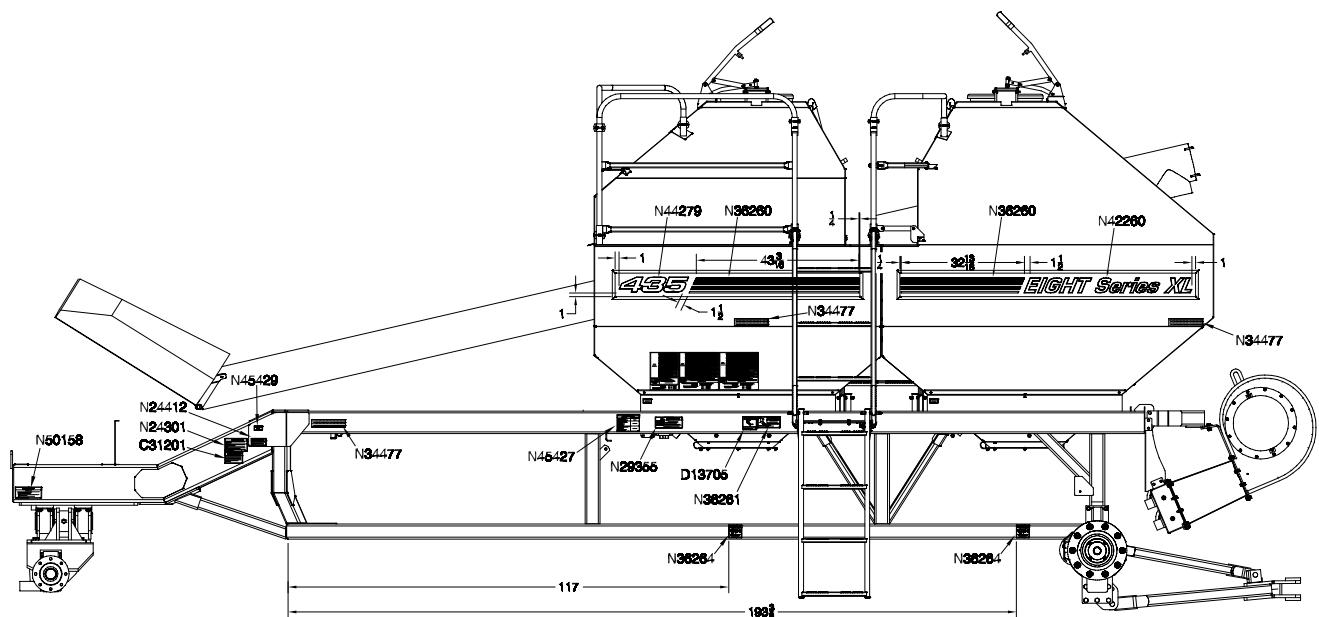
#### Rate Charts - Metric

N37146 - Slow Speed

N37147 - Seed

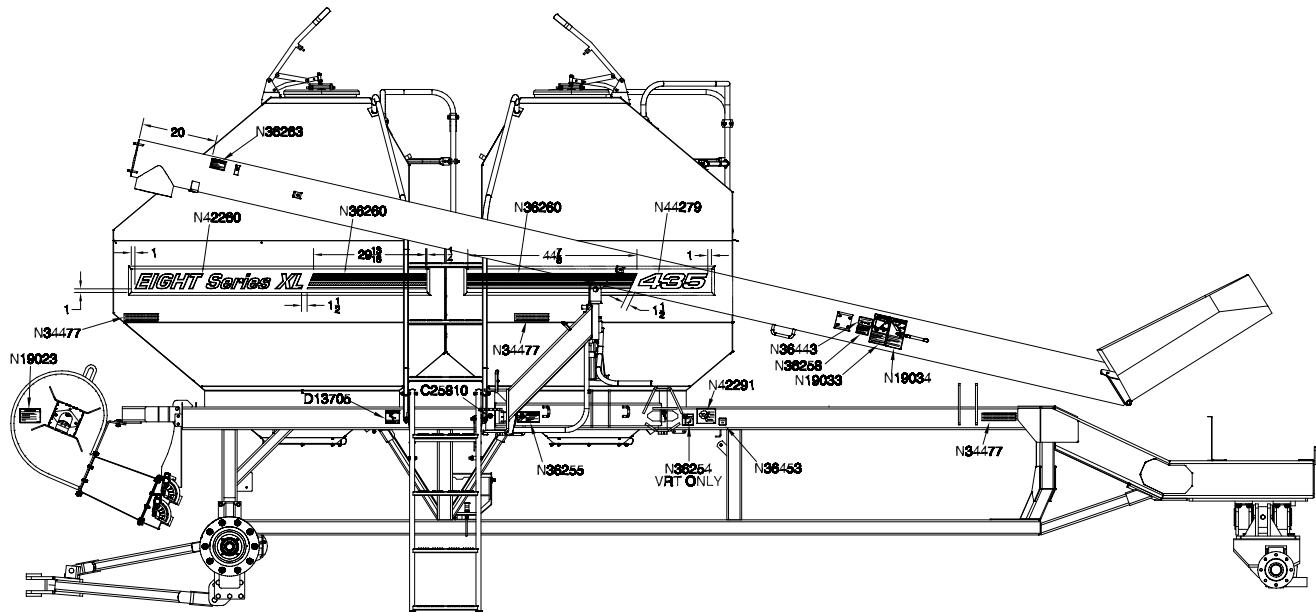
N37148 - Fertilizer

### 8435XL Tanks - VRT Drive Shown

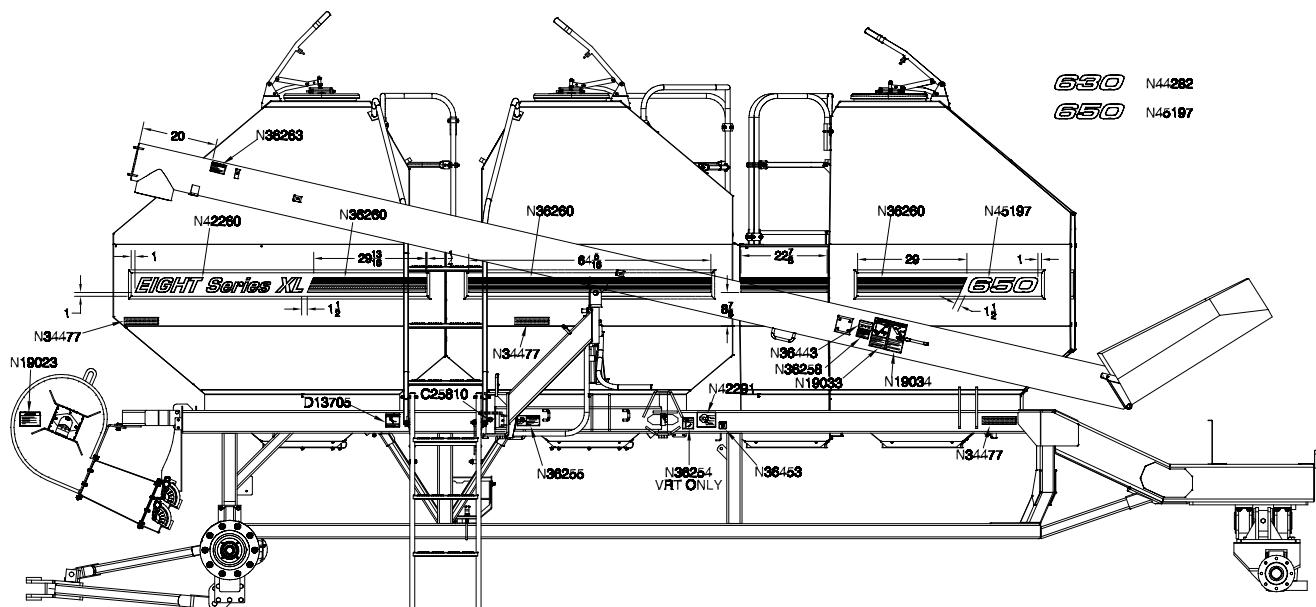


## Safety Signs

## **8435XL Tanks - Auger Side**

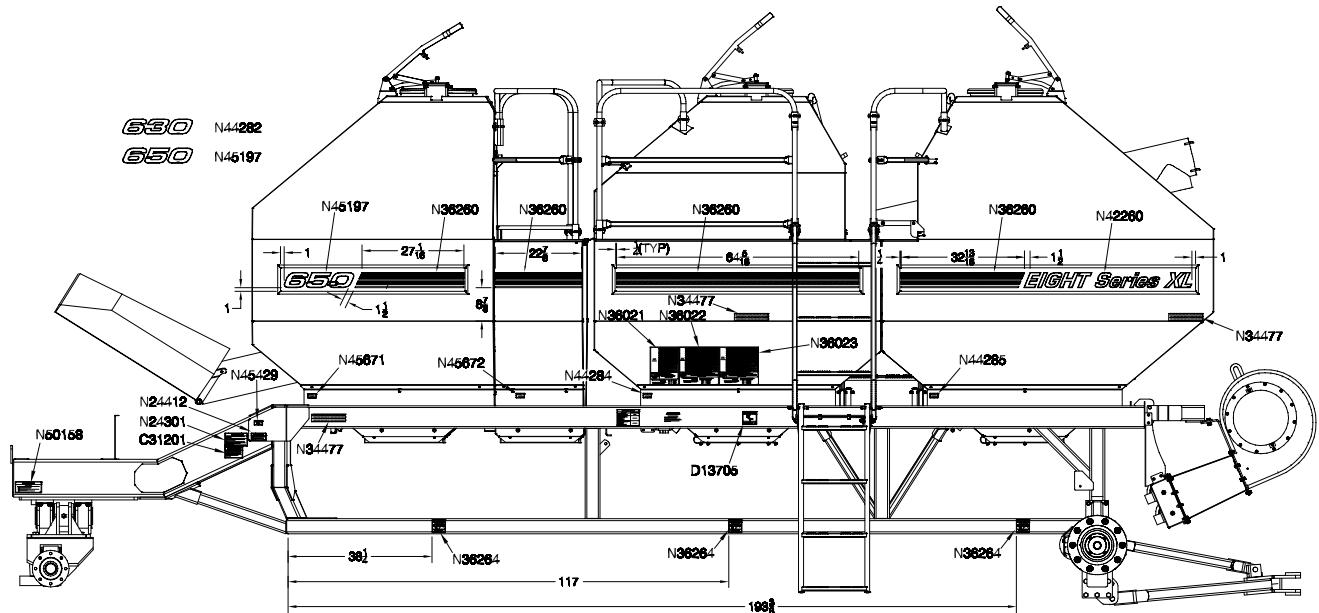


## **8630XL & 8650XL Tanks - Auger Side**



# Safety Signs

## **8630XL & 8650XL Tanks - Standard Drive Shown**



## Rate Charts - Imperial

## N36021 - Slow Speed

N36022 - Seed

N36023 - Fertilizer

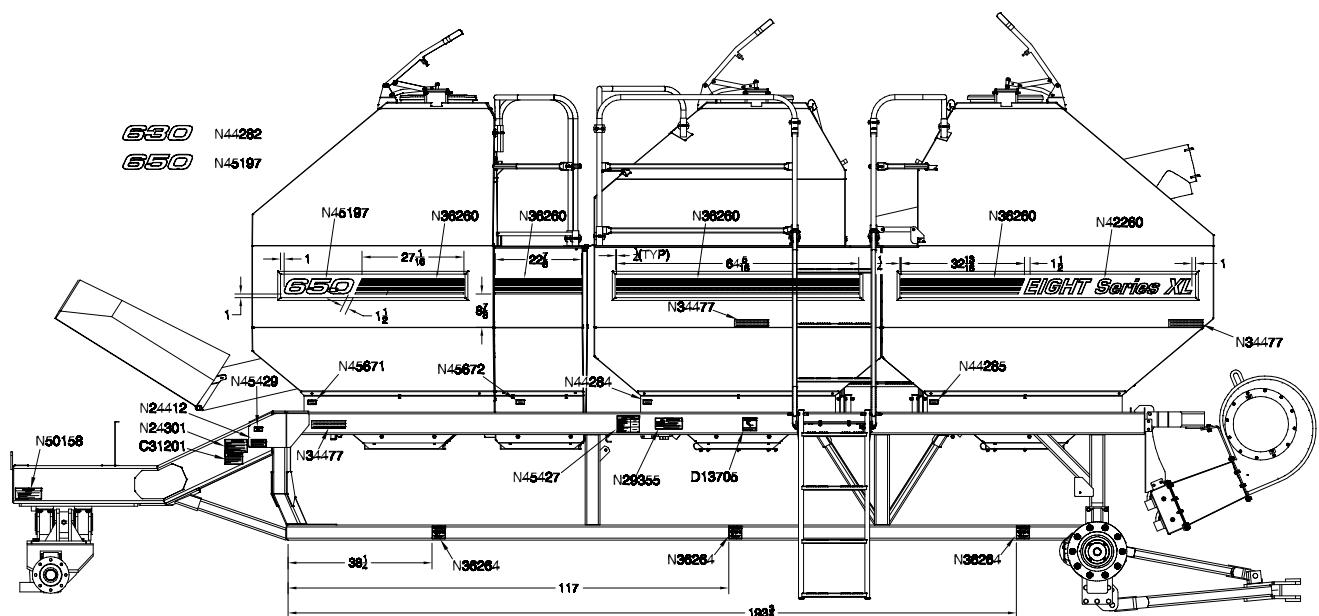
## Rate Charts - Metric

N37146 - Slow Speed

N37147 - Seed

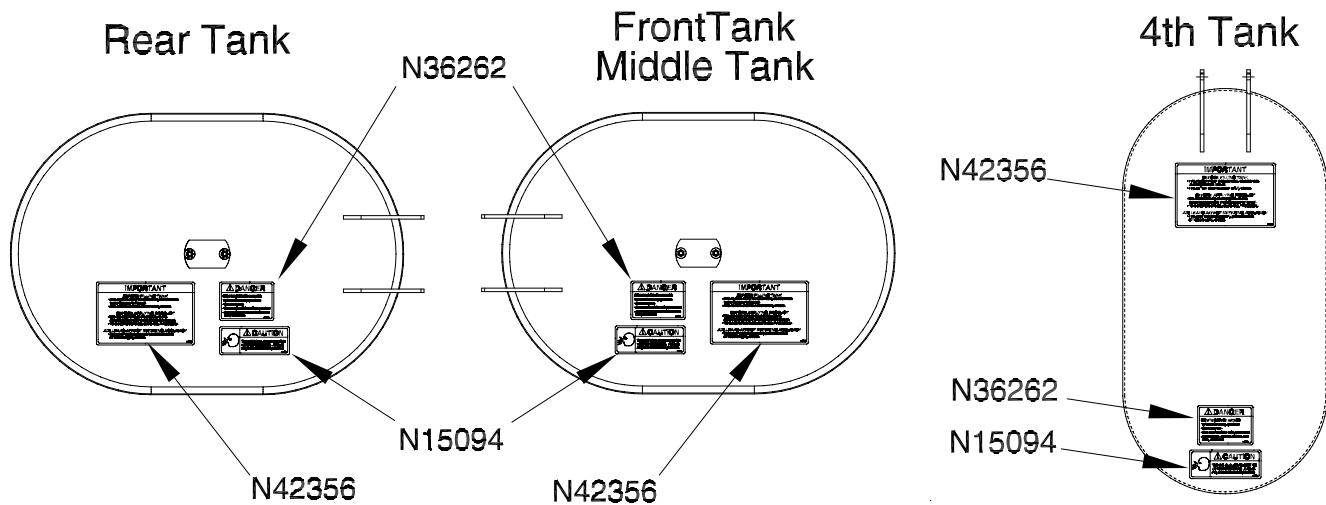
N37148 - Fertilizer

## **8630XL & 8650XL Tanks - VRT Drive Shown**

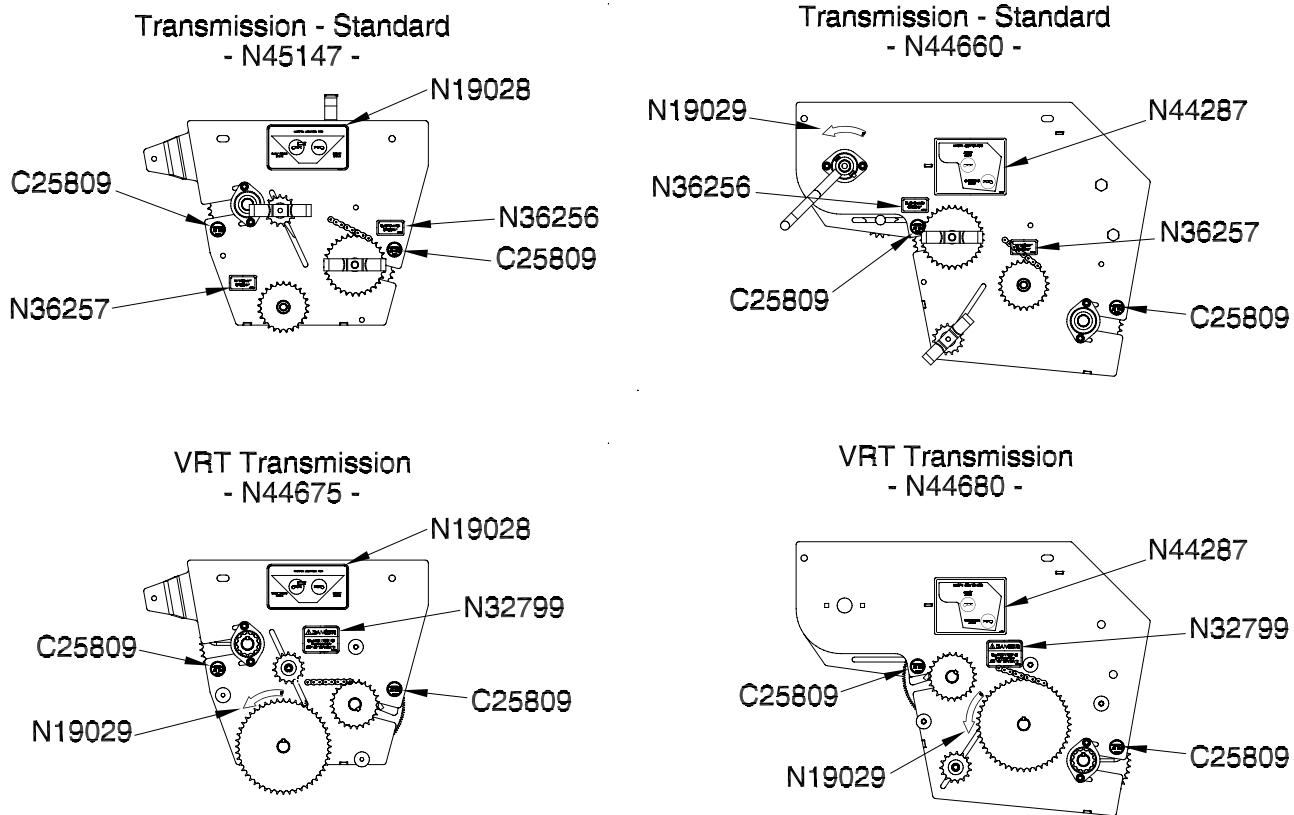


## Safety Signs

### 8XL Tank Lids



### 8XL Transmissions



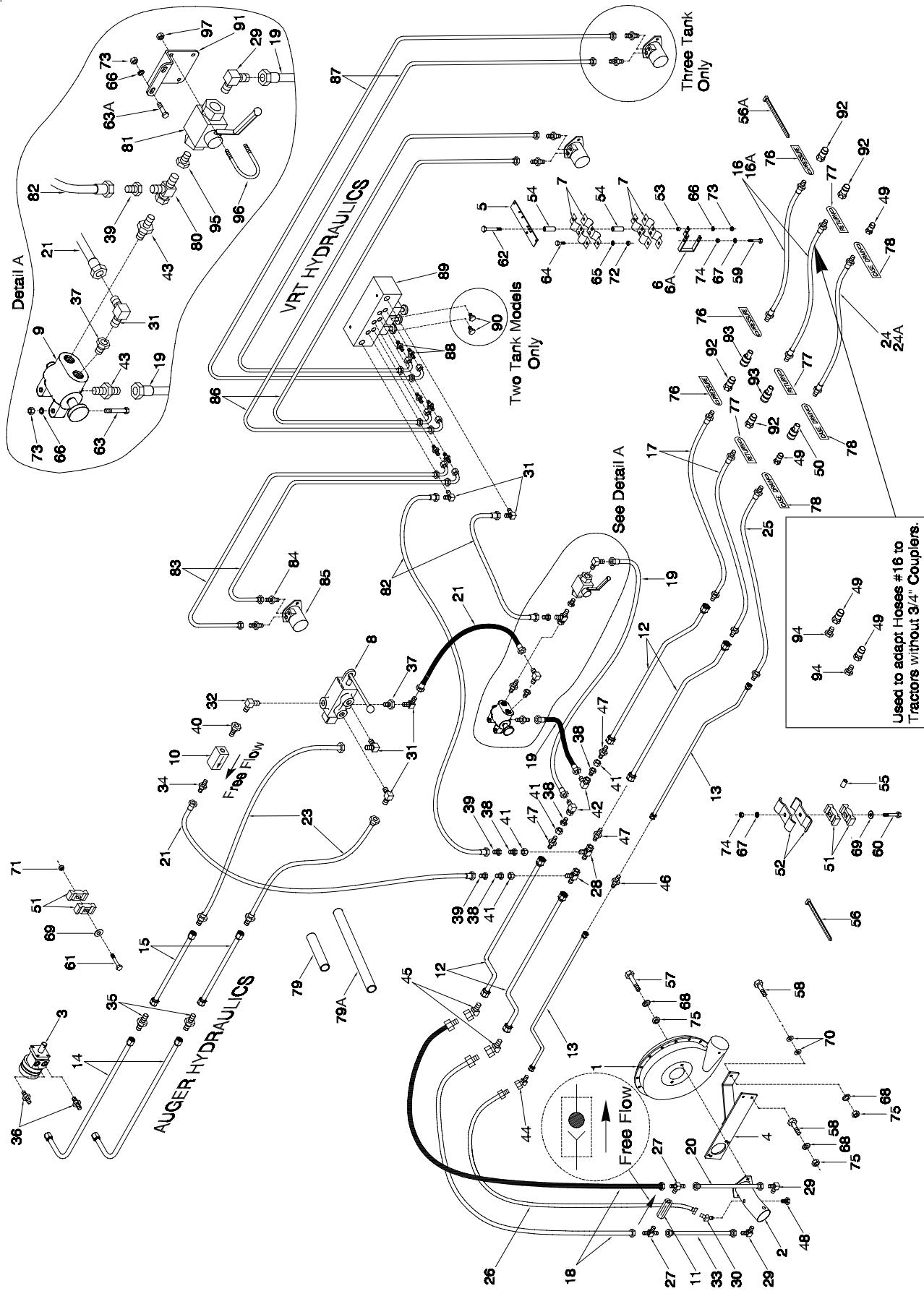
# **Section 12:**

## **Variable Rate System**

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**Variable Rate System  
8240XL to 8425XL Tow Behind Hydraulic Drive w/Auger**



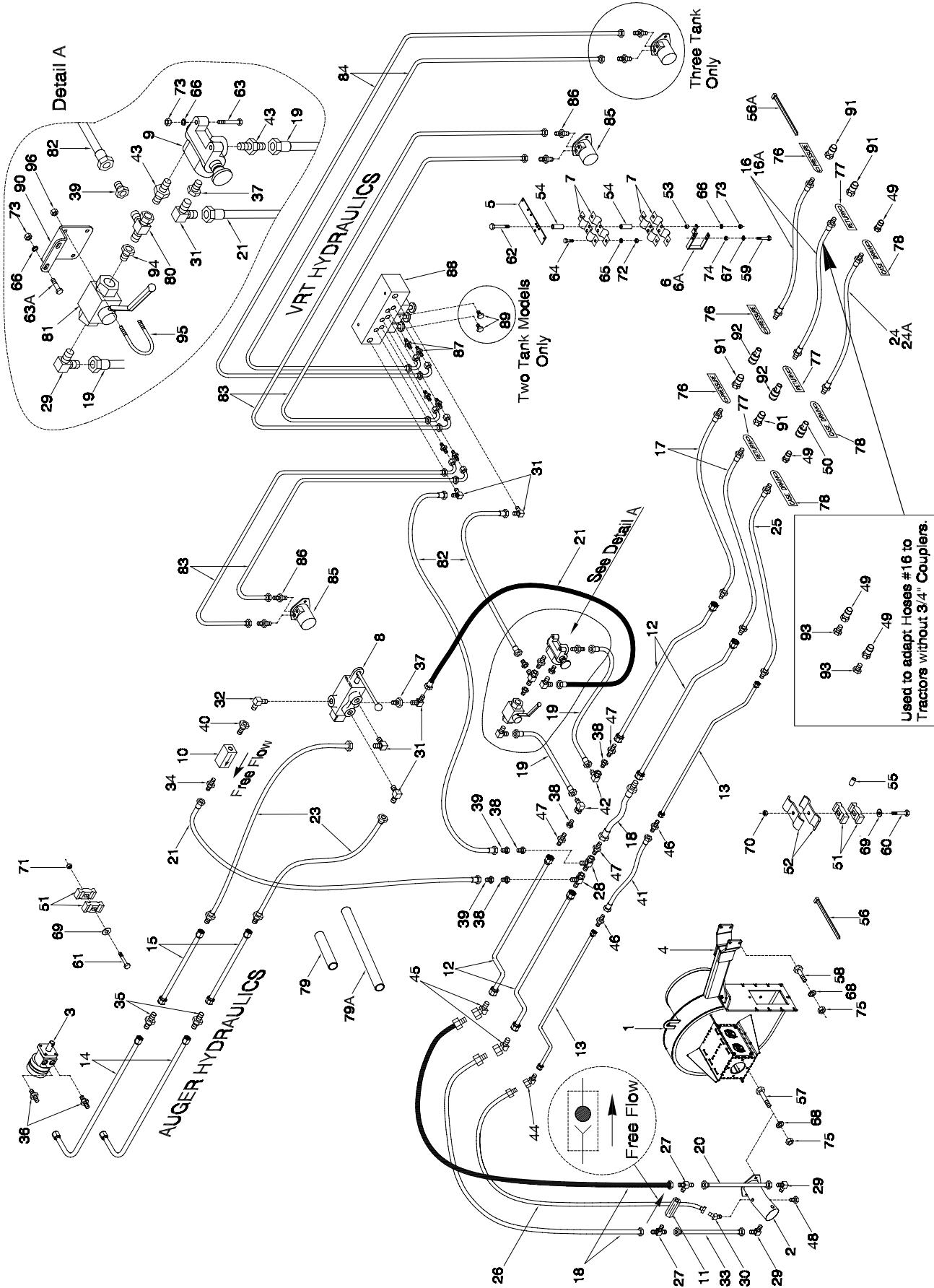
## Variable Rate System - 8240XL to 8425XL Tow Behind Hydraulic Drive w/Auger

Item	Part No.	Description	Qty
1	*****	Fan - See Section 7 .....	1
2	*****	Hydraulic Motor - Rexroth - See Section 7 .....	1
	N25508	Seal Kit for Rexroth Motors	
	N25507	Seal Only for Rexroth Motors	
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010)	
		(Seal Kit # N48041 for motor serial numbers ending with -012)	
4	*****	Fan Bracket - Tow Behind - See Section 7 .....	1
5	N21690	Mount Bracket .....	1
6	N21691	Mount Bracket - 4.....	1
6A	N27589	Mount Bracket - 6.....	1
7	N16608	Pioneer Coupler Clamp.....	4
8	N34495	Control Valve - w/7/8-14 FORB x 1 1/16-12 FORB.....	1
	N31605	Seal Kit for N34495	
	N24595	Handle for N34495	
9	N34506	Selector Valve w/1 1/16-12 FORB .....	1
	N31603	Seal Kit for N34506	
	C26358	Knob for N34506	
10	N34494	Check Valve w/3/4-16 FORB.....	1
11	N16399	Check Valve - 7PSI - 1 1/16-12 ORB.....	1
12	N36833	Oil Line - 1 x 94 Lg w / 6 Offset Bend x 1 5/16-12 FJIC.....	4
13	N36444	Oil Line - 1/2 x 94 Lg w / 6 Offset Bend x 3/4-16 FJIC.....	2
14	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
15	C-4363	Oil Line - 5/8 x 38 Lg w/ 7/8-14 FJIC .....	2
16	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	2
16A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	2
16B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	2
17	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB.....	2
18	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC.....	2
19	N25644	Hyd Hose - 3/4 x 35 Lg w/1 1/16 FJIC .....	2
20	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
21	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	2
22	*****		
23	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
24	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB.....	1
24A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB.....	1
24B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	1
25	N34510	Hyd Hose - 3/8 x 222 Lg w/3/4-16 MJIC x 7/8-14 MORB.....	1
26	N19475	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC x 3/4-16 MJIC.....	1
27	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	2
28	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	2
29	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	4
30	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
31	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	6
32	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
33	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	2
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	2
38	N19338	Connector - 1 1/16-12 MJIC .....	4
39	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	3
40	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC.....	1
41	N19432	Nut - 1 5/16-12 FJIC .....	4
42	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC .....	2
43	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	1
44	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	1
45	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC.....	2
46	N25754	Connector - 3/4-16 MJIC .....	1
47	N16346	Connector - 1 5/16-12 MJIC .....	3
48	N16621	Plug - 9/16-18 MORB .....	1

## Variable Rate System - 8240XL to 8425XL Tow Behind Hydraulic Drive w/Auger

Item	Part No.	Description	Qty
49	N34498	Male Pioneer Tip - 7/8-14 FORB .....	2
50	N34488	Pioneer Coupler - 7/8-14 FORB.....	1
51	C-4698	Nylon Oil Line Clamp .....	14
52	D-4808	Oil Line Clamp .....	8
53	N13901	Bushing - 5/8 OD x 3/8 ID x 3/8 Lg .....	2
54	N19458	Spacer.....	4
55	N21632	Oil Line Spacer .....	4
56	D-4838	Tie Strap - 14 1/2 Lg.....	16
56A	D-4951	Tie Strap - 7 3/8 Lg .....	9
57	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
58	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	4
59	C-3918	Hex Bolt - 3/8 x 5 Lg.....	1
60	D-5249	Hex Bolt - 3/8 x 3 1/4 Lg.....	4
61	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
62	S13337	Hex Bolt - 5/16 x 6 Lg.....	2
63	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
63A	W-471	Hex Bolt - 5/16 x 1 Lg.....	2
64	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	4
65	W-521	Lockwasher - 1/4.....	4
66	W-522	Lockwasher - 5/16.....	6
67	W-523	Lockwasher - 3/8.....	5
68	W-525	Lockwasher - 1/2.....	6
69	W-538	Flatwasher - 3/8 .....	7
70	S-751	Flatwasher - 1/2 .....	2
71	D-5279	Locknut Serrated - 3/8.....	3
72	W-512	Hex Nut - 1/4 .....	4
73	W-513	Hex Nut - 5/16 .....	6
74	W-514	Hex Nut - 3/8.....	5
75	W-516	Hex Nut - 1/2.....	6
76	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	3
77	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	3
78	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	3
79	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
79A	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
80	N29356	Tee - Swivel - (1) - 1 1/16 FJIC x (2) - 1 1/16 MJIC.....	1
81	N37845	Ball Valve.....	1
82	C26259	Hyd Hose - 1/2 x 108 Lg w/7/8-14 FJIC .....	2
83	N29363	Hyd Hose - 3/8 x 60 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	2
84	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
85	N29319	Hydraulic Motor - DANFOSS.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
86	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
87	N37421	Hyd Hose - 3/8 x 108 w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
88	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	6
89	N45505	Manifold Assembly - 3 Valve Bank (See page 12-45).....	1
90	N29365	Plug - 9/16-18 MORB .....	2
91	N37847	Plate.....	1
92	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	2
93	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	1
94	N37039	Adapter - 7/8-14 MORB x 1 1/16-12 FORB .....	3
95	N37849	Adapter - 1 1/16-12 MORB x 1 1/16 FJIC .....	1
96	N37846	U-Bolt - 1/4 x 2 x 3 .....	2
97	D-5277	Serrrated Locknut - 1/4 .....	4
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N36453	Decal - "AUGER / FAN" (Not Shown).....	1
	N36254	Decal - "FAN / CALIBRATION" .....	1

**Variable Rate System  
8435XL & 8630XL Tow Behind Hydraulic Drive w/Auger - 2008**



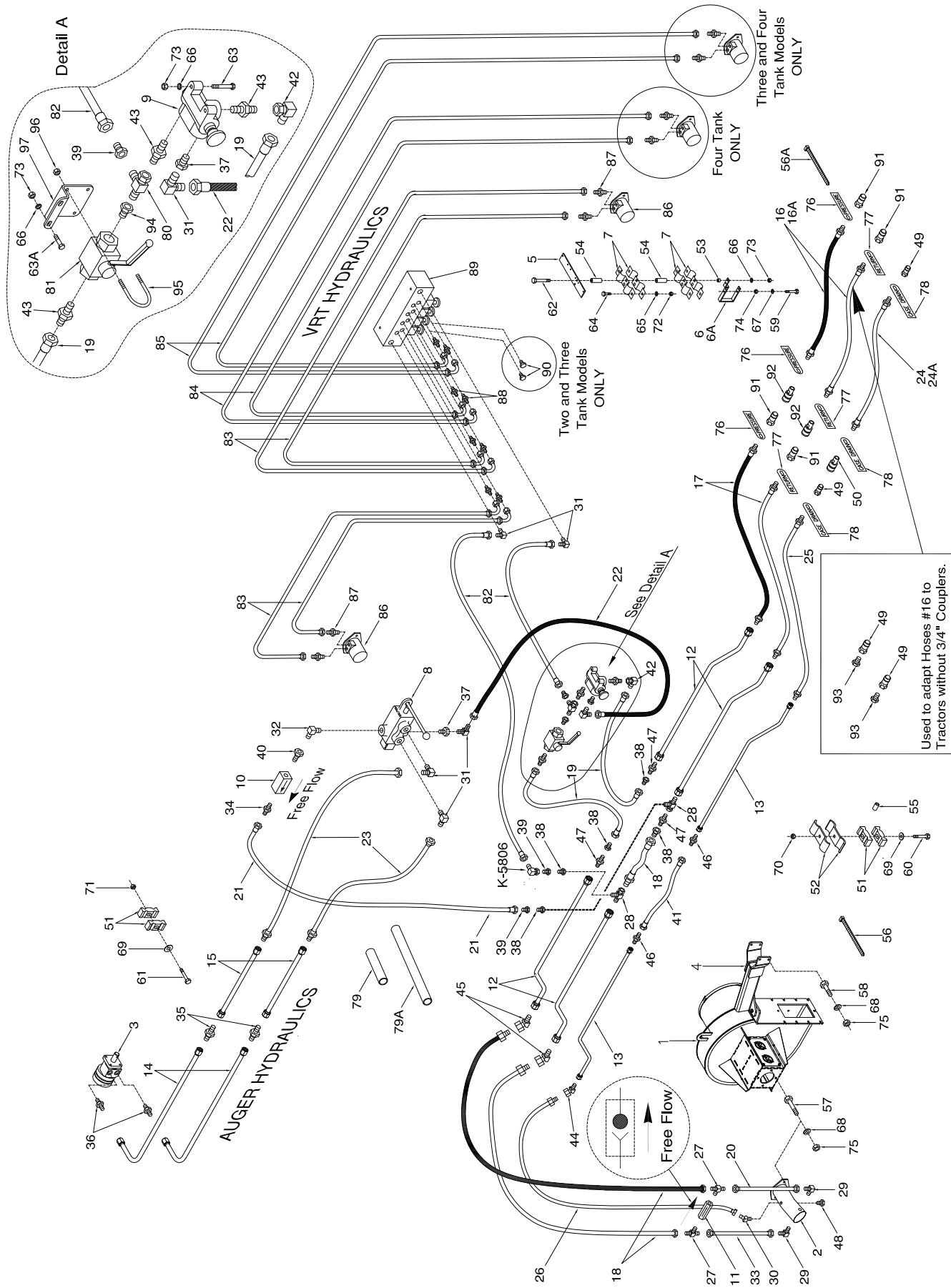
## Variable Rate System - 8435XL & 8630XL Tow Behind Hydraulic Drive w/Auger - 2008

Item	Part No.	Description	Qty
1	*****	Fan - See Section 7 .....	1
2	*****	Hydraulic Motor - Rexroth - See Section 7 .....	1
	N25508	Seal Kit for Rexroth Motors	
	N25507	Seal Only for Rexroth Motors	
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010)	
		(Seal Kit # N48041 for motor serial numbers ending with -012)	
4	N44568	Fan Bracket - Tow Behind - See Section 7 .....	1
5	N21690	Mount Bracket .....	1
6	N21691	Mount Bracket - 4 .....	1
6A	N27589	Mount Bracket - 6 .....	1
7	N16608	Pioneer Coupler Clamp .....	4
8	N34495	Control Valve w/7/8-14 FORB x 1 1/16-12 FORB .....	1
	N31605	Seal Kit for N34495	
	N24595	Handle for N34495	
9	N37514	Selector Valve - w/1 1/16-12 FORB .....	1
	N31603	Seal Kit for N34506	
	C26358	Knob for N34506	
10	N34494	Check Valve - w/3/4-16 FORB .....	1
11	N16399	Check Valve - 7PSI - 1 1/16-12 ORB .....	1
12	N36833	Oil Line - 1 x 94 Lg w/ 6 Offset Bend x 1 5/16-12 FJIC .....	4
13	N36444	Oil Line - 1/2 x 94 Lg w/ 6 Offset Bend x 3/4-16 FJIC .....	2
14	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC .....	2
15	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
16	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	2
16A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	2
16B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	2
17	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB .....	2
18	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC .....	3
19	N25644	Hyd Hose - 3/4 x 35 Lg w/1 1/16 FJIC .....	2
20	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
21	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	2
22	*****		
23	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
24	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB .....	1
24A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB .....	1
24B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	1
25	N34510	Hyd Hose - 3/8 x 222 Lg w/3/4-16 MJIC x 7/8-14 MORB .....	1
26	N19475	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC x 3/4-16 MJIC .....	1
27	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
28	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	2
29	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	4
30	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
31	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	6
32	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
33	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	2
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
38	N19338	Connector - 1 1/16-12 MJIC .....	4
39	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	3
40	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
41	D10821	Hyd Hose - 3/8 x 38 Lg w/3/4-16 FJIC .....	1
42	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC .....	2
43	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	1
44	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	1
45	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	2
46	N25754	Connector - 3/4-16 MJIC .....	1
47	N16346	Connector - 1 5/16-12 MJIC .....	3
48	N16621	Plug - 9/16-18 MORB .....	1

**Variable Rate System - 8435XL & 8630XL Tow Behind Hydraulic Drive w/Auger - 2008**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
49	N34498	Male Pioneer Tip - 7/8-14 FORB.....	2
50	N34488	Pioneer Coupler - 7/8-14 FORB.....	1
51	C-4698	Nylon Oil Line Clamp .....	14
52	D-4808	Oil Line Clamp .....	8
53	N13901	Bushing - 5/8 OD x 3/8 ID x 3/8 Lg .....	2
54	N19458	Spacer.....	4
55	N21632	Oil Line Spacer .....	4
56	D-4838	Tie Strap - 14 1/2 Lg.....	16
56A	D-4951	Tie Strap - 7 3/8 Lg .....	9
57	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
58	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	4
59	C-3918	Hex Bolt - 3/8 x 5 Lg.....	1
60	D-5249	Hex Bolt - 3/8 x 3 1/4 Lg.....	4
61	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
62	S13337	Hex Bolt - 5/16 x 6 Lg.....	2
63	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
63A	W-471	Hex Bolt - 5/16 x 1 Lg.....	2
64	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	4
65	W-521	Lockwasher - 1/4.....	4
66	W-522	Lockwasher - 5/16.....	6
67	W-523	Lockwasher - 3/8.....	5
68	W-525	Lockwasher - 1/2.....	6
69	W-538	Flatwasher - 3/8 .....	7
70	M-3388	Locknut - 3/8 .....	4
71	D-5279	Locknut Serrated - 3/8.....	3
72	W-512	Hex Nut - 1/4 .....	4
73	W-513	Hex Nut - 5/16 .....	6
74	W-514	Hex Nut - 3/8 .....	5
75	W-516	Hex Nut - 1/2.....	6
76	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	3
77	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	3
78	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	3
79	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
79A	N42083	Rubber Hose Cover - 2 ID x 36 Lg .....	1
80	N29356	Tee - Swivel - (1) - 1 1/16 FJIC x (2) - 1 1/16 MJIC .....	1
81	N37845	Ball Valve .....	1
82	C26259	Hyd Hose - 1/2 x 108 Lg w/7/8-14 FJIC .....	2
83	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
84	N37421	Hyd Hose - 3/8 x 108 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
85	N29319	Hydraulic Motor - DANFOSS.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
86	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
87	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	6
88	N45505	Manifold Assembly - 3 Valve Bank (See page 12-45).....	1
89	N29365	Plug - 9/16-18 MORB .....	2
90	N37847	Plate.....	1
91	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	4
92	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	2
93	N37039	Adapter - 7/8-14 MORB x 1 1/16-12 FORB.....	3
94	N37849	Adapter - 1 1/16-12 MORB x 1 1/16 FJIC .....	1
95	N37846	U-Bolt - 1/4 x 2 x 3 .....	2
96	D-5277	Serrated Locknut - 1/4 .....	4
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown) .....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N36453	Decal - "AUGER / FAN" (Not Shown) .....	1
	N36254	Decal - "FAN / CALIBRATION" .....	1

**Variable Rate System  
8435XL, 8630XL & 8650XL Tow Behind Hydraulic Drive w/Auger - 2009**



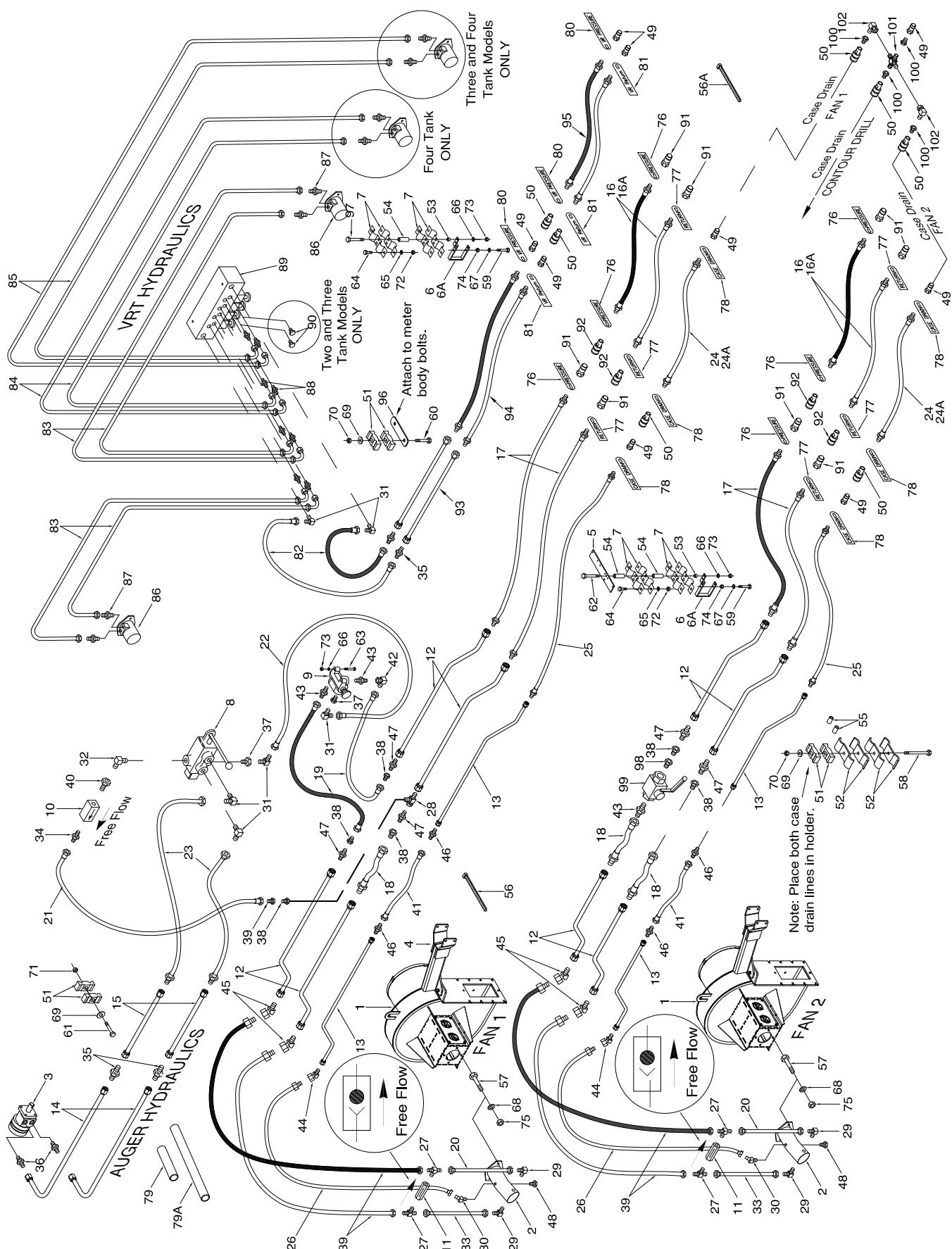
## Variable Rate System - 8435XL to 8650XL Tow Behind Hydraulic Drive w/Auger - 2009

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	*****	Fan - See Section 7 .....	1
2	*****	Hydraulic Motor - Rexroth - See Section 7 .....	1
	N25508	Seal Kit for Rexroth Motors	
	N25507	Seal Only for Rexroth Motors	
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010)	
		(Seal Kit # N48041 for motor serial numbers ending with -012)	
4	N44568	Fan Bracket - Tow Behind - See Section 7 .....	1
5	N21690	Mount Bracket .....	1
6	N21691	Mount Bracket - 4.....	1
6A	N27589	Mount Bracket - 6.....	1
7	N16608	Pioneer Coupler Clamp.....	4
8	N34495	Control Valve - w/7/8-14 FORB x 1 1/16-12 FORB.....	1
	N31605	Seal Kit for N34495	
	N24595	Handle for N34495	
9	N37514	Selector Valve - w/1 1/16-12 FORB .....	1
	N31603	Seal Kit for N34506	
	C26358	Knob for N34506	
10	N34494	Check Valve - w/3/4-16 FORB.....	1
11	N16399	Check Valve - 7PSI - 1 1/16-12 ORB.....	1
12	N36833	Oil Line - 1 x 94 Lg w / 6 Offset Bend x 1 5/16-12 FJIC .....	4
13	N36444	Oil Line - 1/2 x 94 Lg w / 6 Offset Bend x 3/4-16 FJIC .....	2
14	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC .....	2
15	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
16	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	2
16A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	2
16B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	2
17	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB .....	2
18	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC .....	3
19	N25644	Hyd Hose - 3/4 x 35 Lg w/1 1/16 FJIC .....	2
20	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
21	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	1
22	S29841	Hyd Hose - 1/2 x 222w/ 7/8-14 FJIC .....	1
23	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
24	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB .....	1
24A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB .....	1
24B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	1
25	N34510	Hyd Hose - 3/8 x 222 Lg w/3/4-16 MJIC x 7/8-14 MORB .....	1
26	N19475	Hyd Hose - 3/8 x 48 Lg w/9/16-18 FJIC x 3/4-16 MJIC .....	1
27	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
28	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	2
29	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
30	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
31	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	6
32	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
33	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	1
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	2
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	2
38	N19338	Connector - 1 1/16-12 MJIC .....	4
39	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	3
40	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
41	D10821	Hyd Hose - 3/8 x 38 Lg w/3/4-16 FJIC .....	1
42	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC .....	2
43	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
44	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	1
45	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	2
46	N25754	Connector - 3/4-16 MJIC .....	1
47	N16346	Connector - 1 5/16-12 MJIC .....	3
48	N16621	Plug - 9/16-18 MORB .....	1

## Variable Rate System - 8435XL to 8650XL Tow Behind Hydraulic Drive w/Auger - 2009

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
49	N34498	Male Pioneer Tip - 7/8-14 FORB .....	2
50	N34488	Pioneer Coupler - 7/8-14 FORB .....	1
51	C-4698	Nylon Oil Line Clamp .....	14
52	D-4808	Oil Line Clamp .....	8
53	N13901	Bushing - 5/8 OD x 3/8 ID x 3/8 Lg .....	2
54	N19458	Spacer.....	4
55	N21632	Oil Line Spacer .....	4
56	D-4838	Tie Strap - 14 1/2 Lg.....	16
56A	D-4951	Tie Strap - 7 3/8 Lg .....	9
57	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	2
58	S-776	Hex Bolt - 1/2 x 1 1/2 Lg.....	4
59	C-3918	Hex Bolt - 3/8 x 5 Lg.....	1
60	D-5249	Hex Bolt - 3/8 x 3 1/4 Lg.....	4
61	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
62	S13337	Hex Bolt - 5/16 x 6 Lg.....	2
63	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
63A	W-471	Hex Bolt - 5/16 x 1 Lg.....	2
64	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	4
65	W-521	Lockwasher - 1/4.....	4
66	W-522	Lockwasher - 5/16.....	6
67	W-523	Lockwasher - 3/8.....	5
68	W-525	Lockwasher - 1/2.....	6
69	W-538	Flatwasher - 3/8 .....	7
70	M-3388	Locknut - 3/8 .....	4
71	D-5279	Locknut Serrated - 3/8.....	3
72	W-512	Hex Nut - 1/4 .....	4
73	W-513	Hex Nut - 5/16 .....	6
74	W-514	Hex Nut - 3/8 .....	5
75	W-516	Hex Nut - 1/2 .....	6
76	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	3
77	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	3
78	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	3
79	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
79A	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
80	N29356	Tee - Swivel - (1) - 1 1/16 FJIC x (2) - 1 1/16 MJIC.....	1
81	N37845	Ball Valve.....	1
82	C26259	Hyd Hose - 1/2 x 108 Lg w/7/8-14 FJIC.....	2
83	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
84	N37421	Hyd Hose - 3/8 x 108 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
85	N45192	Hyd Hose - 3/8 x 120 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
86	N29319	Hydraulic Motor - DANFOSS.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
87	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
88	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	6
89	N45195	Manifold Assembly - 4 Bank (See page 12-46).....	1
90	N29365	Plug - 9/16-18 MORB .....	2
91	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	4
92	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	2
93	N37039	Adapter - 7/8-14 MORB x 1 1/16-12 FORB .....	3
94	N37849	Adapter - 1 1/16-12 MORB x 1 1/16 FJIC .....	1
95	N37846	U-Bolt - 1/4 x 2 x 3 .....	2
96	D-5277	Serrrated Locknut - 1/4 .....	4
97	N37847	Plate .....	1
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown) .....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown) .....	1
	N36453	Decal - "AUGER / FAN" (Not Shown) .....	1
	N36254	Decal - "FAN / CALIBRATION" .....	1

## **Variable Rate System 8435XL, 8630XL & 8650XL Tow Behind - Optional Split Hydraulics**



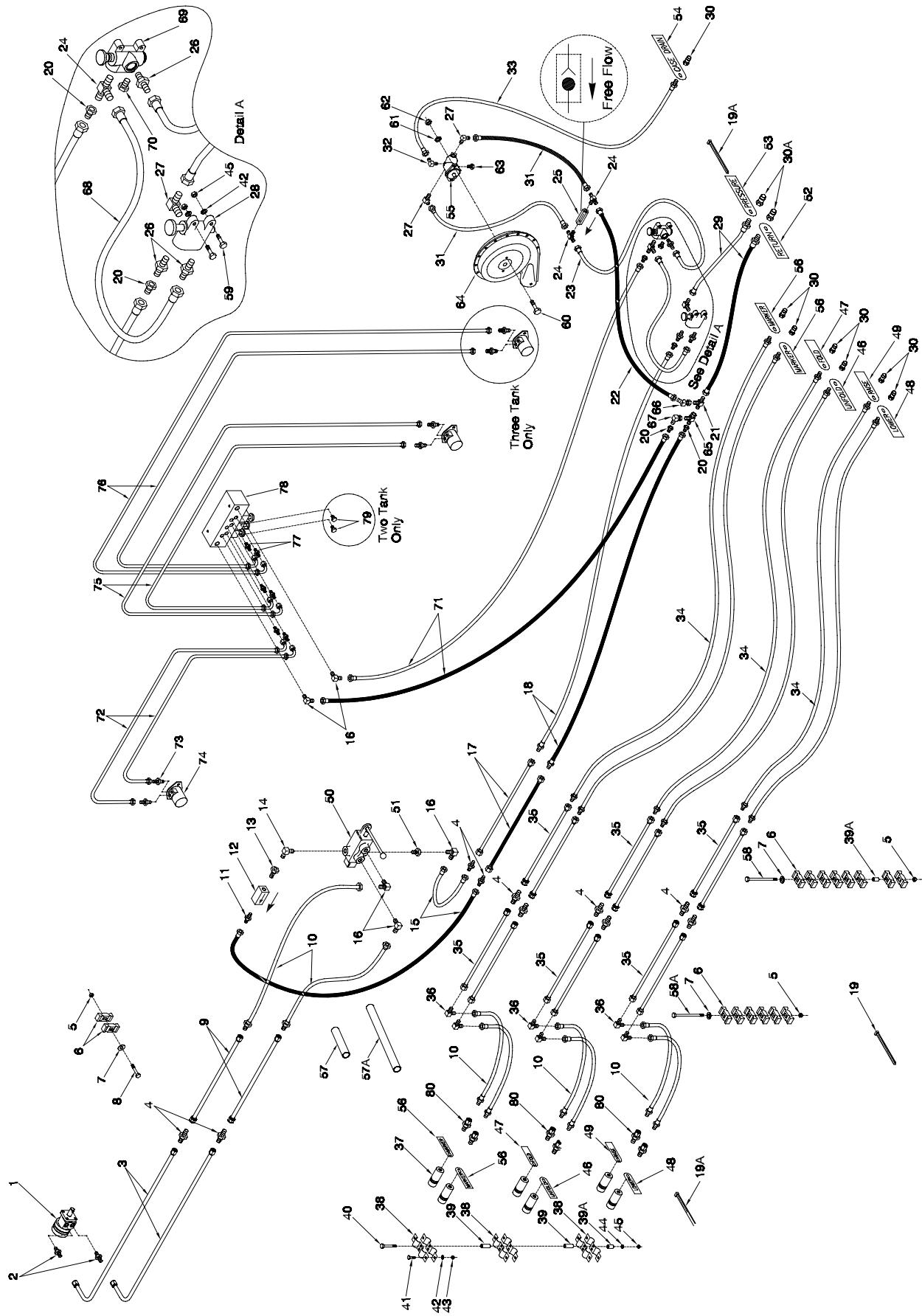
## Variable Rate System - 8435XL to 8650XL Tow Behind - Dual Fan - Optional

Item	Part No.	Description	Qty
1	*****	Fan - See Section 7 .....	1
2	*****	Hydraulic Motor - Rexroth - See Section 7 .....	1
	N25508	Seal Kit for Rexroth Motors	
	N25507	Seal Only for Rexroth Motors	
3	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010)	
		(Seal Kit # N48041 for motor serial numbers ending with -012)	
4	*****	Fan Bracket - Tow Behind - See Section 7 - Dual Fan.....	1
5	N21690	Mount Bracket .....	1
6	N21691	Mount Bracket - 4 .....	2
6A	N27589	Mount Bracket - 6 .....	1
7	N16608	Pioneer Coupler Clamp.....	8
8	N34495	Control Valve - w/7/8-14 FORB x 1 1/16-12 FORB.....	1
	N31605	Seal Kit for N34495	
	N24595	Handle for N34495	
9	N37514	Selector Valve - w/1 1/16-12 FORB .....	1
	N31603	Seal Kit for N34506	
	C26358	Knob for N34506	
10	N34494	Check Valve - w/3/4-16 FORB.....	1
11	N16399	Check Valve - 7PSI - 1 1/16-12 ORB.....	1
12	N36833	Oil Line - 1 x 94 Lg w / 6 Offset Bend x 1 5/16-12 FJIC.....	8
13	N36444	Oil Line - 1/2 x 94 Lg w / 6 Offset Bend x 3/4-16 FJIC.....	4
14	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC.....	2
15	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
16	N37036	Hyd Hose - 3/4 x 396 Lg w/1 1/16-12 MORB .....	4
16A	N37035	Hyd Hose - 3/4 x 348 Lg w/1 1/16-12 MORB .....	4
16B	N44955	Hyd Hose - 3/4 x 456 Lg w/1 1/16-12 MORB (5-Frame Contour Air Drill) .....	4
17	N37037	Hyd Hose - 3/4 x 270 Lg w/1 5/16-12 MJIC x 1 1/16-12 MORB.....	4
18	N19434	Hyd Hose - 3/4 x 35 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC.....	1
19	N25644	Hyd Hose - 3/4 x 35 Lg w/1 1/16 FJIC .....	2
20	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	1
21	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	1
22	S29841	Hyd Hose - 1/2 x 222w/ 7/8-14 FJIC .....	1
23	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
24	N36045	Hyd Hose - 3/8 x 396 Lg w/7/8-14 MORB .....	2
24A	N36043	Hyd Hose - 3/8 x 348 Lg w/7/8-14 MORB .....	2
24B	N44956	Hyd Hose - 3/8 x 456 Lg w/7/8-14 MORB (5-Frame Contour Air Drill) .....	2
25	N34510	Hyd Hose - 3/8 x 222 Lg w/3/4-16 MJIC x 7/8-14 MORB.....	2
26	N50901	Hyd Hose - 3/8 x 62 Lg w/9/16-18 FJIC x 3/4-16 MJIC - (8435 to 8650) .....	2
27	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB.....	4
28	N19336	Tee - Swivel - (1) 1 5/16-12 FJIC x (2) 1 5/16-12 MJIC .....	1
29	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	4
30	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	2
31	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	6
32	N34644	90 Elbow - 3/4-16 MJIC x 1 1/16-12 MORB .....	1
33	N37900	Hyd Hose - 3/4 x 18 Lg w/1 1/16-12 FJIC .....	2
34	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
35	C-4469	Connector - 7/8-14 MJIC .....	4
36	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
37	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	2
38	N19338	Connector - 1 1/16-12 MJIC .....	5
39	N50900	Hyd Hose - 3/4 x 52 Lg w/1 5/16-12 MJIC x 1 1/16-12 FJIC - (8435 to 8650).....	4
40	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
41	D10821	Hyd Hose - 3/8 x 38 Lg w/3/4-16 FJIC .....	2
42	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC .....	2
43	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB.....	3
44	N36380	45 Elbow - Swivel - 3/4-16 FJIC x 3/4-16 MJIC .....	2
45	N36382	45 Elbow - Swivel - 1 5/16-12 FJIC x 1 5/16-12 MJIC .....	4
46	N25754	Connector - 3/4-16 MJIC .....	4
47	N16346	Connector - 1 5/16-12 MJIC .....	5
48	N16621	Plug - 9/16-18 MORB .....	2
49	N34498	Male Pioneer Tip - 7/8-14 FORB .....	5
50	N34488	Pioneer Coupler - 7/8-14 FORB .....	5
51	C-4698	Nylon Oil Line Clamp .....	18
52	D-4808	Oil Line Clamp .....	16
53	N13901	Bushing - 5/8 OD x 3/8 ID x 3/8 Lg .....	4

## Variable Rate System - 8435XL to 8650XL Tow Behind - Dual Fan - Optional

Item	Part No.	Description	Qty
54	N19458	Spacer.....	6
55	N21632	Oil Line Spacer .....	8
56	D-4838	Tie Strap - 14 1/2 Lg.....	32
56A	D-4951	Tie Strap - 7 3/8 Lg .....	23
57	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg.....	4
58	C-3664	Hex Bolt - 3/8 x 5 1/2 Lg.....	4
59	C-3918	Hex Bolt - 3/8 x 5 Lg.....	2
60	W-480	Hex Bolt - 3/8 x 2 1/2.....	2
	C-3918	Hex Bolt - 3/8 x 5 (If equipped with Hydraulic Meter Shut Off) .....	2
61	W-479	Hex Bolt - 3/8 x 2 1/4 Lg.....	3
62	S13337	Hex Bolt - 5/16 x 6 Lg.....	2
63	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
64	W-469	Hex Bolt - 1/4 x 3/4 Lg.....	8
65	W-521	Lockwasher - 1/4.....	8
66	W-522	Lockwasher - 5/16.....	6
67	W-523	Lockwasher - 3/8.....	2
68	W-525	Lockwasher - 1/2.....	4
69	W-538	Flatwasher - 3/8 .....	9
70	M-3388	Locknut - 3/8 .....	6
71	D-5279	Locknut - 3/8 Serrated Flange.....	3
72	W-512	Hex Nut - 1/4.....	8
73	W-513	Hex Nut - 5/16 .....	6
74	W-514	Hex Nut - 3/8 .....	2
75	W-516	Hex Nut - 1/2.....	4
76	N34576	Tag - Hose ID - Air Tank - Fan/Auger - PRESSURE .....	6
77	N34577	Tag - Hose ID - Air Tank - Fan/Auger - RETURN .....	6
78	N34578	Tag - Hose ID - Air Tank - Fan/Auger - CASE DRAIN .....	6
79	N37401	Rubber Hose Cover - 2 ID x 12 Lg .....	1
79A	N42083	Rubber Hose Cover - 2 ID x 36 Lg.....	1
80	N51220	Tag - Hose ID - VR Valve - Pressure.....	3
81	N51221	Tag - Hose ID - VR Valve - Return .....	3
82	C26259	Hyd Hose - 1/2 x 108 Lg - 7/8-14 FJIC .....	2
83	N29362	Hyd Hose - 3/8 x 48 Lg - 3/4-16 FJIC x 9/16-18FJIC w/90 Bend.....	4
84	N37421	Hyd Hose - 3/8 x 108 - 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend.....	2
85	N45192	Hyd Hose - 3/8 x 120 - 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend.....	2
86	N29319	Hydraulic Motor - DANFOSS.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
87	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
88	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB.....	6
89	N45195	Manifold Assembly - 4 Bank (See page 12-46).....	1
90	N29365	Plug - 9/16-18 MORB.....	2
91	N37914	3/4 Male Tip - 1 1/16-12 FORB.....	8
92	N37915	3/4 Female Coupler - 1 1/16-12 FORB.....	4
93	N37348	Oil Line - 5/8 x 84 LG - 7/8-14 FJIC ENDS .....	2
94	N51222	Hyd Hose - 1/2 x 270 LG - 7/8-14 MJIC x 7/8-14 MORB .....	2
95	N51223	Hyd Hose - 1/2 x 348 LG - 7/8-14 MORB Ends .....	2
	N51224	Hyd Hose - 1/2 x 396 LG - 7/8-14 MORB Ends .....	2
	N51225	Hyd Hose - 1/2 x 456 LG - 7/8-14 MORB Ends (5-Frame Contour Air Drill).....	2
96	N48111	Mounting Plate .....	2
97	N15196	Hex Bolt - 5/16 x 4 Lg.....	2
98	N37849	Adapter - 1 1/16-12 MORB x 1 1/16-12 FJIC .....	1
99	N37845	Ball Valve - 1 1/16-12 MORB.....	1
100	N34620	Connector - Swivel - 7/8-14 MORB x 7/8-14 FJIC .....	3
101	C-4394	Tee - (3) 7/8-14 MJIC .....	1
102	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	1
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N36453	Decal - "AUGER / FAN" (Not Shown).....	1
	N36254	Decal - "FAN / CALIBRATION" .....	1

**Variable Rate System  
8240XL to 8425XL Tow Between Hydraulic Drive w/Auger**



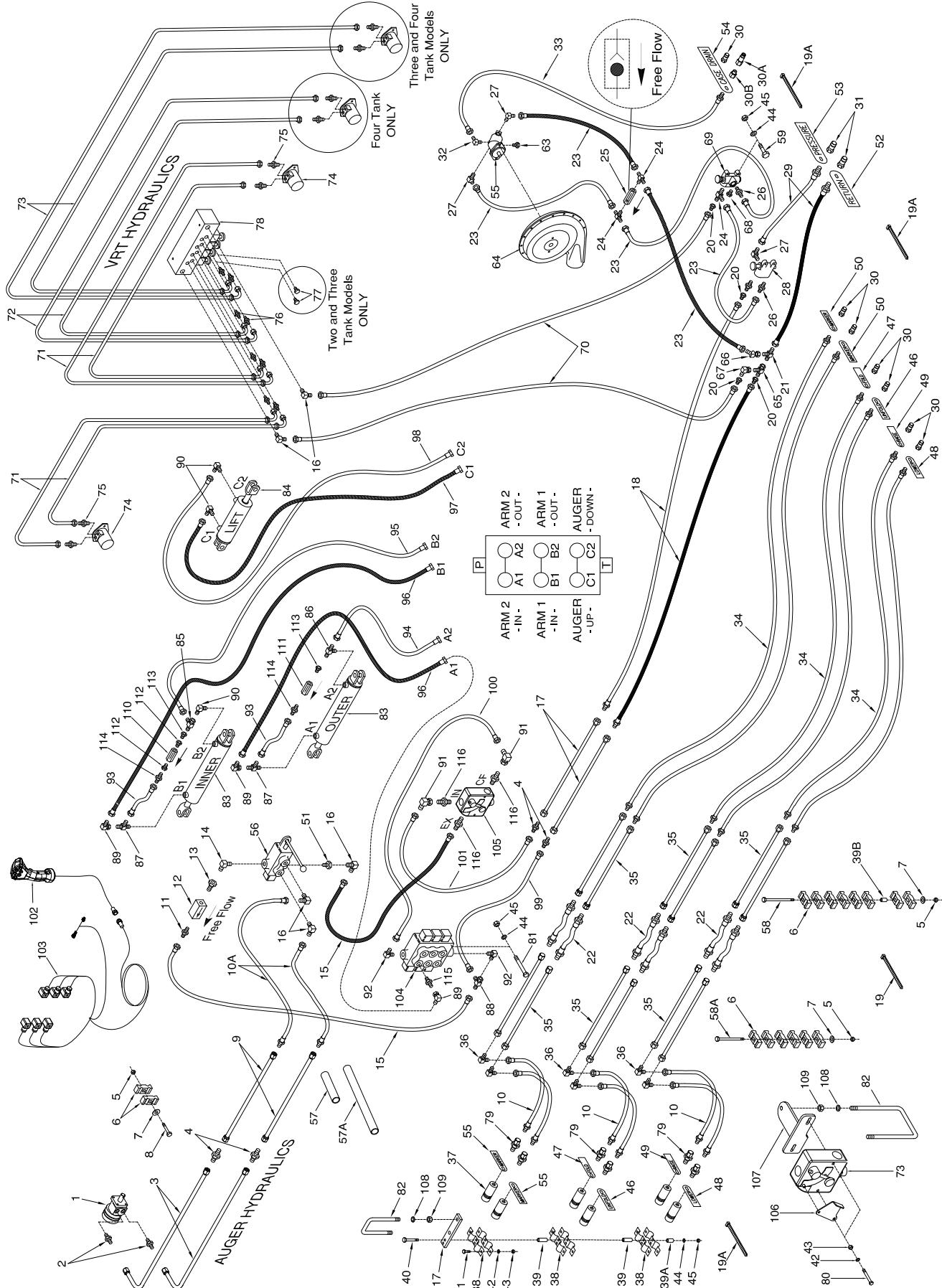
## Variable Rate System - 8240XL to 8425XL Tow Between Hydraulic Drive w/Auger

Item	Part No.	Description	Qty
1	N37047	Orbit Motor .....	1
		(Seal Kit # N16731 for motor serial numbers ending with -008 or -009 or -010) (Seal Kit # N48041 for motor serial numbers ending with -012)	
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC .....	2
4	C-4469	Connector - 7/8-14 MJIC.....	10
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4363	Oil Line - 5/8 x 38 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	8
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve - w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	C26336	Hyd Hose - 1/2 x 198 Lg w/7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Nylon Tie Strap - 14 1/2 Lg.....	15
19A	D-4951	Tie Strap - 7 3/8 Lg .....	15
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
22	N16916	Hyd Hose - 3/4 x 22 Lg w/1 1/16-12 FJIC.....	1
23	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....	1
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve - 2 Way.....	1
	N31603	Seal Kit for N34506	
	C26358	Knob for N34506	
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	Male Pioneer Tip - 7/8-14 FORB .....	7
30A	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
31	N15991	Hyd Hose - 3/4 x 12 Lg w/1 1/16-12 FJIC .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC.....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC.....	6
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	6
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	12
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4 x 3/4 .....	6
44	W-522	Lockwasher - 5/16.....	4
45	W-513	Hex Nut - 5/16 .....	4
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER.....	2

**Variable Rate System - 8240XL to 8425XL Tow Between Hydraulic Drive w/Auger**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34495	Control Valve - w/7/8-14 FORB x 1 1/16-12 FORB.....	1
	N31605	Seal Kit for N34495	
	N24595	Handle for N34495	
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
56	N34364	Tag - Hose ID - WHEEL MARKER.....	4
57	N37401	Cover Hose - 2 ID x 12 Lg.....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg.....	1
58	N19678	Hex Bolt - 3/8 x 7 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N29356	Swivel Tee - (1) - 1 1/16-12 FJIC x (2) - 1 1/16-12 MJIC .....	1
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
67	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
68	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16-12 FJIC .....	1
69	N37514	Selector Valve.....	1
	N31603	Seal Kit for N37514	
	C26358	Knob for N37514.....	
70	N37420	Male Plug - 1 1/16-12 MORB .....	1
71	S29841	Hyd Hose - 1/2 x 222 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
72	N29363	Hyd Hose - 3/8 x 60 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	2
73	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29361	Hyd Hose - 3/8 x 36 Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend (8370 Only) .....	2
76	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
77	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	6
78	N45505	Manifold Assembly - 3 Valve Bank (See page 12-45).....	1
79	N29365	Plug - 9/16-18 MORB.....	2
80	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRATION / FAN" (Not Shown) .....	1

**Variable Rate System**  
**8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2011 to 2012**



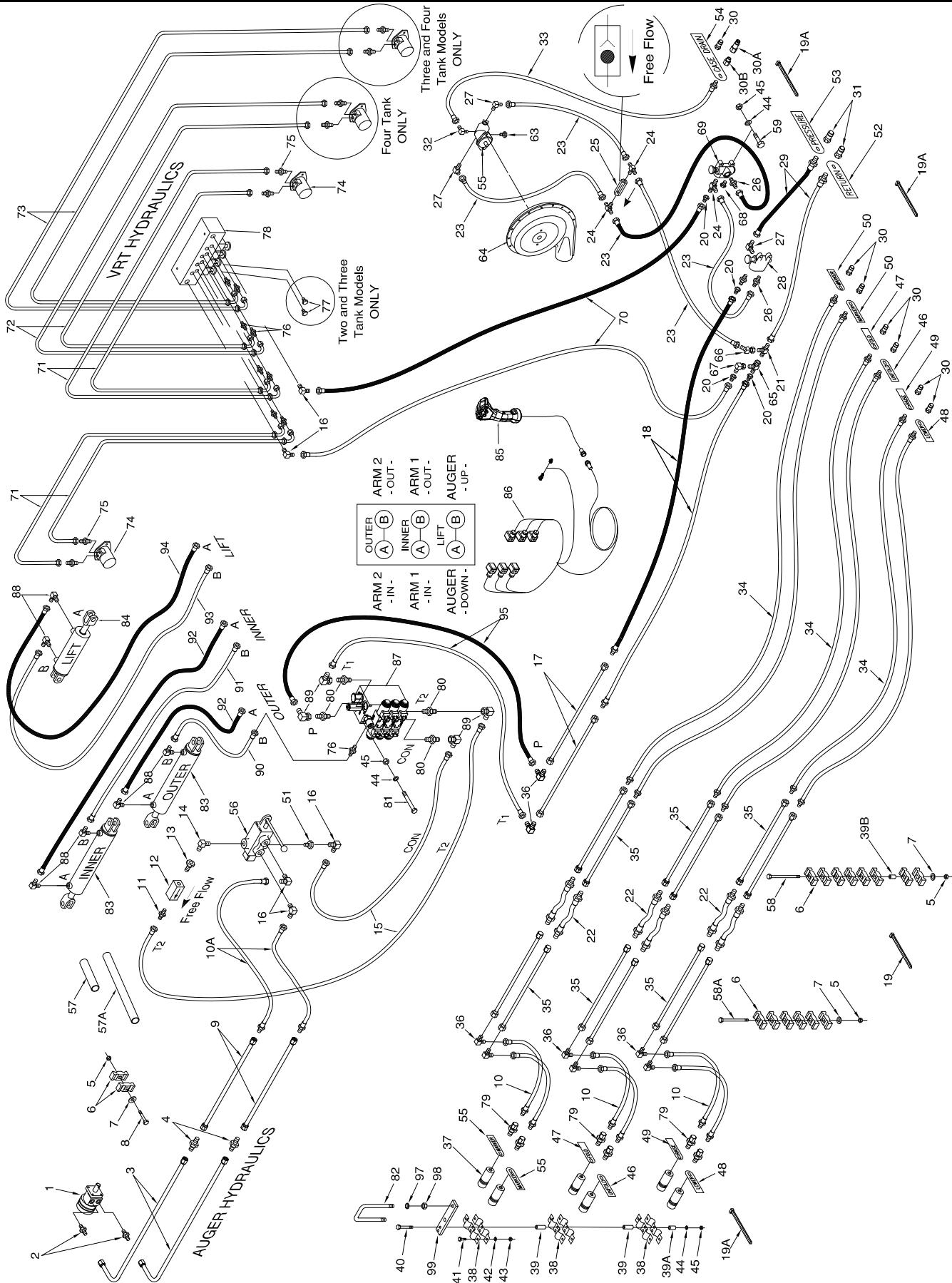
**VRT - 8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2011 to 2012**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37047	Orbit Motor (Seal Kit # N48041).....	1
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC .....	2
<b>4</b>	<b>C-4469</b>	<b>Connector - 7/8-14 MJIC.....</b>	<b>4</b>
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	6
<b>10A</b>	<b>N42543</b>	<b>Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC - AUGER.....</b>	<b>2</b>
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve - w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC .....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Tie Strap - 14 1/2 Lg .....	15
<b>19A</b>	<b>D-4951</b>	<b>Tie Strap - 7 3/8 Lg .....</b>	<b>15</b>
	S13336	Nylon Tie Strap - 24 Lg .....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....	5
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve - 2 Way (Seal Kit # N31603) (Knob # C26358) .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	1/2 Male Pioneer Tip - 7/8-14 FORB .....	7
<b>30A</b>	<b>K50834</b>	<b>3/8 Flat Face Tip - 3/4-16 FORB .....</b>	<b>1</b>
<b>30B</b>	<b>K50961</b>	<b>Connector - 3/4-16 MORB x 7/8-14 FORB .....</b>	<b>1</b>
31	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC .....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC .....	6
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer .....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
39B	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
42	W-521	Lockwasher - 1/4 .....	6
43	W-512	Hex Nut - 1/4 .....	6
44	W-522	Lockwasher - 5/16 .....	7
45	W-513	Hex Nut - 5/16 .....	7
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD .....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER .....	2
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34364	Tag - Hose ID - WHEEL MARKER .....	4
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	*****	Hydraulic Motor - Rexroth - (See Section 7) .....	1
56	N34495	Control Valve - w/7/8-14 FORB x 1 1/16-12 FORB .....	1
		(Seal Kit # N31605) (Handle # N24595)	
57	N37401	Cover Hose - 2 ID x 12 Lg .....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg .....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2

**VRT - 8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2011 to 2012**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N29356	Swivel Tee - (1) - 1 1/16-12 FJIC x (2) - 1 1/16-12 MJIC .....	1
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
67	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
68	N37420	Male Plug - 1 1/16-12 MORB .....	1
69	N37514	Selector Valve (Seal Kit # N31603) (Knob # C26358) .....	1
70	C26346	Hyd Hose - 1/2 x 240 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
71	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
72	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
73	N45192	Hyd Hose - 3/8 x 120 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend.....	2
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
76	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	6
77	N29365	Plug - 9/16-18 MORB .....	2
78	N45195	Manifold Assembly - 4 Valve Bank (See Page 12-46 for Details) .....	1
79	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
80	H-4696	Hex Bolt - 1/4 x 3 Lg .....	2
81	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg.....	3
82	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	2
83	C47188	Cylinder - Swing Arm.....	2
84	C47335	Cylinder - Lift Auger.....	1
85	C-4403	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC.....	1
86	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB.....	1
87	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	2
88	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC .....	1
89	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC .....	8
90	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	3
91	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	2
92	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
93	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
94	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
95	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
96	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
97	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
98	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
99	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC .....	1
100	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC .....	1
101	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC .....	1
102	N47785	Joy Stick Controller - Solenoid Valve.....	1
103	N47762	Auger Control Harness.....	1
104	N45370	Valve - Solenoid - Hydraulic Assist Auger.....	1
105	N47901	Valve - Flow Control .....	1
106	N47918	Adjustment Stop.....	1
107	N47324	Bracket - Flow Control Valve .....	1
108	W-523	Lockwasher - 3/8.....	7
109	W-514	Hex Nut - 3/8.....	7
110	H-5545	Check Valve - w/Connector - 1/2 FNPT x 1/2 FNPT .....	1
111	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT .....	1
112	C-719	Connector - 1/2 MNPT x 3/8 FNPT .....	2
113	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT .....	2
114	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	3
115	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	6
116	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
117	N49676	Mounting Plate .....	1
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRATION / FAN" (Not Shown) .....	1

**Variable Rate System**  
**8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2012 to**



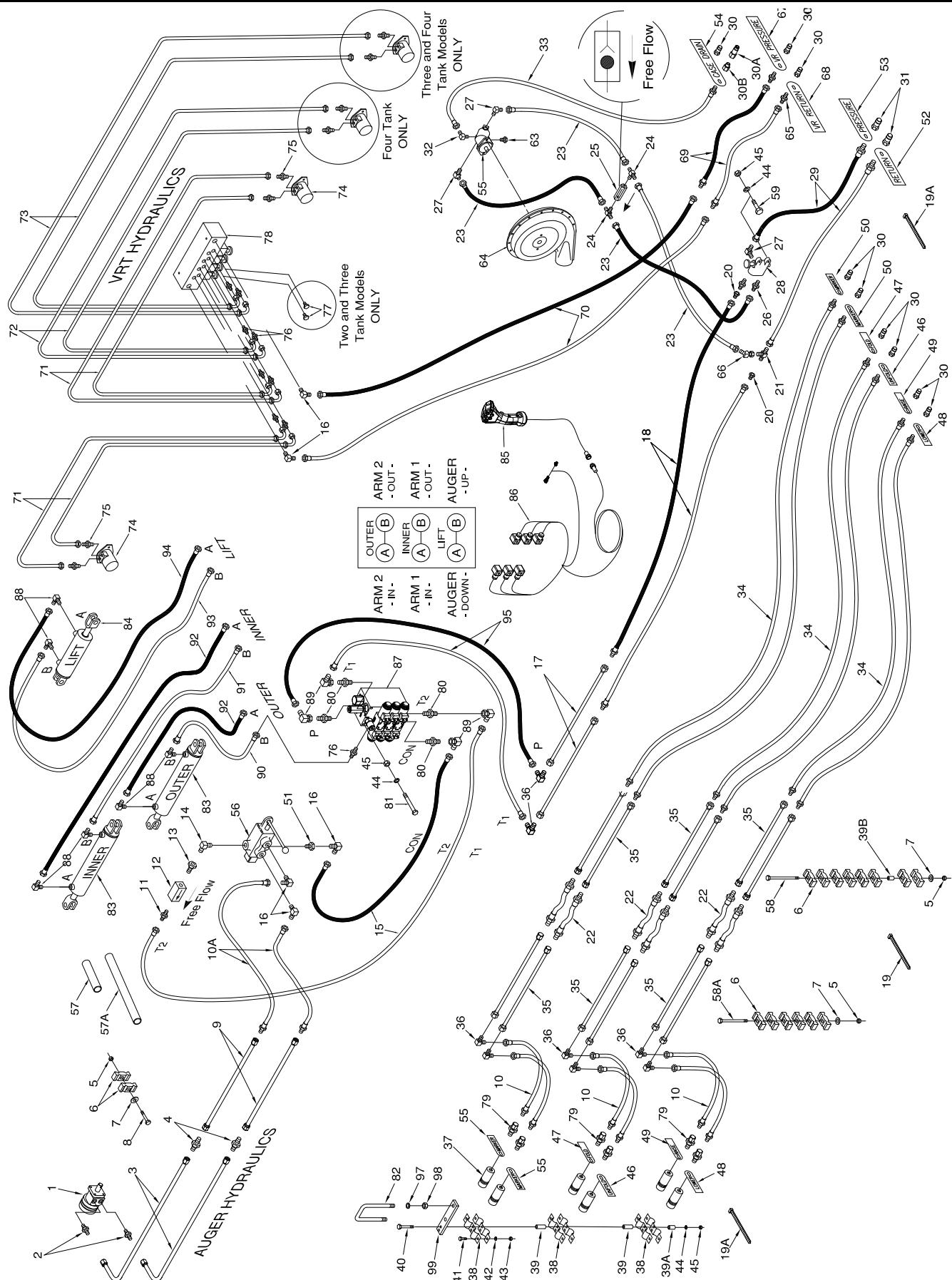
**VRT - 8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2012 to**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37047	Orbit Motor (Seal Kit # N48041).....	1
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC .....	2
<b>4</b>	<b>C-4469</b>	<b>Connector - 7/8-14 MJIC.....</b>	<b>2</b>
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	6
<b>10A</b>	<b>N42543</b>	<b>Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC - AUGER.....</b>	<b>2</b>
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC.....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC .....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Tie Strap - 14 1/2 Lg .....	15
19A	D-4951	Tie Strap - 7 3/8 Lg .....	15
20	S13336	Nylon Tie Strap - 24 Lg .....	3
21	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
22	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
23	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
24	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....	5
25	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	3
26	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
27	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
28	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
29	N34506	Selector Valve - 2 Way (Seal Kit # N31603) (Knob # C26358) .....	1
30	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	1/2 Male Pioneer Tip - 7/8-14 FORB .....	7
<b>30A</b>	<b>K50834</b>	<b>3/8 Flat Face Tip - 3/4-16 FORB .....</b>	<b>1</b>
<b>30B</b>	<b>K50961</b>	<b>Connector - 3/4-16 MORB x 7/8-14 FORB .....</b>	<b>1</b>
31	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC .....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
<b>36</b>	<b>H24393</b>	<b>90 Elbow - 7/8-14 MJIC.....</b>	<b>8</b>
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
39B	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4.....	6
44	W-522	Lockwasher - 5/16.....	10
45	W-513	Hex Nut - 5/16 .....	10
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER .....	2
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34364	Tag - Hose ID - WHEEL MARKER .....	4
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
56	N34495	Control Valve - w/7/8-14 FORB x 1 1/16-12 FORB .....	1
		(Seal Kit # N31605) (Handle # N24595)	
57	N37401	Cover Hose - 2 ID x 12 Lg.....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg.....	1

**VRT - 8435XL to 8650XL Tow Between Hydraulic Drive w/Auger - 2012 to**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N29356	Swivel Tee - (1) - 1 1/16-12 FJIC x (2) - 1 1/16-12 MJIC .....	1
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
67	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
68	N37420	Male Plug - 1 1/16-12 MORB .....	1
69	N37514	Selector Valve (Seal Kit # N31603) (Knob # C26358).....	1
70	C26346	Hyd Hose - 1/2 x 240 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
71	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
72	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
73	N45192	Hyd Hose - 3/8 x 120 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend.....	2
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
76	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	12
77	N29365	Plug - 9/16-18 MORB.....	2
78	N45195	Manifold Assembly - 4 Valve Bank (See Page 12-46 for Details) .....	1
79	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
80	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
81	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
82	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
83	C47188	Cylinder - Swing Arm.....	2
84	C47335	Cylinder - Lift Auger.....	1
85	N47785	Joy Stick Controller - Solenoid Valve.....	1
86	N47762	Auger Control Harness.....	1
87	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
88	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
89	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
90	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
91	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
92	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
93	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
94	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
95	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....	2
96	N49676	Mounting Plate.....	1
97	W-523	Lockwasher - 3/8.....	2
98	W-514	Hex Nut - 3/8.....	2
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRATION / FAN" (Not Shown) .....	1

**Variable Rate System  
8435XL to 8650XL Tow Between Auger - Optional Split Hydraulics**



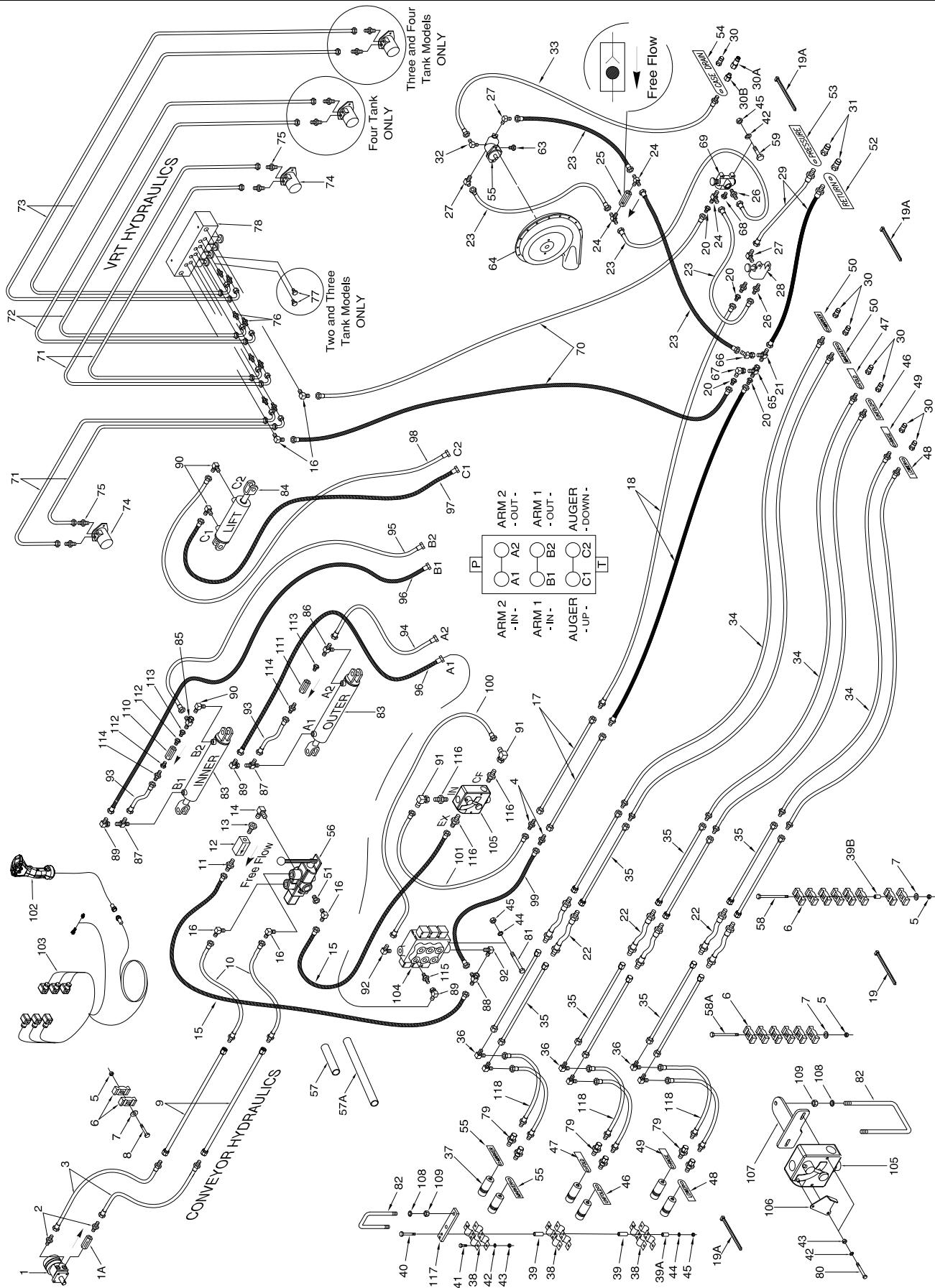
**VRT - 8435XL to 8650XL Tow Between - Auger - Dual Fan - Optional**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N37047	Orbit Motor (Seal Kit # N48041).....	1
2	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
3	N36498	Oil Line - 5/8 x 104 Lg w/90 Degree Bend x 7/8-14 FJIC .....	2
<b>4</b>	<b>C-4469</b>	<b>Connector - 7/8-14 MJIC .....</b>	<b>2</b>
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4364	Oil Line - 5/8 x 53 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	6
<b>10A</b>	<b>N42543</b>	<b>Hyd Hose - 1/2 x 39 Lg w/7/8-14 MJIC x 7/8-14 FJIC - AUGER.....</b>	<b>2</b>
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC.....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC .....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Tie Strap - 14 1/2 Lg .....	15
19A	D-4951	Tie Strap - 7 3/8 Lg .....	15
	S13336	Nylon Tie Strap - 24 Lg .....	3
<b>20</b>	<b>N19337</b>	<b>Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....</b>	<b>1</b>
21	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
<b>23</b>	<b>N25644</b>	<b>Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....</b>	<b>4</b>
<b>24</b>	<b>N16388</b>	<b>Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....</b>	<b>2</b>
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
<b>26</b>	<b>N15990</b>	<b>Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....</b>	<b>1</b>
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve - 2 Way (Seal Kit # N31603) (Knob # C26358) .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
<b>30</b>	<b>N34498</b>	<b>1/2 Male Pioneer Tip - 7/8-14 FORB .....</b>	<b>9</b>
<b>30A</b>	<b>K50834</b>	<b>3/8 Flat Face Tip - 3/4-16 FORB .....</b>	<b>1</b>
<b>30B</b>	<b>K50961</b>	<b>Connector - 3/4-16 MORB x 7/8-14 FORB .....</b>	<b>1</b>
31	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC .....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
<b>36</b>	<b>H24393</b>	<b>90 Elbow - 7/8-14 MJIC .....</b>	<b>8</b>
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
39B	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4.....	6
<b>44</b>	<b>W-522</b>	<b>Lockwasher - 5/16.....</b>	<b>8</b>
<b>45</b>	<b>W-513</b>	<b>Hex Nut - 5/16.....</b>	<b>8</b>
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER.....	2
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34364	Tag - Hose ID - WHEEL MARKER .....	4
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
56	N34495	Control Valve - 7/8-14 FORB x 1 1/16-12 FORB(Seal Kit # N31605) (Handle # N24595)	1
57	N37401	Cover Hose - 2 ID x 12 Lg.....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg.....	1

**VRT - 8435XL to 8650XL Tow Between - Auger - Dual Fan - Optional**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2
<b>59</b>	<b>S-1303</b>	<b>Hex Bolt - 5/16 x 2 Lg .....</b>	<b>2</b>
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	<b>N36489</b>	<b>Connector - 7/8-14 MJIC x 7/8-14 MORB .....</b>	<b>2</b>
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
<b>67</b>	<b>N51220</b>	<b>Tag - Hose ID - VR Valve - Pressure.....</b>	<b>1</b>
<b>68</b>	<b>N51221</b>	<b>Tag - Hose ID - VR Valve - Return.....</b>	<b>1</b>
69	<b>C21291</b>	<b>Hyd Hose - 1/2 x 84 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....</b>	<b>2</b>
70	C26346	Hyd Hose - 1/2 x 240 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
71	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
72	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
73	N45192	Hyd Hose - 3/8 x 120 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend.....	2
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
76	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	12
77	N29365	Plug - 9/16-18 MORB.....	2
78	N45195	Manifold Assembly - 4 Valve Bank (See Page 12-46 for Details) .....	1
79	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
80	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
81	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
82	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
83	C47188	Cylinder - Swing Arm.....	2
84	C47335	Cylinder - Lift Auger.....	1
85	N47785	Joy Stick Controller - Solenoid Valve.....	1
86	N47762	Auger Control Harness.....	1
87	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
88	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
89	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
90	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
91	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
92	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
93	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
94	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
<b>95</b>	<b>C-4404</b>	<b>Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....</b>	<b>2</b>
<b>96</b>	<b>N49676</b>	<b>Mounting Plate.....</b>	<b>1</b>
97	W-523	Lockwasher - 3/8.....	2
98	W-514	Hex Nut - 3/8.....	2
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRATION / FAN" (Not Shown) .....	1

**Variable Rate System**  
**8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2011 to 2012**



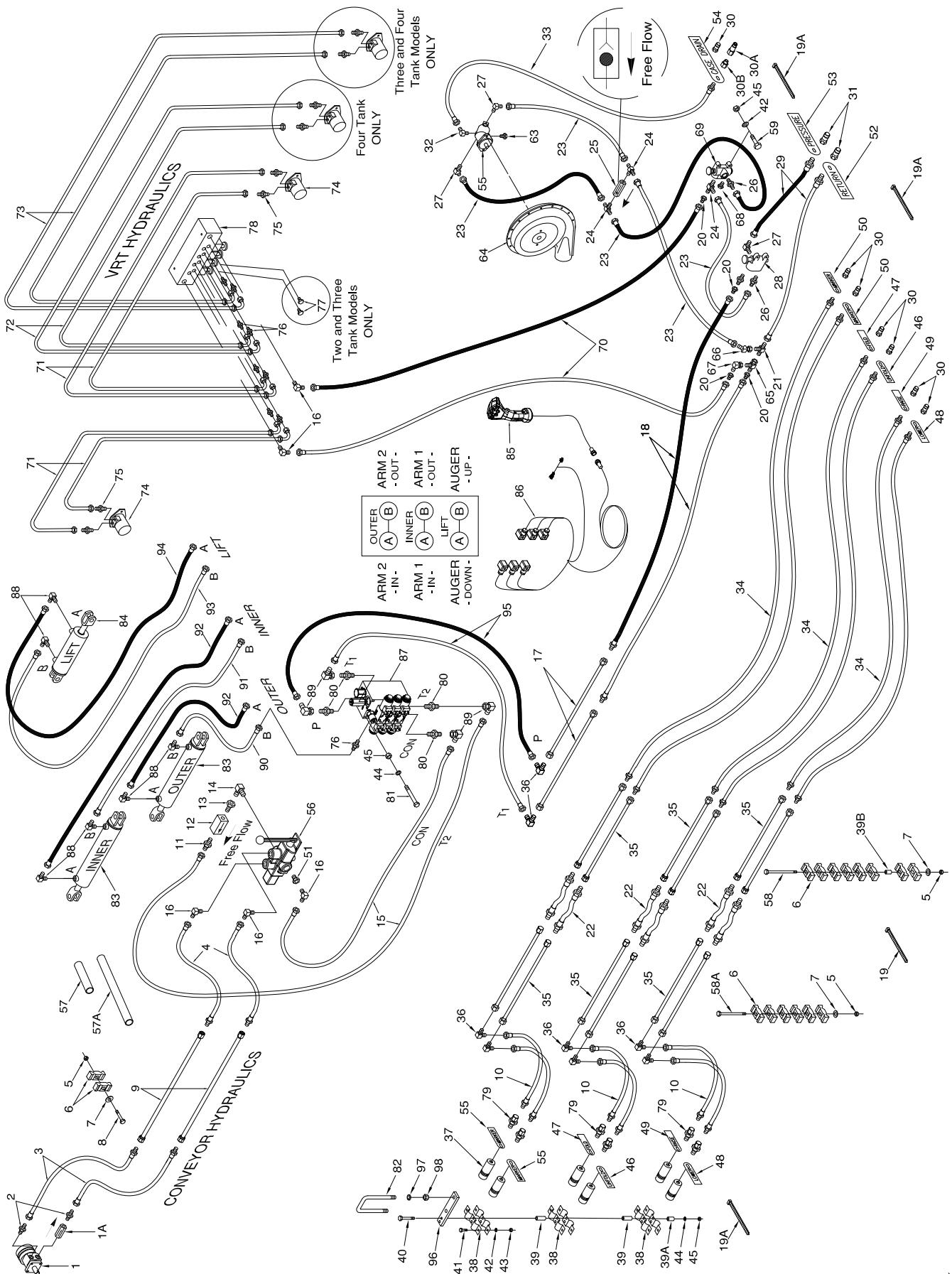
## 8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2011 to 2012

Item	Part No.	Description	Qty
1	N49490	Orbit Motor .....	1
1A	N49489	Check Valve .....	1
2	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
3	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
4	C-4469	Connector - 7/8-14 MJIC.....	2
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
10	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC.....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC.....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC.....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Tie Strap - 14 1/2 Lg .....	15
19A	D-4951	Tie Strap - 7 3/8 Lg .....	15
	S13336	Nylon Tie Strap - 24 Lg .....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....	5
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve - 2 Way (Seal Kit # N31603) (Knob # C26358) .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	1/2 Male Pioneer Tip - 7/8-14 FORB .....	7
30A	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
30B	K50961	Connector - 3/4-16 MORB x 7/8-14 FORB .....	1
31	N37914	3/4 Male Pioneer Tip - 1 1/16-12 FORB .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC .....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC.....	6
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
39B	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4.....	6
44	W-522	Lockwasher - 5/16.....	10
45	W-513	Hex Nut - 5/16 .....	10
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER .....	2
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34364	Tag - Hose ID - WHEEL MARKER .....	4
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	***	Hydraulic Motor - Rexroth - (See Section 7).....	1
56	N34495	Control Valve - 7/8-14 FORB x 1 1/16-12 FORB (Seal Kit # N31605)(Handle # N24595) .....	1
57	N37401	Cover Hose - 2 ID x 12 Lg.....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg.....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2

## 8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2011 to 2012

Item	Part No.	Description	Qty
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N29356	Swivel Tee - (1) - 1 1/16-12 FJIC x (2) - 1 1/16-12 MJIC .....	1
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
67	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
68	N37420	Male Plug - 1 1/16-12 MORB .....	1
69	N37514	Selector Valve (Seal Kit # N31603) (Knob # C26358) .....	1
70	C26346	Hyd Hose - 1/2 x 240 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
71	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
72	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
73	N45192	Hyd Hose - 3/8 x 120 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend.....	2
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
76	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	6
77	N29365	Plug - 9/16-18 MORB.....	2
78	N45195	Manifold Assembly - 4 Valve Bank (See Page 12-46 for Details) .....	1
79	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
80	H-4696	Hex Bolt - 1/4 x 3 Lg .....	2
81	S-1302	Hex Bolt - 5/16 x 2 1/2 Lg.....	3
82	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	2
83	C47188	Cylinder - Swing Arm.....	2
84	C47335	Cylinder - Lift Auger.....	1
85	C-4403	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 FJIC.....	1
86	N31908	Tee - (2) 9/16-18 MJIC x (1) 9/16-18 MORB.....	1
87	N47902	Tee - (1) 9/16-18 MORB x (2) 9/16-18 MJIC .....	2
88	H18746	Tee - Swivel - (2) 7/8-14 MJIC x (1) 7/8-14 FJIC.....	1
89	S29967	90 Elbow - Swivel - 9/16-18 FJIC x 9/16-18 MJIC.....	8
90	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	3
91	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	2
92	C24585	90 Elbow - 7/8-14 MJIC x 3/4-16 MORB .....	2
93	C-4552	Hyd Hose - 1/4 x 24 Lg w/9/16-18 FJIC .....	2
94	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
95	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
96	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
97	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
98	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
99	C-4468	Hyd Hose - 1/2 x 24 Lg w/7/8-14 FJIC .....	1
100	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC .....	1
101	C26344	Hyd Hose - 1/2 x 42 Lg w/7/8-14 FJIC .....	1
102	N47785	Joy Stick Controller - Solenoid Valve .....	1
103	N47762	Auger Control Harness.....	1
104	N45370	Valve - Solenoid - Hydraulic Assist Auger.....	1
105	N47901	Valve - Flow Control .....	1
106	N47918	Adjustment Stop.....	1
107	N47324	Bracket - Flow Control Valve .....	1
108	W-523	Lockwasher - 3/8.....	7
109	W-514	Hex Nut - 3/8.....	7
110	H-5545	Check Valve - w/Connector - 1/2 FNPT x 1/2 FNPT .....	1
111	H18263	Check Valve - w/3/8-FNPT x 3/8-FNPT .....	1
112	C-719	Connector - 1/2 MNPT x 3/8 FNPT .....	2
113	N47798	Connector - 9/16-18 FJIC x 3/8 MNPT .....	2
114	C-4405	Connector - 9/16-18 MJIC x 3/8 MNPT .....	3
115	C15348	Connector - 9/16-18 MJIC x 3/4-16 MORB .....	6
116	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	3
117	N49676	Mounting Plate .....	1
118	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	8
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRAITON / FAN" (Not Shown) .....	1

**Variable Rate System**  
**8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2012 to**



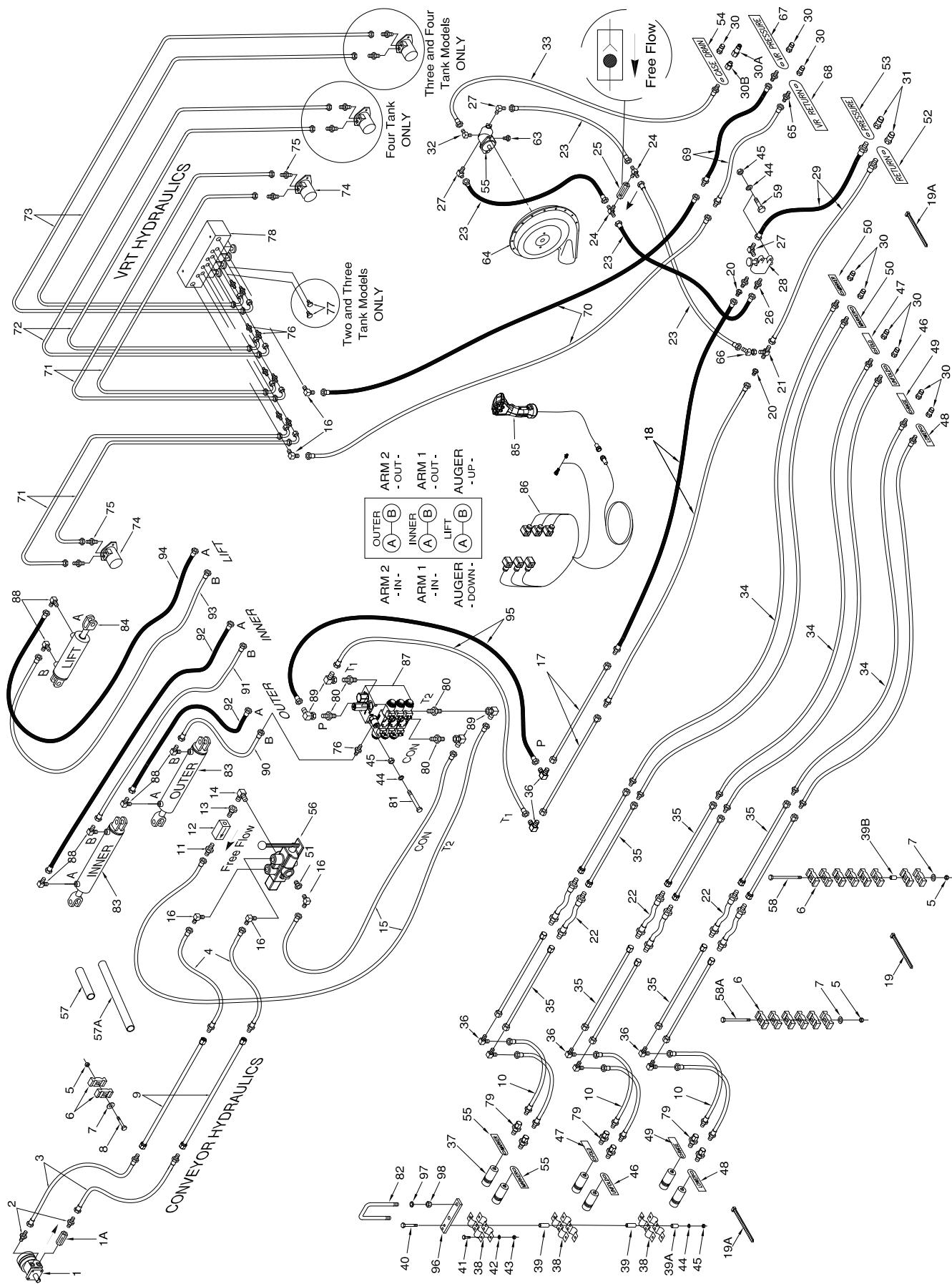
## 8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2012 to

Item	Part No.	Description	Qty
1	N49490	Orbit Motor .....	1
1A	N49489	Check Valve .....	1
2	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
3	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
4	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	8
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC .....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Tie Strap - 14 1/2 Lg .....	15
19A	D-4951	Tie Strap - 7 3/8 Lg .....	15
	S13336	Nylon Tie Strap - 24 Lg .....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	2
21	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....	3
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	3
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	2
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve - 2 Way (Seal Kit # N31603) (Knob # C26358) .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	1/2 Male Pioneer Tip - 7/8-14 FORB .....	7
30A	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
30B	K50961	Connector - 3/4-16 MORB x 7/8-14 FORB .....	1
31	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC .....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC .....	8
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer.....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
39B	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
42	W-521	Lockwasher - 1/4.....	6
43	W-512	Hex Nut - 1/4.....	6
44	W-522	Lockwasher - 5/16.....	10
45	W-513	Hex Nut - 5/16 .....	10
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD.....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER .....	2
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34364	Tag - Hose ID - WHEEL MARKER .....	4
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB.....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	*****	Hydraulic Motor - Rexroth - (See Section 7).....	1
56	N34495	Control Valve - 7/8-14 FORB x 1 1/16-12 FORB (Seal Kit # N31605)(Handle # N24595). .....	1
57	N37401	Cover Hose - 2 ID x 12 Lg.....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg.....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2

## 8435XL to 8650XL Tow Between Hydraulic Drive w/Conveyor - 2012 to

Item	Part No.	Description	Qty
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	4
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N29356	Swivel Tee - (1) - 1 1/16-12 FJIC x (2) - 1 1/16-12 MJIC .....	1
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
67	N21189	90 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
68	N37420	Male Plug - 1 1/16-12 MORB .....	1
69	N37514	Selector Valve (Seal Kit # N31603) (Knob # C26358).....	1
70	C26346	Hyd Hose - 1/2 x 240 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
71	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
72	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
73	N45192	Hyd Hose - 3/8 x 120Lg w/ 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
76	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	12
77	N29365	Plug - 9/16-18 MORB .....	2
78	N45195	Manifold Assembly - 4 Valve Bank (See Page 12-46 for Details) .....	1
79	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
80	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
81	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
82	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
83	C47188	Cylinder - Swing Arm.....	2
84	C47335	Cylinder - Lift Auger.....	1
85	N47785	Joy Stick Controller - Solenoid Valve.....	1
86	N47762	Auger Control Harness.....	1
87	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
88	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
89	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
90	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
91	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
92	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
93	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
94	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
95	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....	2
96	N49676	Mounting Plate .....	1
97	W-523	Lockwasher - 3/8.....	2
98	W-514	Hex Nut - 3/8.....	2
100	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	8
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRATION / FAN" (Not Shown) .....	1

**Variable Rate System**  
**8435XL to 8650XL Tow Between Conveyor - Optional Split Hydraulics**



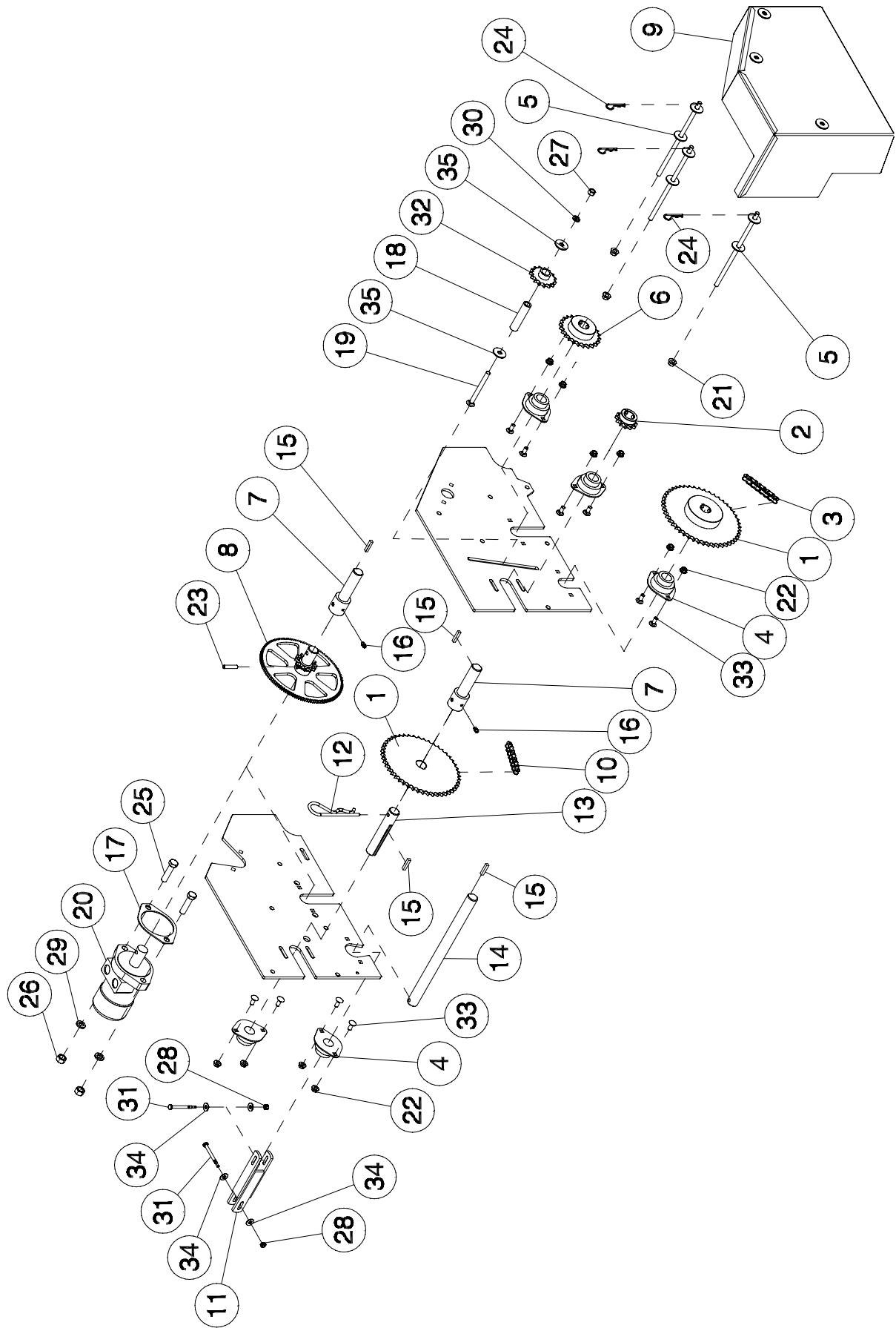
## 8435XL to 8650XL Tow Between Conveyor - Dual Fan - Optional

Item	Part No.	Description	Qty
1	N49490	Orbit Motor .....	1
1A	N49489	Check Valve .....	1
2	C-4399	Connector - 7/8-14 MJIC x 1/2 MNPT .....	2
3	C15310	Hyd Hose - 1/2 x 72 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
4	C-4385	Hyd Hose - 1/2 x 24 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
5	D-5279	Flange Locknut - 3/8 w/Center Lock .....	7
6	C-4698	Nylon Oil Line Clamp .....	34
7	W-538	Flat washer - 3/8 .....	7
8	W-479	Hex Bolt - 3/8 x 2 1/4 Lg .....	3
9	C-4370	Oil Line - 5/8 x 128 Lg w/ 7/8-14 FJIC .....	2
10	C-4387	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	8
11	C14840	Connector - 7/8-14 MJIC x 3/4-16 MORB .....	1
12	N34494	Check Valve w/3/4-16 FORB .....	1
13	N34503	Connector - 3/4-16 MORB x 3/4-16 FJIC .....	1
14	N34644	90 Elbow - 3/4-16 MJIC x 1/16-12 MORB .....	1
15	S39538	Hyd Hose - 1/2 x 258 w/ 7/8-14 FJIC .....	2
16	C15318	90 Elbow - 7/8-14 MJIC x 7/8-14 MORB .....	5
17	C-4366	Oil Line - 5/8 x 74 Lg w/ 7/8-14 FJIC .....	2
18	F-5679	Hyd Hose - 1/2 x 96 Lg w/7/8-14 FJIC x 7/8-14 FJIC .....	2
19	D-4838	Tie Strap - 14 1/2 Lg .....	15
19A	D-4951	Tie Strap - 7 3/8 Lg .....	15
	S13336	Nylon Tie Strap - 24 Lg .....	3
20	N19337	Connector - 7/8-14 MJIC x 1 1/16-12 FJIC .....	1
21	N19549	Tee - (3) 1 1/16-12 MJIC .....	1
22	C-4386	Hyd Hose - 1/2 x 36 Lg w/7/8-14 MJIC .....	6
23	N25644	Hyd Hose - 3/4 x 35 Lg - 1 1/16 - 12 FJIC .....	4
24	N16388	Tee - (2) 1 1/16-12 MJIC x (1) 1 1/16-12 MORB .....	2
25	N16399	Check Valve - 7 PSI - 1 1/16-12 FORB .....	1
26	N15990	Connector - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	1
27	N16359	90 Elbow - 1 1/16-12 MJIC x 1 1/16-12 MORB .....	3
28	N34506	Selector Valve - 2 Way (Seal Kit # N31603) (Knob # C26358) .....	1
29	N37038	Hyd Hose - 3/4 x 84 Lg w/ 1 1/16-12 MORB x 1 1/16-12 FJIC .....	2
30	N34498	1/2 Male Pioneer Tip - 7/8-14 FORB .....	9
30A	K50834	3/8 Flat Face Tip - 3/4-16 FORB .....	1
30B	K50961	Connector - 3/4-16 MORB x 7/8-14 FORB .....	1
31	N37914	3/4 Male Tip - 1 1/16-12 FORB .....	2
32	N19578	45 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	1
33	N37404	Hyd Hose - 3/8 x 152 w/ 7/8-14 MORB X 9/16-18 FJIC .....	1
34	N37403	Hyd Hose - 1/2 x 192 Lg - 7/8-14 MJIC x 7/8-14 MORB .....	6
35	N37348	Oil Line - 5/8 x 84 Lg w/ 7/8-14 FJIC .....	12
36	H24393	90 Elbow - 7/8-14 MJIC .....	8
37	N34488	Pioneer Coupler - 7/8-14 FORB .....	6
38	N16608	Coupler Clamp - Female Pioneer .....	6
39	N19458	Spacer Bushing - 0.540 OD x 2 .....	6
39A	N19155	Spacer Bushing - 0.540 OD x 1/2 .....	2
39B	N15559	Spacer Bushing - 0.385 ID x 5/8 OD x 1 Lg .....	2
40	S13337	Hex Bolt - 5/16 x 6 Lg .....	2
41	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	6
42	W-521	Lockwasher - 1/4 .....	6
43	W-512	Hex Nut - 1/4 .....	6
44	W-522	Lockwasher - 5/16 .....	8
45	W-513	Hex Nut - 5/16 .....	8
46	S29961	Tag - Hose ID - Wing Lift - UNFOLD .....	2
47	S29960	Tag - Hose ID - Wing Lift - FOLD .....	2
48	S29959	Tag - Hose ID - Depth Control - LOWER .....	2
49	S29958	Tag - Hose ID - Depth Control - RAISE .....	2
50	N34364	Tag - Hose ID - WHEEL MARKER .....	4
51	N34499	Connector - 1 1/16-12 MORB x 7/8-14 FORB .....	1
52	N34577	Tag - Hose ID Tank - Fan/Auger - RETURN .....	1
53	N34576	Tag - Hose ID - Tank - Fan/Auger - PRESSURE .....	1
54	N34578	Tag - Hose ID - Tank - Fan/Auger - CASE DRAIN .....	1
55	***	Hydraulic Motor - Rexroth - (See Section 7) .....	1
56	N34495	Control Valve - 7/8-14 FORB x 1 1/16-12 FORB (Seal Kit # N31605)(Handle # N24595) .....	1
57	N37401	Cover Hose - 2 ID x 12 Lg .....	1
57A	N42083	Cover Hose - 2 ID x 36 Lg .....	1
58	N21658	Hex Bolt - 3/8 x 8 Lg .....	2
58A	C-3918	Hex Bolt - 3/8 x 5 Lg .....	2

## 8435XL to 8650XL Tow Between Hydraulic Drive Conveyor - Dual Fan - Optional

Item	Part No.	Description	Qty
59	S-1303	Hex Bolt - 5/16 x 2 Lg.....	2
60	S-1189	Hex Bolt - 1/2 x 1 3/4 Lg .....	2
61	W-525	Lockwasher - 1/2.....	2
62	W-516	Hex Nut - 1/2.....	2
63	N16621	Plug - 9/16-18 FORB.....	1
64	*****	Fan - (See Section 7) .....	1
65	N36489	Connector - 7/8-14 MJIC x 7/8-14 MORB .....	2
66	N36442	45 Elbow - Swivel - 1 1/16-12 FJIC x 1 1/16-12 MJIC.....	1
67	N51220	Tag - Hose ID - VR Valve - Pressure.....	1
68	N51221	Tag - Hose ID - VR Valve - Return .....	1
69	C21291	Hyd Hose - 1/2 x 84 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
70	C26346	Hyd Hose - 1/2 x 240 Lg w/7/8-14 MJIC x 7/8-14 FJIC .....	2
71	N29362	Hyd Hose - 3/8 x 48 Lg w/3/4-16 FJIC x 9/16-18FJIC w/90 Bend .....	4
72	N37421	Hyd Hose - 3/8 x 108Lg w/3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
73	N45192	Hyd Hose - 3/8 x 120Lg w/ 3/4-16 FJIC x 9/16-18 FJIC w/90 Bend .....	2
74	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
75	N29359	Connector - 3/4-16 MJIC x 7/8-14 MORB .....	6
76	N29358	Connector - 9/16-18 MJIC x 9/16-18 MORB .....	12
77	N29365	Plug - 9/16-18 MORB .....	2
78	N45195	Manifold Assembly - 4 Valve Bank (See Page 12-46 for Details) .....	1
79	N34620	Connector - 7/8-14 FJIC x 7/8-14 MORB.....	6
80	N47903	Connector - 7/8-14 MJIC x 1 1/16-12 MORB .....	4
81	N15756	Hex Bolt - 5/16 x 5 Lg.....	4
82	N19723	U-Bolt - 3/8 x 4 1/16 x 6 15/16.....	1
83	C47188	Cylinder - Swing Arm.....	2
84	C47335	Cylinder - Lift Auger.....	1
85	N47785	Joy Stick Controller - Solenoid Valve.....	1
86	N47762	Auger Control Harness.....	1
87	N51275	Valve - Solenoid - Hydraulic Assist Auger.....	1
88	N16143	90 Elbow - 9/16-18 MJIC x 9/16-18 MORB .....	6
89	K-5806	90 Elbow - Swivel - 7/8-14 MJIC x 7/8-14 FJIC .....	4
90	C16652	Hyd Hose - 1/4 x 60 Lg w/9/16-18 FJIC .....	1
91	S39506	Hyd Hose - 1/4 x 66 Lg w/9/16-18 FJIC .....	1
92	H18266	Hyd Hose - 1/4 x 80 Lg w/9/16-18 FJIC .....	2
93	D17845	Hyd Hose - 1/4 x 198 Lg w/9/16-18 FJIC .....	1
94	C26347	Hyd Hose - 1/4 x 216 Lg w/9/16-18 FJIC .....	1
95	C-4404	Hyd Hose - 1/2 x 36 Lg w/7/8-14 FJIC swivel ends .....	2
96	N49676	Mounting Plate .....	1
97	W-523	Lockwasher - 3/8.....	2
98	W-514	Hex Nut - 3/8.....	2
	N19023	Decal - Danger "HOT" (Not Shown).....	1
	N36263	Decal - Warning "BURN HAZARD" (Not Shown).....	1
	N36443	Decal - Auger "LEVER POSITION" (Not Shown).....	1
	N19031	Decal - "AUGER / FAN" (Not Shown).....	1
	N29354	Decal - "CALIBRATION / FAN" (Not Shown) .....	1

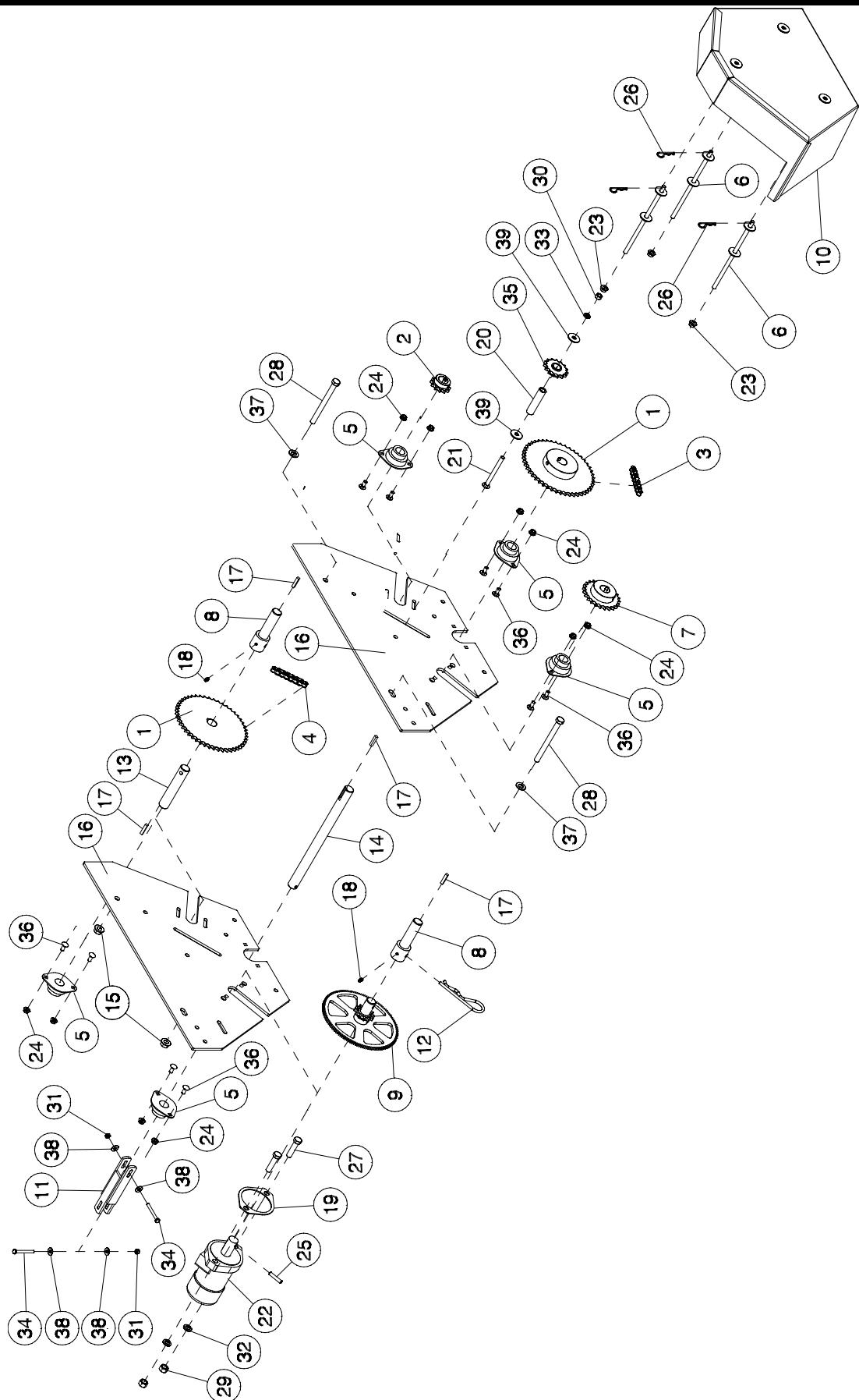
**Variable Rate System  
8240XL to 8425XL Rear Transmission**



## Variable Rate System - 8240XL to 8425XL Rear Transmission

Item	Part No.	Description	Qty
1	D10747	Sprocket - 40B48 .....	2
2	D17946	Sprocket - 40B12 .....	1
3	N29368	Chain - #40 x 73 Link W/Connector & Offset Link.....	1
	S10954	Connector - #40 Chain	
	S10955	Offset Link - #40 Chain	
4	N27411	Flanette Bearing - 1 Bore .....	5
5	N29317	Pin - Long.....	3
6	N29338	Sprocket - 40B24 .....	1
7	N29340	Shaft - Slow Speed .....	2
8	N29345	Shaft - Slow Speed - 40A12 - Morris VRT (130 Teeth on Sensor Wheel) .....	1
	N34796	Shaft - Slow Speed - 40A12 - Optional FarmScan VRT (40 Teeth on Sensor Wheel) .....	1
	N45530	Shaft - Slow Speed - 40A12 - Optional TOPCON VRT (72Teeth on Sensor Wheel) .....	1
9	N37340	Rear VRT Chain Guard .....	1
10	N37414	Chain - #40 x 65 Link W/Connector & Offset Link.....	1
11	N37428	Coupler - 5 1/4 Lg .....	1
12	P1318510	Hairpin - #19 - 0.243 x 4.375 .....	1
13	N29341	Shaft-Slow Speed .....	1
14	N29342	Shaft-Meter End .....	1
15	S10730	Keyway - 1/4 .....	4
16	S-752	Grease Fitting - 1/4 Straight .....	2
17	N29371	Shim.....	1
18	N45546	Bushing - 0.78 OD x 13/32 ID x 3 1/8 Lg (for N45544) .....	1
	N29399	Bushing - 0.482 ID x 3/4 OD x 3 1/8 (for D-5234).....	1
19	N29398	Round Head Square .....	1
20	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
21	S27987	Flange Locknut - 3/8 .....	3
22	D-5278	Flange Locknut - 5/16 .....	10
23	N29375	Drive Pin - 5/16 x 1 1/2 (Groove).....	1
24	N29318	Hair Pin - #7 - 0.094 x 2 5/16 .....	3
25	W-488	Hex Bolt - 1/2 x 2 Lg.....	2
26	W-516	Hex Nut - 1/2 .....	2
27	W-514	Hex Nut - 3/8 .....	1
28	N22778	Locknut - 1/4 Nylon Insert.....	2
29	W-525	Lockwasher - 1/2.....	2
30	W-523	Lockwasher - 3/8.....	1
31	N22777	Bolt - 1/4 x 2 1/4 W/ 3/8 Thread.....	6
32	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
33	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
34	S-1198	Plain Washer - 5/16 .....	4
35	N19706	Flatwasher - 13/32 ID x 1 1/4 OD x 0.100 .....	2
	N43485	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

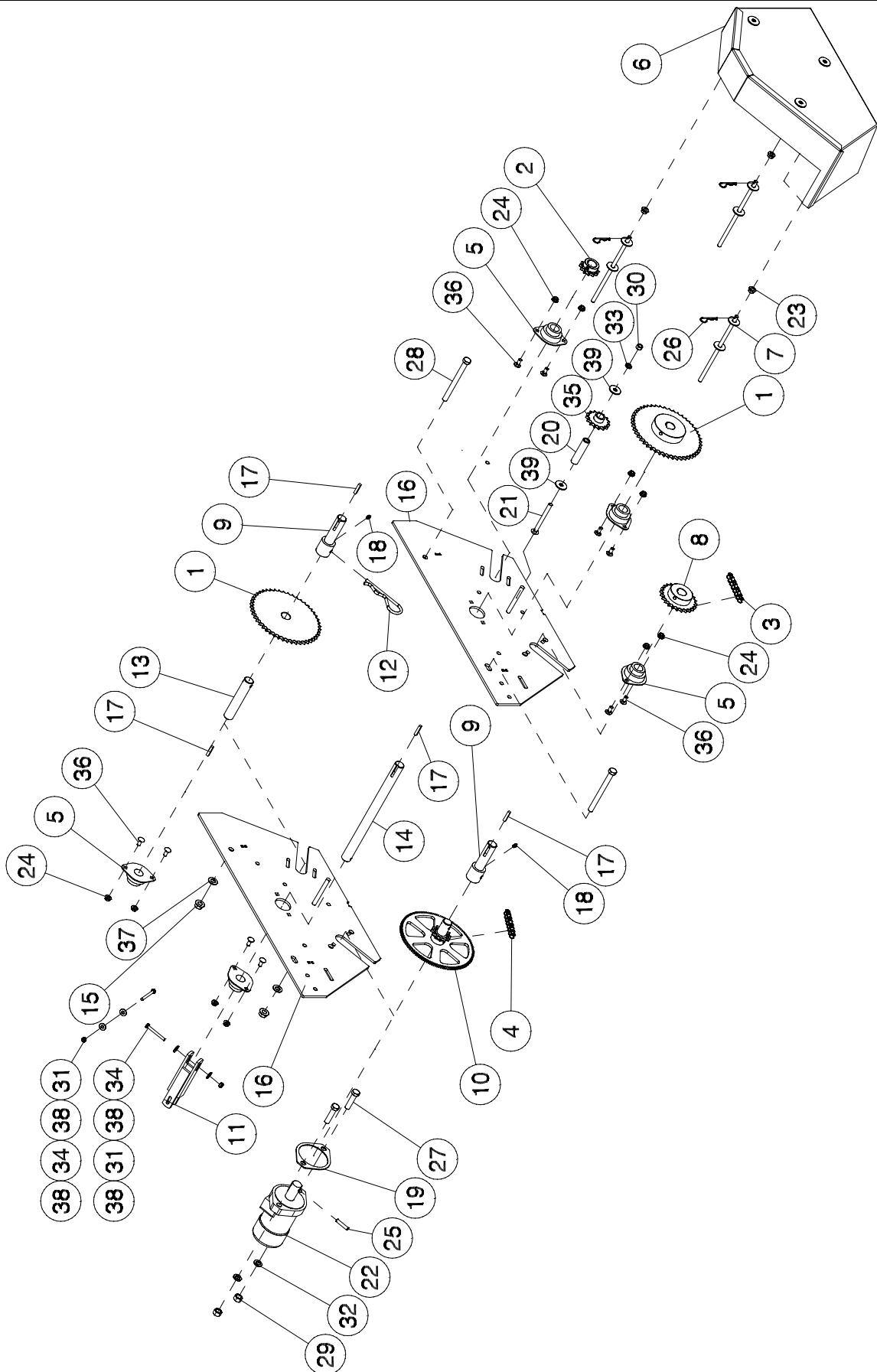
**Variable Rate System  
8370XL Front Transmission**



## Variable Rate System - 8370XL Front Transmission

Item	Part No.	Description	Qty
1	D10747	Sprocket - 40B48 .....	2
2	D17946	Sprocket - 40B12 .....	1
3	N29367	Chain - #40 x 76 Link W/Conn & Offset Link.....	1
4	N29368	Chain - #40 x 73 Link W/Conn & Offset Link.....	1
	S10954	Connector - #40 Chain	
	S10955	Offset Link - #40 Chain	
5	N27411	Flanette Bearing 1 Bore .....	5
6	N29317	Pin - Long.....	3
7	N29338	Sprocket - 40B24 .....	1
8	N29340	Shaft - Slow Speed .....	2
9	N29345	Shaft - Slow Speed - 40A12 - Morris VRT (130 Teeth on Sensor Wheel) .....	1
	N34796	Shaft - Slow Speed - 40A12 - Optional FarmScan VRT (40 Teeth on Sensor Wheel) .....	1
	N45530	Shaft - Slow Speed - 40A12 - Optional TOPCON VRT (72Teeth on Sensor Wheel) .....	1
10	N37425	Chain Guard - 8370 .....	1
11	N37428	Coupler - 5 1/4 Lg .....	1
12	P1318510	Hairpin - #19 - 0.243 x 4.375.....	1
13	N29341	Shaft-Slow Speed .....	1
14	N29342	Shaft-Meter End.....	1
15	D14565	Flange Locknut - 1/2 .....	2
16	N40692	Transmission Weldment.....	1
17	S10730	Key - 1/4 x 1/4 x 1 1/4 Lg .....	4
18	S-752	Grease Fitting - 1/4 Straight .....	2
19	N29371	Shim.....	1
20	N45546	Bushing - 0.78 OD x 13/32 ID x 3 1/8 Lg (for N45544) .....	1
	N29399	Bushing - 0.482 ID x 3/4 OD x 3 1/8 (for D-5234).....	1
21	N29398	Carriage Bolt - 3/8 x 4 Lg .....	1
22	N29319	Hydraulic Motor.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
23	S27987	Flange Locknut - 3/8 W/Center Lock.....	3
24	D-5278	Flange Locknut - 5/16 .....	10
25	N29375	Drive Pin - 5/16 x 1 1/2 (Groove).....	1
26	N29318	Hair Pin - #7 - 0.094 x 2 5/16 .....	3
27	W-488	Hex Bolt - 1/2 x 2 Lg.....	2
28	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
29	W-516	Hex Nut - 1/2 .....	2
30	W-514	Hex Nut - 3/8 .....	1
31	N22778	Locknut - 1/4 Nylon Insert.....	2
32	W-525	Lockwasher - 1/2.....	2
33	W-523	Lockwasher - 3/8.....	1
34	N22777	Bolt - 1/4 x 2 1/4 W/ 3/8 Thread.....	2
35	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
36	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
37	S-1925	Flatwasher - 1/2 .....	2
38	S-1198	Flatwasher - 5/16 .....	4
39	N19706	Flatwasher - 13/32 ID x 1 1/4 OD x 0.100 .....	2
	N43485	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

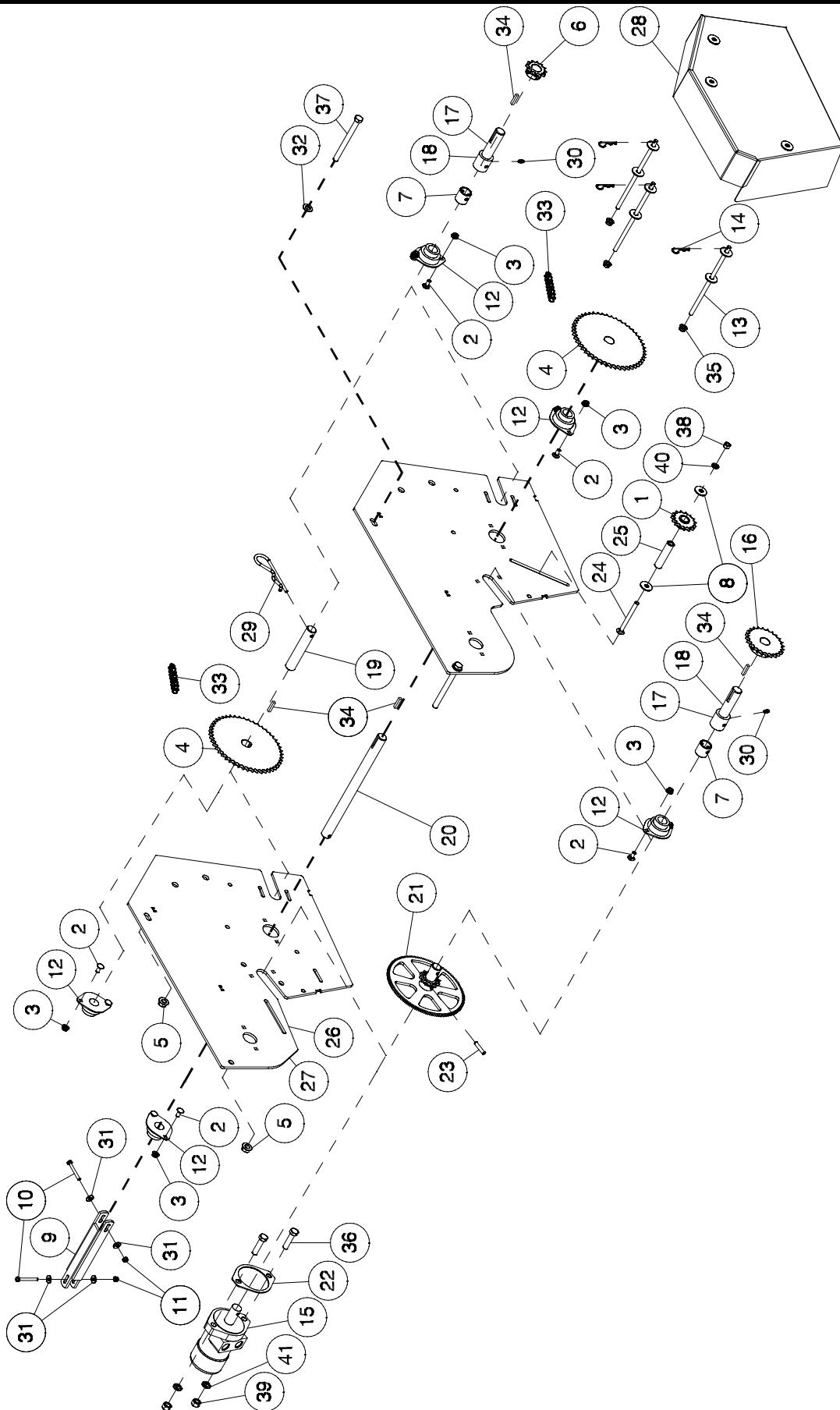
**Variable Rate System  
8240XL, 8300XL Front Transmission & Third Tank**



## Variable Rate System - 8240XL, 8300XL Front Transmission & Third Tank

Item	Part No.	Description	Qty
1	D10747	Sprocket - 40B48 .....	2
2	D17946	Sprocket - 40B12 .....	1
3	N29367	Chain - #40 x 76 Link W/Conn & Offset Link.....	1
4	N29368	Chain - #40 x 73 Link W/Conn & Offset Link.....	1
	S10954	Connector - #40 Chain	
	S10955	Offset Link - #40 Chain	
5	N27411	Flanette Bearing 1 Bore .....	5
6	N29312	Chain Guard - Seed .....	1
7	N29317	Pin - Long.....	3
8	N29338	Sprocket - 40B24 .....	1
9	N29340	Shaft - Slow Speed .....	2
10	N29345	Shaft - Slow Speed - 40A12 - Morris VRT (130 Teeth on Sensor Wheel) .....	1
	N34796	Shaft - Slow Speed - 40A12 - Optional FarmScan VRT (40 Teeth on Sensor Wheel) .....	1
	N45530	Shaft - Slow Speed - 40A12 - Optional TOPCON VRT (72Teeth on Sensor Wheel) .....	1
11	N37428	Coupler - 5 1/4 Lg .....	3
12	P1318510	Hairpin - #19 - 0.243 x 4.375.....	1
13	N29341	Shaft - Slow Speed .....	1
14	N29342	Shaft - Meter End .....	1
15	D14565	Flange Locknut - 1/2 .....	2
16	N37852	Transmission Weldment.....	1
17	S10730	Key - 1/4 x 1/4 x 1 1/4 Lg .....	4
18	S-752	Grease Fitting - 1/4 Straight .....	2
19	N29371	Shim.....	1
20	N45546	Bushing - 0.78 OD x 13/32 ID x 3 1/8 Lg (for N45544) .....	1
	N29399	Bushing - 0.482 ID x 3/4 OD x 3 1/8 (for D-5234).....	1
21	N29398	Carriage Bolt - 3/8 x 4 Lg .....	1
22	N29319	Hydraulic Motor.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
	N42365	Seal Kit for WHITE RS series motor	
23	S27987	Flange Locknut - 3/8 W/Center Lock.....	3
24	D-5278	Flange Locknut - 5/16 .....	10
25	N29375	Drive Pin - 5/16 x 1 1/2 (Groove).....	1
26	N29318	Hair Pin - #7 - 0.094 x 2 5/16 .....	3
27	W-488	Hex Bolt - 1/2 x 2 Lg.....	2
28	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
29	W-516	Hex Nut - 1/2 .....	2
30	W-514	Hex Nut - 3/8 .....	1
31	N22778	Locknut - 1/4 Nylon Insert.....	6
32	W-525	Lockwasher - 1/2.....	2
33	W-523	Lockwasher - 3/8.....	1
34	N22777	Bolt - 1/4 x 2 1/4 W/ 3/8 Thread.....	2
35	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
36	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
37	S-1925	Flatwasher - 1/2 .....	2
38	S-1198	Flatwasher - 5/16 .....	4
39	N19706	Flatwasher - 13/32 ID x 1 1/4 OD x 0.100 .....	2
	N43485	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

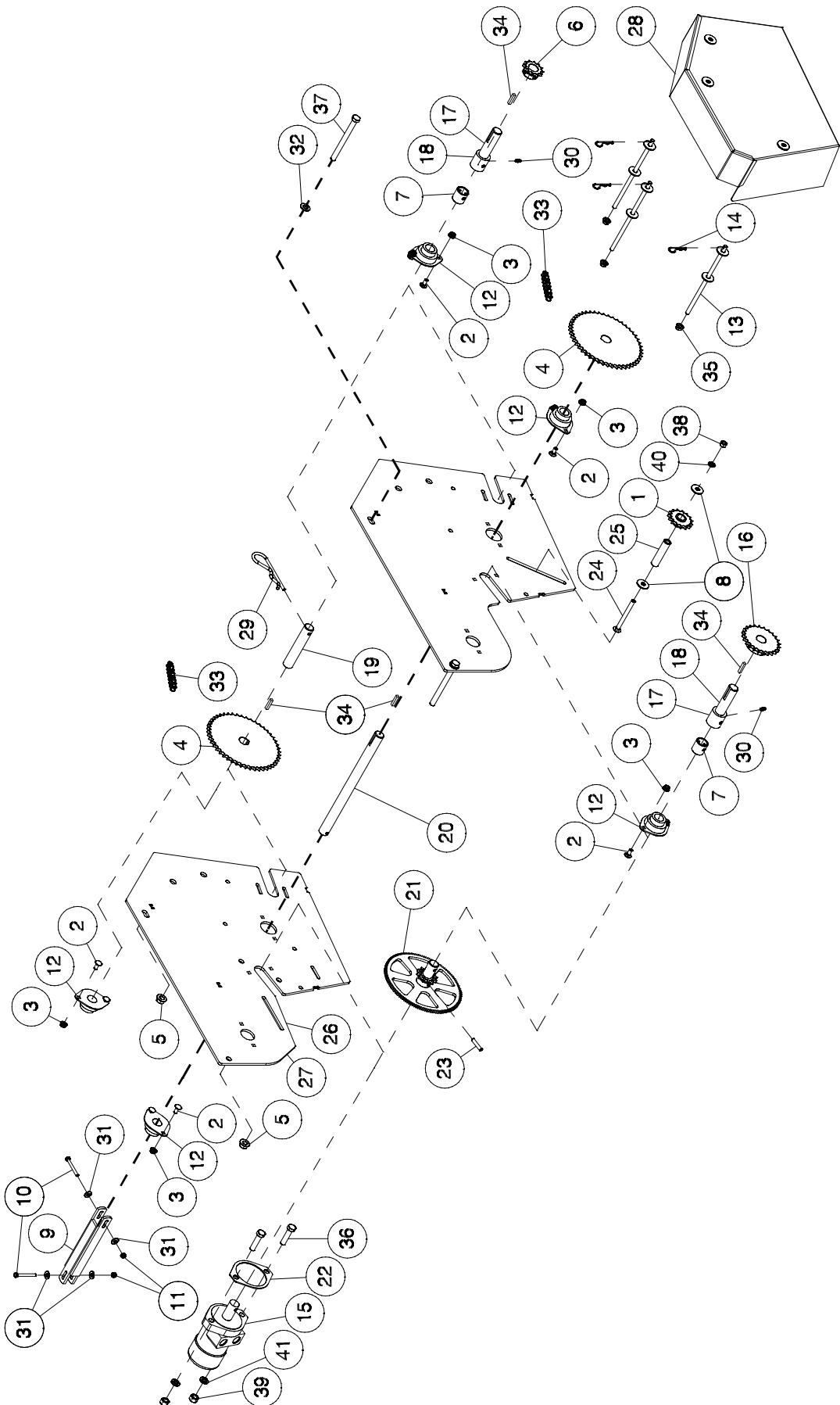
**Variable Rate System  
8435XL, 8630XL & 8650XL Rear Transmission - Prior to 2011**



**Variable Rate System - 8435XL, 8630XL & 8650XL Rear Transmission - Prior to 2011**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
3	D-5278	Flange Lock Nut - 5/16.....	10
4	D10747	Sprocket - 40B48 .....	2
5	D14565	Serrated Flange Lock Nut - 1/2.....	2
6	D17946	Sprocket - 40B12 .....	1
7	N16853	Oillite Bushing .....	2
8	N19706	Washer-13/32 ID x 1-1/4 OD x.100.....	2
9	N42535	Coupler - 7 13/16 Lg.....	1
10	N22777	Bolt .25 x 2.25 W/ 3/8 Thread.....	2
11	N22778	Nylon Insert Locknut - 1/4 .....	2
12	N27411	Flanette Bearing 1" Bore.....	5
13	N29317	Pin - Long.....	3
14	N29318	Hair Pin - .094 x 2 5/16 .....	3
15	N29319	Hydraulic Motor.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
16	N29338	Sprocket - 40B24 .....	1
17	A29346	Shaft-Slow Speed .....	2
18	N29340	Shaft-Slow Speed .....	2
19	N29341	Shaft-Slow Speed .....	1
20	N29342	Shaft-Meter End .....	1
21	N29345	Shaft - Slow Speed - 40A12 - Morris VRT (130 Teeth on Sensor Wheel) .....	1
	N45530	Shaft - Slow Speed - 40A12 - Optional TOPCON VRT (72Teeth on Sensor Wheel) .....	1
22	N29371	Shim.....	1
23	N29375	Groove Pin 5/16 x 1 1/2.....	1
24	N29398	Carriage Bolt - 3/8 x 4 Lg .....	1
25	N45546	Bushing - 0.78 OD x 13/32 ID x 3 1/8 Lg (for N45544) .....	1
	N29399	Bushing - 0.482 ID x 3/4 OD x 3 1/8 (for D-5234).....	1
26	N44640	Rear Transmission .....	1
27	N44680	Rear VRT Transmission Assembly.....	1
28	N44685	Chain Guard.....	1
29	P1318510	#19 Hairpin - 0.143 x 4.375.....	1
30	S-752	1/4 Str. Grease Fitting.....	2
31	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
32	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga.....	2
33	S-5777	Chain - #40x84 Link W/Conn & Off .....	2
	S10954	Connector - #40 Chain .....	
	S10955	Offset Link - #40 Chain .....	
34	S10730	1/4 Keyway.....	4
35	S27987	Flange Lock Nut - 3/8.....	3
36	W-488	Hex Bolt - 1/2 x 2 Lg.....	2
37	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
38	W-514	Hex Nut - 3/8.....	1
39	W-516	Hex Nut - 1/2 .....	2
40	W-523	Lockwasher - 3/8.....	1
41	W-525	Lockwasher - 1/2.....	2
	N43485	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

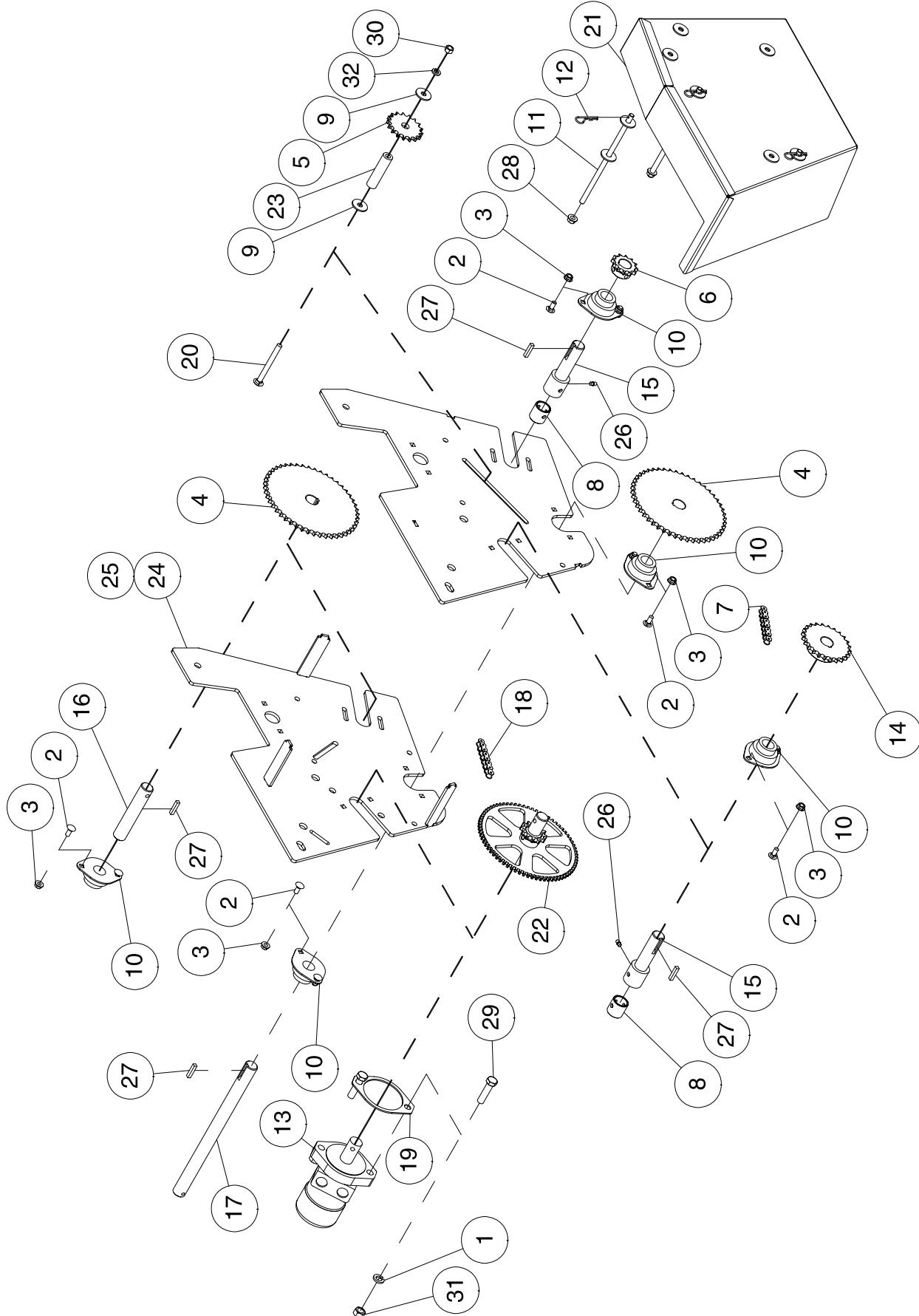
**Variable Rate System**  
**Tow Behind 8435XL, 8630XL & 8650XL Rear Transmission - 2011 to**



**VRT - Tow Behind 8435XL, 8630XL & 8650XL Rear Transmission - 2011 to**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
3	D-5278	Flange Lock Nut - 5/16.....	10
4	D10747	Sprocket - 40B48 .....	2
5	D14565	Serrated Flange Lock Nut - 1/2.....	2
6	D17946	Sprocket - 40B12 .....	1
7	N16853	Oillite Bushing .....	2
8	N19706	Washer-13/32 ID x 1-1/4 OD x.100.....	2
9	N42535	Coupler - 7 13/16 Lg.....	1
10	N22777	Bolt .25 x 2.25 W/ 3/8 Thread.....	2
11	N22778	Nylon Insert Locknut - 1/4 .....	2
12	N27411	Flanette Bearing 1" Bore.....	5
13	N29317	Pin - Long.....	3
14	N29318	Hair Pin - .094 x 2 5/16 .....	3
15	N29319	Hydraulic Motor.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
16	N29338	Sprocket - 40B24 .....	1
17	A29346	Shaft-Slow Speed .....	2
18	N29340	Shaft-Slow Speed .....	2
19	N29341	Shaft-Slow Speed .....	1
20	N29342	Shaft-Meter End .....	1
21	N29345	Shaft - Slow Speed - 40A12 - Morris VRT (130 Teeth on Sensor Wheel) .....	1
	N45530	Shaft - Slow Speed - 40A12 - Optional TOPCON VRT (72Teeth on Sensor Wheel) .....	1
22	N29371	Shim.....	1
23	N29375	Groove Pin 5/16 x 1 1/2.....	1
24	N29398	Carriage Bolt - 3/8 x 4 Lg .....	1
25	N45546	Bushing - 0.78 OD x 13/32 ID x 3 1/8 Lg (for N45544) .....	1
	N29399	Bushing - 0.482 ID x 3/4 OD x 3 1/8 (for D-5234).....	1
26	N48050	Rear Transmission .....	1
27	N48055	Rear VRT Transmission Assembly.....	1
28	N48054	Chain Guard.....	1
29	P1318510	#19 Hairpin - 0.143 x 4.375.....	1
30	S-752	1/4 Str. Grease Fitting.....	2
31	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
32	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga.....	2
33	S-5777	Chain - #40 x 84 Link W/Conn & Off .....	1
	S10954	Connector - #40 Chain .....	
	S10955	Offset Link - #40 Chain .....	
34	S10730	1/4 Keyway.....	4
35	S27987	Flange Lock Nut - 3/8.....	3
36	W-488	Hex Bolt - 1/2 x 2 Lg .....	2
37	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
38	W-514	Hex Nut - 3/8 .....	1
39	W-516	Hex Nut - 1/2 .....	2
40	W-523	Lockwasher - 3/8.....	1
41	W-525	Lockwasher - 1/2.....	2
42	N48057	Chain - #40 x 81 Link W/Conn & Off .....	1
	N43485	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

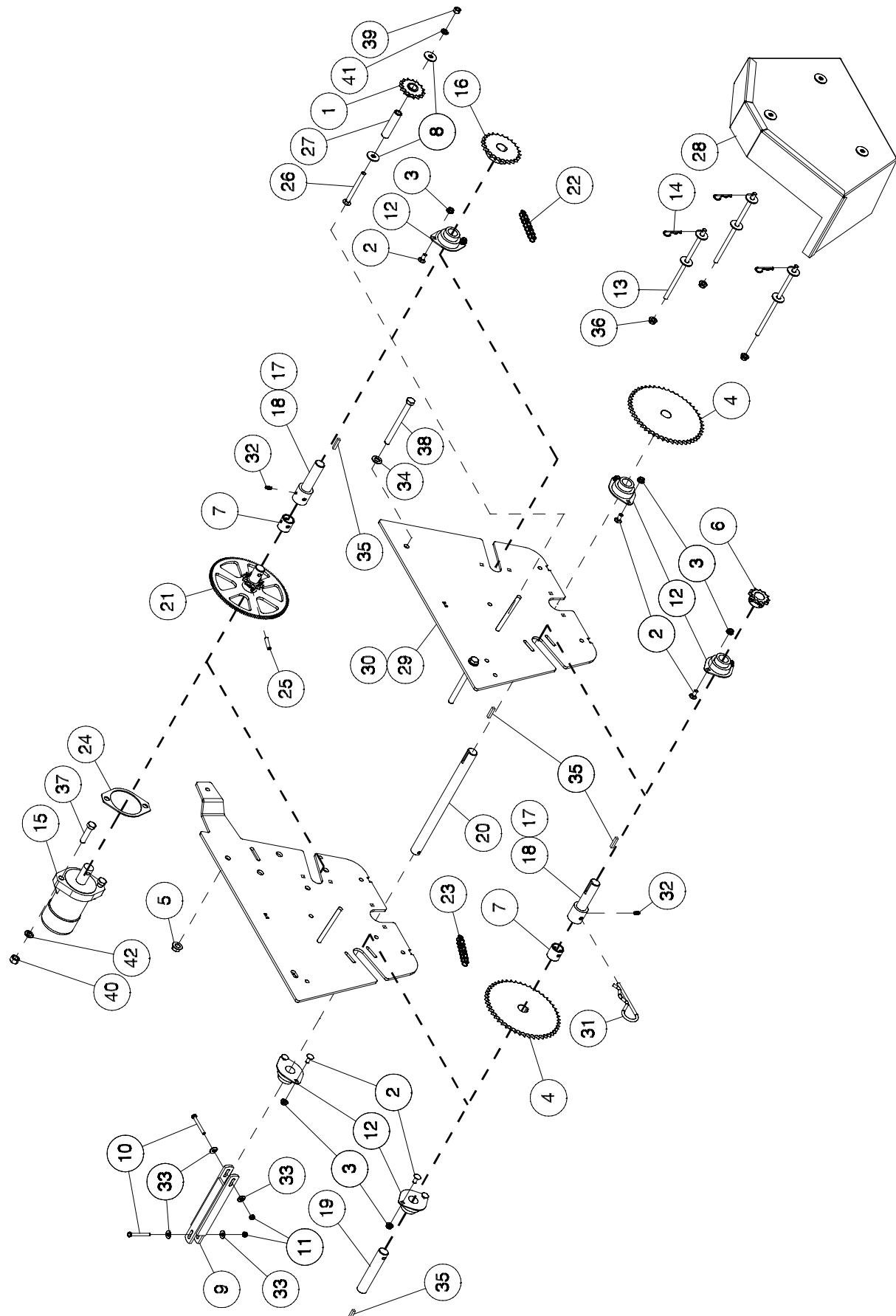
**Variable Rate System**  
**Tow Between 8435XL, 8630XL & 8650XL Rear Transmission**



**VRT - Tow Between 8435XL, 8630XL & 8650XL Rear Transmission**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	W-525	Lockwasher - 1/2.....	2
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
3	D-5278	Flange Lock Nut - 5/16.....	10
4	D10747	Sprocket - 40B48 - 1.002 Dia Bore.....	2
5	D17808	Sprocket Idler - 40A17 - 5/8 Bore.....	1
6	D17946	Sprocket - 40B12 - 1.002 Dia Bore.....	1
7	N14262	Chain - #40 x 80 Link W/Connector .....	1
8	N16853	Oillite Bushing .....	2
9	N19706	Washer - 13/32ID x 1-1/4OD x.100.....	2
10	N27411	Flanette Bearing - 1" Bore .....	5
11	N29317	Pin - Long.....	3
12	N29318	Hair Pin - .094 x 2 5/16 .....	3
13	N29319	Hydraulic Motor .....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
14	N29338	Sprocket - 40B24 - 1.002 Dia Bore.....	1
15	N29340	Shaft-Slow Speed (Includes item 8).....	2
16	N29341	Shaft - Slow Speed - 1 Dia.....	1
17	N29342	Shaft - Meter End - 1 Dia .....	1
18	N29368	Chain - #40 x 73 Link W/Connector & Offset .....	1
19	N29371	Shim.....	1
20	N29398	Carriage Bolt - 3/8 x 4 Lg .....	1
21	N45188	Chain Guard - 630/650 .....	1
22	N45530	Shaft - Slow Speed - 40A12 - TOPCON VRT (72Teeth on Sensor Wheel).....	1
23	N45546	Bushing.....	1
24	N48941	Transmission Weldment - Rear 8650 Between.....	1
25	N48945	VRT Transmission Assembly - Rear 8650 Between .....	1
26	S-752	Grease Fitting - 1/4 Straight .....	2
27	S10730	Keyway - 1/4 x 1/4 x 1 1/4 Lg .....	4
28	S27987	Flange Lock Nut - 3/8 W/Center Lock .....	3
29	W-488	Hex Bolt - 1/2 x 2 Lg.....	2
30	W-514	Hex Nut - 3/8.....	1
31	W-516	Hex Nut - 1/2.....	2
32	W-523	Lockwasher - 3/8.....	1
33	N42535	Coupler - 7 13/16 Lg (Not Shown).....	1
34	N22777	Bolt - 1/4 x 2.25 W/ 3/8 Thread (Not Shown).....	2
35	N22778	Nylon Insert Locknut - 1/4 (Not Shown) .....	2
36	S-1198	Washer - 5/16 ID x 3/4 OD x .065 (Not Shown) .....	4

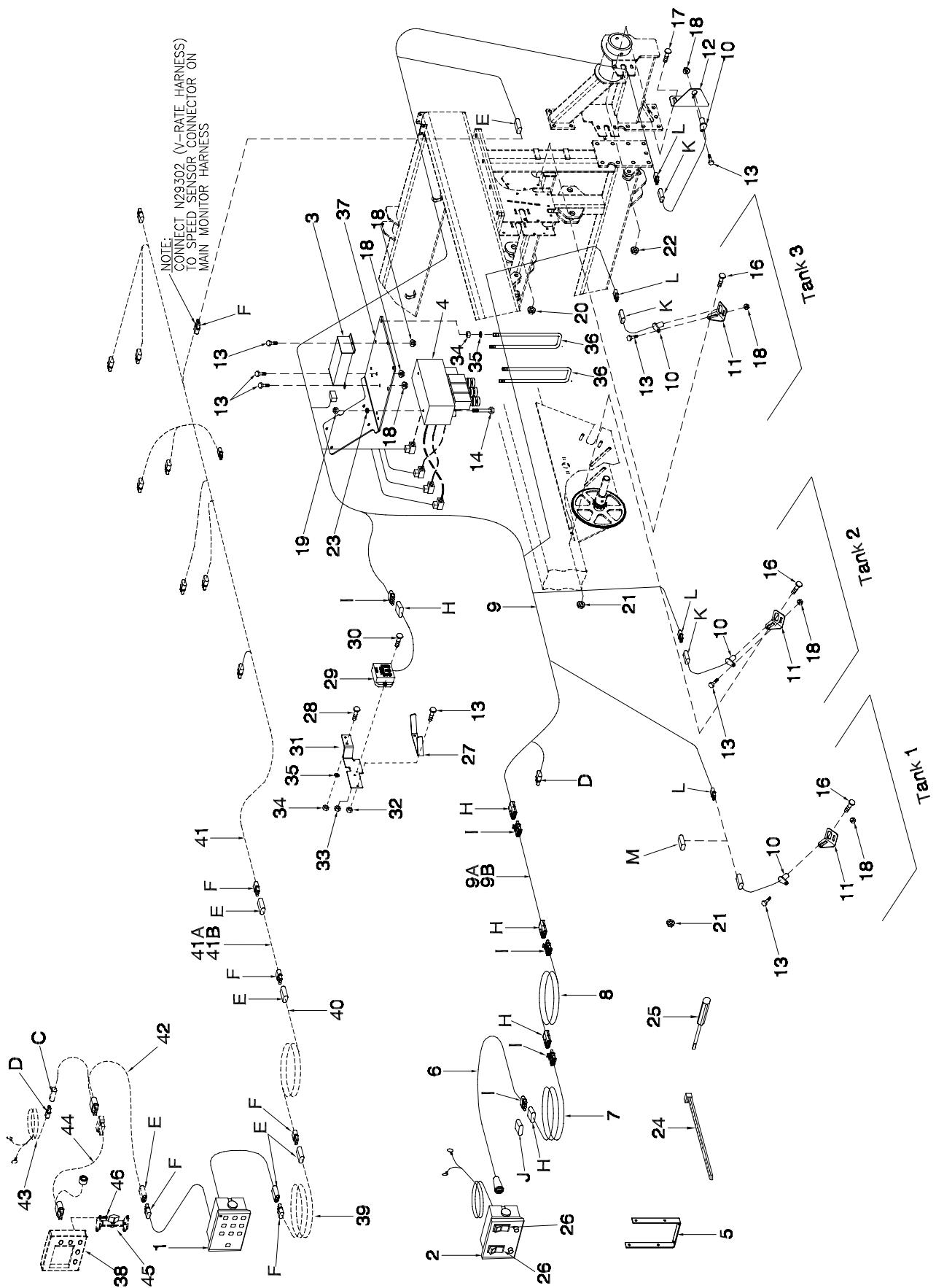
**Variable Rate System  
8435XL Front & 8630/650XL F/M/4th Tank Transmissions**



**Variable Rate System - 8435XL Front & 8630/650XL F/M/4th Tank Transmissions**

<b>Item</b>	<b>Part No.</b>	<b>Description</b>	<b>Qty</b>
1	N45544	Steel Sprocket - 40A17 x 20mm Bearing Bore.....	1
	D-5234	Nylon Sprocket - 40B15 .....	1
2	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	10
3	D-5278	Flange Lock Nut - 5/16.....	10
4	D10747	Sprocket - 40B48 .....	2
5	D14565	Serrated Flange Lock Nut - 1/2.....	2
6	D17946	Sprocket - 40B12 .....	1
7	N16853	Oillite Bushing .....	2
8	N19706	Washer-13/32 ID x 1-1/4 OD x.100.....	2
9	N42535	Coupler - 7 13/16 Lg.....	1
10	N22777	Bolt .25 x 2.25 W/ 3/8 Thread.....	2
11	N22778	Nylon Insert Locknut - 1/4 .....	2
12	N27411	Flanette Bearing 1" Bore.....	5
13	N29317	Pin - Long.....	3
14	N29318	Hair Pin - .094 x 2 5/16 .....	3
15	N29319	Hydraulic Motor.....	1
	N48071	Seal Kit for DANFOSS DH80 series 1 motor	
16	N29338	Sprocket - 40B24 .....	1
17	A29346	Shaft-Slow Speed .....	2
18	N29340	Shaft-Slow Speed .....	2
19	N29341	Shaft-Slow Speed .....	1
20	N29342	Shaft-Meter End .....	1
21	N29345	Shaft - Slow Speed - 40A12 - Morris VRT (130 Teeth on Sensor Wheel) .....	1
	N45530	Shaft - Slow Speed - 40A12 - Optional TOPCON VRT (72Teeth on Sensor Wheel) .....	1
22	N14262	Chain - #40x80 Link W/Conn .....	1
23	N29368	Chain - #40x73 Link W/Conn & Off .....	1
	S10954	Connector - #40 Chain .....	
	S10955	Offset Link - #40 Chain .....	
24	N29371	Shim.....	1
25	N29375	Groove Pin 5/16 x 1 1/2.....	1
26	N29398	Carriage Bolt - 3/8 x 4 Lg .....	1
27	N45546	Bushing - 0.78 OD x 13/32 ID x 3 1/8 Lg (for N45544) .....	1
	N29399	Bushing - 0.482 ID x 3/4 OD x 3 1/8 (for D-5234).....	1
28	N45188	Chain Guard .....	1
29	N45090	Transmission Frame .....	1
30	N44675	VRT Transmission Assembly .....	1
31	P13185	#19 Hairpin - 0.143 x 4.375.....	1
32	S-752	1/4 Str. Grease Fitting.....	2
33	S-1198	Washer - 5/16 ID x 3/4 OD x .065 .....	4
34	S-1925	Flat Washer - 17/32 ID x 1 OD x 13 Ga.....	2
35	S10730	1/4 Keyway.....	4
36	S27987	Flange Lock Nut - 3/8.....	3
37	W-488	Hex Bolt - 1/2 x 2 Lg.....	2
38	W-496	Hex Bolt - 1/2 x 5 1/2 Lg.....	2
39	W-514	Hex Nut - 3/8 .....	1
40	W-516	Hex Nut - 1/2 .....	2
41	W-523	Lockwasher - 3/8.....	1
42	W-525	Lockwasher - 1/2.....	2
	N43485	Kit - Steel Idler (Replaces Nylon Idler D-5234)	

## **Variable Rate System Standard Morris System**

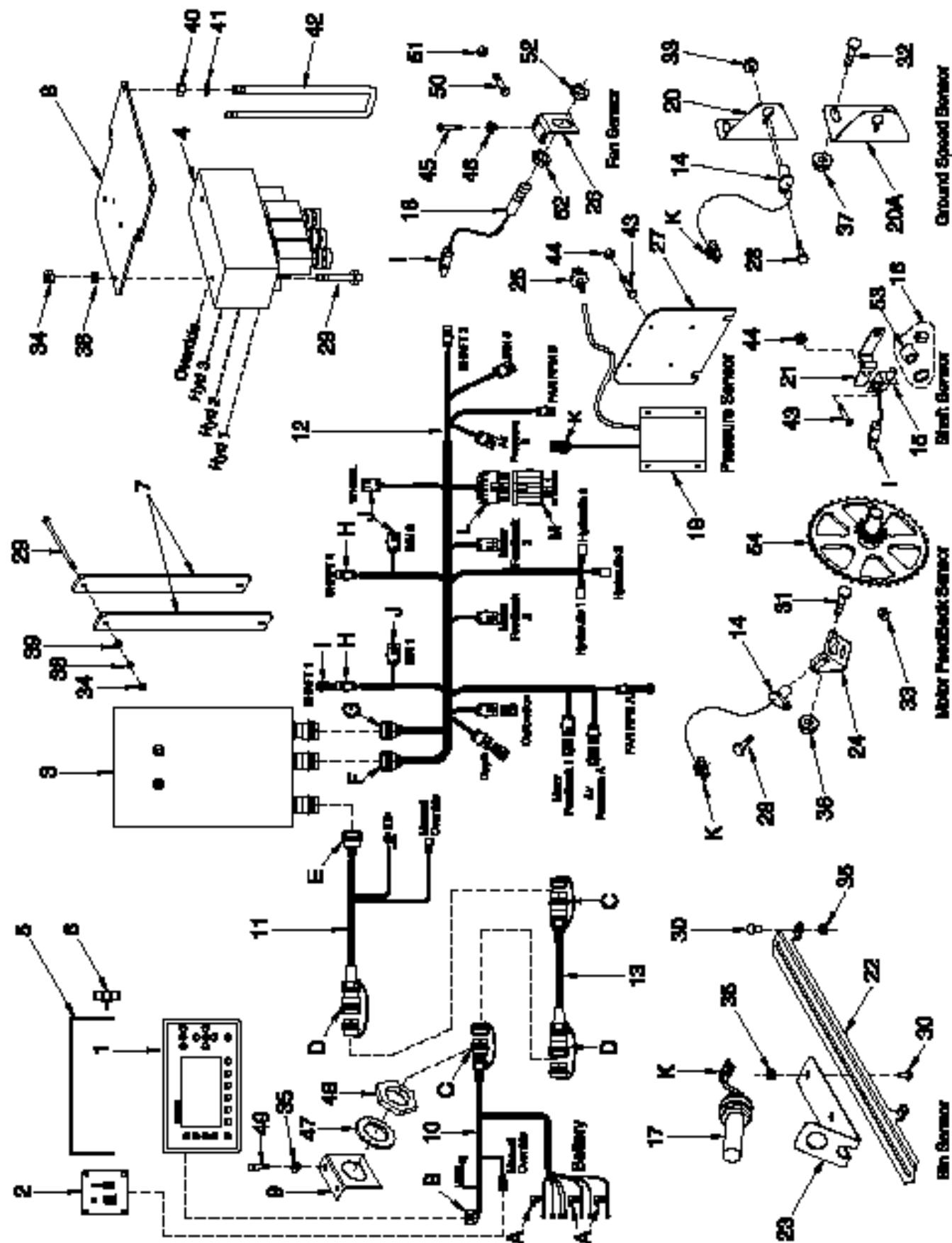


## Variable Rate System - Standard Morris System

Item	Part No:	Description	No. Used	
			2 Tank	3 Tank
1	N29300	Console - Master Switch (V/Rate) .....	1	1
2	N29305	Controller Switch - (V/Rate) .....	1	1
3	N29301	Controller Housing (V/Rate).....	1	1
4	N29320	Valve Manifold Assembly - 3 Bank - Prior to 2009 .....	1	1
	N45505	Valve Manifold Assembly - 3 Bank - Prior to 2009 .....	1	1
5	N29370	Bracket - Mount - Variable Console .....	1	1
6	N29306	Wire - V/Rate Extension - Lead - 8 1/2 ft .....	1	1
7	N32464	Wire - V/Rate Extension - Main - 21 ft.....	1	1
8	N32465	Wire - V/Rate Extension - 37 1/2 ft - Tow Behind ONLY.....	1	1
9	N37422	Harness - VRT - Controller - Main .....	1	1
	N44672	Harness - VRT - Controller - Main - 8435 & 8630 (2008) .....	1	1
9A	N37423	Harness - VRT - Controllet - Extension - Tow Behind .....	1	1
9B	N37424	Harness - VRT - Controller - Extension - Tow Between .....	1	1
10	N29307	Hall Effect Sensor.....	3	4
11	N29296	Bracket - Sensor - Metershaft.....	2	3
12	N37330	Bracket - Sensor .....	1	1
13	W-469	Hex Bolt - 1/4 x 3/4.....	8	9
14	W-1847	Hex Bolt - 1/4 x 5 Lg .....	2	2
15	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	-	-
16	D-5260	Carriage Bolt - 3/8 x 1 1/4 Lg.....	2	3
17	D-5265	Carriage Bolt - 1/2 x 1 Lg.....	2	2
18	D-5277	Locknut - 1/4 - Serrated.....	6	6
19	W-512	Hex Nut - 1/4 .....	2	2
20	D-5278	Locknut - 5/16 - Serrated.....	-	-
21	D-5279	Locknut - 3/8 - Serrated.....	2	3
22	D14565	Locknut - 1/2 - Serrated.....	2	2
23	W-521	Lockwasher - 1/4 .....	2	2
24	D-4838	Nylon Tie Strap - Black - 14 1/2 Lg .....	3	3
25	N27625	Assembly Tool - Packard Connector .....	1	1
26	N29382	Rocker Switch - 2 Way - #83301 .....	2	2
27	N29400	Bracket - Auxiliary Mount - Monitor.....	1	1
28	W-475	Hex Bolt - 3/8 x 1 .....	2	2
29	N29333	Control - Start/Stop.....	1	1
30	N37786	Screw - Machine Slotted - #10 x 1 .....	2	2
31	N37785	Bracket - Switch Gear Mtg.....	1	1
32	N22778	Locknut - 1/4 - Nylon Insert .....	2	2
33	N37787	Locknut - #10 - Nylon Insert .....	2	2
34	W-514	Hex Nut - 3/8 .....	6	6
35	W-523	Lockwasher - 3/8 .....	6	6
36	N36019	U-Bolt - 3/8 x 4 x 10 15/16 .....	2	2
	N19723	U-Bolt - 3/8 x 4 x 6 15/16 - 8435, 8630 & 8650 .....	2	2
37	N45193	Mounting Plate - Manifold.....	1	1
<b>The base Air Seeder contains the following items</b>				
38	N44049	Monitor - Version 3.....	1	1
	N37010	Monitor - Version 2		
39	N32470	Wire - Monitor Extension - 21 ft .....	1	1
40	N32471	Wire - Monitor Extension - 37 1/2 ft - Tow Behind ONLY .....	1	1
41	N36199	Harness - Monitor .....	1	1
	N44671	Harness - Monitor - 8435, 8630 & 8650 .....	1	1
41A	N37347	Harness - Monitor - Extension - Tow Behind.....	1	1
41B	N37341	Harness - Monitor - Extension - Tow Between .....	1	1
42	N44253	Power Cable - VMD Monitor .....	1	1
43	N27609	Power Cable - Monitor .....	1	1
44	N44264	Alarm and Cable Assembly - Optional .....	1	1
45	N44254	Mount - VMD Monitor.....	1	1
46	N44265	Machine Screw - #10-32 x 1/2 .....	2	2
<b>See Pg. 8-3 for complete list of Replacement Connectors</b>				
C	N29384	Packard Connector - BLACK - 2 Pin Plug		
D	N29385	Packard Connector - BLACK - 2 Pin Socket		
E	N27613	Packard Connector - BLACK - 3 Pin Plug		
F	N27614	Packard Connector - BLACK - 3 Pin Socket		
H	N29151	Packard Connector - BLACK - 4 Pin Plug		
I	N29152	Packard Connector - BLACK - 4 Pin Socket		
J	N29153	Seal Connector - Black - BLACK - 4 Pin		
K	N28901	Packard Connector - BLUE - 3 Pin Plug		
L	N28902	Packard Connector - BLUE - 3 Pin Socket		
M	N29143	Seal Connector - BLUE - 3 Pin		

# **Variable Rate System**

## **Farm Scan System**



## Variable Rate System - Farm Scan System

Item	Part No:	Description	No. Used	
			2 Tank	3 Tank
1	N34806	Monitor - Canlink 3000 .....	1	1
2	N34818	Switch Box.....	1	1
3	N34807	Air Cart Pod .....	1	1
4	N29320	Valve Manifold Assembly .....	1	1
5	N34808	Bracket - Monitor Mount .....	1	1
6	N34813	Thumbscrew .....	2	2
7	N34838	Strap - Pod Mount.....	4	4
8	N29335	Mounting Plate.....	1	1
9	N34814	Mounting Plate.....	2	2
10	N34825	Wire Harness - Tractor.....	1	1
11	N34827	Wire Harness - Pod - Drawbar .....	1	1
12	N34828	Wire Harness - Air Cart.....	1	1
13	N34826	Wire Harness - Implement Extension .....	1	1
14	N34822	Sensor - Hall Effect.....	3	4
15	N34811	Sensor - Shaft Feedback .....	2	3
16	N34812	Shaft Magnet with clamp .....	2	3
17	N34810	Sensor - Bin Level .....	2	3
18	N34815	Sensor - Fan .....	1	1
19	N34809	Sensor - Air Pressure.....	1	1
20	N37330	Bracket - Sensor - Used with 32 Dia Rims .....	1	1
20A	N29310	Bracket - Sensor - Used with 26 Dia Rims .....	1	1
21	N34819	Bracket - Shaft Sensor.....	2	3
22	N31792	Adjustable Plate.....	2	3
23	N34799	Bracket - Bin Level Sensor .....	2	3
24	N29296	Bracket - Sensor - Metershaft .....	2	3
25	N34829	Fitting - Hose Barb.....	1	1
26	N34820	Bracket - Fan Sensor Adaptor.....	1	1
27	N34834	Bracket - Air Pressure Sensor.....	1	1
28	W-469	Hex Bolt - 1/4 x 3/4 .....	3	4
29	W-1847	Hex Bolt - 1/4 x 5 Lg .....	6	6
30	D-5259	Carriage Bolt - 5/16 x 3/4 Lg.....	12	18
31	D-5260	Carriage Bolt - 3/8 x 1 1/4 Lg.....	2	3
32	D-5265	Carriage Bolt - 1/2 x 1 Lg.....	2	2
33	D-5277	Locknut - 1/4 - Serrated .....	3	4
34	W-512	Hex Nut - 1/4 .....	6	6
35	D-5278	Locknut - 5/16 - Serrated .....	16	22
36	D-5279	Locknut - 3/8 - Serrated .....	2	3
37	D14565	Locknut - 1/2 - Serrated .....	2	2
38	W-521	Lockwasher - 1/4 .....	6	6
39	S-1198	Flatwasher - 1/4.....	4	4
40	W-514	Hex Nut - 3/8 .....	8	8
41	W-523	Lockwasher - 3/8 .....	8	8
42	N36019	U-Bolt - 3/8 x 4 x 10 15/16 .....	2	2
43	N34961	Bolt - #10 x 3/4 .....	8	10
44	N37787	Locknut - #10 - Nylon Insert .....	8	10
45	N29486	Machine Screw - #8 x 5/8 .....	2	2
46	N16564	Locknut - #8 - Serrated .....	2	2
47	N34817	Lockwasher - Connector Mount .....	2	2
48	N34816	Nut - Connector Mount .....	2	2
49	F-1767	Hex Bolt - 5/16 x 3/4 .....	4	4
50	N34835	Hex Bolt - 3/8 x 3/4 STAINLESS (13 FAN) .....	1	1
	N34824	Hex Bolt - 1/4 x 1 STAINLESS (17 FAN) .....	1	1
51	N34836	Hex Nut - 3/8 STAINLESS (13 FAN) .....	1	1
52	S34549	Jam Nut - 3/4 UNF (Note one jam nut comes with sensor) .....	2	2
53	N19599	Bushing .....	2	3
54	N34796	Sprocket - Feedback - 40 Tooth .....	1	1
<b>Replacement Connectors</b>				
A		Fuse		
B		(DIGI-KEY 1125F-ND) Norcomp 25 Pin Female D-Sub Connector		
C		(HD 34-24-9 PN) Deutsch Receptacle, (0428-204-2490) Shell Adapter,		
D		(0409-201-2400) Cable Clamp Assembly, (HDC 36-24) Deutsch Dust Cap		
		(HD 36-24-9 SN) Deutsch Plug, (0428-204-2490) Shell Adapter,		
E		(0409-201-2400) Cable Clamp Assembly, (HDC 34-24) Deutsch Dust Cap		
F		(HD 36-24-9 SN) Deutsch Plug		
G		(HD 36-24-16 PN) Deutsch 24-16 Plug		
H	N29384	(HD 36-24-23 PN) Deutsch 24-23 Plug		
I	N29385	Packard Connector - BLACK - 2 Pin Plug		
J	N27613	Packard Connector - BLACK - 2 Pin Socket		
K	N27614	Packard Connector - BLACK - 3 Pin Plug		
L	N29152	Packard Connector - BLACK - 3 Pin Socket		
M	N29153	Packard Connector - BLACK - 4 Pin Socket		
		Seal Connector - Black - BLACK - 4 Pin		

## Variable Rate System X20 - TopCon System



1 - A3745 Morris X20 Console



2 - A1258 Seed Rate Interface



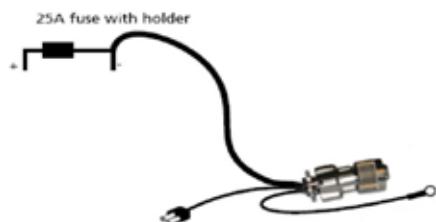
3 - MDECU



4 - A1771 Run-Reset Box  
33 - Mount Bracket  
34 - Screw #10



5 - A1734 Comms Cable



6 - A2400 X20 Power Harness



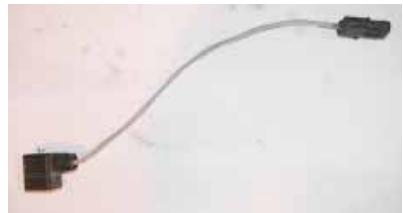
7 - A2615 X20 Ram Mount Angle Kit



10 - A3695 Sensor Harness



11 - A3737 4 Bin Drive Harness



13 - A3739 Limp Home Harness



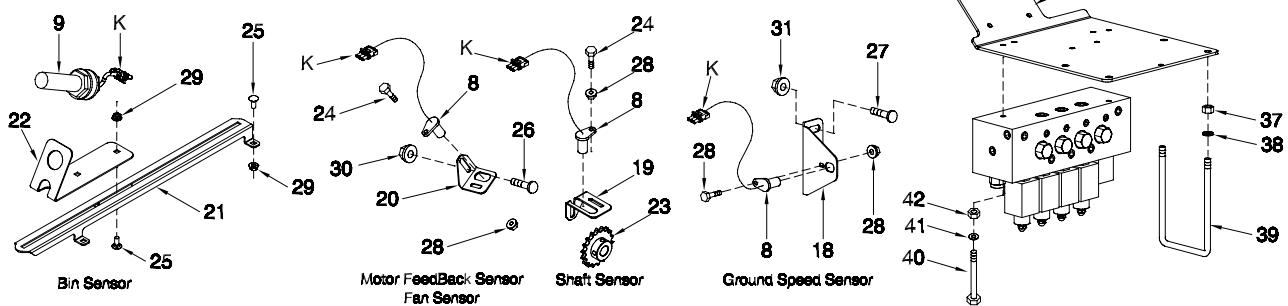
15 - A464 Tractor Harness



16 - A467 Implement Extension



17 - A468 Chassis Extension Harness  
17A - A3738 Chassis Extension Harness



## X20 - TopCon System

Item	Part No.	Description	No: Used		
			2 Tank	3 Tank	4 Tank
1	A3745	Morris X20 Console .....	1	1	1
	A2678	X20 Seed Rate Operation Manual			
2	A1258	Zynx Seedrate / Spreader Interface .....	1	1	1
3	N50622	AGA3980 Multidrive Electronic Control Unit (MDECU) 4 Channel (replaces A1526)	1	1	1
4	A1771	Run / Stop / Reset Switch Box .....	1	1	1
5	A1734	Comms Cable Shielded 5M (16Ft) 9 Wire Male "D" To 9 Wire Female "D" .....	1	1	1
6	A2400	X20 Power Harness .....	1	1	1
7	A2615	X20 Ram Mount Angle Kit.....	1	1	1
8	N50070	Honeywell Proximity Sensor To Suit Morris (A3680) .....	3	4	5
9	A3681	Bin Level Sensor To Suit Morris No Bracket.....	2	3	4
10	A3695	Morris 8000 Series 4 Bin Sensor Harness.....	1	1	1
11	A3737	Morris Canada 4 Bin Drive Harness .....	1	1	1
12	A1901	Serial GPS / VRC Comms Harness 0.3M (1Ft) .....	1	1	1
13	A3739	Morris Canada Limp Home Adaptor Harness .....	1	1	1
15	A464	Actuator/Hydraulic Tractor Harness Suit Zynx And Seedrate Controller .....	1	1	1
16	N49165	A467 Actuator/Hydraulic Implement Extension Harness 12.5M (41Ft) With Lights ...	1	1	1
17	A468	Actuator/Hydraulic Chassis Extension Harness 10M (32.5Ft) With Lights (8240, 8300, 8336, 8370 & 8425) .....	1	1	-
17A	A3738	Actuator/Hydraulic Chassis Extension Harness 12M (39.5Ft) With Lights (8435, 8630 & 8650) .....	1	1	1
18	N37330	Bracket - Sensor - Used with 32 Dia Rims.....	1	1	1
19	N45199	Bracket - Shaft Sensor - Metershaft.....	2	3	4
20	N29296	Bracket - Sensor .....	3	4	5
21	N42149	Adjustment Plate - Cart tanks 8240, 8300, 8336, 8370 & 8425	...	2	3
	N40899	Adjustment Plate - 3rd tank option on 8240, 8300 & 8370 and Cart tanks for 8435, 8630 & 8650.....	2	3	4
	N44649	Adjustment Plate - 4th tank option on 8650.....	-	-	1
22	N34799	Bracket - Bin Level Sensor .....	2	3	4
23	N45198	Sprocket - 40B18 - 3/4 Diameter Bore .....	2	3	4
24	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	10	12	14
25	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	4	6	8
26	D-5260	Carriage Bolt - 3/8 x 1 1/4 Lg.....	3	4	5
27	D-5265	Carriage Bolt - 1/2 x 1 Lg.....	2	3	4
28	D-5277	Locknut - 1/4 - Serrated .....	10	12	14
29	D-5278	Locknut - 5/16 - Serrated .....	4	6	8
30	D-5279	Locknut - 3/8 - Serrated .....	3	4	5
31	D14565	Locknut - 1/2 - Serrated .....	2	2	2
32	N45530	Shaft -Slow Speed - TOPCON VRT - 72 Tooth Feedback Wheel .....	2	3	4
33	N48009	Mounting Bracket - Run-Reset Box .....	1	1	1
34	N29696	Screw - #10 X 3/4 HEX SELF TAP.....	4	4	4
35	S27987	Locknut - 3/8 -16 Flange Centre Lock.....	2	2	2
36	W-475	Hex Bolt - 3/8 X 1 Lg .....	2	2	2
37	W-514	Hex Nut - 3/8.....	4	4	4
38	W-523	Lockwasher - 3/8 .....	4	4	4
39	N36019	U-Bolt - 3/8 x 4 x 10 15/16 - 8240, 8300, 8336, 8370 & 8425.....	2	2	2
	N19723	U-Bolt - 3/8 x 4 x 6 15/16 - 8435, 8630 & 8650.....	2	2	2
40	W-1847	Hex Bolt - 1/4 x 5 Lg .....	2	2	2
41	W-521	Lockwasher - 1/4 .....	2	2	2
42	W-512	Hex Nut - 1/4.....	2	2	2
43	N45193	Mounting Plate - Manifold .....	1	1	1
44	N48044	Switch Box - X20 Monitor Override (Not Shown)			
	A1705	Stylus (Not Shown)			
H	N29384	Packard Connector - BLACK - 2 Pin Plug			
I	N29385	Packard Connector - BLACK - 2 Pin Socket			
J	N27613	Packard Connector - BLACK - 3 Pin Plug			
K	N27614	Packard Connector - BLACK - 3 Pin Socket			
L	N29152	Packard Connector - BLACK - 4 Pin Socket			
M	N29153	Seal Connector - Black - BLACK - 4 Pin			
<b>Blockage Module Kits and Replacement Parts on Next Page</b>					

## Variable Rate System - TopCon System

Item	Part No.	Description	No: Used		
			2 Tank	3 Tank	4 Tank
	N47400	Blocked Head ECU - A2021 - TOPCON (Not Shown)			
	A3540	Blocked Head Monitor Operators Manual			
	N47423	Blocked Head Sensor - A1961 - TOPCON (Not Shown)			
	N47424	Fan Pressure Sensor - A267 - TOPCON (Not Shown)			
	N47425	Seeder Interface Switch Box - A1267 - TOPCON (Not Shown)			
	N47426	Harness - 5th Tank Mini ECU - 0.5M - A2251 - TOPCON (Not Shown)			
	N47427	Harness - Mini ECU - A2189 - TOPCON (Not Shown)			
	N47428	Liquid System Loom - A1978 - TOPCON (Not Shown)			
	N47429	Extension Harness - 17.5M - A1839 - TOPCON (Not Shown)			
	N47430	Adapter Harness - NH3 ZYNX - A1833 - TOPCON (Not Shown)			
	N47431	Adapter Harness - NH3 Dicky John - A2327 - TOPCON (Not Shown)			
	N47432	Adapter Harness - NH3 Micro Trak - A2032 - TOPCON (Not Shown)			
	N47433	Adapter Harness - Liquid Fertilizer - A1581 - TOPCON (Not Shown)			
	N47434	Extension Harness - 1M - A1121 - TOPCON (Not Shown)			
	N47435	Extension Harness - 3M - A2017 - TOPCON (Not Shown)			
	N47436	Extension Harness - 9M - A2018 - TOPCON (Not Shown)			
	N47437	Kit:5th Tank UNI LIQUID - A3757 - TOPCON (Not Shown)			
	N47438	30S Sprayer ECU - AGA4059 - TOPCON (Not Shown)			
	N47439	Extension Harness - 13M - AGA4055 - TOPCON (Not Shown)			
	N47442	Adapter Harness - 1.5M - AGA4057 - TOPCON (Not Shown)			
	N47443	Tool Kit - AGA4054 - TOPCON (Not Shown)			
	N47444	Crimp Tool - U087 - TOPCON (Not Shown)			
	N47445	Kit:Sectional Liquid Control - AGA4056 - TOPCON (Not Shown)			
	N47446	AMP CPC Extraction Tool - U005 - TOPCON (Not Shown)			
	N47447	9 Pin AMP Plug Pack - A1475 - TOPCON (Not Shown)			
	N47448	16 Pin AMP Plug Pack - A1477 - TOPCON (Not Shown)			
	N47449	Extension Harness - 7.5M - A2671 - TOPCON (Not Shown)			
	N47451	Extension Harness - 12M - A2428 - TOPCON (Not Shown)			
	N47452	Extension Harness - 1M - 18 sensors - AGA4277 - TOPCON (Not Shown)			
	N47453	Extension Harness - 7.5M - A2669 - TOPCON (Not Shown)			
	N47438	Control - Sectional ECU - AGA4059 - TOPCON (Not Shown)			
	N48000	X20 AGCAM Interface Kit - AGA4076 (Not Shown)			
		A3275 AGCAM Operations/Installation Manual			
	N48001	X20 AGCAM Interface - A3358 (Not Shown)			
	N48002	X20 AGCAM Power Harness - A3360 (Not Shown)			
	N48003	X20 AGCAM USB Cable - A3366 (Not Shown)			
	N48004	X20 Power Adapter Harness - A1953 (Not Shown)			
	N48005	X20 AGCAM Camera - DMAC-RC-PAL (Not Shown)			
	N48006	X20 AGCAM Cable 20' - DMAC-EC20 (Not Shown)			
	N48007	X20 AGCAM Cable 60' - DMAC-EC60 (Not Shown)			
	N48008	X20 AGCAM Cable 6' - DMAC-ACA6 (Not Shown)			
	N48010	X20 AGCAM Camera w/Cable - DNCA-C1-PAL (Not Shown)			
	N48011	Adapter Harness - X20 Speaker Audio Harness - H1173 (Not Shown)			
	N48012	External Speaker - X20 - A1229 (Not Shown)			
	N48013	Mini USB Keyboard - X20 - A2665 (Not Shown)			
	N48014	Ram Mount Adapter - RAM-233 (Shown in item 7)			
	N48016	Ram Mount Base - RAM-202U (Shown in item 7)			
	K45686	Ram Mounting Arm - RAM-201U (Shown in item 7)			
	N48035	Mounting Plate - For N47438 Sectional ECU			
	N48036	Cover Plate - For N47438 Sectional ECU			

## X20 - TopCon System

Item	Part No.	Description	No: Used		
			2Tank	3Tank	4Tank
		ORDER KITS THROUGH WHOLE GOODS ONLY			
	N46689	KIT: TOPCON LIQUID SECTIONAL			
		M-3388 - Locknut - 3/8 .....	4	4	4
		N15716 - Seal Strip - 1/4 x 1 (Qty 5 feet) .....	1	1	1
		N22778 - Lock Nut - 1/4 .....	6	6	6
		N36130 - Seal Strip - 3/8 x 10 3/4 (Qty 1/2 foot) .....	1	1	1
		N47438 - 30S Sprayer ECU (AGA4059).....	1	1	1
		N47439 - 16 Pin AMP Extension Harness (AGA4055) .....	1	1	1
		N47442 - MDECU to Sprayer ECU Harness (AGA4057).....	1	1	1
		N48035 - Mounting Plate.....	1	1	1
		N48036 - Cover Plate .....	1	1	1
		W-187 - Bolt - 3/8 x 1 1/4 .....	4	4	4
		W-470 - Bolt - 1/4 x 1 1/4.....	6	6	6
	N46693	KIT - TOPCON Blocked Head MOUNT for ECU - A2021			
		D-5489 - Washer - 3/8 .....	2	2	2
		D12714 - U-Bolt - 3/8 x 2 x 2 3/4 UL .....	1	1	1
		N15019 - Fitting - 1/8 NPT x .188 Barb.....	1	1	1
		N22778 - Lock Nut - 1/4 .....	4	4	4
		N36148 - U-BOLT - 3/8 x 3 x 4 UL.....	1	1	1
		N44013 - Bracket - Mount - Optical Module.....	1	1	1
		S-1198 - Washer - 5/16 ID x 3/4 OD x 16 GA.....	4	4	4
		W-469 - Bolt - 1/4 x 3/4.....	4	4	4
		W-514 - Nut - 3/8 .....	2	2	2
		W-523 - Lockwasher - 3/8.....	2	2	2

## **Variable Rate System EAGLE - TopCon System**



1 - A3815 Eagle Console



2 - MDECU



3 - A1771 Run-Reset Box



## 4 - A1779 Adapter Harness



## 5 - A464 Tractor Harness



6 - A467 Implement Extension



7 - A468 Chassis Extension Harness  
7A - A3738 Chassis Extension Harness



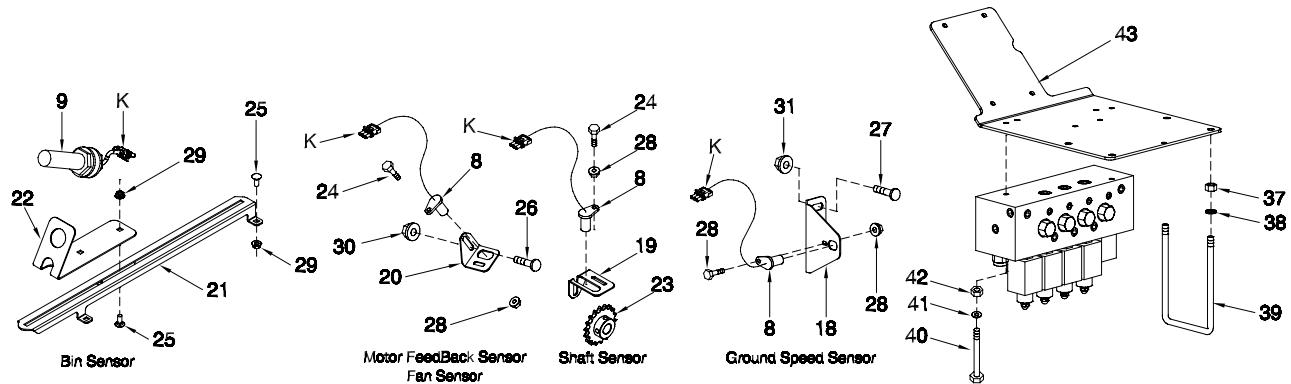
10 - A3695 Sensor Harness



## 11 - A3737 4 Bin Drive Harness



12 - A3739 Limp Home Harness



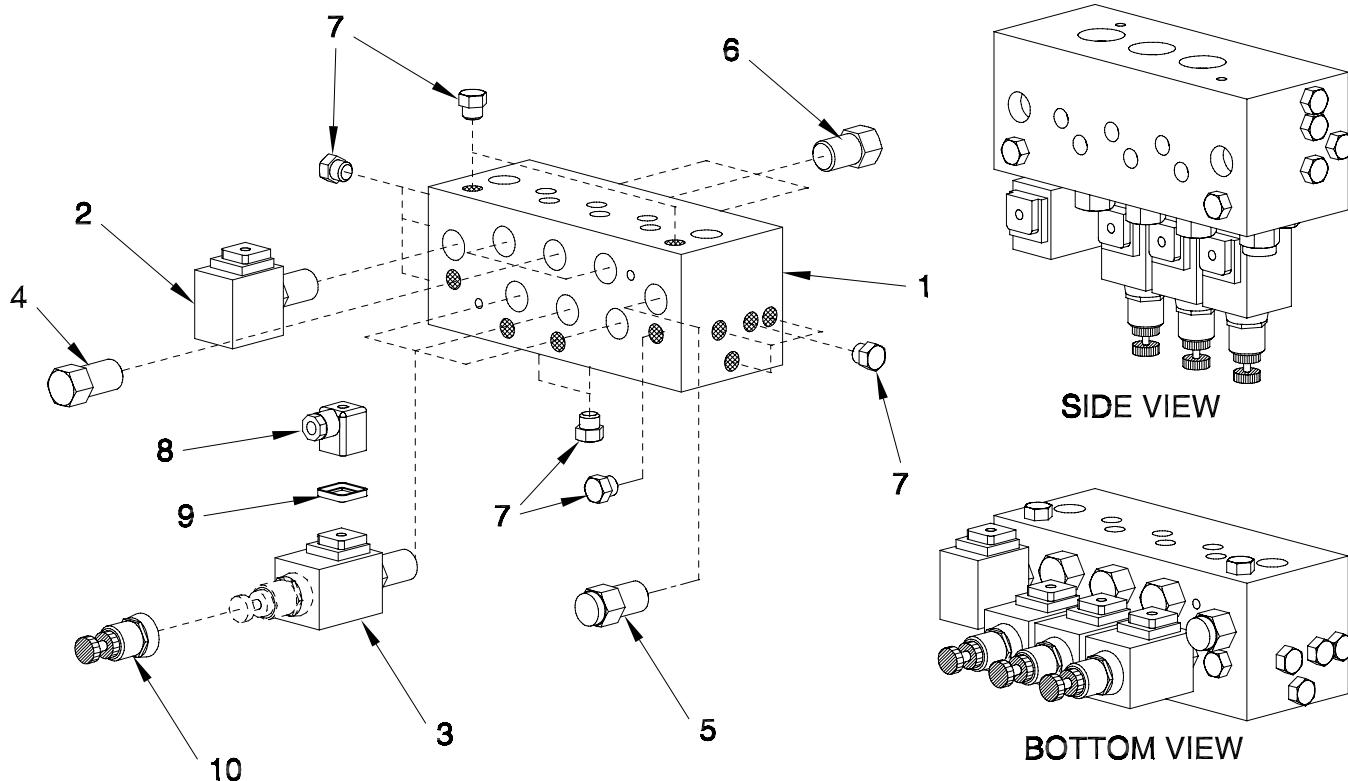
## EAGLE - TopCon System

Item	Part No.	Description	No: Used		
			2 Tank	3 Tank	4 Tank
1	N49188	Monitor Head - TOPCON EAGLE - A3815.....	1	1	1
2	A1526	Multidrive Electronic Control Unit (MDECU) 4 Channel.....	1	1	1
3	A1771	Run / Stop / Reset Switch Box.....	1	1	1
4	N49189	Adapter Harness - TOPCON EAGLE - A1779.....	1	1	1
5	A464	Actuator/Hydraulic Tractor Harness Suit Zynx And Seedrate Controller .....	1	1	1
6	A467	Actuator/Hydraulic Implement Extension Harness 12.5M (41Ft) With Lights.....	1	1	1
7	A468	Actuator/Hydraulic Chassis Extension Harness 10M (32.5Ft) With Lights (8240, 8300, 8336, 8370 & 8425).....	1	1	-
7A	A3738	Actuator/Hydraulic Chassis Extension Harness 12M (39.5Ft) With Lights (8435, 8630 & 8650).....	1	1	1
8	N50070	Honeywell Proximity Sensor To Suit Morris (A3680) .....	3	4	5
9	A3681	Bin Level Sensor To Suit Morris No Bracket.....	2	3	4
10	A3695	Morris 8000 Series 4 Bin Sensor Harness.....	1	1	1
11	A3737	Morris Canada 4 Bin Drive Harness .....	1	1	1
12	A3739	Morris Canada Limp Home Adaptor Harness .....	1	1	1
18	N37330	Bracket - Sensor - Used with 32 Dia Rims.....	1	1	1
19	N45199	Bracket - Shaft Sensor - Metershaft.....	2	3	4
20	N29296	Bracket - Sensor .....	3	4	5
21	N42149	Adjustment Plate - Cart tanks 8240, 8300, 8336, 8370 & 8425 .....	2	3	-
	N40899	Adjustment Plate - 3rd tank option on 8240, 8300 & 8370 and Cart tanks for 8435, 8630 & 8650.....	2	3	4
	N44649	Adjustment Plate - 4th tank option on 8650.....	-	-	1
22	N34799	Bracket - Bin Level Sensor .....	2	3	4
23	N45198	Sprocket - 40B18 - 3/4 Diameter Bore .....	2	3	4
24	W-469	Hex Bolt - 1/4 x 3/4 Lg .....	10	12	14
25	D-5259	Carriage Bolt - 5/16 x 3/4 Lg .....	4	6	8
26	D-5260	Carriage Bolt - 3/8 x 1 1/4 Lg .....	3	4	5
27	D-5265	Carriage Bolt - 1/2 x 1 Lg.....	2	3	4
28	D-5277	Locknut - 1/4 - Serrated .....	10	12	14
29	D-5278	Locknut - 5/16 - Serrated .....	4	6	8
30	D-5279	Locknut - 3/8 - Serrated .....	3	4	5
31	D14565	Locknut - 1/2 - Serrated .....	2	2	2
32	N45530	Shaft -Slow Speed - TOPCON VRT - 72 Tooth Feedback Wheel .....	2	3	4
33	N48009	Mounting Bracket - Run-Reset Box .....	1	1	1
34	N29696	Screw - #10 X 3/4 HEX SELF TAP .....	4	4	4
35	S27987	Locknut - 3/8 -16 Flange Centre Lock.....	2	2	2
36	W-475	Hex Bolt - 3/8 X 1 Lg .....	2	2	2
37	W-514	Hex Nut - 3/8.....	4	4	4
38	W-523	Lockwasher - 3/8 .....	4	4	4
39	N36019	U-Bolt - 3/8 x 4 x 10 15/16 - 8240, 8300, 8336, 8370 & 8425.....	2	2	2
	N19723	U-Bolt - 3/8 x 4 x 6 15/16 - 8435, 8630 & 8650.....	2	2	2
40	W-1847	Hex Bolt - 1/4 x 5 Lg .....	2	2	2
41	W-521	Lockwasher - 1/4 .....	2	2	2
42	W-512	Hex Nut - 1/4.....	2	2	2
43	N45193	Mounting Plate - Manifold .....	1	1	1
H	N29384	Packard Connector - BLACK - 2 Pin Plug			
I	N29385	Packard Connector - BLACK - 2 Pin Socket			
J	N27613	Packard Connector - BLACK - 3 Pin Plug			
K	N27614	Packard Connector - BLACK - 3 Pin Socket			
L	N29152	Packard Connector - BLACK - 4 Pin Socket			
M	N29153	Seal Connector - Black - BLACK - 4 Pin			
<b>Blockage Module Kits and Replacement Parts on Next Page</b>					

## EAGLE - TopCon System

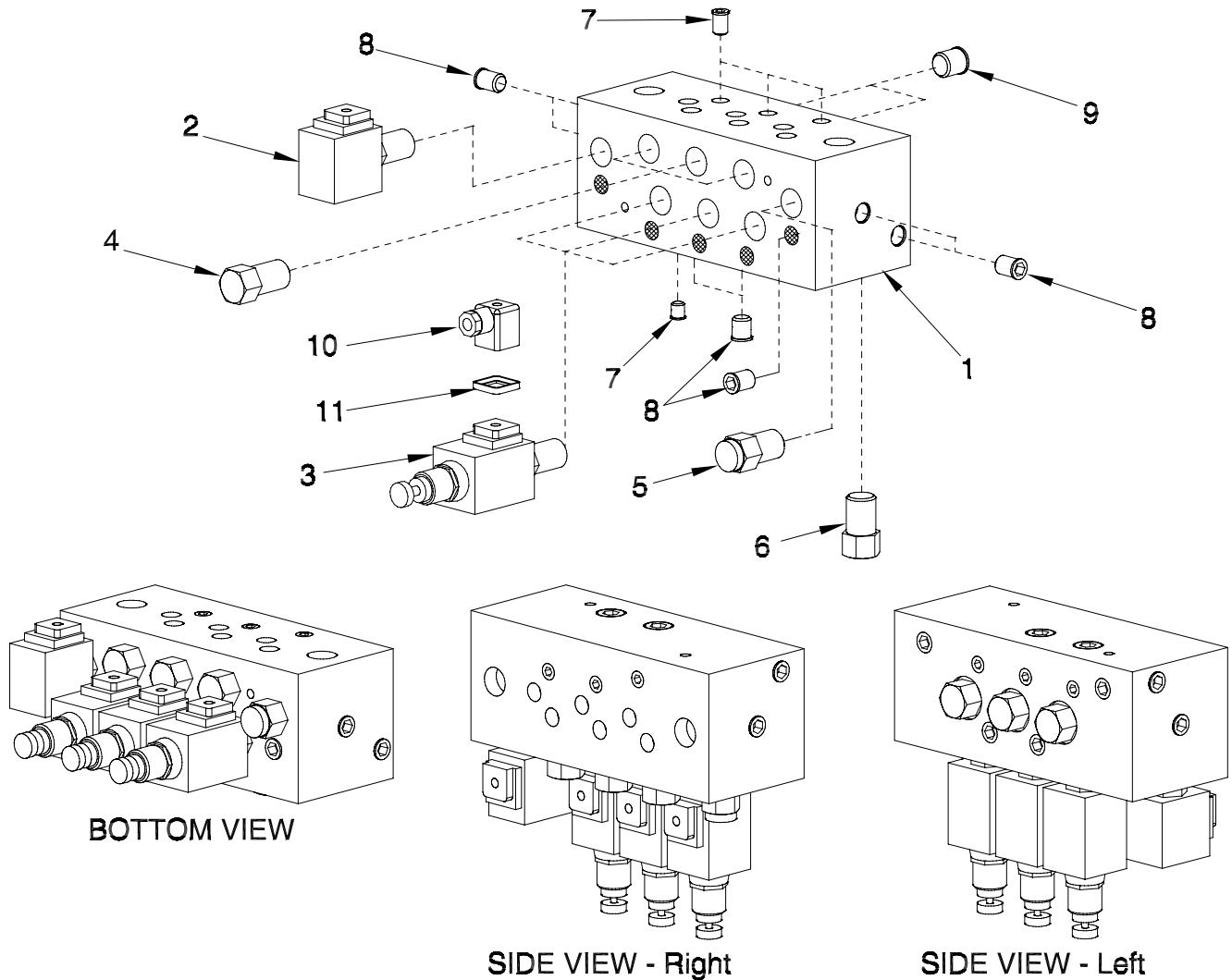
Item	Part No.	Description	No: Used		
			2 Tank	3 Tank	4 Tank
	N49185 N49186 N49187 N49168 N49169	Extension Harness - TOPCON EAGLE - A2667 Extension Harness - TOPCON EAGLE (9M) - A2018 Extension Harness - TOPCON EAGLE (5M) - A768 Blocked Head Kit - EAGLE (Includes N49185, N49186, N49187) Blocked Head Sensor - EAGLE - Small Hose - AGA4553			

**Variable Rate System  
Valve Manifold - 3 Bank - Prior to 2009**



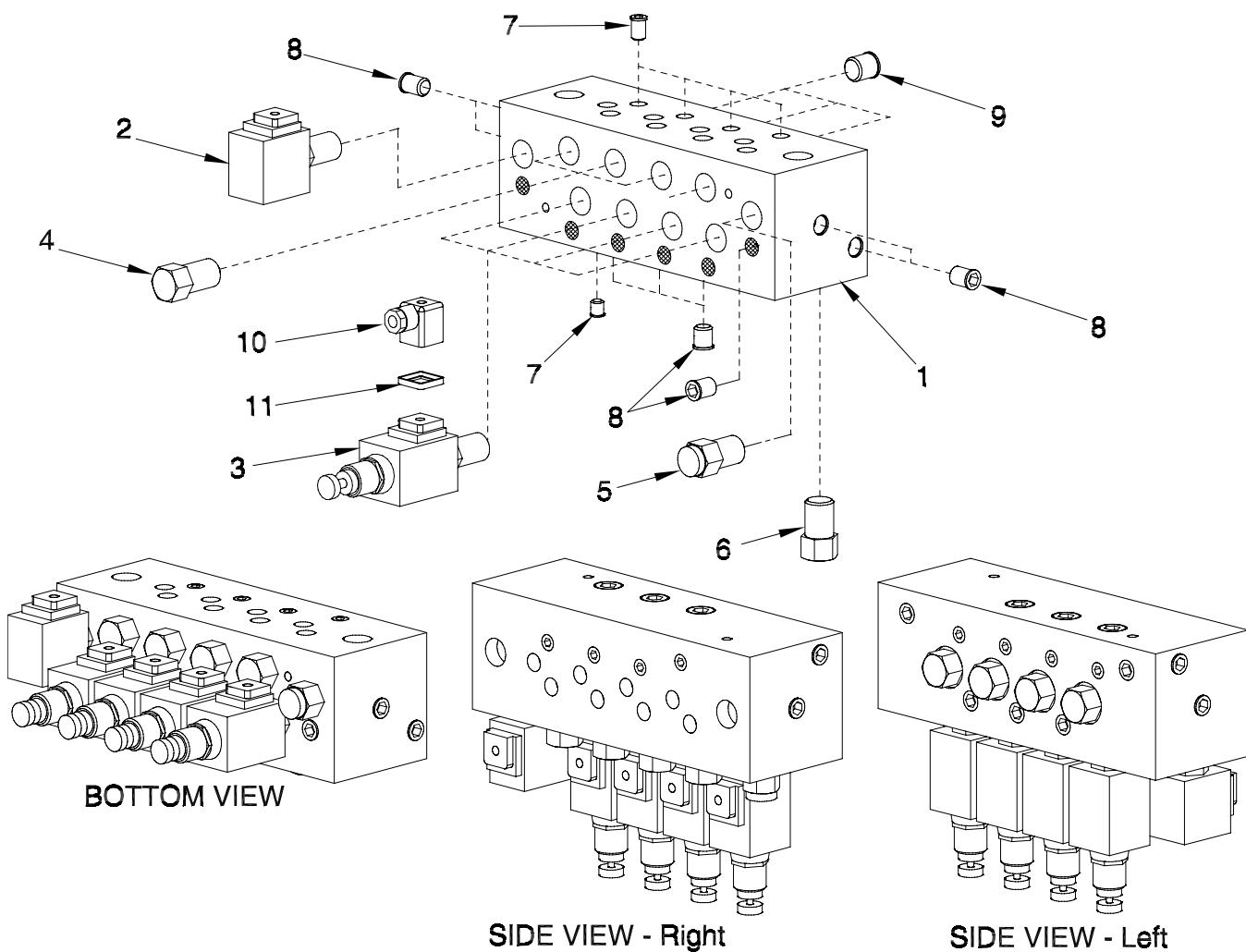
Item	Part No.	Description	Qty
1	N29321	Valve Manifold Block .....	1
2	N29322	Valve - Dump - Solenoid.....	1
3	N29323	Valve - Solenoid - Flow Element (Includes Item 10).....	3
4	N29324	Valve - Flow Restrictor - Slave.....	3
5	N29325	Valve - Flow Regulator - Supply .....	1
6	N29328	Valve - Flow Regulator - Drain.....	3
7	N29365	Male Plug - 9/16-18 ORB .....	15
8	N29329	DIN Connector - Plug w/Gasket.....	4
9	N29331	Gasket - DIN Connector.....	4
10	N29330	Adjustment Knob Assembly .....	3
	N38962	Nut for N29330	
	N38963	Screw for N29330	
	N29320	Valve Manifold Assembly (Includes above items except 8, 9 & 10)	

**Variable Rate System  
Valve Manifold - 3 Bank - 2009**



Item	Part No.	Description	Qty
1	N45508	Valve Manifold Block .....	1
2	N45509	Valve - Dump - Solenoid.....	1
3	N47440	Valve - Solenoid - Flow Element .....	3
4	N29324	Valve - Flow Restrictor - Slave.....	3
5	N29325	Valve - Flow Regulator - Supply .....	1
6	N29328	Valve - Flow Regulator - Drain.....	3
7	N45511	Male Plug - 4 SAE Tapered .....	6
8	N45512	Male Plug - 6 SAE Tapered .....	13
9	N45513	Male Plug - 8 SAE Tapered .....	2
10	N29329	DIN Connector - Plug w/Gasket.....	4
11	N29331	Gasket - DIN Connector.....	4
	N45505	Valve Manifold Assembly (Includes above items except 10 & 11)	

## Variable Rate System Valve Manifold - 4 Bank



Item	Part No.	Description	Qty
1	N45508	Valve Manifold Block .....	1
2	N45509	Valve - Dump - Solenoid.....	1
3	N47440	Valve - Solenoid - Flow Element .....	4
4	N29324	Valve - Flow Restrictor - Slave.....	4
5	N29325	Valve - Flow Regulator - Supply .....	1
6	N29328	Valve - Flow Regulator - Drain.....	4
7	N45511	Male Plug - 4 SAE Tapered .....	8
8	N45512	Male Plug - 6 SAE Tapered .....	15
9	N45513	Male Plug - 8 SAE Tapered .....	3
10	N29329	DIN Connector - Plug w/Gasket.....	5
11	N29331	Gasket - DIN Connector.....	5
	N45195	Valve Manifold Assembly (Includes above items except 10 & 11)	
	N45193	Mounting Bracket (Not Shown)	

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